

卷六十九 "SAD"

JUMP COMICS



ワンピース

ONE PIECE



尾田栄一郎

EHCHIRO ODA



尾田 栄一郎

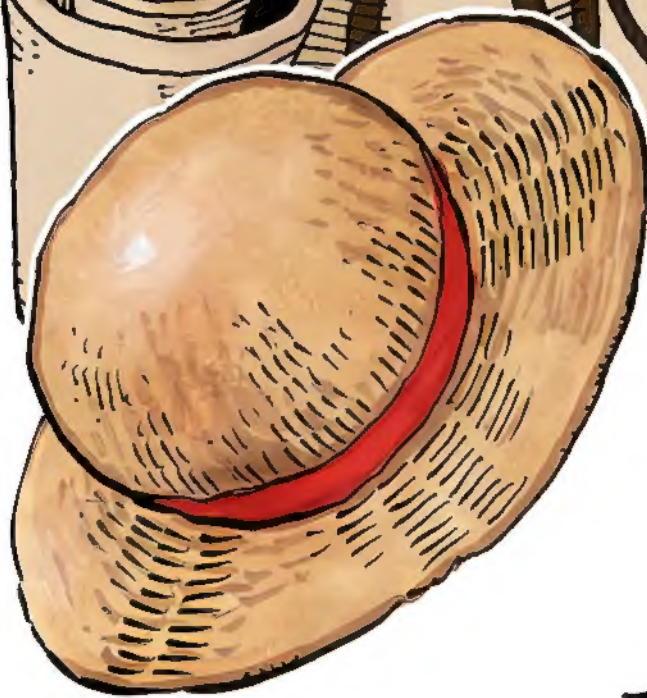
Mother of God!! It all begins when a roll of toilet paper gets split vertically. ***The death game.*** Currently the left side's running a few laps ahead of the right side. But a man can never turn around! There's no going back!! Volume 69 begins!!!

-Eiichiro Oda, 2013



Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS



かん
卷六十九 エスエーディー
お だ え い ち ろ う “SAD”
尾田栄一郎

Straw Hat Crew・麦わらの一味・

Monkey.D.Luffy

モンキー・D・ルフィ

海賊王を夢見る青年。2年の修業を経て、仲間と合流し、新世界を目指す!

【船長 懸賞金4億\$】



Roronoa Zoro

ロロノア・ゾロ

クライガナ島にて、己のプライドを捨てミホークに剣の教を乞い、合流を果たす。

【戦闘員 懸賞金1億2000万\$】



Tony Tony Chopper

トニートニー・チョッパー

「トリノ王国」で、強い薬の研究に励み、再合流を果たす。

【船医 懸賞金50\$】

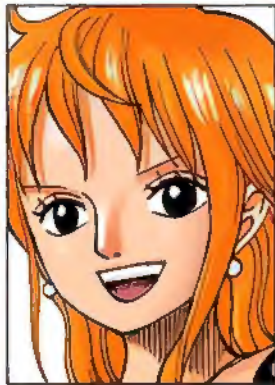


Nami

ナミ

天候を科学する国・小さな空島「ウェザリア」にて、新世界の天候を学び、合流。

【航海士 懸賞金1600万\$】

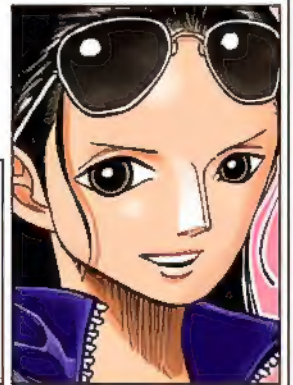


Nico Robin

ニコ・ロビン

革命軍のリーダーで、ルフィの父・ドラゴンが居るバルティゴを経て、合流。

【考古学者 懸賞金8000万\$】



Usopp

ウソップ

ポイン列島にて、狙撃の王様になる為、ヘラクレスの教を受け合流。

【狙撃手 懸賞金3000万\$】

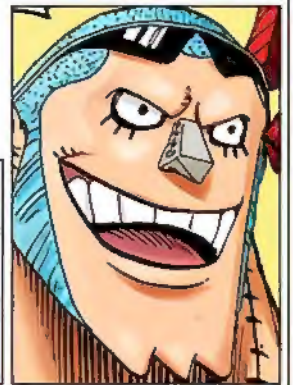


Franky

フランキー

「未来国バルジモア」で、自身に改造を加え、アーマードフランキーとなり合流。

【船大工 懸賞金4400万\$】

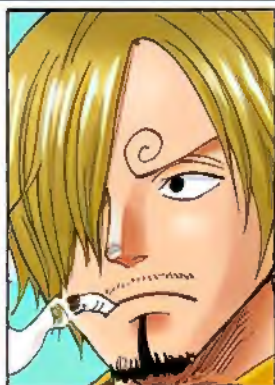


Sanji

サンジ

「カマバッカ王国」にて、新人類拳法の使い手達と戦い、更なる成長を遂げ合流。

【コック 懸賞金7700万\$】



Brook

ブルック

手長族に捕まり見世物となるも、大スター「ソウルキング」ブルックとして合流。

【音楽家 懸賞金3300万\$】



一堂に会し、島に戦火が広がる!!ローの提案に乗り、「海賊同盟」を結んだルフィ達は、シーザー誘拐を企てるが失敗し、囚われの身に。そこで明かされた事実…。シーザーは島で化学兵器の実験をし、闇の仲買人に売ろうとしていた。その仲買人の一人が何と子供達誘拐事件の黒幕・ドフラミンゴだった!!全ては彼らの思惑通りに事が進んでいたが、ローの事前準備により解放されたルフィ達が、その陰謀に立ち向かうべく、反撃に出る!!

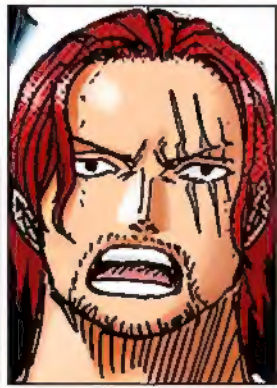
The story of ONE PIECE 1»69

Shanks

シャンクス

「四皇」の一人。「偉大なる航路」後半
「新世界」にて、ルフィを待つ。

あかびかいぞくだん せんきう
【赤髪海賊団 船長】



茶ひげ(ボス)

【PH巡回部隊】



狐火の錦えもん

【ワノ国の侍】

Punk Hazard・パンクハザード・

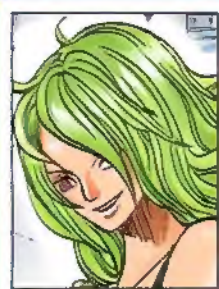
Master.Caesar.Crown

マスター

M・シーザー・クラウン

Dr.ベガパンクの元同僚。現在賞金首で、
大量殺戮兵器製造の第一人者。

もとせいみ かびくしや
【元政府の科学者】



モネ

【人面鳥・Harpy】



シーザー兵

【シーザーの部下】

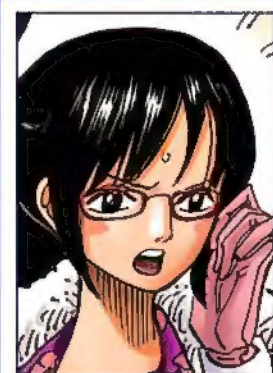
Marine G-5

かいぐん だい し ぶ
・海軍GL 第5支部・



白狐のスモーカー

【「G-5」中尉】



たしぎ

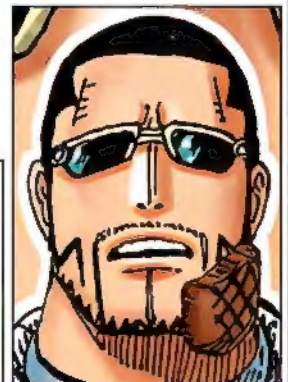
【「G-5」大佐】

V.A:Vergo

ヴェルゴ中尉

ドフラミンゴの一味で、子供達誘拐事件
に荷担。海軍に身を置き、裏で暗躍する。

かいぐん グー ファイブ きちり
【海軍「G-5」基地長】



Donquixote Doflamingo

ドンキホーテ・ドフラミンゴ
【Joker 「ジョーカー」】

王下七武海の一人にして、闇の仲買人。
「ジョーカー」の異名を持つ男。

おうかしち ぶかい かいぞく
【王下七武海 海賊】



Trafalgar.Law

トラファルガー・ロー

「死の外科医」の異名を持つ「オペオペ」
の実、の能力者。ルフィと同盟を結ぶ。

おうかしち ぶかい かいぞく
【王下七武海 海賊】



Story・あらすじ・

2年の修業を経て、シャボンディ諸島に再集結を果たした麦わらの一味。彼らは魚人
島を経て、遂に最後の海、「新世界」へと辿り着く!!

上陸したPH島は、かつて政府の研究施設があり、今は賞金首となったシーザーが支
配していた。そこへ、七武海になったロー、麦わらの一味と、それを追ってきた海軍がノ

ーワンピースー
ONE PIECE
vol.69

エスエーデー
`S A D`

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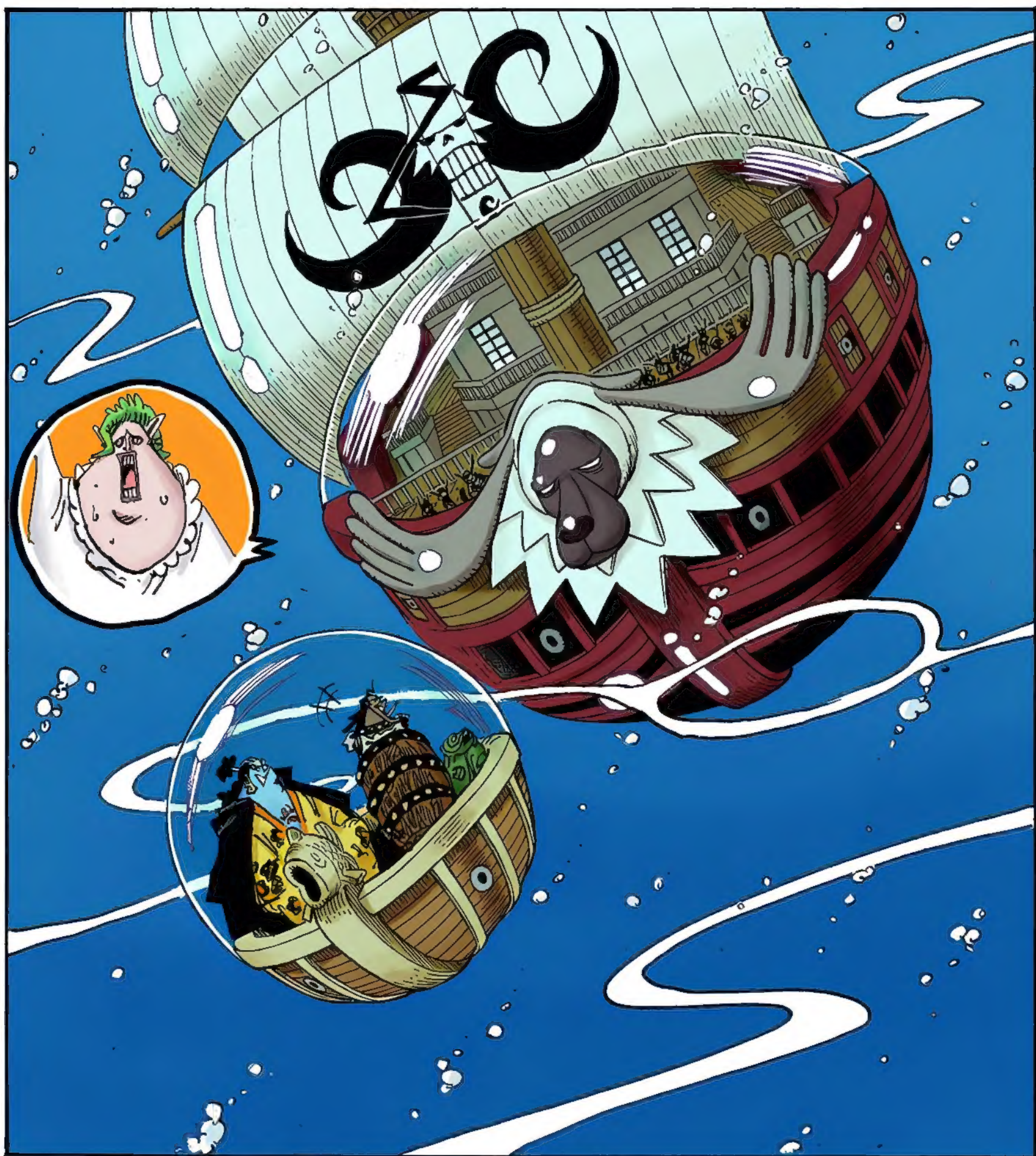
だい 第679話	わ わ	こころ い き ジー ファイブ `心意気G-5`	_____	007
だい 第680話	わ わ	かいぐんジー かい き ちちよう きちく 「海軍G-5基地長`鬼竹のヴェルゴ`」	—	027
だい 第681話	わ わ	バーサスマスター `ルフィvs.M`	_____	047
だい 第682話	わ わ	くろまく `黒幕`	_____	067
だい 第683話	わ わ	こおり よう おんな `氷の様な女`	_____	087
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※今卷はストーリーの構成上、
12話収録されています。

Chapter 679:

THE G-5 SPIRIT



**CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 5:
"HERE COMES CORIBOU"**



WHAT ABOUT STRAW HAT?! LAW?! SMOKER?! ARE THEY GOOD AND DEAD YET?!

PLUS, WE DON'T HAVE A GOOD VIEW INSIDE OF THE CAGE!!

THERE IS NO POSSIBLE PLACE LEFT ON PUNK HAZARD FOR LIFE TO EXIST!!!

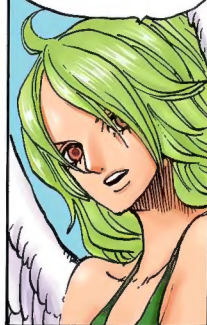
IT'S ALL OVER!! SHU HO HO HO!!



...IS PROOF THEY ESCAPED FROM THE CAGE!

THE FACT THAT WE CAN'T SEE G-5...

WHAT DO YOU THINK, VERGO?



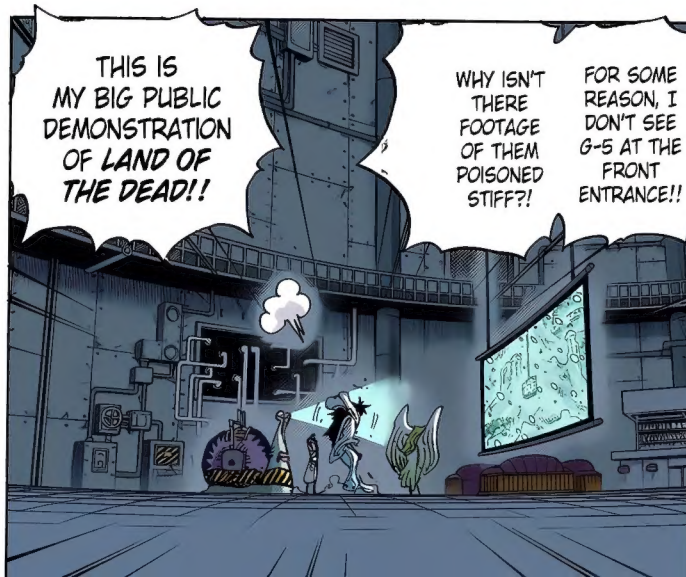
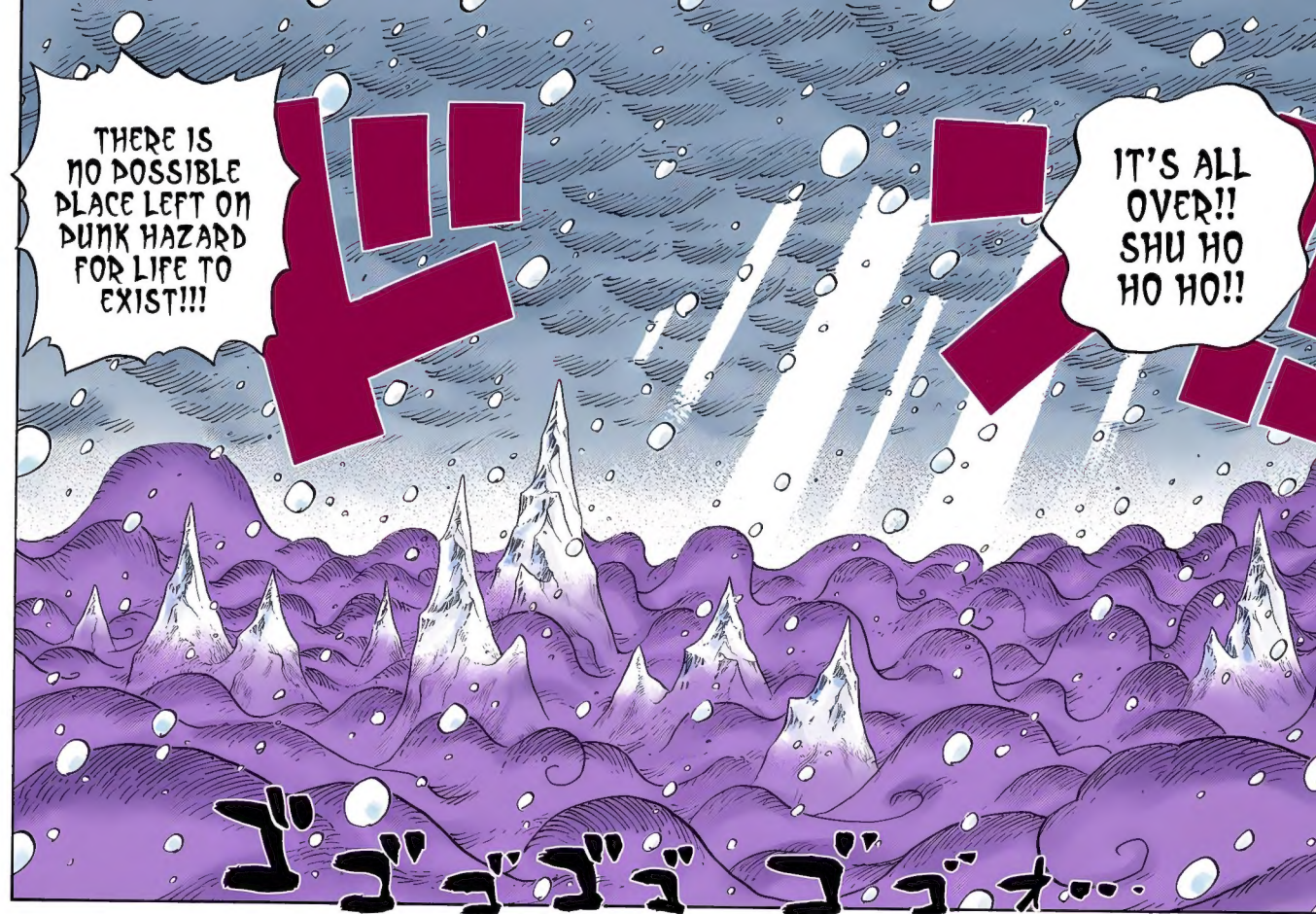
MY SAILORS ARE MINDLESS RUFFIANS. THEY COULDN'T HAVE ESCAPED ON THEIR OWN.



WHAT?! YOU THINK THEY ESCAPED, VERGO?!

DEPENDING ON HIS PLANS, I MAY HAVE TO ELIMINATE HIM DIRECTLY.

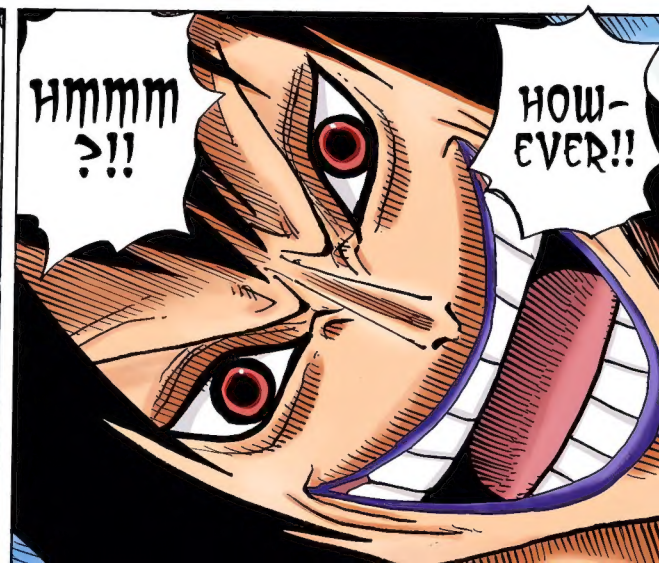
AT ANY RATE, WE CAN'T HAVE LAW ON THE LOOSE...



THIS IS MY BIG PUBLIC DEMONSTRATION OF LAND OF THE DEAD!!

WHY ISN'T THERE FOOTAGE OF THEM POISONED STIFF?!

FOR SOME REASON, I DON'T SEE G-5 AT THE FRONT ENTRANCE!!



Hmmm ?!!

HOWEVER!!

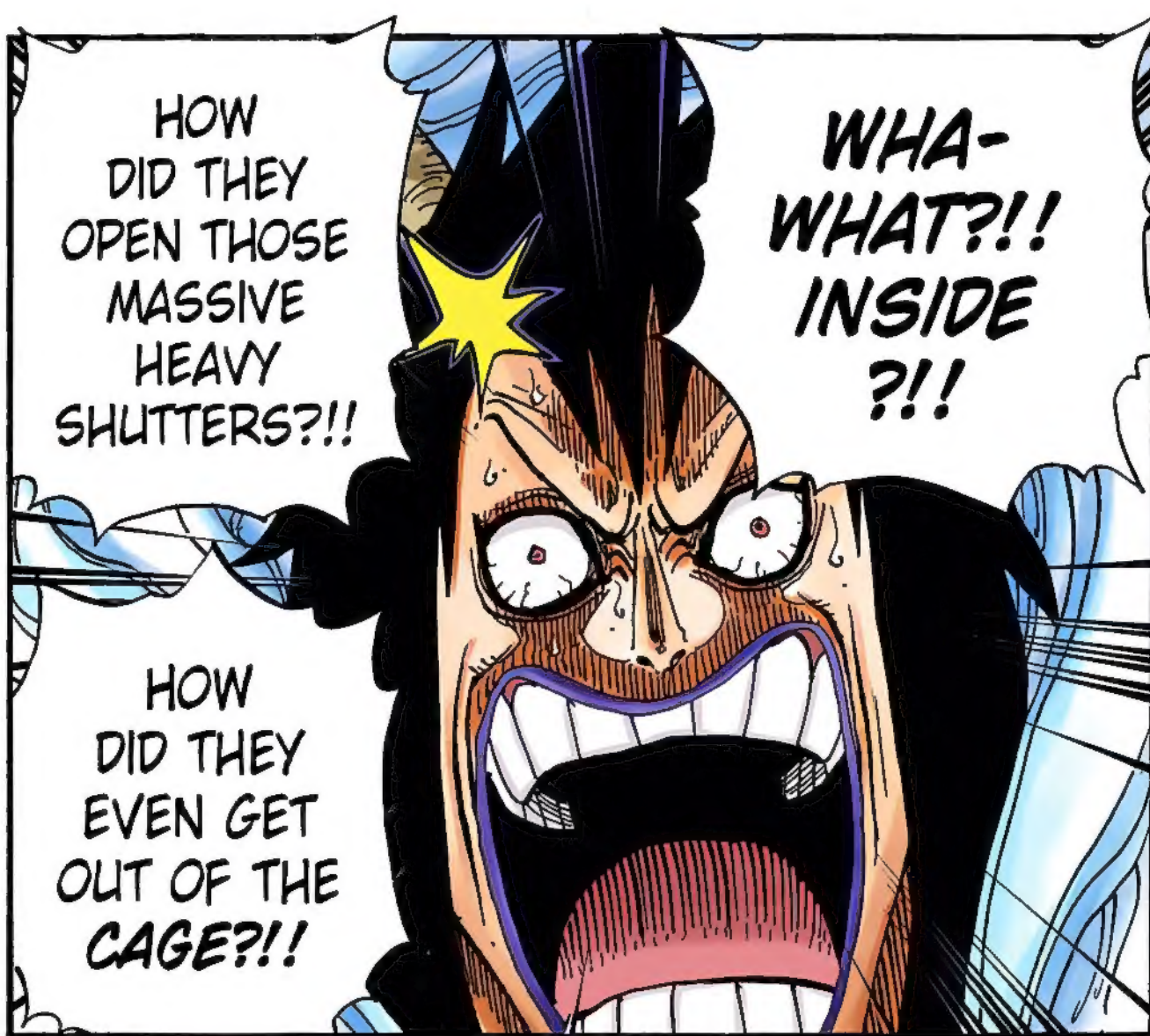


HUFF
HUFF...

THE PIRATE
STRAW HAT
LUFFY...

!?

MASTER
!!!



HOW
DID THEY
OPEN THOSE
MASSIVE
HEAVY
SHUTTERS?!!

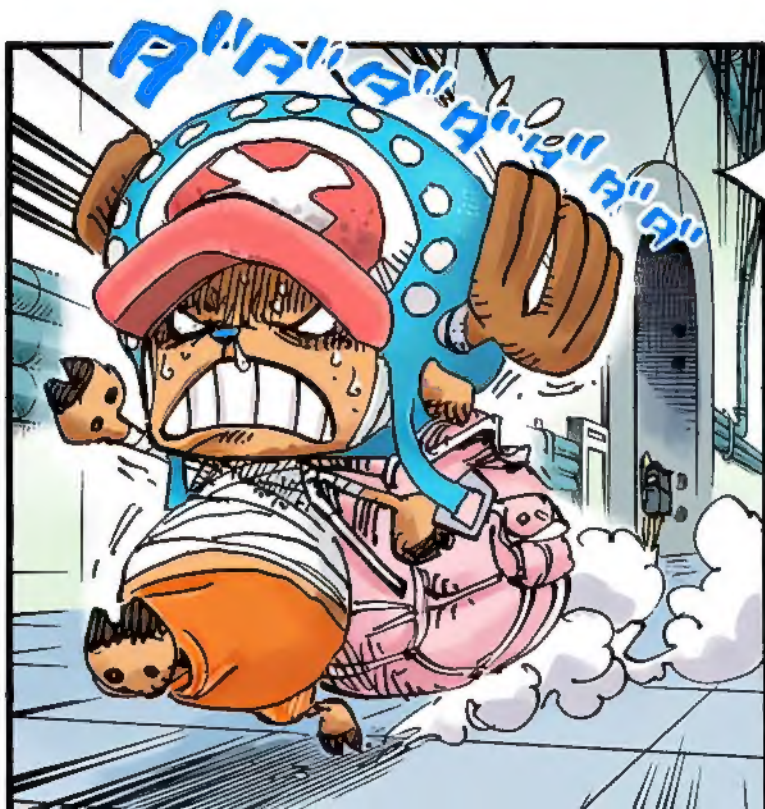
HOW
DID THEY
EVEN GET
OUT OF THE
CAGE?!!

WHA-
WHAT?!!
INSIDE
?!!



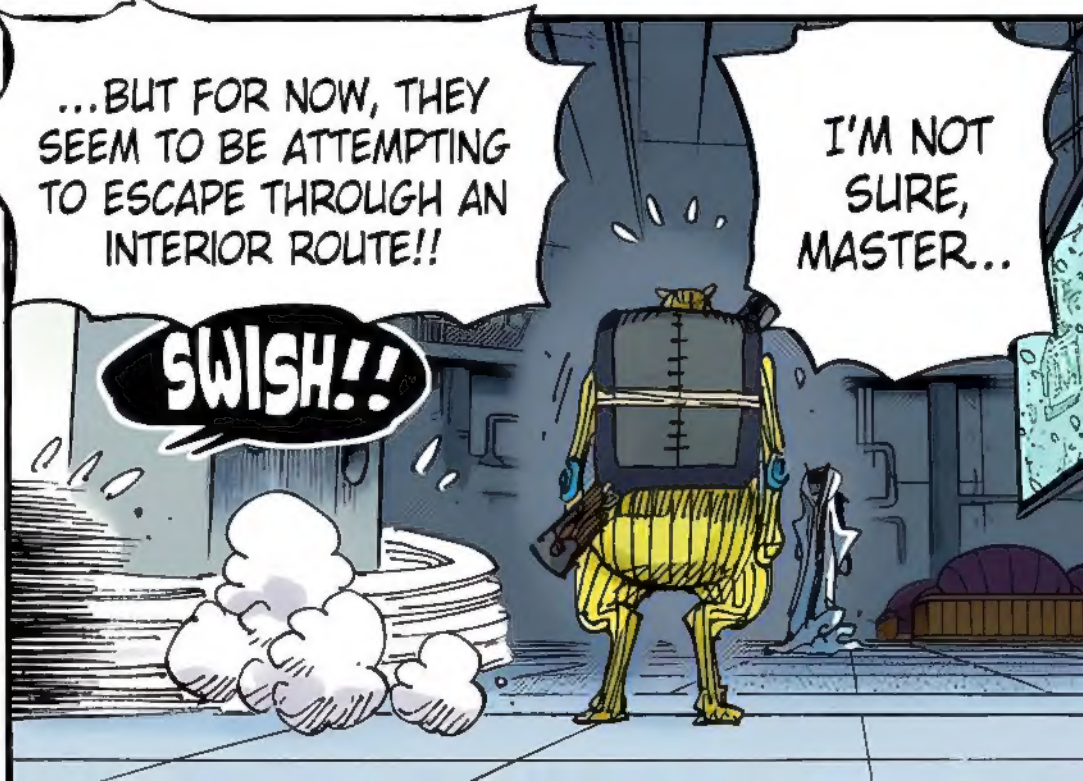
...HAS LED ALL OF
OUR FOES INTO
THE LOBBY OF
STRUCTURE A!!

THEY'RE MOVING
FURTHER INTO
THE LAB!!

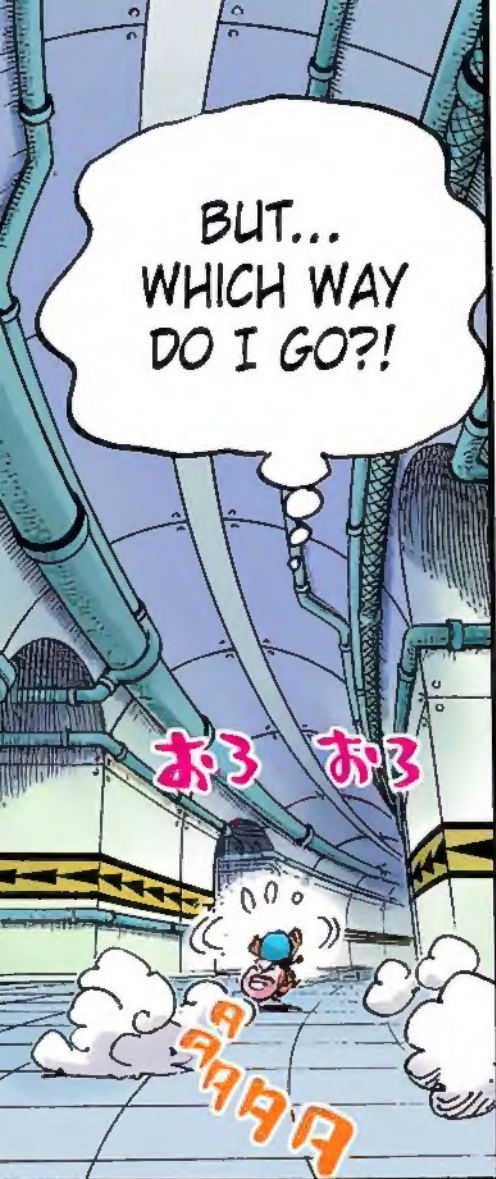


...BUT FOR NOW, THEY
SEEM TO BE ATTEMPTING
TO ESCAPE THROUGH AN
INTERIOR ROUTE!!

SWISH!!

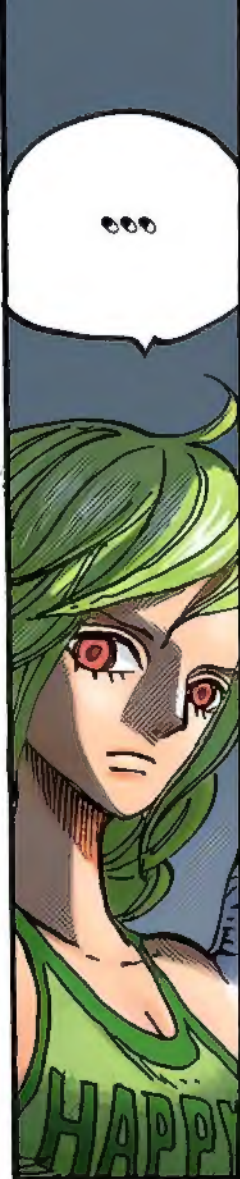


I'M NOT
SURE,
MASTER...



BUT...
WHICH WAY
DO I GO?!

お3 お3



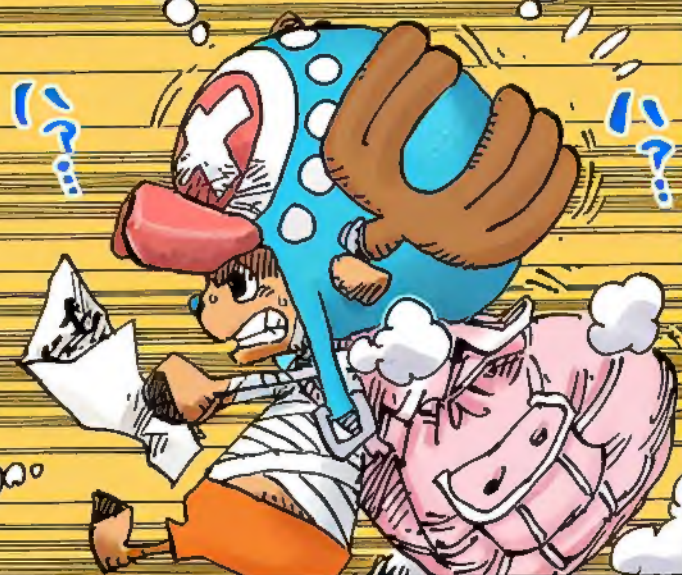
...

I
THINK I'VE
FIGURED
OUT HOW
THE DRUG
WORKS,
THOUGH!!

I DON'T KNOW
WHO TOSSED THIS
PAPER AT ME, BUT I'M
GUESSING THEY MEANT
I'D BE ABLE TO
ESCAPE ON MY OWN!!

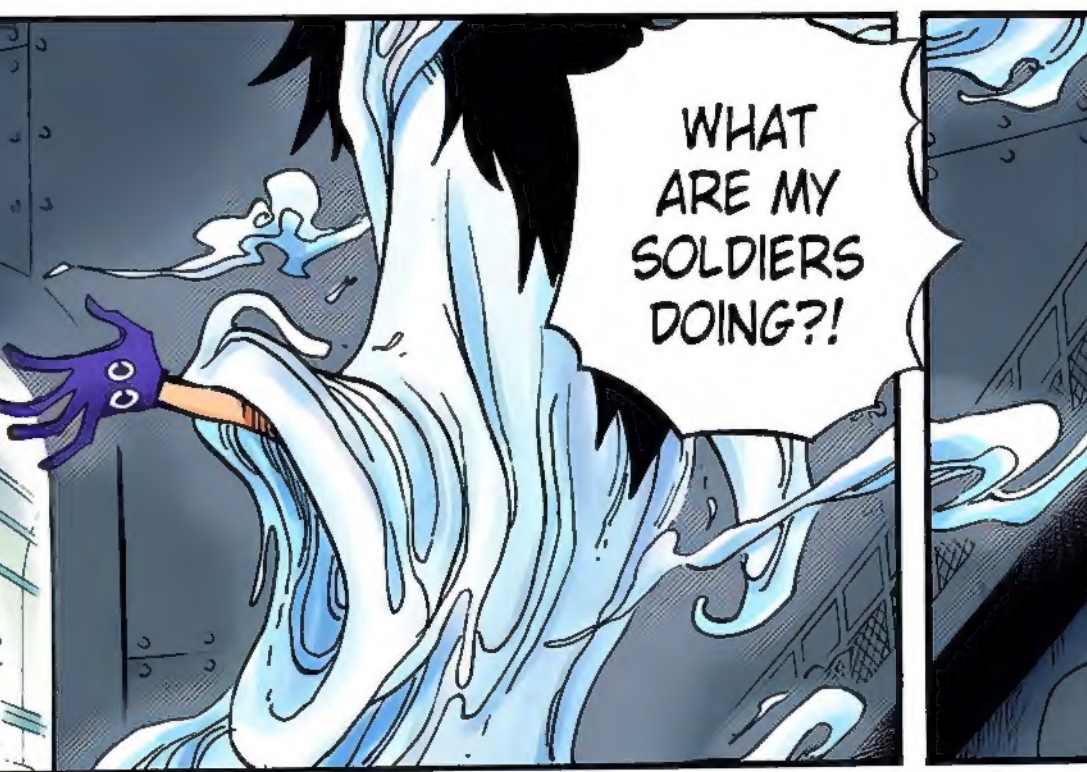
WELL,
AT LEAST
EVERY-
ONE'S ALL
RIGHT!!

AND
I'VE GOT A
SEDATIVE I
CAN USE
TOO!!



THERE
ARE ONLY A
FEW SECURITY
GUARDS IN
STRUCTURE A,
MASTER!

THE MAIN FORCES
ARE PREPARING
FOR BATTLE AT
THE OUTPOST IN
STRUCTURE B!!



WHAT
ARE MY
SOLDIERS
DOING?!



BUT THEY
WON'T GET
THERE... SHUT
THE HALLWAY
BETWEEN
STRUCTURES A
AND B!!

!?



THEY'RE
LOOKING TO
ESCAPE,
CORRECT?!

THEN THEY'RE
MAKING A
BEELINE FOR
THE R-66
GATE!!



...

THEN DESTROY
THE WALLS OF
BUILDING A AND LET
LAND OF THE DEAD
FLOW INSIDE!!

!?

Third Lab Complex (Caesar's Lab)

CLOSE
THIS
GATE...

D

R

G

B

...AND
ISOLATE
STRUC-
TURE
A!!!

A

Front Entrance

Land of the Dead

etc

etc

M...
MASTER
...?!

**JUST
DO IT!!!**
AND DON'T
FORGET TO SET
UP MONITORING
TRANSPONDER
SNAILS!

HUH?!
BUT WE
STILL HAVE
GUARDS
INSIDE THE
BUILDING...

...THEY
WON'T FULLY
APPRECIATE THE
HEIGHTS OF MY
SCIENTIFIC
GREATNESS!!!

IF WE
STOP
NOW...

WE NEED
TO REGROUP
AND GIVE OUR
BROKERS A
PROPER
SHOWING!!



YOU'RE NOT THE ONLY ONE WITH SOMETHING TO LOSE...

YOU'LL ONLY CATCH THE SMALL-FRY WITH THAT TRAP.

WHAT ARE YOU DOING, VERGO?!

HMM?

...IF LAW AND SMOKER END UP GETTING AWAY, CAESAR!!

I CAN'T LEAVE THIS ENTIRELY IN YOUR HANDS!!

EITHER WAY, IT'S TIME TO GO CRACK A FEW SKULLS!!!

OH RIGHT, I'M NOT A SWORDSMAN.

YOU'RE NOT A SWORDS-MAN.

I'LL CUT EVERYTHING TO PIECES!!

HUH? WEIRD, I DON'T SEE MY SWORD...

HEY, THOSE
AREN'T
ANIMAL
LEGS!!

I AM THE ONE-
AND-ONLY FORMER
PIRATE AND GUARD OF
BUILDING B, LUN THE
MACHETE!!!

YOU SHALL
NOT PASS,
STRAW HAT!!
GWA HO HA
HO HA!!

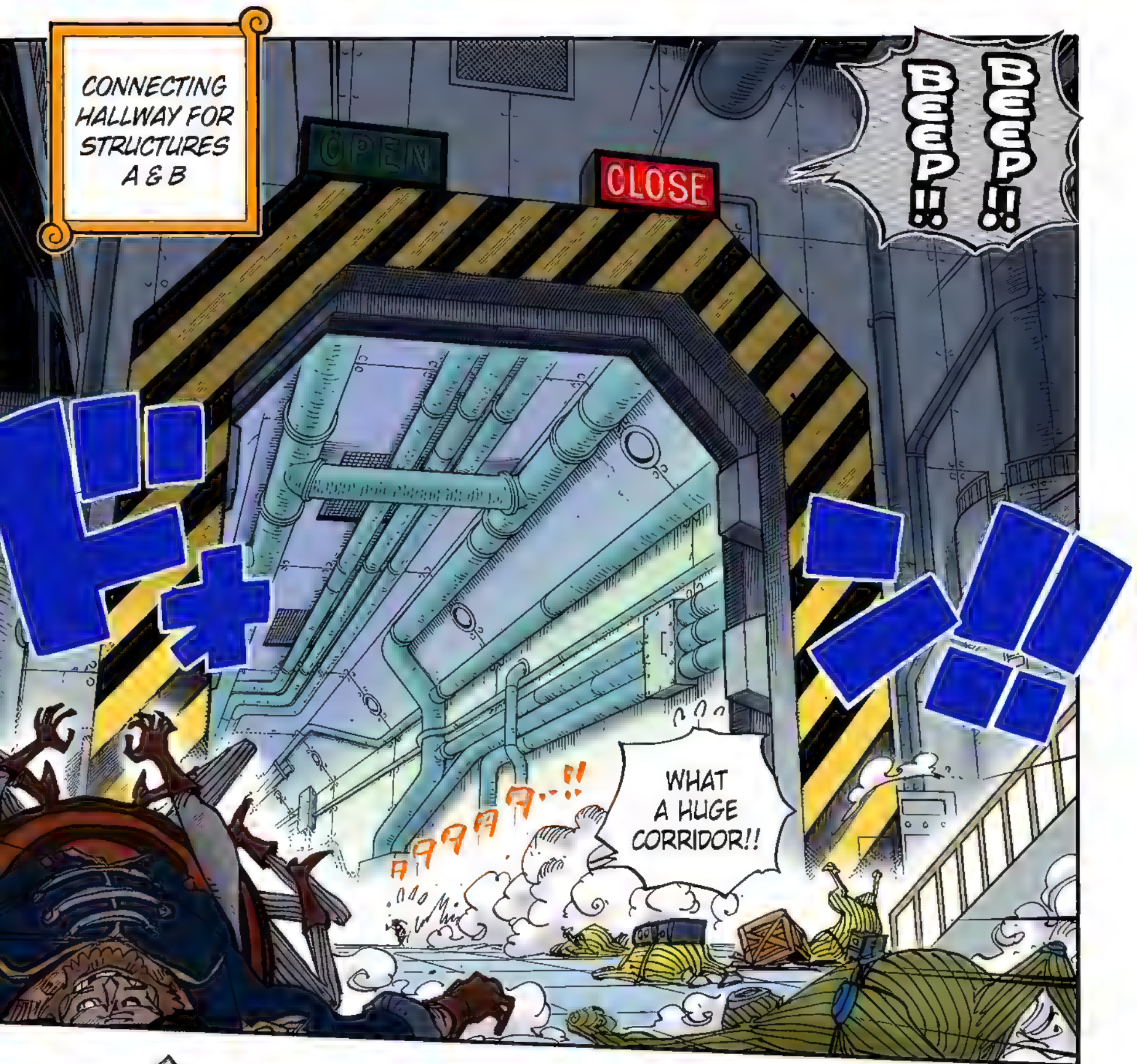
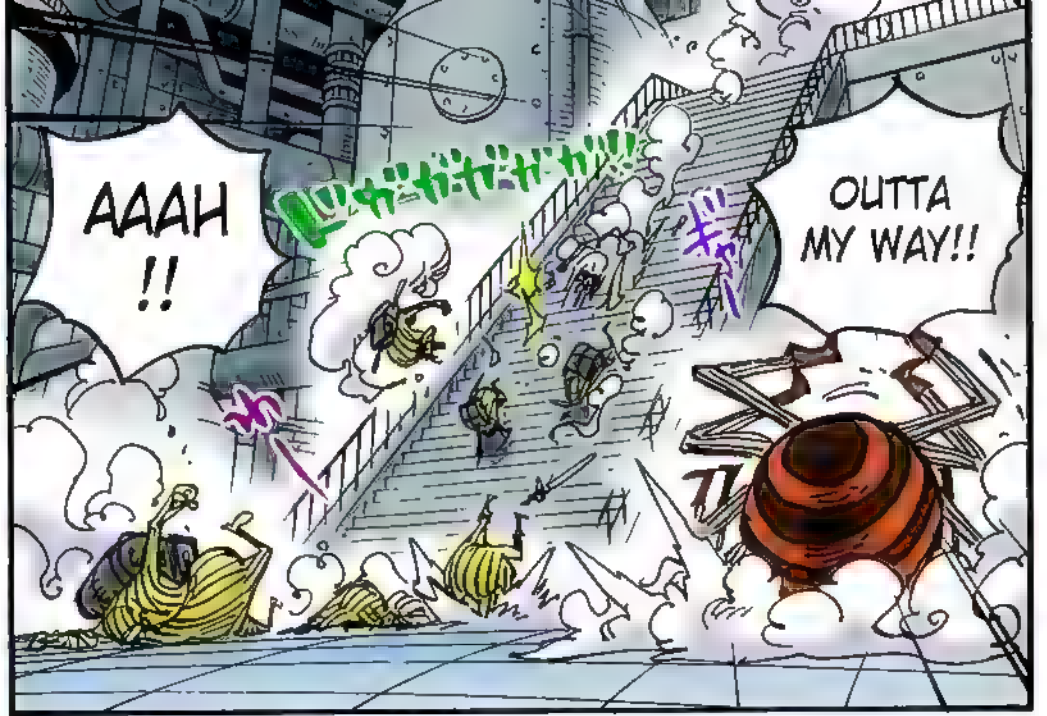
LABORA-
TORY
STRUCTURE
A

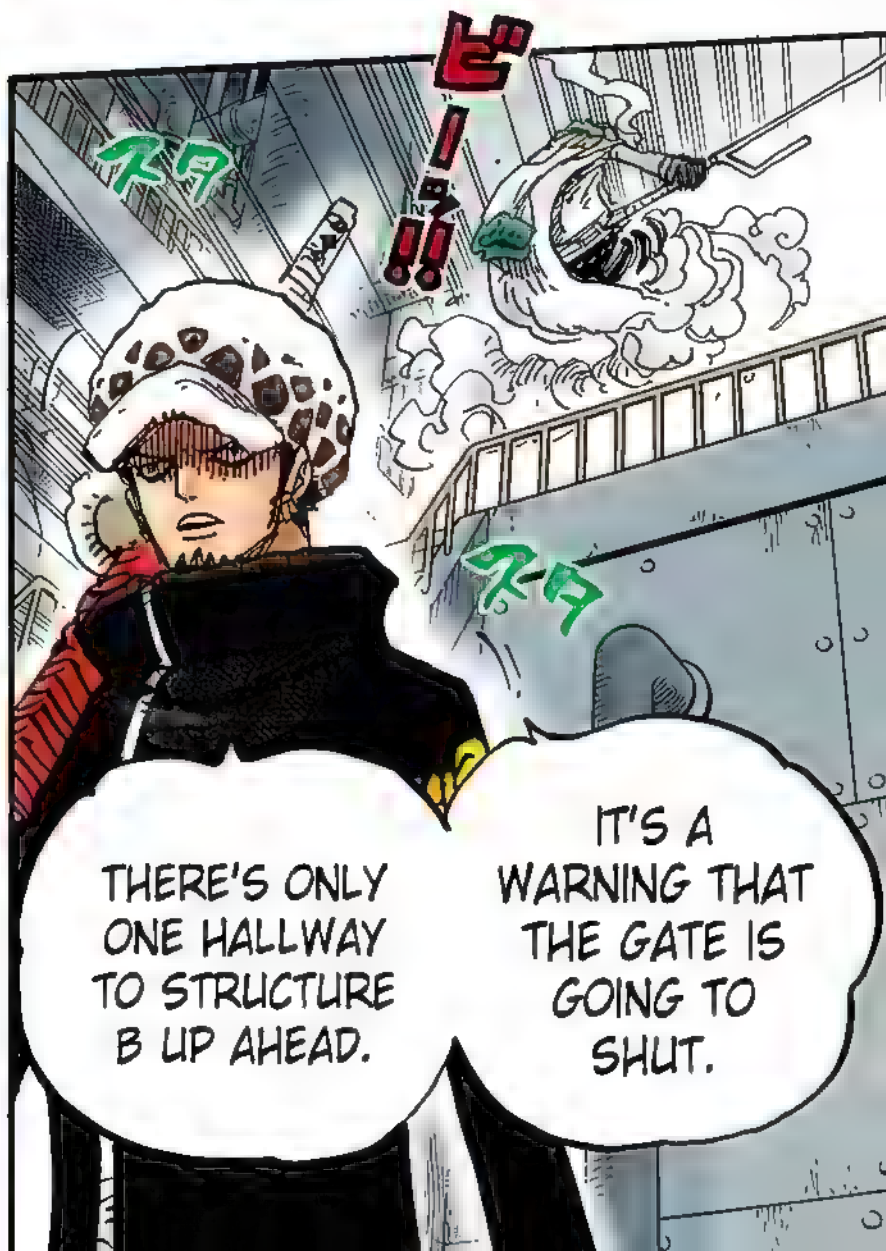
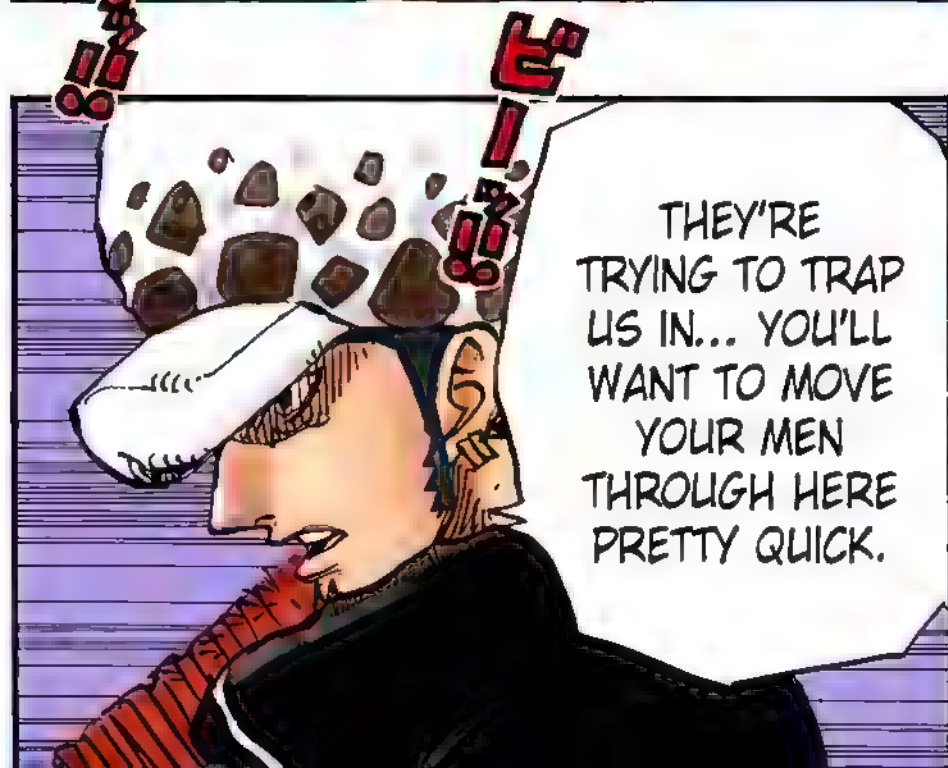
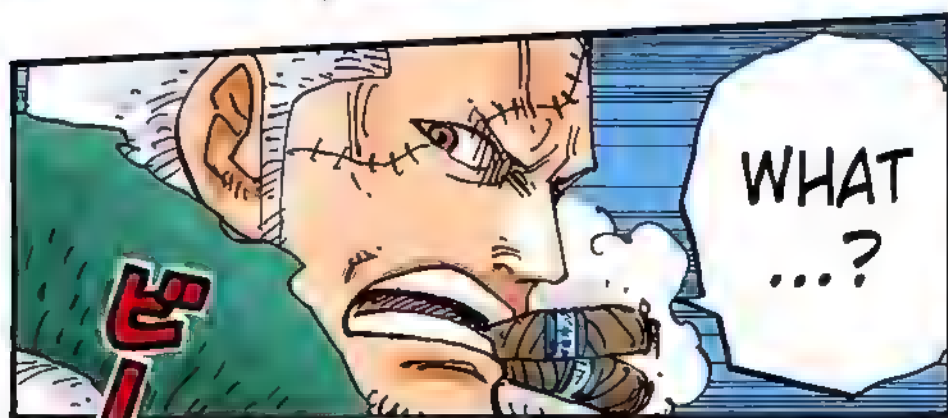
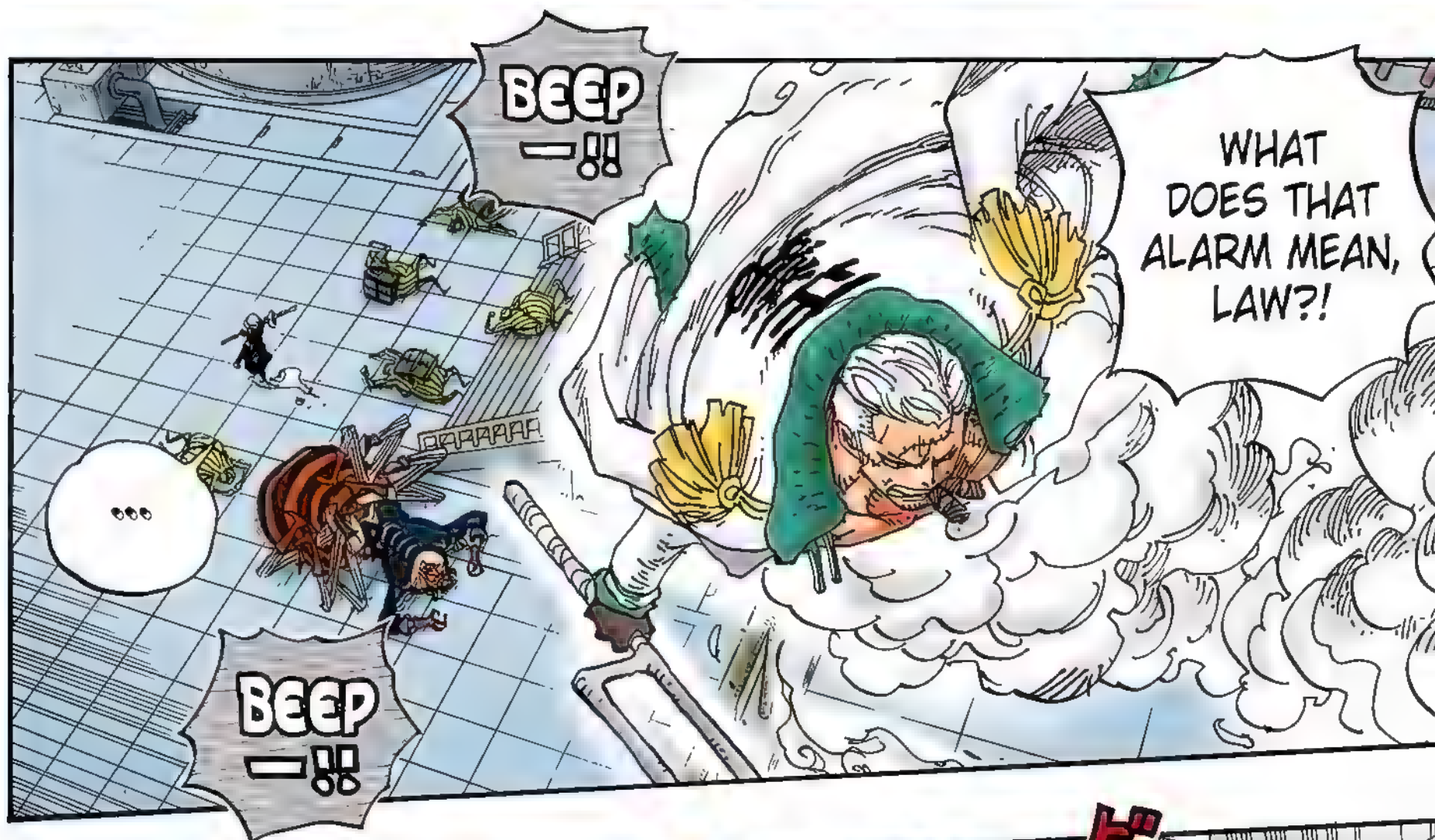
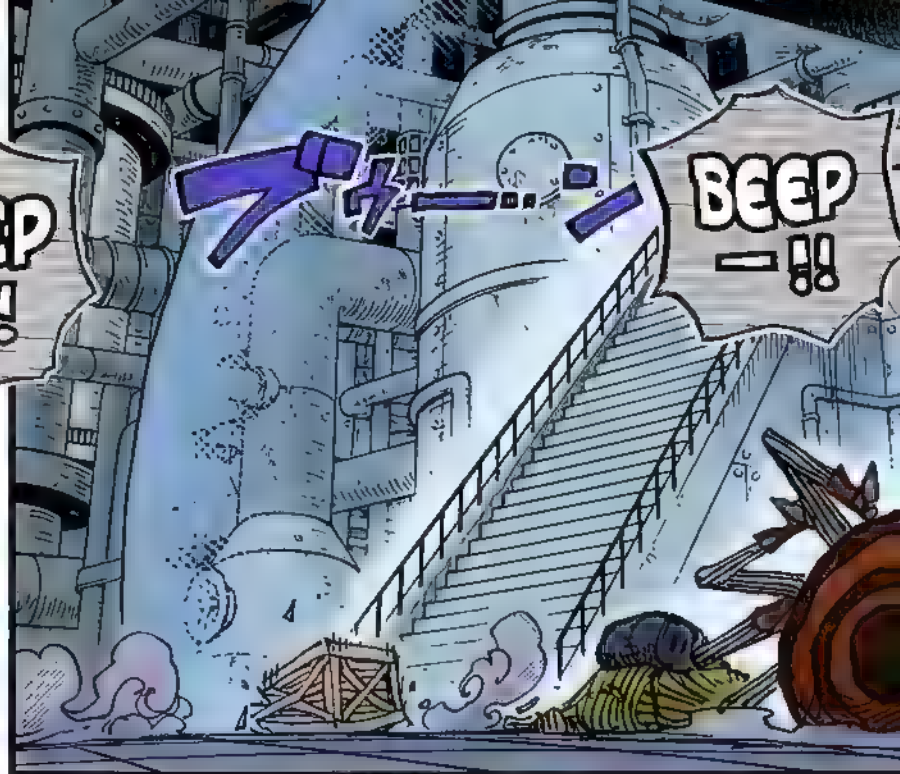
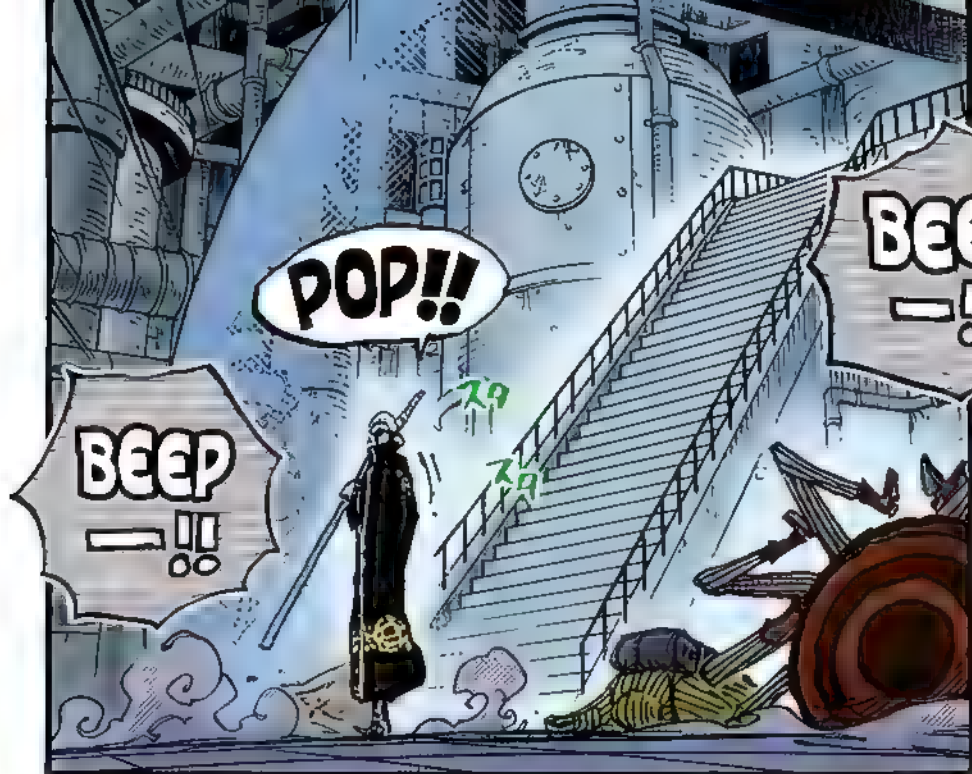
I'M NOT
BUYING
IT!!

IN THE
NAME OF THE
SCIENTIST
OF LOVE,
MASTER
CAESAR...

SPIDRGH
!!!

WHAT KIND
OF 'TAUR
ARE YOU
SUPPOSED
TO BE?!!





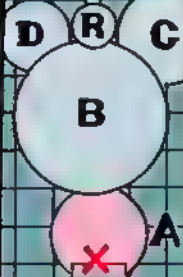
THERE'S
NO ESCAPE
FOR YOU!!!

...BUT WE'RE NOT
LETTING YOU WALTZ
AWAY BENEATH OUR
NOSES, STRAW HAT
CREW!!

I DON'T KNOW
WHAT THIS **TIME**
LIMIT TRAFALGAR
LAW'S TALKING
ABOUT IS...

NEAR THE
ENTRANCE
OF STRUC-
TURE A

OH,
KNOCK
IT OFF!



**OUT OF
OUR WAY!!!**



IT
FREEZES
!!!

IT
HURTS
!!!

IT
BURNS
!!!



!!?



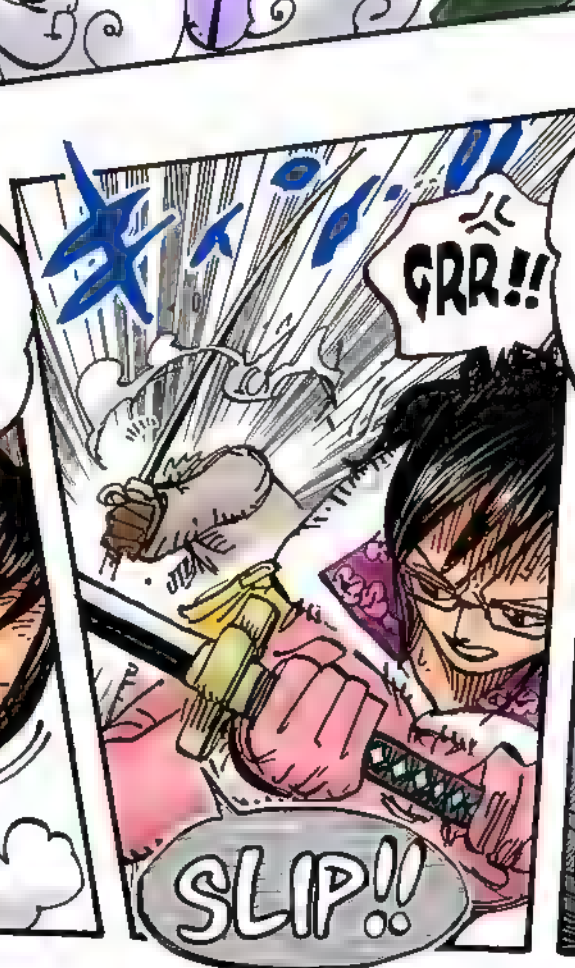
DIDN'T
I JUST
WARN
YOU?

ZHIP!!



CORRECT...
NOW BE ON
YOUR WAY!!

!?



GRR!!

SLIP!!



SO IT'S
CAPTAIN
COPYCAT
NOW?

YOU DON'T SEEM
INTENT ON FIGHTING,
THOUGH...

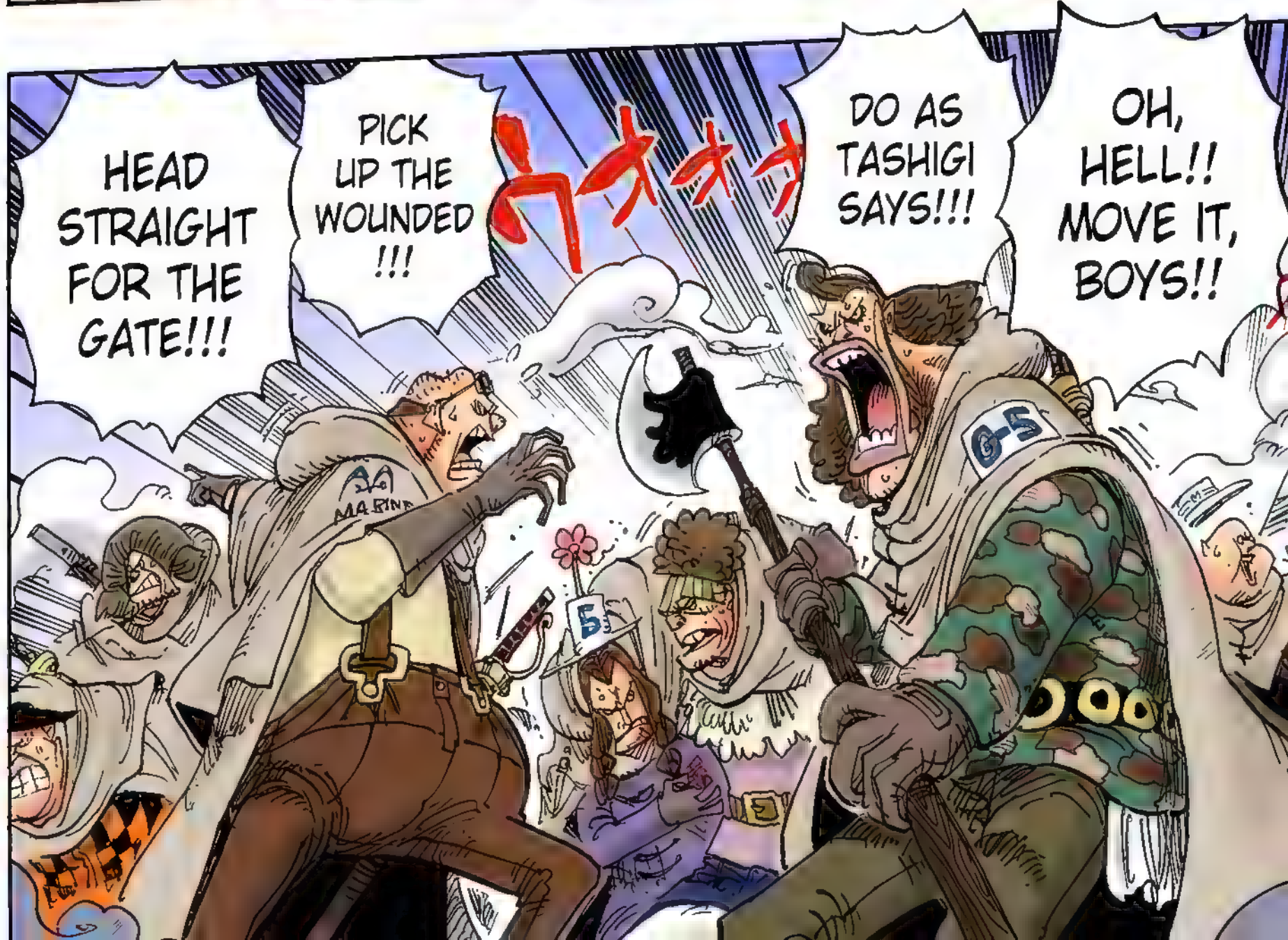
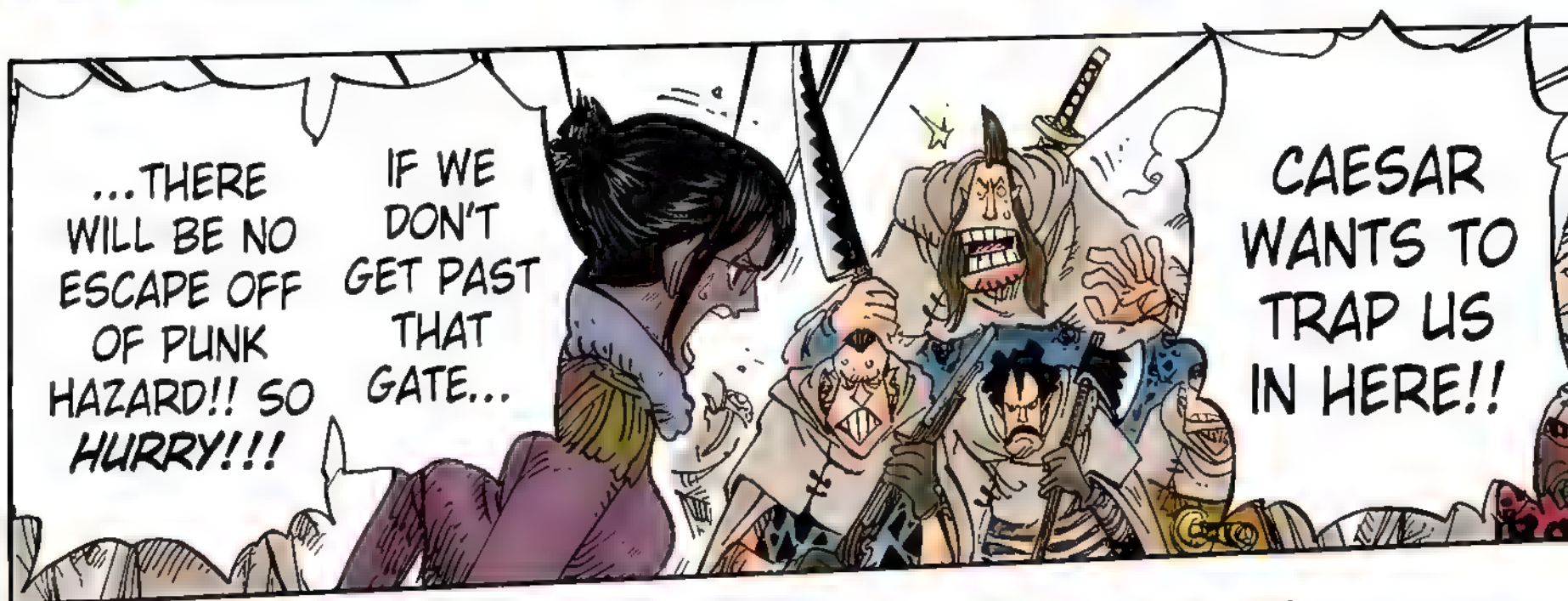
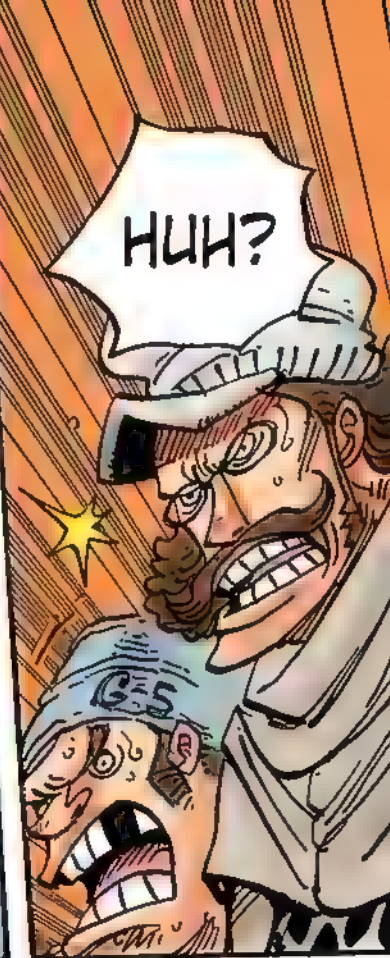
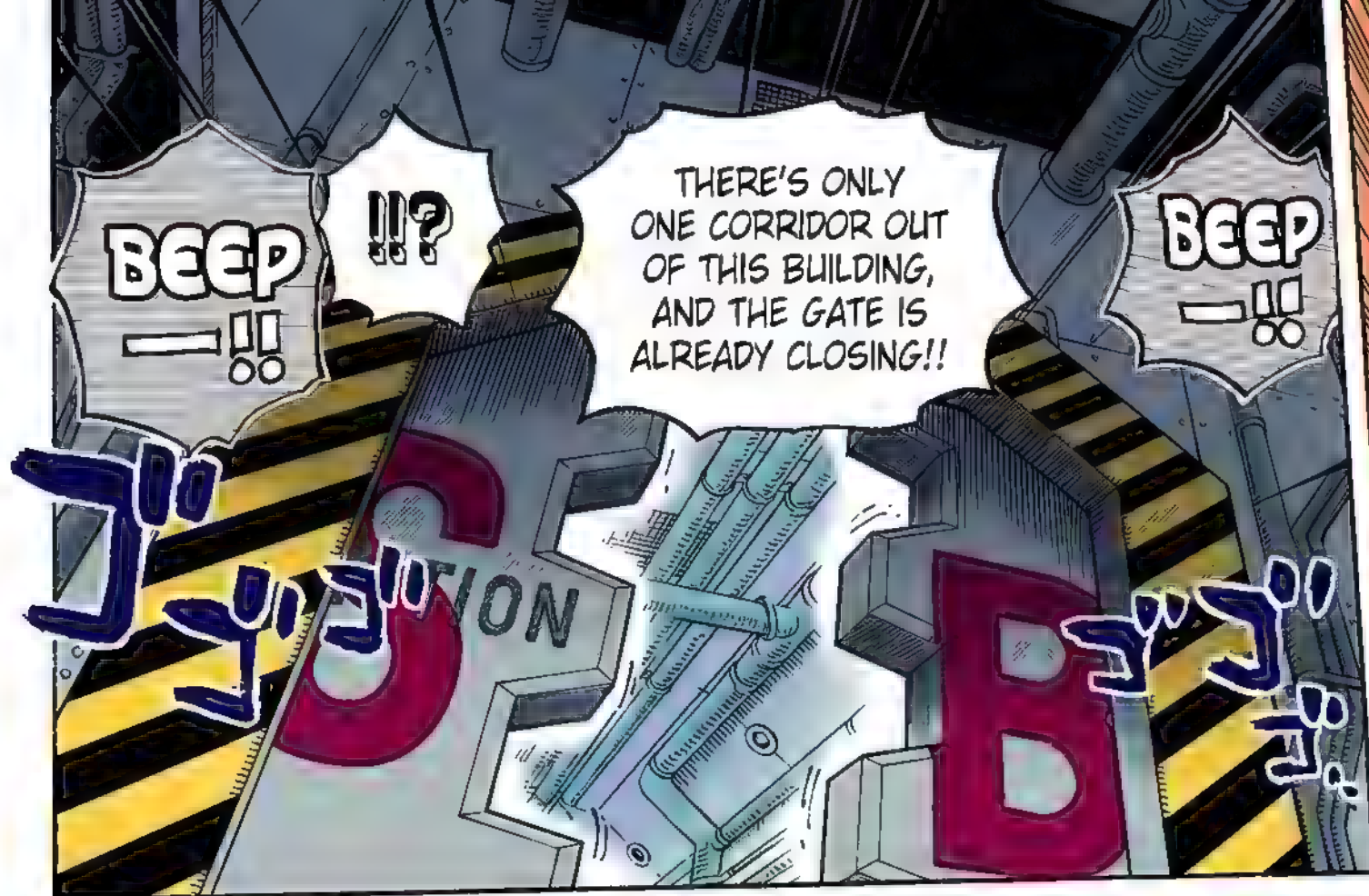


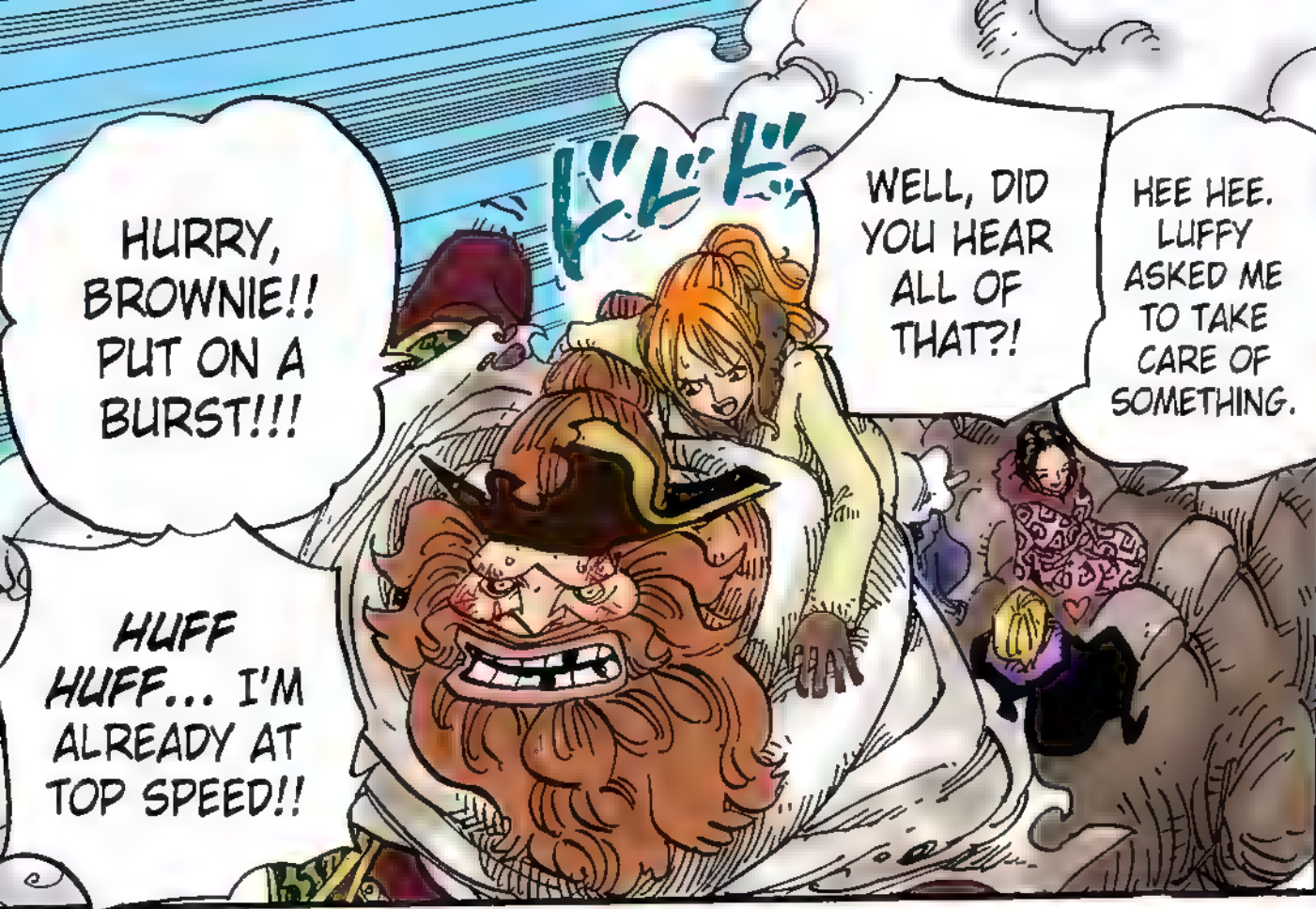
C...
CAPTAIN
?!!



KEEP
MOVING
DOWN THE
HALLWAY
!!!

THIS IS
NO TIME
TO FIGHT,
G-5!!!



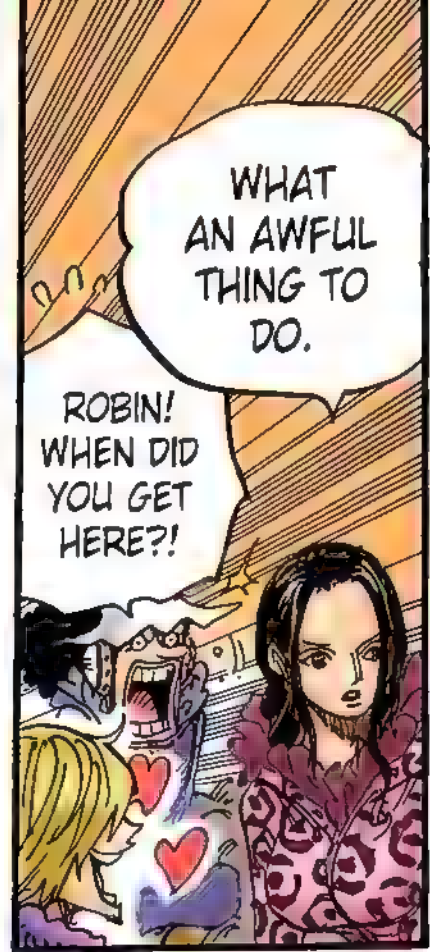


HURRY,
BROWNIE!!
PUT ON A
BURST!!!

HUFF
HUFF... I'M
ALREADY AT
TOP SPEED!!

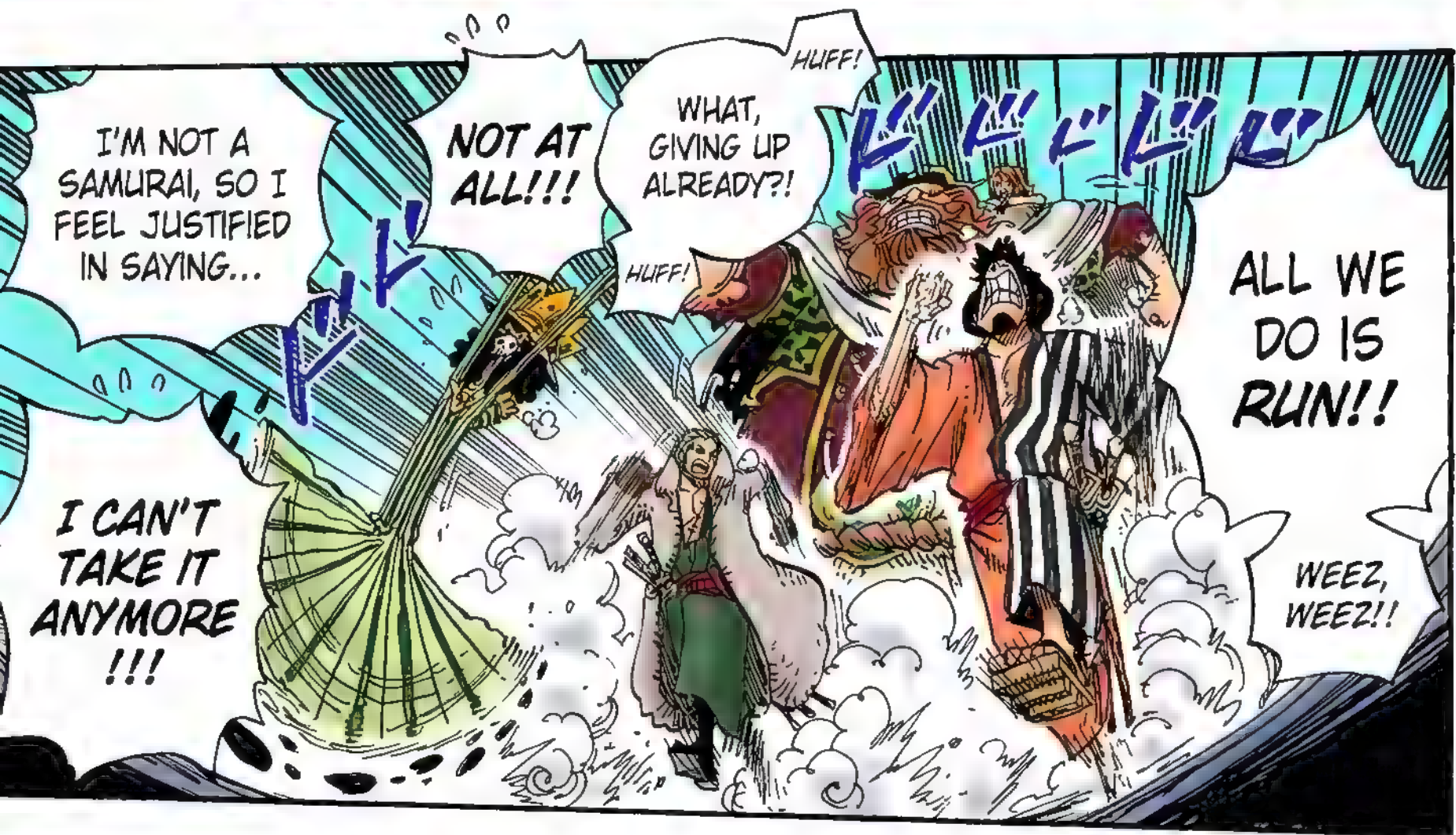
WELL, DID
YOU HEAR
ALL OF
THAT?!

HEE HEE.
LUFFY
ASKED ME
TO TAKE
CARE OF
SOMETHING.



WHAT
AN AWFUL
THING TO
DO.

ROBIN!
WHEN DID
YOU GET
HERE?!



I'M NOT A
SAMURAI, SO I
FEEL JUSTIFIED
IN SAYING...

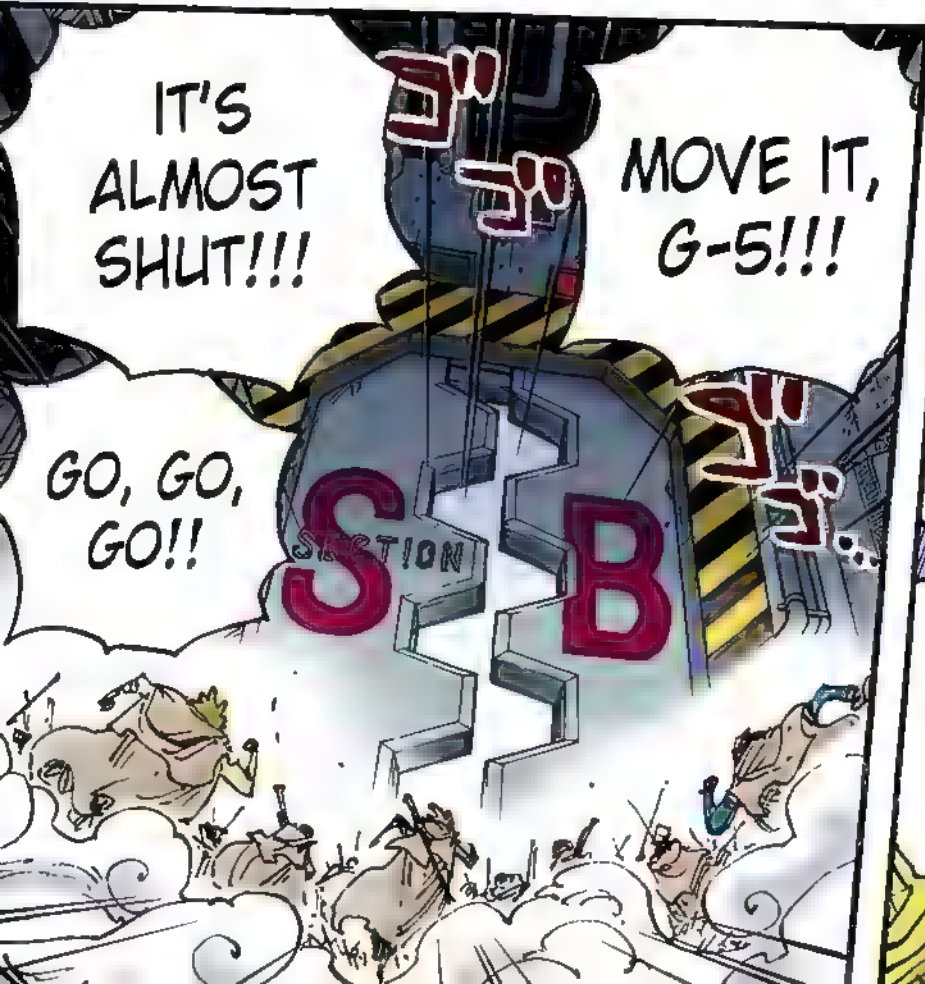
I CAN'T
TAKE IT
ANYMORE
!!!

NOT AT
ALL!!!

WHAT,
GIVING UP
ALREADY?!

ALL WE
DO IS
RUN!!

WEEZ,
WEEZ!!



IT'S
ALMOST
SHUT!!!

MOVE IT,
G-5!!!

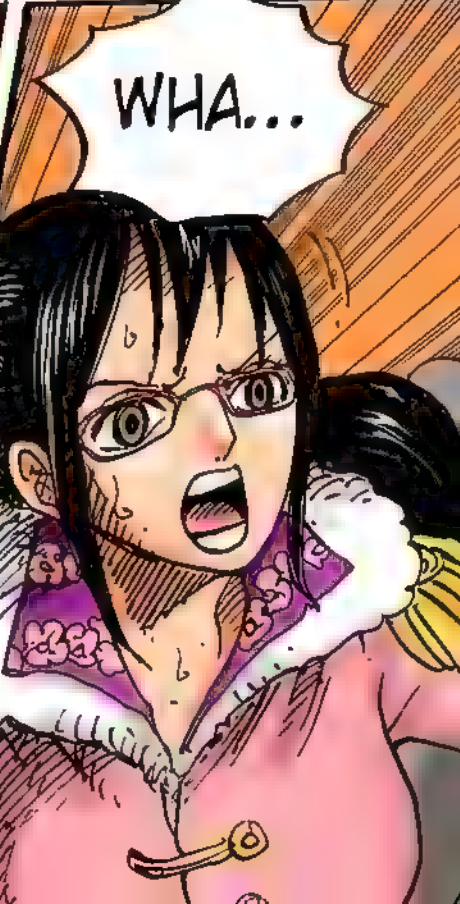
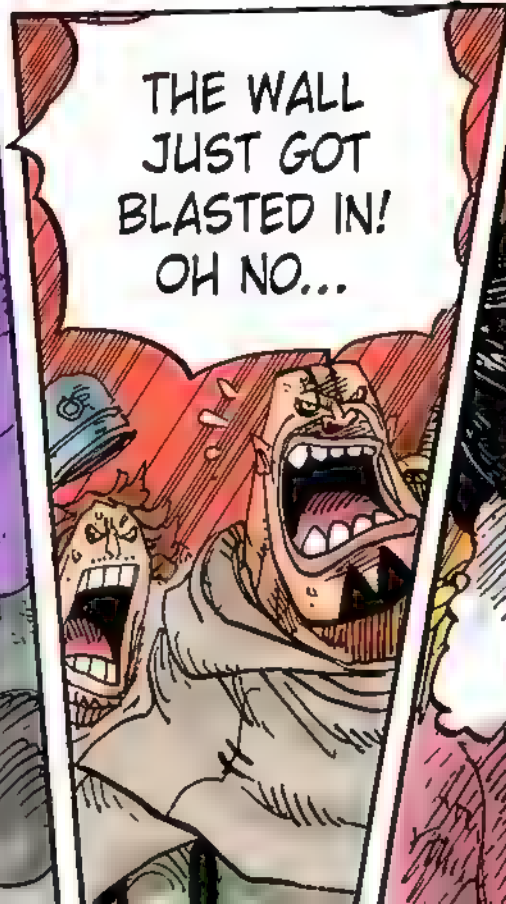
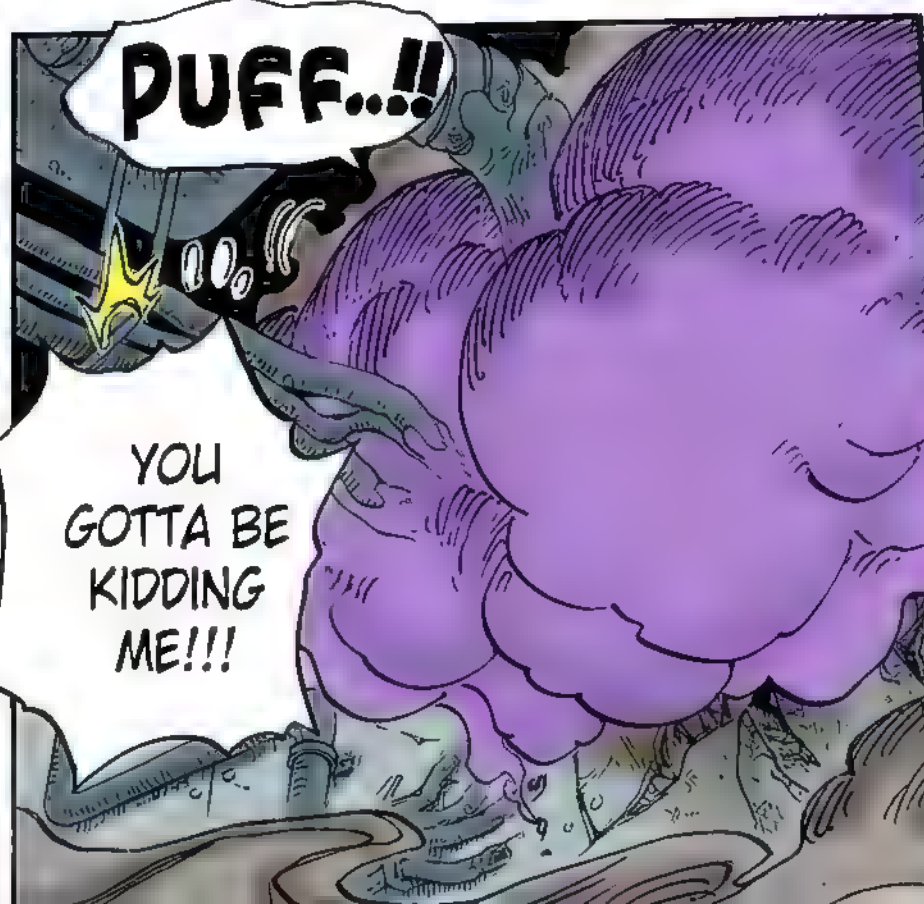
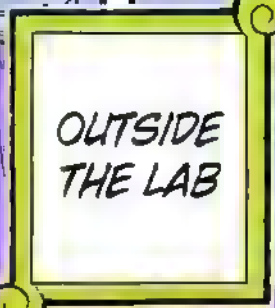
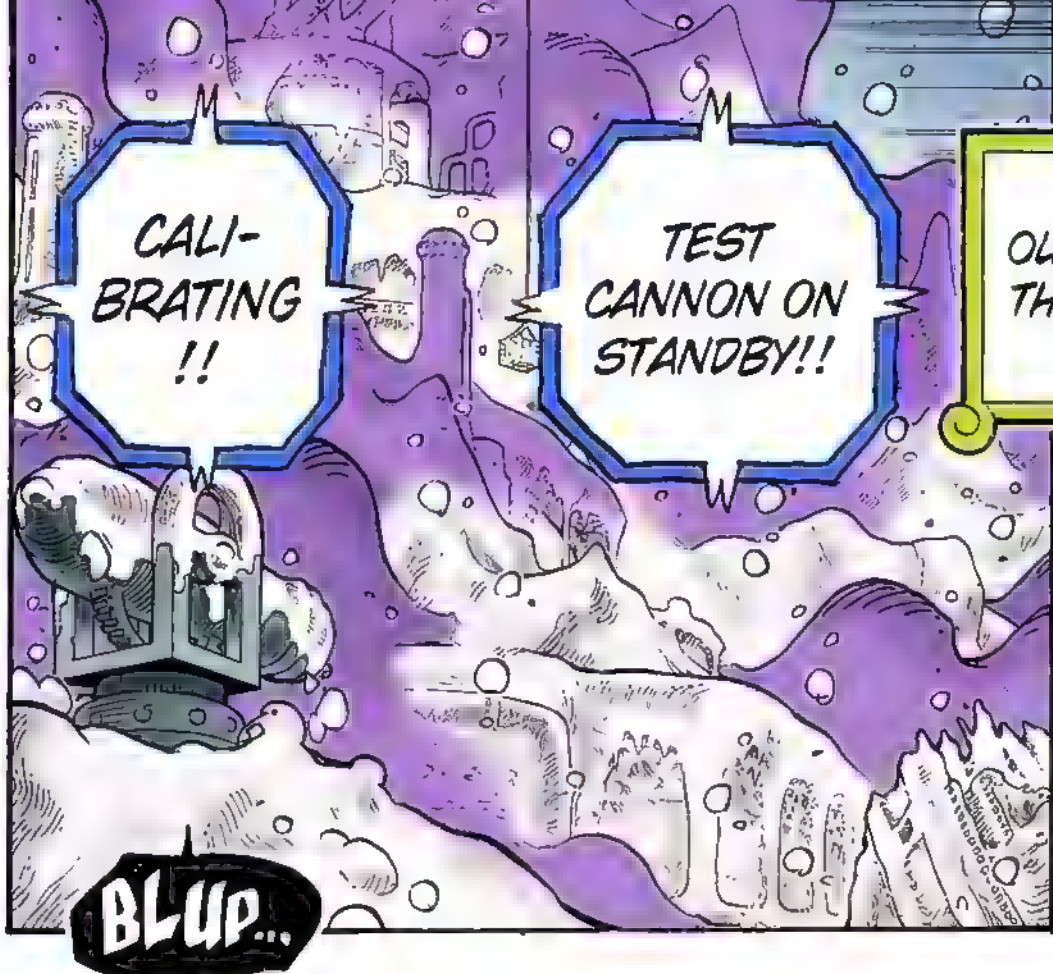
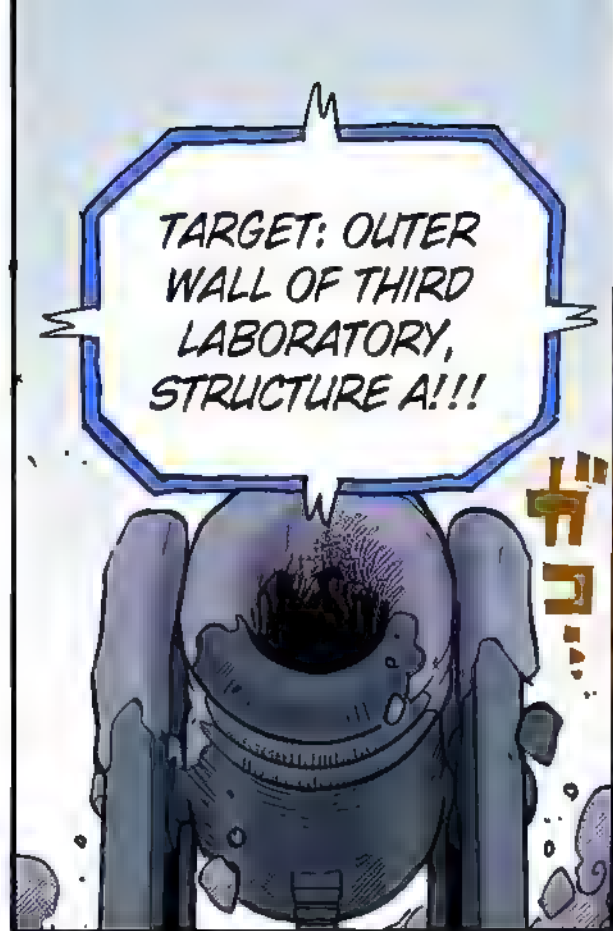
GO, GO,
GO!!



DID HE
TURN TRAITOR
ON THE
MASTER?!

HEY, WHY'S
BROWNB
BEARD
WITH THOSE
PIRATES?!

EITHER
WAY, WE
BETTER
HURRY!!



NOW THAT
KILLER GAS
IS INSIDE THE
BASE!!!

もく

もく

もく

ああああああああ

RUN,
RUN,
RUN!!!

ANYONE
LEFT BEHIND
IS A DEAD
MAN!!!

SQUEEZE
THROUGH
THE GATE!!

SECTION

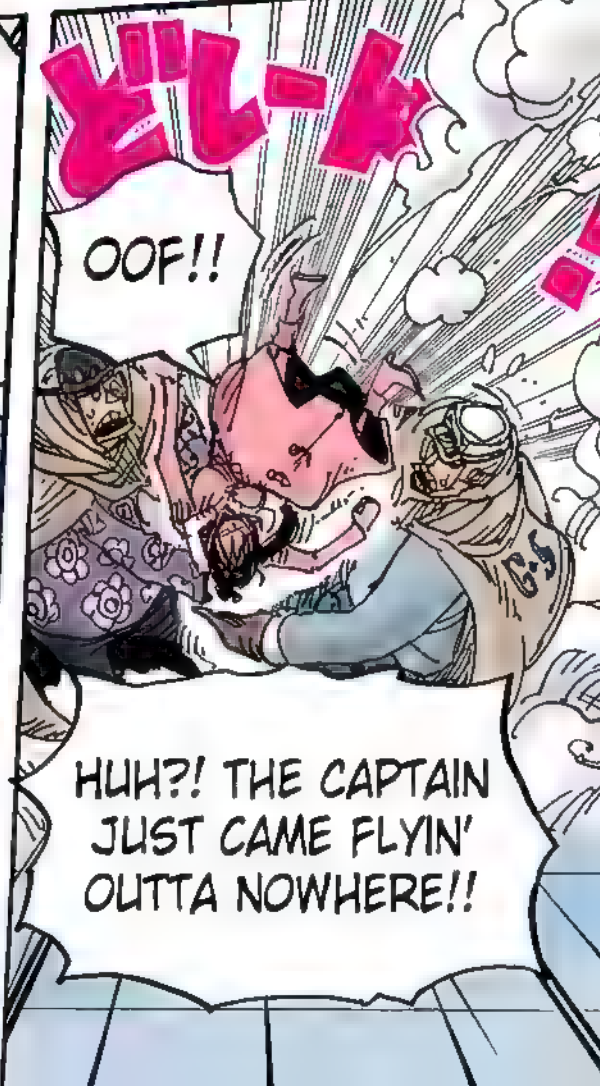
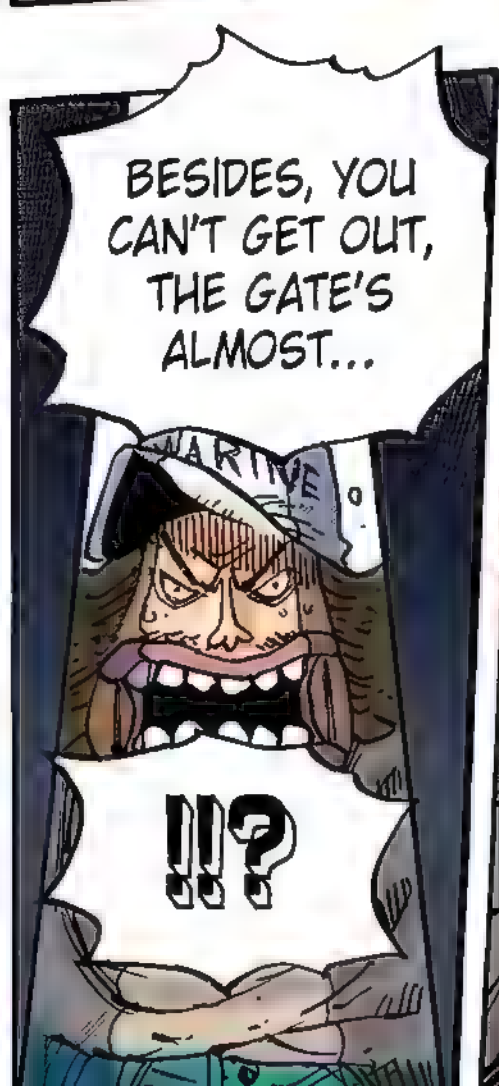
B

OH
CRAP!!

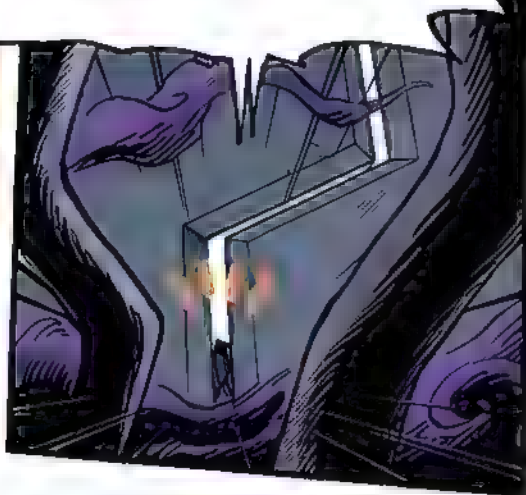
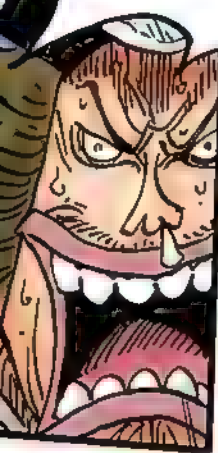
AH... AAAH
!!

H-
HELP...

AAAAGH
!!!



YOU DID GOOD,
BOYS!! WE'VE GOT OUR
BELOVED CAPTAIN OVER
HERE, SAFE AND
SOUND!!!

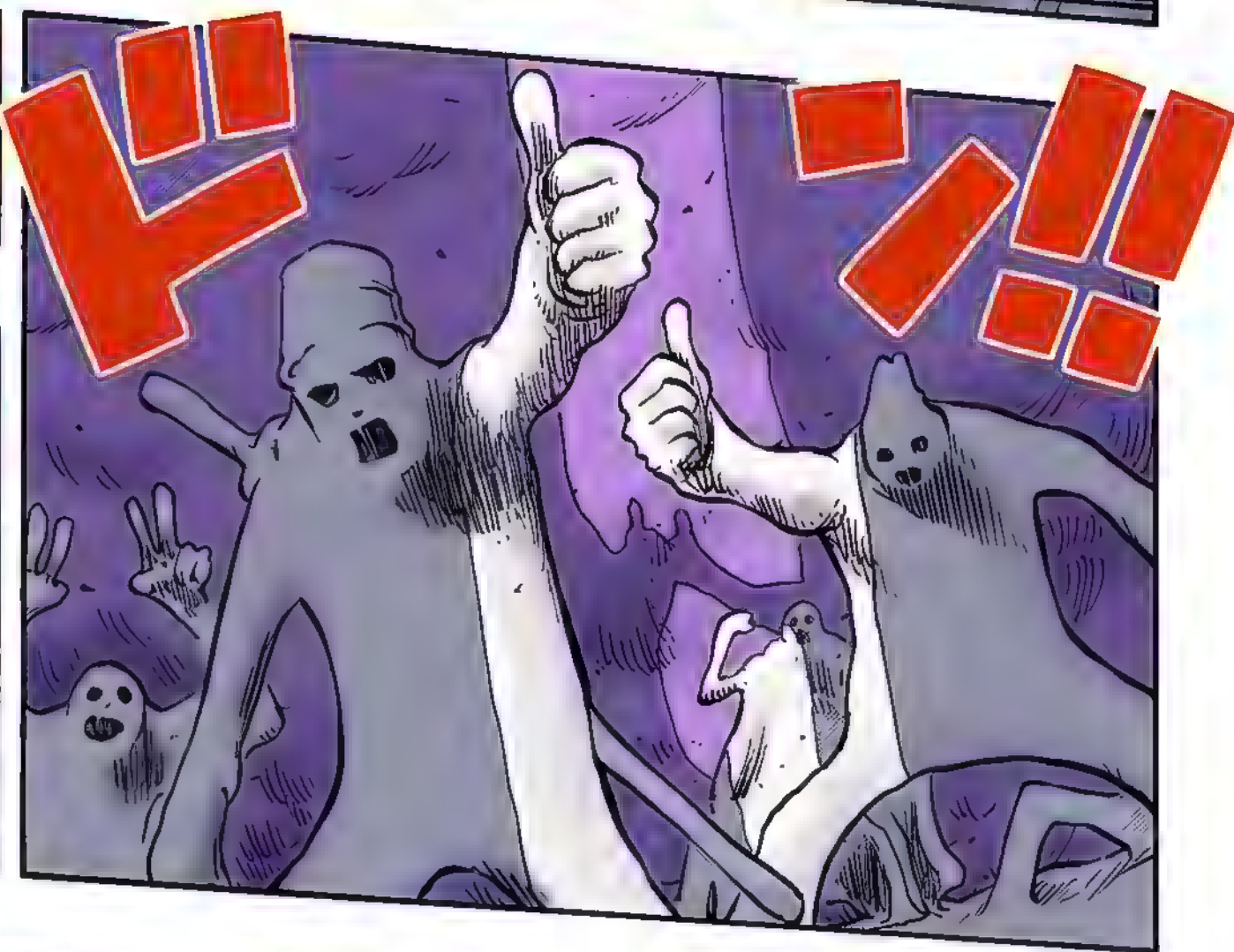
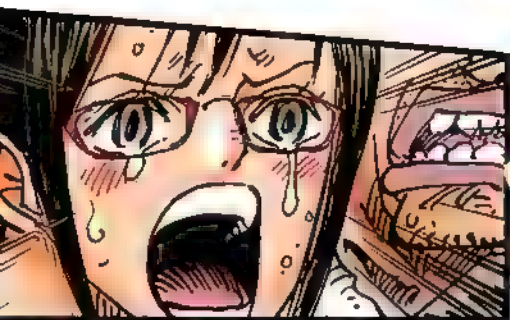


YOU
CAN'T DO
ANYTHING
FOR THEM
NOW,
CAPTAIN
TASHIGI!!!

DON'T BE
RIDICULOUS!! YOUR
FELLOW SAILORS
ARE TRAPPED BACK
THERE!! MOVE OUT
OF MY WAY!!

NO,
CAPTAIN,
DON'T!!
IT'S TOO
LATE!!

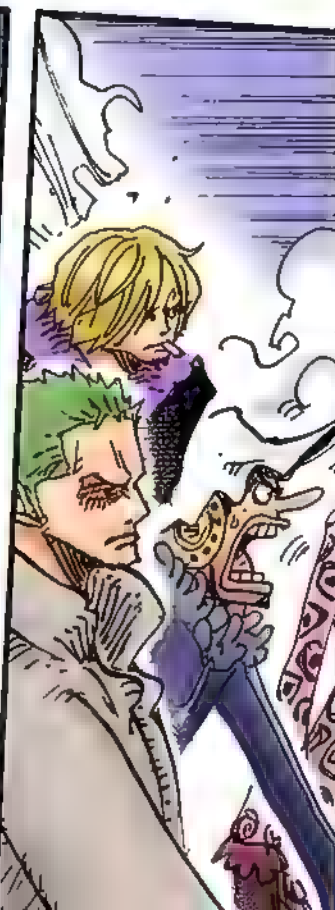
!!?

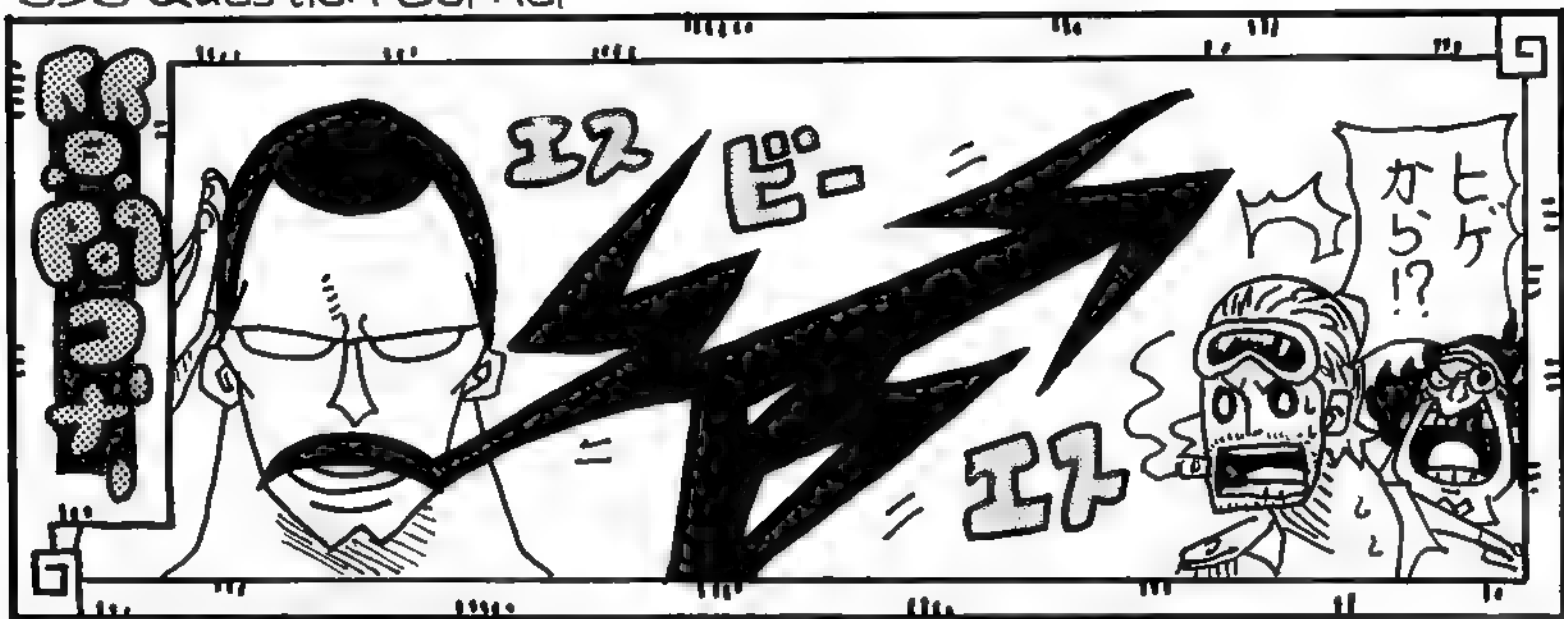


YOU CAN
SCUTTLE AND
SCAMPER,
BUT YOU'LL
ALL BE DEAD
IN THE
END!!!

SHU HO HO
HO HO!!
WRETCHED
VERMIN!!

SHU HO
HO...





(Haru, Nagano)

Q: Before we begin the SBS Corner, I, Eiichiro Oda, have an announcement to make. Finally, at long last, I have eaten the Perv-Perv Fruit!
Gwehhehheh.

--I'm Green Peas

A: Stop trying to frame me!! "Gwehhehheh"?
I sound like such a pig!



Q: Odacchi!! Can I ask a serious question? A really serious one? Are you sure? You don't mind? Here goes, then.

Do you like breast-bands?

--Chii-chan☆

A: I love it! ♥ Gwehhehheh. ♥
Daah! Not again! Forget that! What sort of trap was that?! No, I just wear Breast-Bands like a normal person. Oh, right... Forgot to mention, the SBS is starting.



Q: Is Usopp's nose made of *chikuwa* fish sausage? Let's ask Usopp!!

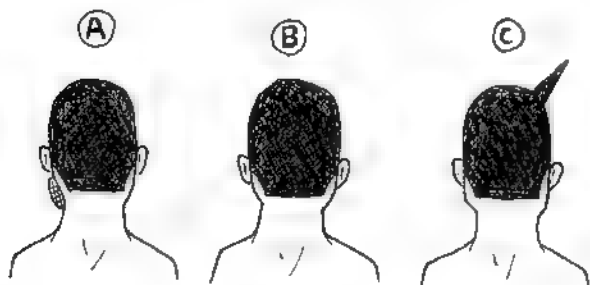
--Howaichi

A: I don't think so. It's not chikuwa, right, Usopp?

Usopp: It's chikuwa.



A: It is?! (Fifteen years, and I had no idea)
Gwehhehheh. ♥



Q: Here's a quiz! Identify that silhouette! Which one is Vergo?
* Included among the others are Bon Clay and Lulu.

--N.I.K.U.

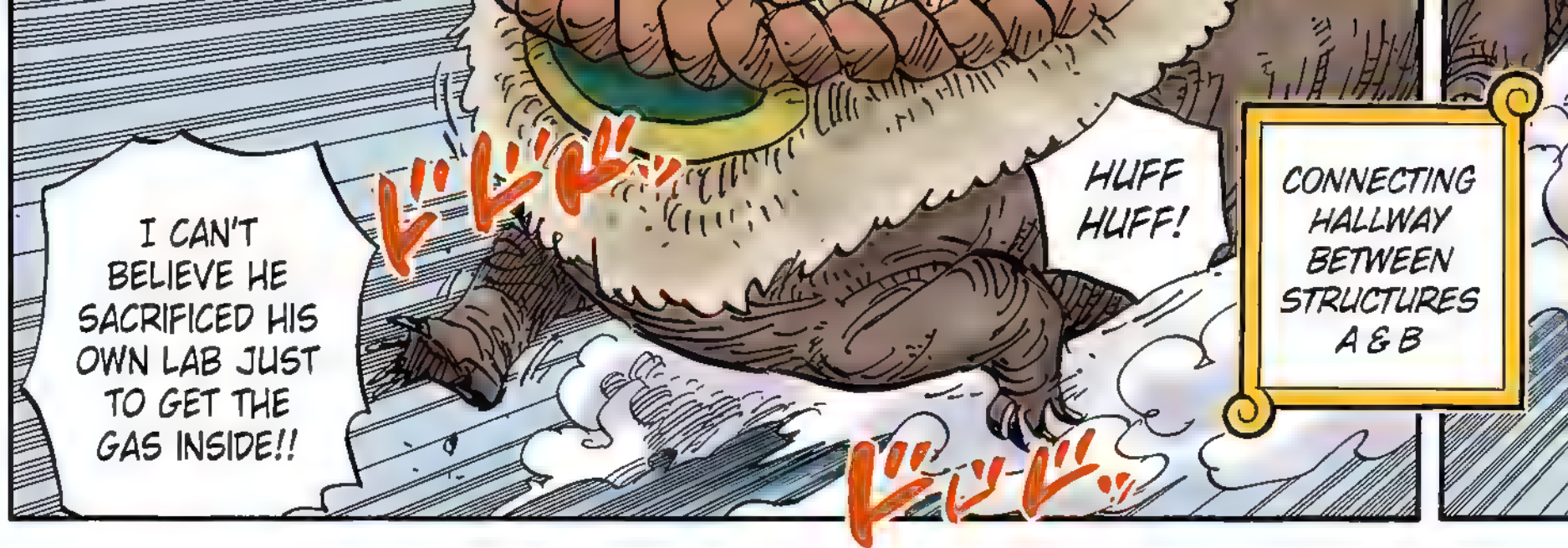
A: I've got the answer!
(A) Vergo with hamburger patty stuck to his face!
(B) Vergo after he ate the patty!
(C) Vergo with a shuriken stuck in his head!

Q: The answer is (A). B is Bon Clay, C is Lulu.

Chapter 680:
G-5 COMMANDER
VERGO THE
BAMBOO DEMON



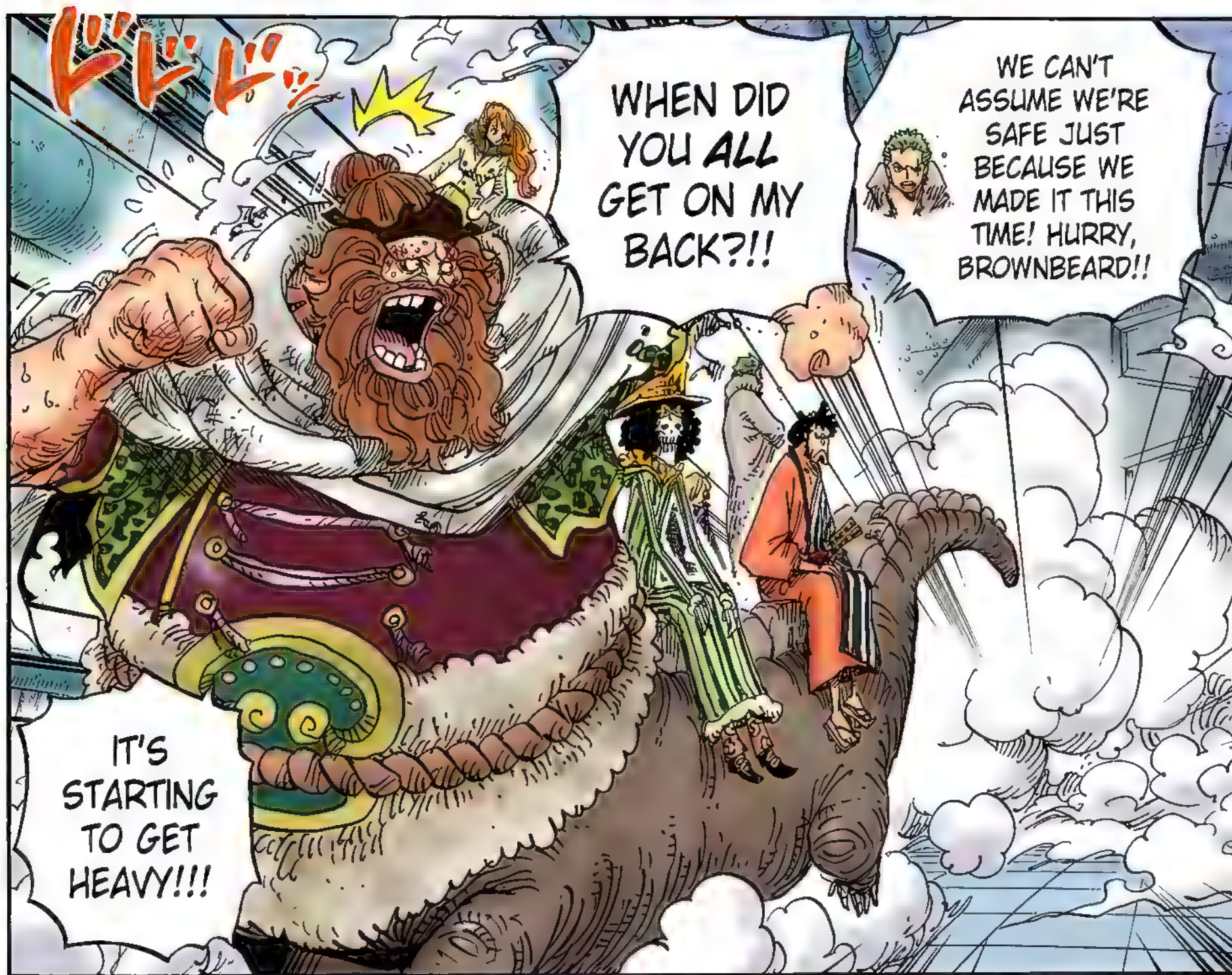
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 6:
"ACROSS THE SEA AT FISH-MAN SPEED!!"



I CAN'T BELIEVE HE SACRIFICED HIS OWN LAB JUST TO GET THE GAS INSIDE!!

HUFF HUFF!

CONNECTING HALLWAY BETWEEN STRUCTURES A & B



WHEN DID YOU ALL GET ON MY BACK?!!

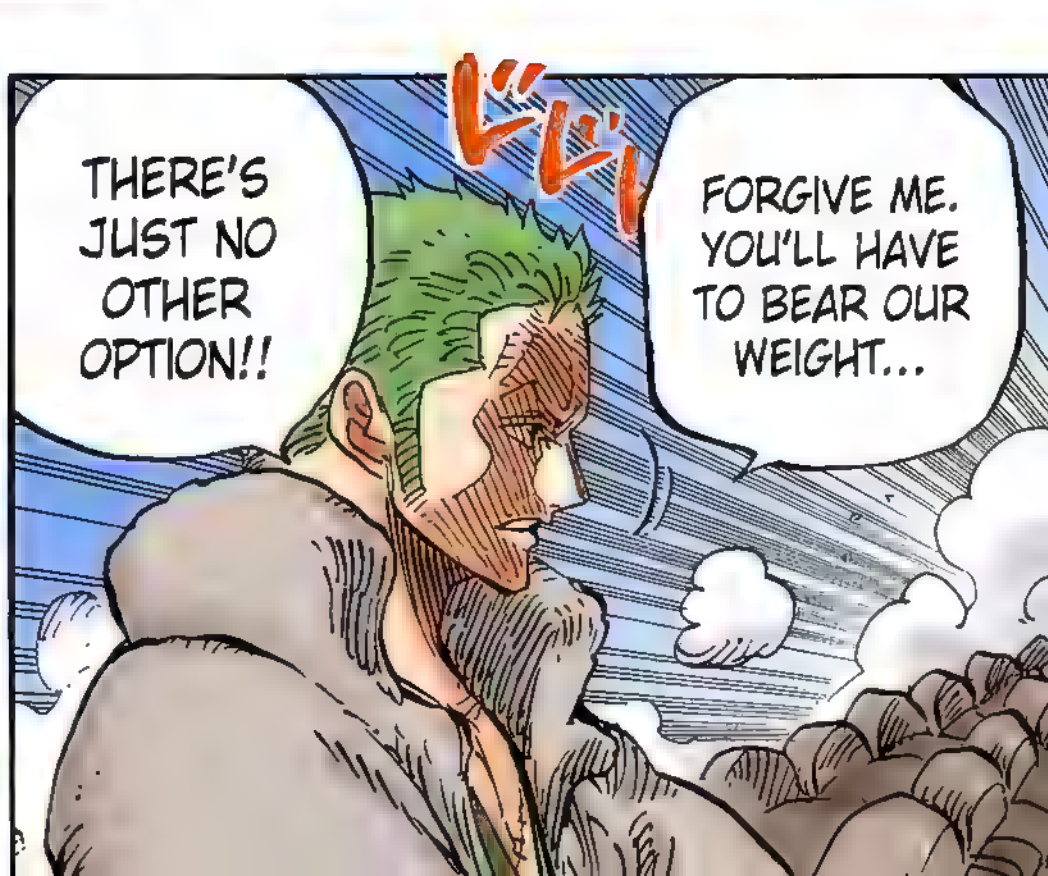
WE CAN'T ASSUME WE'RE SAFE JUST BECAUSE WE MADE IT THIS TIME! HURRY, BROWNBEARD!!

IT'S STARTING TO GET HEAVY!!!



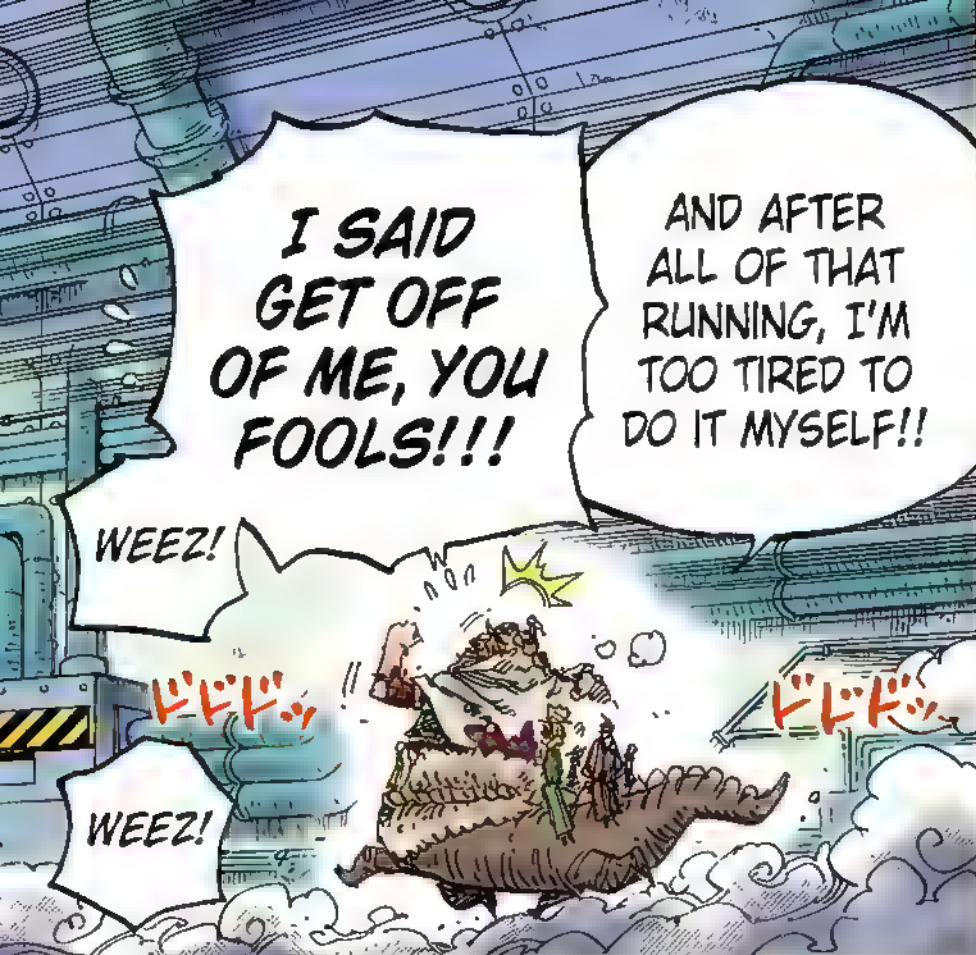
THAT'S A HORRIBLE REASON!! GET OFF!!

WE'RE ALL SICK AND TIRED OF RUNNING.



THERE'S JUST NO OTHER OPTION!!

FORGIVE ME. YOU'LL HAVE TO BEAR OUR WEIGHT...



I SAID
GET OFF
OF ME, YOU
FOOLS!!!

AND AFTER
ALL OF THAT
RUNNING, I'M
TOO TIRED TO
DO IT MYSELF!!

WEEZ!

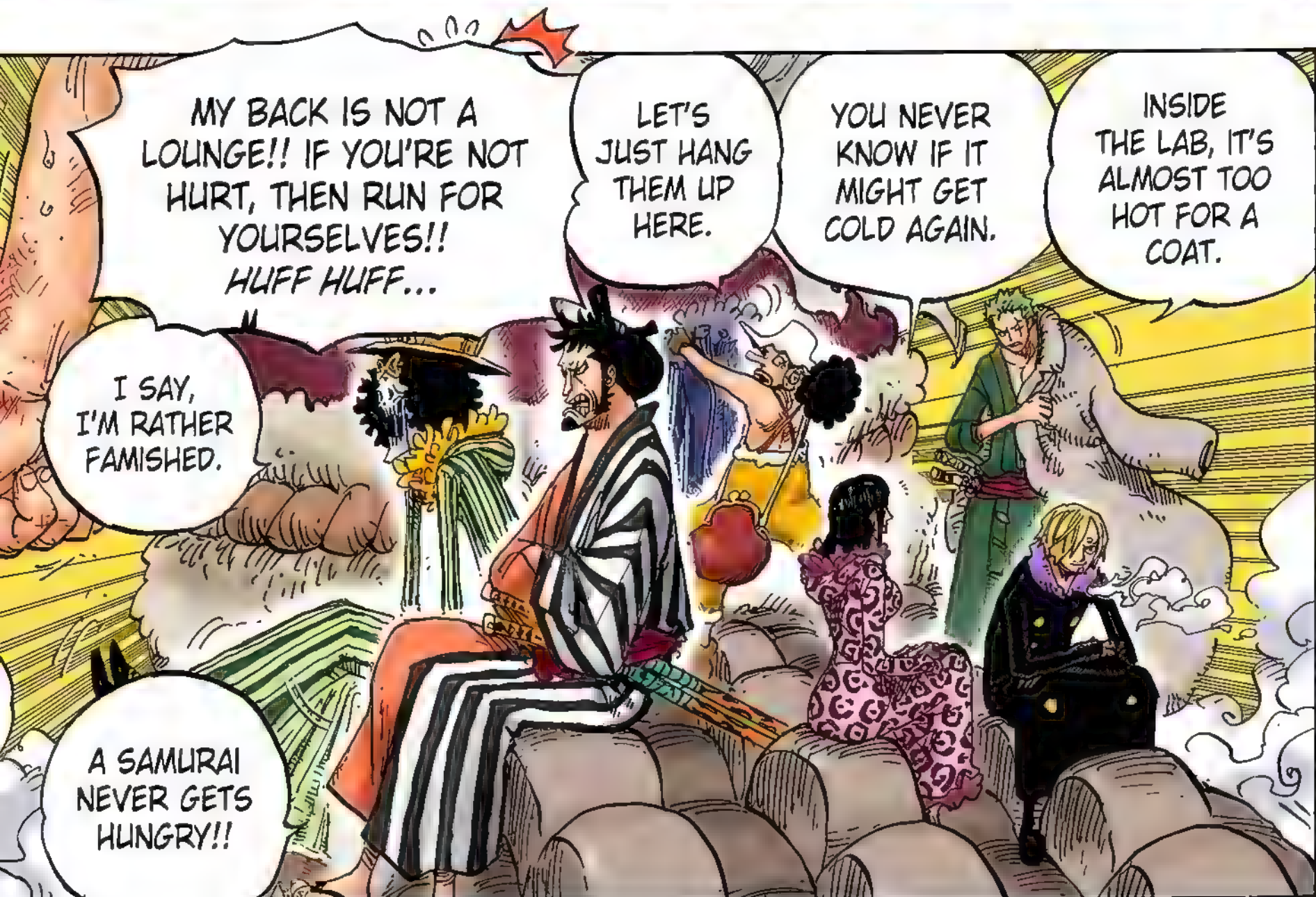
WEEZ!



IT PAINS ME
TO ASK THIS
OF YOU...

YOU
SAID YOUR
NAME WAS
BROWN-
BEARD?

...BUT I WISH
TO SAVE MY
SON MOMONO-
SUKE, AND WE
HAVEN'T A
MOMENT TO
WASTE!!



MY BACK IS NOT A
LOUNGE!! IF YOU'RE NOT
HURT, THEN RUN FOR
YOURSELVES!!
HUFF HUFF...

LET'S
JUST HANG
THEM UP
HERE.

YOU NEVER
KNOW IF IT
MIGHT GET
COLD AGAIN.

INSIDE
THE LAB, IT'S
ALMOST TOO
HOT FOR A
COAT.

I SAY,
I'M RATHER
FAMISHED.

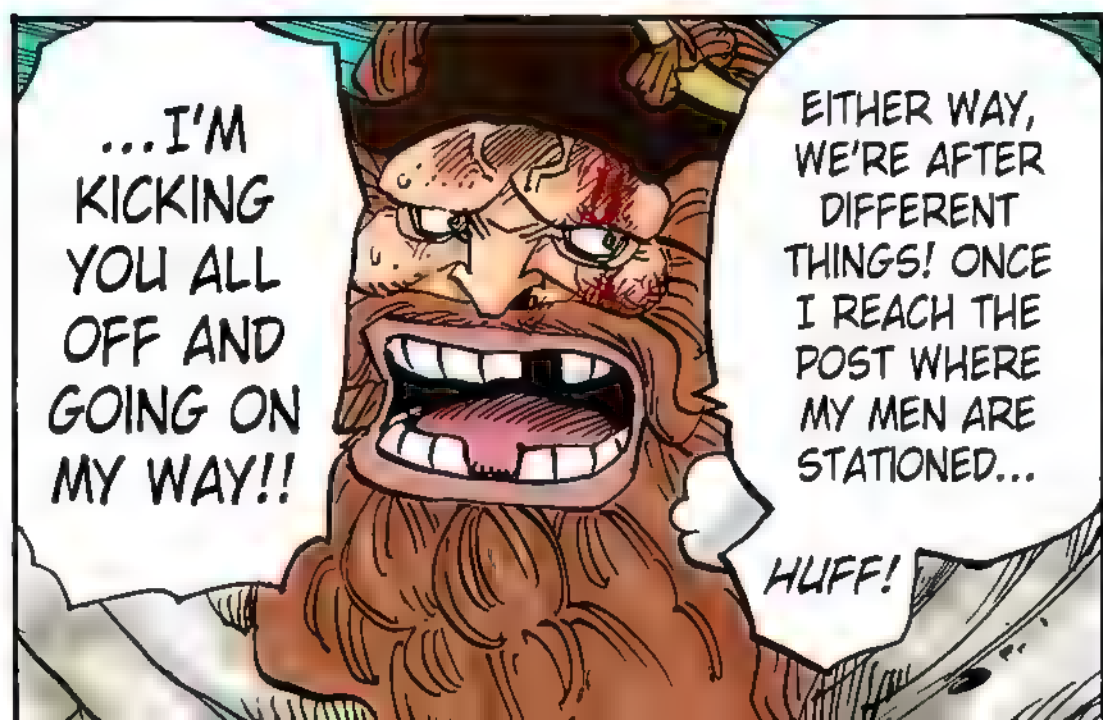
A SAMURAI
NEVER GETS
HUNGRY!!



SHUT
UP!!

DO YOU
HAVE ANY
FOOD BACK
HERE, MR.
BROWN-
BEARD?

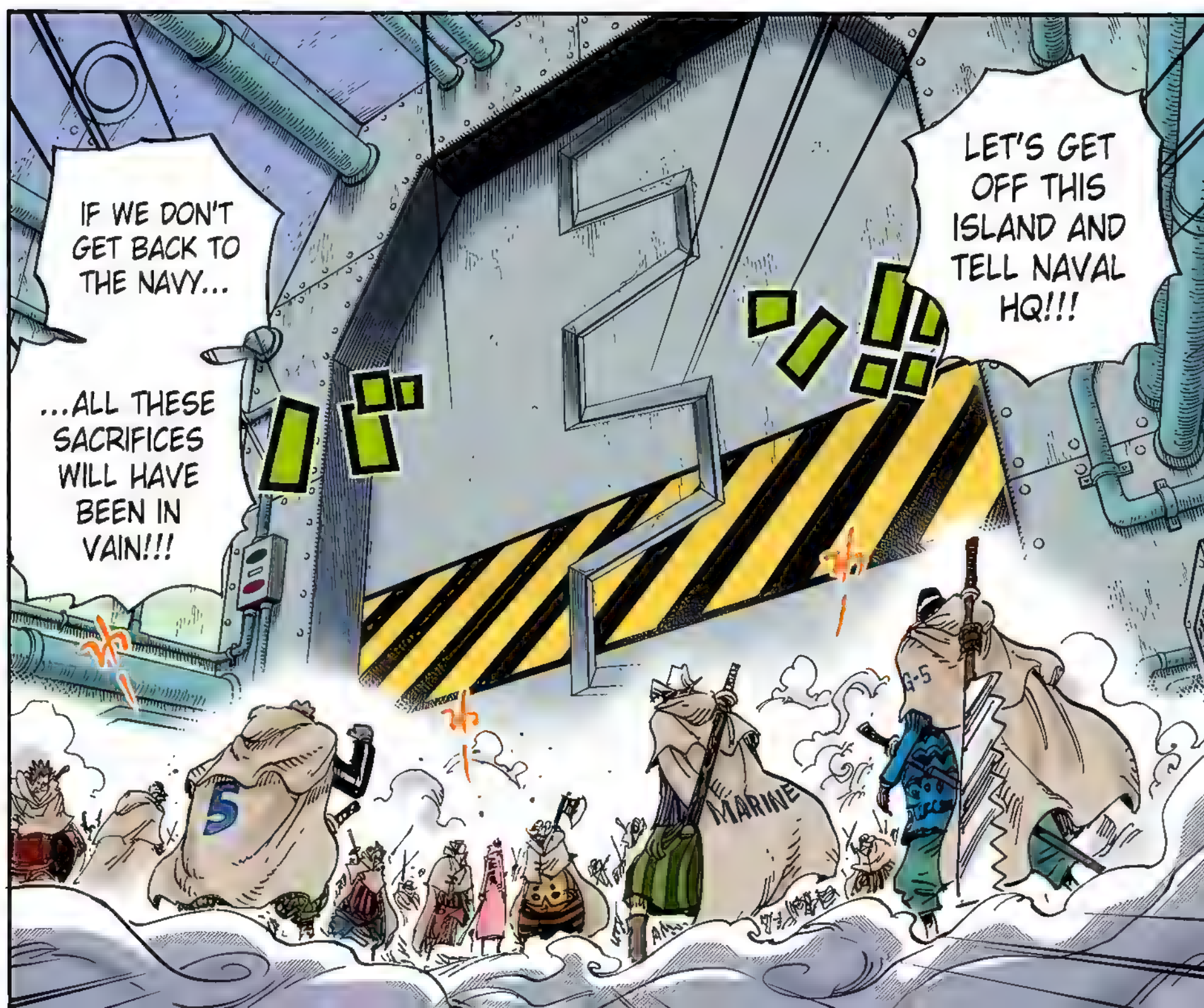
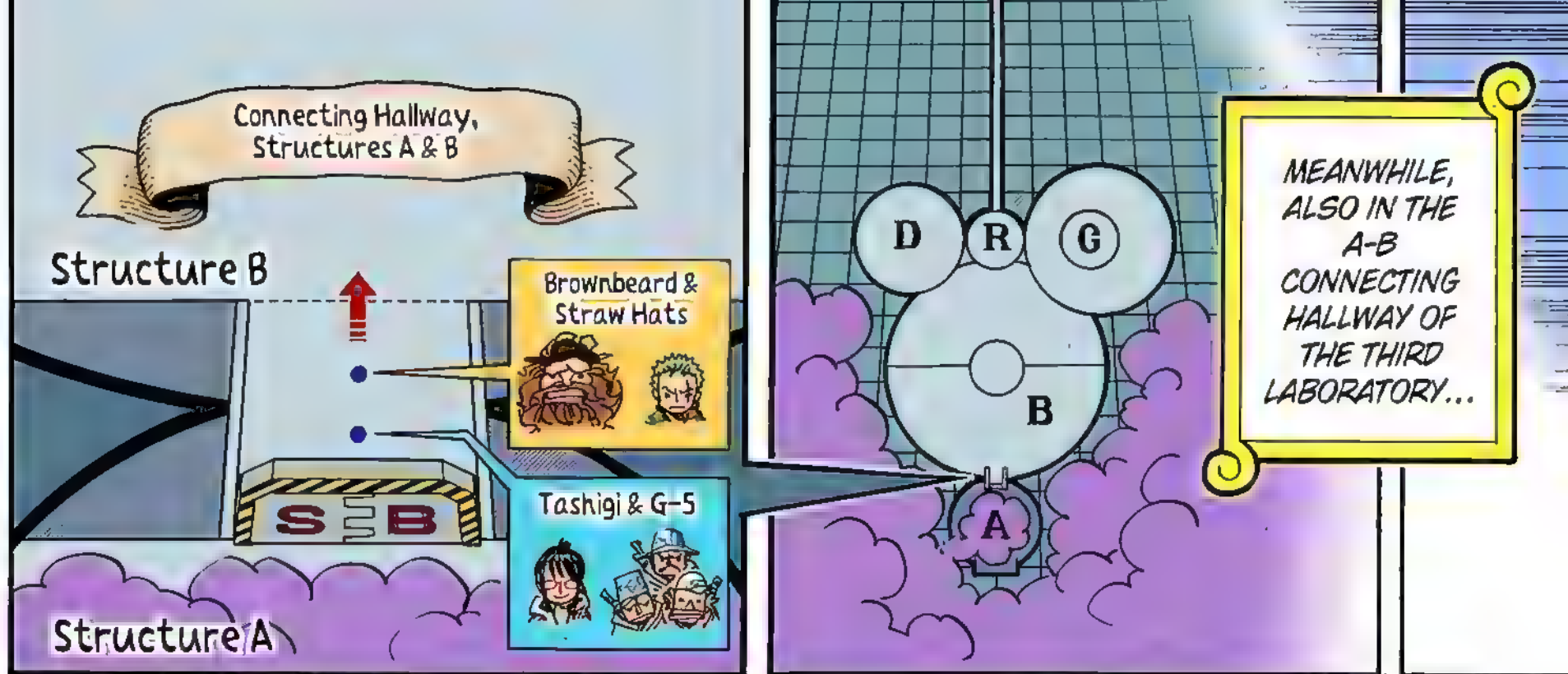
HUFF
HUFF...

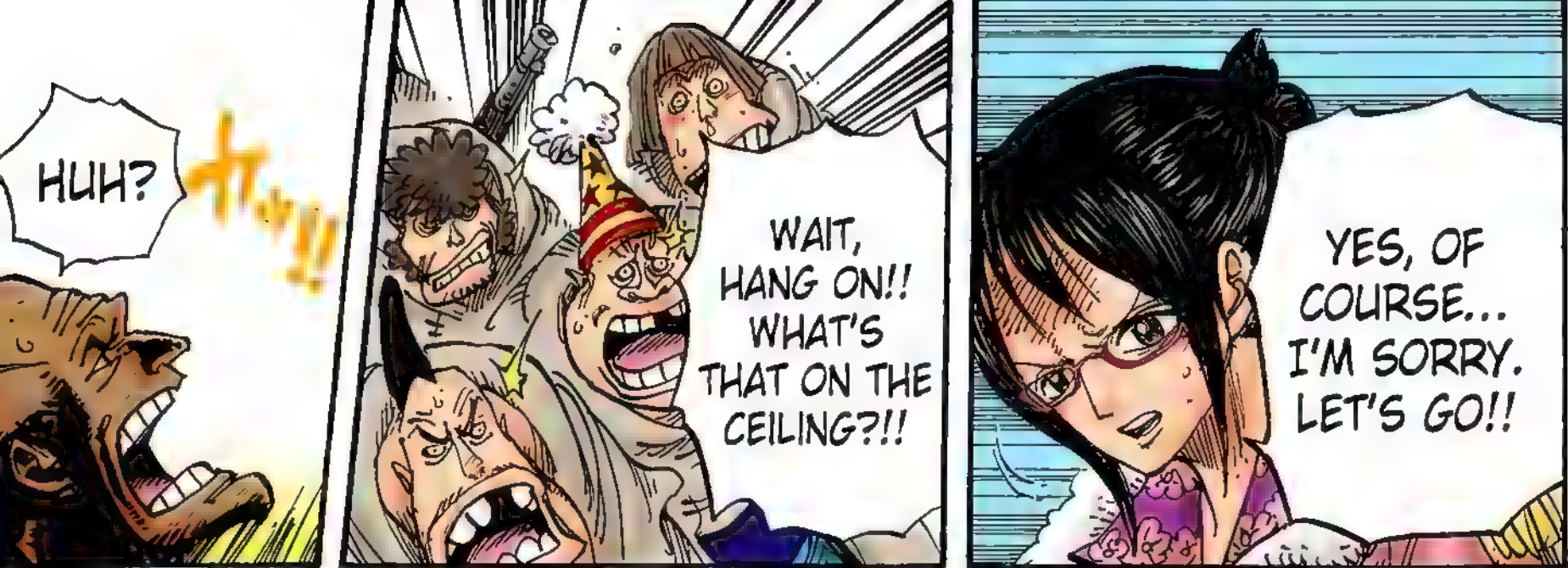


...I'M
KICKING
YOU ALL
OFF AND
GOING ON
MY WAY!!

EITHER WAY,
WE'RE AFTER
DIFFERENT
THINGS! ONCE
I REACH THE
POST WHERE
MY MEN ARE
STATIONED...

HUFF!

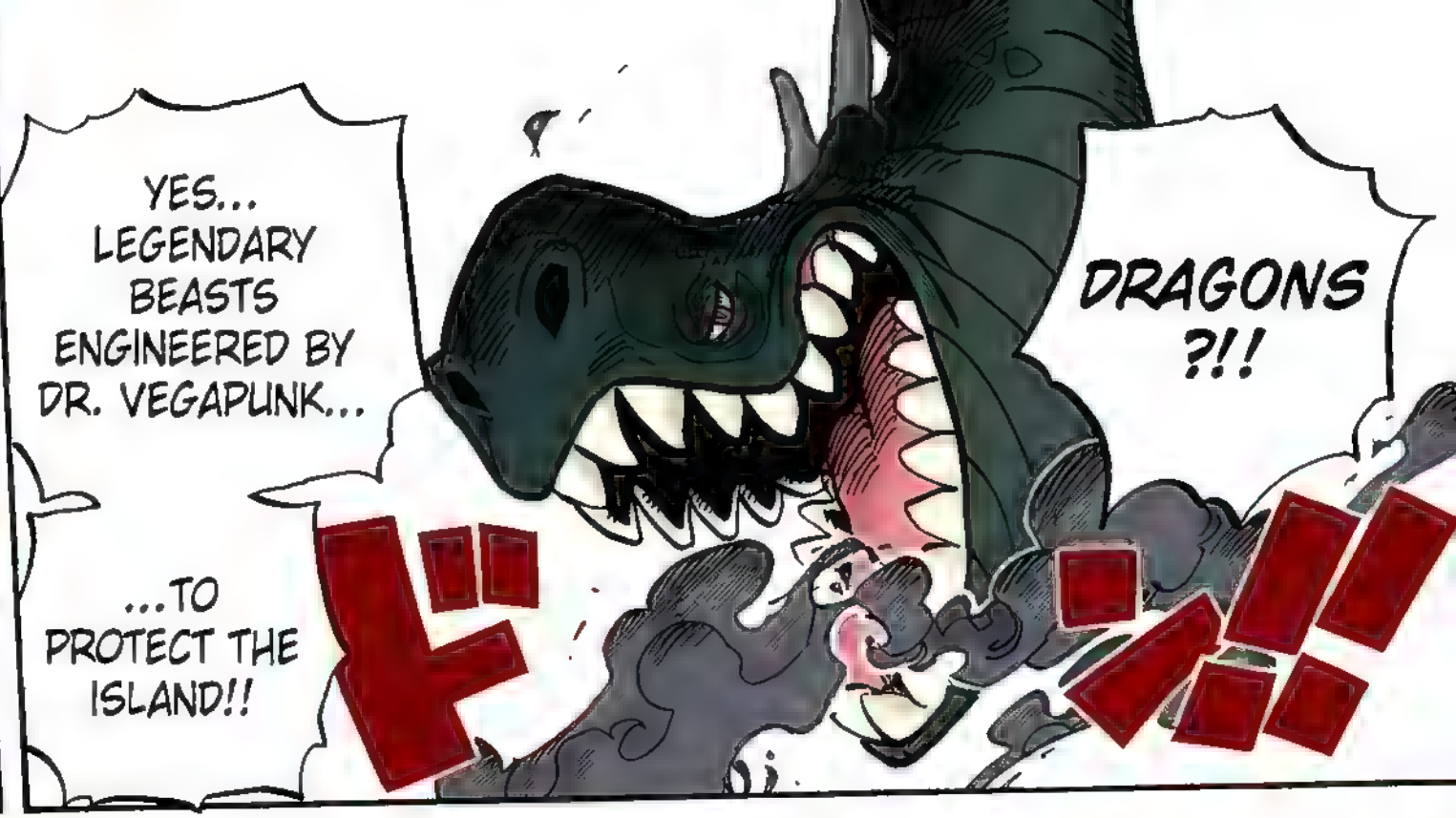






BUT IT
DIDN'T LOOK
SO SCARY...

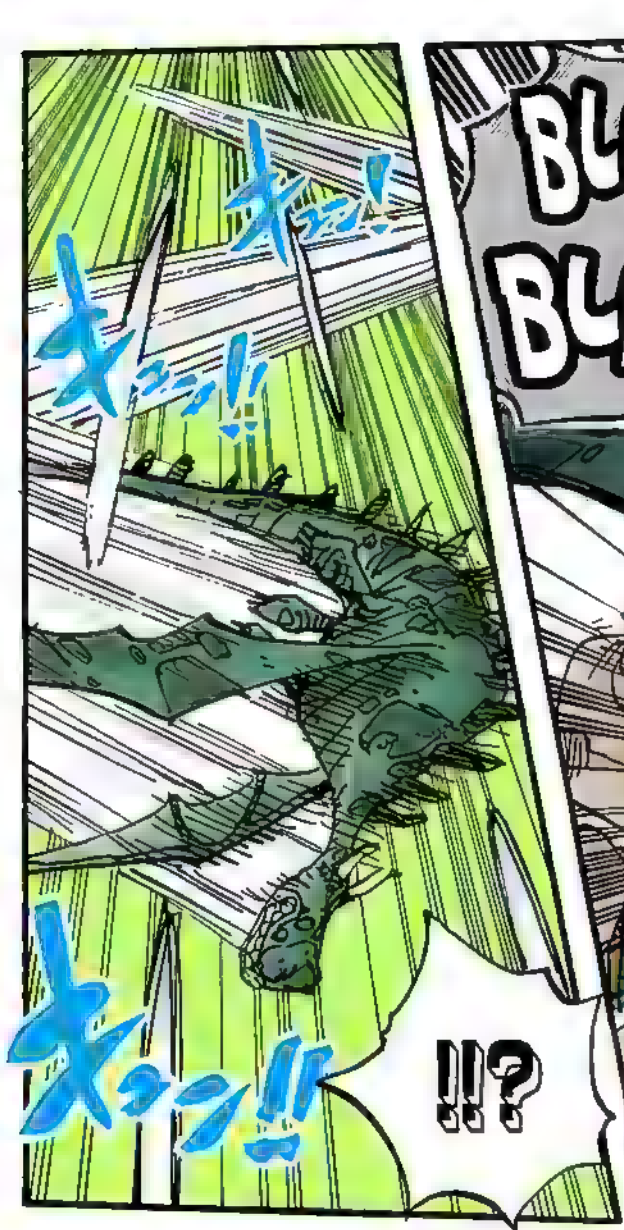
...JUST A
FEW MOMENTS
AGO!!



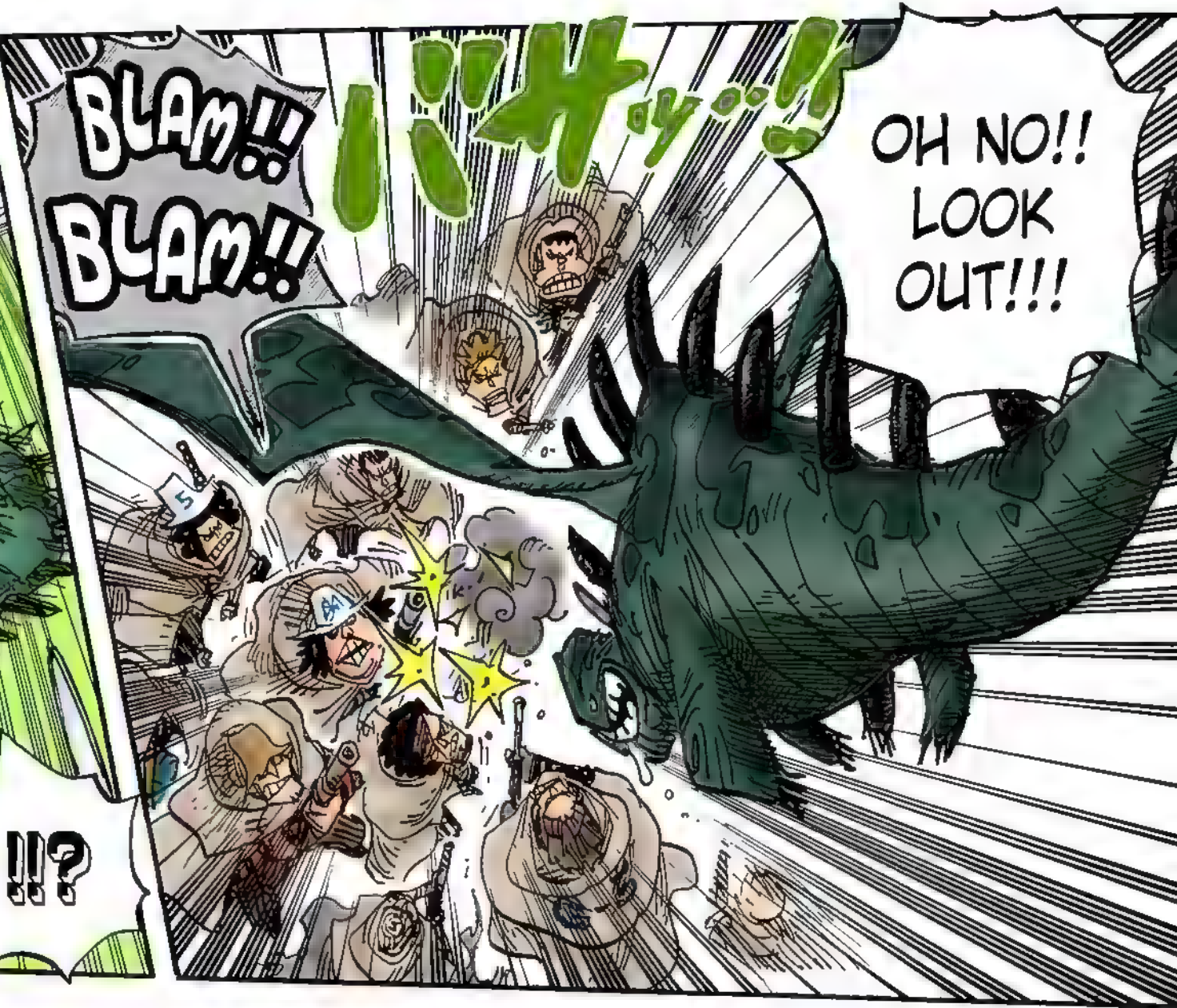
YES...
LEGENDARY
BEASTS
ENGINEERED BY
DR. VEGAPUNK...

...TO
PROTECT THE
ISLAND!!

DRAGONS
?!!



!!!?



BLAM!!
BLAM!!

OH NO!!
LOOK
OUT!!!



IT
DODGED
?!!



WHOA
!!!

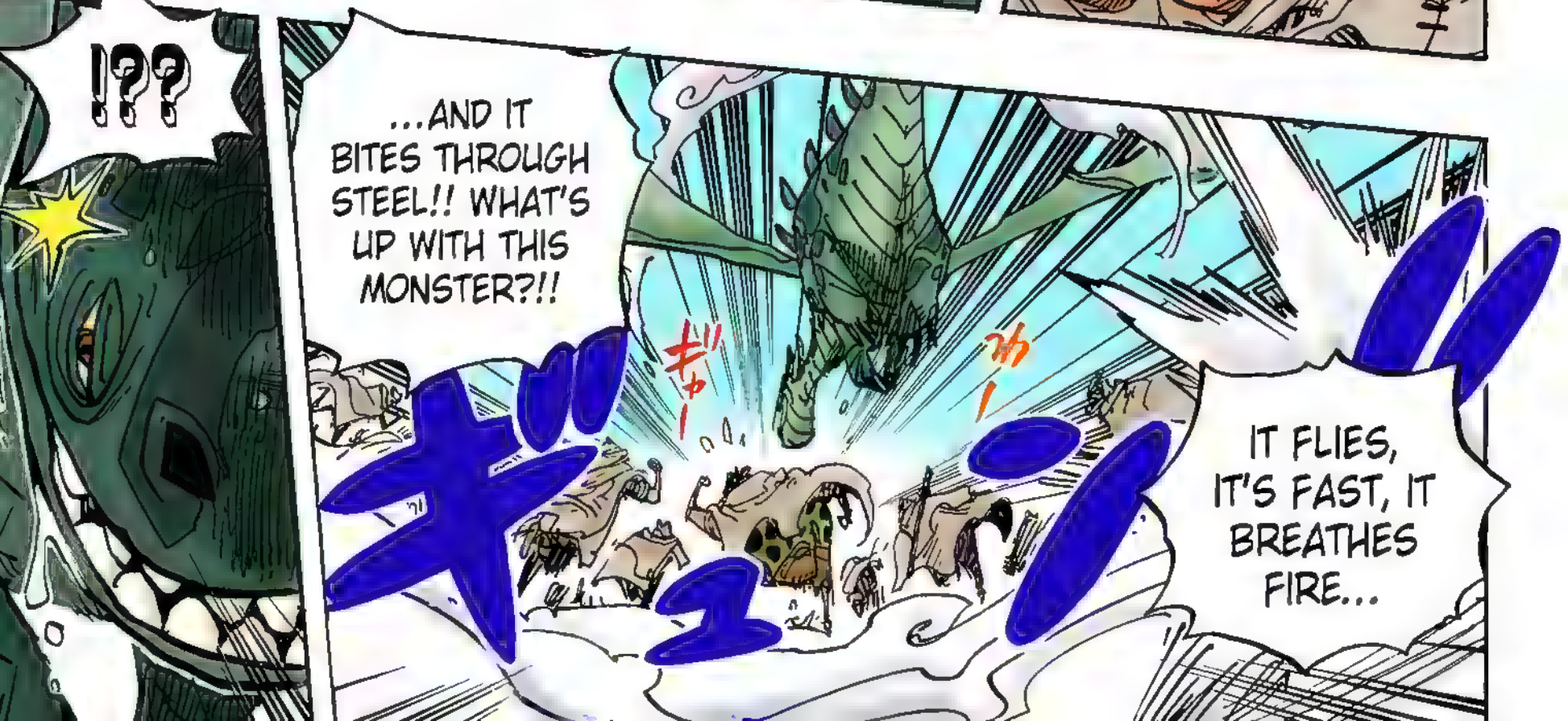
!!?



KEEP
MOVING TO
STRUCTURE
B!!!

!!?

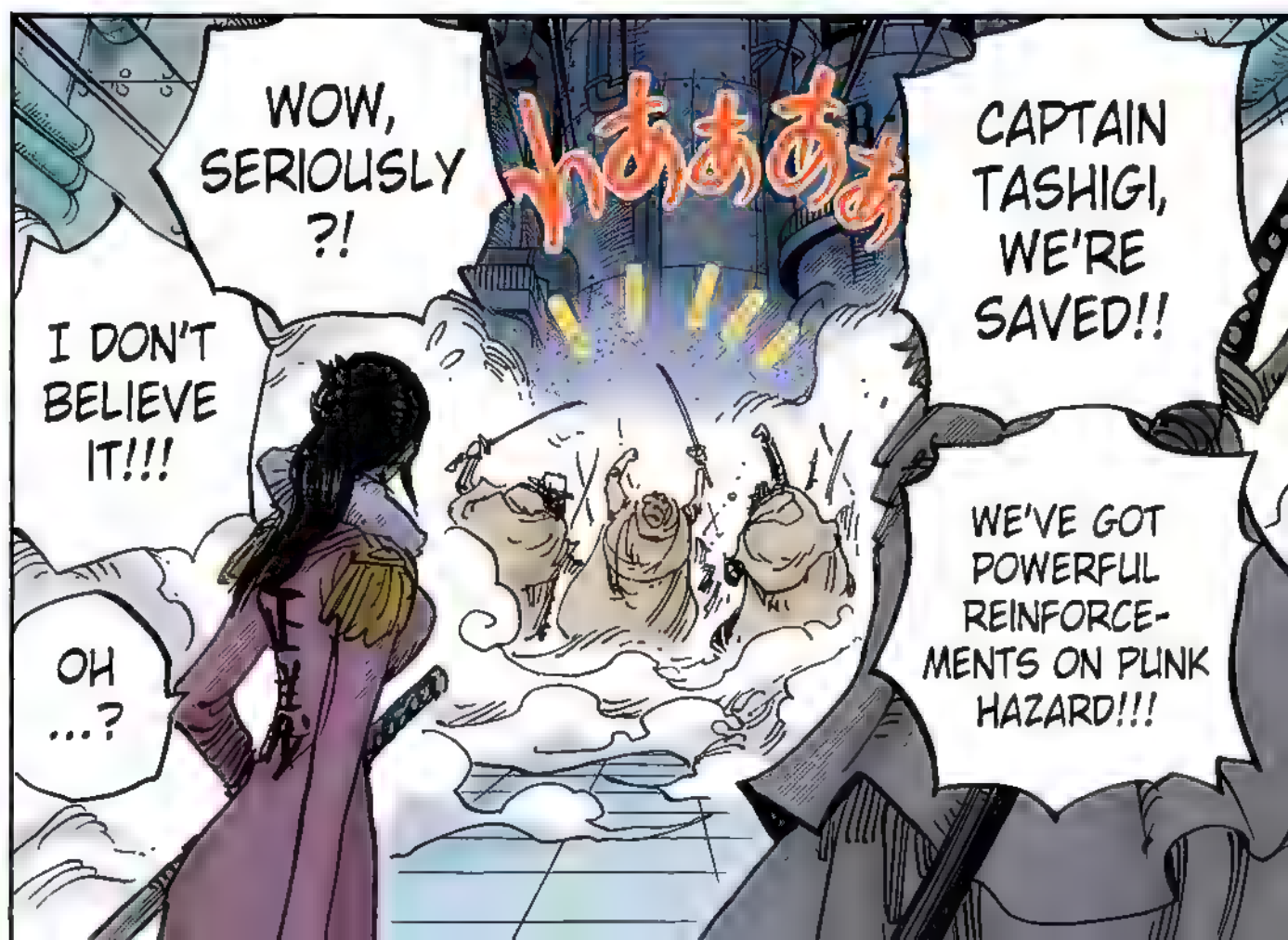
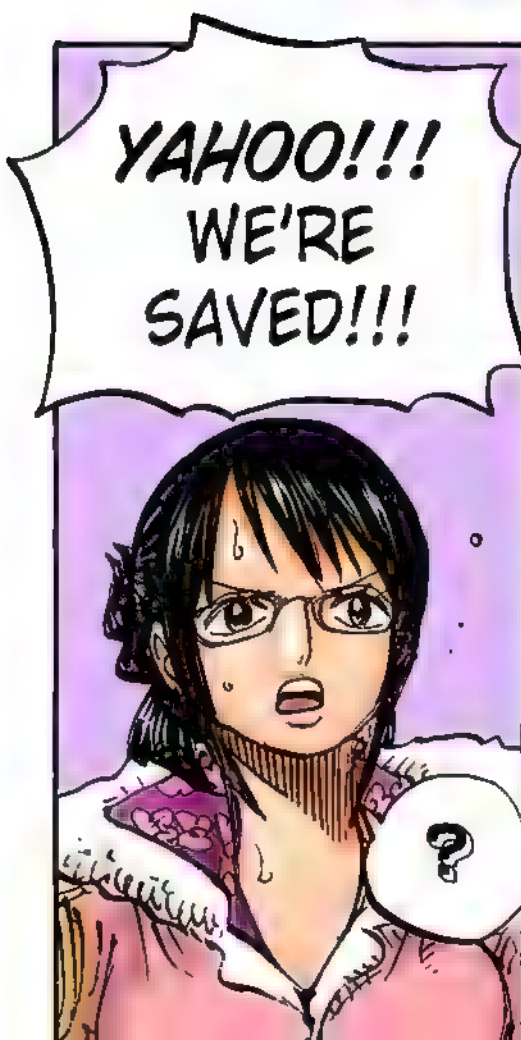
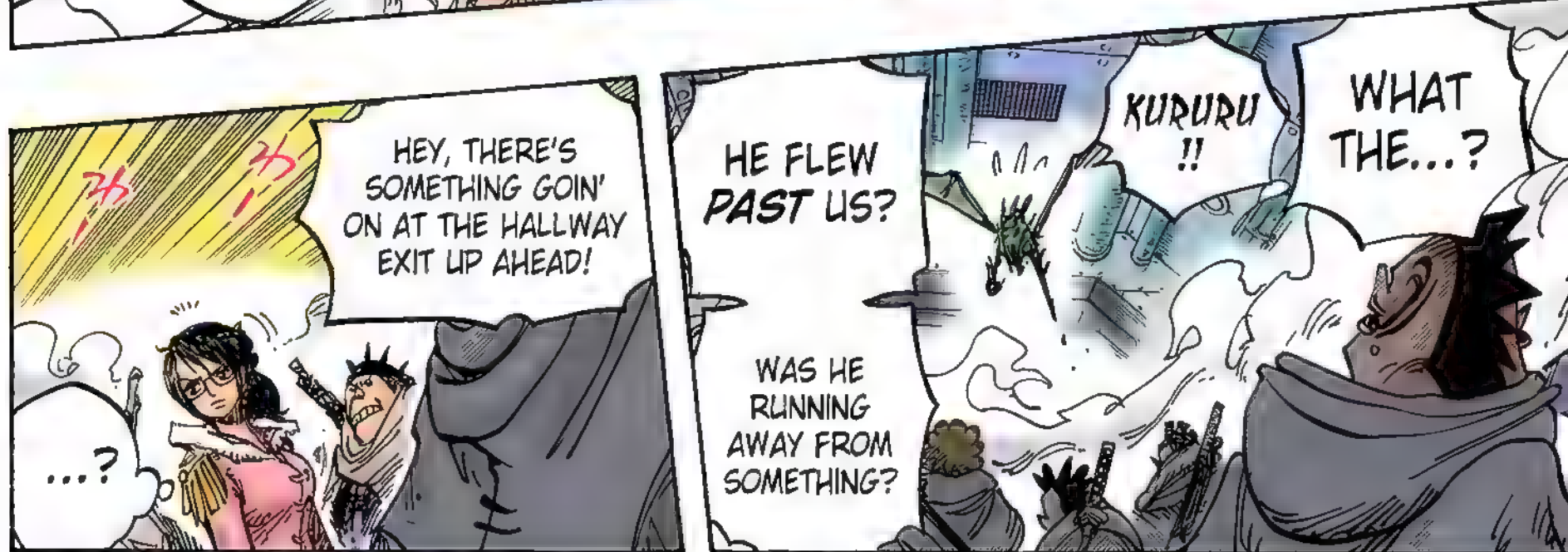
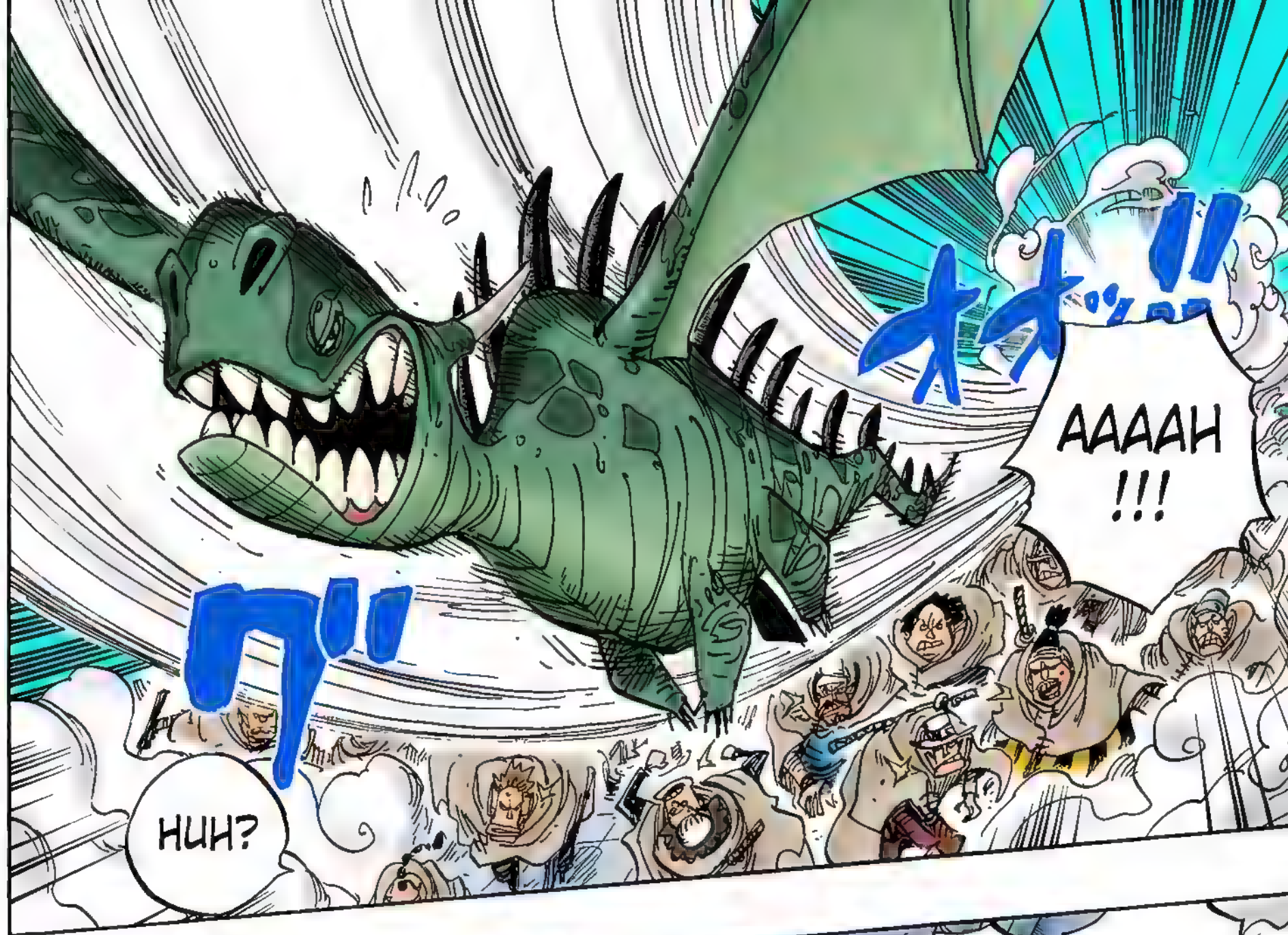
NO WAY, THAT'S
SOLID STEEL!! THINK
OF WHAT THOSE
JAWS WOULD DO
TO US...

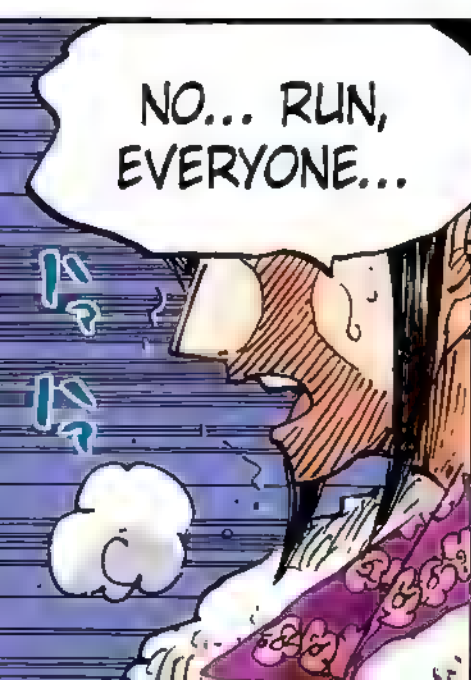
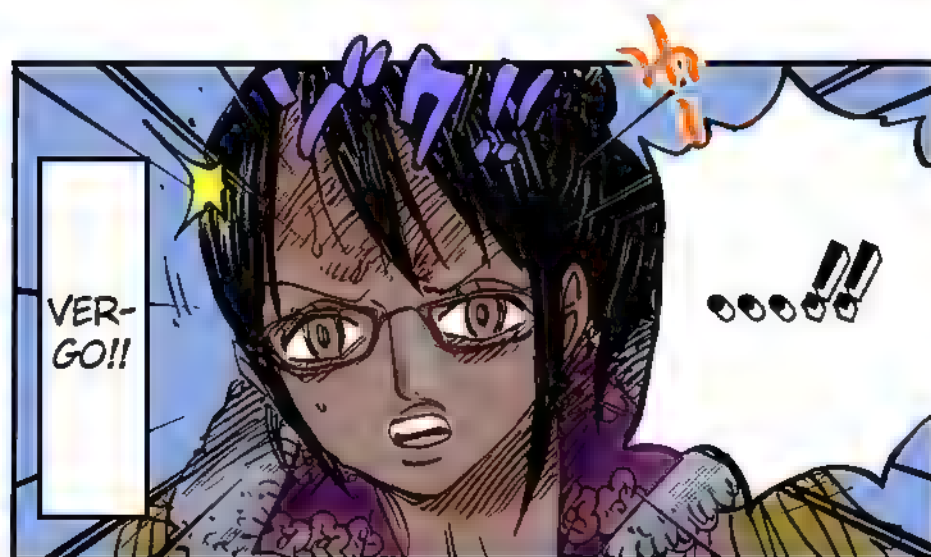
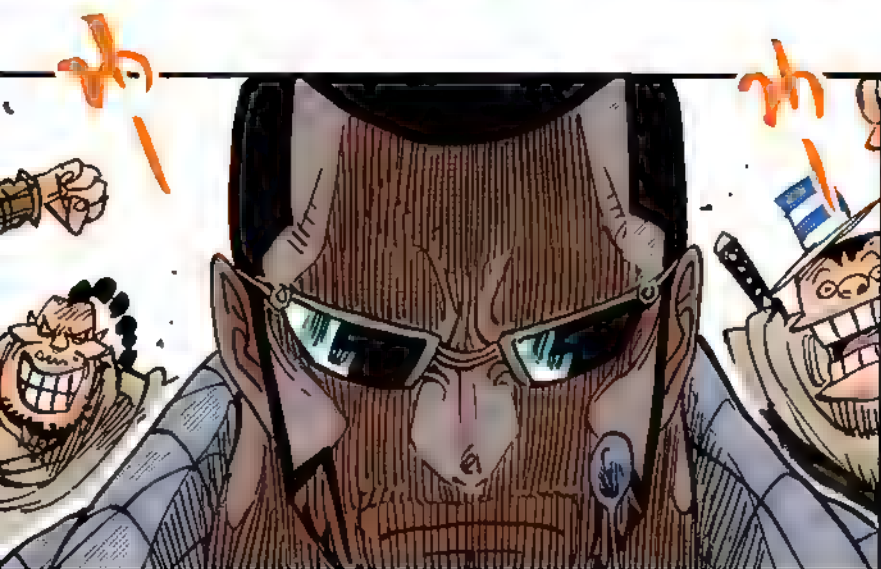
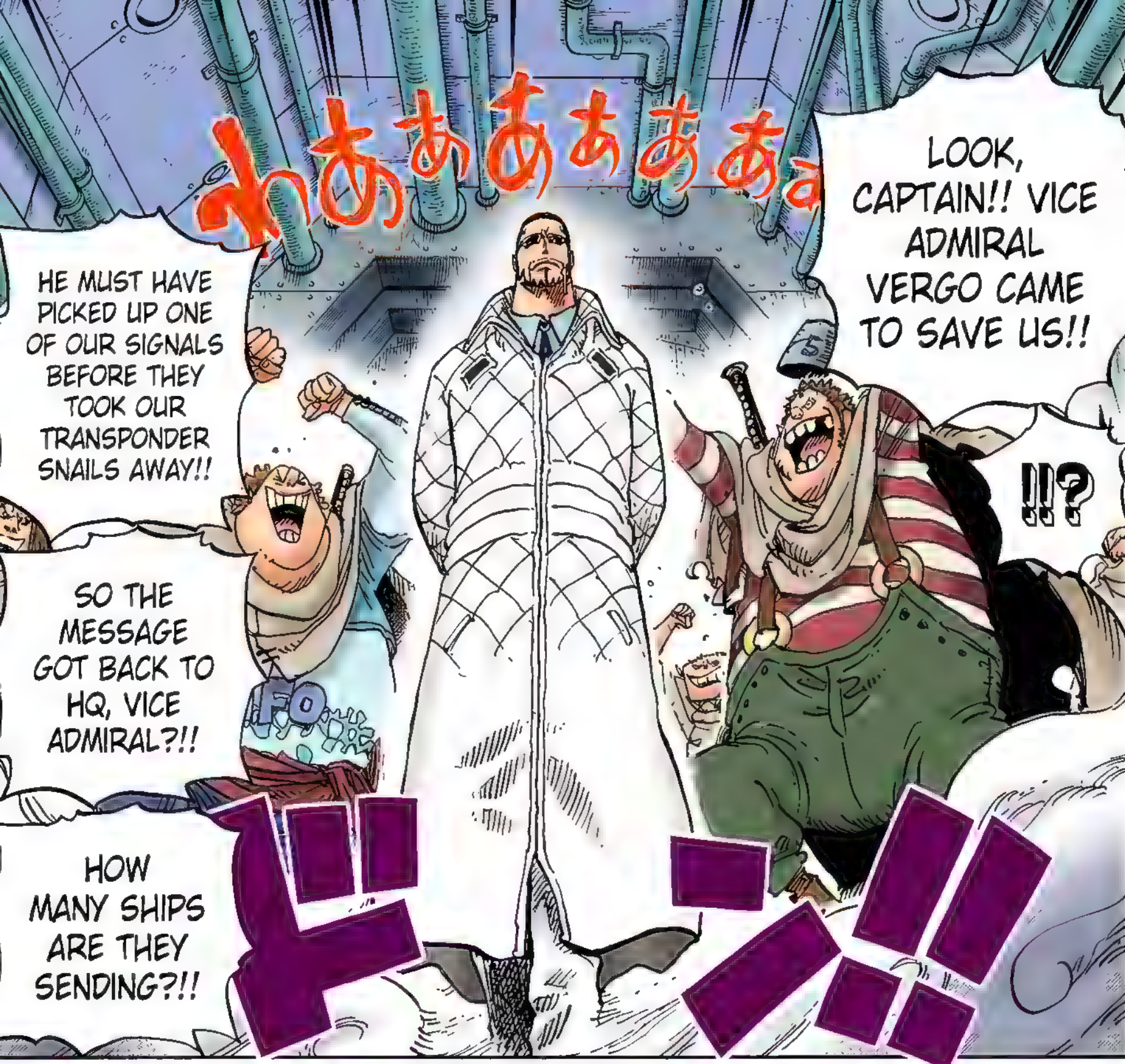


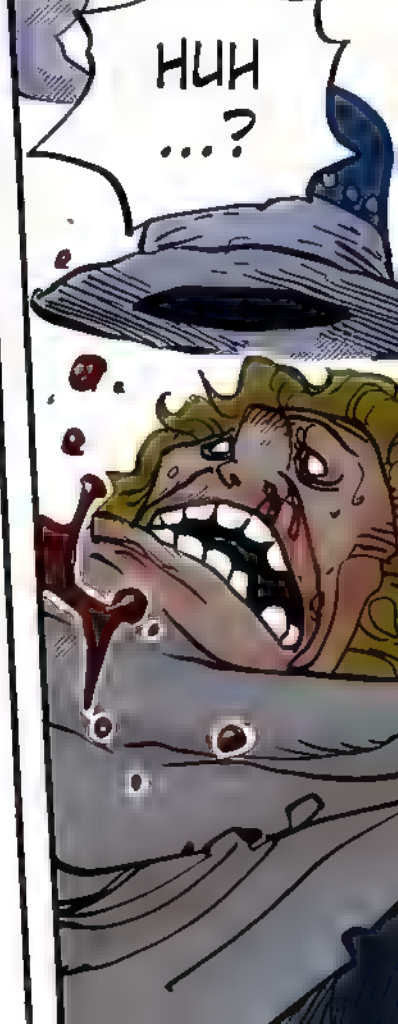
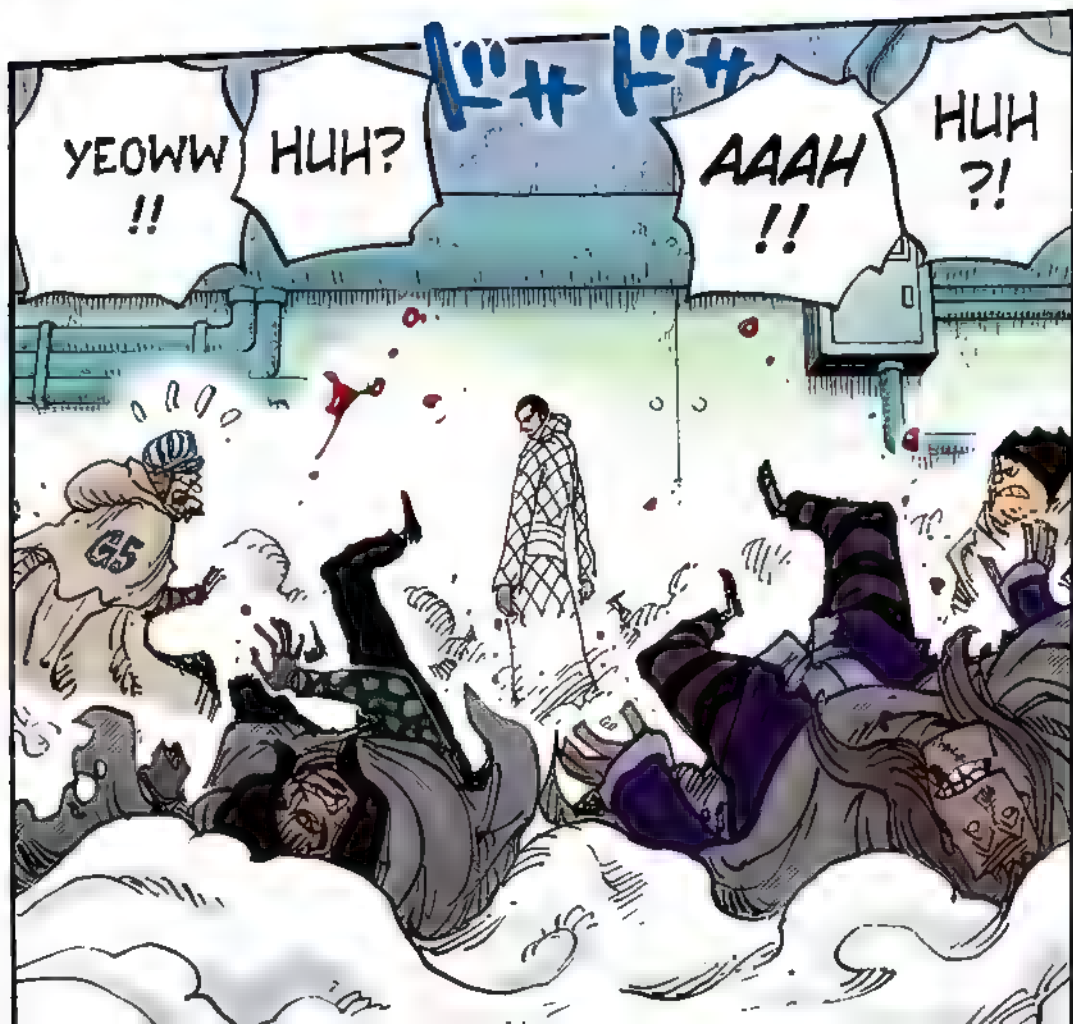
!??

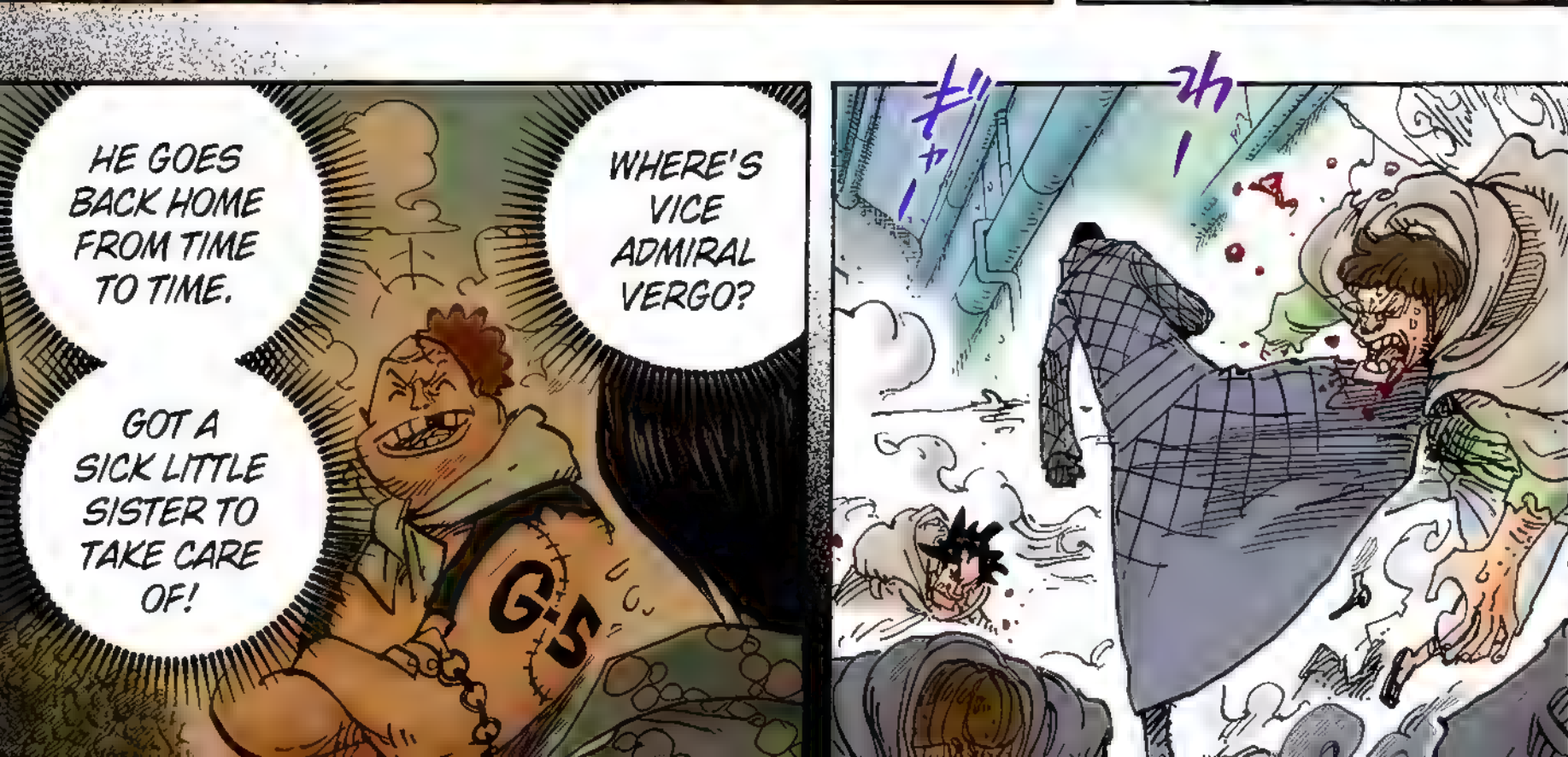
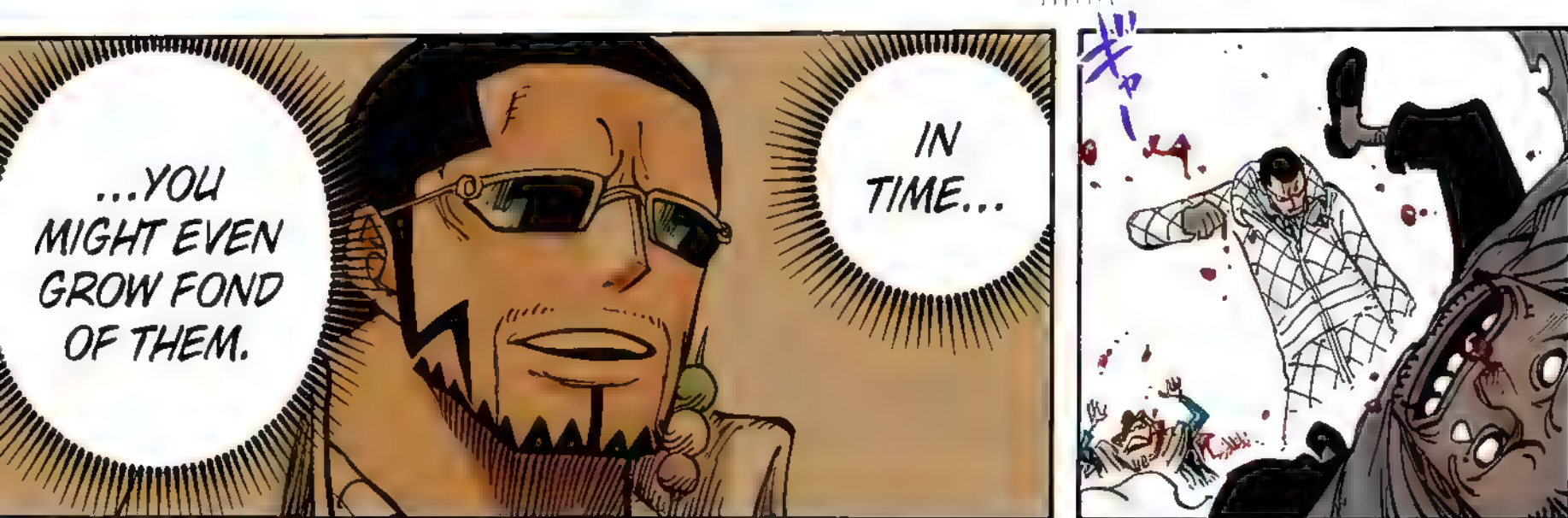
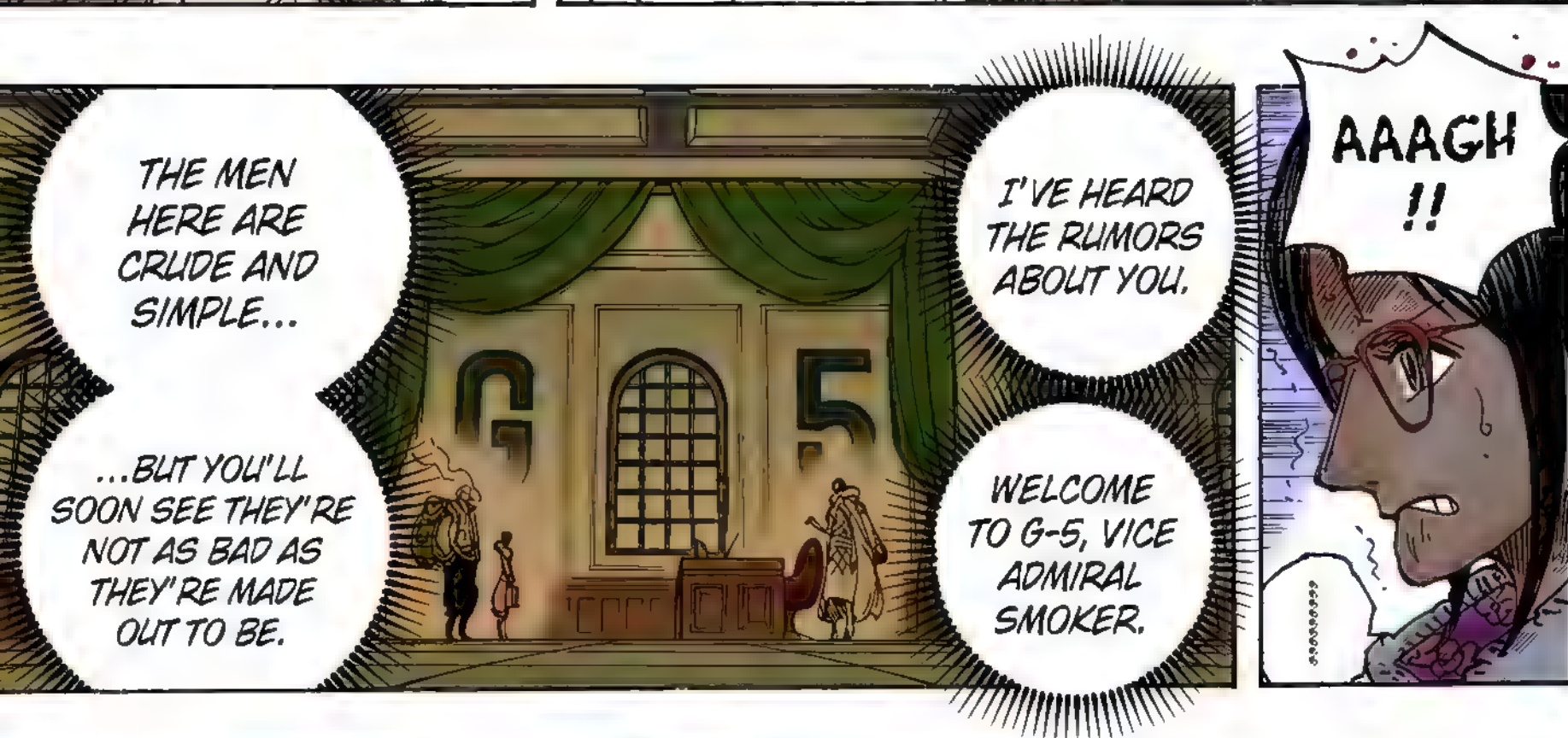
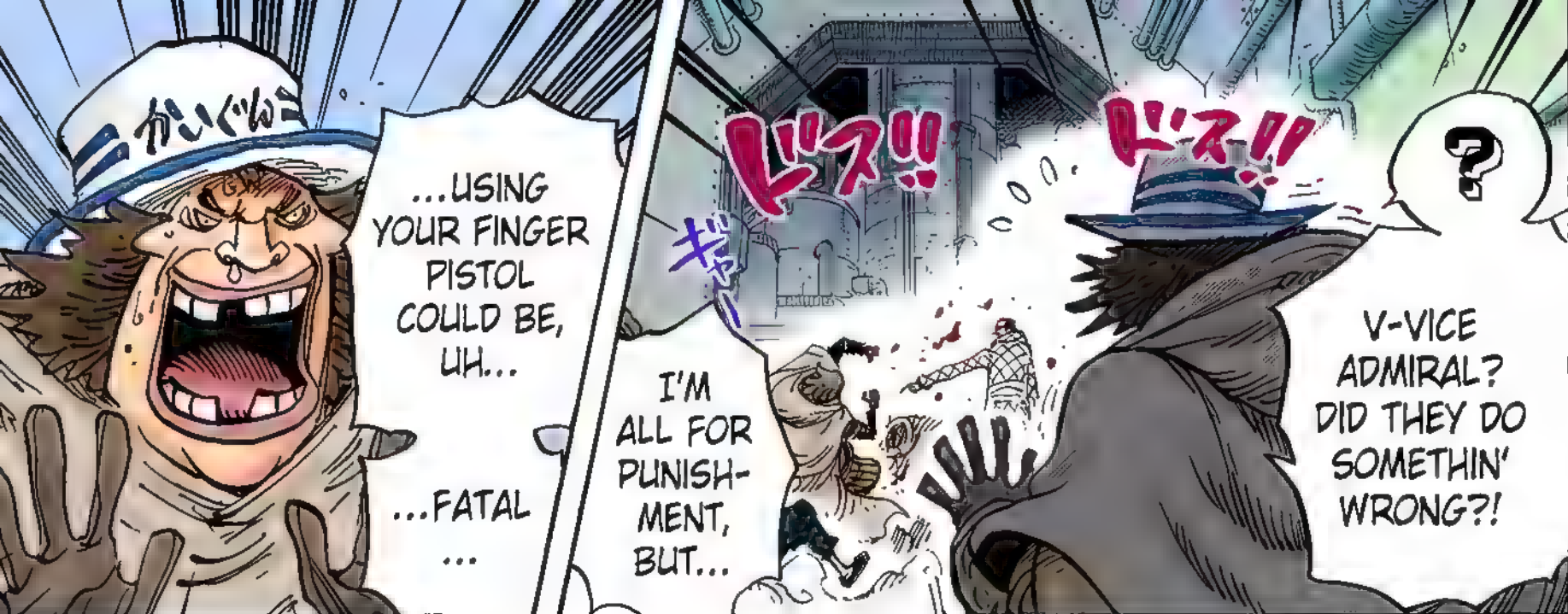
...AND IT
BITES THROUGH
STEEL!! WHAT'S
UP WITH THIS
MONSTER?!!

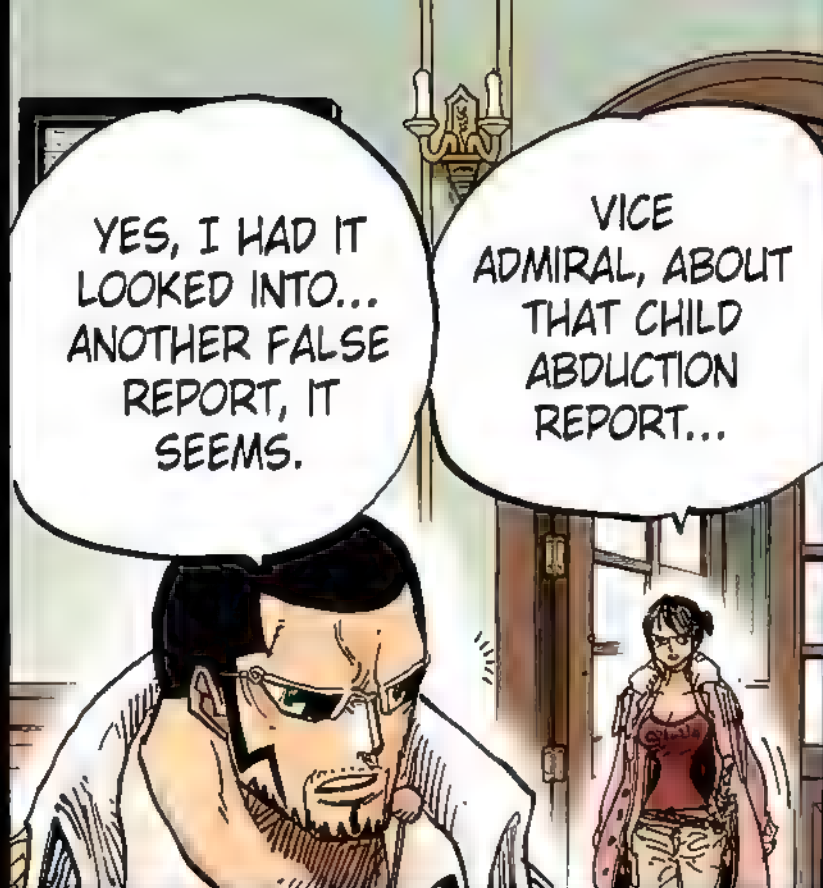
IT FLIES,
IT'S FAST, IT
BREATHES
FIRE...





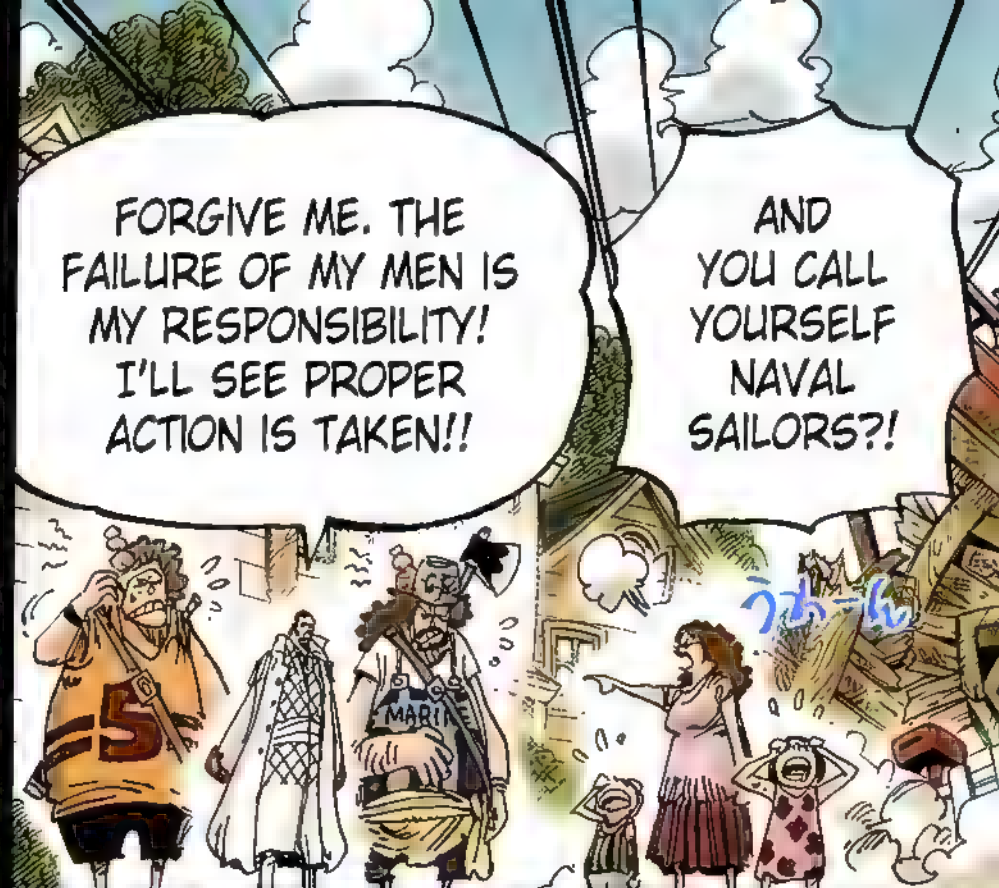






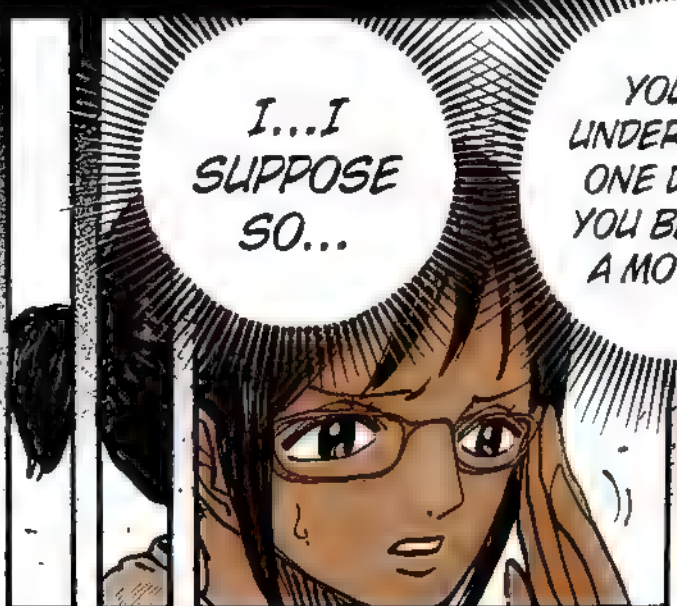
YES, I HAD IT
LOOKED INTO...
ANOTHER FALSE
REPORT, IT
SEEMS.

VICE
ADMIRAL, ABOUT
THAT CHILD
ABDUCTION
REPORT...



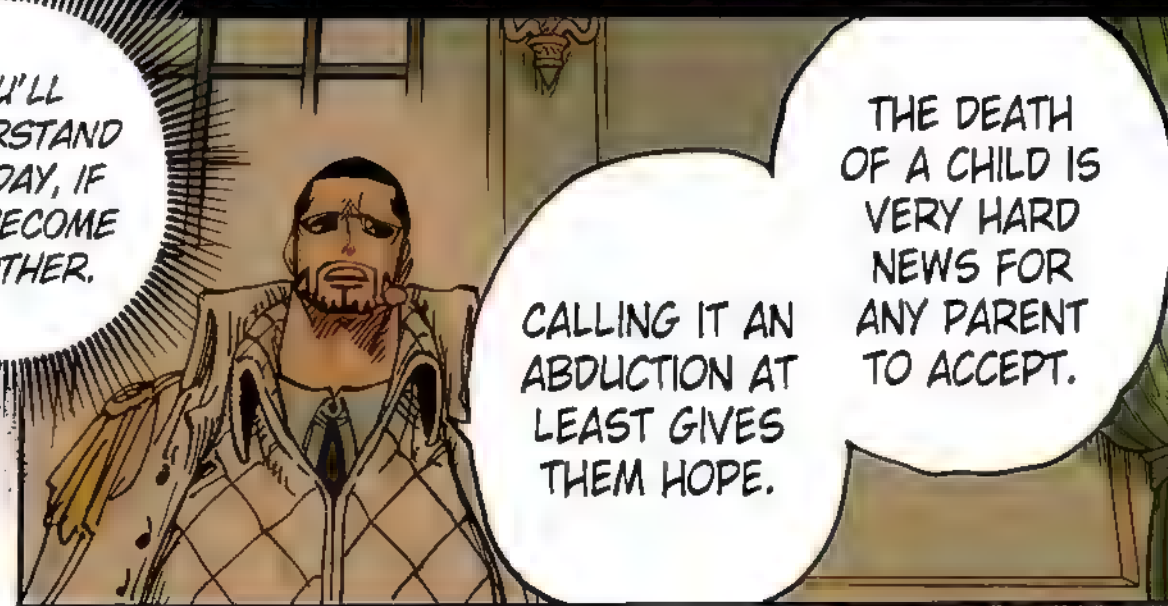
FORGIVE ME. THE
FAILURE OF MY MEN IS
MY RESPONSIBILITY!
I'LL SEE PROPER
ACTION IS TAKEN!!

AND
YOU CALL
YOURSELF
NAVAL
SAILORS?!



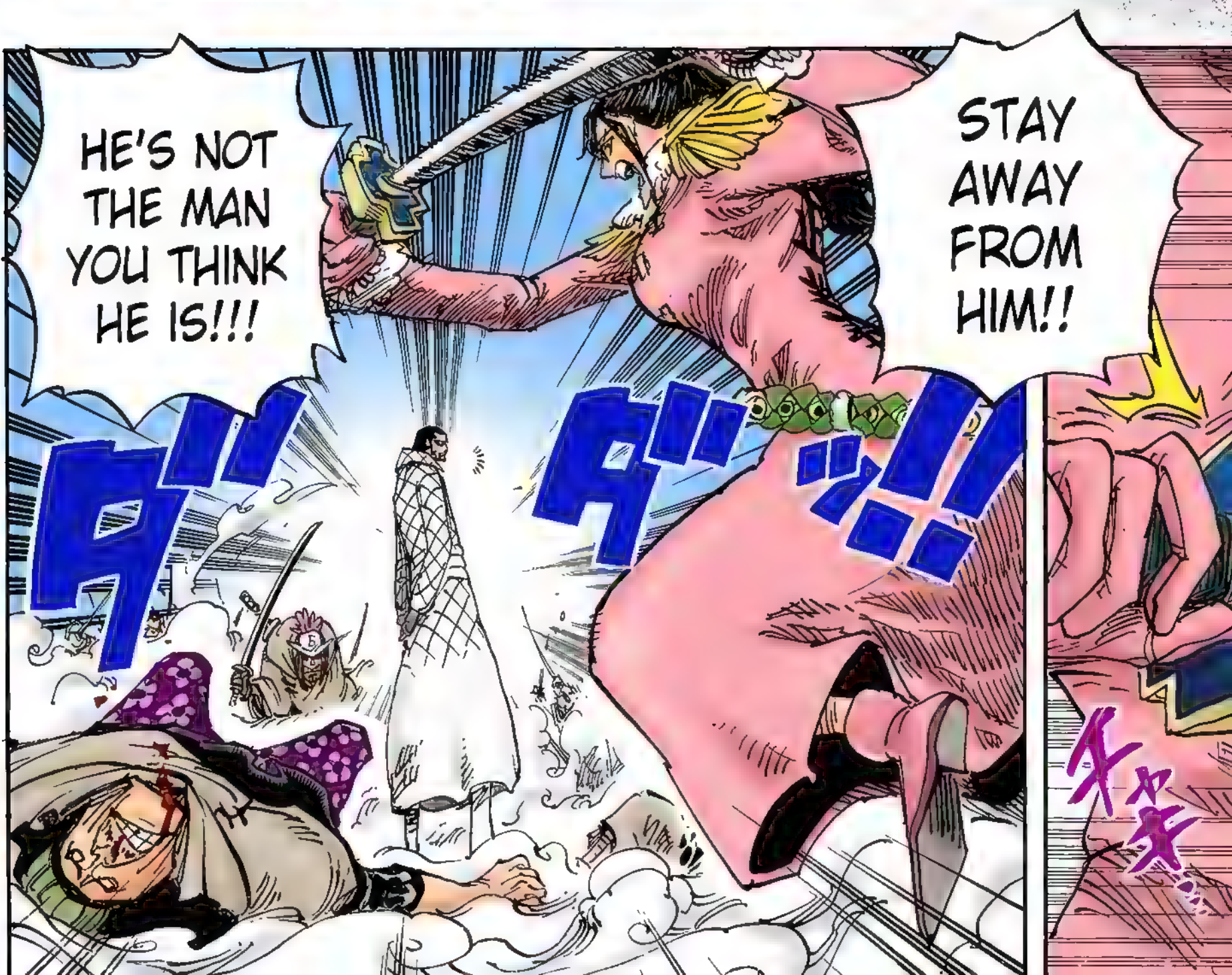
I...I
SUPPOSE
SO...

YOU'LL
UNDERSTAND
ONE DAY, IF
YOU BECOME
A MOTHER.



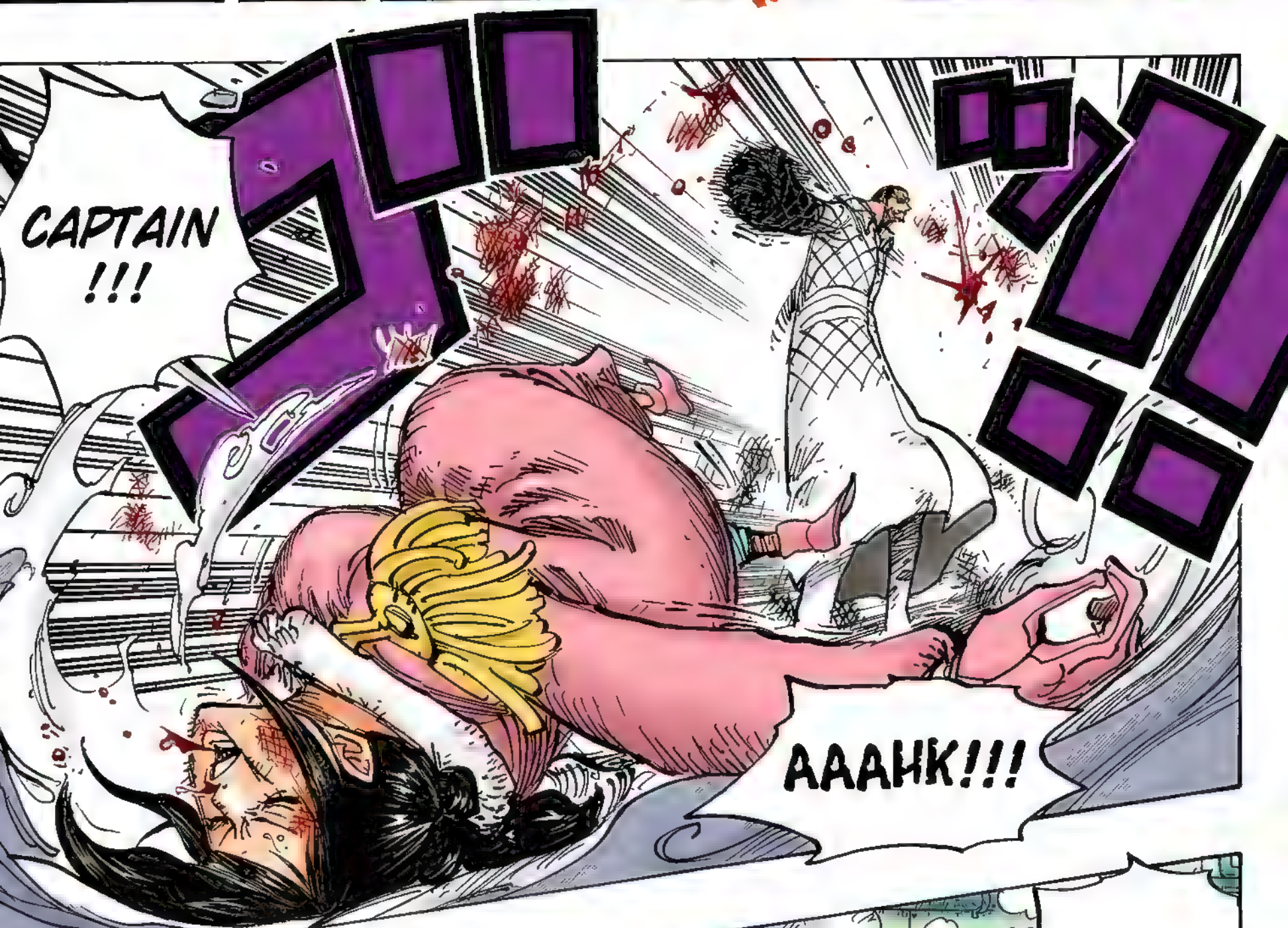
CALLING IT AN
ABDUCTION AT
LEAST GIVES
THEM HOPE.

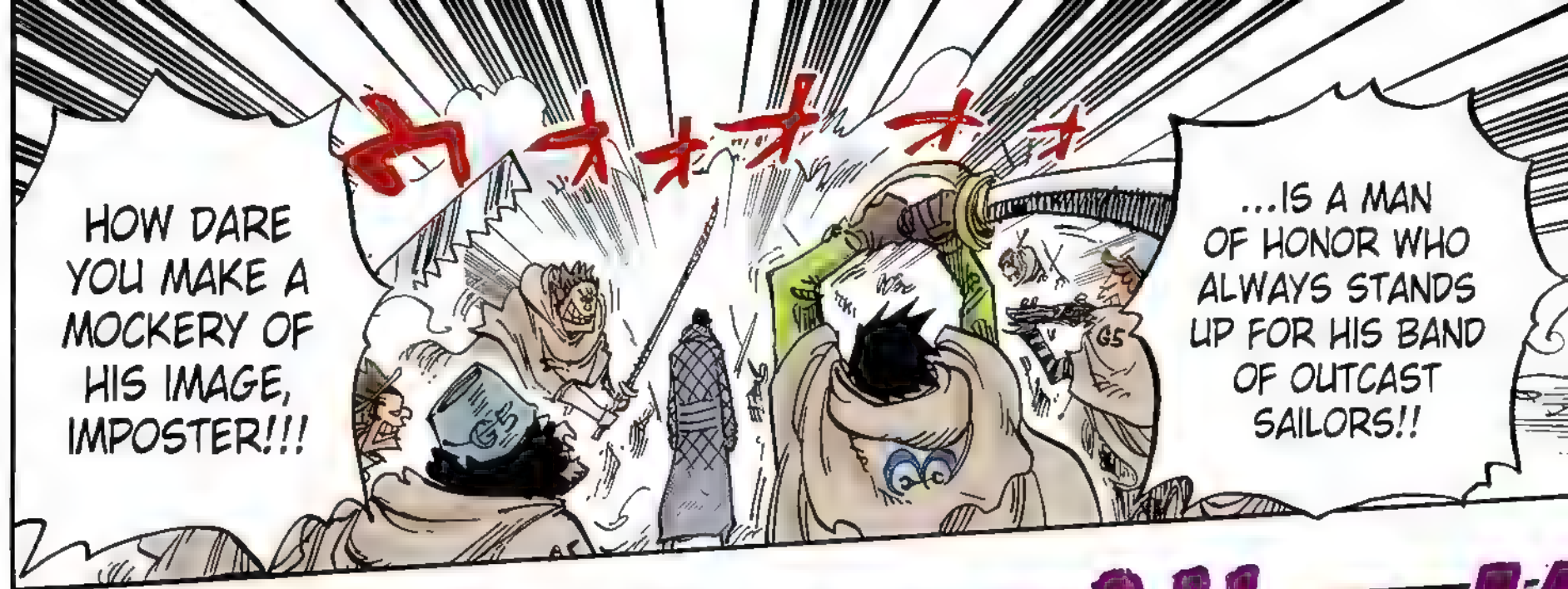
THE DEATH
OF A CHILD IS
VERY HARD
NEWS FOR
ANY PARENT
TO ACCEPT.



HE'S NOT
THE MAN
YOU THINK
HE IS!!!

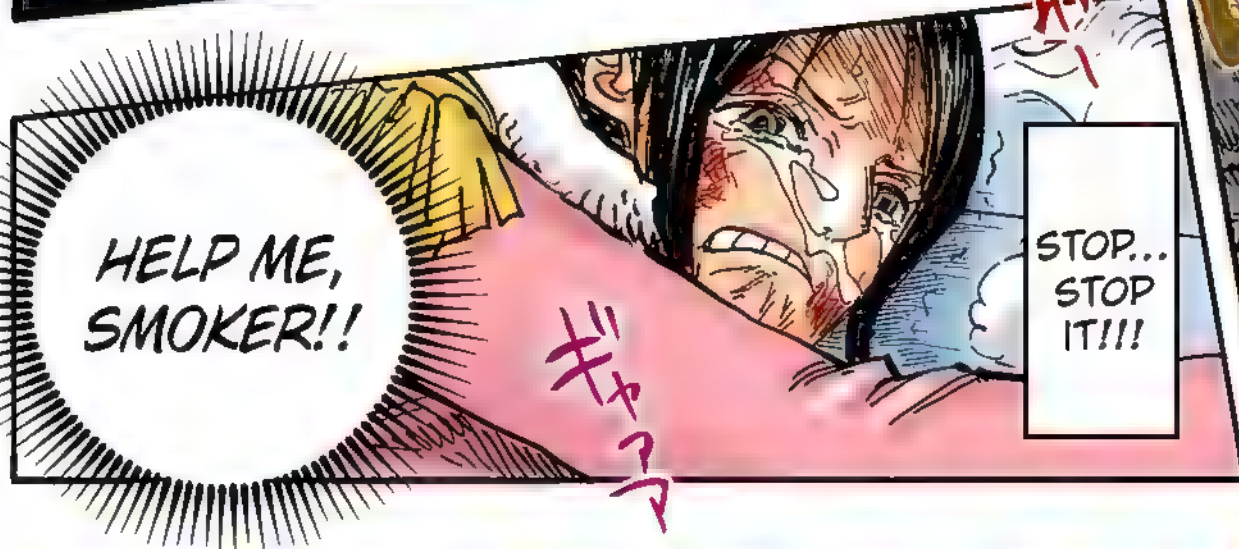
STAY
AWAY
FROM
HIM!!





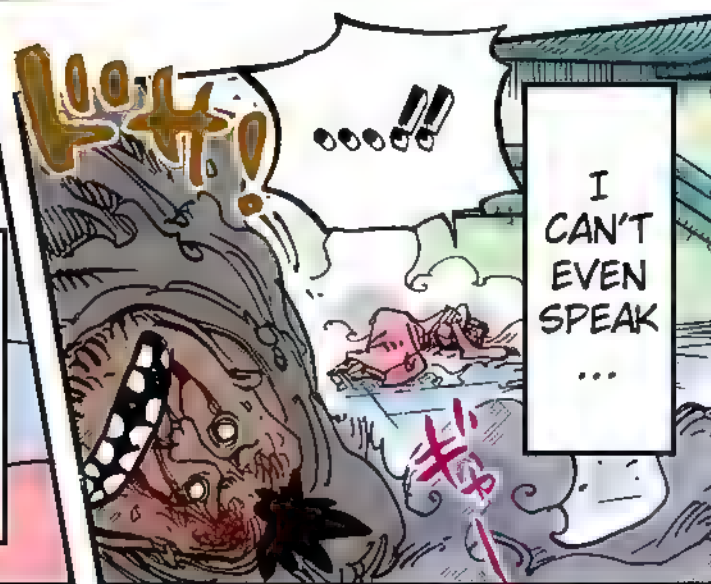
HOW DARE YOU MAKE A MOCKERY OF HIS IMAGE, IMPOSTER!!!

...IS A MAN OF HONOR WHO ALWAYS STANDS UP FOR HIS BAND OF OUTCAST SAILORS!!

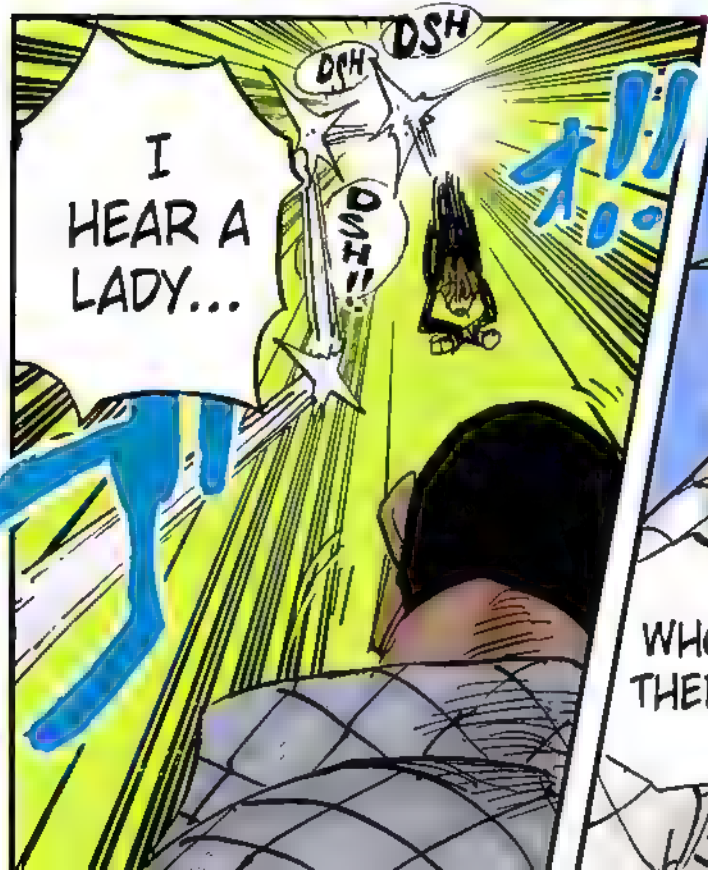


HELP ME, SMOKER!!

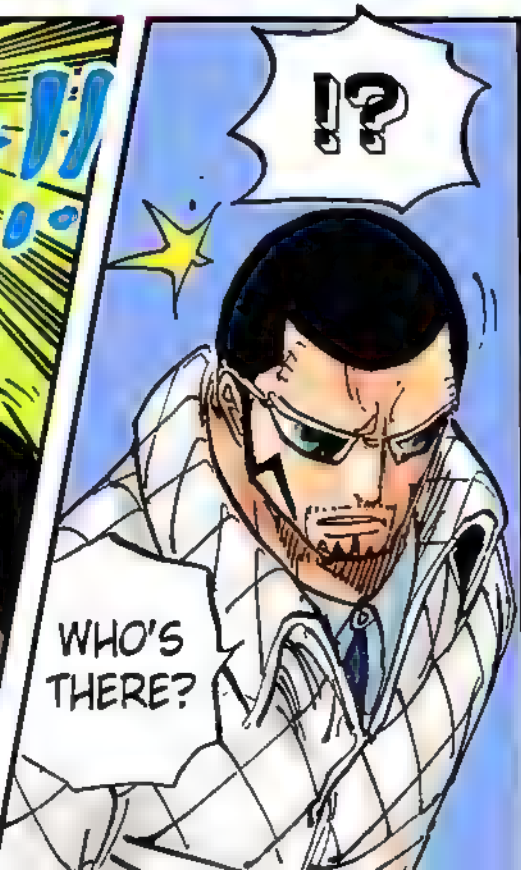
STOP... STOP IT!!!



I CAN'T EVEN SPEAK ...



I HEAR A LADY...



WHO'S THERE?

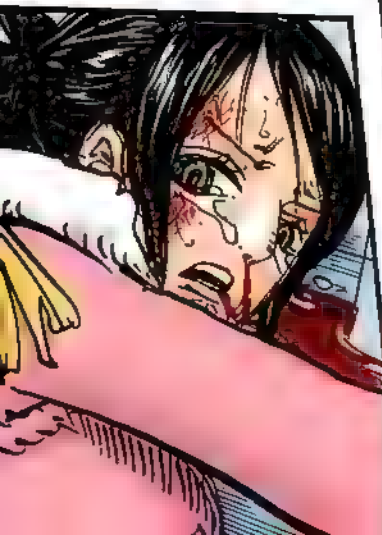
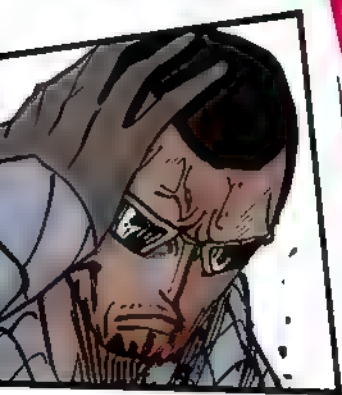


あああああ !?

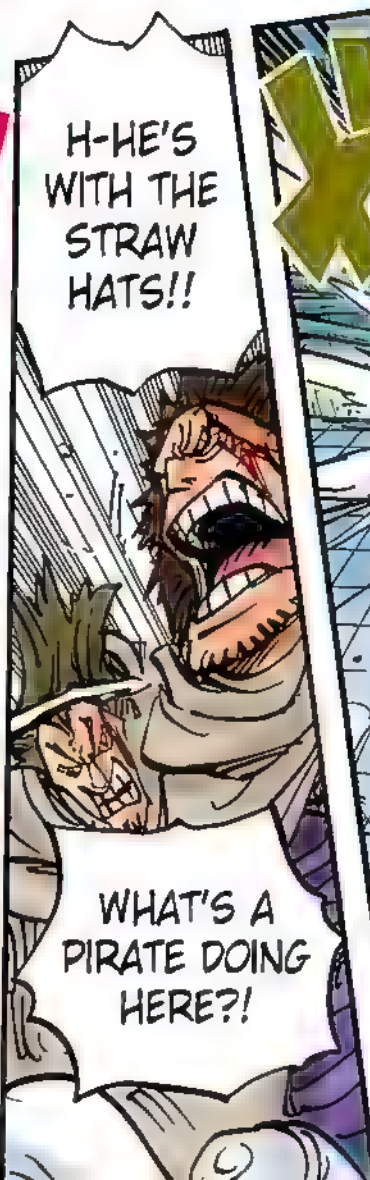


...
CALLING
FOR
ME!!!

!!?

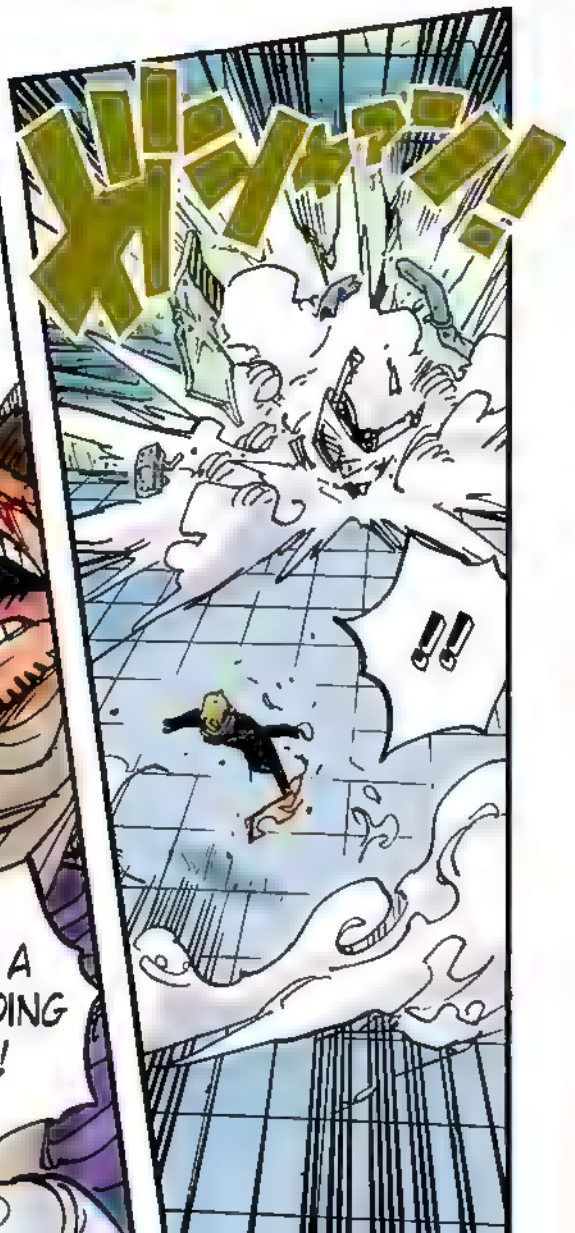


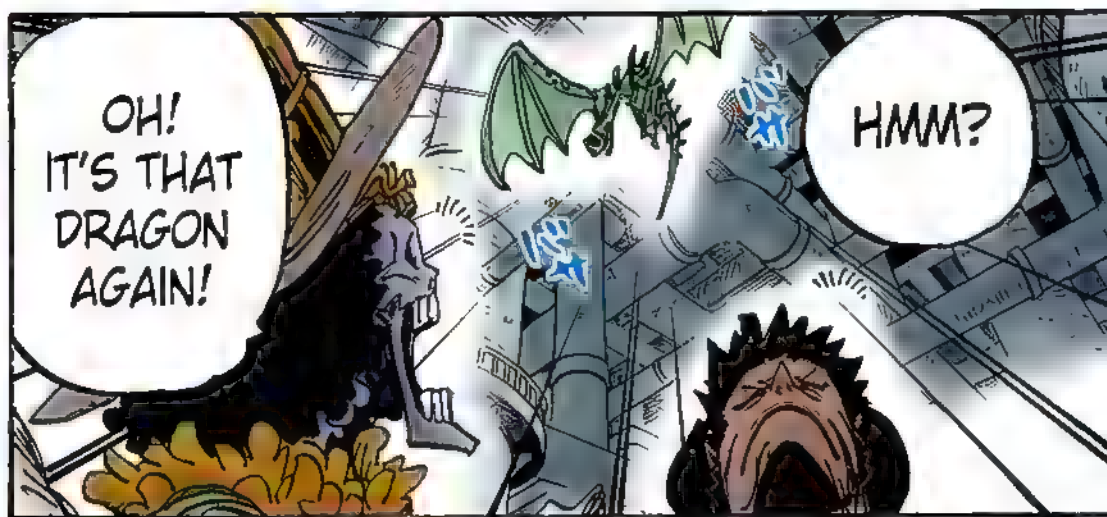
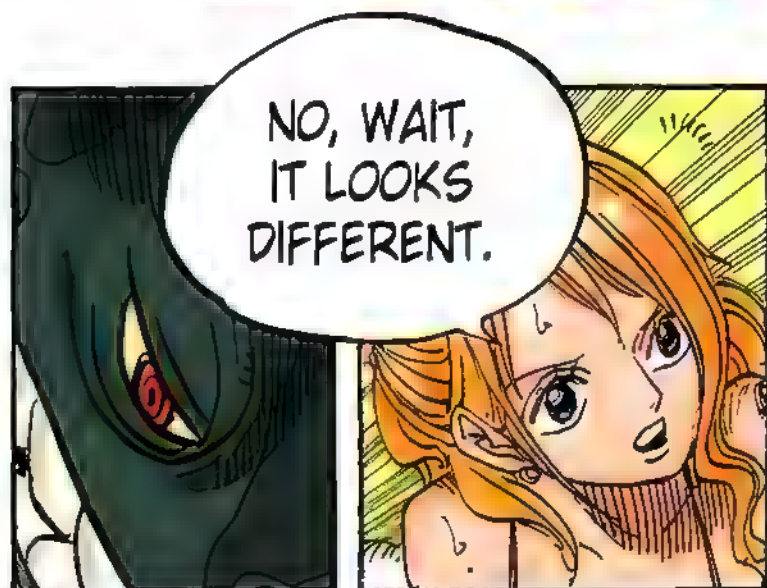
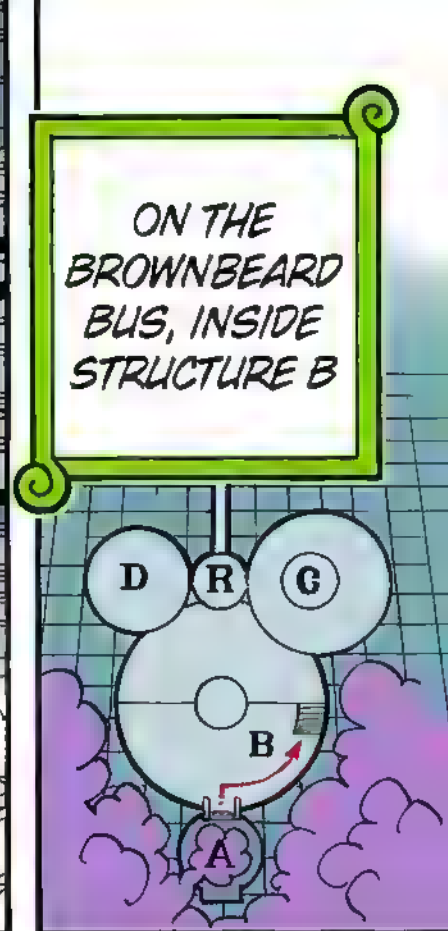
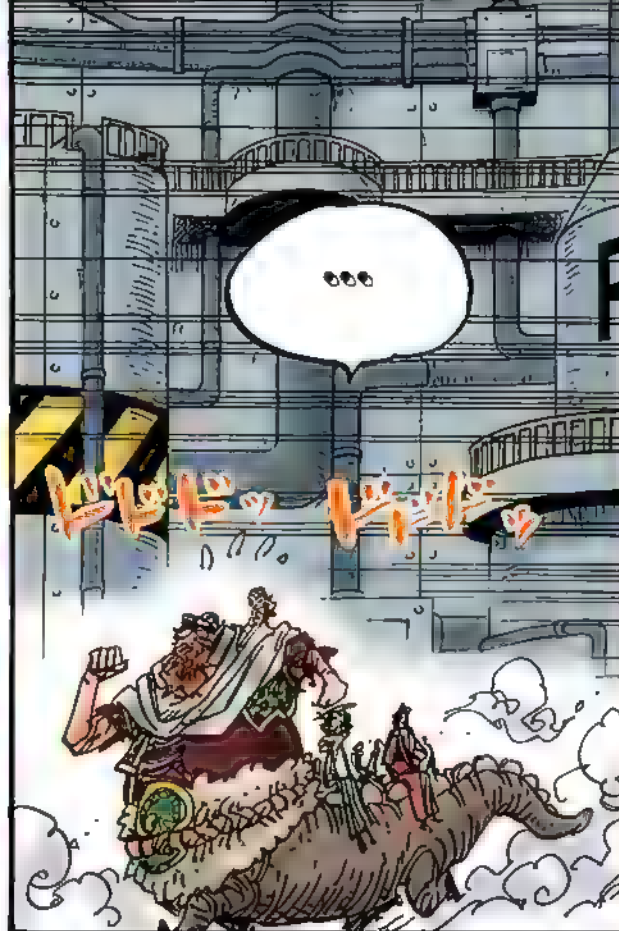
I HEARD THE
SOUND...OF A LADY'S
TEARDROPS FALLING.

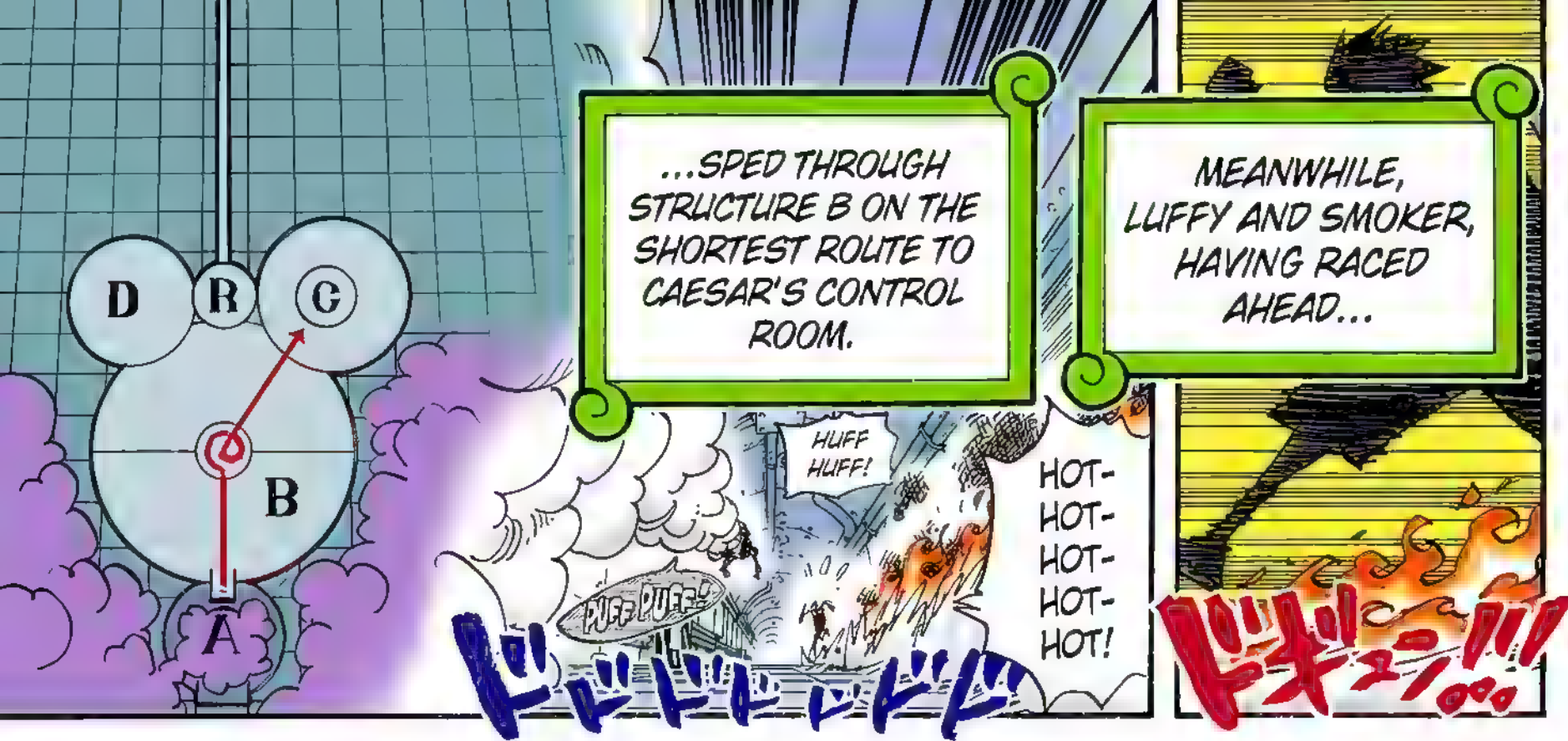


H-HE'S
WITH THE
STRAW
HATS!!

WHAT'S A
PIRATE DOING
HERE?!







...SPED THROUGH
STRUCTURE B ON THE
SHORTEST ROUTE TO
CAESAR'S CONTROL
ROOM.

MEANWHILE,
LUFFY AND SMOKER,
HAVING RACED
AHEAD...

HUFF
HUFF!

HOT-
HOT-
HOT-
HOT-
HOT!

THOSE
G-5 MEN ARE
MY TEST
SUBJECTS!!!

WHAT'S THE
POINT OF MY
TEST IF IT'S NOT
**LAND OF THE
DEAD** THAT
ERADICATES
THEM?!!

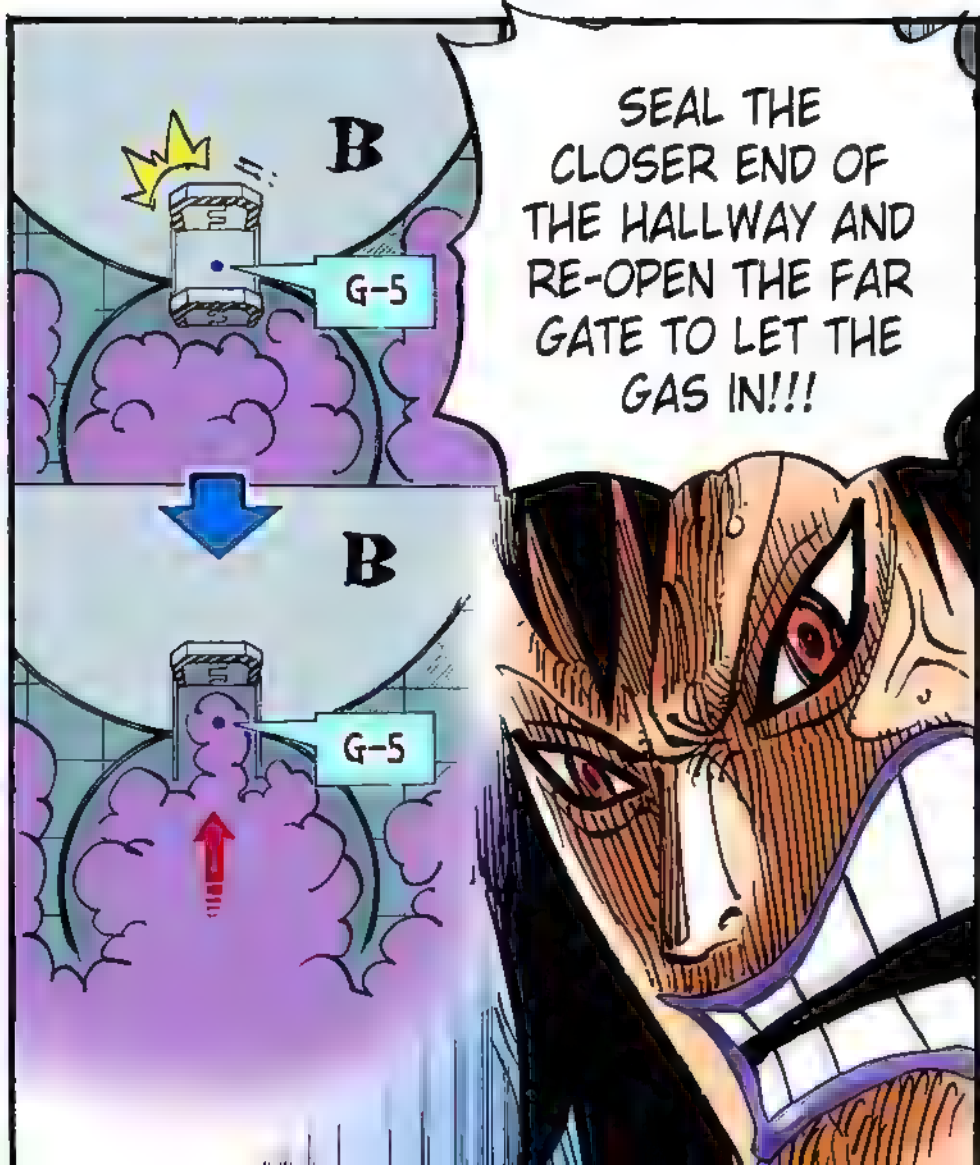
WHAT THE
HELL IS VERGO
DOING?!!

CAESAR'S
LAB



IT'S HIS FAULT
FOR GOING DOWN
THERE IN THE
FIRST PLACE!!
JUST DO IT!!!

WITH
VERGO
INSIDE?



SEAL THE
CLOSER END OF
THE HALLWAY AND
RE-OPEN THE FAR
GATE TO LET THE
GAS IN!!!

B

G-5

B

G-5

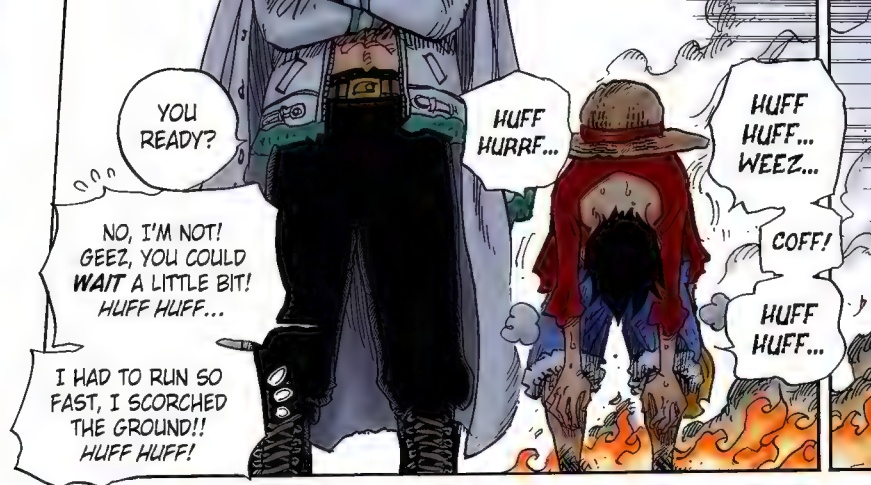


YOU'RE NOT
GETTING
AWAY THIS
TIME!!!!

!!?

SHWUFCH
!!!

CAESARRR
!!!!



YOU
READY?

HUFF
HURR...

HUFF
HUFF...
WEEZ...

COFF!

HUFF
HUFF...

NO, I'M NOT!
GEEZ, YOU COULD
WAIT A LITTLE BIT!
HUFF HUFF...

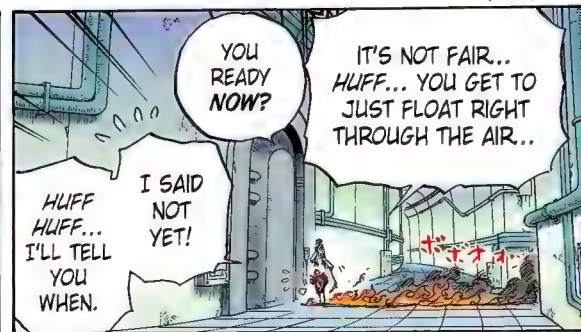
I HAD TO RUN SO
FAST, I SCORCHED
THE GROUND!!
HUFF HUFF!



DING-
DONG
!!

AHH,
THAT'S
BETTER.

HUFF
HUFF!



YOU
READY
NOW?

IT'S NOT FAIR...
HUFF... YOU GET TO
JUST FLOAT RIGHT
THROUGH THE AIR...

I SAID
NOT
YET!

HUFF
HUFF...
I'LL TELL
YOU
WHEN.



!!?

HUFF
HUFF!

HUH?

TSK.

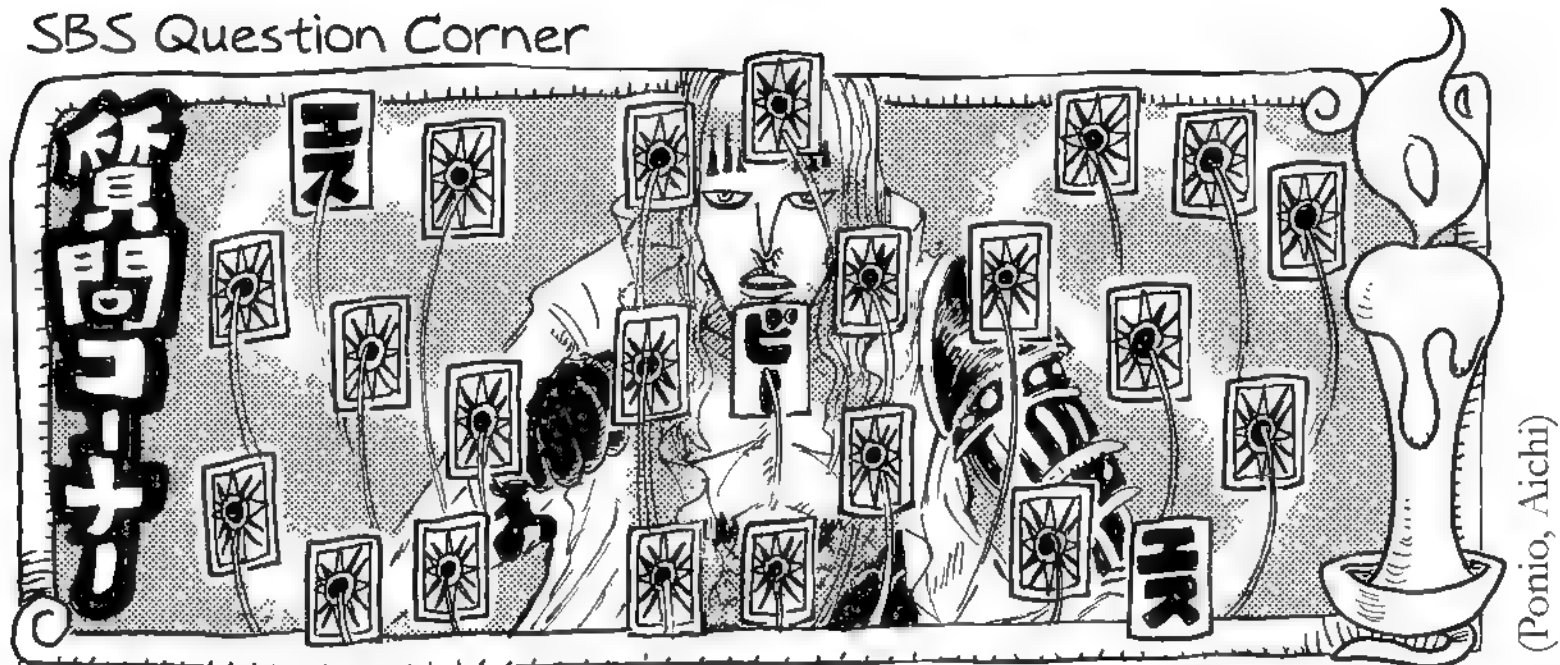
AHA,
THIS ONE'S
MINE.

LISTEN...
VERGO'S
MINE!!

HEY!! I
DIDN'T SAY
"WHEN" YET!!
WEEZ
WEEZ...

I KNOW,
HUFF... AND
I GET
CAESAR.

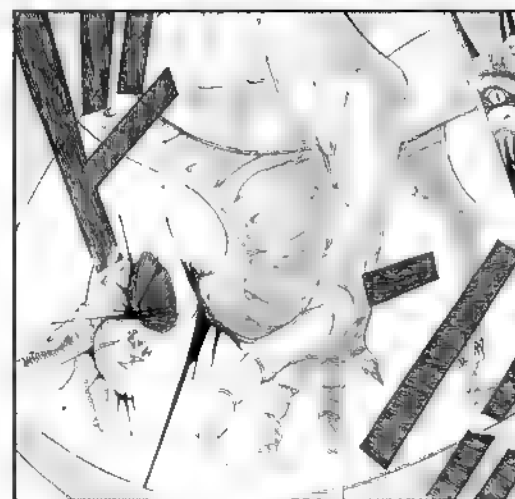
SO DON'T
TOUCH HIM!!
HUFF
HUFF...



Q: In Chapter 656, Zoro has a really cool scene killing a dragon with Death Lion Song, and I noticed that it bears a strong resemblance to the scene of Ryuma the samurai beating a dragon in the pre-*One Piece* short manga "Monsters" that appears in your short story collection, *Wanted!* Did that scene hold a lot of meaning for you, Mr. Oda?

--Ono Rose Town People

A: Wow! I'm surprised you noticed something from so long ago. When I was doing the dragon-slicing scene in Punk Hazard, it did remind me of the short story "Monsters" that I drew almost twenty years ago. All I really remember is that Ryuma the protagonist was something of an original model for Zoro, and he sliced a dragon in half in a big huge panel. I chose not to re-read the old story, preferring to simply draw another big-panel dragon-slicing scene from scratch. Go ahead and compare my decapitations from age 19 and 38. (haha)



Q: Two years ago (in Volume 61), Nami reads a book in Weatheria and exclaims, "Lightning raining down like rain?!" Is this referring to the island the G-5 ship is moored at on Chapter 655 of Volume 66? Tell us, or I'll go like this! Zzzap!

--P.S. I Love Law

A: Zzzap? Don't make fun of lasers!!³
That's right. When the three needles point out from Fish-Man Island, Luffy wants to go to the middle destination, the shakiest needle. That was Raijin Island, where lightning falls. It's also the place Urouge was headed at the end of Volume 60. Smoker had Luffy's mindset perfectly identified, but the Sunny got caught in the Whitestrom and wound up closer to Punk Hazard, which didn't correspond to any of the needles. I wonder what kind of adventures we'd have had if the ship went to Raijin Island?



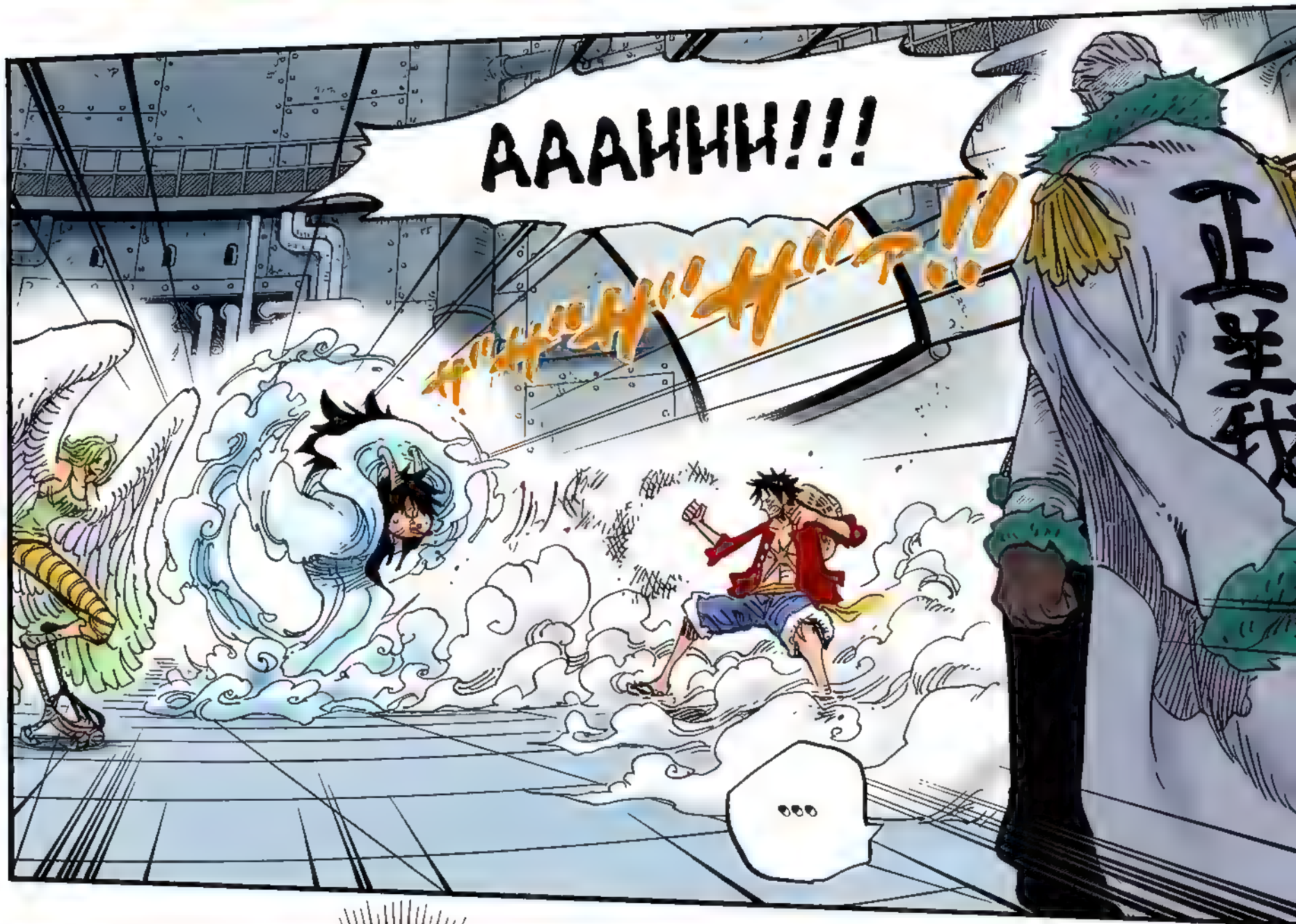
Chapter 681:

LUFFY VS.

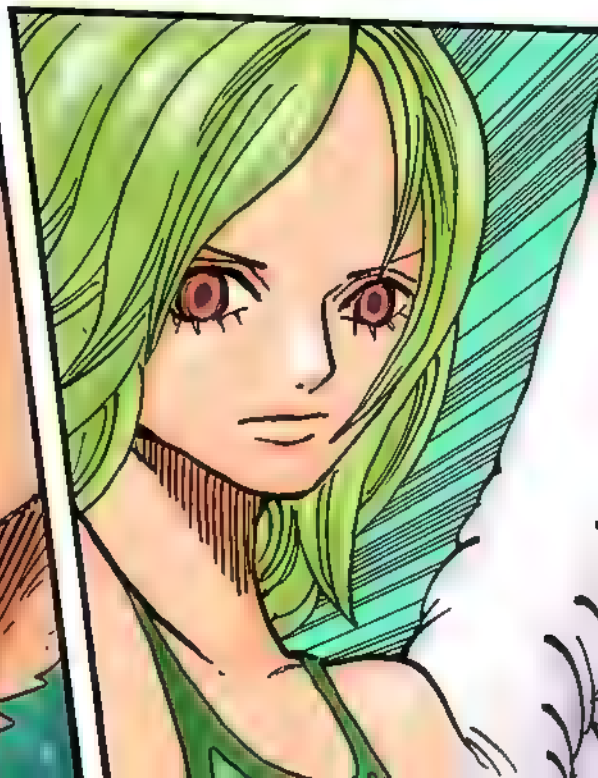
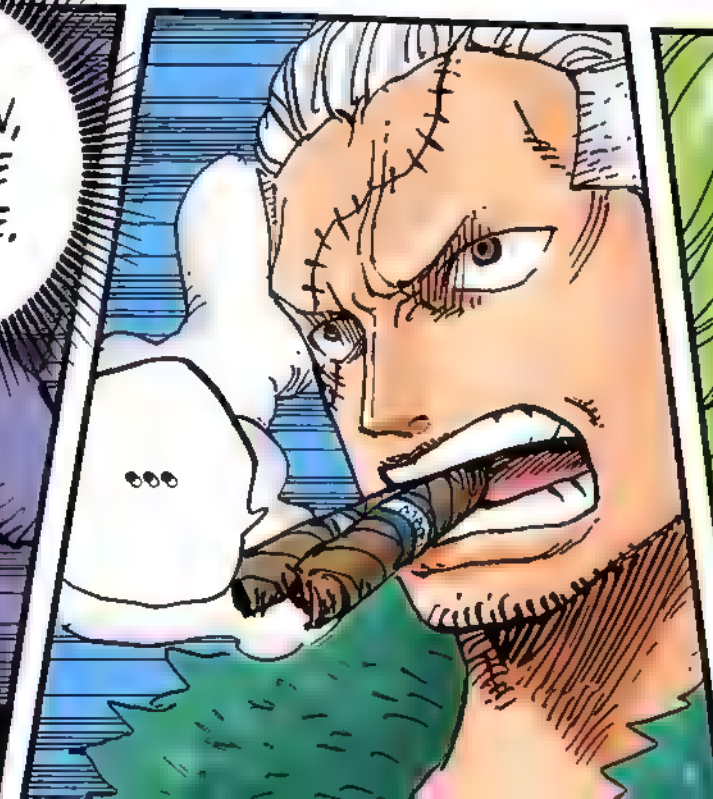
MASTER



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 7:
"ARRIVING AT RAMSHACKLE NAVAL BASE G-5"



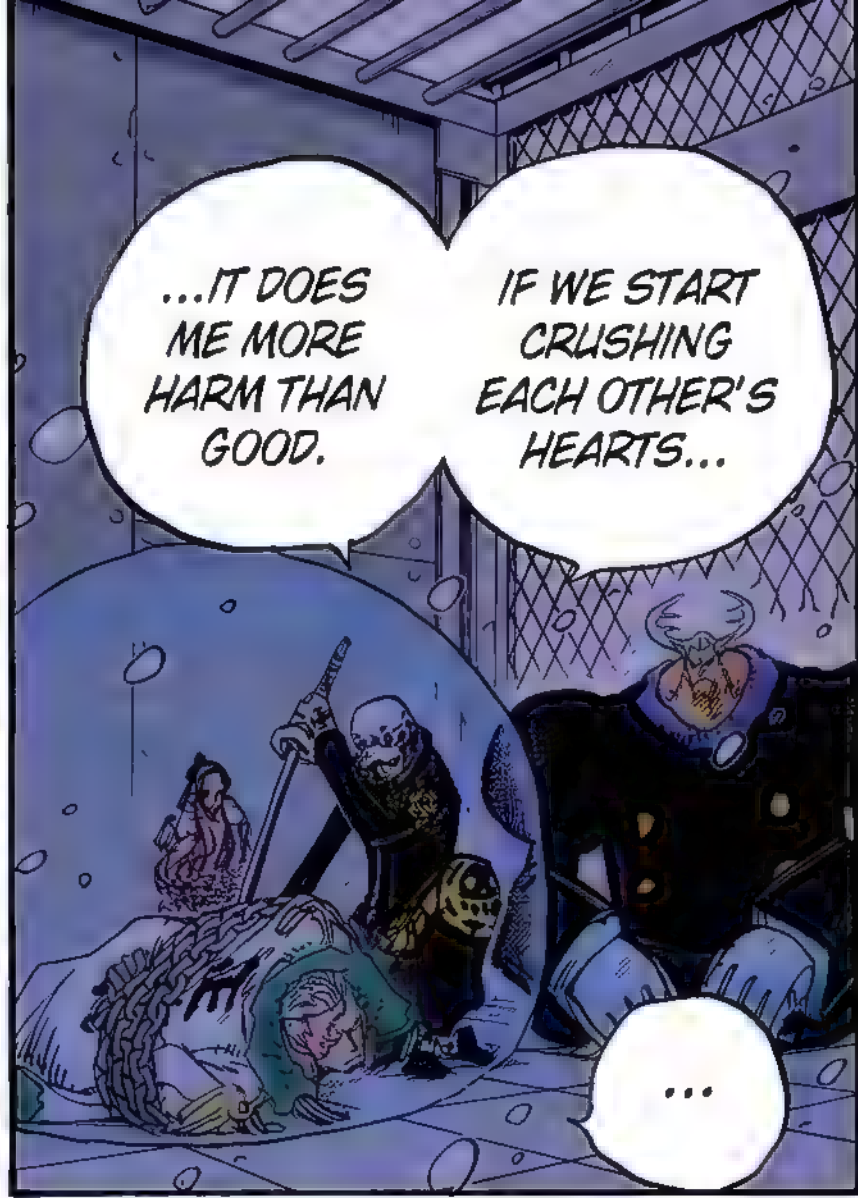
LISTEN,
WHITE
CHASE.





YOU'RE FOLLOWING MY ORDERS AS LONG AS WE'RE ON THIS ISLAND.

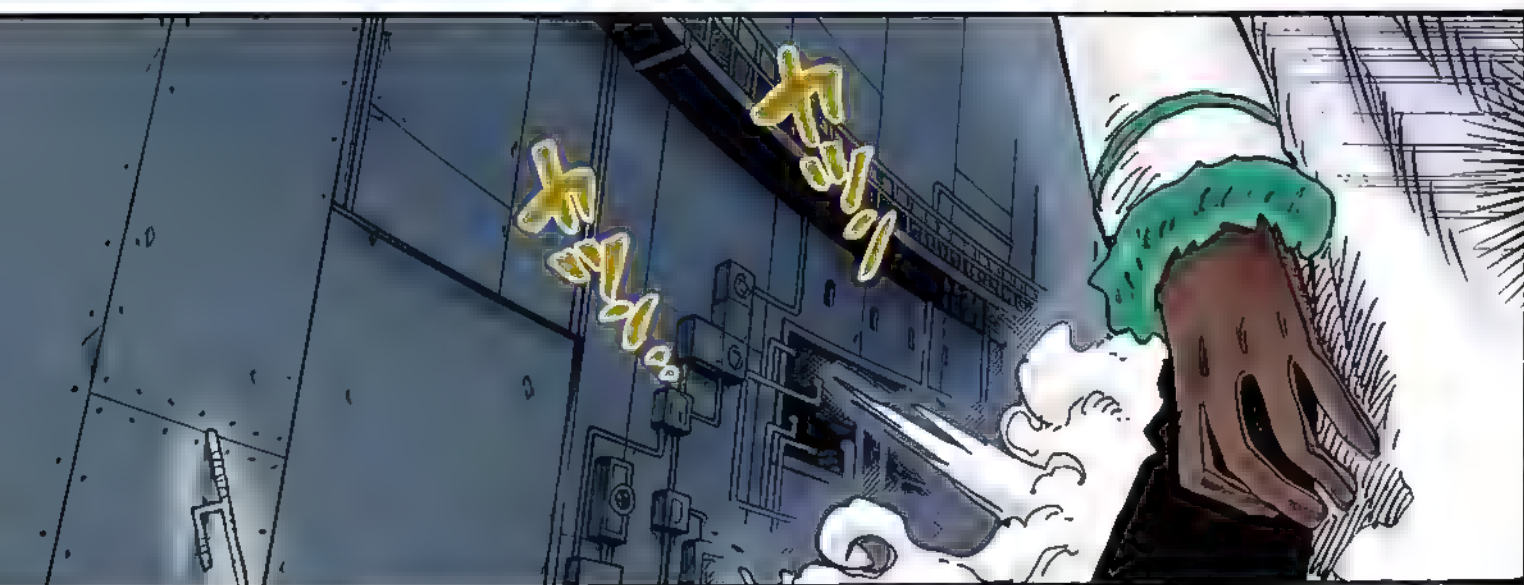
DON'T PULL ANY STUNTS UNTIL I'VE TAKEN MY HEART BACK FROM VERGO.



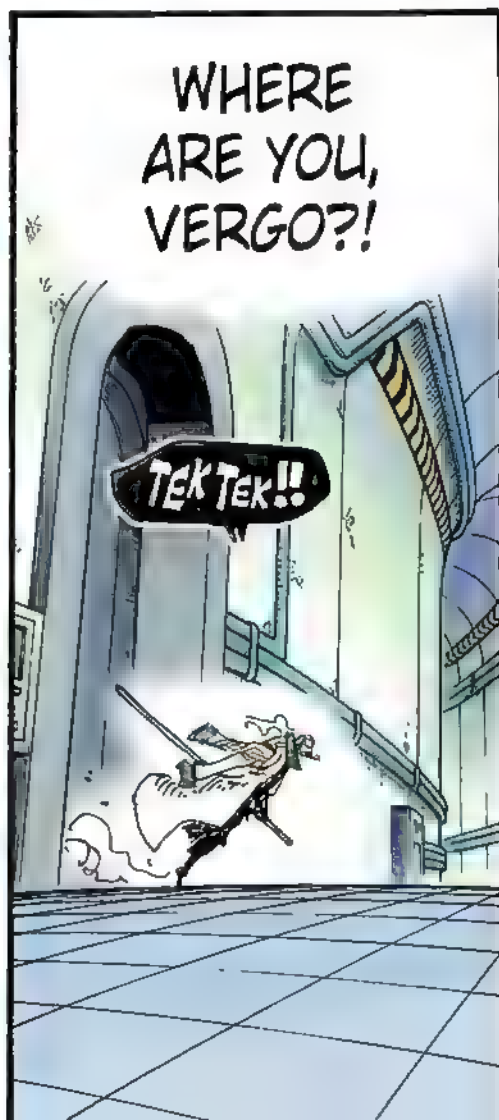
...IT DOES ME MORE HARM THAN GOOD.

IF WE START CRUSHING EACH OTHER'S HEARTS...

...

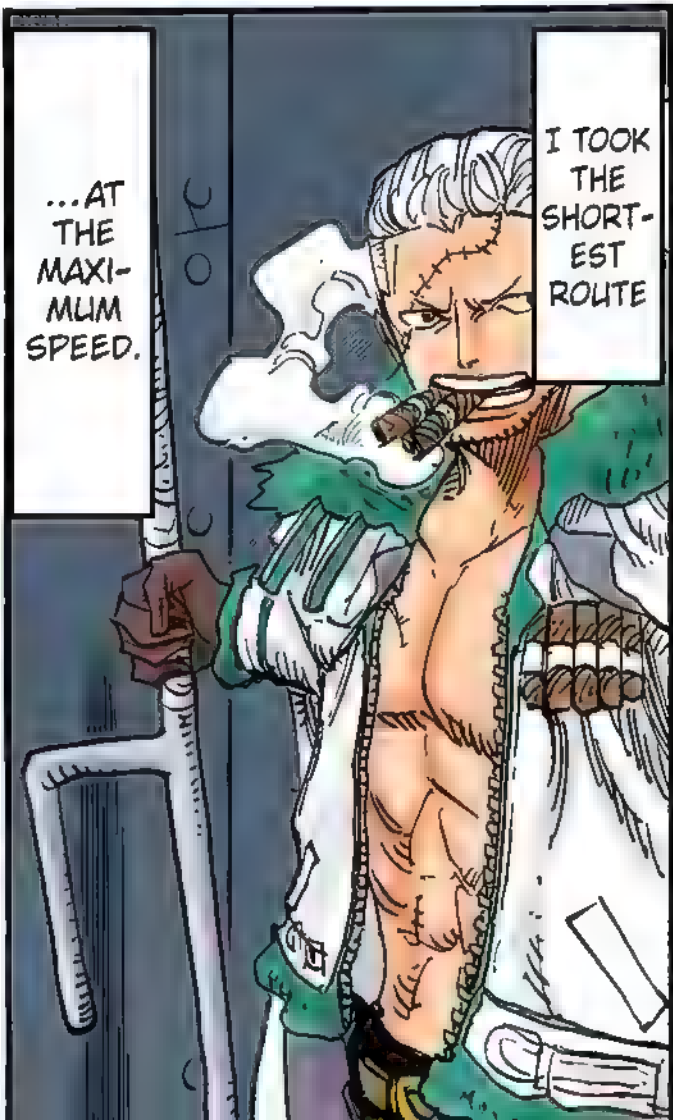


GOT THAT?



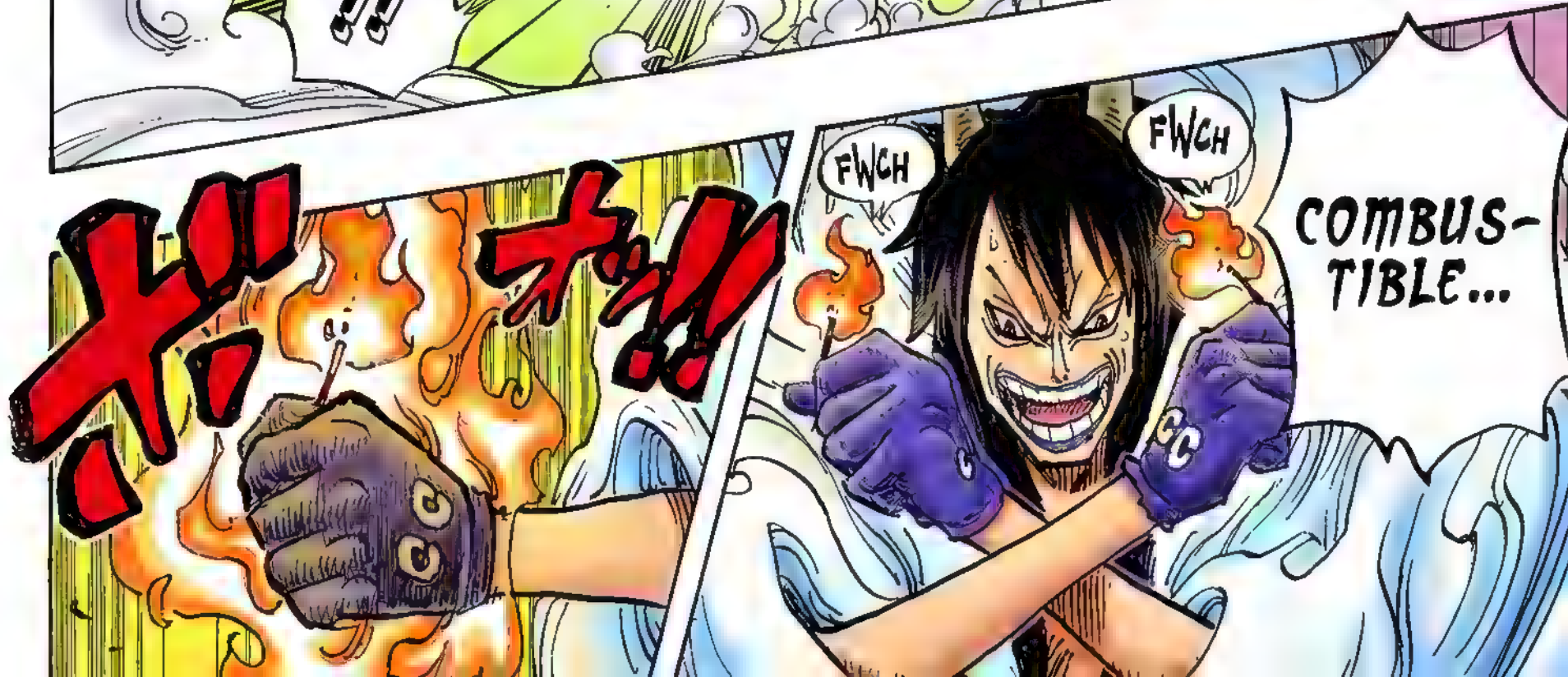
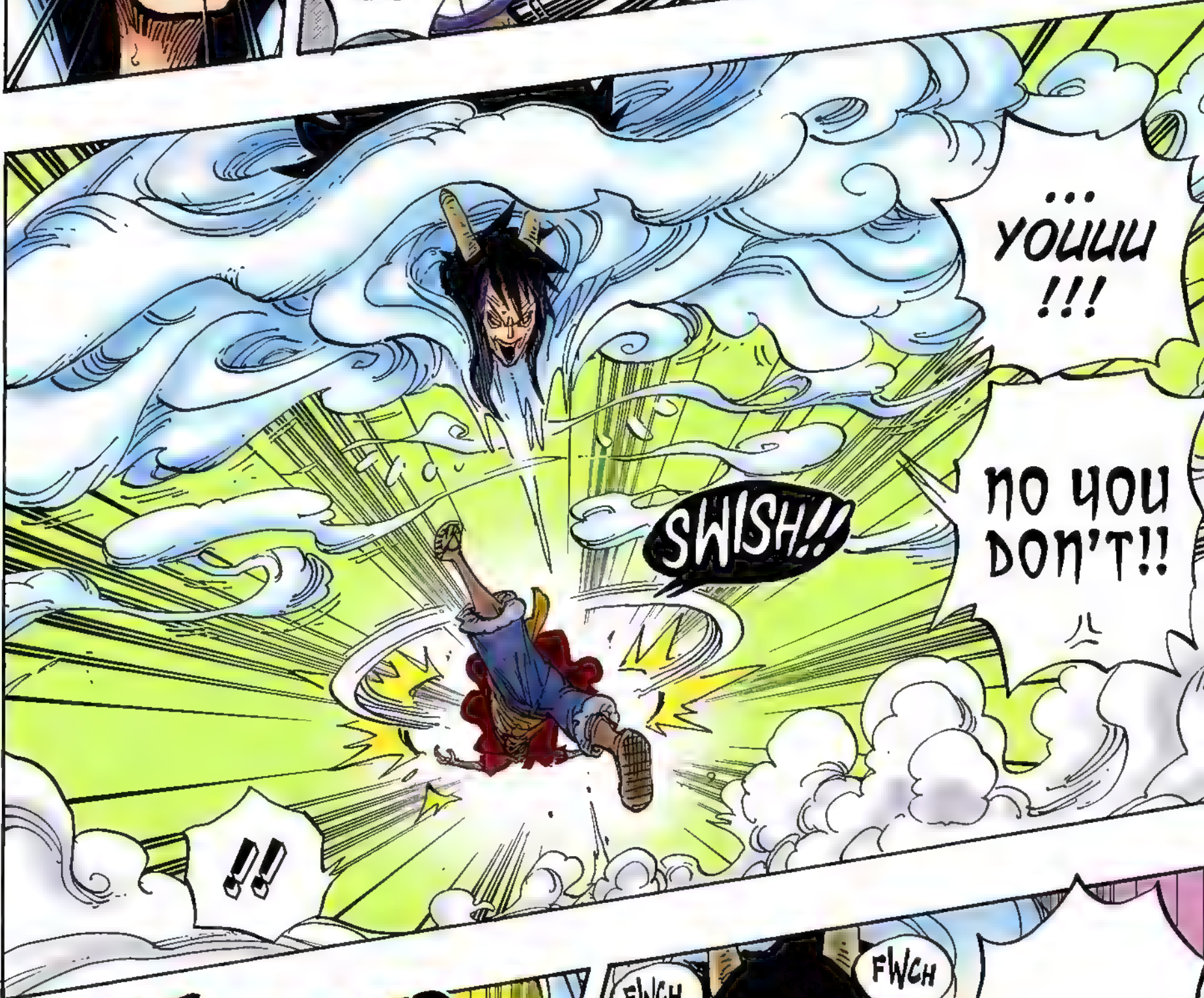
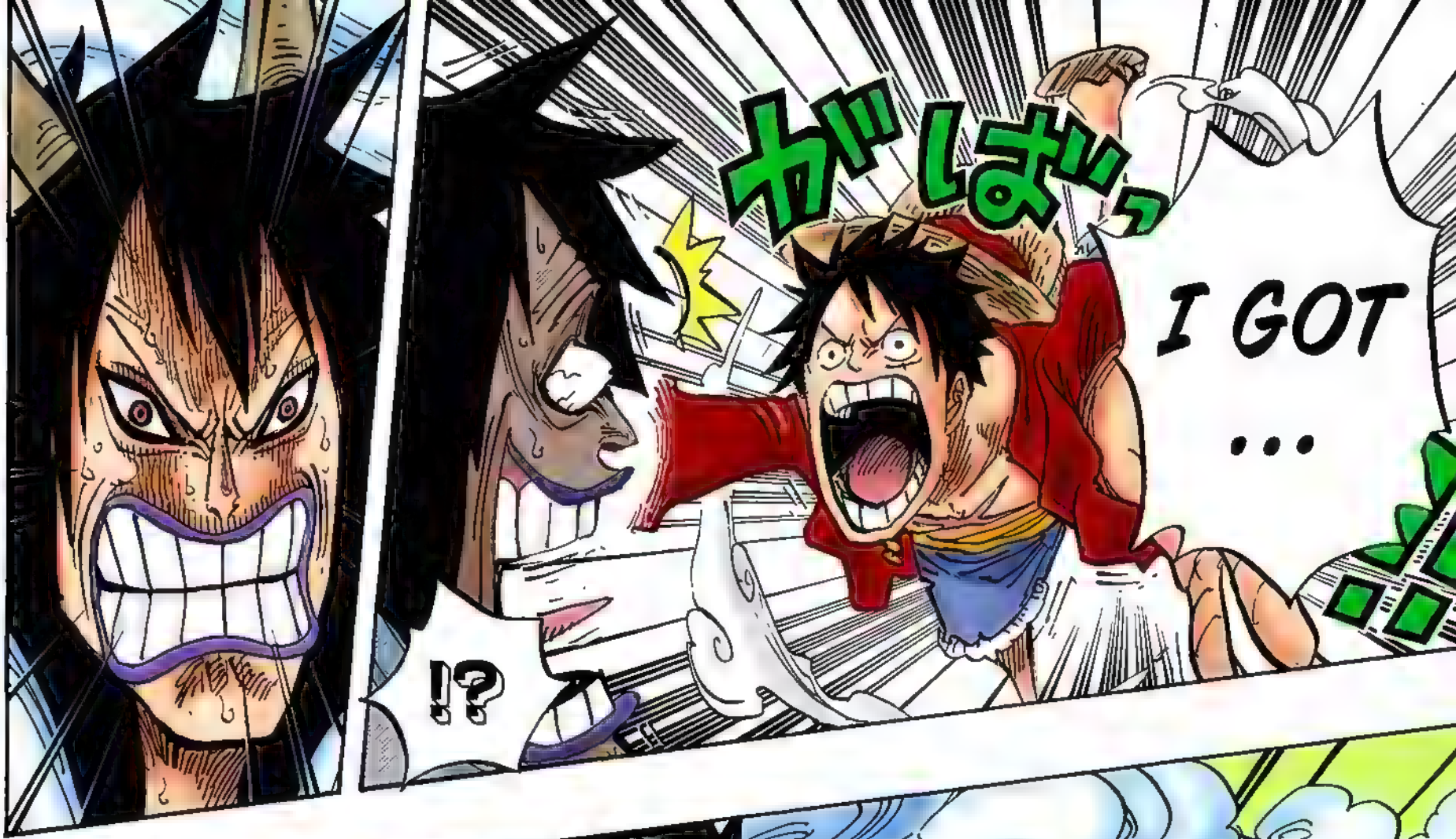
WHERE ARE YOU, VERGO?!

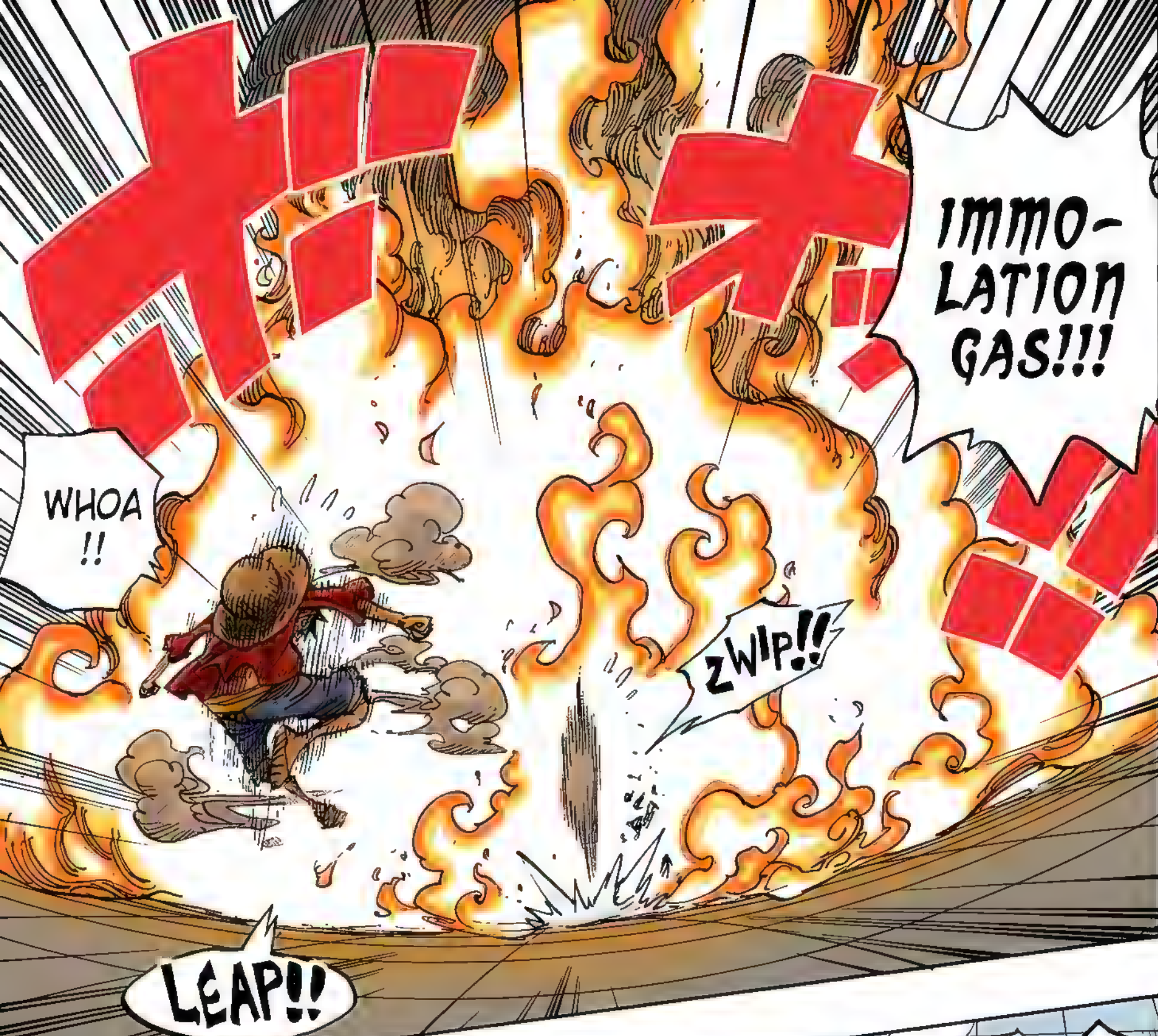
TEK TEK!!



...AT THE MAXIMUM SPEED.

I TOOK THE SHORTEST ROUTE



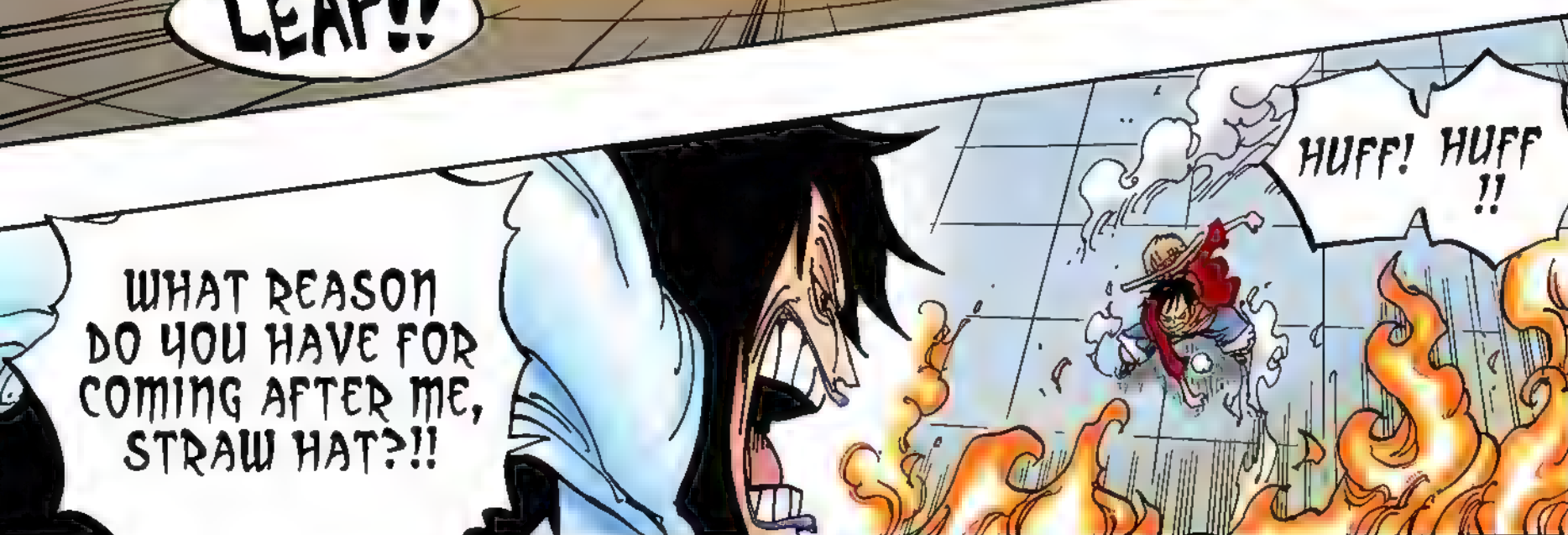


IMMO-
LATION
GAS!!!

WHOA
!!

ZWIP!!

LEAP!!



WHAT REASON
DO YOU HAVE FOR
COMING AFTER ME,
STRAW HAT?!!

HUFF! HUFF
!!



SO IT SOUNDS
LIKE YOU'VE
FORMED AN
ALLIANCE WITH
LAW THEN!! HE'S
NOT TO BE
TRUSTED!! HE'LL
TURN ON YOU
TOO!!

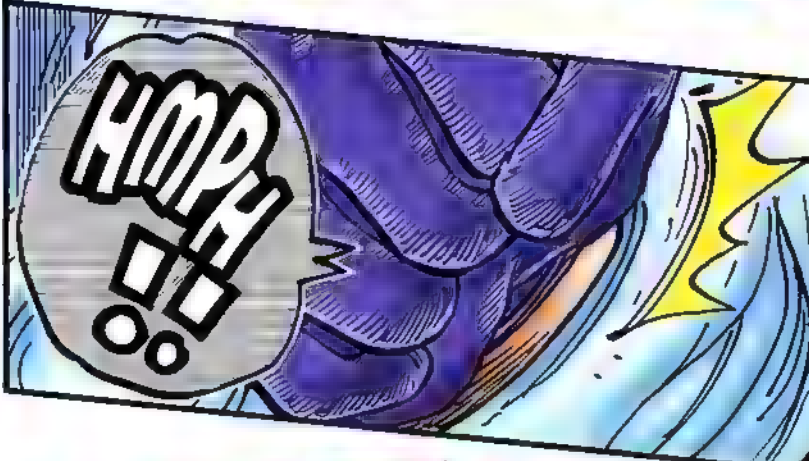
I...I DUNNO
YET! BUT IF I
CAPTURE YOU,
SOMETHING
NEAT IS
SUPPOSED TO
HAPPEN!!



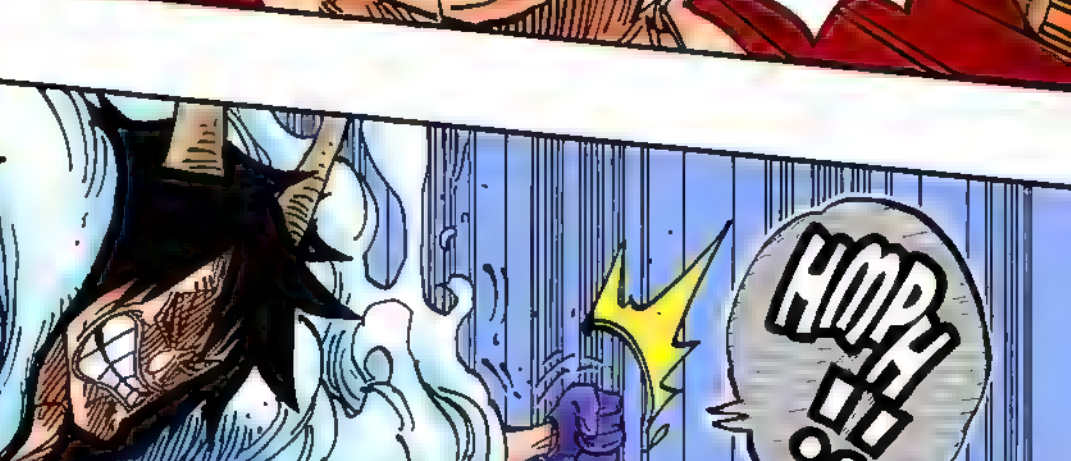
SO YOU
HAVEN'T
HAD ENOUGH
PUNISHMENT
YET,
RUBBER-
MAN?!!



I'LL BE
THE ONE
TO DECIDE
THAT!!!



HMPH!!



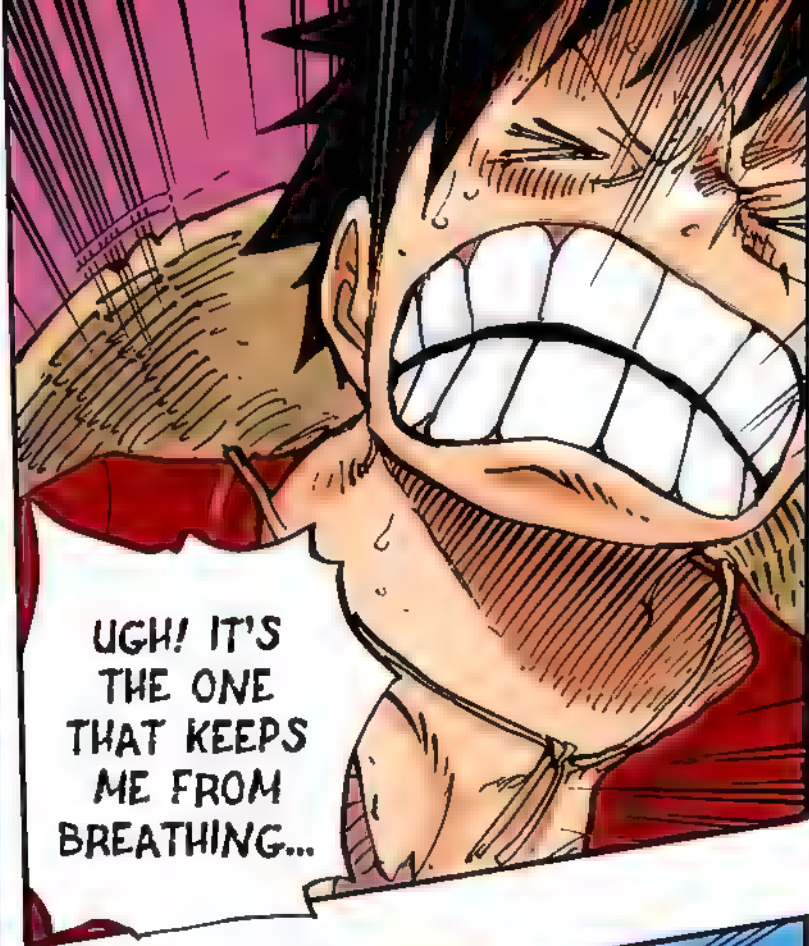
HMPH!!



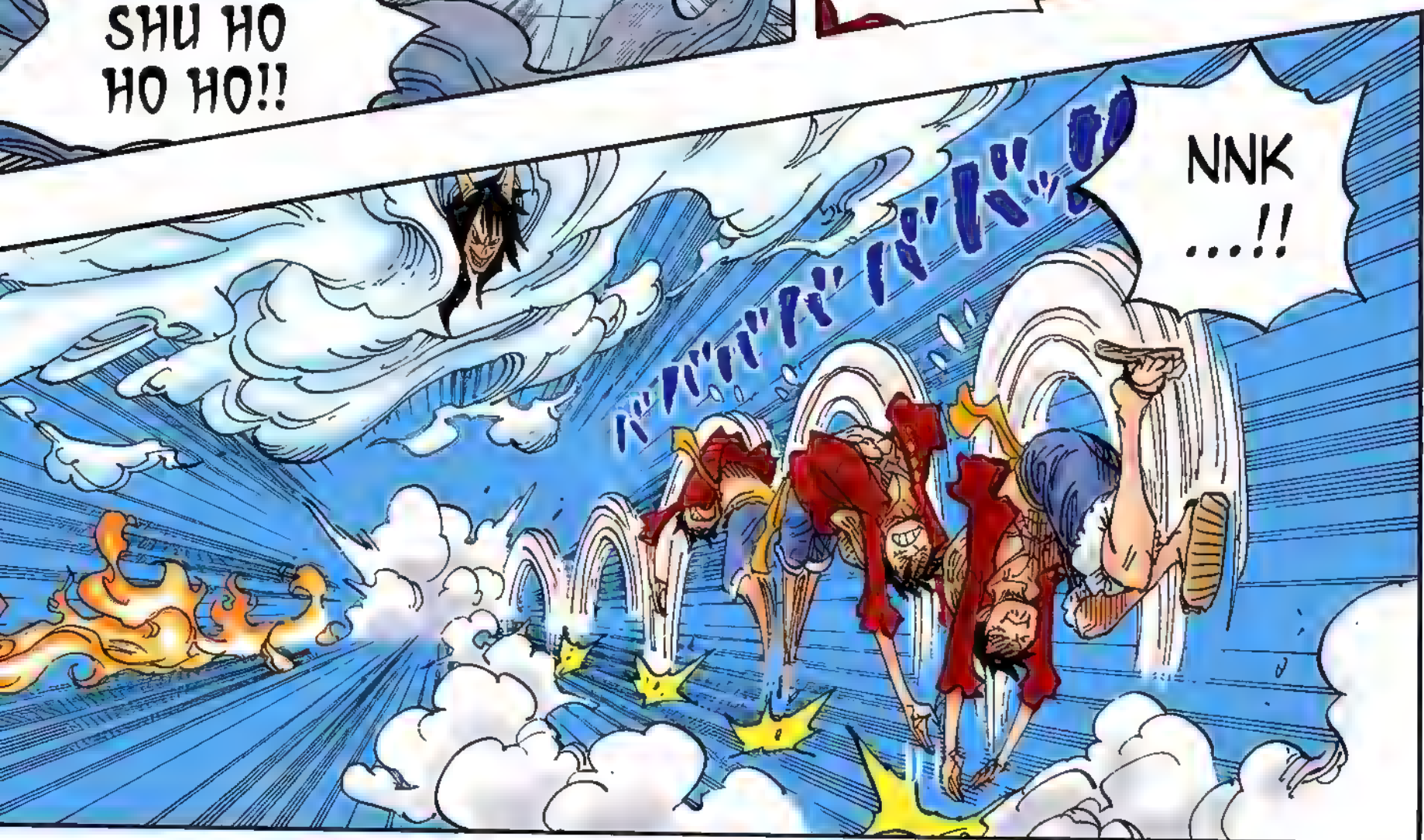
**LAND OF
NOTHING
!!!**



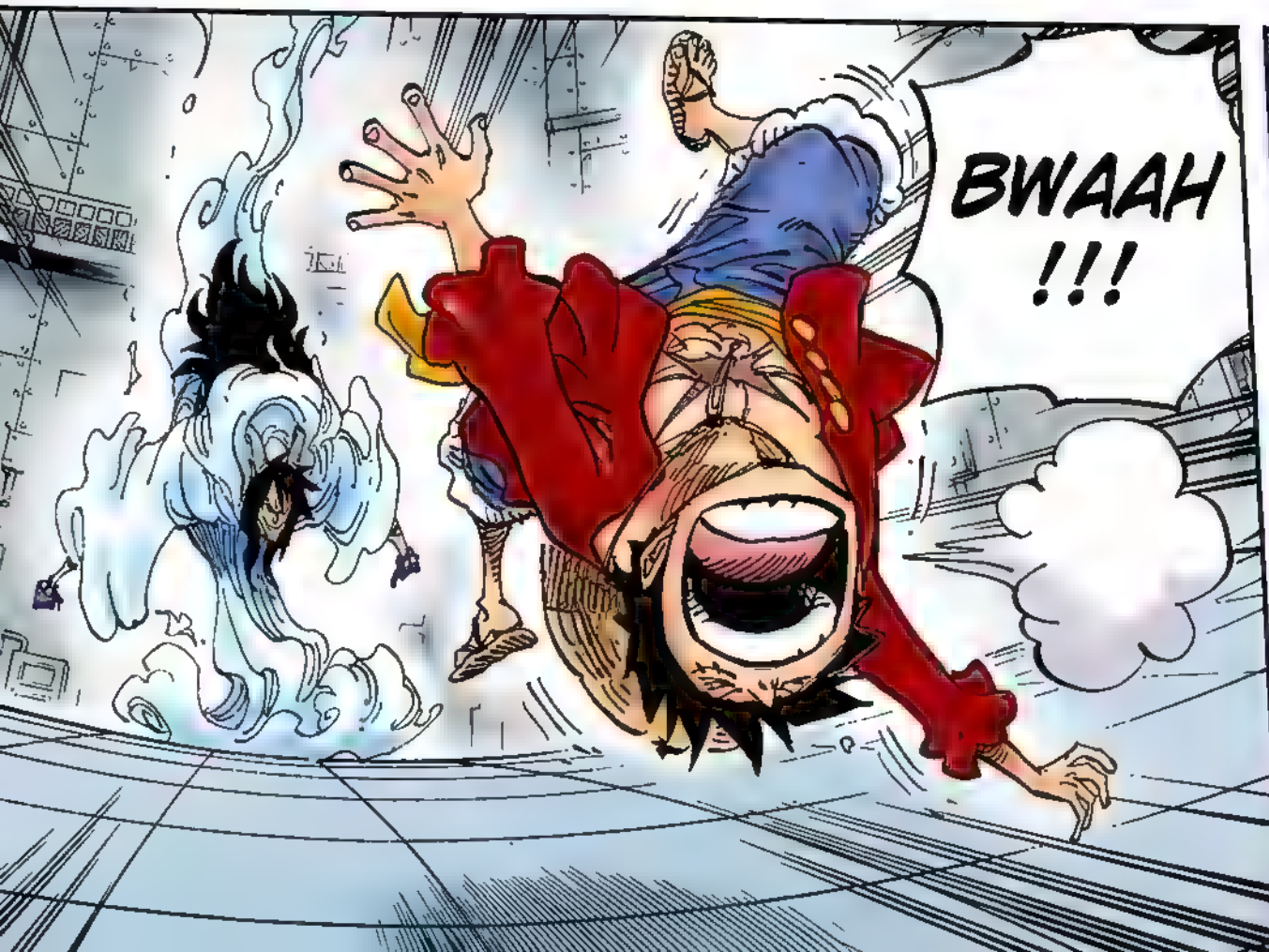
SHU HO
HO HO!!



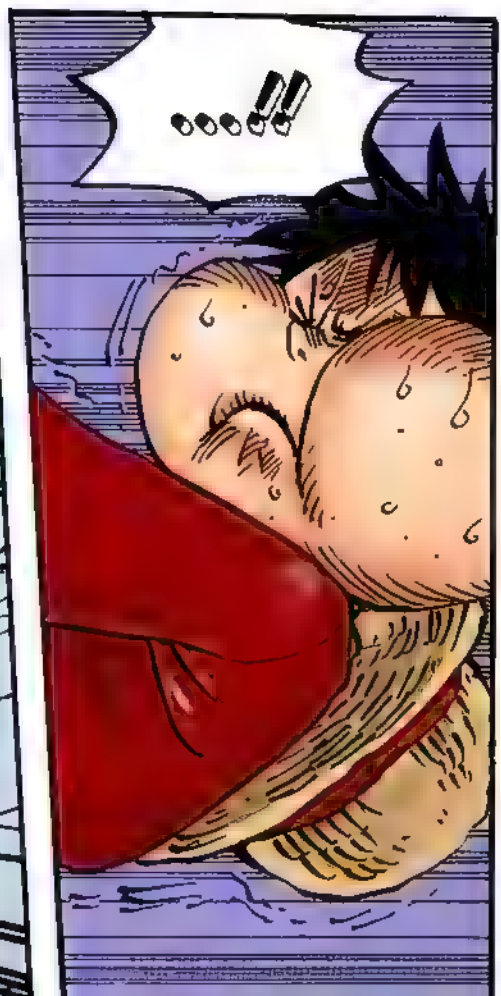
UGH! IT'S
THE ONE
THAT KEEPS
ME FROM
BREATHING...



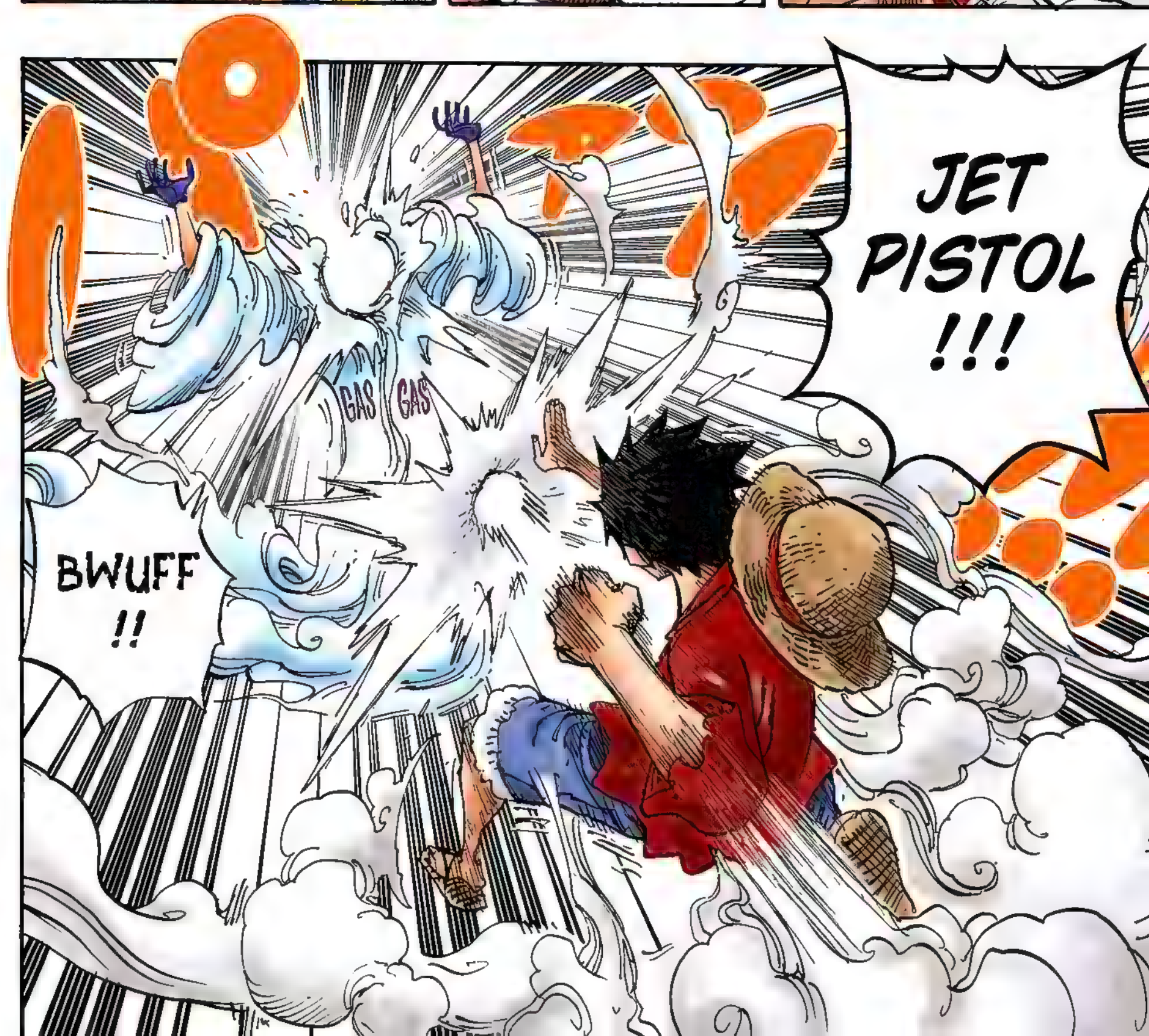
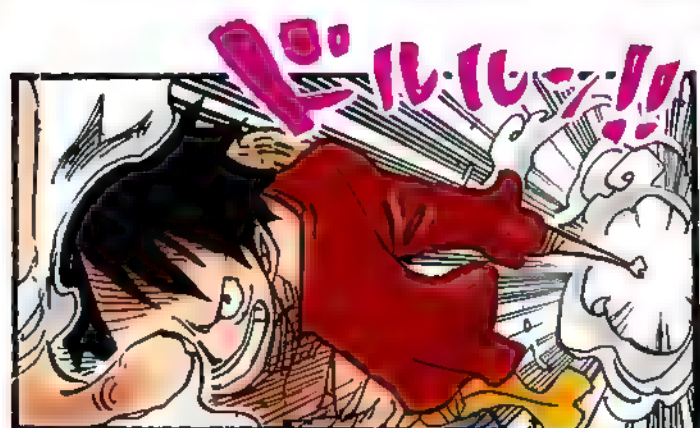
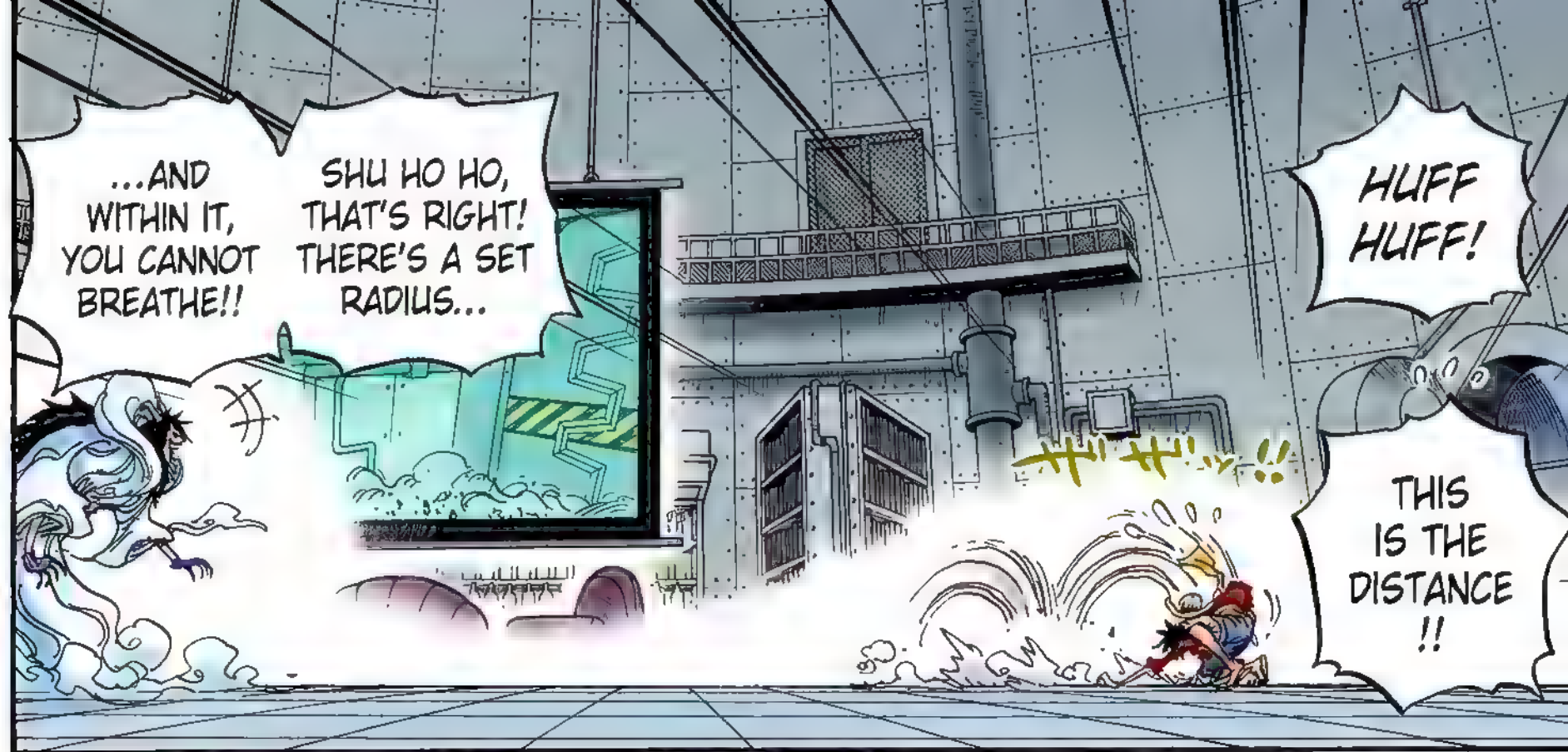
NNK
....!!

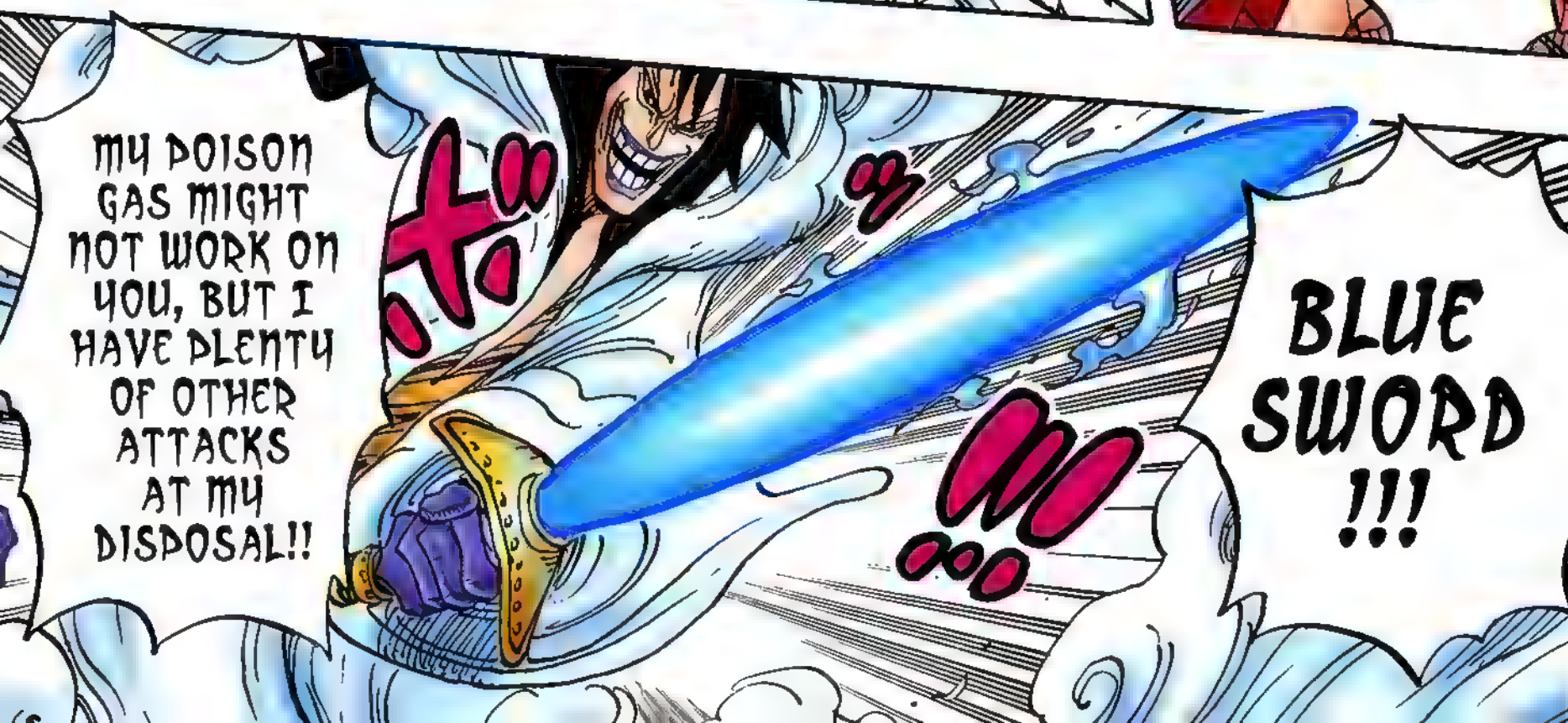
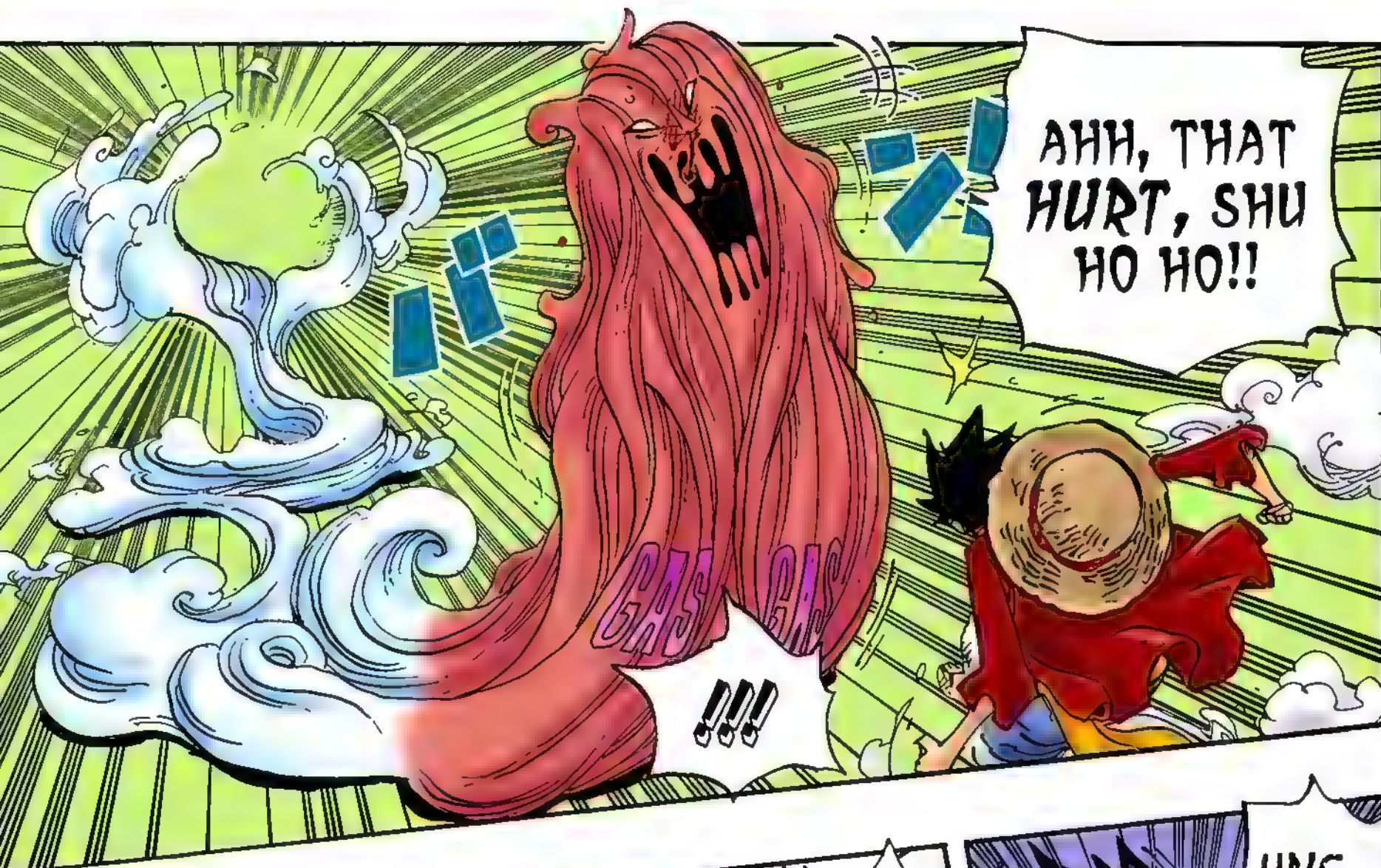
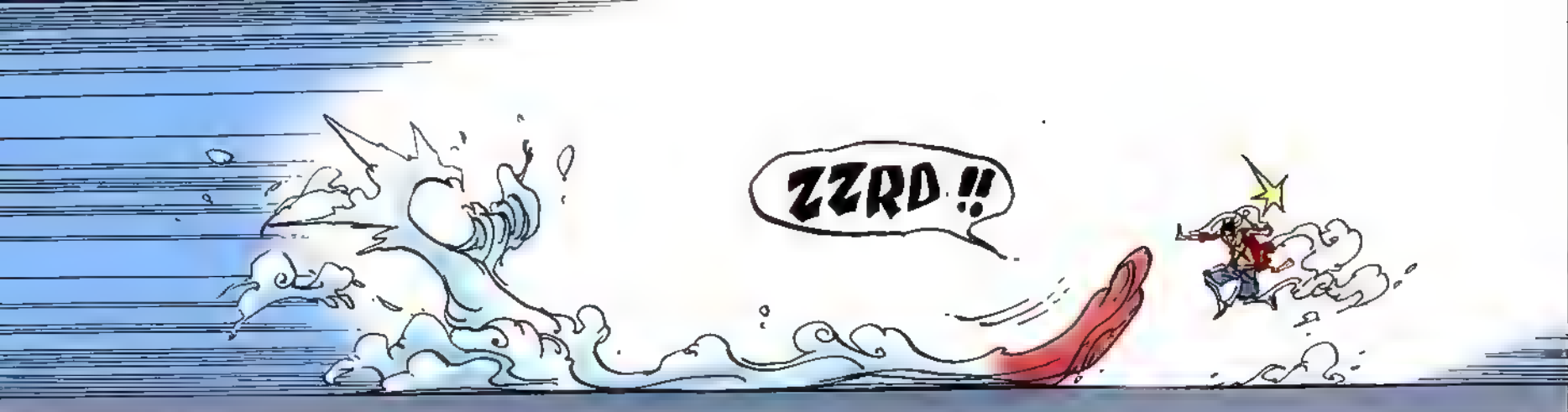


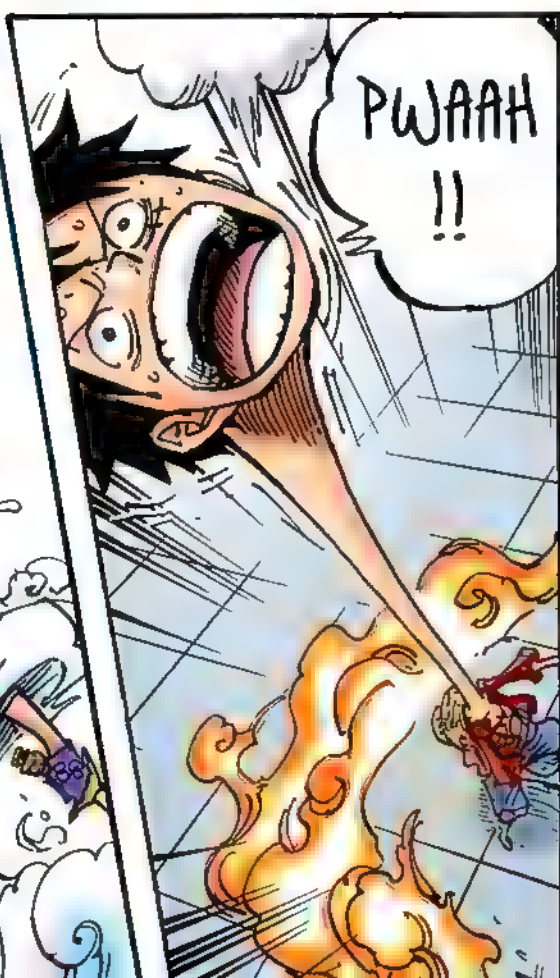
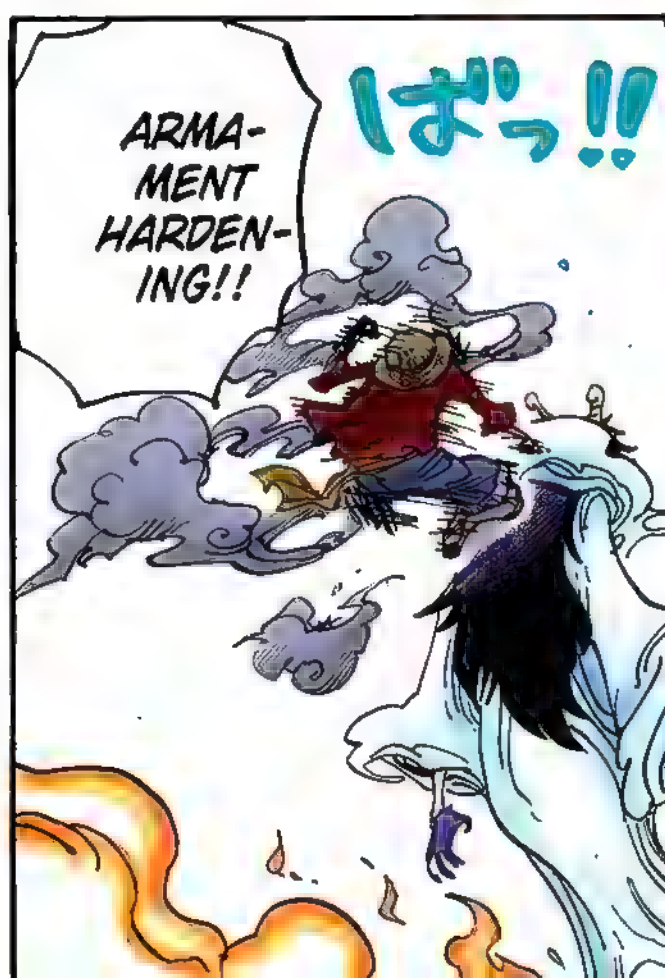
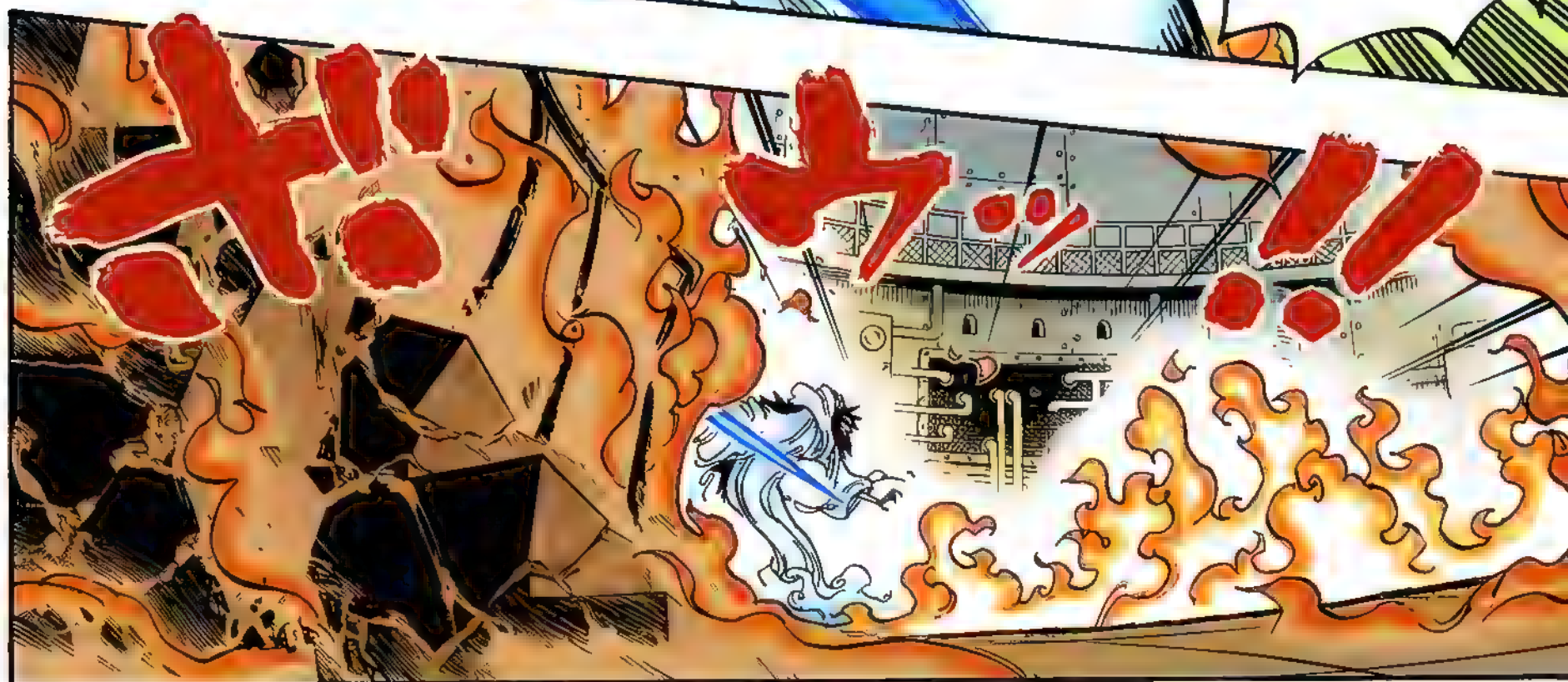
BWAAH
!!!

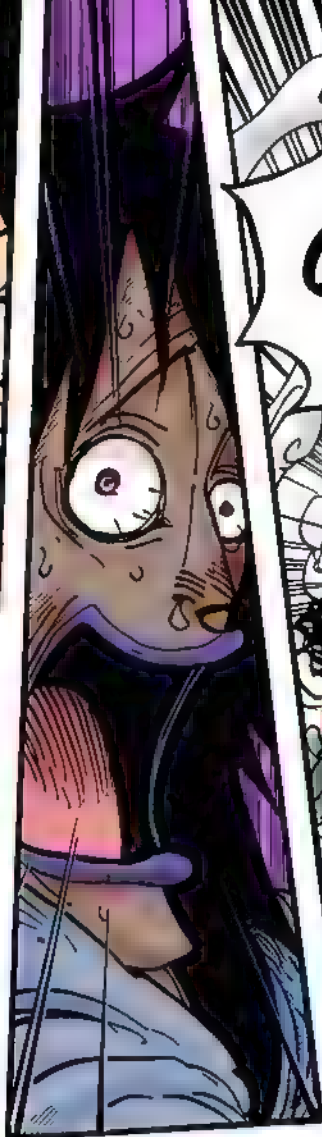
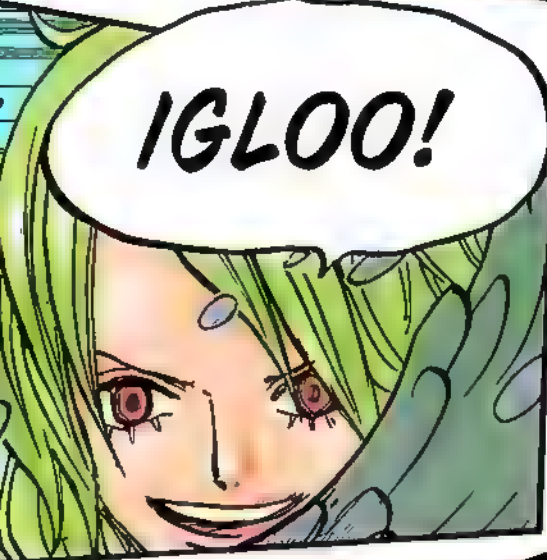


....!!

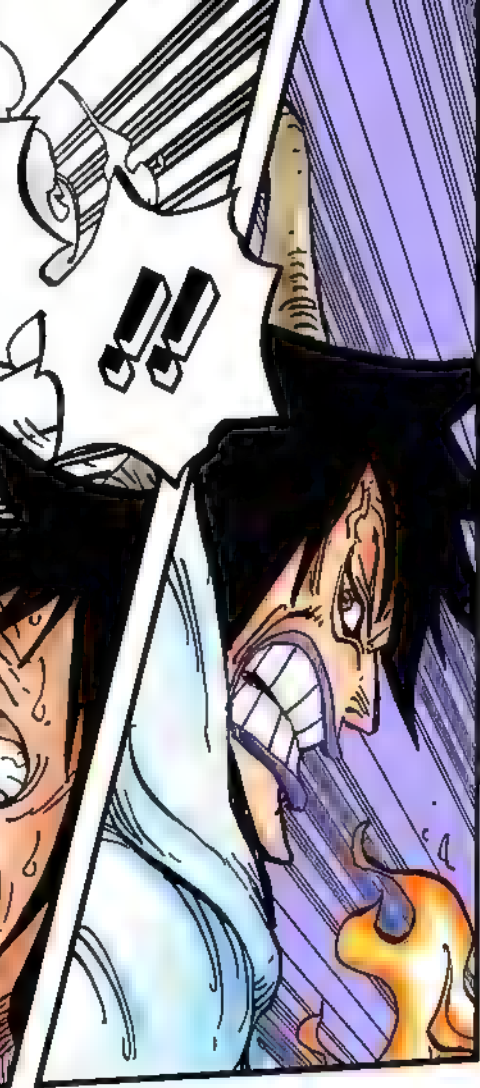
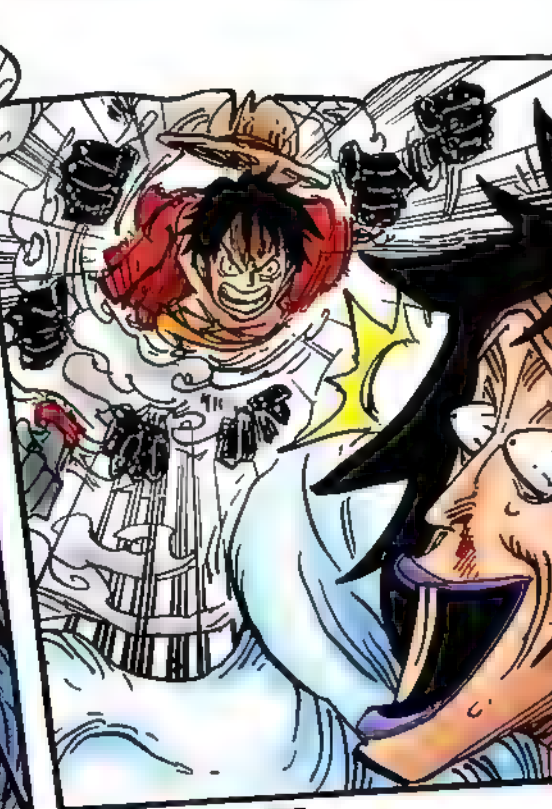




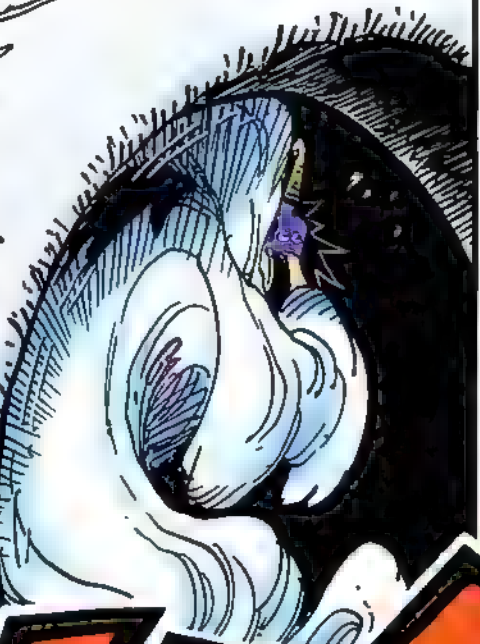




GUM-GUM...



JET
GATLING
!!!





VERY IMPRESSIVE...

NOT JUST ANY PIRATE CAN BREAK THIS WALL!



A WALL?!



NWAAAH !!



THIS FIGHT IS POINT-LESS!!

NOW'S YOUR CHANCE TO FLEE, MASTER!!

BAH! TELL ME ABOUT IT!!



WHAT THE HECK?! YOU HAVE DEVIL FRUIT POWERS?!!

HA HA.



WAIT
!!!

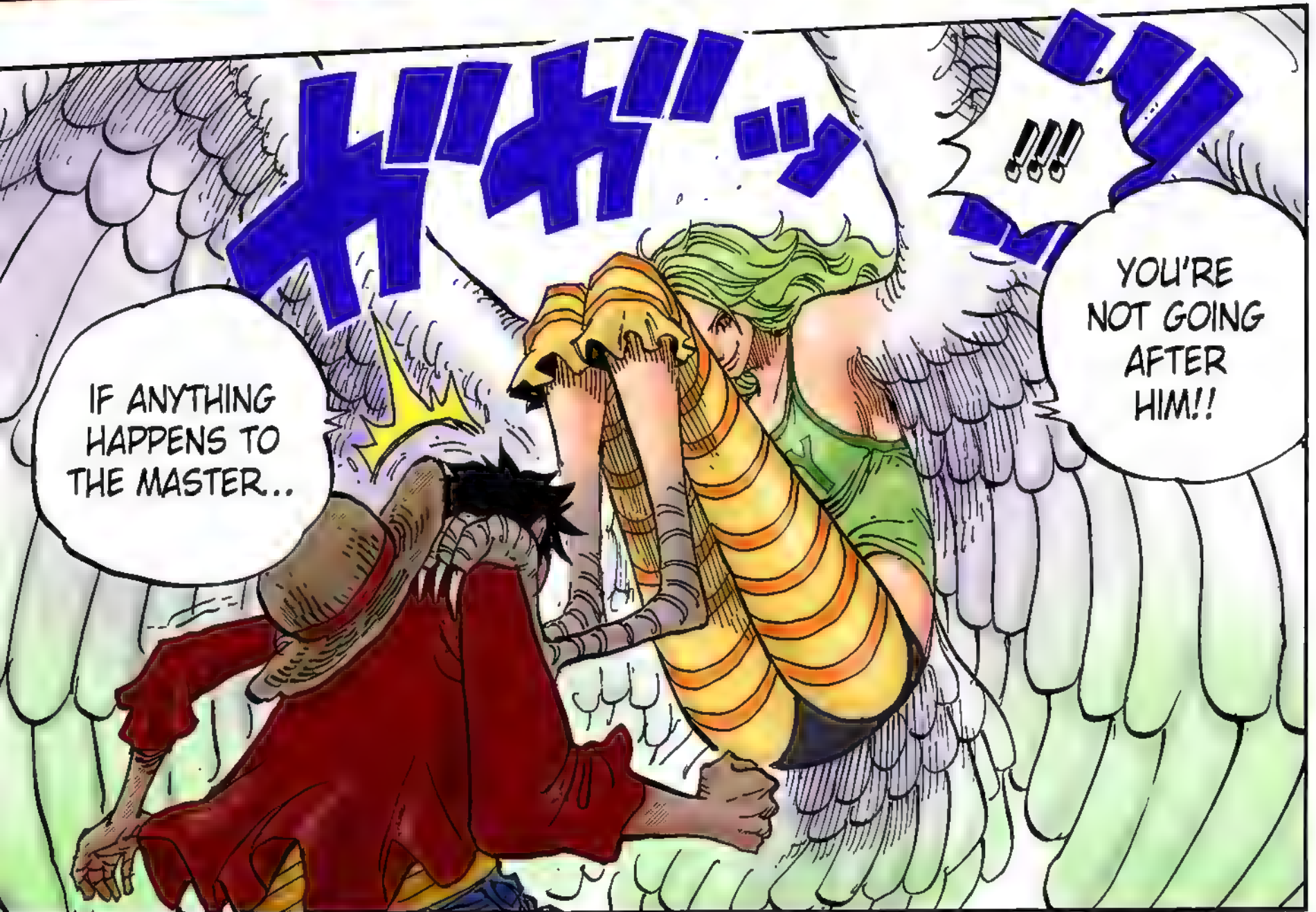


SHU HO HO
HO!! ENJOY
YOUR FATE!!



I'VE
ALREADY
GOT A PLAN
FOR THE
EXPERIMENT
I'LL DO ON
YOUR LITTLE
CREW!!!

FAREWELL,
STRAW
HAT... DO
YOUR
WORST!!

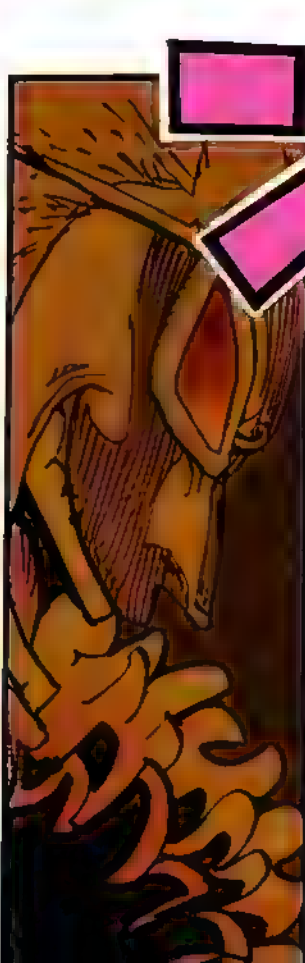


IF ANYTHING
HAPPENS TO
THE MASTER...

YOU'RE
NOT GOING
AFTER
HIM!!

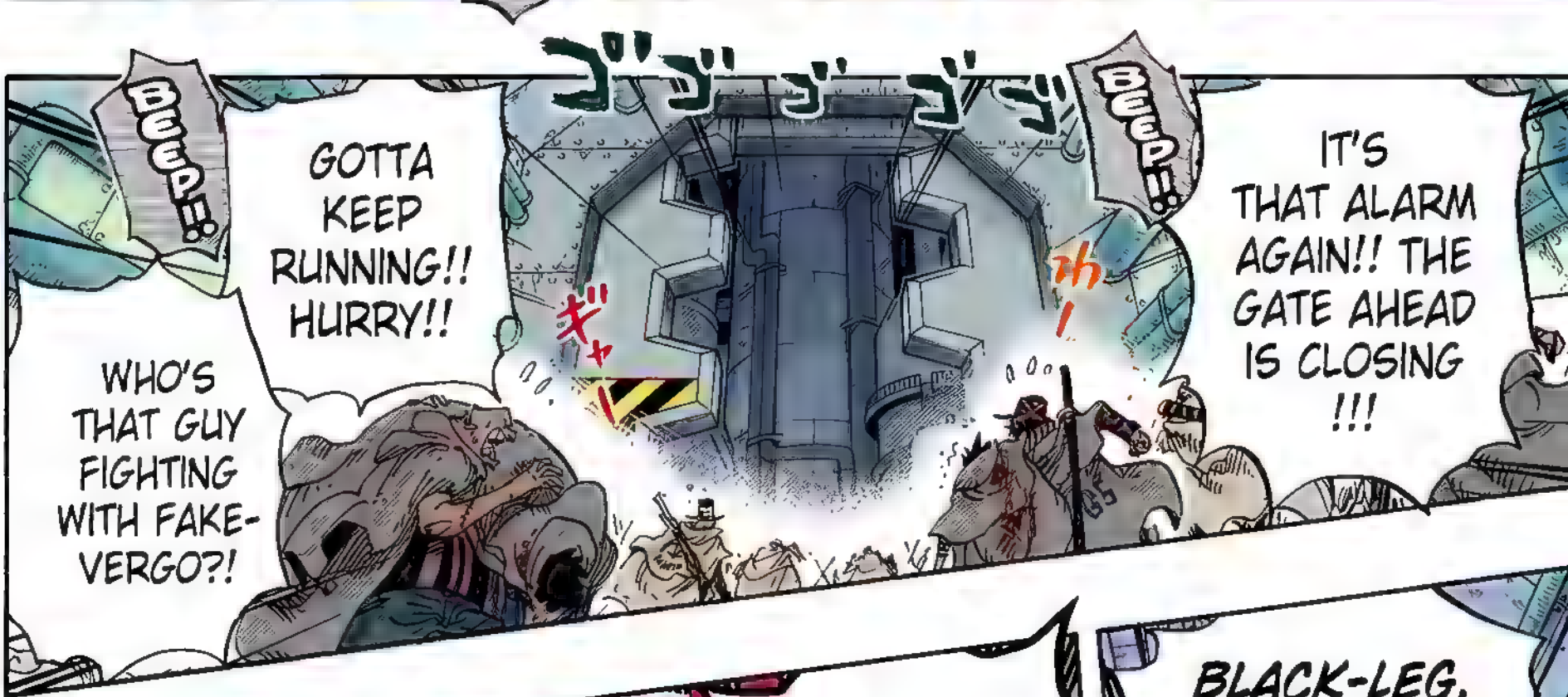
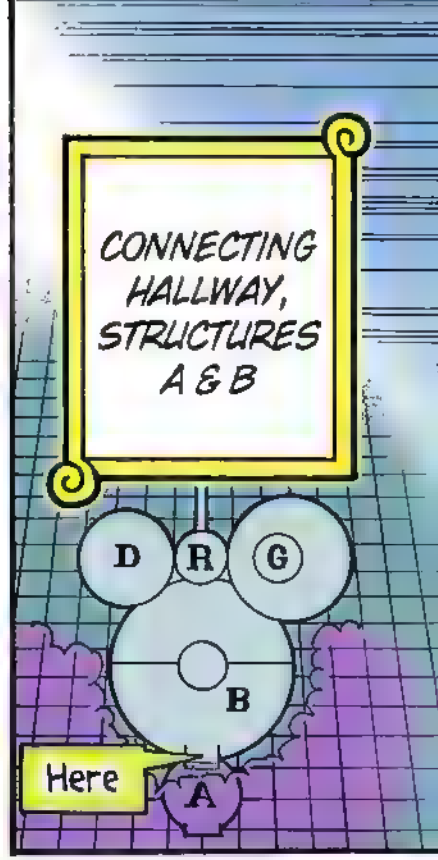
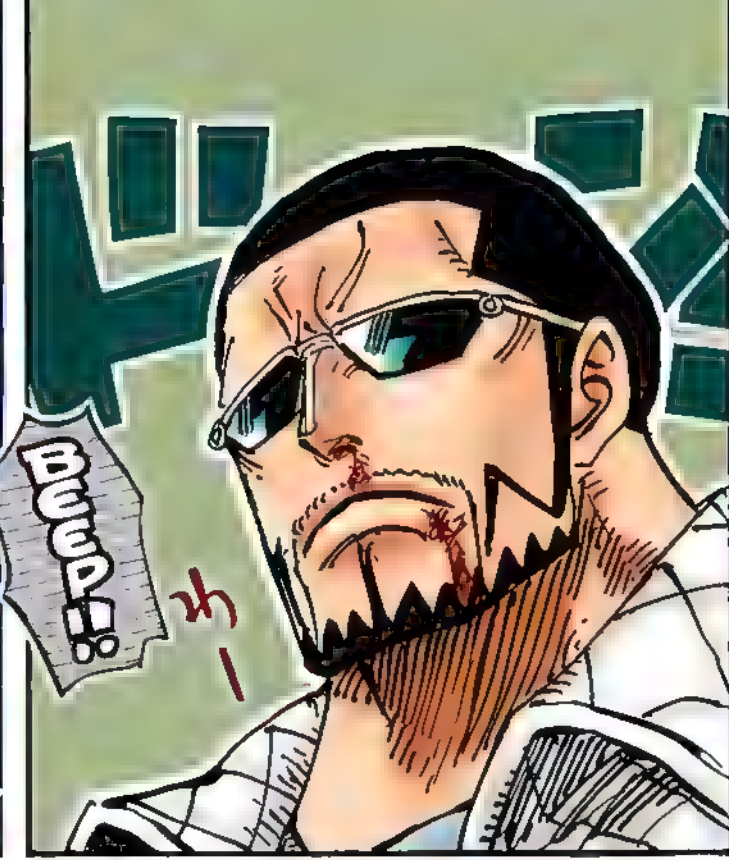


THAT
FLAMINGO
GUY I SAW IN
THE WAR?!!
WHAT'S UP
WITH HIM?!!



...JOKER
WILL GET
RID OF
ME.

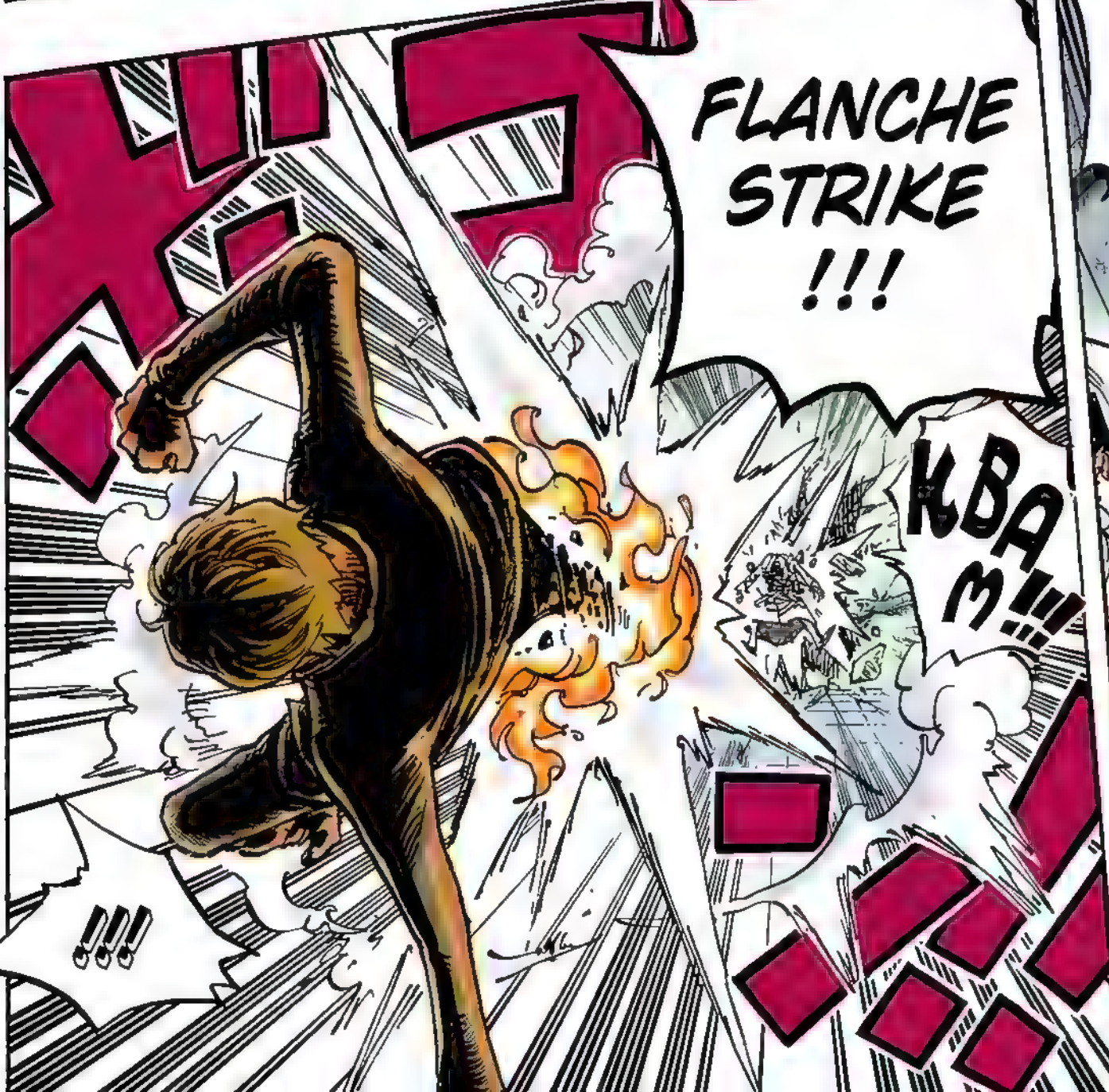
LICK



GOTTA
KEEP
RUNNING!!
HURRY!!

WHO'S
THAT GUY
FIGHTING
WITH FAKE-
VERGO?!

IT'S
THAT ALARM
AGAIN!! THE
GATE AHEAD
IS CLOSING
!!!



FLANCHE
STRIKE
!!!

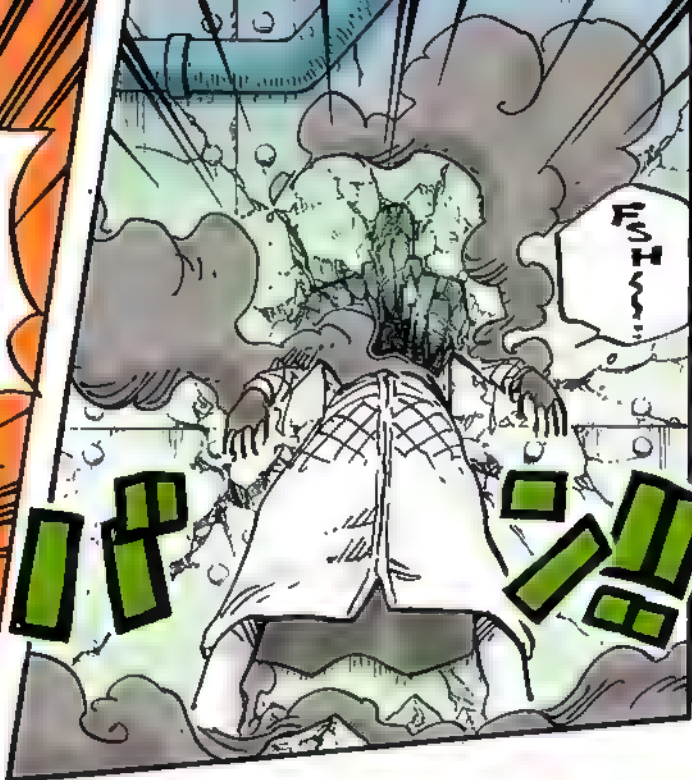
BLACK-LEG,
FROM THE
STRAW HAT
CREW!!!



WHY'S HE
SAVING US?!
WE SHOULD
HELP OUT...

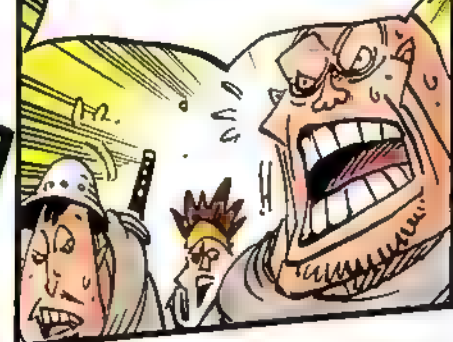
WHAT ARE YOU
PEOPLE DOING?!!
GET OUT OF HERE!!!

!?



アッ...

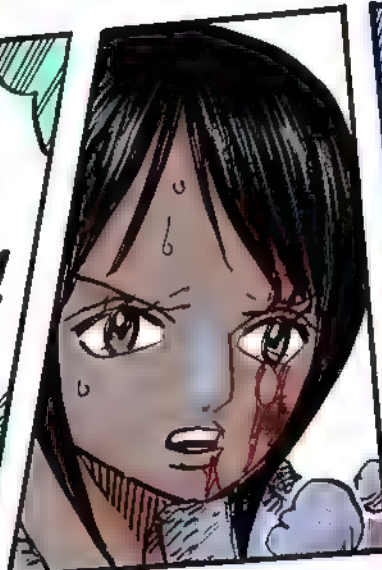
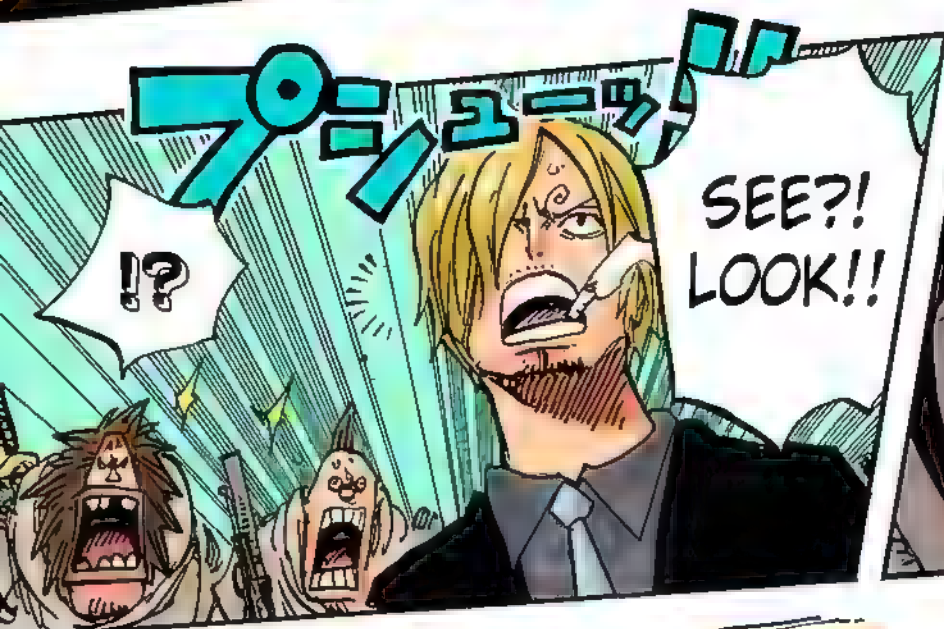
WHOA!!
H-HE'S
TOUGH!!!



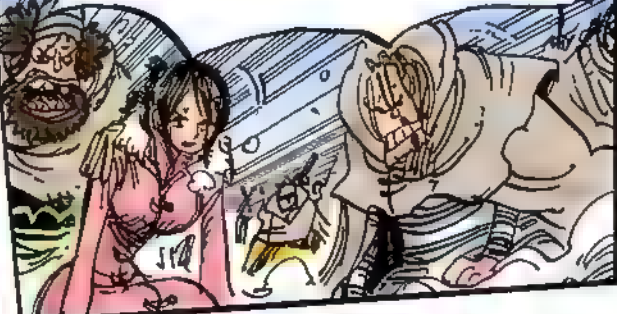
ブシューッ!!

!?

SEE?!
LOOK!!



THEY'RE GOING
TO SHUT US IN HERE
WITH THE GAS!!!



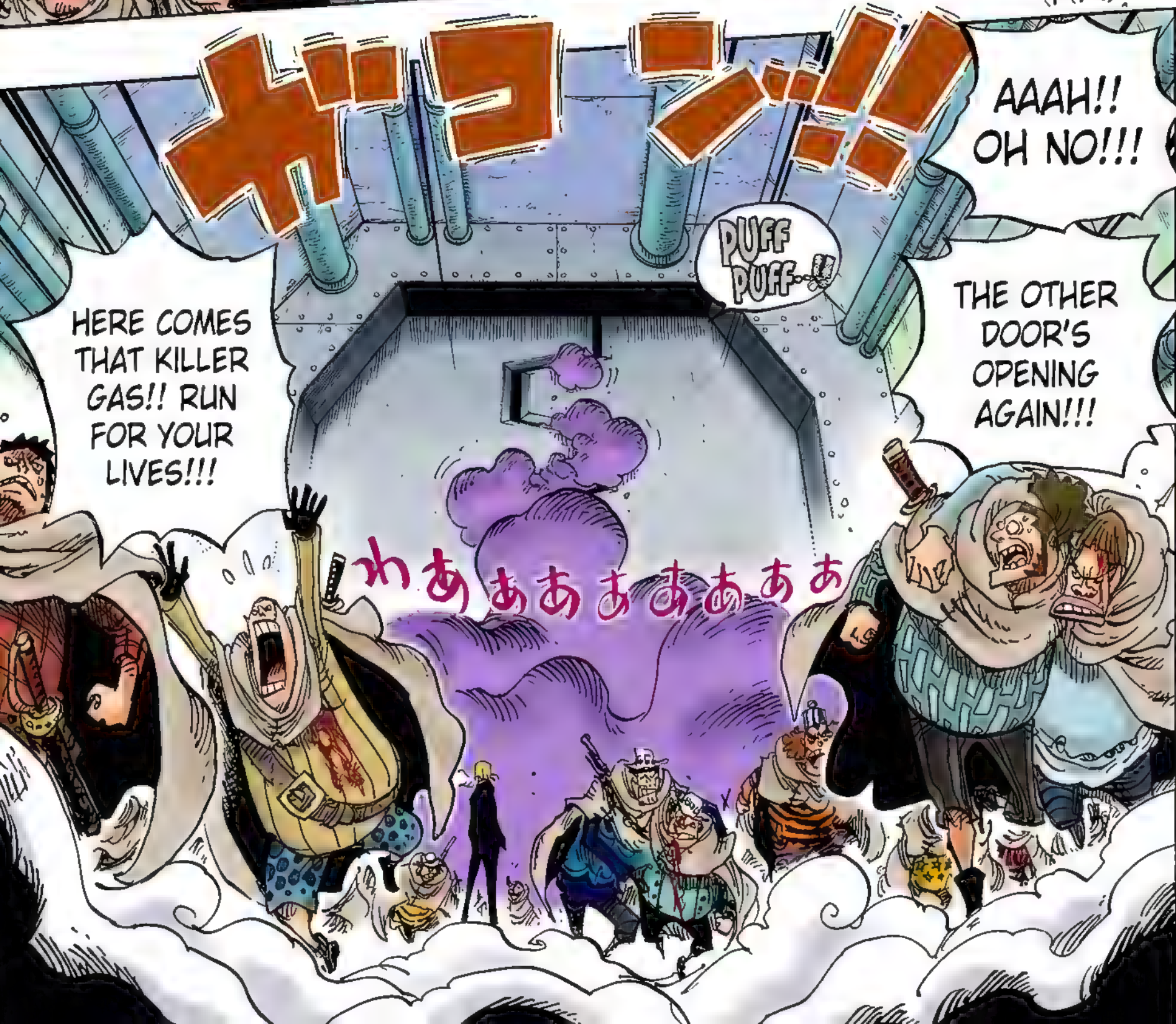
ゴッ

HERE COMES
THAT KILLER
GAS!! RUN
FOR YOUR
LIVES!!!

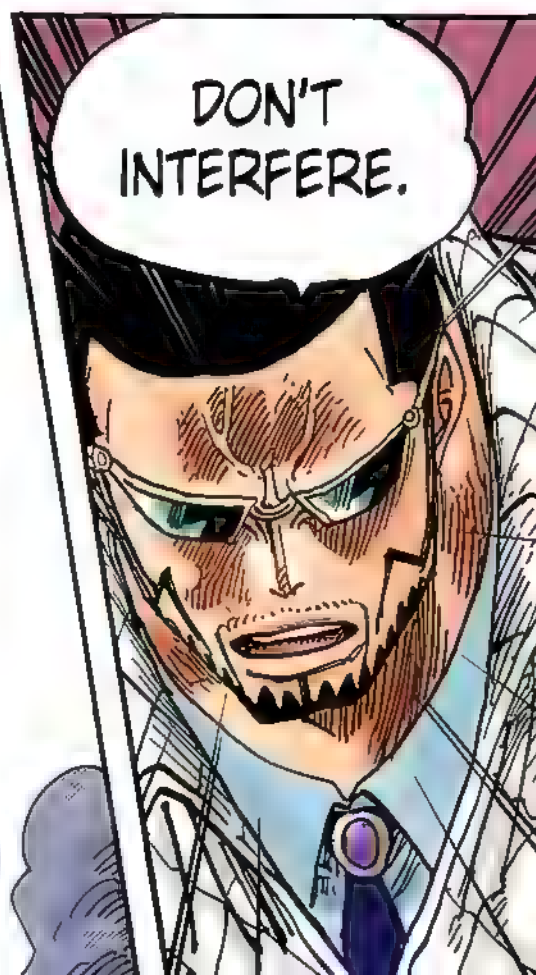
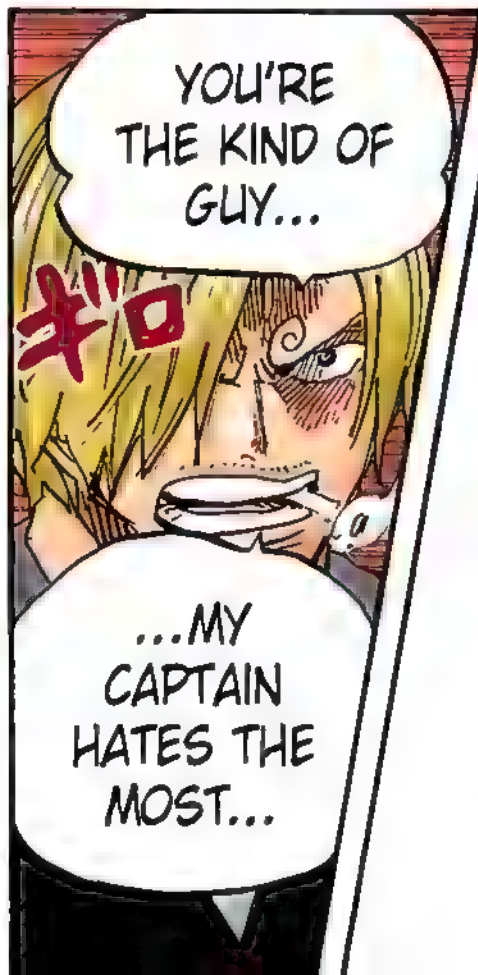
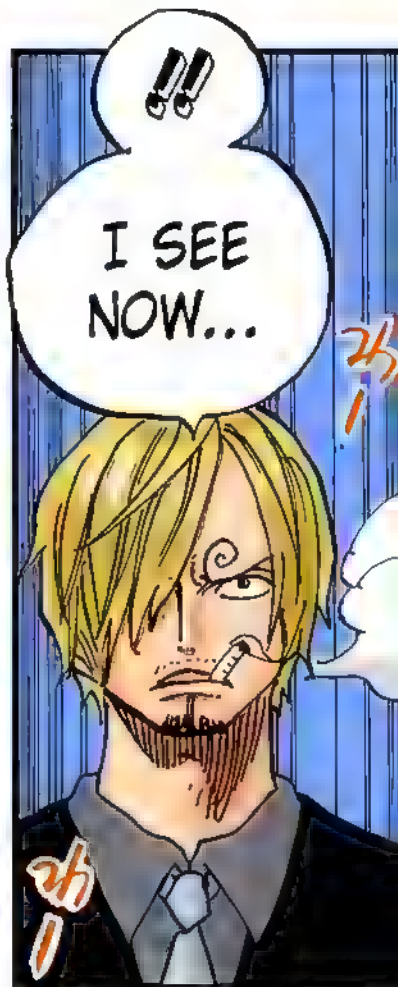
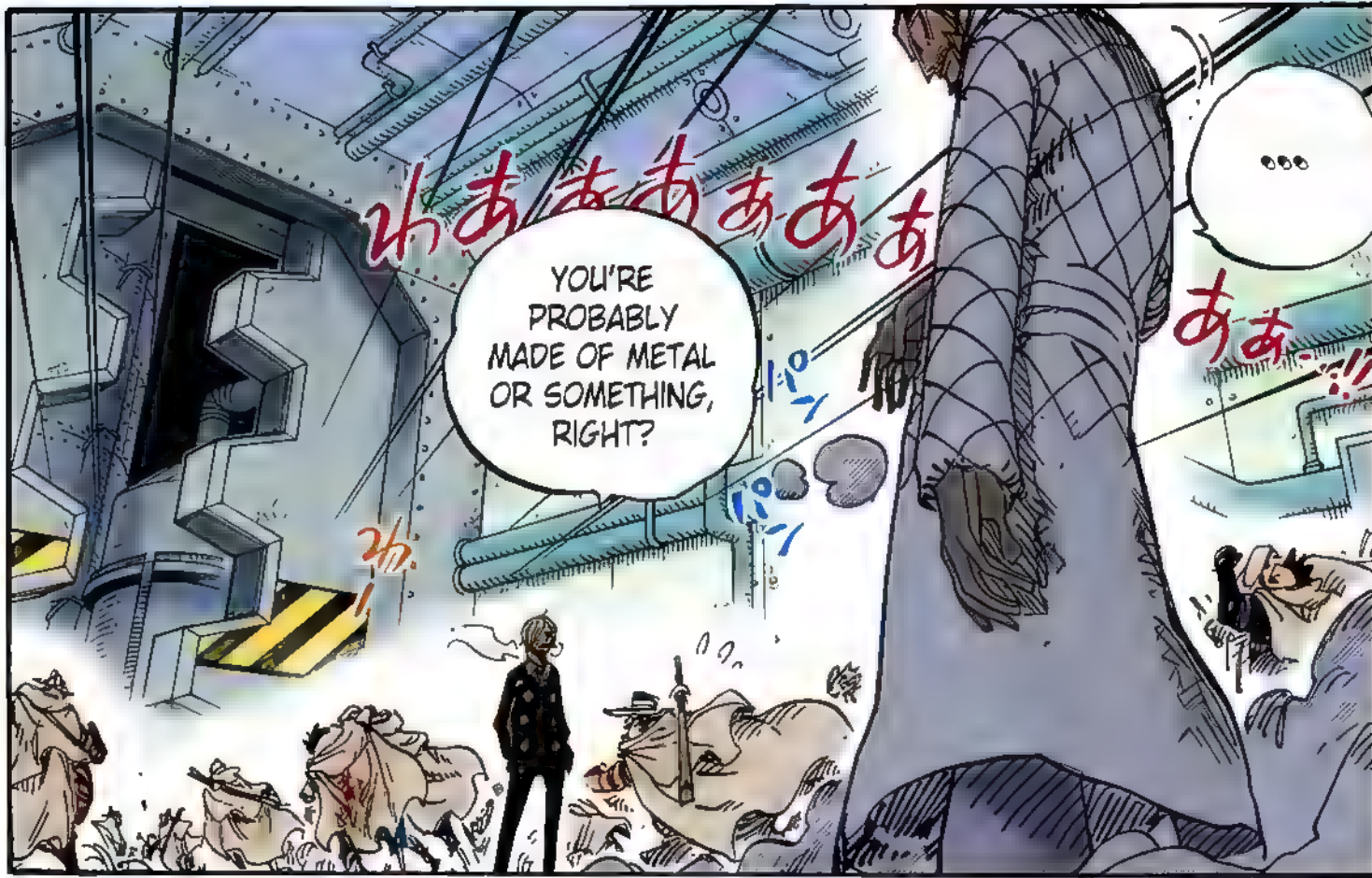
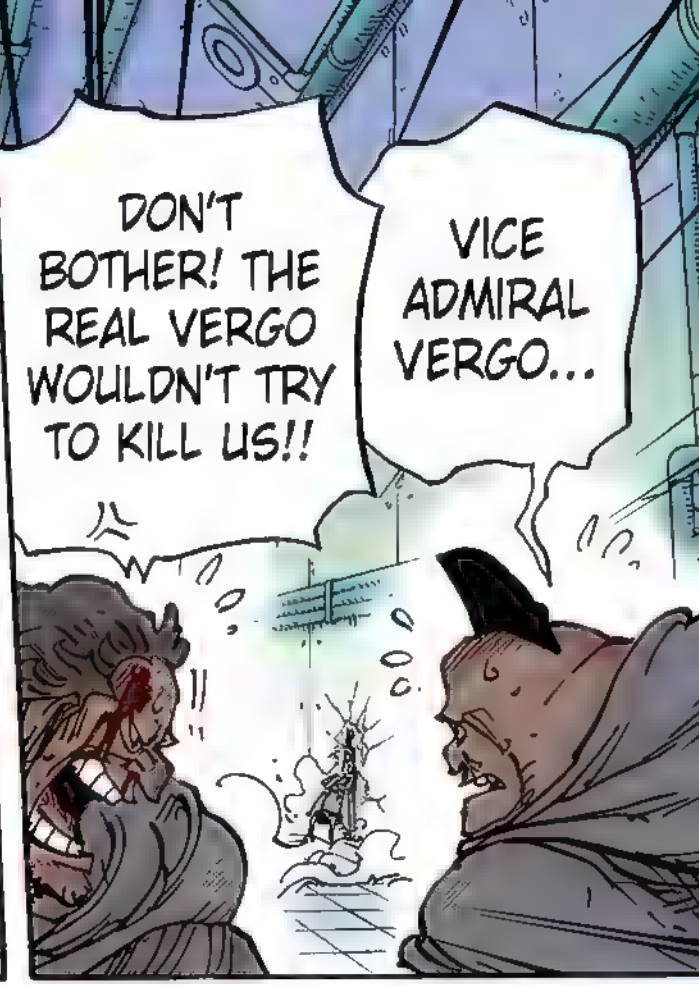
PUFF
PUFF!!

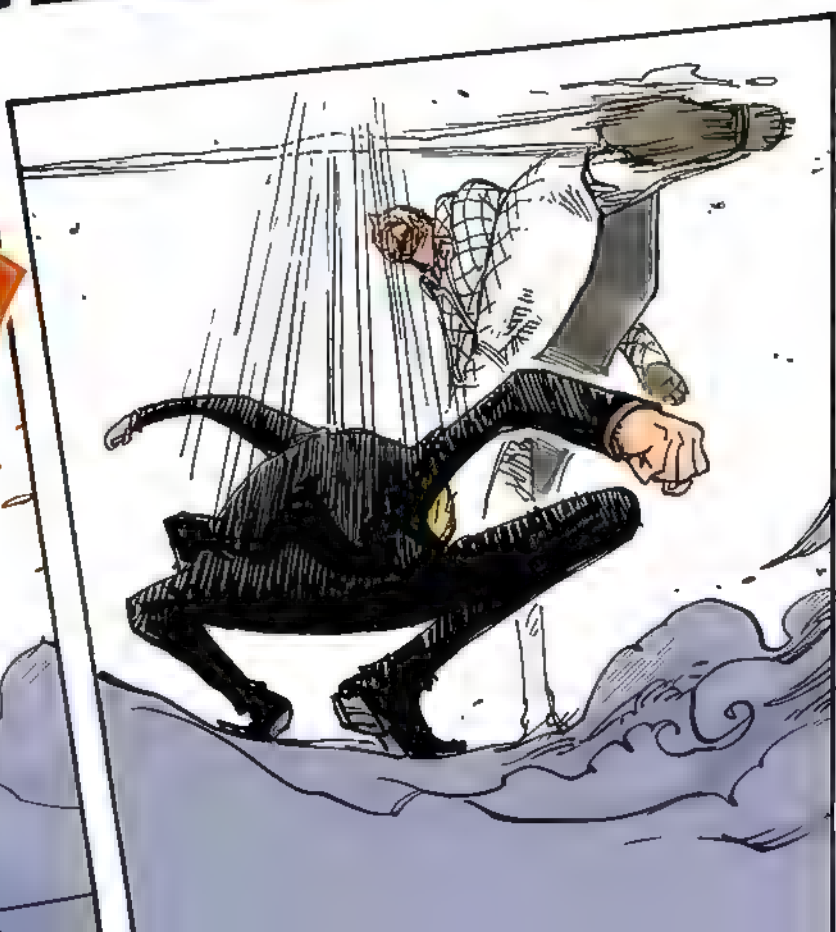
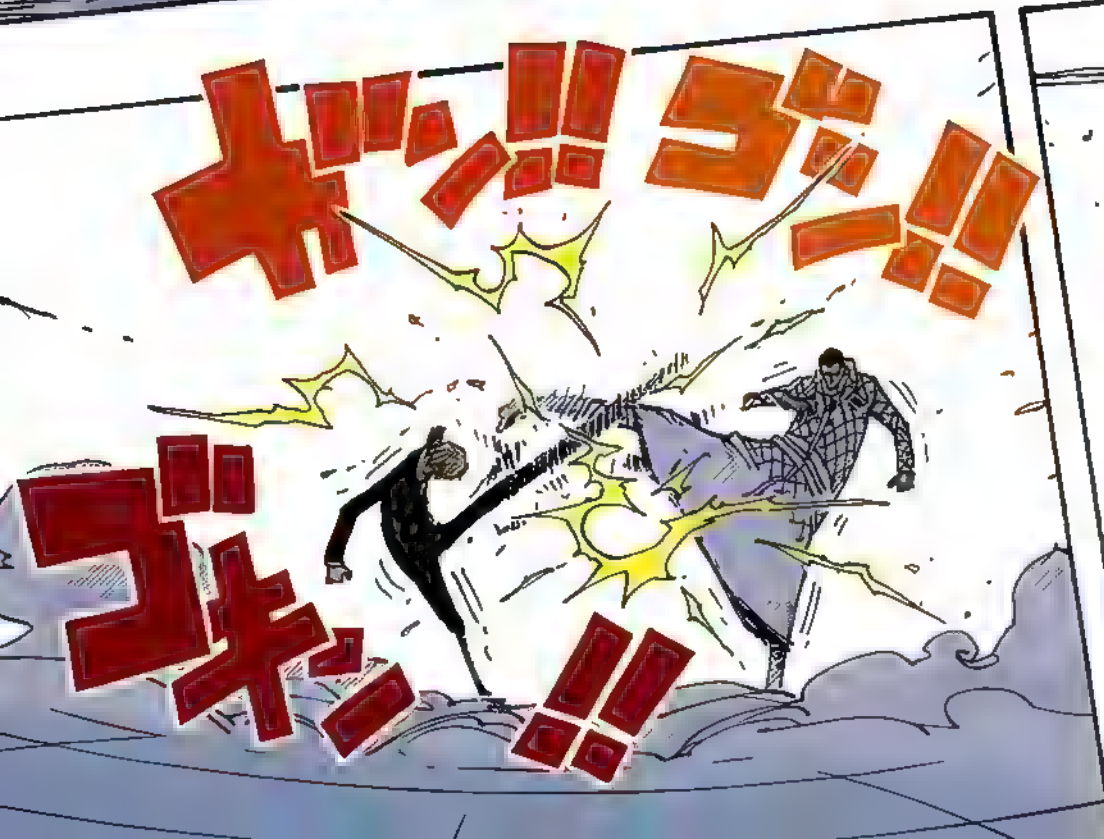
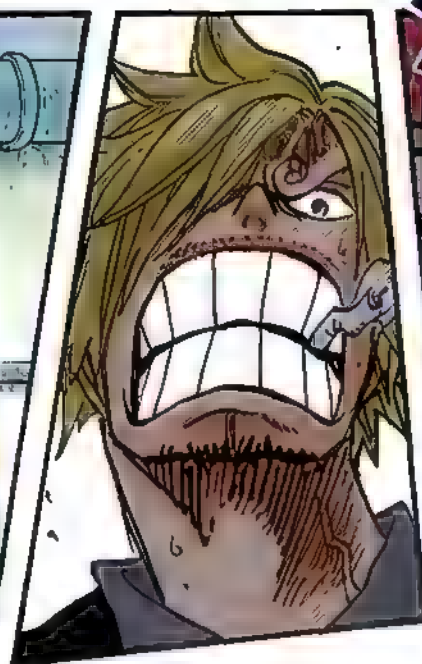
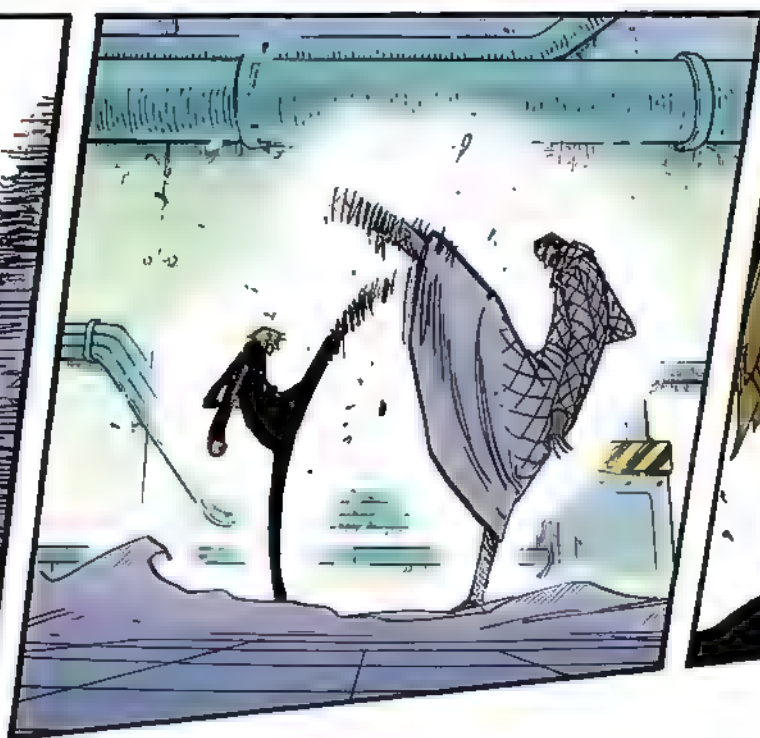
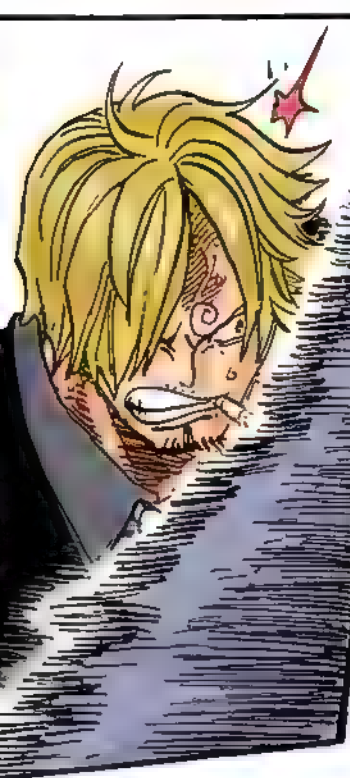
AAA!!
OH NO!!!

THE OTHER
DOOR'S
OPENING
AGAIN!!!



わあああああああ

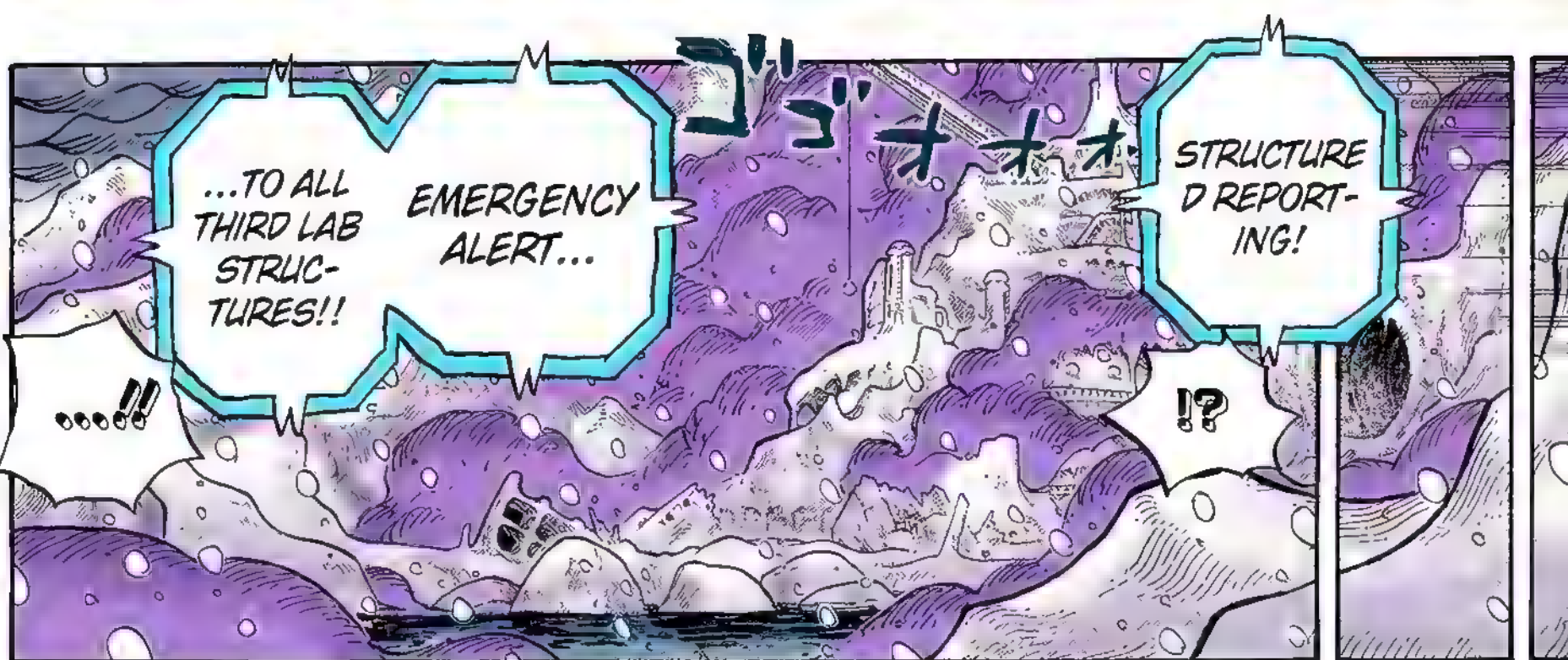






THE
POISON GAS
IS ALMOST
UPON YOU!!
THE GATE'S
CLOSING!! YOU
BETTER GET
OVER HERE!!!

HEY!!
BLACK-
LEG!!!



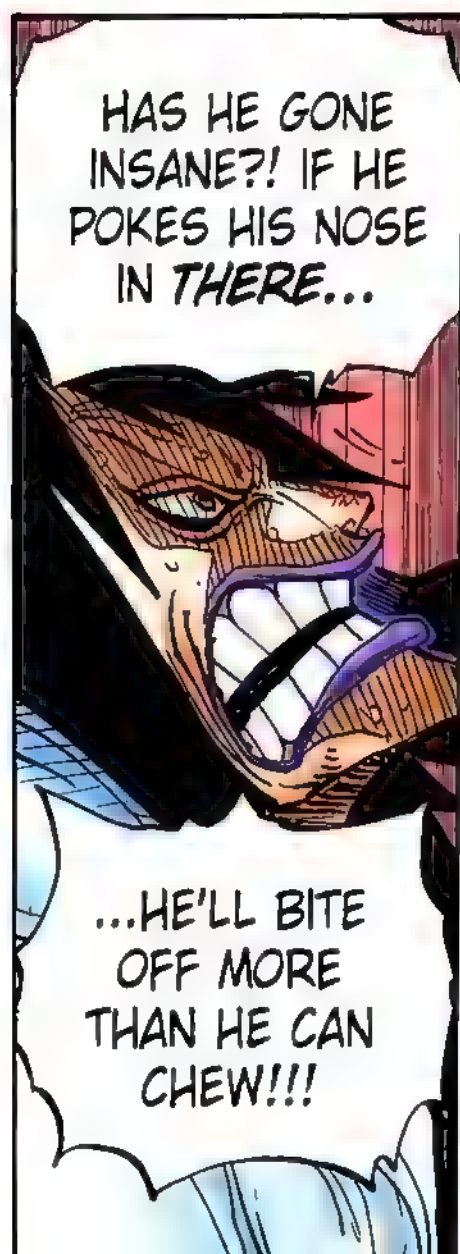
...TO ALL
THIRD LAB
STRUC-
TURES!!

EMERGENCY
ALERT...

STRUCTURE
D REPORT-
ING!

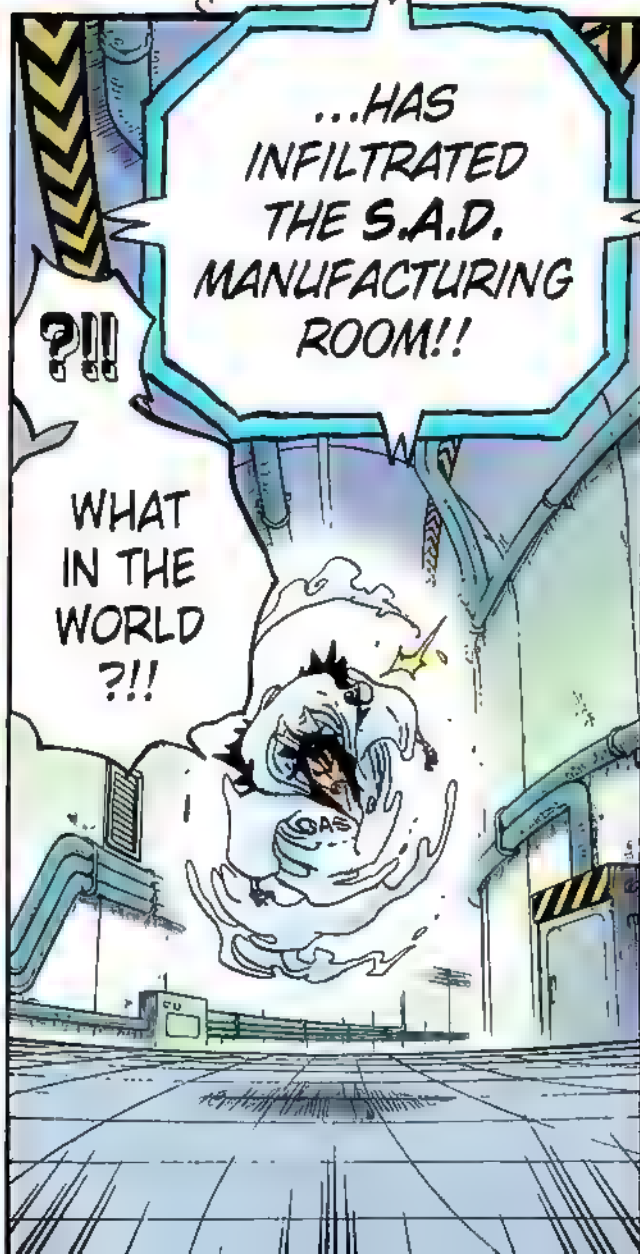
....!!

!?



HAS HE GONE
INSANE?! IF HE
POKES HIS NOSE
IN *THERE*...

...HE'LL BITE
OFF MORE
THAN HE CAN
CHEW!!!



...HAS
INFILTRATED
THE S.A.D.
MANUFACTURING
ROOM!!

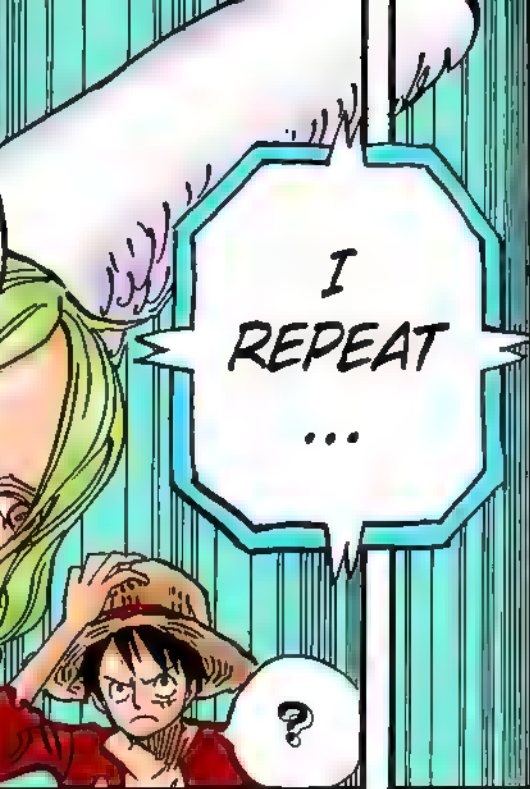
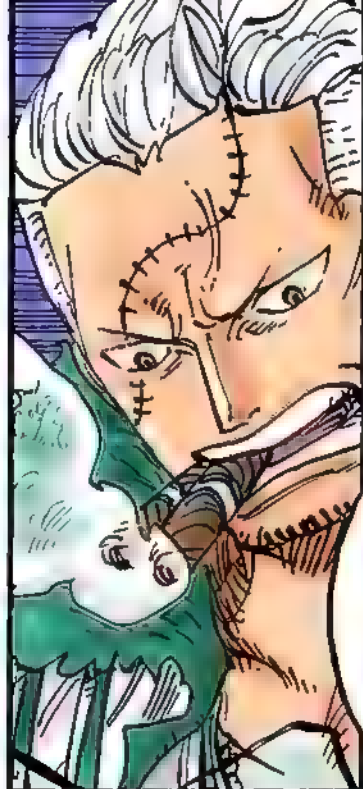
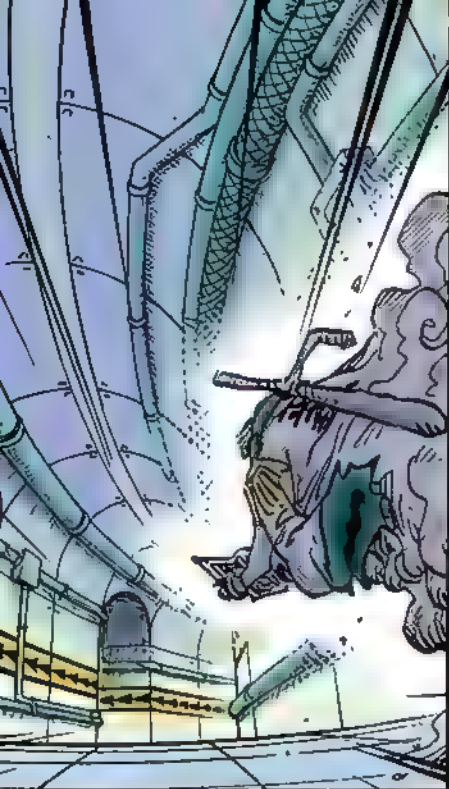
WHAT
IN THE
WORLD
?!!

?!!



BE ADVISED
THAT
TRAFALGAR
LAW...

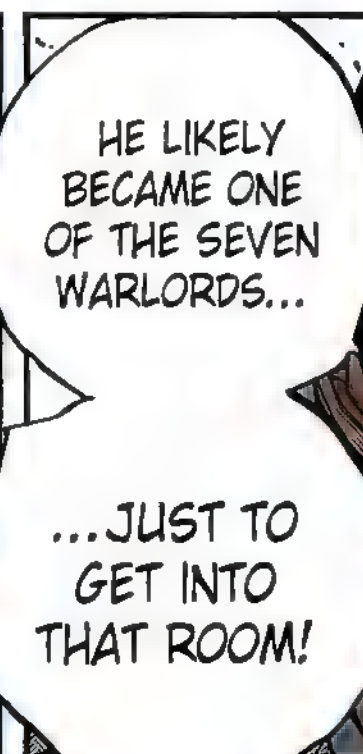
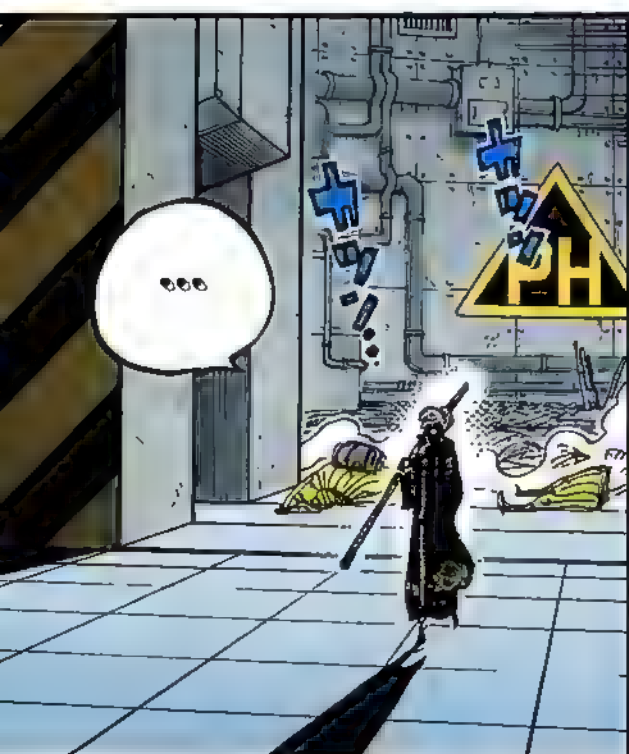
!



KIDNAP THE
MASTER...THEN
S.A.D.?!

I
REPEAT
...

I FINALLY
SEE WHAT
YOU'RE
AFTER.



HE LIKELY
BECAME ONE
OF THE SEVEN
WARLORDS...

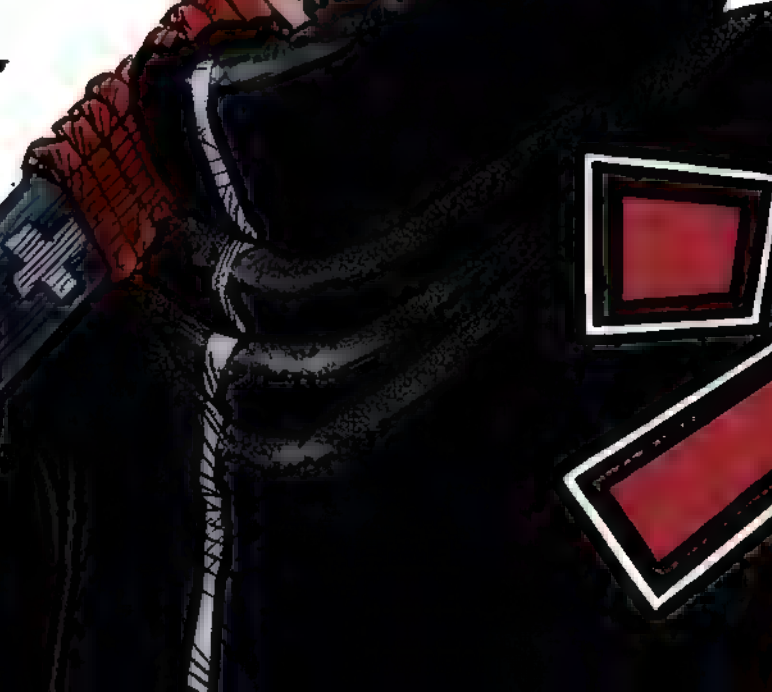
...JUST TO
GET INTO
THAT ROOM!

LAW MUST
HAVE JOINED
FORCES WITH
STRAW HAT IN
ORDER TO
KEEP US
BUSY!!



THAT
BOY'S GOING
TO UNLEASH
HELL ON
THE NEW
WORLD!!!!

HE'S GOT
ONE NIGHT-
MARE OF A
SCENARIO
PLANNED OUT
IN HIS HEAD!!!



SBS Question Corner



(Ryo, Wakayama)

A: There are two letters to show off here.

Q: I have a question, Mr. Oda. Can you give us profiles (birthday, height, age) of all the Straw Hats with their current information?

--Ma~

Q: Mr. Oda! I have a request! Can you tell me the order that the various Straw Hats joined the crew? Thank you!

--Yoshikawa

A: What a novel idea! Good thinking. After fifteen years of One Piece, you lose track of these things. The sender of the first letter above is just ten years old. When you're older, go back and read how the Straw Hats came together. The number on each picture is the order they joined the crew. The heights listed are the first for the crew after the two-year skip. Oh, and just so you know, before the Thousand Sunny, they rode on a ship called the Merry Go.



Monkey D. Luffy

May 5, Age 19

5'9" (Gum-Gum Fruit)

Appears: Vol. 1 -(E)

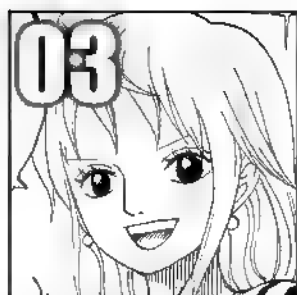


Roronoa Zoro

November 11, Age 21

5'11"

Appears: Vol. 1 -(E)



Nami

July 3, Age 20

5'7"

Appears: Vol. 1 -(E)



Usopp

April 1, Age 19

5'9"

Appears: Vol. 3 -(E)



Sanji

March 2, Age 21

5'11"

Appears: Vol. 5 -(N)



Tony Tony Chopper

December 24, Age 17

2'11" (Human-Human Fruit)

Appears: Vol. 15 -(G)



Nico Robin

February 6, Age 30

6'2" (Flower-Flower Fruit)

Appears: Vol. 13 -(W)



Franky (Cutty Flam)

March 9, Age 36

7'11"

Appears: Vol. 35 -(S)



Brook

April 3, Age 90

9'1" (Revive-Revive Fruit)

Appears: Vol. 46 -(W)

A: The circled letters next to their first appearance shows what sea they're from.

(E) East Blue

(W) West Blue

(S) South Blue

(N) North Blue

(G) Grand Line

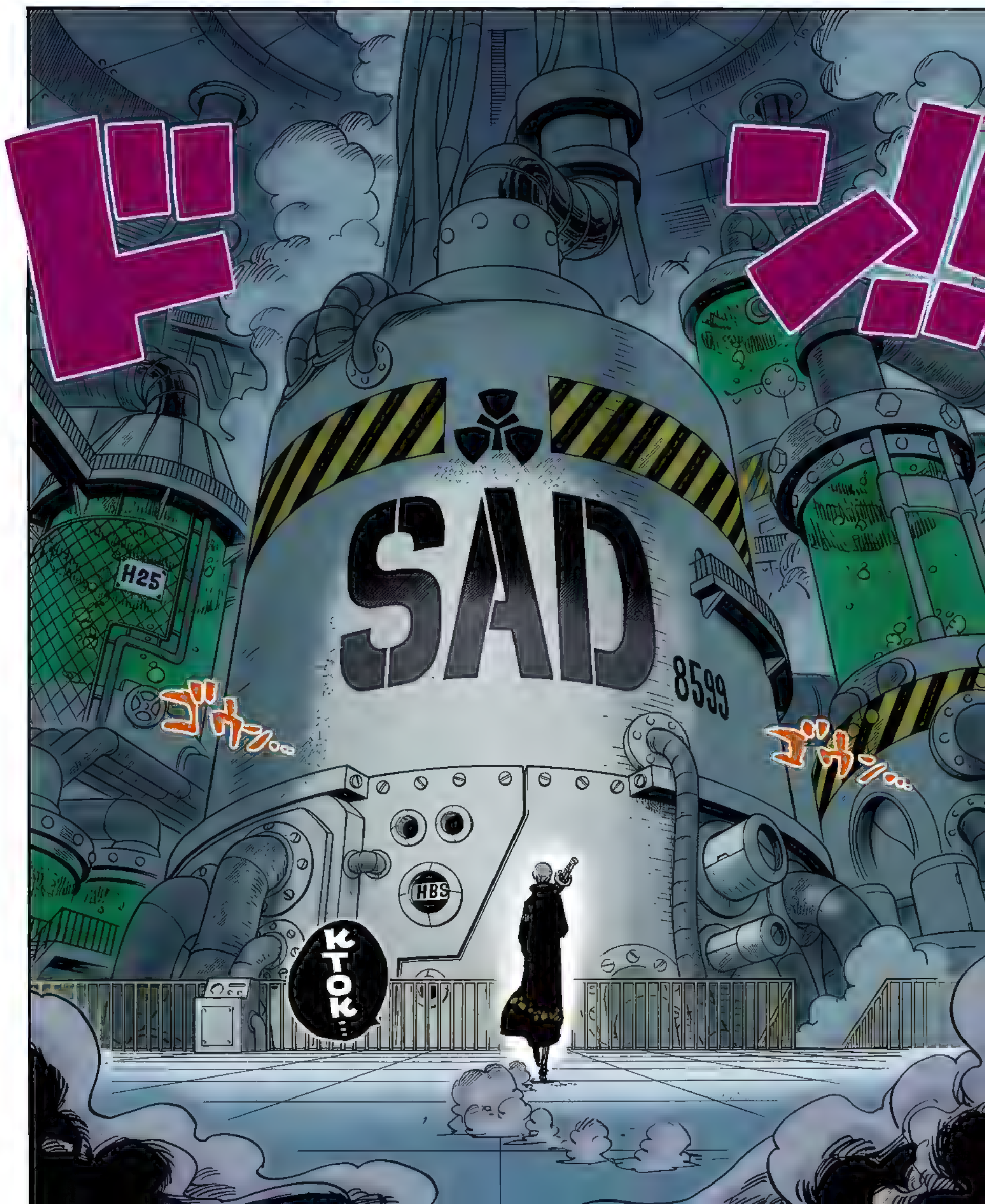
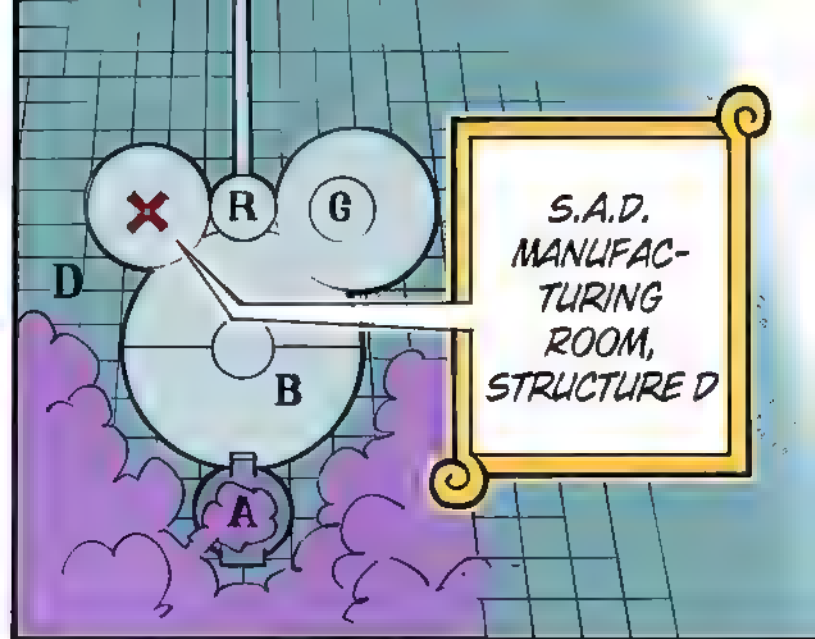
If you want to know their Bounty numbers, go back and check out the character profiles at the beginning of the book.

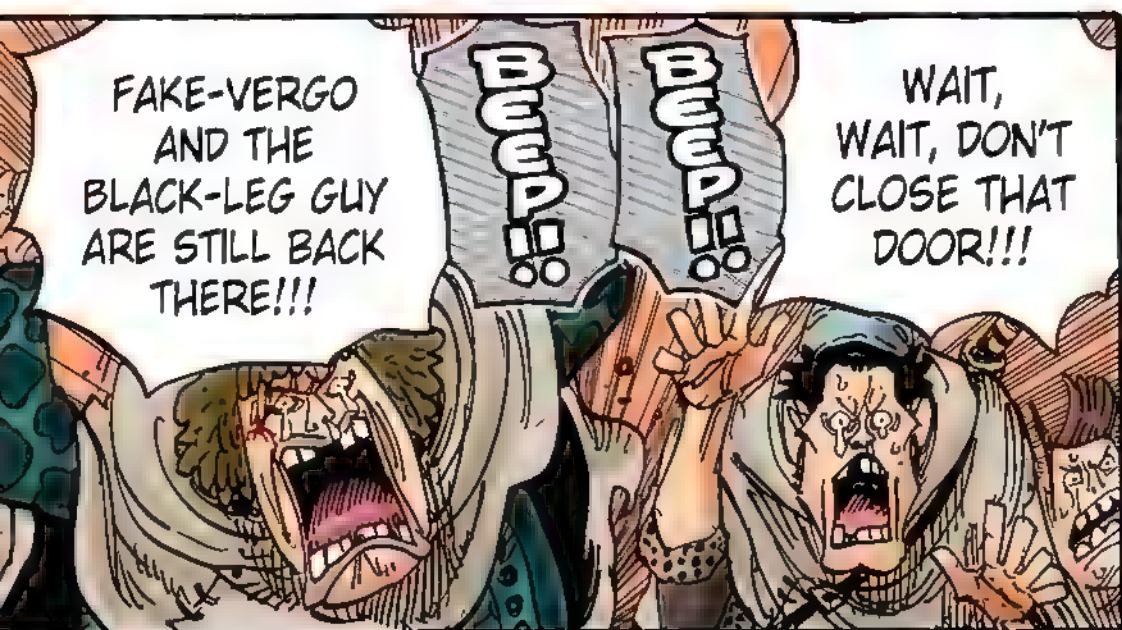
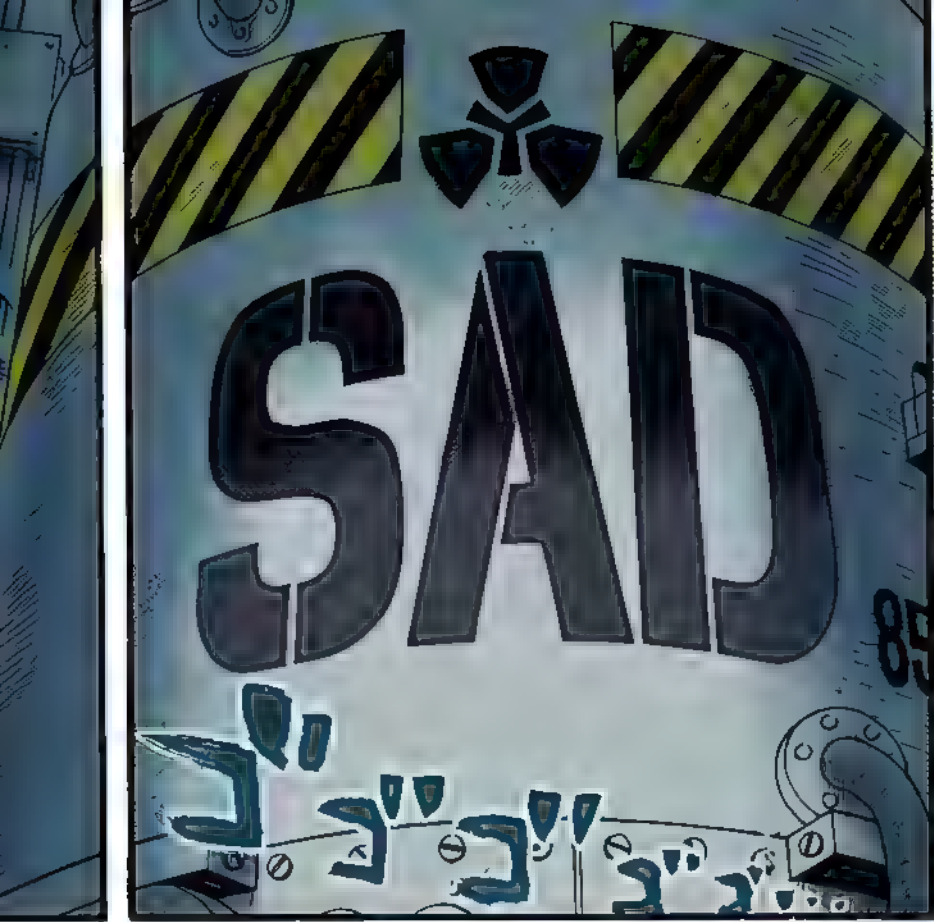
Chapter 682:

PUPPET MASTER



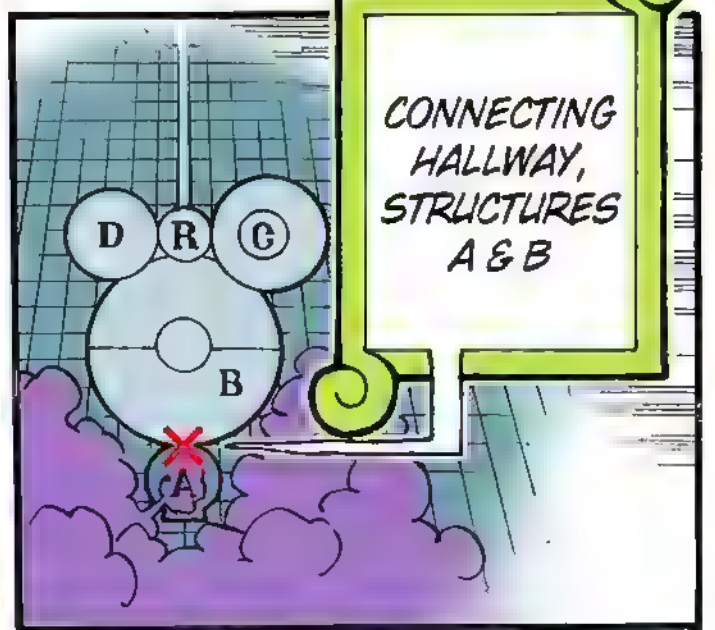
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 8: "COMMODORE YARISUGI HAS FOUND TOO MUCH OF A GOOD THING"



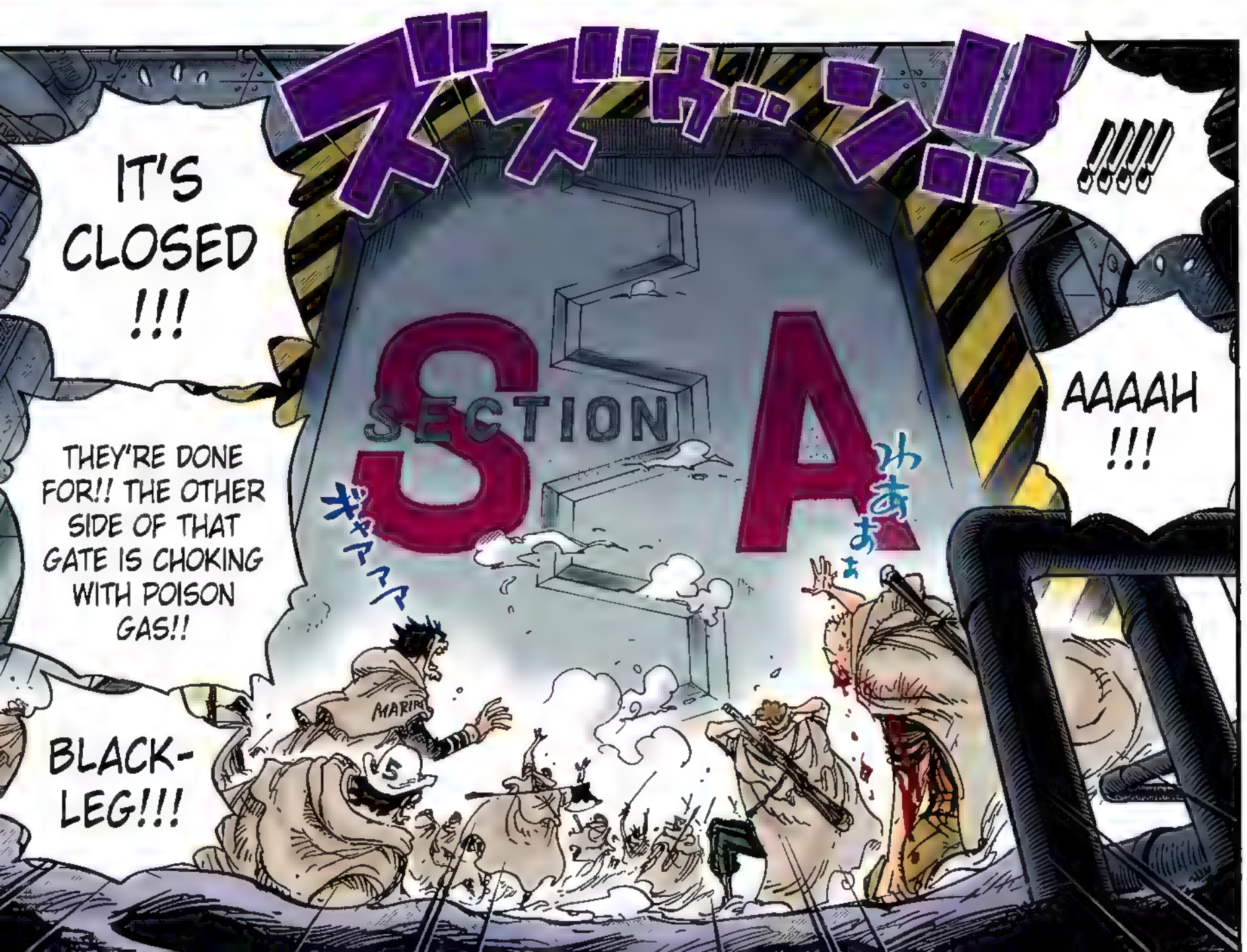


FAKE-VERGO
AND THE
BLACK-LEG GUY
ARE STILL BACK
THERE!!!

WAIT,
WAIT, DON'T
CLOSE THAT
DOOR!!!



CONNECTING
HALLWAY,
STRUCTURES
A & B

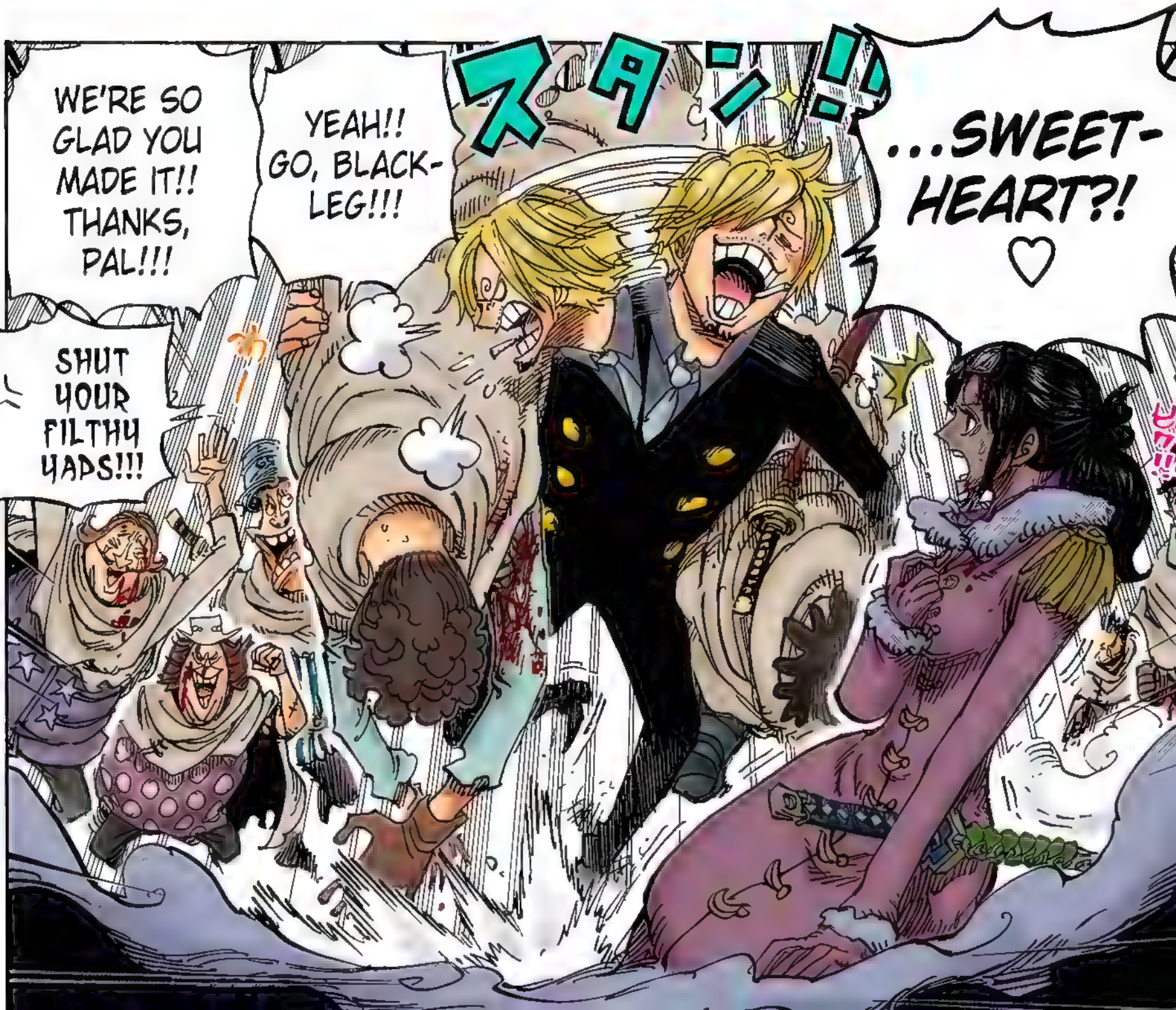
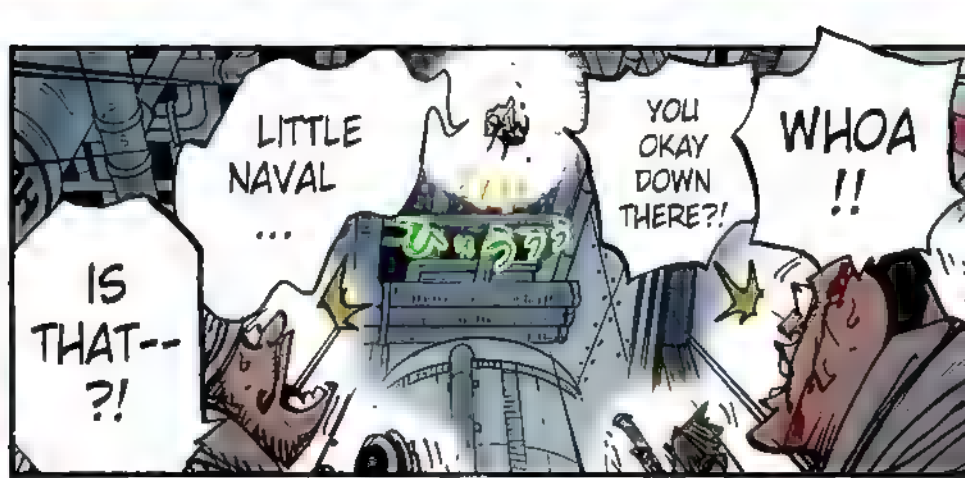
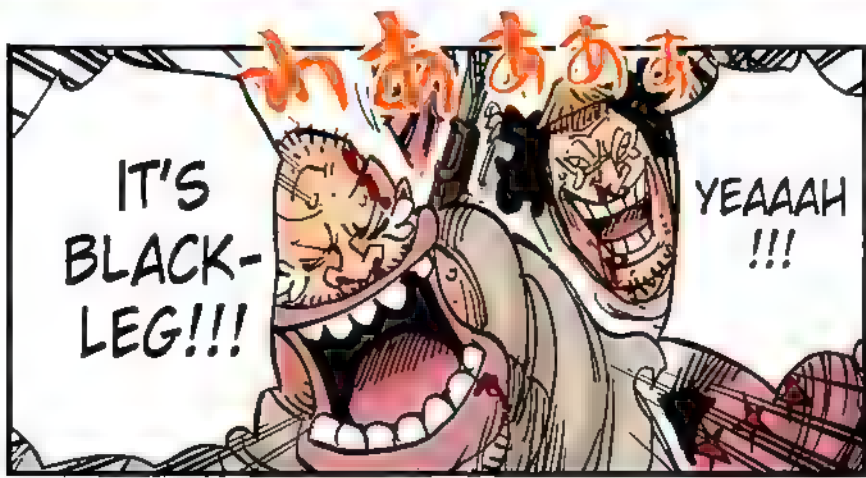
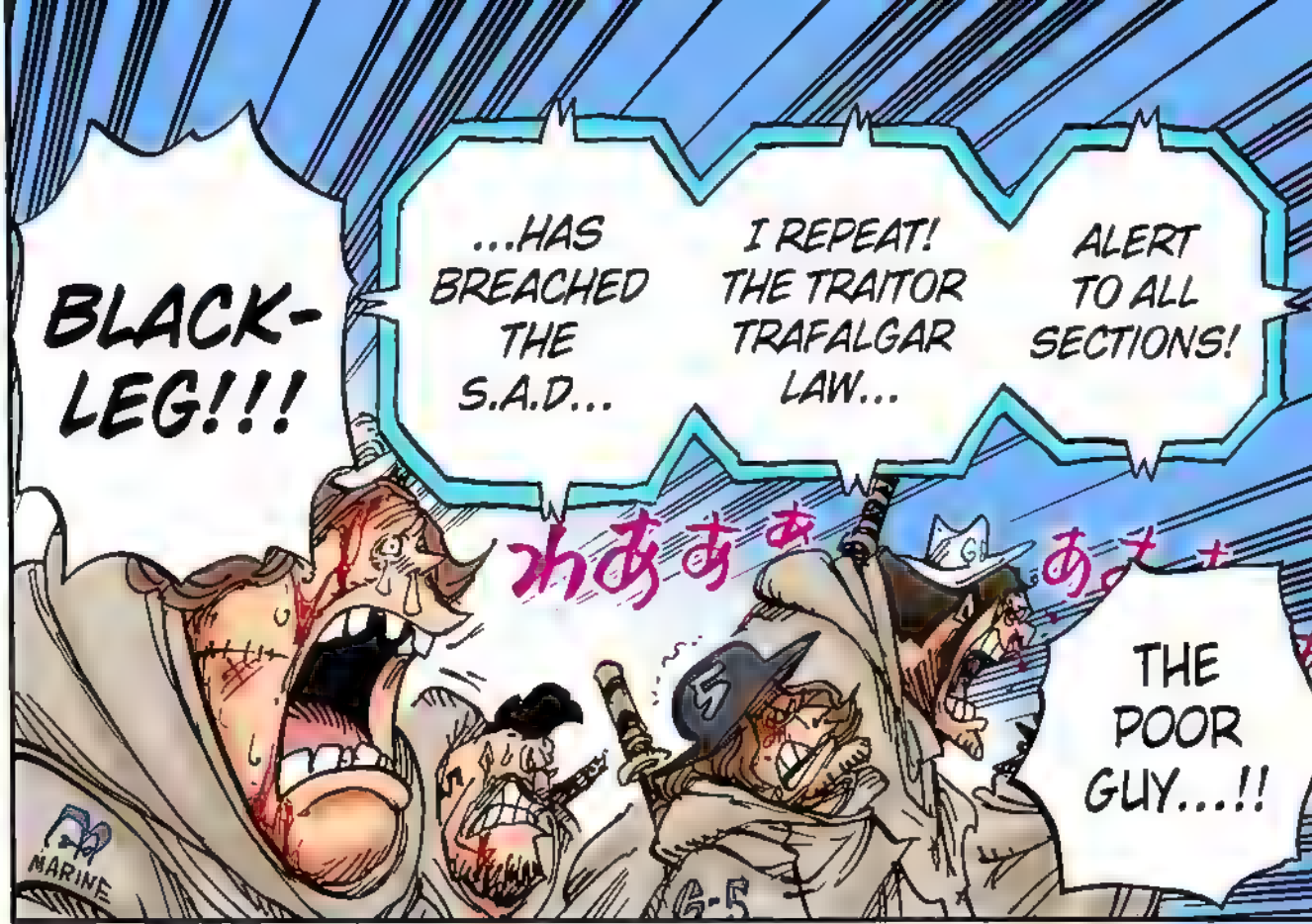
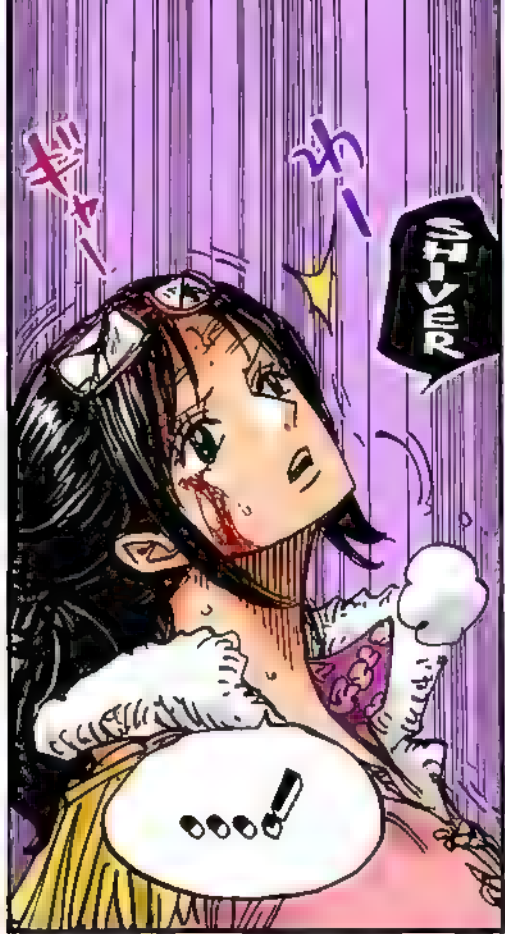


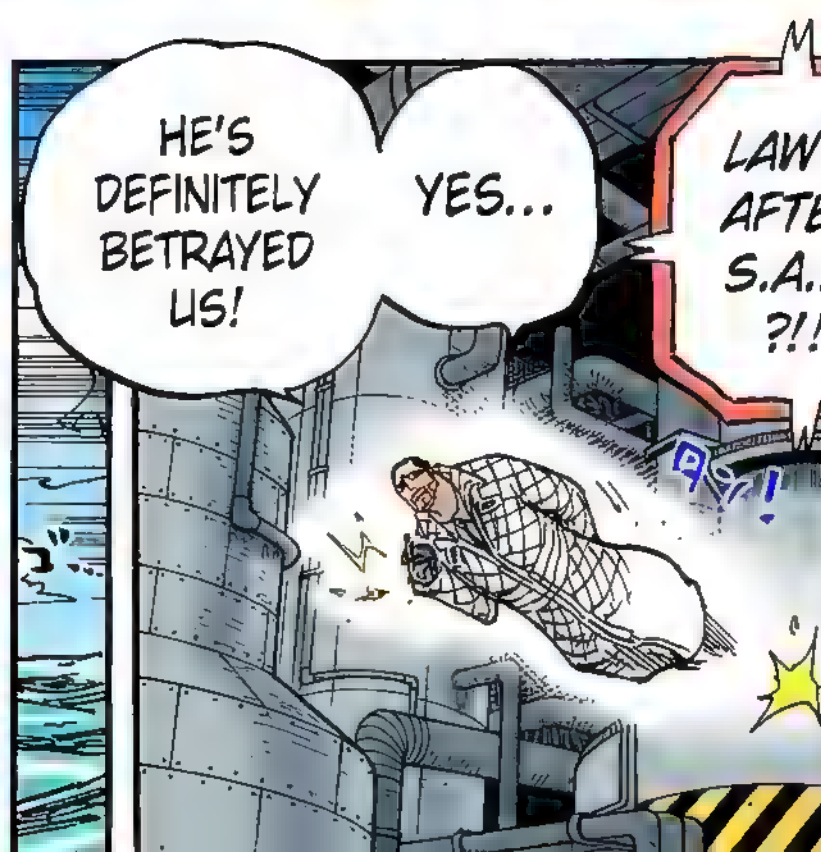
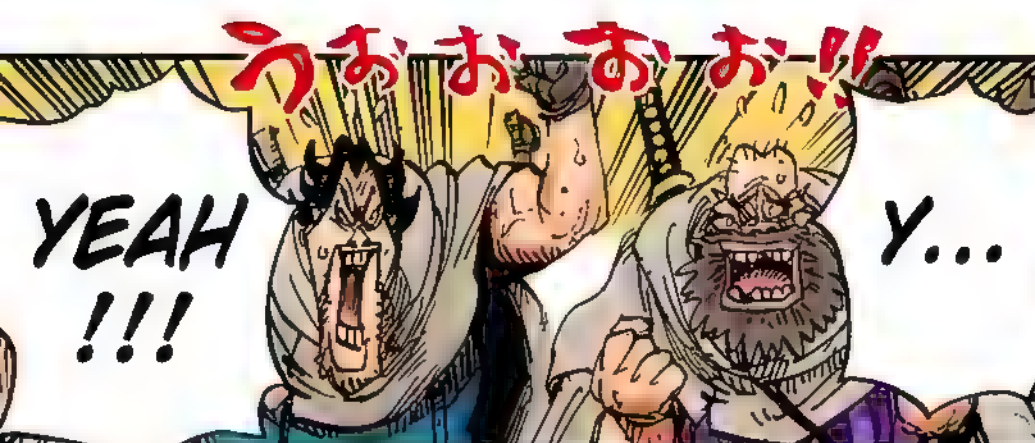
IT'S
CLOSED
!!!

THEY'RE DONE
FOR!! THE OTHER
SIDE OF THAT
GATE IS CHOKING
WITH POISON
GAS!!

BLACK-
LEG!!!

AAAAH
!!!





SUCH A SHAME.

AND AFTER
I TOOK HIM IN
LIKE A LITTLE
BROTHER,
WATCHING OVER
HIS GROWTH...

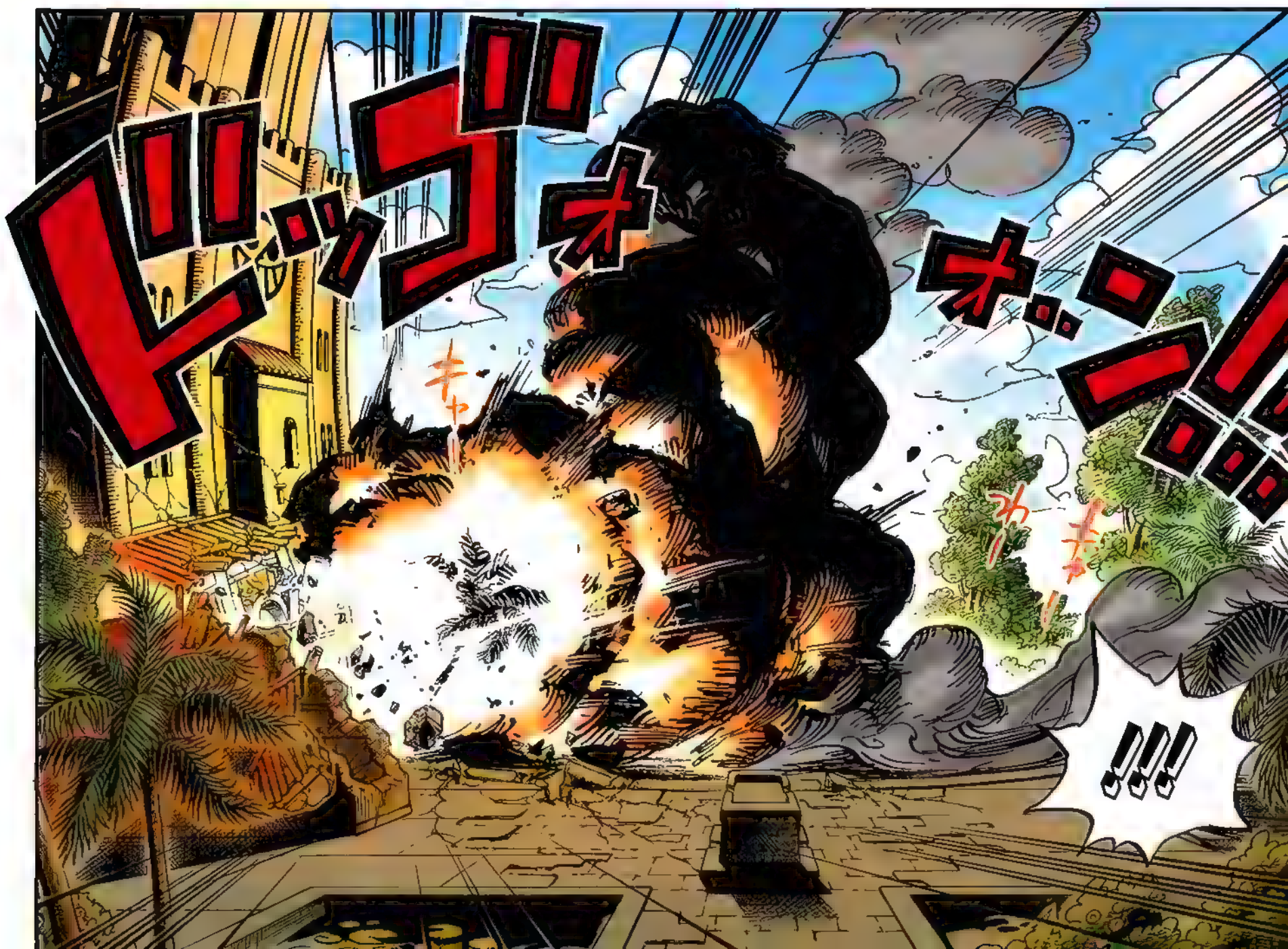
DRESS-
ROSA, IN
THE NEW
WORLD

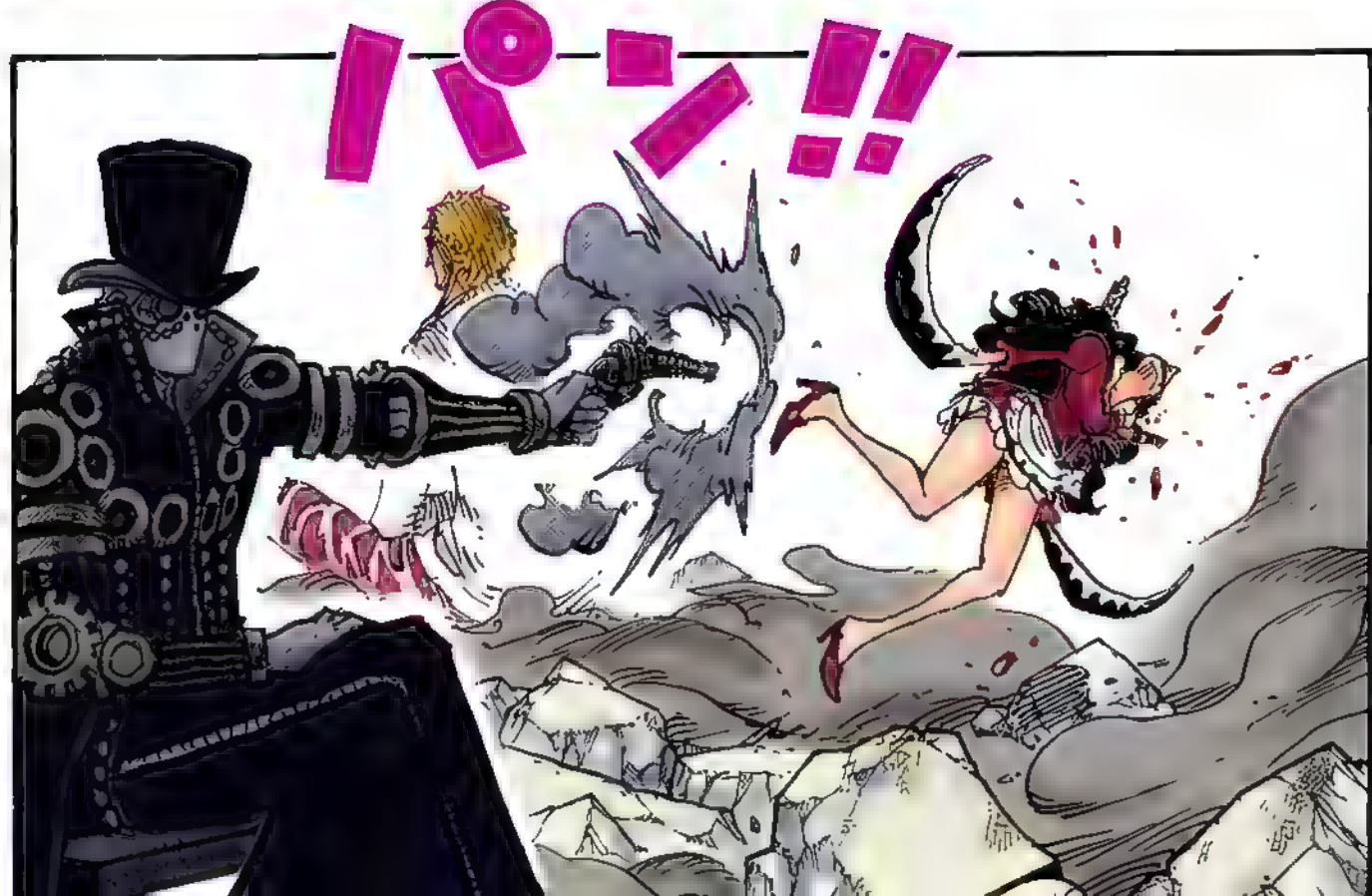
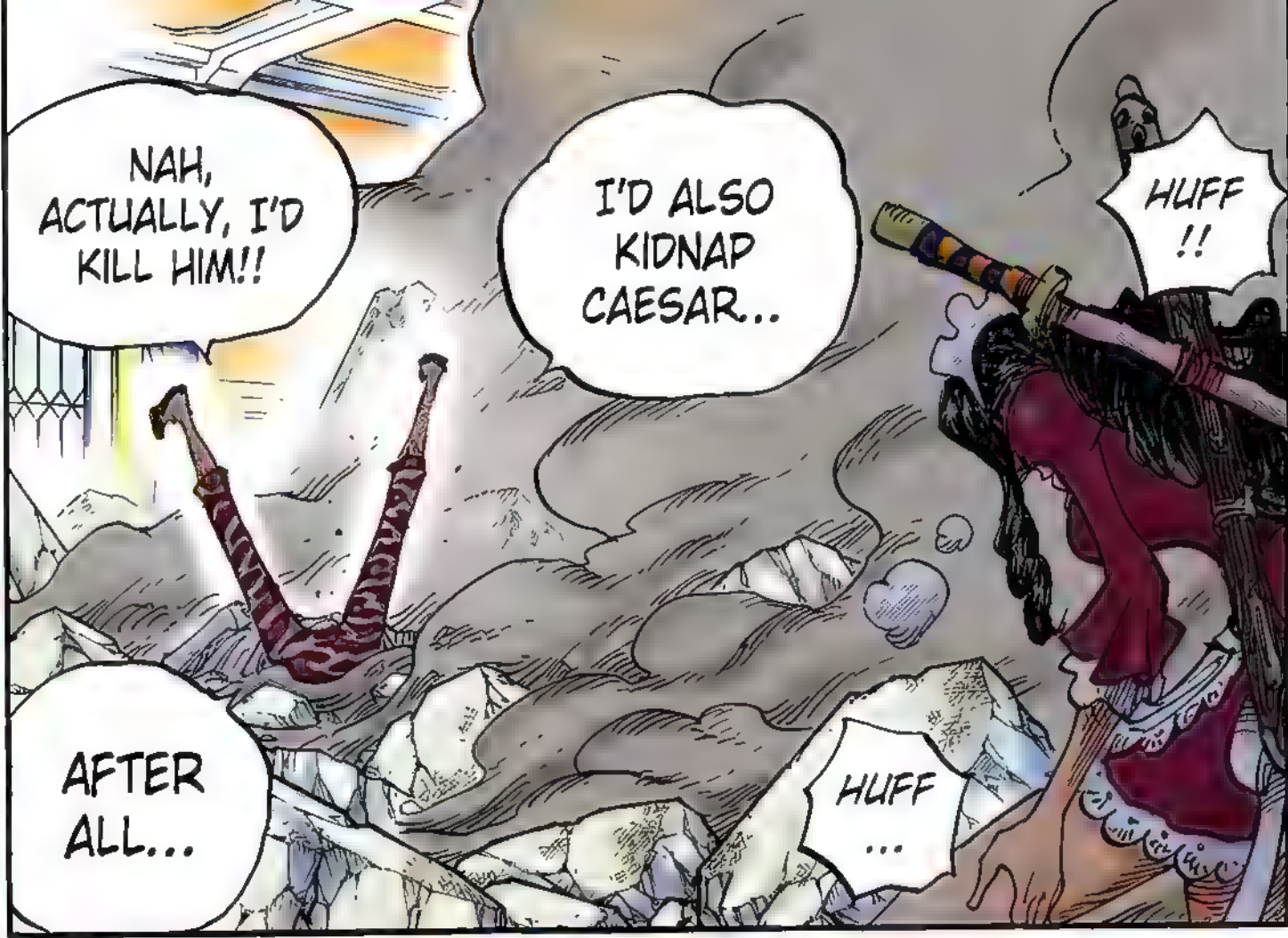
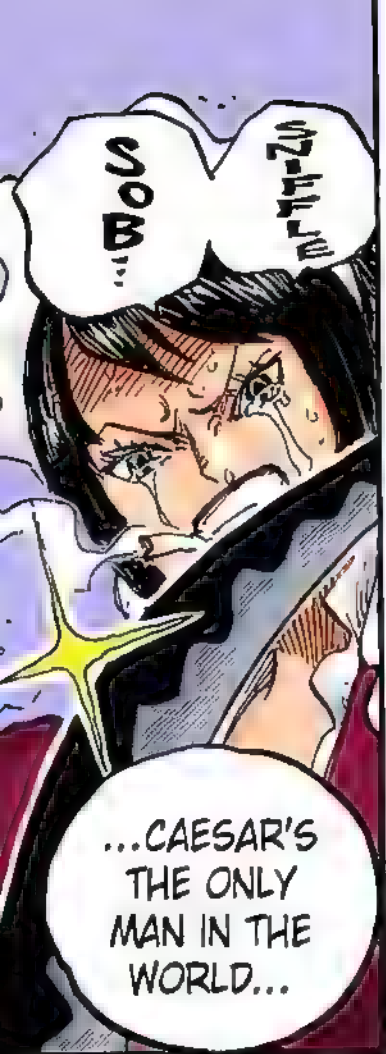
THAT'S
WHAT I
THOUGHT!!
HEE HEE
HEE!!!

I KNOW
WHAT YOU
MEAN.

THE S.A.D.
MANUFAC-
TURING
ROOM, EH?!

ドフラミンゴ
WARLORD OF THE SEA
DON QUIXOTE
DOFLAMINGO
(BLACK MARKET BROKER, JOKER)
(闇の仲買人:ジョーカー)



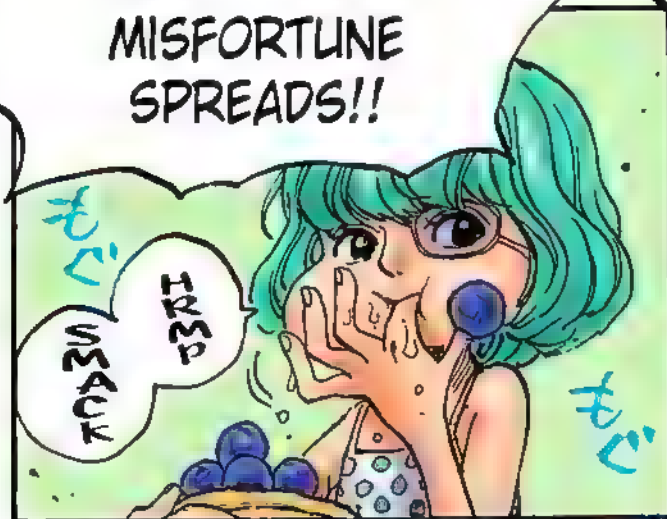




うん

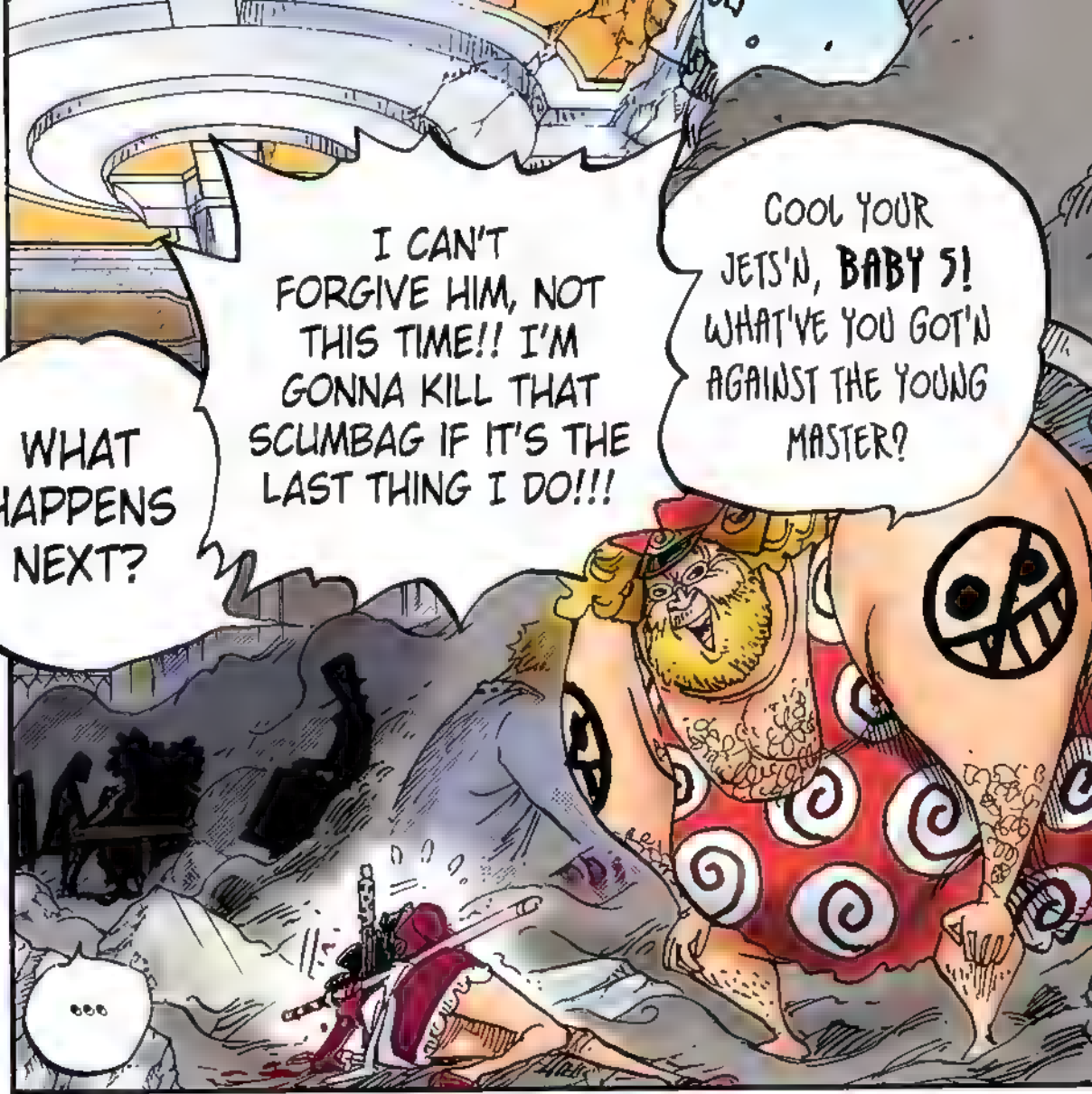
うん

WHAT NEXT?!
HEE HEE HEE
HEE!!! THEN
MISFORTUNE
SPREADS!!



うん

うん



I CAN'T
FORGIVE HIM, NOT
THIS TIME!! I'M
GONNA KILL THAT
SCUMBAG IF IT'S THE
LAST THING I DO!!!

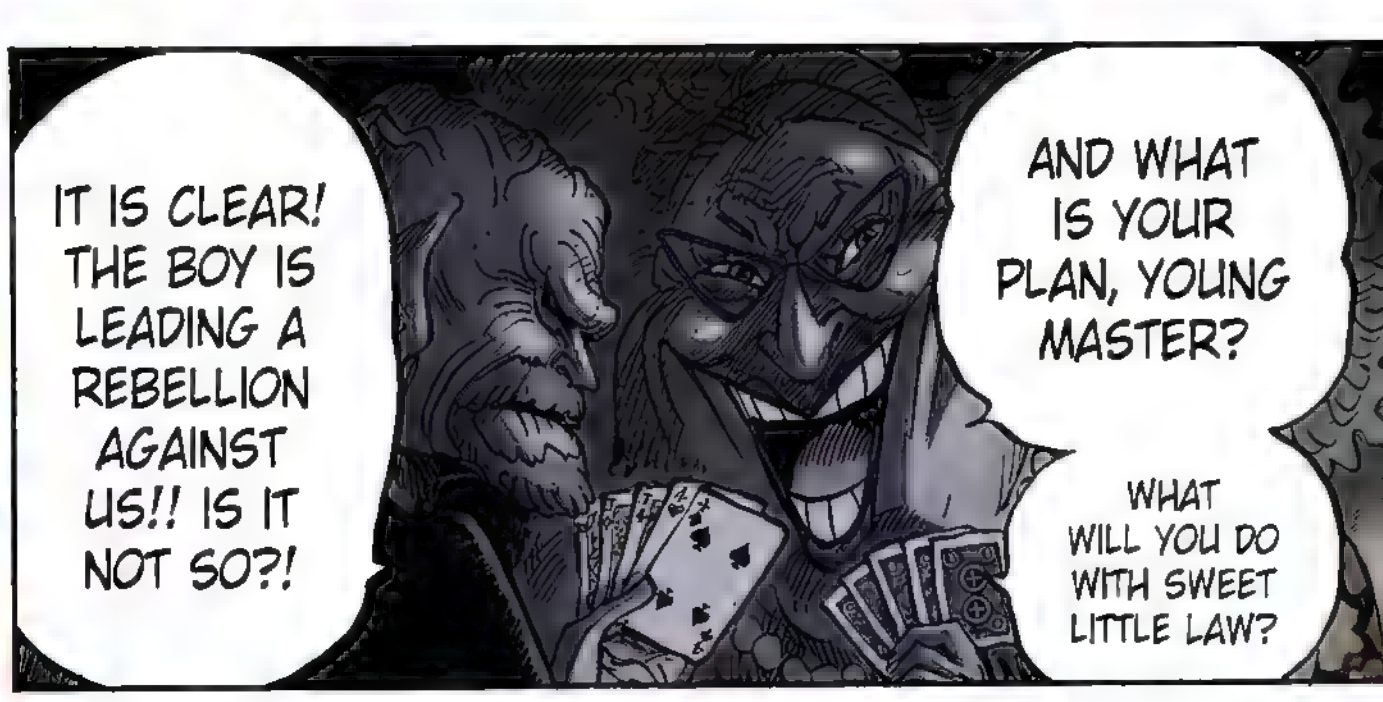
COOL YOUR
JETS'N, BABY 5!
WHAT'VE YOU GOT'N
AGAINST THE YOUNG
MASTER?

WHAT
HAPPENS
NEXT?



I KNOW
IT'LL PAIN YOU
TO HAVE TO DO
THIS, VERGO...

...BUT I
NEED YOU
TO GET
RID OF
LAW.



IT IS CLEAR!
THE BOY IS
LEADING A
REBELLION
AGAINST
US!! IS IT
NOT SO?!

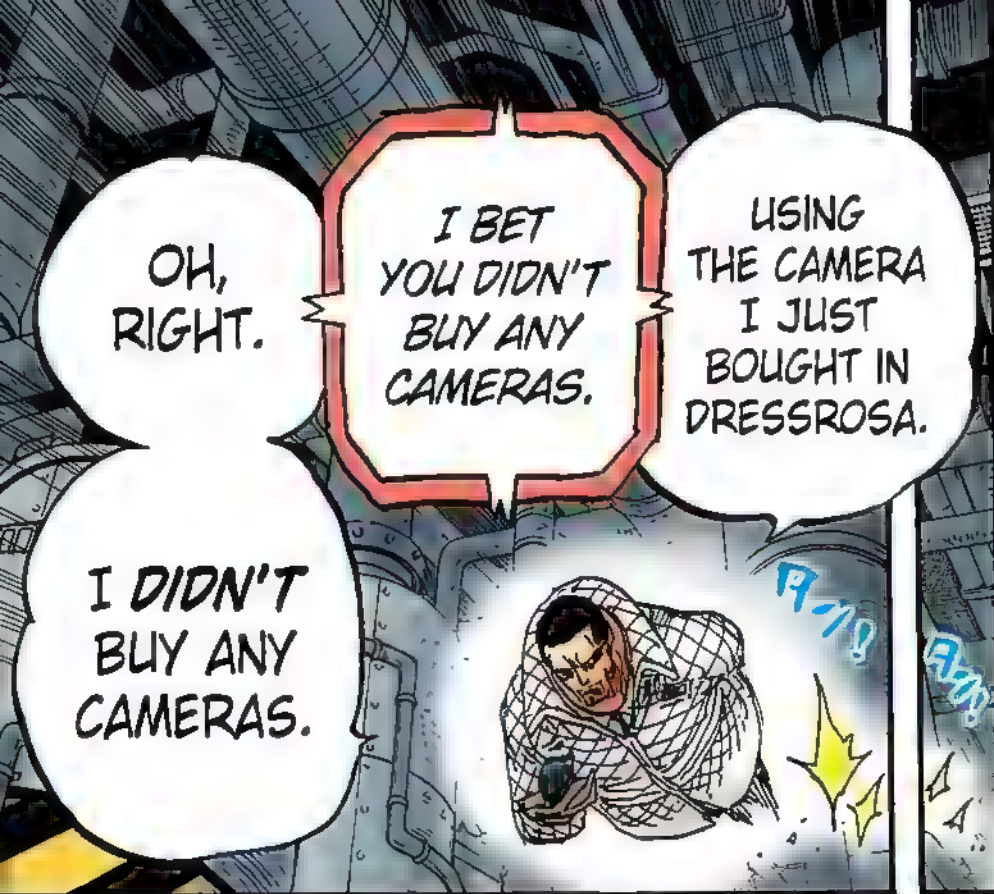
AND WHAT
IS YOUR
PLAN, YOUNG
MASTER?

WHAT
WILL YOU DO
WITH SWEET
LITTLE LAW?



...HE
REGRETS
THAT HE
WAS
EVER
BORN!!!

KILL HIM SO
ATROCIOUSLY,
SO
WRETCHEDLY
...



OH,
RIGHT.

I BET
YOU DIDN'T
BUY ANY
CAMERAS.

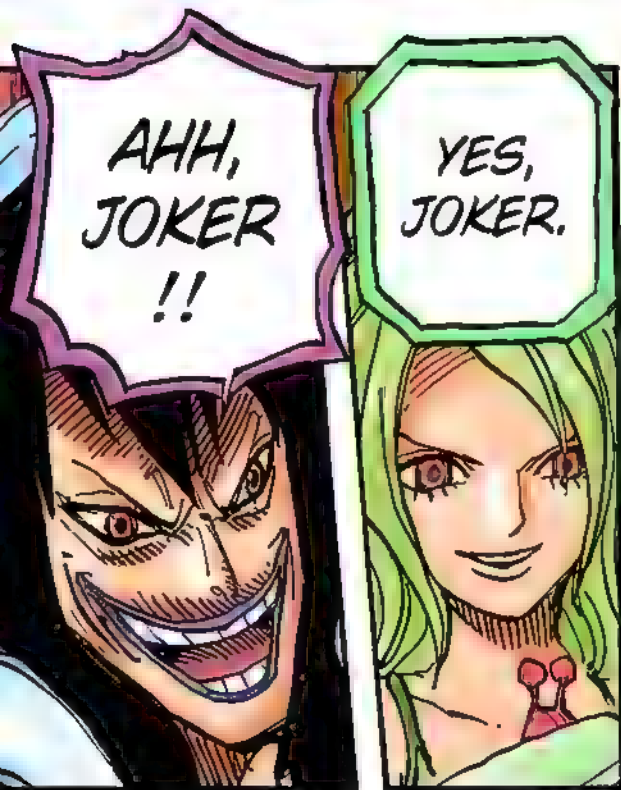
USING
THE CAMERA
I JUST
BOUGHT IN
DRESSROSA.

I DIDN'T
BUY ANY
CAMERAS.



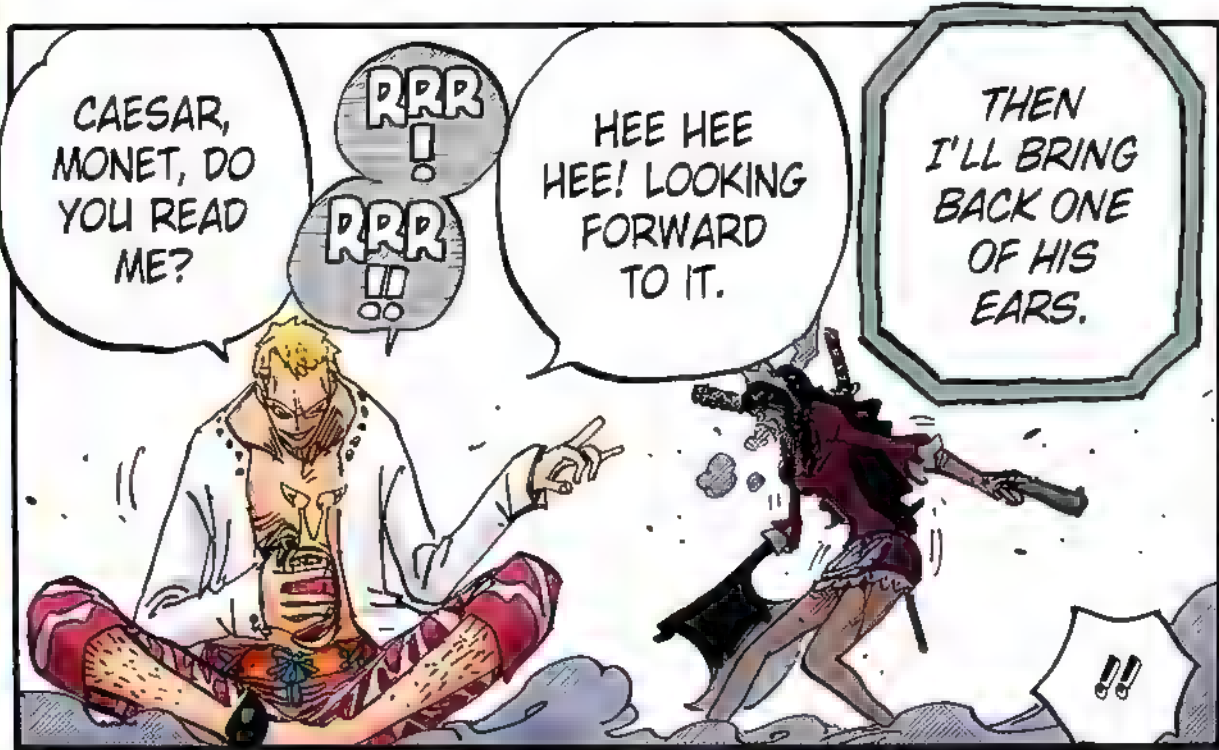
I CAN TAKE A
PICTURE OF HIS
BODY TO SHOW
YOU, DOFY.

I HEAR
YOU LOUD
AND
CLEAR.



AHH,
JOKER
!!

YES,
JOKER.



CAESAR,
MONET, DO
YOU READ
ME?

RRR!
RRR!!

HEE HEE
HEE! LOOKING
FORWARD
TO IT.

THEN
I'LL BRING
BACK ONE
OF HIS
EARS.



I'VE GOT A
WOMAN HERE A
LITTLE TOO
EXCITABLE FOR
HER OWN GOOD.

I'M SENDING
BABY 5 AND
BUFFALO OVER TO
YOU. WHEN THIS IS
OVER, I WANT **ALL**
OF YOU BACK IN
DRESSROSA!!

WATCH OUT
FOR LAW, OF
COURSE, BUT
ALSO STRAW
HAT!!

THE BOY'S
AWAKENED TO
SUPREME KING
HAKI! HIS POTENTIAL
POWER COULD BE
EVEN GREATER
THAN LAW'S!!

!?

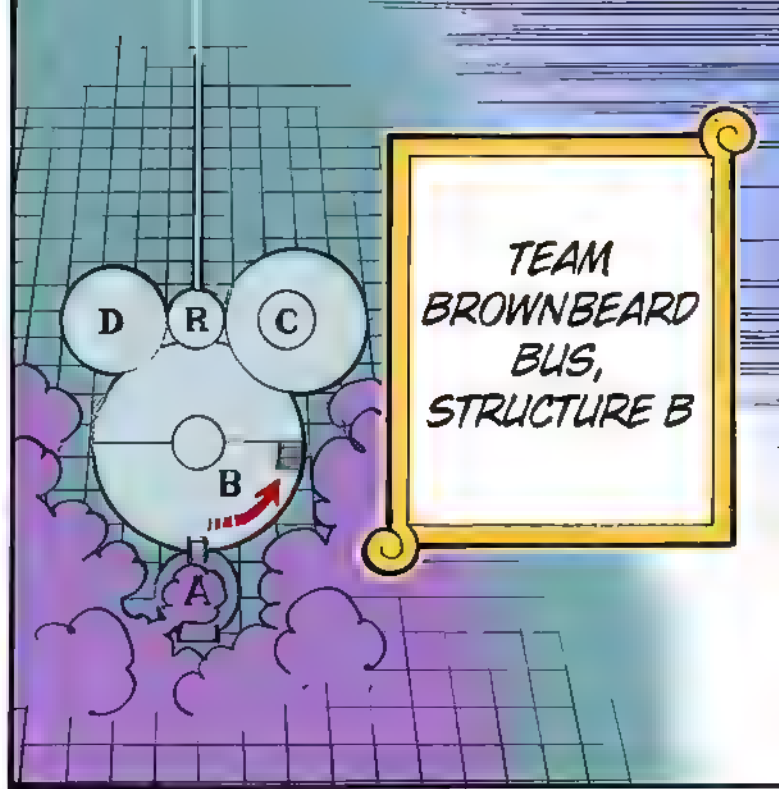


STOP
LOUNGING AROUND
ON MY BACK AND
DO SOMETHING
ABOUT THE
DRAGON!!!



THIS
DRAGON'S
EVEN
TOUGHER
THAN THE
BIG ONE.

HE'S A
SLIPPERY
LITTLE
BUGGER!!



TEAM
BROWNBEARD
BUS,
STRUCTURE B



GURORORO
!!!

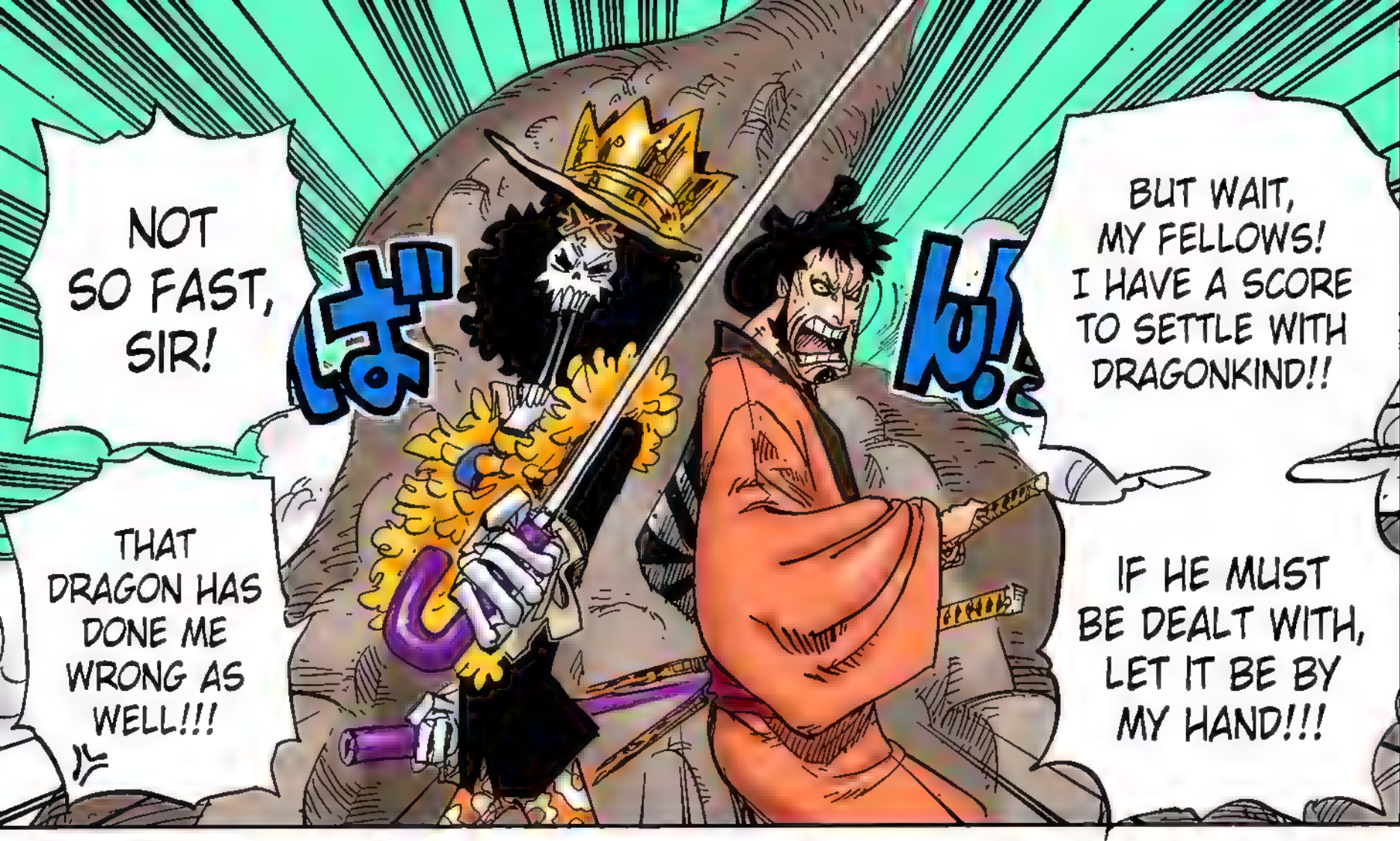
GURORORO
!!

BWFF!!

THIS ENTIRE
AREA'S
ON FIRE
ALREADY!!

IF HE
MANAGES
TO LIGHT UP
ONE OF THE
TANKS IN
HERE...

...IT'LL BLOW
THE WALLS
DOWN AND
SEND ALL THE
KILLER GAS
INSIDE!!
AND NO ONE'S
SURVIVING
THAT ONE!!!



NOT
SO FAST,
SIR!

THAT
DRAGON HAS
DONE ME
WRONG AS
WELL!!!

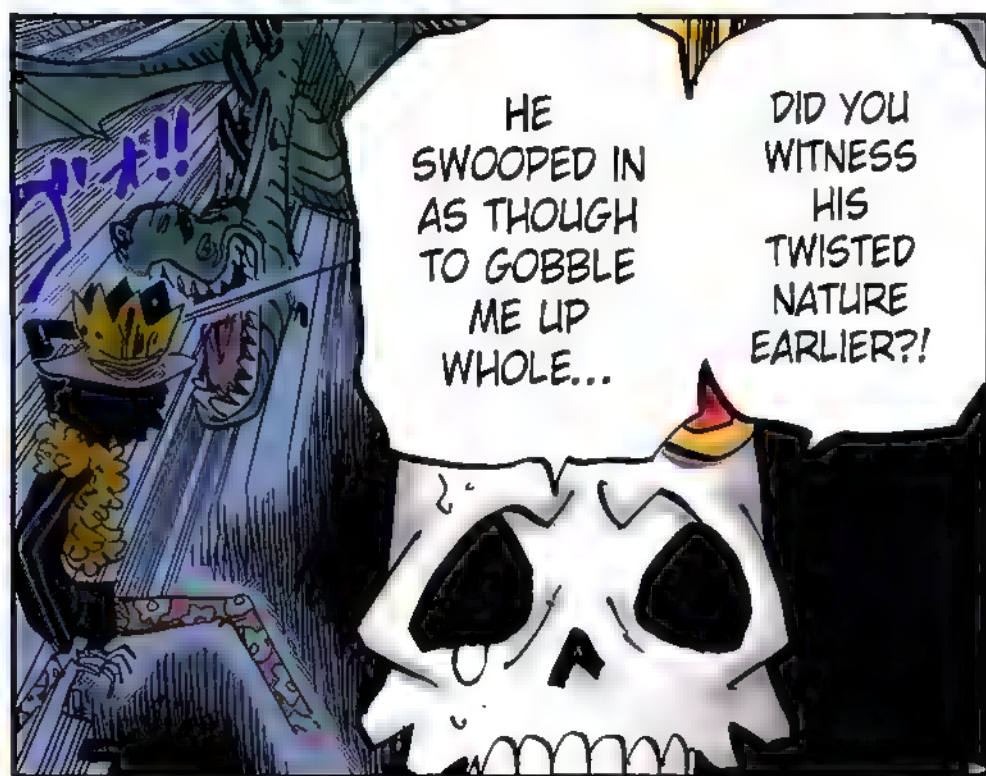
BUT WAIT,
MY FELLOWS!
I HAVE A SCORE
TO SETTLE WITH
DRAGONKIND!!

IF HE MUST
BE DEALT WITH,
LET IT BE BY
MY HAND!!!



WELL, YOU
DON'T HAVE
ANY MEAT
TO EAT.

...AND THEN HAD
THE GALL TO LOOK
DISAPPOINTED
WHEN HE GOT A
GOOD LOOK
AT ME!!!



HE
SWOOPED IN
AS THOUGH
TO GOBBLE
ME UP
WHOLE...

DID YOU
WITNESS
HIS
TWISTED
NATURE
EARLIER?!



NO, IT'S
MINE!!

NEVER!
YOU OUGHT
TO YIELD
AND ALLOW
ME!!

KIN'EMON, I
INSIST YOU LET
ME HANDLE
THIS!!

NO,
MINE!!

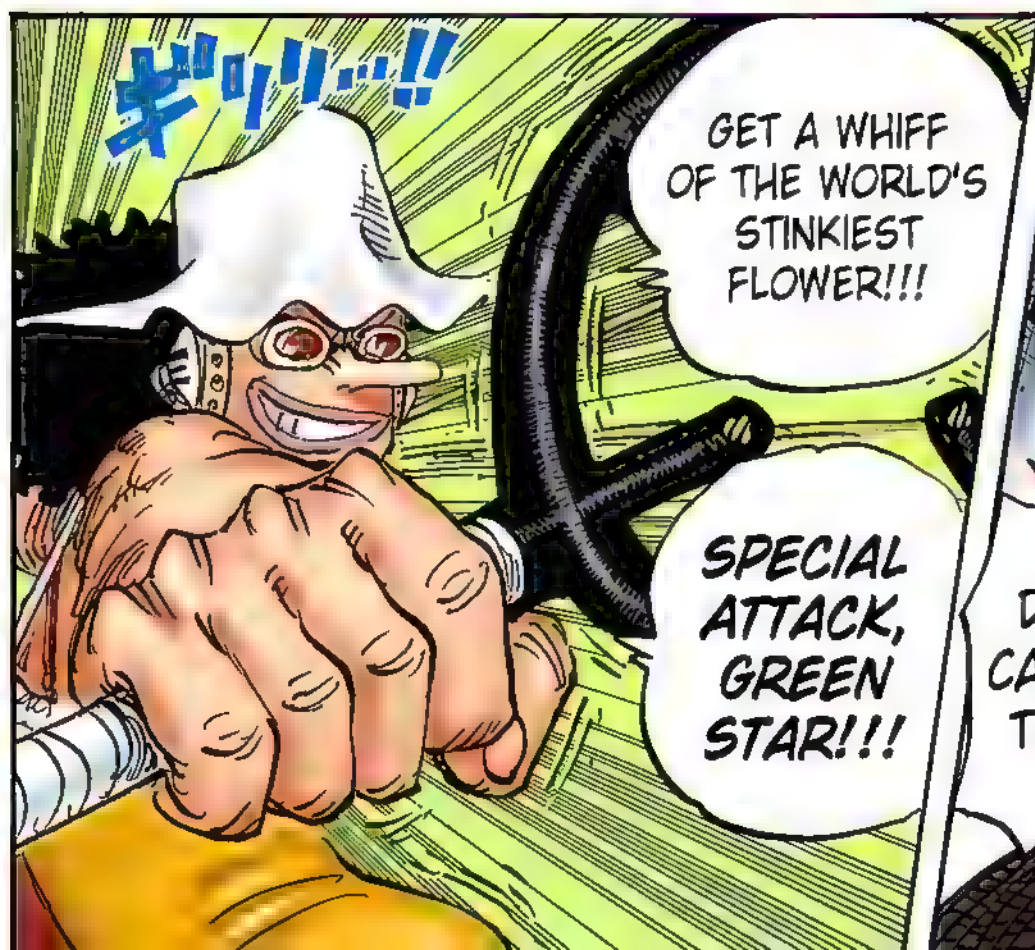
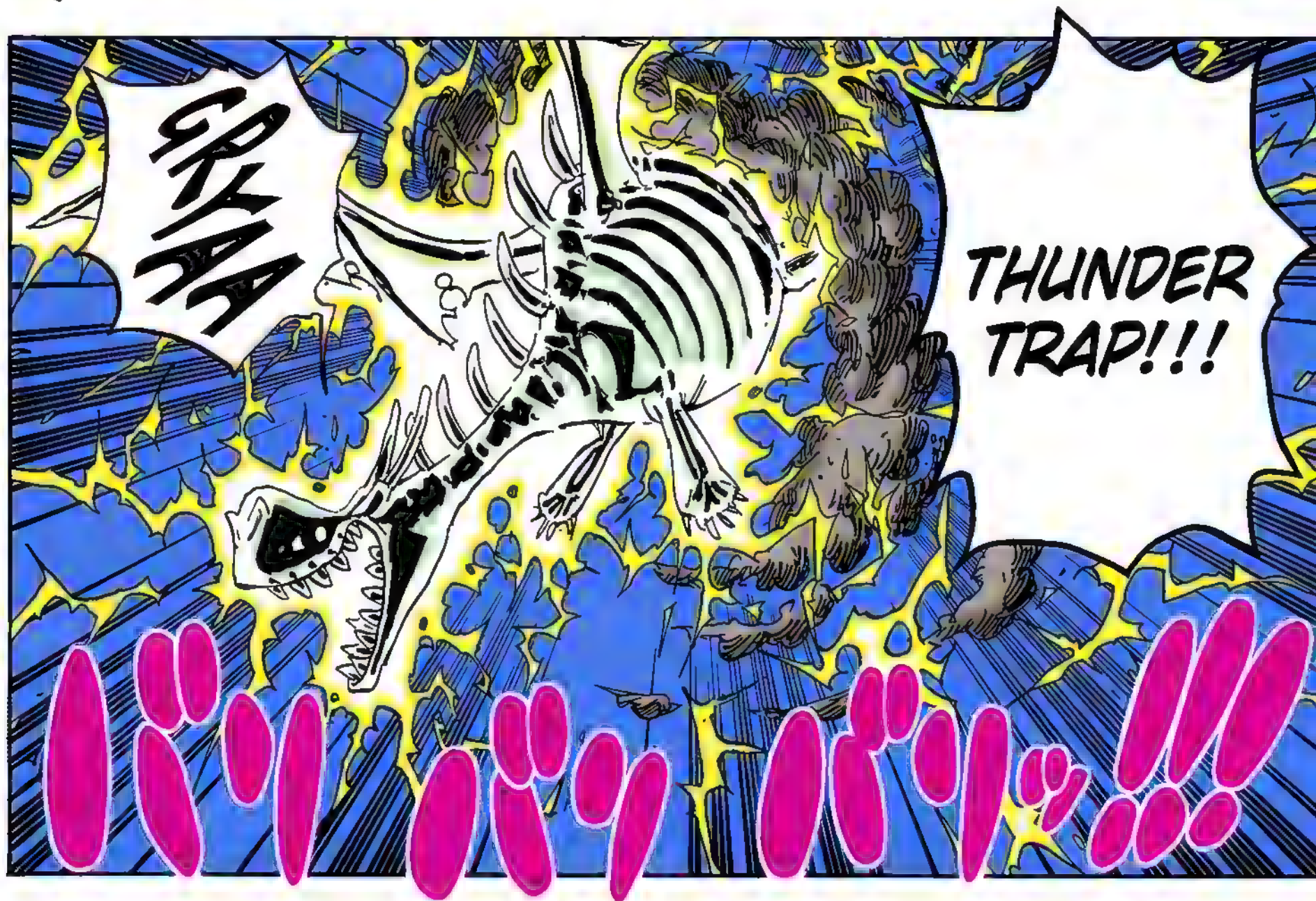
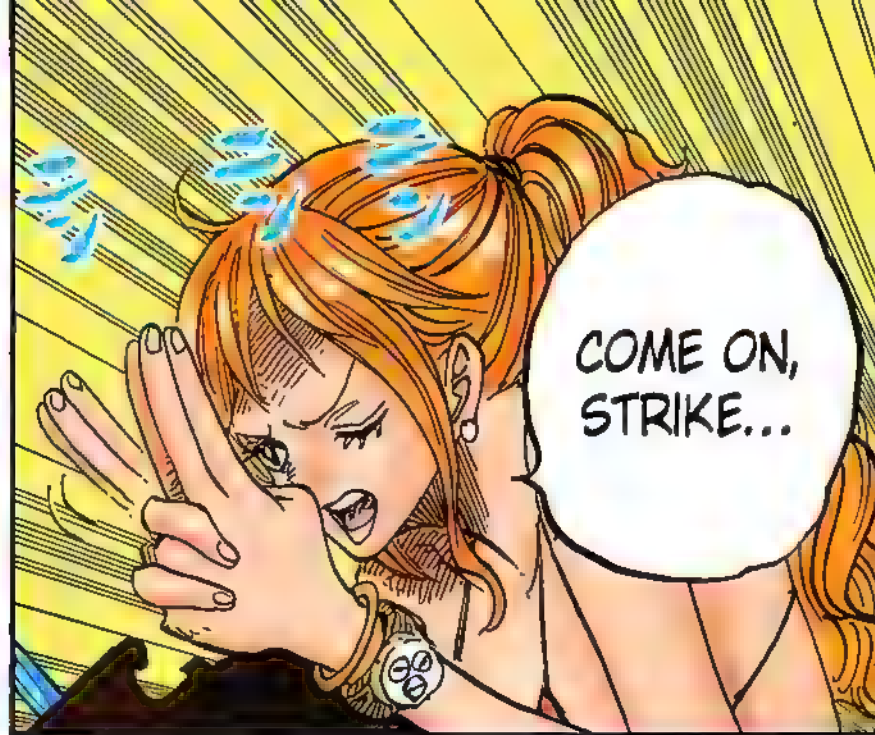
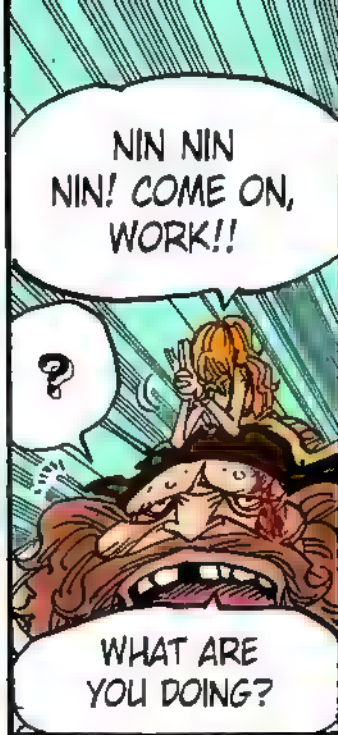
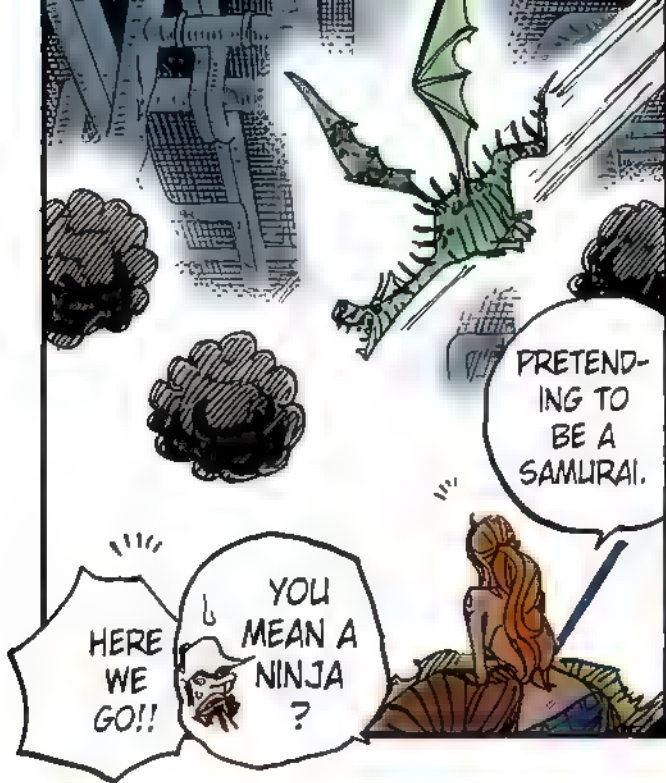
MINE
!!

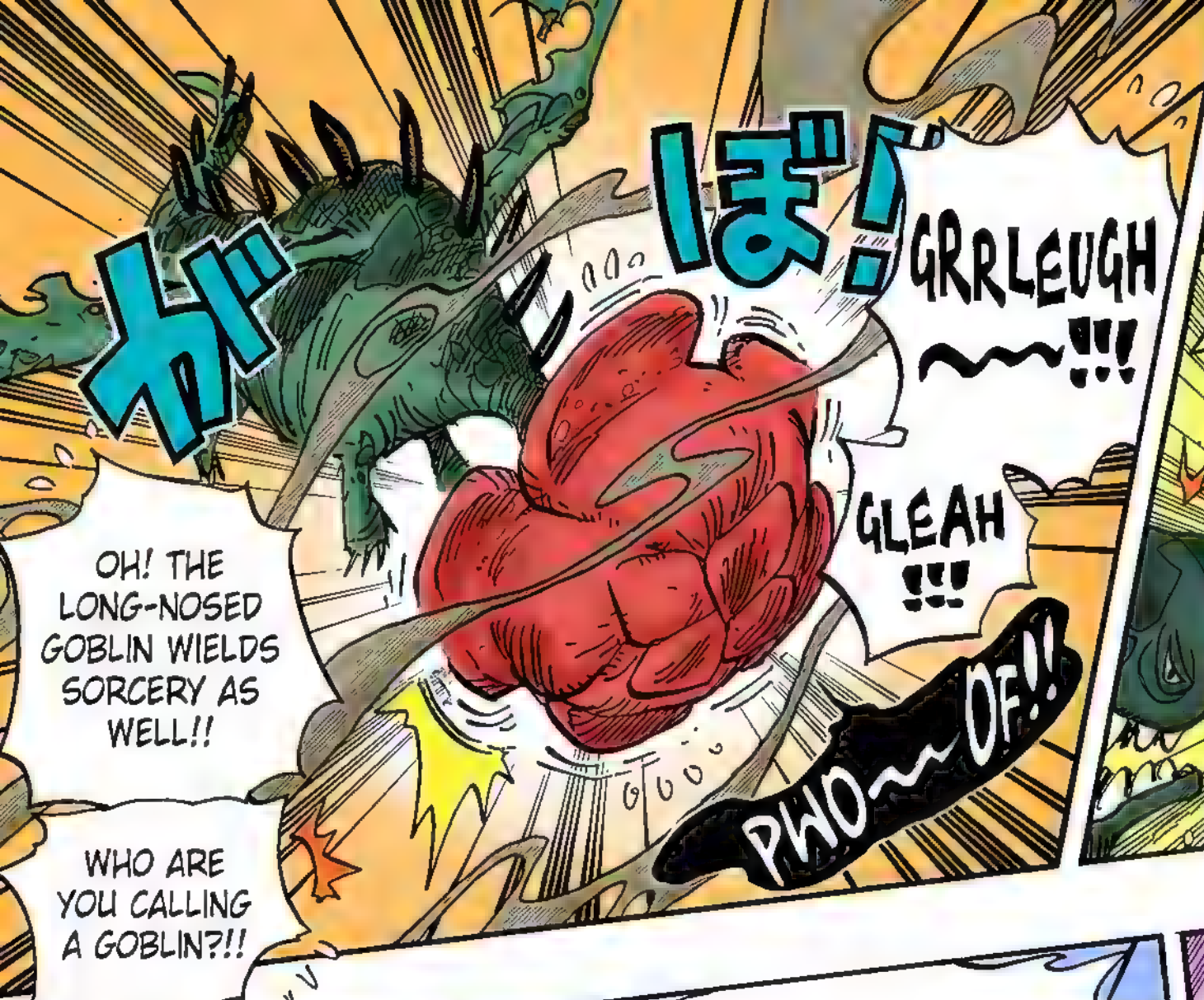
MINE!!!



BONES
HAVE
NUTRIENTS
TOO, YOU
KNOW!!!

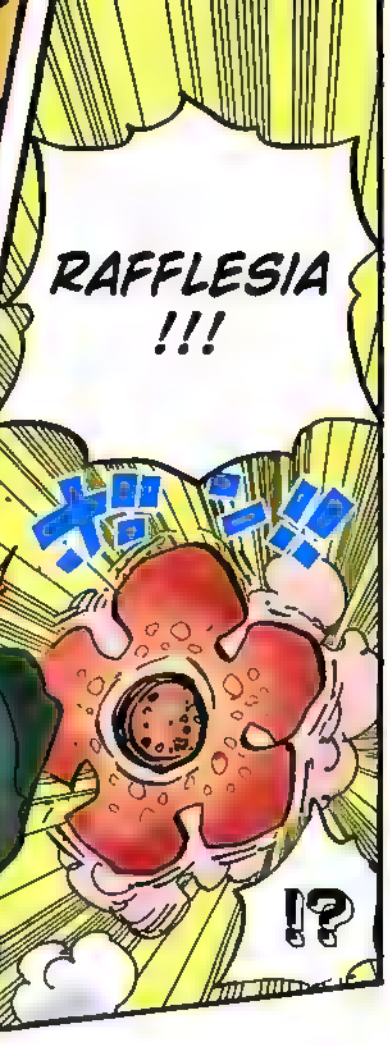
OKAY,
OKAY, I'LL
KEEP THAT
IN MIND...





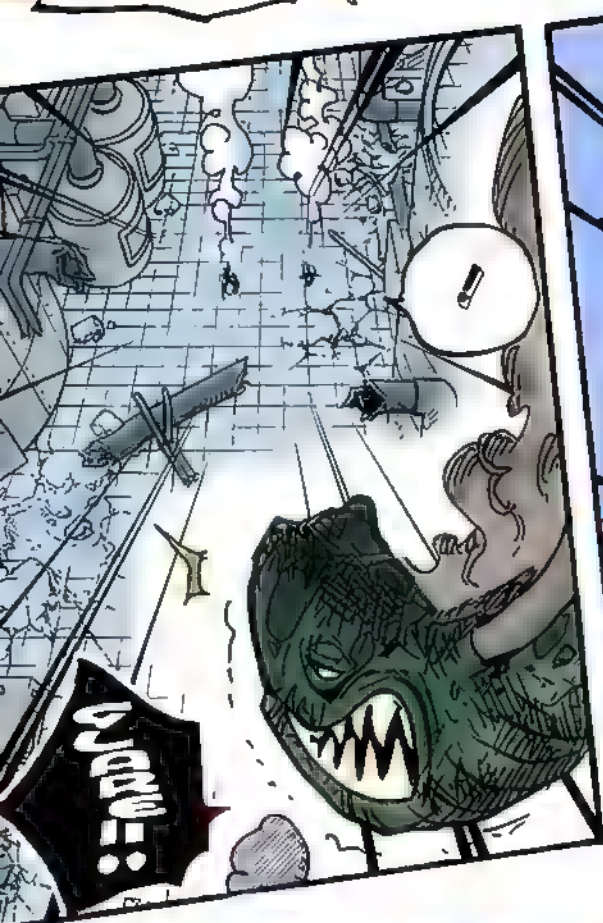
OH! THE
LONG-NOSED
GOBLIN WIELDS
SORCERY AS
WELL!!

WHO ARE
YOU CALLING
A GOBLIN?!!



RAFFLESIA
!!!

!?

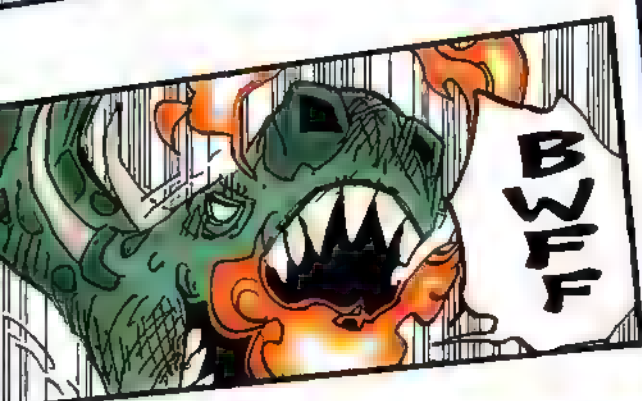


HOLD!!!

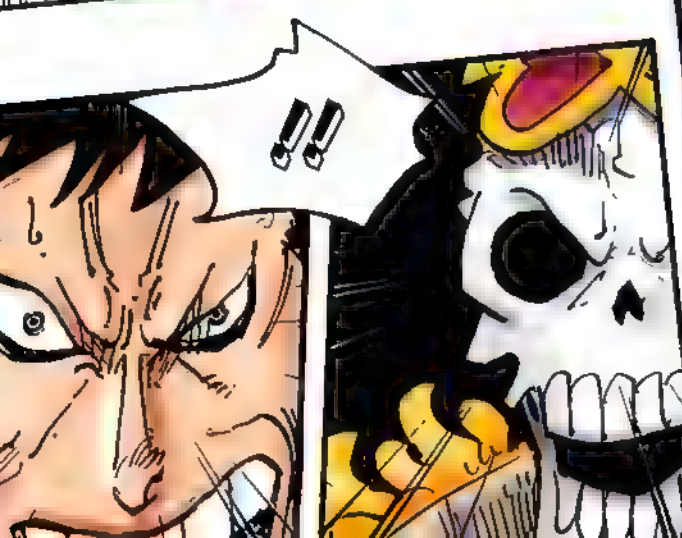
EVEN THE
COURTESAN
KNOWS
NINJUTSU?!!

QUARENTA
FLEURS!!

QUATRO
MANO!!



BME



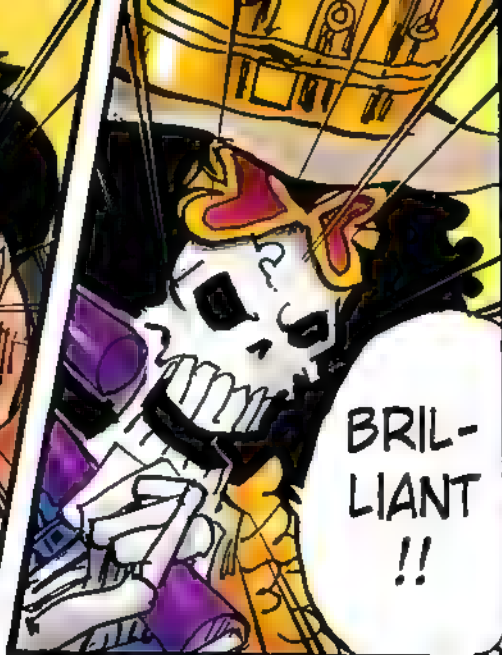
NAY, IT IS
MINE!!!

IT'S
FALLING!!
I'LL FINISH
IT OFF!!





A HUMBLE
SKILL.



BRIL-
LIANT
!!

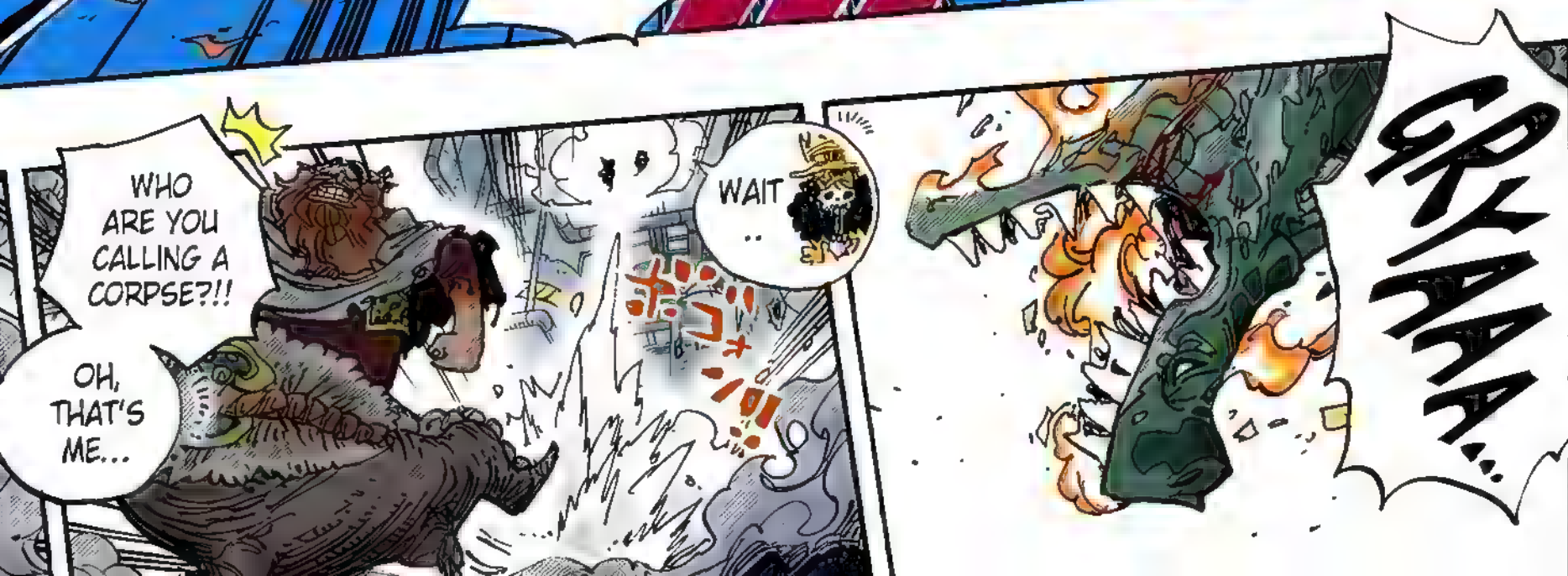


HE
CUT FIRE
AGAIN.



FIRE-
WILLOW
FLASH
!!!!

GAVOTTE
BOND EN
AVANT!!!

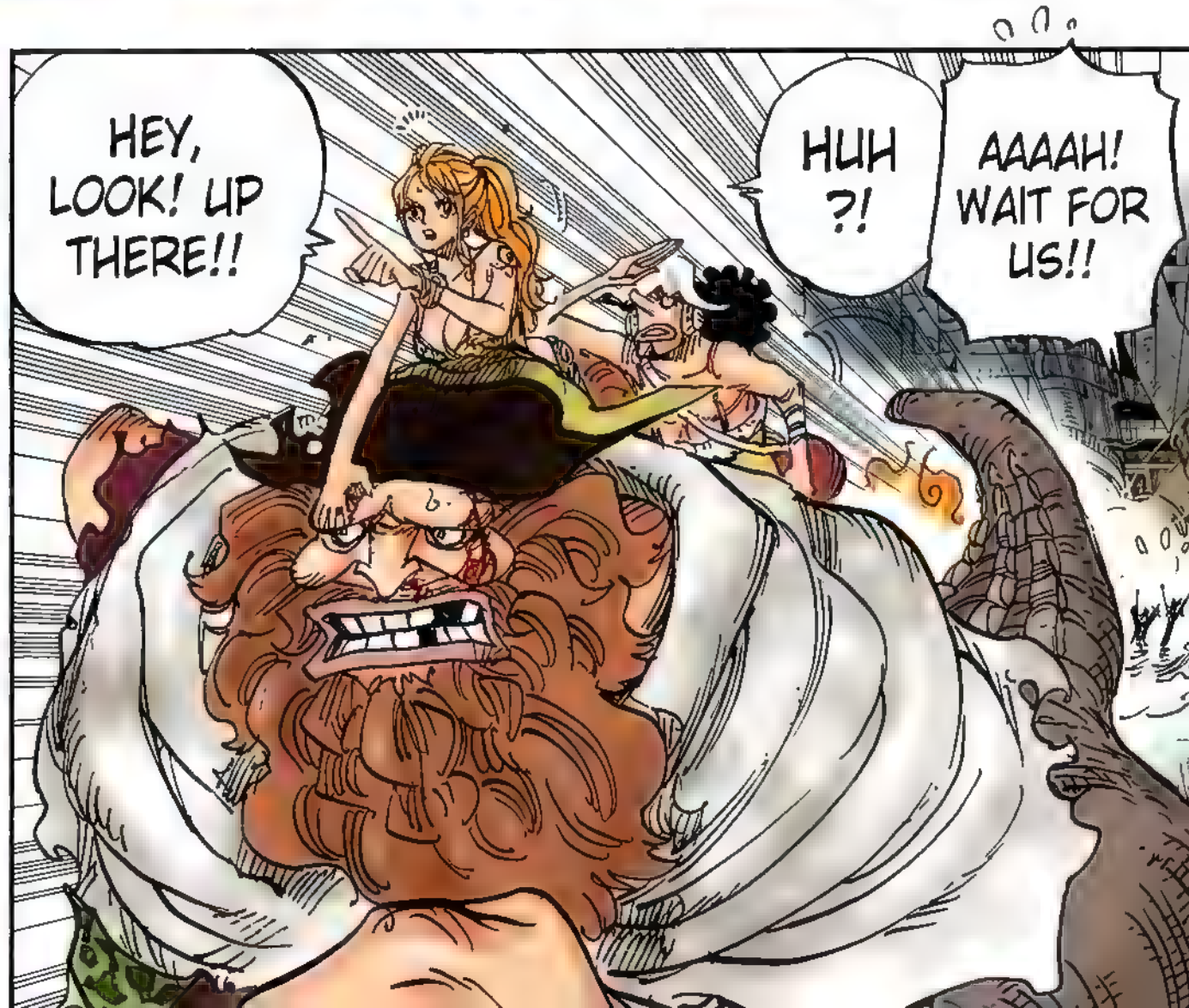
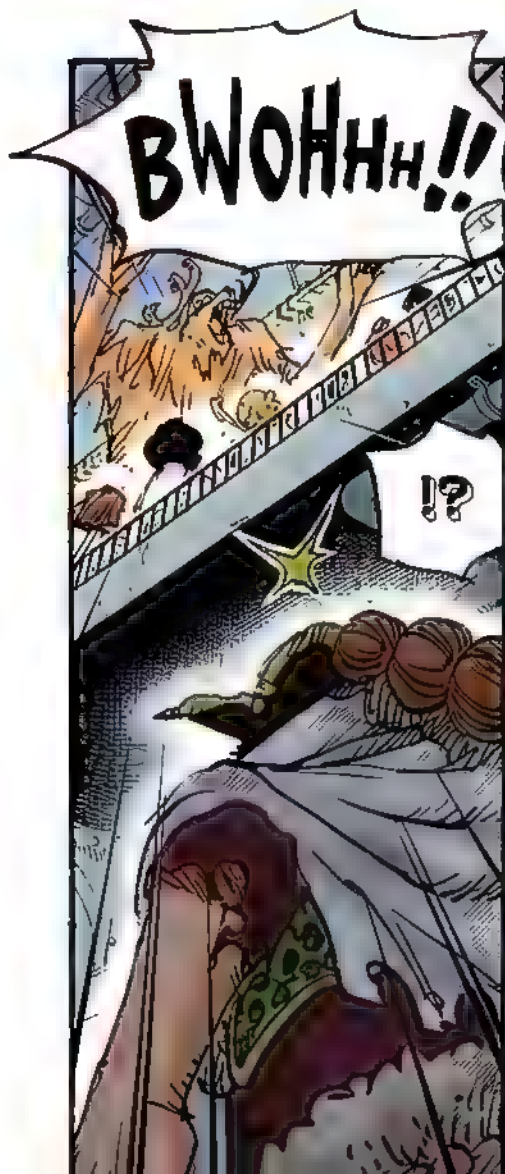
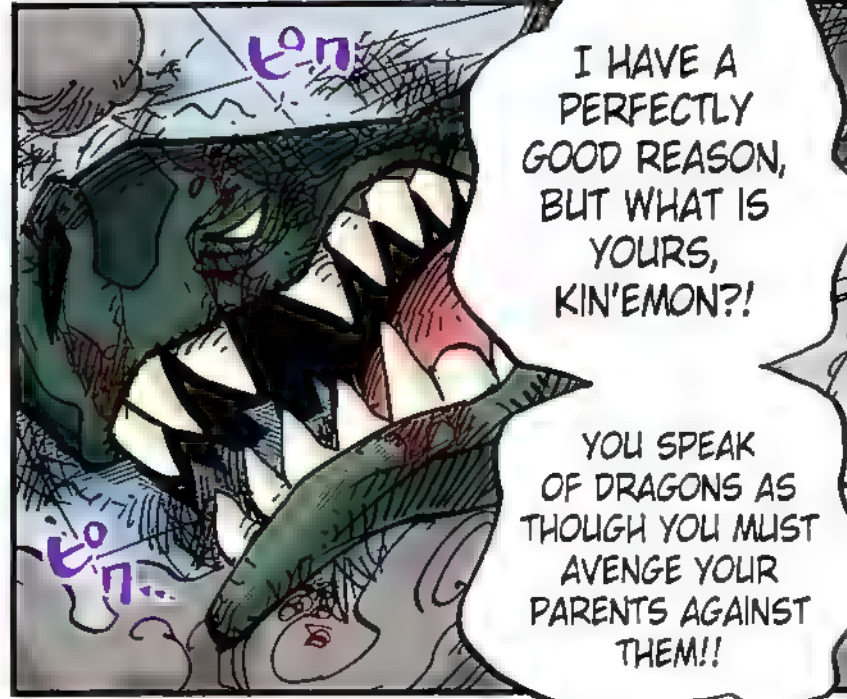
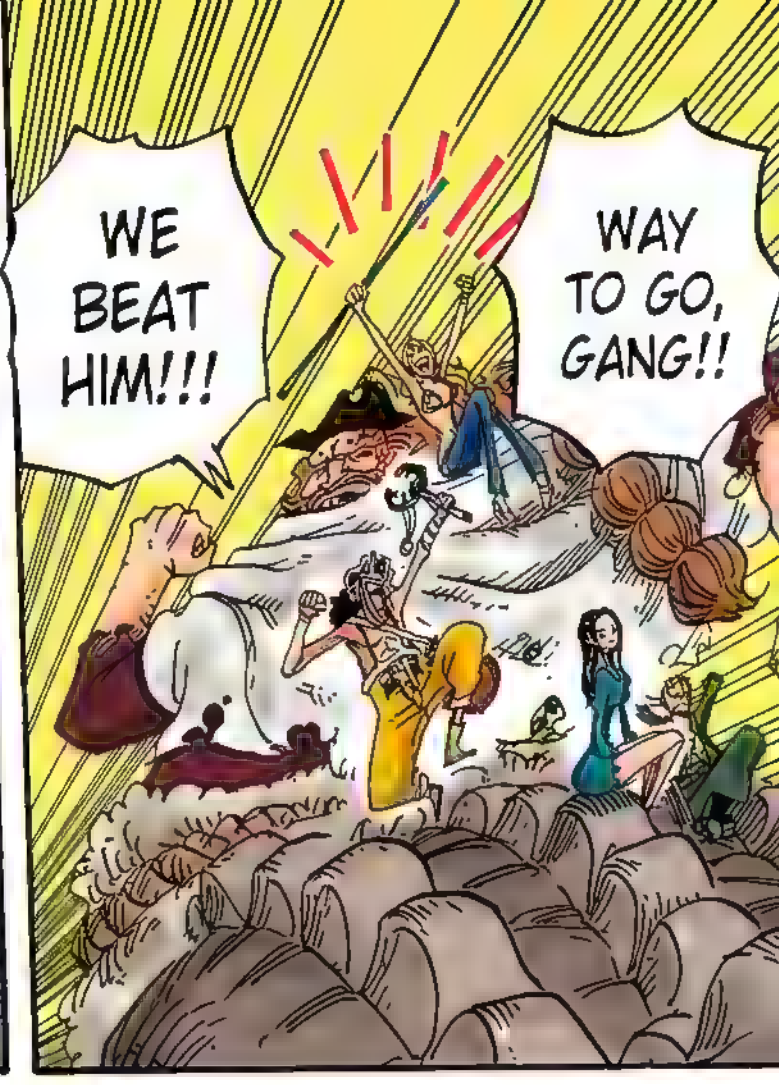


WHO
ARE YOU
CALLING A
CORPSE?!!

OH,
THAT'S
ME...

WAIT

GR
YAA



BWO HHHH!!!

CHOPPER'S
IN
MONSTER
FORM!!!

WHAT
IS HE
DOING
?!!

!!?

HEY, WHAT
HAPPENED
TO THAT
BOY?

WHAT
BOY?

THAT'S IT FOR
TODAY'S TEST.
GO BACK TO
THE BISCUITS
ROOM AND GET
YOUR CANDY.

STRUCTURE
B, 2ND
FLOOR,
EXAMINA-
TION ROOM

...AND TURNED
INTO A LITTLE
DRAGON...
YOU KNOW,
MOMONO-
SUKE?!

THE ONE
WHO WENT
INTO THE
FORBIDDEN
SECRET
ROOM...



Q: Hey, Odacchi! Tell me the name and the trick to pulling off the goofy running style that Zoro, Kin'emon, Sanji and Brook are doing!!

--Macchi and Takeshi



New Admiral Kazutoshi



A: Ignoring that "New Admiral Kazutoshi" thing, you're talking about the dabba-dabba run, right? Old-school manga and anime used that effect all the time. You don't see it much these days, though. Basically, you're running so fast that it looks like you have a bunch of legs down there. Let's call it the "DABBA-DABBA-Dash." How do you do it? Just move those legs as fast as they'll go. And when you're running, shout, "DABBADABBADABBA!!" at the top of your lungs. It'll be a big hit at the next World Track & Field Championship.

Q: Odacchi! I've noticed something. Are the names Foxfire Kin'emon and his son Momonosuke taken from the old-time movie star Kinnosuke Nakamura?! Well?!

--Kamiki



A: Yes! You're correct. He was a star of period movies, and I'm a huge fan. Isn't it funny how when my little riddles get solved, I'm really excited?! Well, how about I tease a little something coming ahead? Luffy and crew will go to Wano in the future. I've been dying to draw this story for ages. I'll probably slip in a whole lot of my personal interests in that one. Heehee.

Q: There are so many characters in the world of *One Piece*. Which one takes the longest to draw?

--Noel

A: Good question. General Franky's kind of a pain. I like designing robots, but I'm not good at drawing the same one many times. But that's a robot. As far as humans go, it takes longer to draw the women. Especially the dark-haired ones. Black hair requires a technique called tsuyabeta. You have to fill in the black with a brush pen, while leaving behind the white reflective streaks. Which means the answer is Hancock. It's very challenging to do justice to the most beautiful woman in the world.



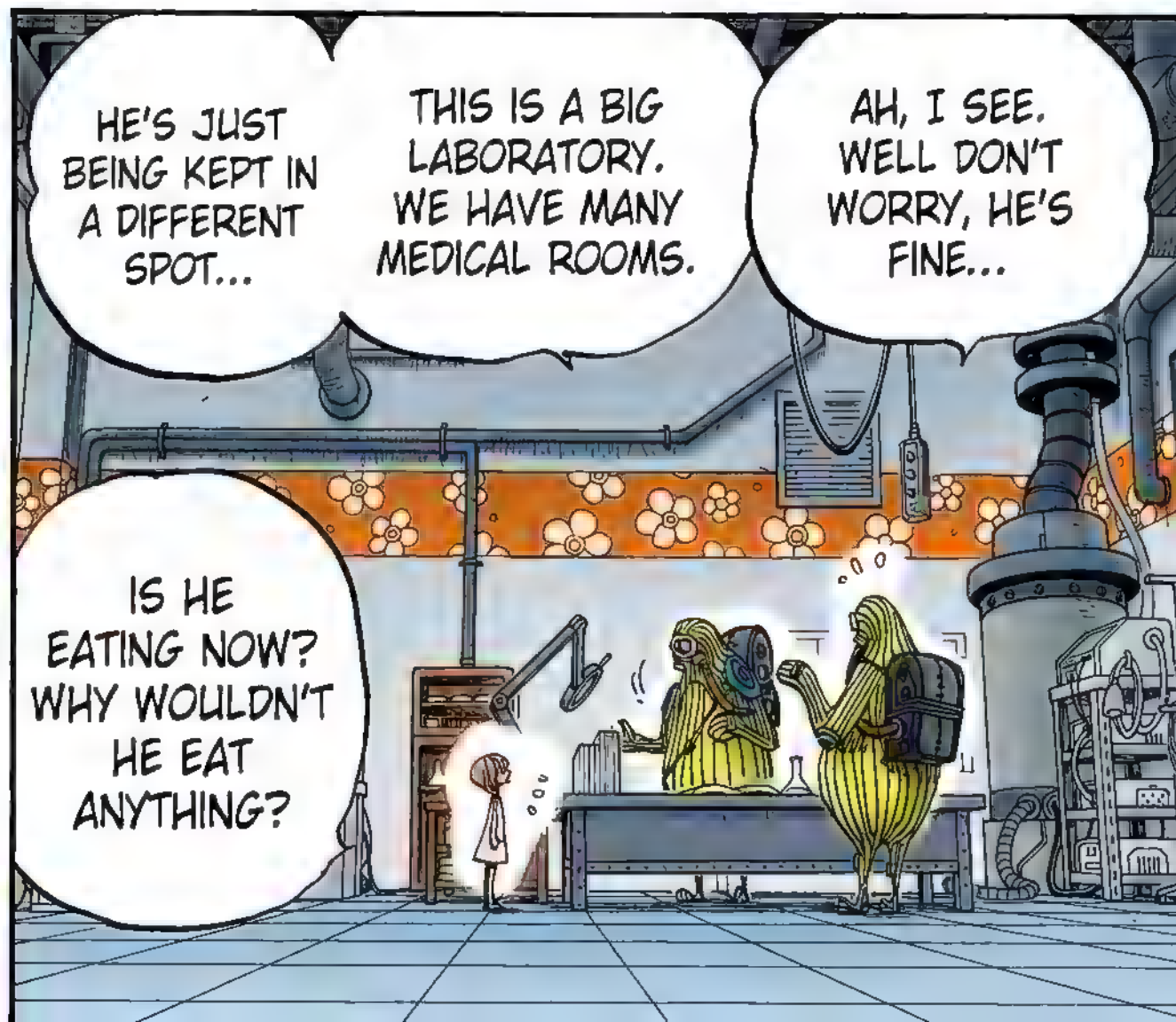
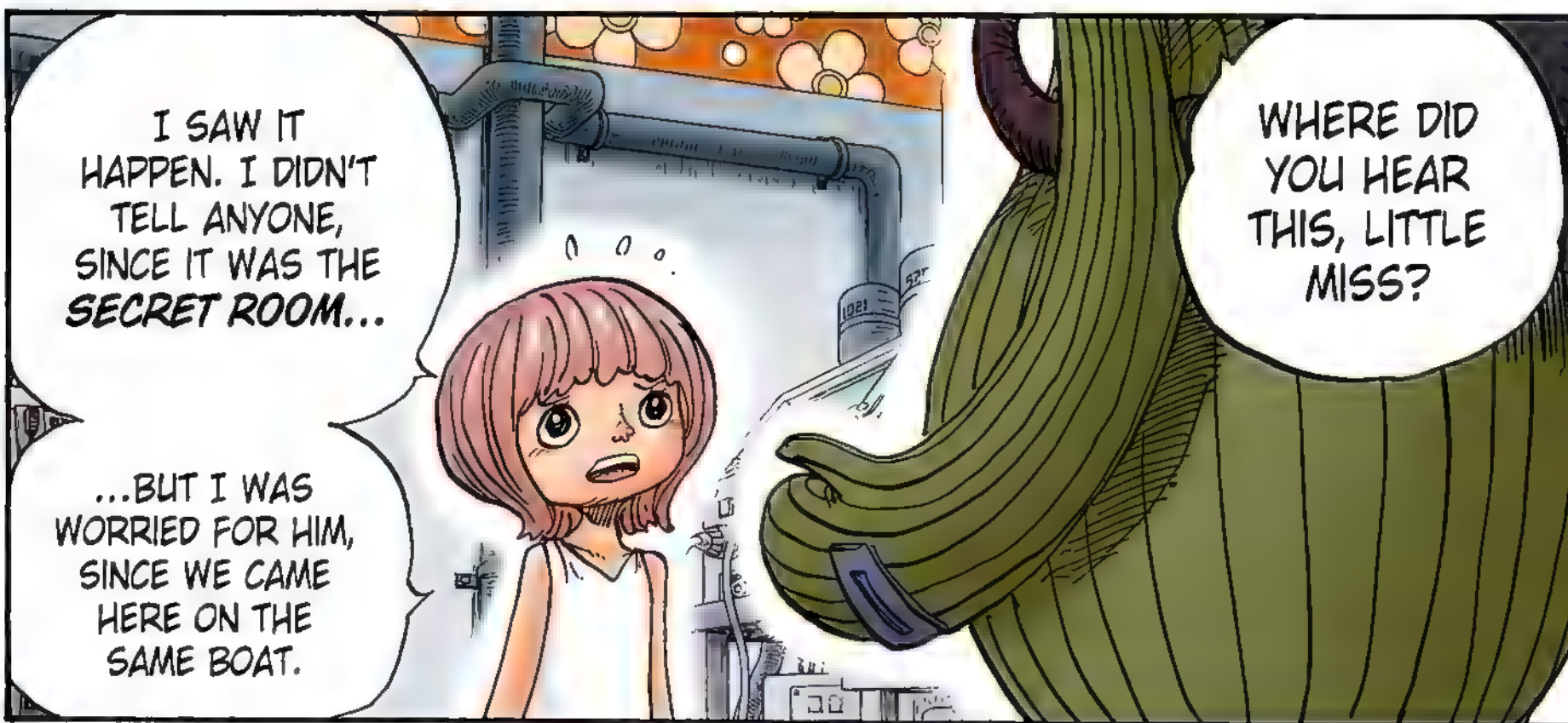
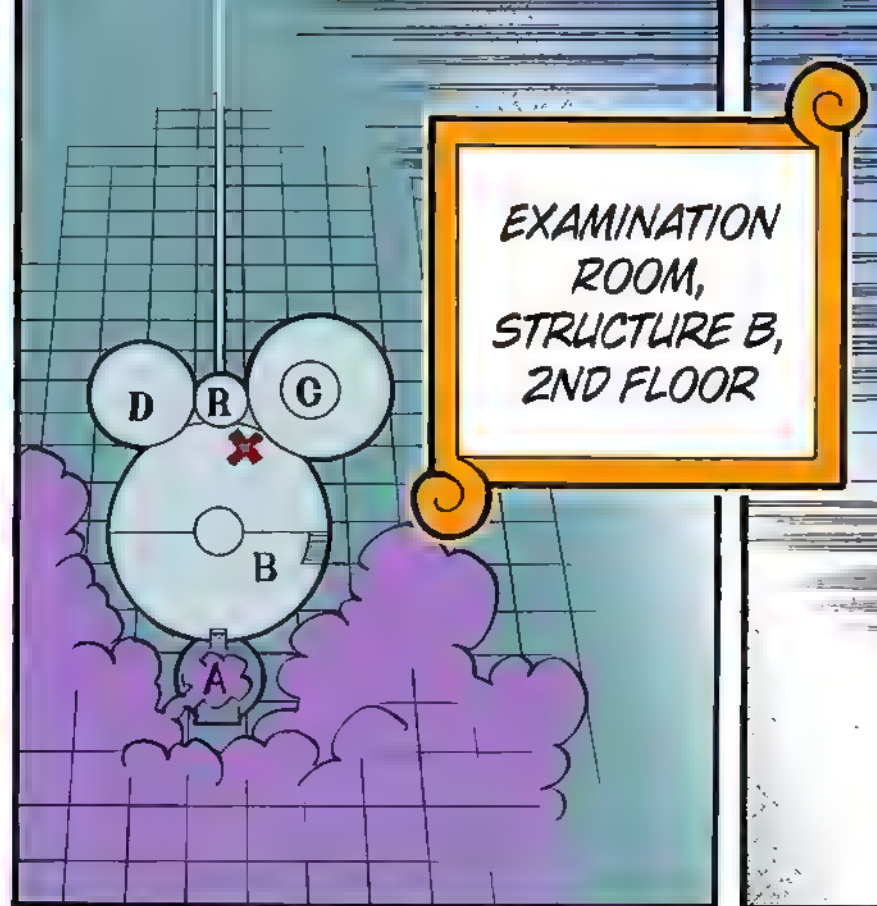
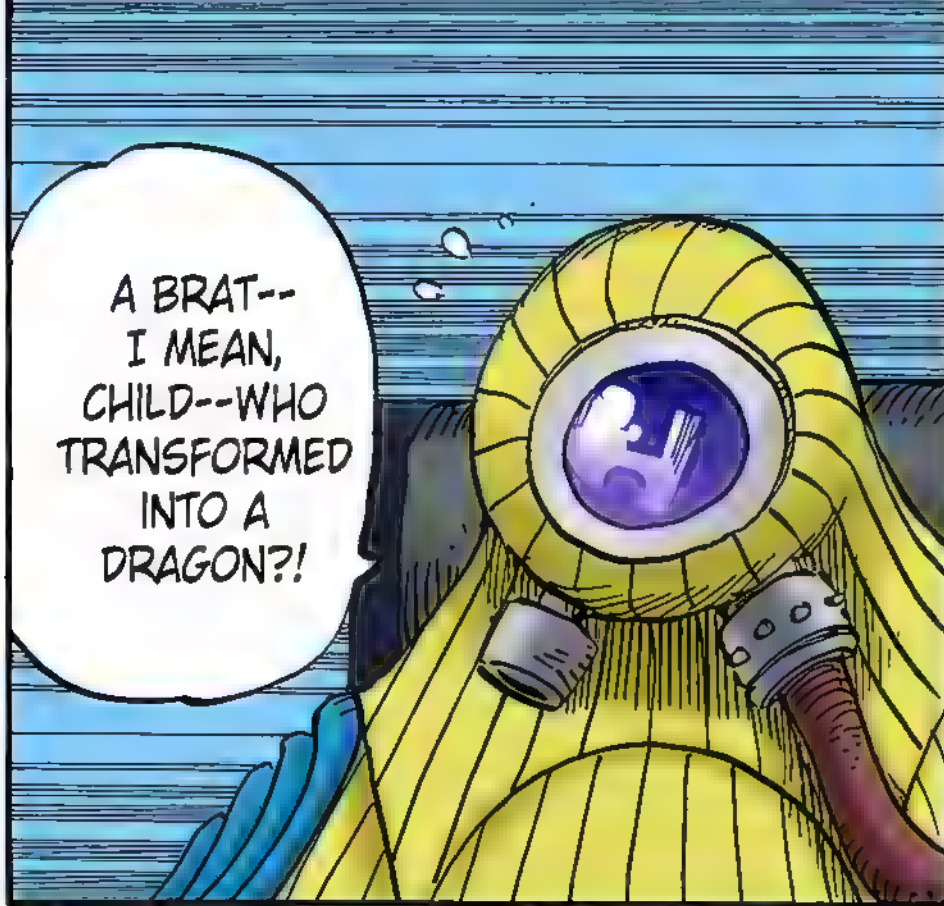
Hangyakuji (1961) © Toei



Chapter 683: AN ICY WOMAN



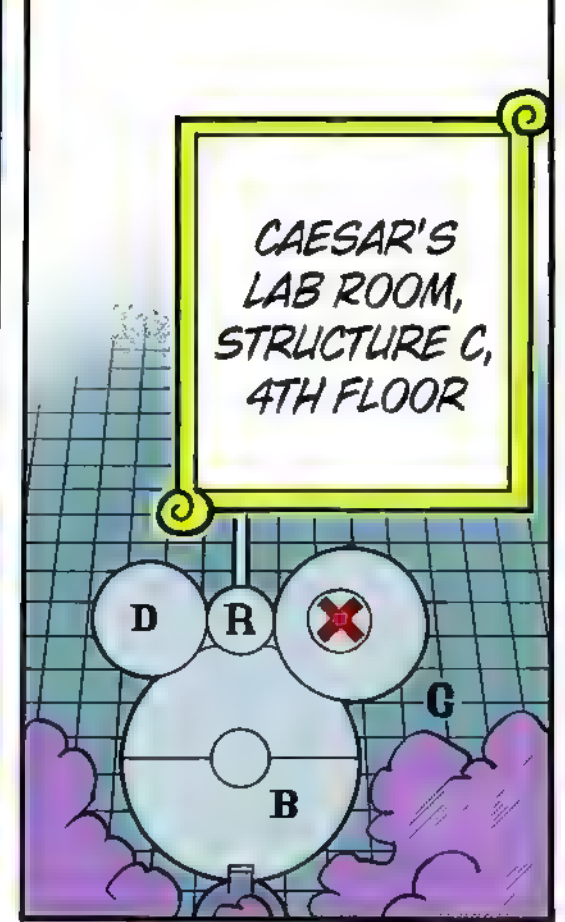
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 9:
"FOR BIG BRO VS. G-5!!"



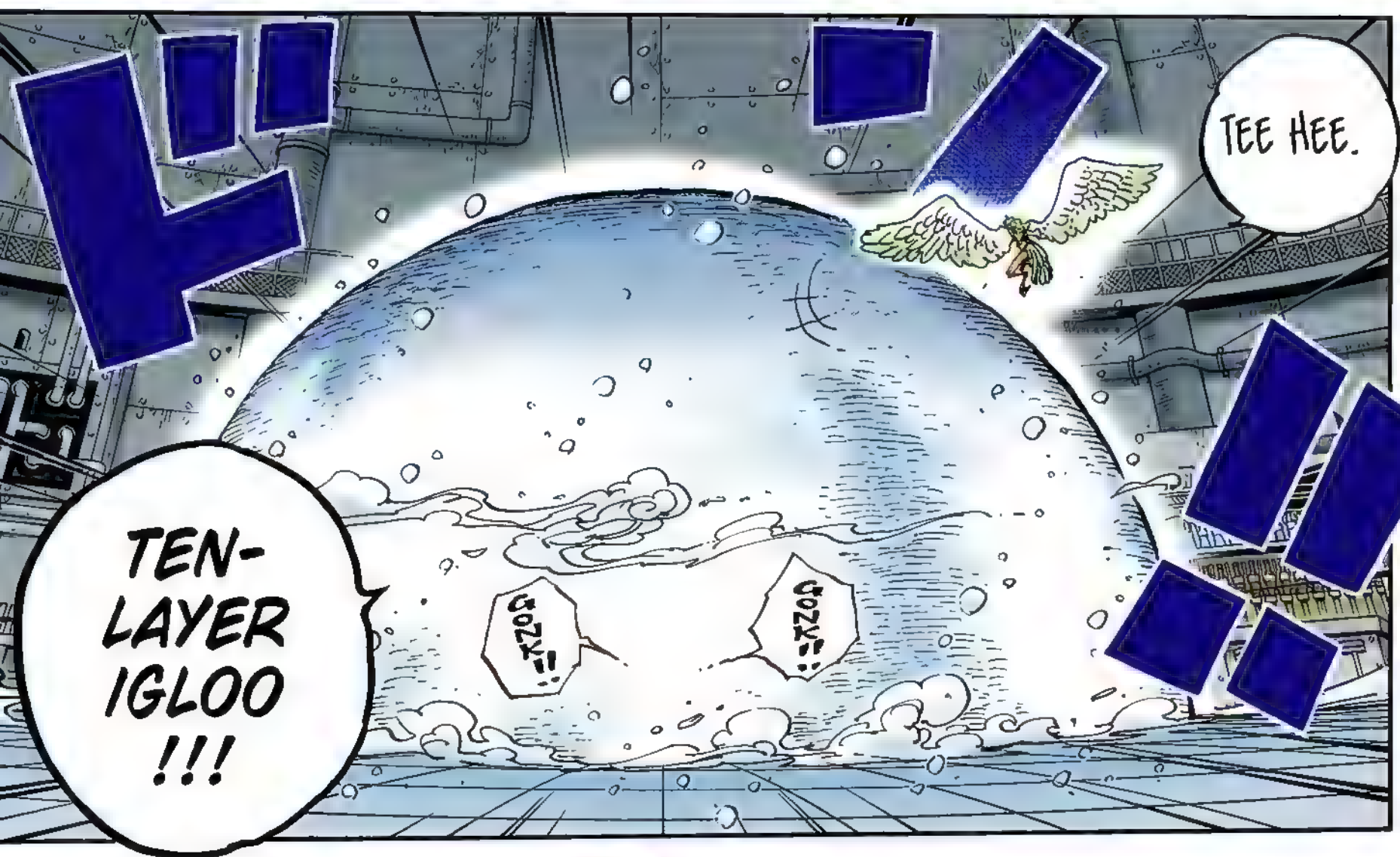


WHAT'S
THE BIG
IDEA, BIRD-
WOMAN?!!

HEY
!!!

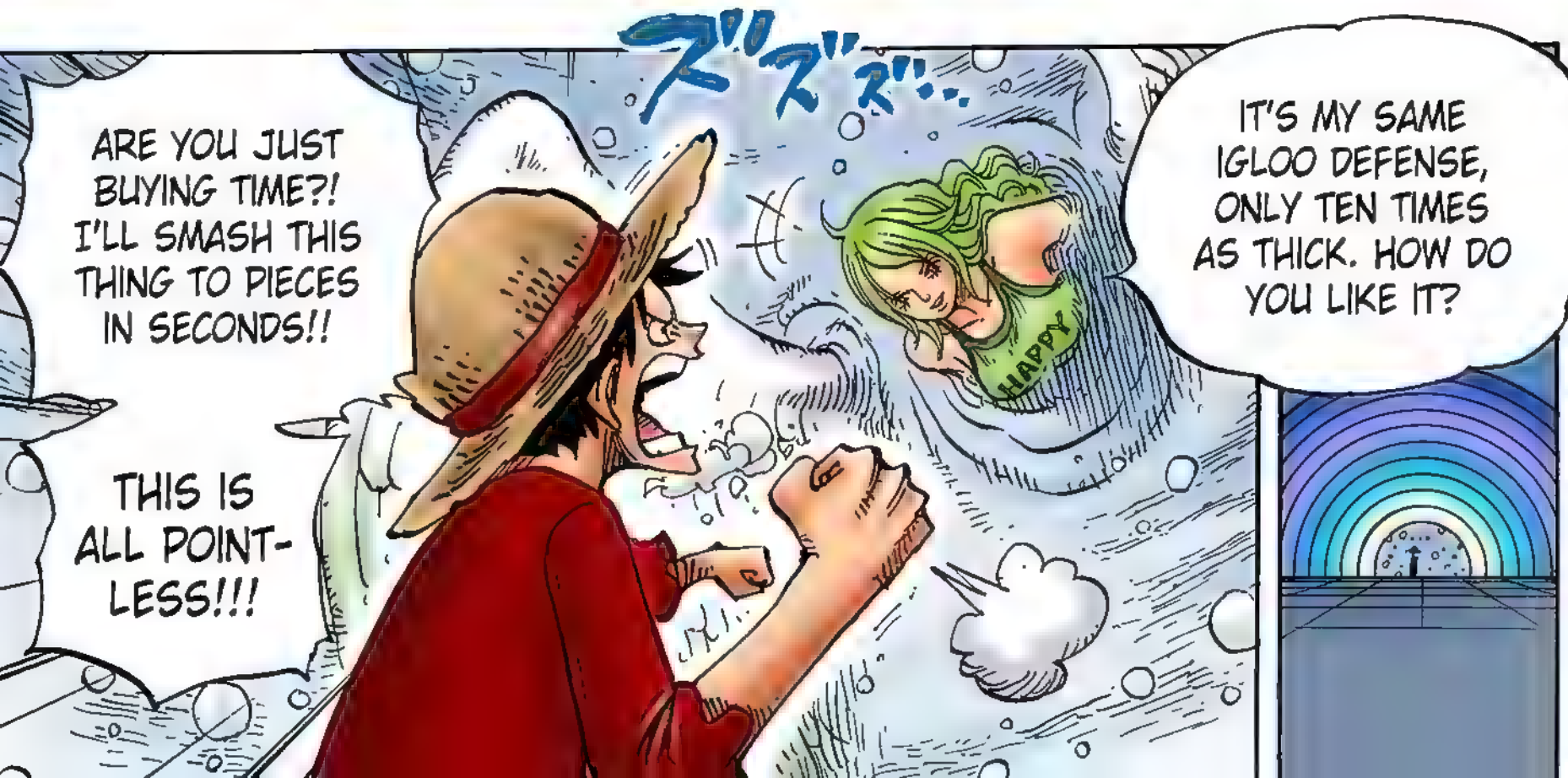


CAESAR'S
LAB ROOM,
STRUCTURE C,
4TH FLOOR



TEN-
LAYER
IGLOO
!!!

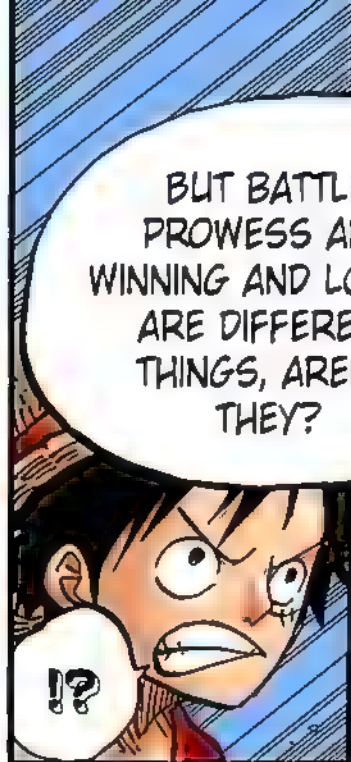
TEE HEE.



ARE YOU JUST
BUYING TIME?!
I'LL SMASH THIS
THING TO PIECES
IN SECONDS!!

THIS IS
ALL POINT-
LESS!!!

IT'S MY SAME
IGLOO DEFENSE,
ONLY TEN TIMES
AS THICK. HOW DO
YOU LIKE IT?



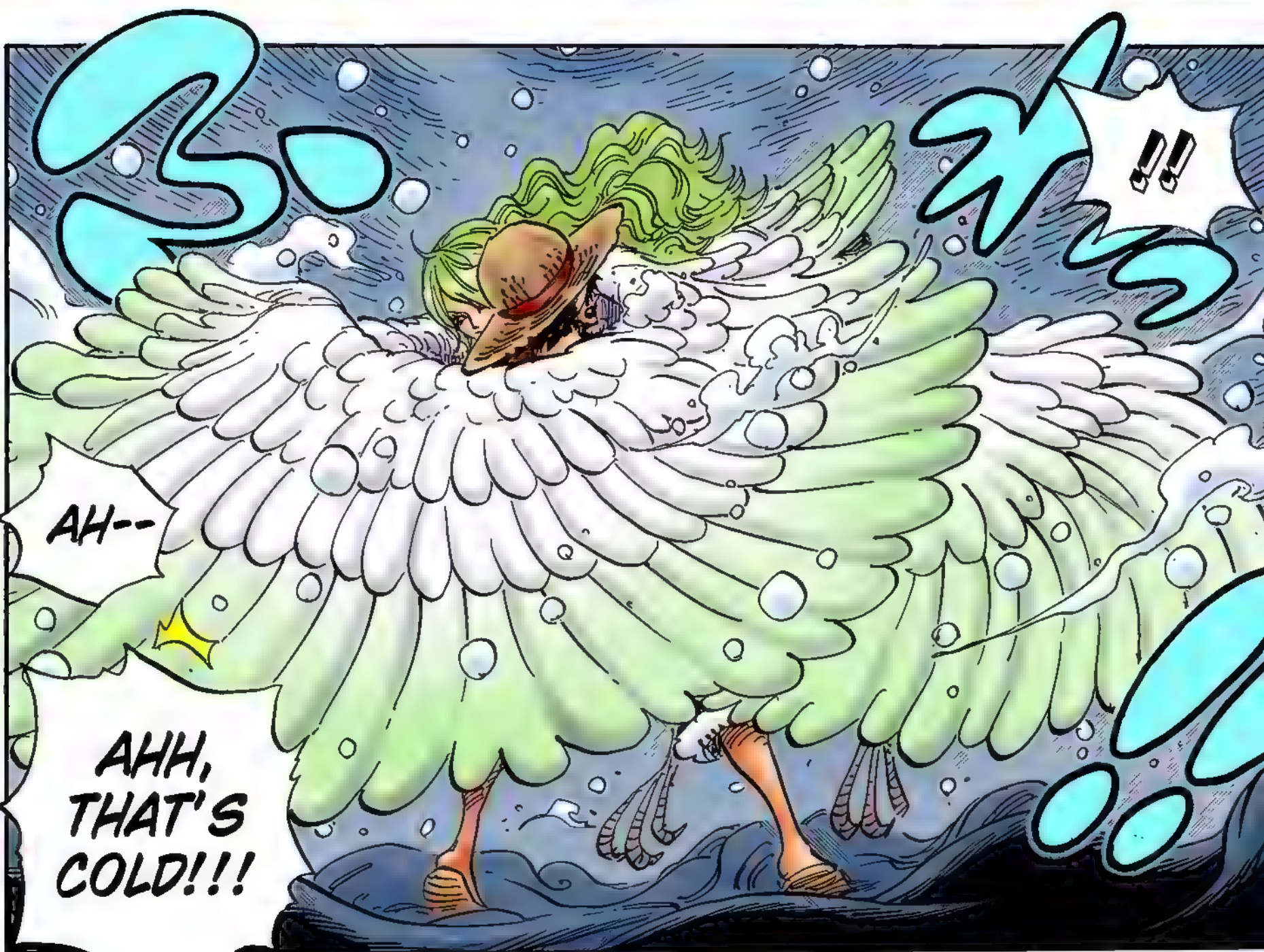
BUT BATTLE
PROWESS AND
WINNING AND LOSING
ARE DIFFERENT
THINGS, AREN'T
THEY?



I SUPPOSE NOT.
I CAN'T IMAGINE
BEATING YOU.

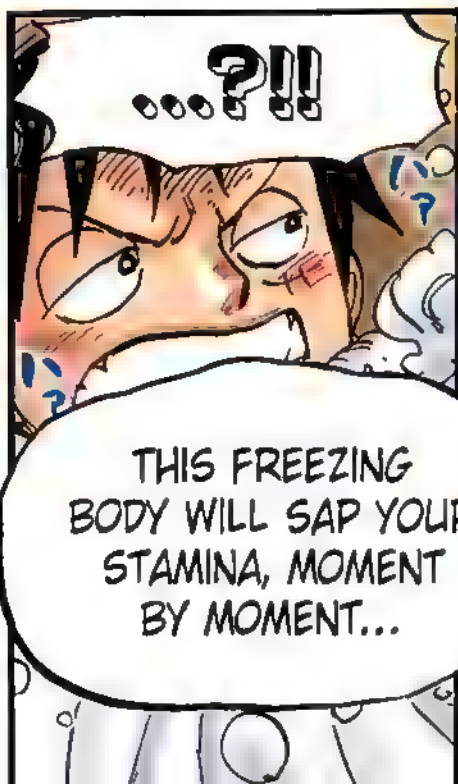


I CAN'T IMAGINE
LOSING TO THE LIKES
OF YOU!!!



AH--

AHH,
THAT'S
COLD!!!



...?!!

THIS FREEZING
BODY WILL SAP YOUR
STAMINA, MOMENT
BY MOMENT...

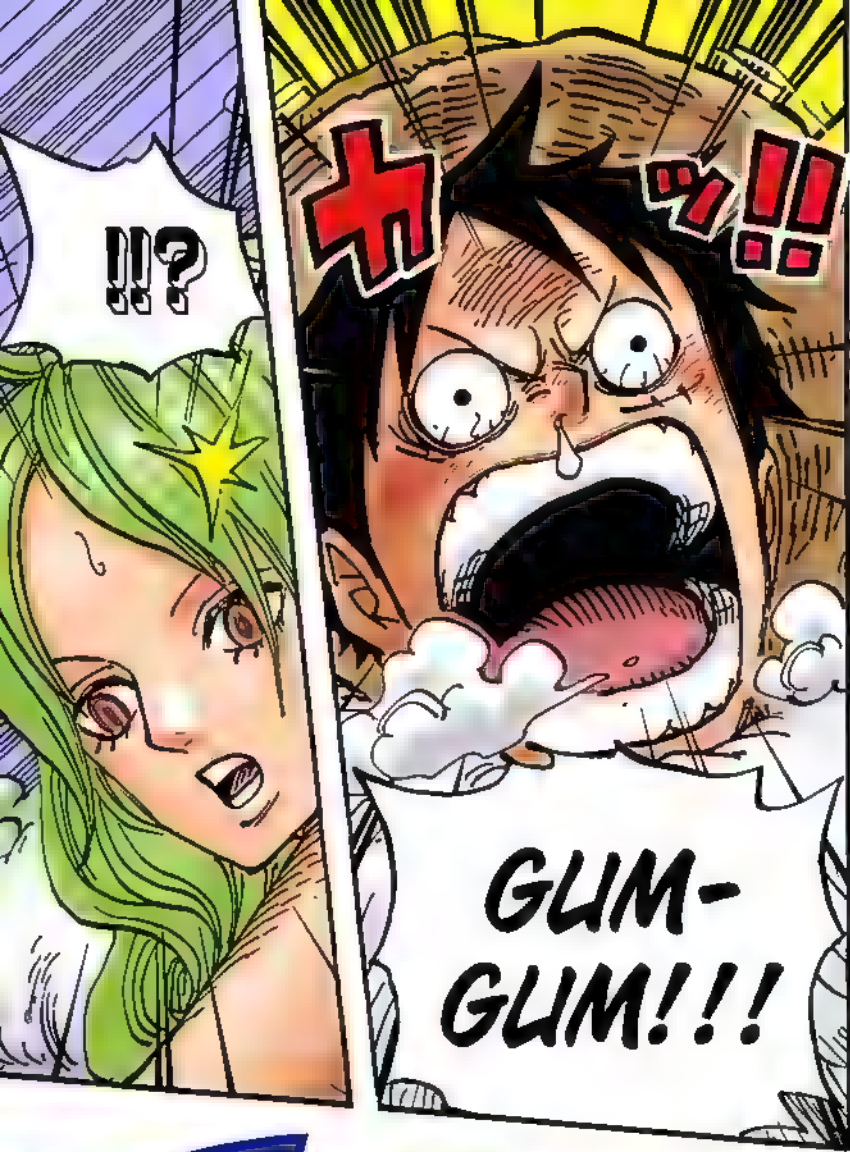


I WON'T LET
GO. I'VE GOT
YOU NOW.

AND YOU NO
LONGER HAVE
THE STRENGTH
TO BREAK
FREE.



IT'S LIKE
YOU'RE
MADE OF
ICE!! LET
GO OF
ME!!



**GUM-
GUM!!!**



DOESN'T IT FEEL
GOOD? YOU WANT
TO JUST CLOSE
YOUR EYES...



...AND
BE AT
PEACE...



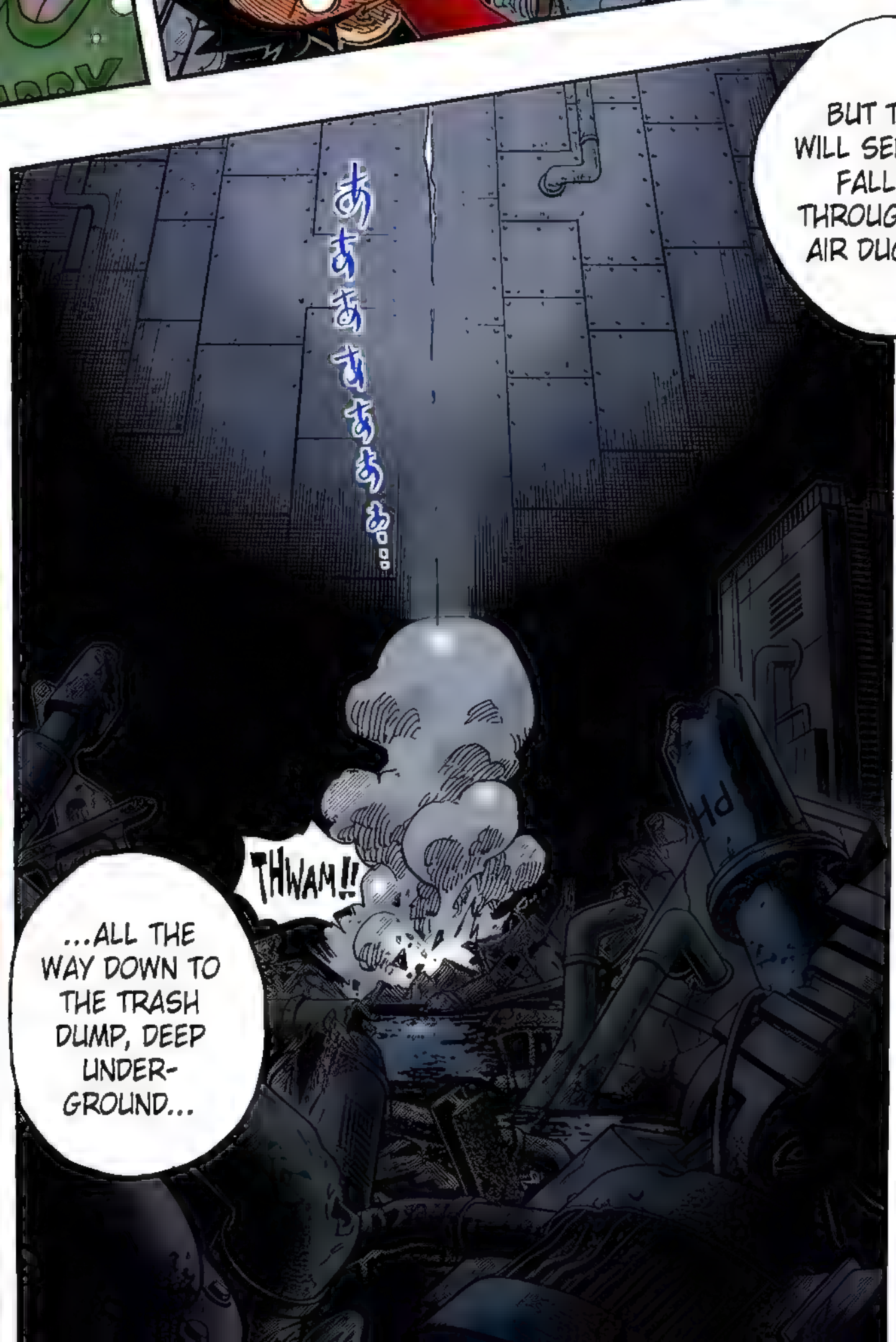
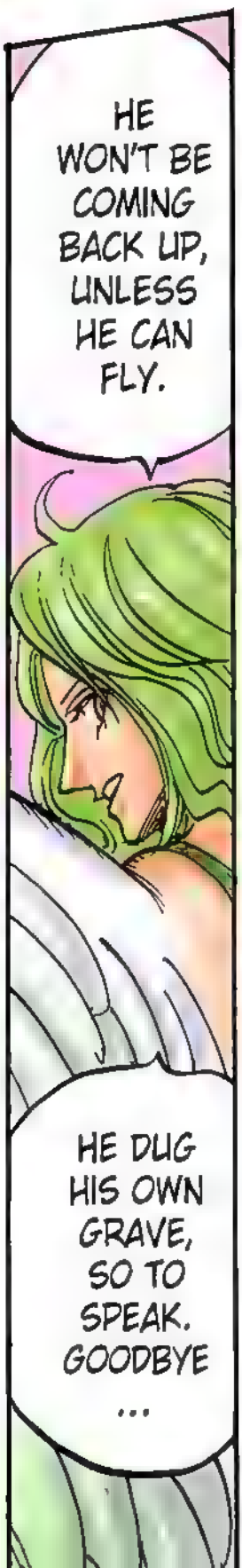
SEE...?
THERE'S A DEEP
SNOW ALL
AROUND...

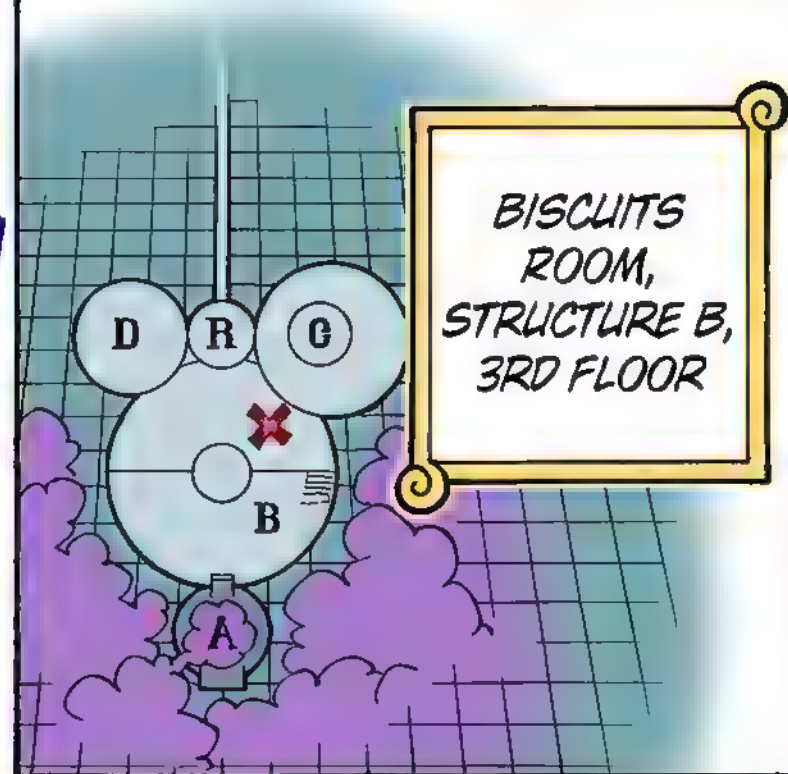
YOU MUST
BE GETTING
SLEEPY...

!?

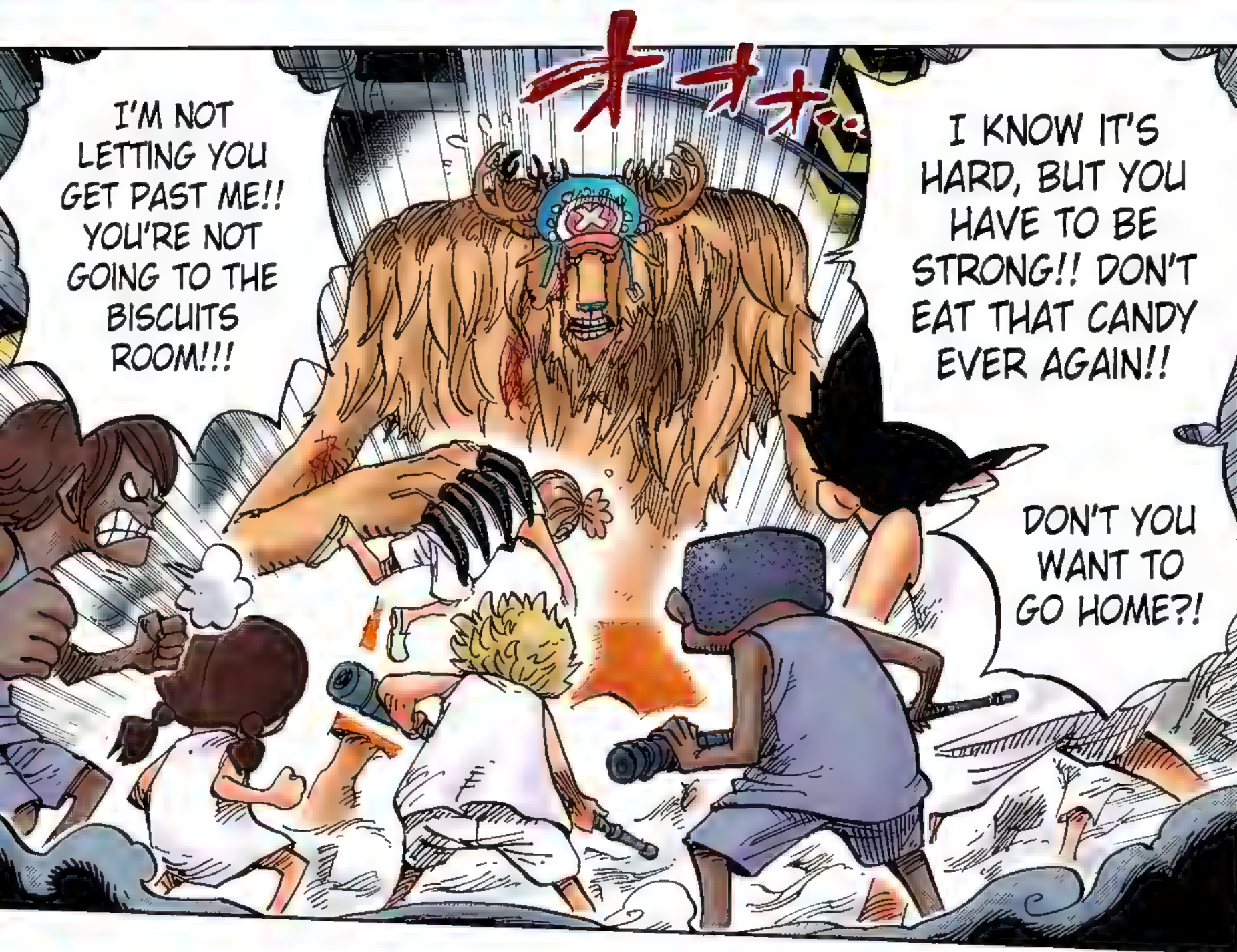


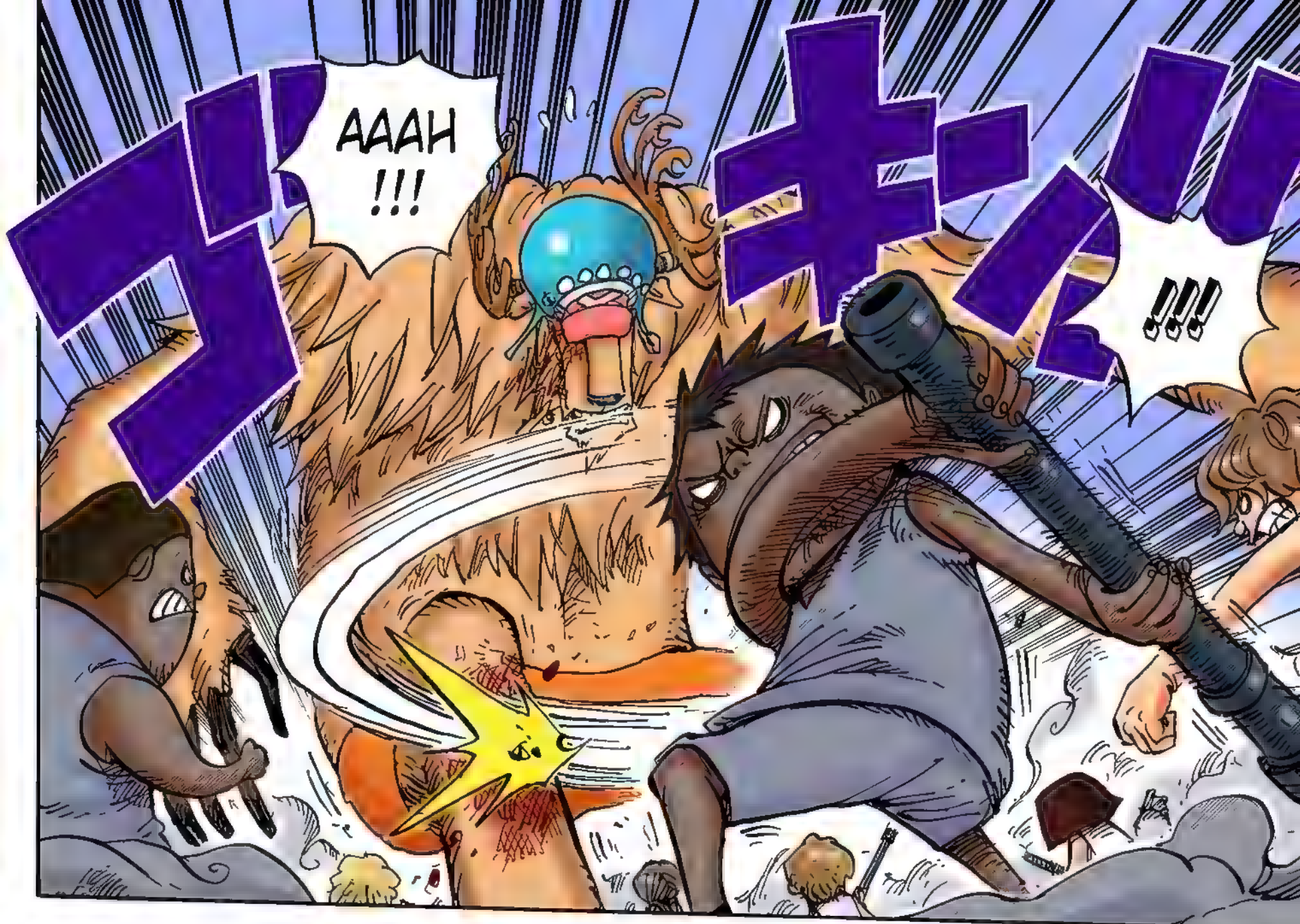
**JET
SPEAR
!!!**





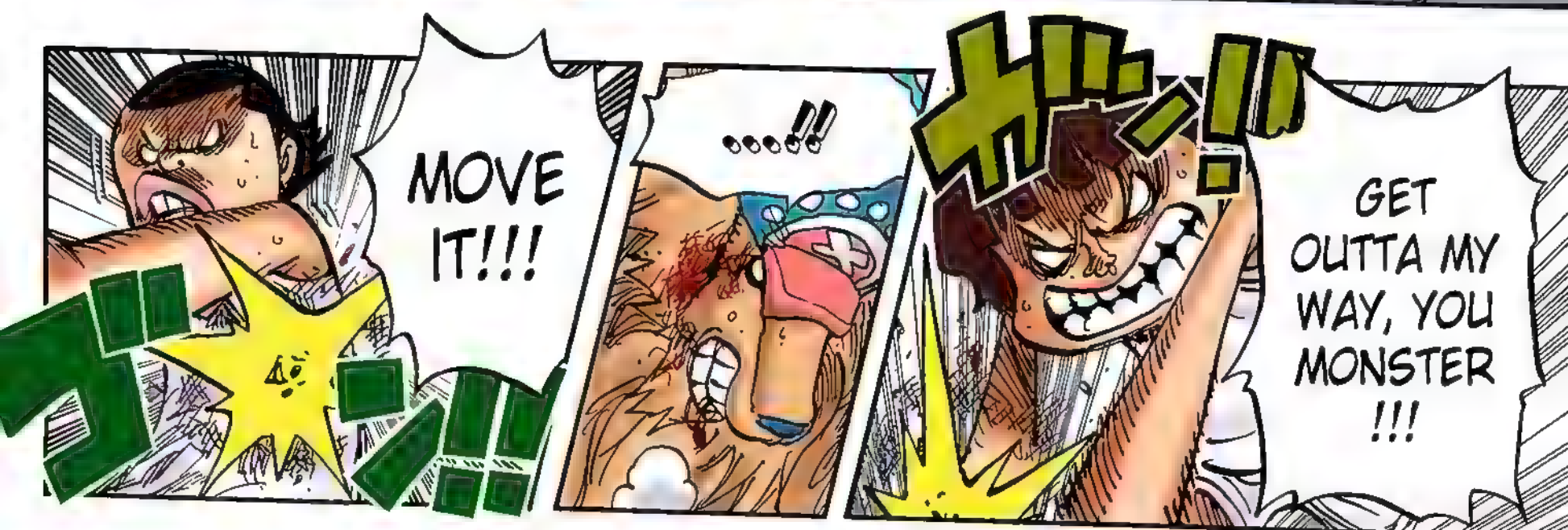
BISCUITS
ROOM,
STRUCTURE B,
3RD FLOOR





AAAHH
!!!

キーン!!!



MOVE
IT!!!

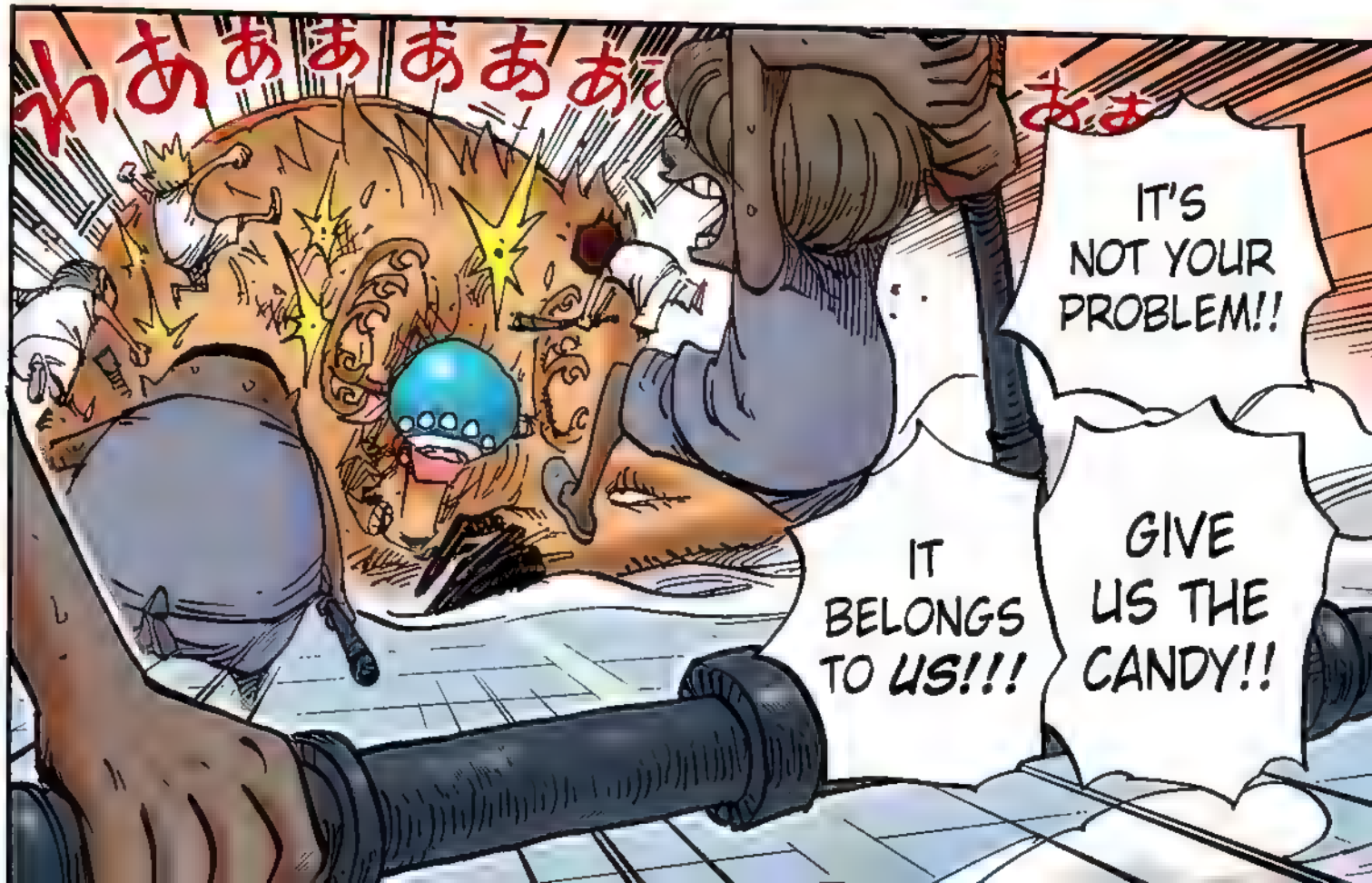
....!!

キーン!!!

GET
OUTTA MY
WAY, YOU
MONSTER
!!!



THIS ISN'T
WORKING!
I CAN'T
STOP THEM
WITHOUT
HURTING
THEM!!!



わあああああああ

ああ

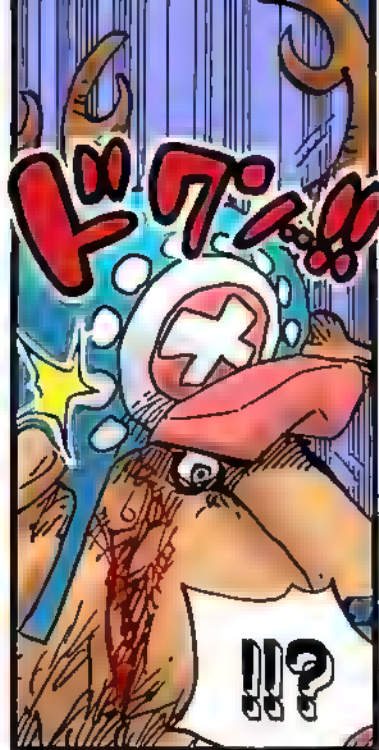
IT'S
NOT YOUR
PROBLEM!!

IT
BELONGS
TO US!!!

GIVE
US THE
CANDY!!



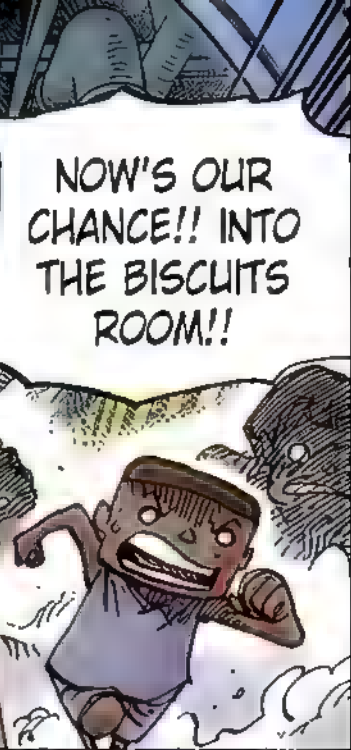
OH NO... THE EFFECTS OF THE RUMBLE BALL ARE WEARING OFF!!



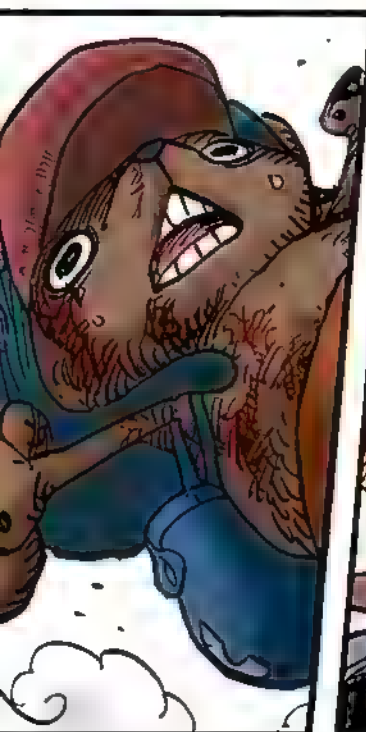
!!?



HEY! NO!! DON'T GO IN THERE!!

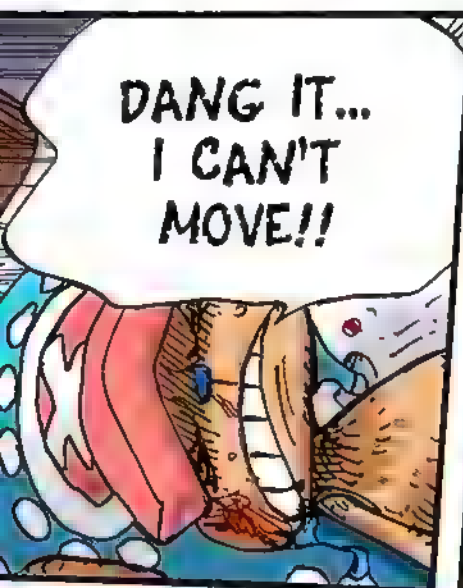


NOW'S OUR CHANCE!! INTO THE BISCUITS ROOM!!

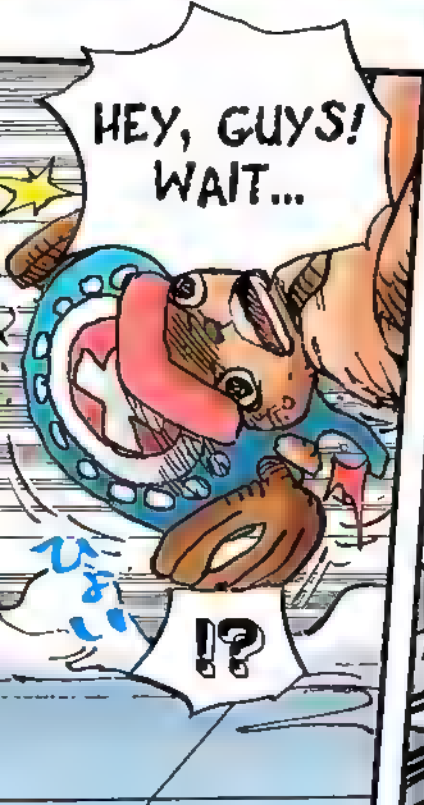


POP!!

ドドドドドドド



DANG IT... I CAN'T MOVE!!



HEY, GUYS! WAIT...

!!?



URFH !!

フッ!!

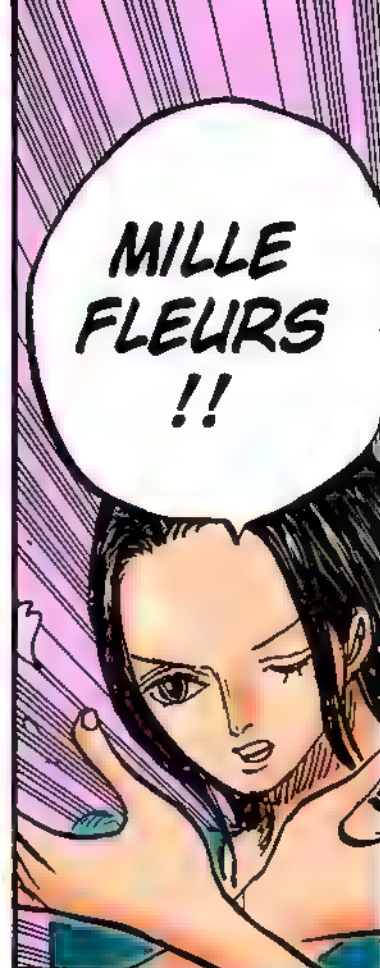
OUR CANDY'S WAITING FOR US!! CANDY, CANDY!!

HEAD FOR THE BISCUITS ROOM!!



WE
MADE IT TO
THE BISCUITS
ROOM!!

YIPPEE!!



MILLE
FLEURS
!!



HUH?!!
HANDS
?!!

!!?

GIGAN-
TESCO
MANO!!!



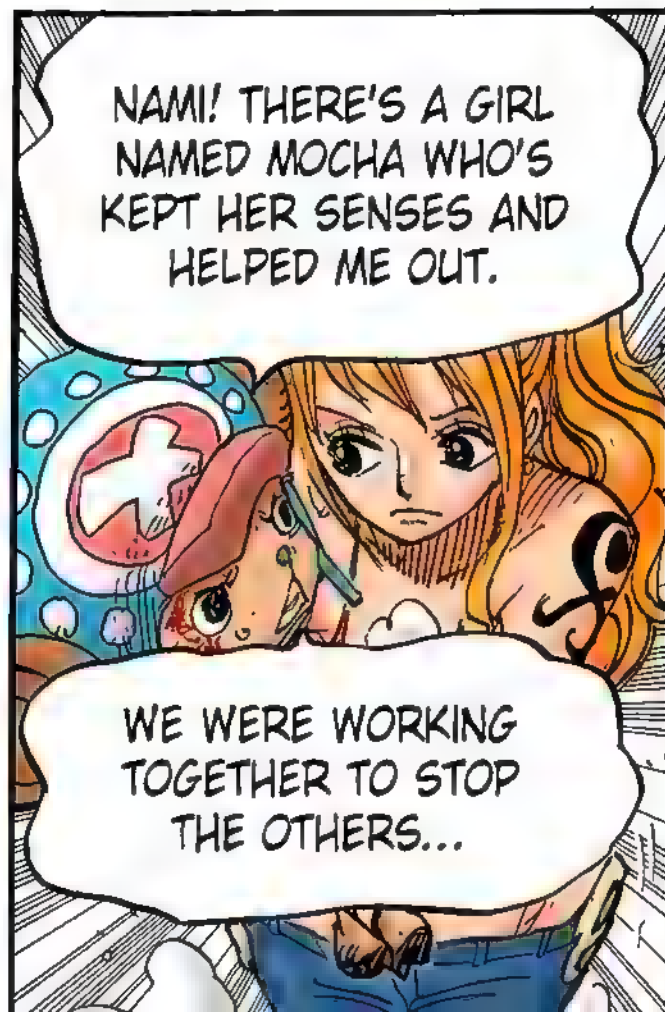
THAT'S
BAD
NEWS!!

THEY'LL DO
ANYTHING
TO GET THAT
STUFF!!



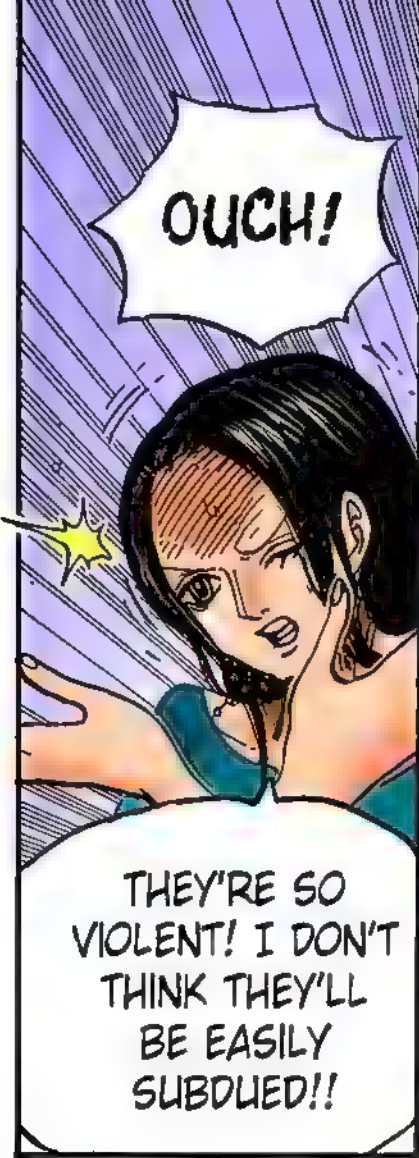
SHE'S
WATCHING
OVER THE
CANDY IN THE
ROOM!!

...BUT NOW
SHE'S IN
DANGER!!



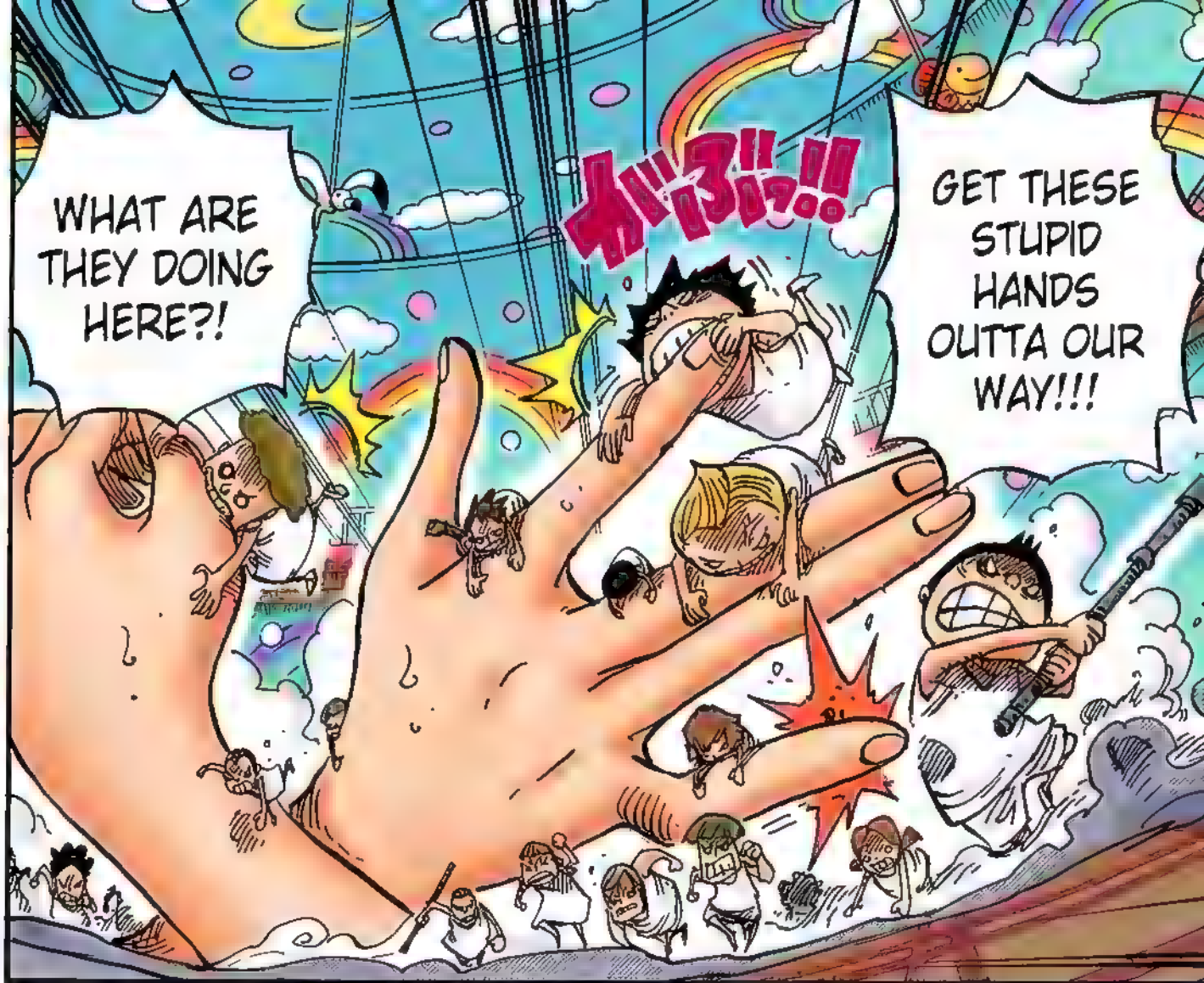
NAMI! THERE'S A GIRL
NAMED MOCHA WHO'S
KEPT HER SENSES AND
HELPED ME OUT.

WE WERE WORKING
TOGETHER TO STOP
THE OTHERS...



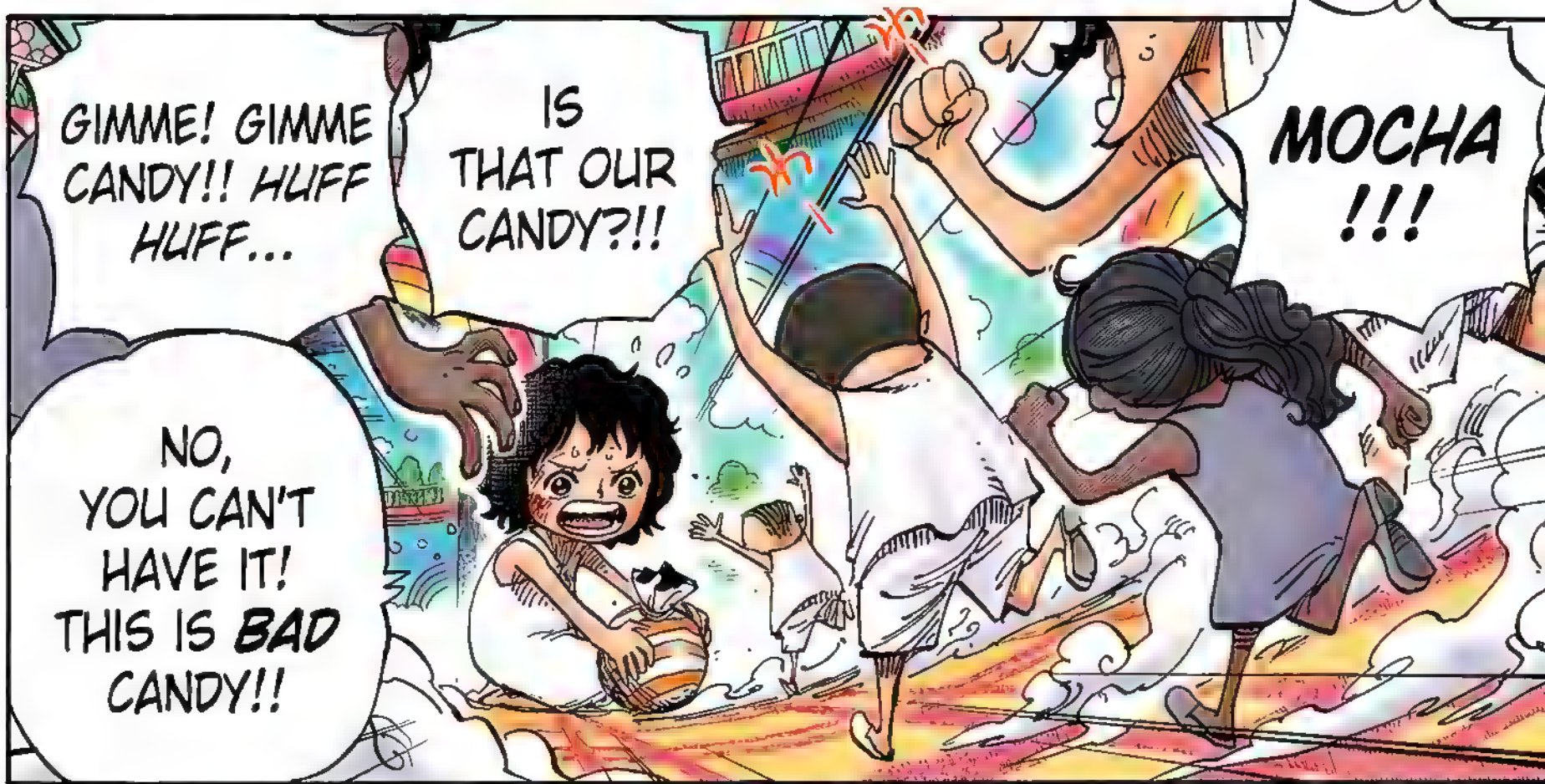
OUCH!

THEY'RE SO
VIOLENT! I DON'T
THINK THEY'LL
BE EASILY
SUBDUED!!



WHAT ARE
THEY DOING
HERE?!

GET THESE
STUPID
HANDS
OUTTA OUR
WAY!!!

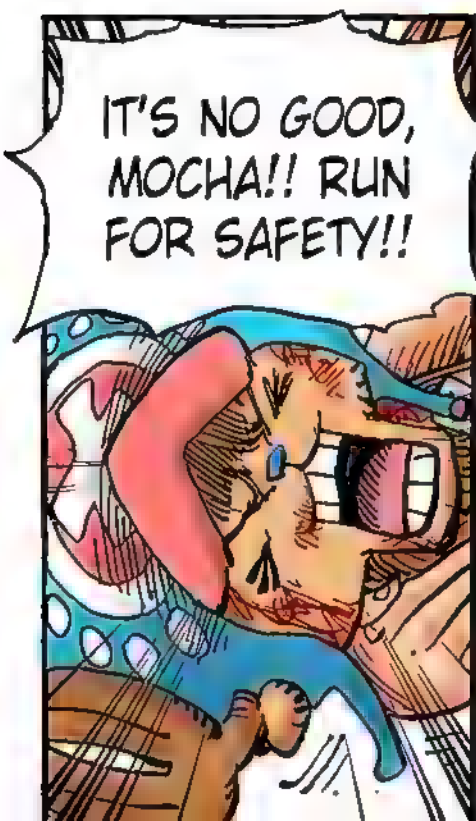


GIMME! GIMME
CANDY!! HUFF
HUFF...

IS
THAT OUR
CANDY?!!

MOCHA
!!!

NO,
YOU CAN'T
HAVE IT!
THIS IS **BAD**
CANDY!!

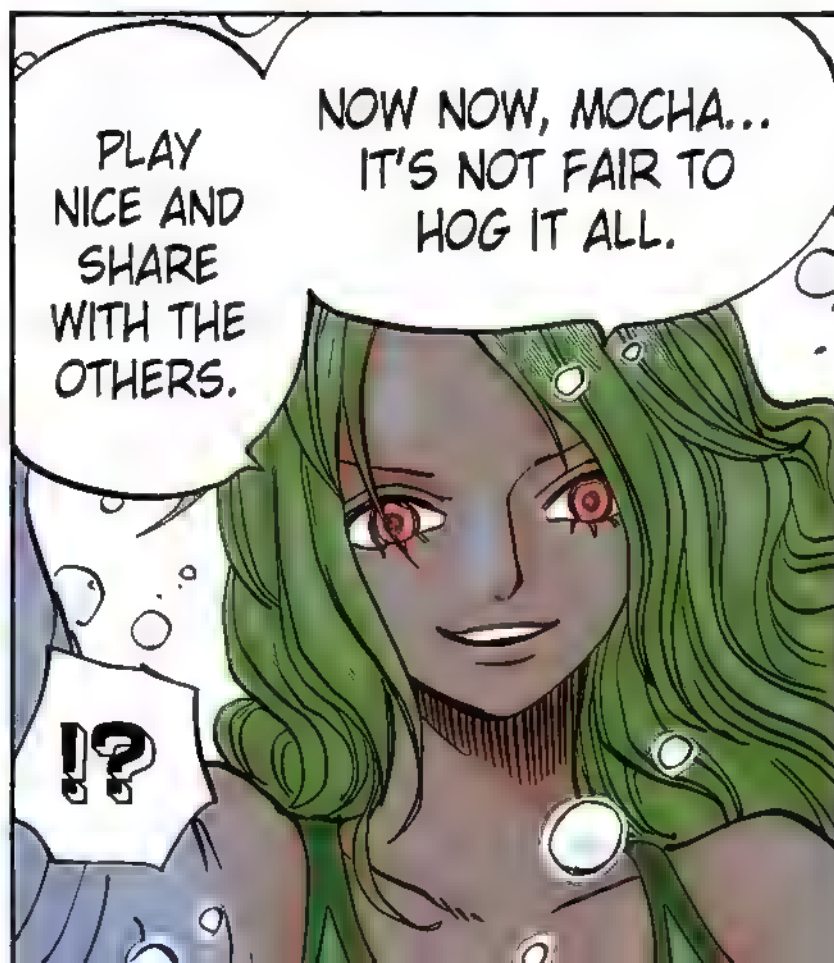
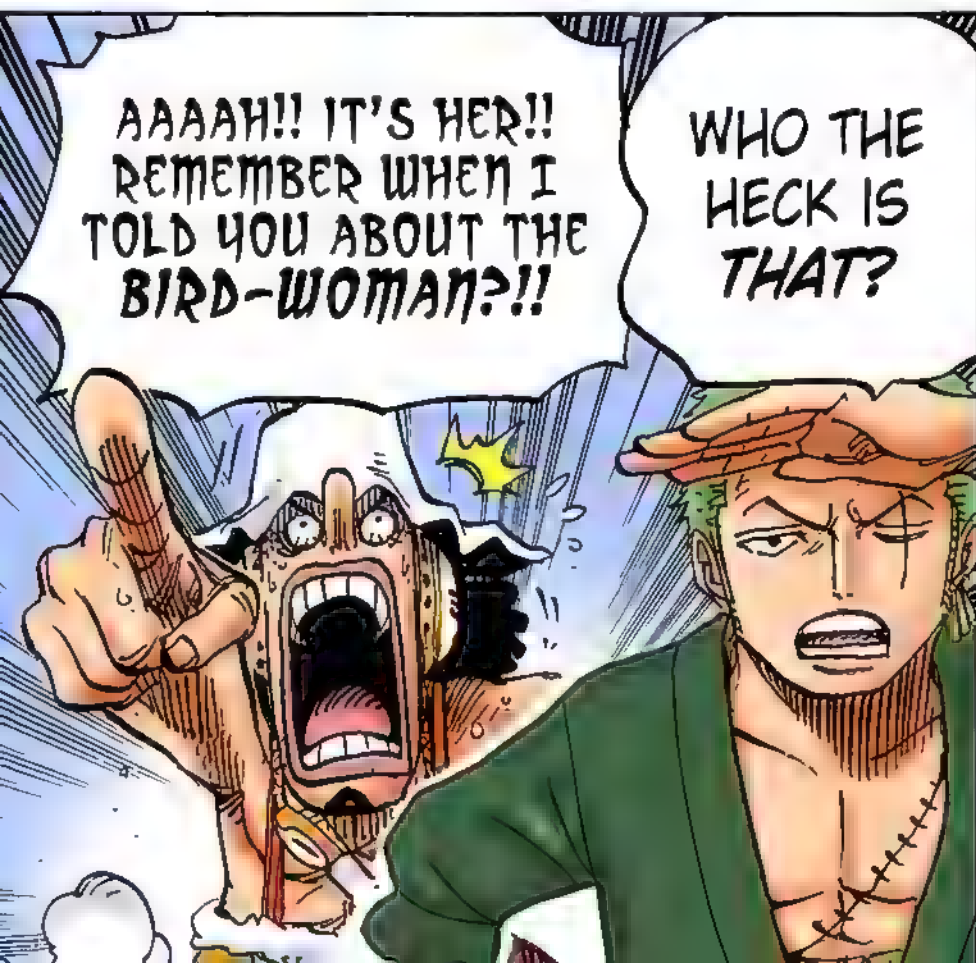
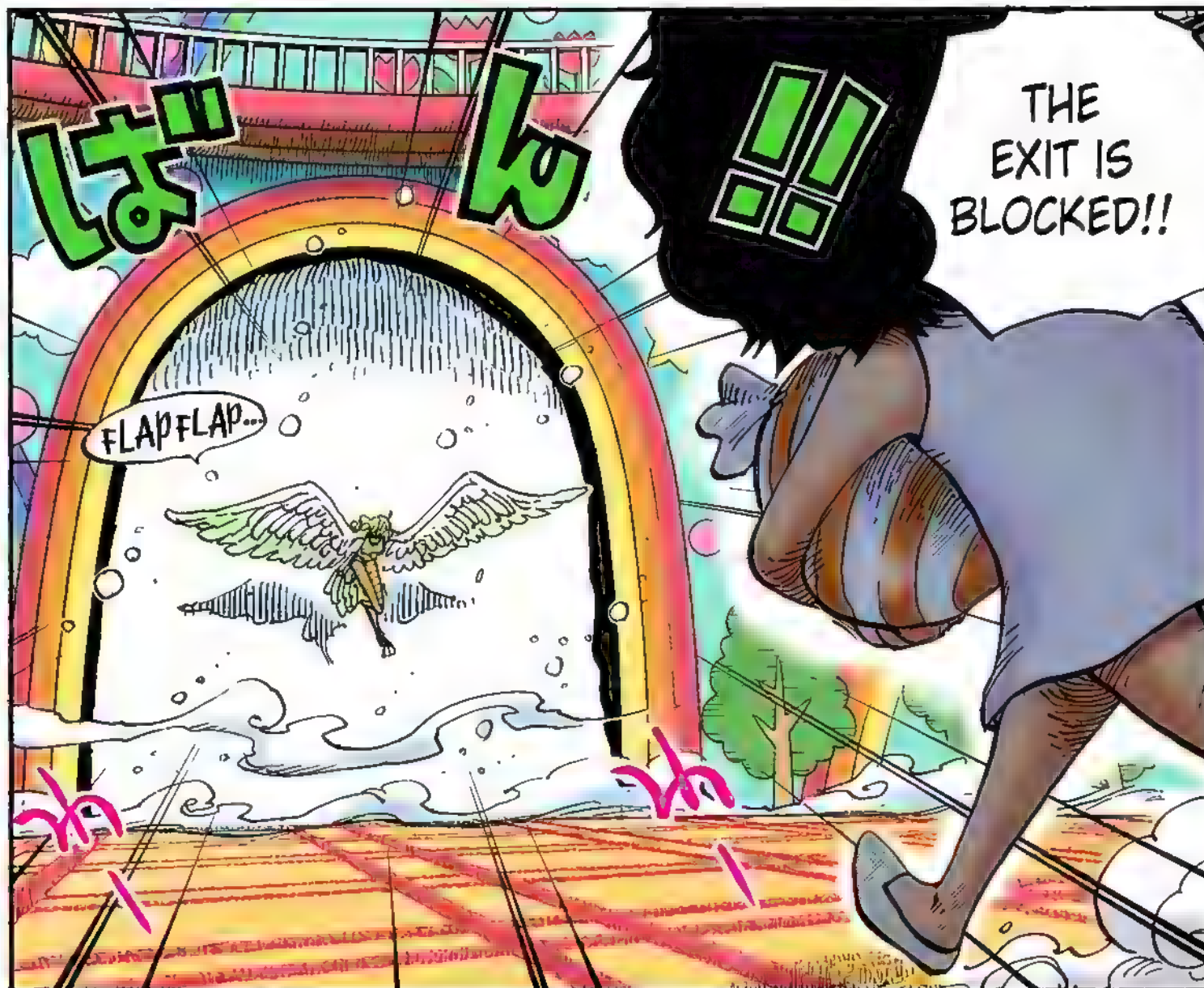
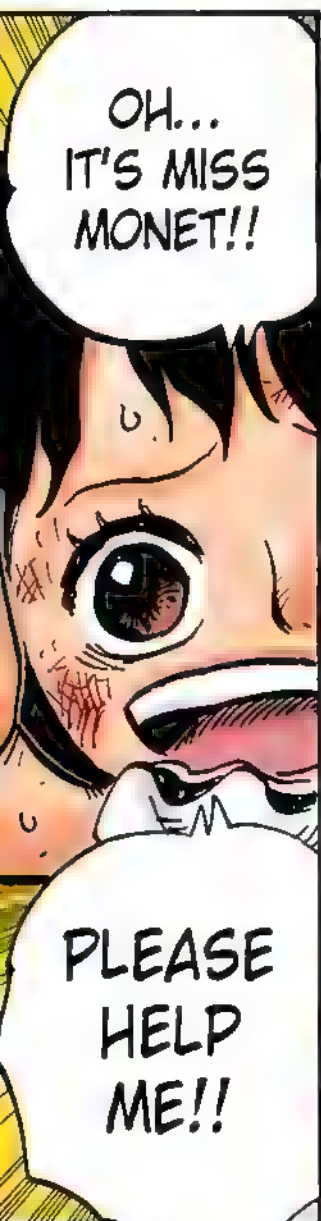
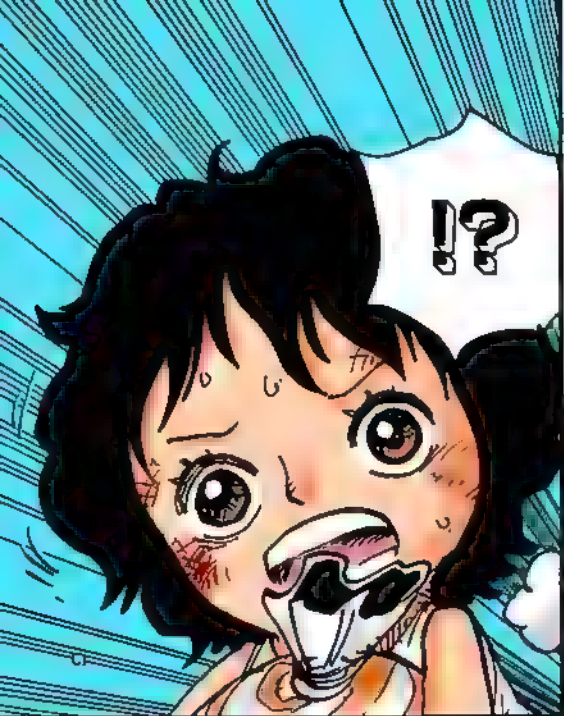


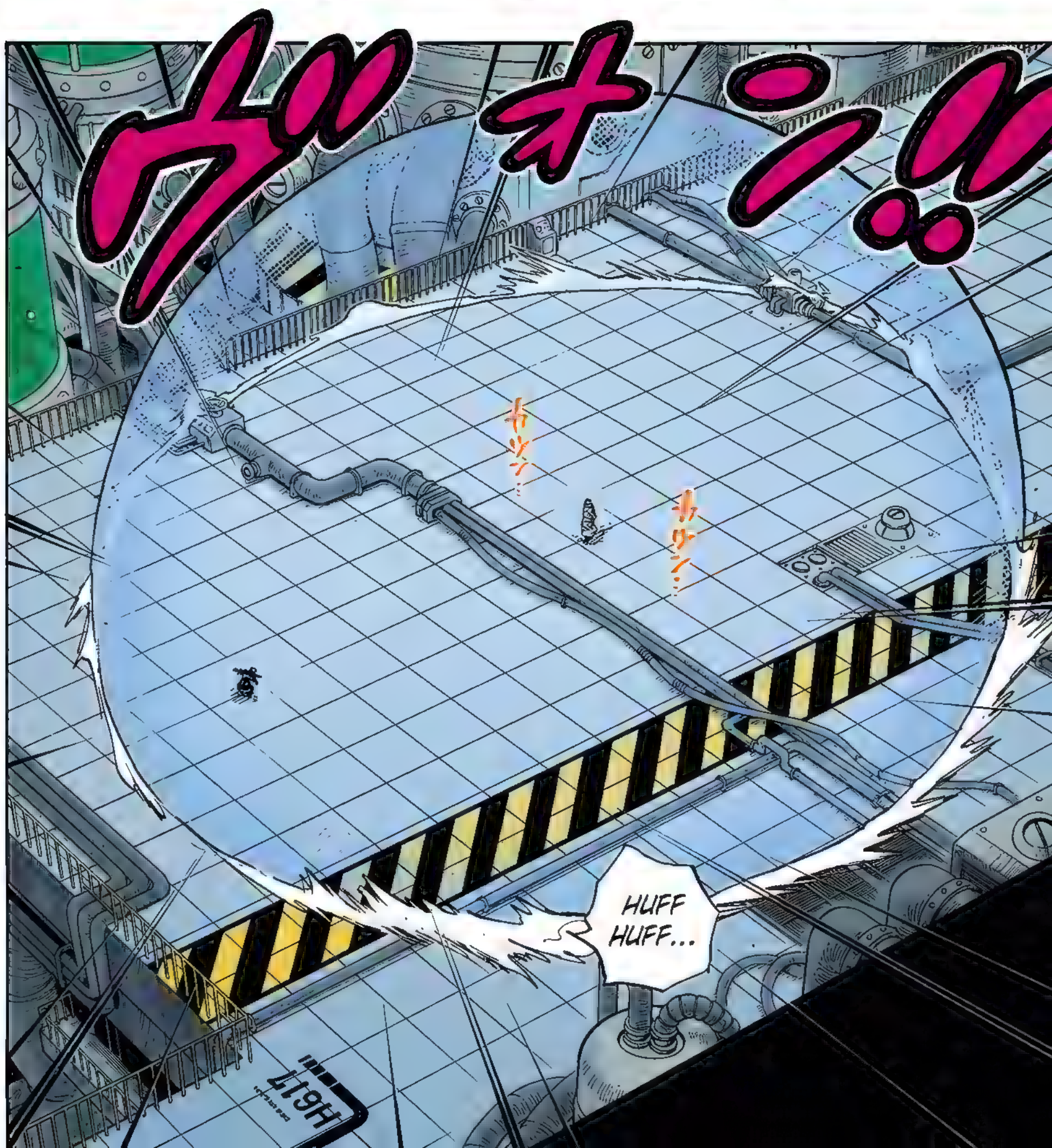
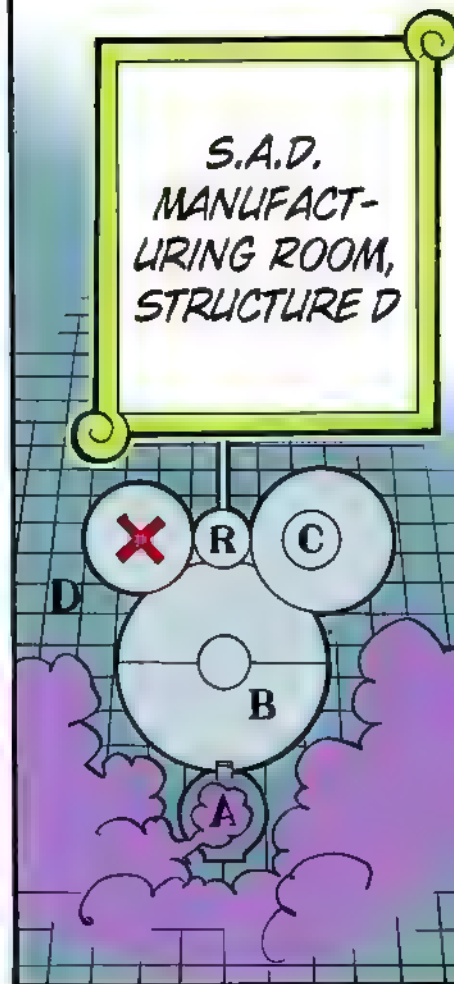
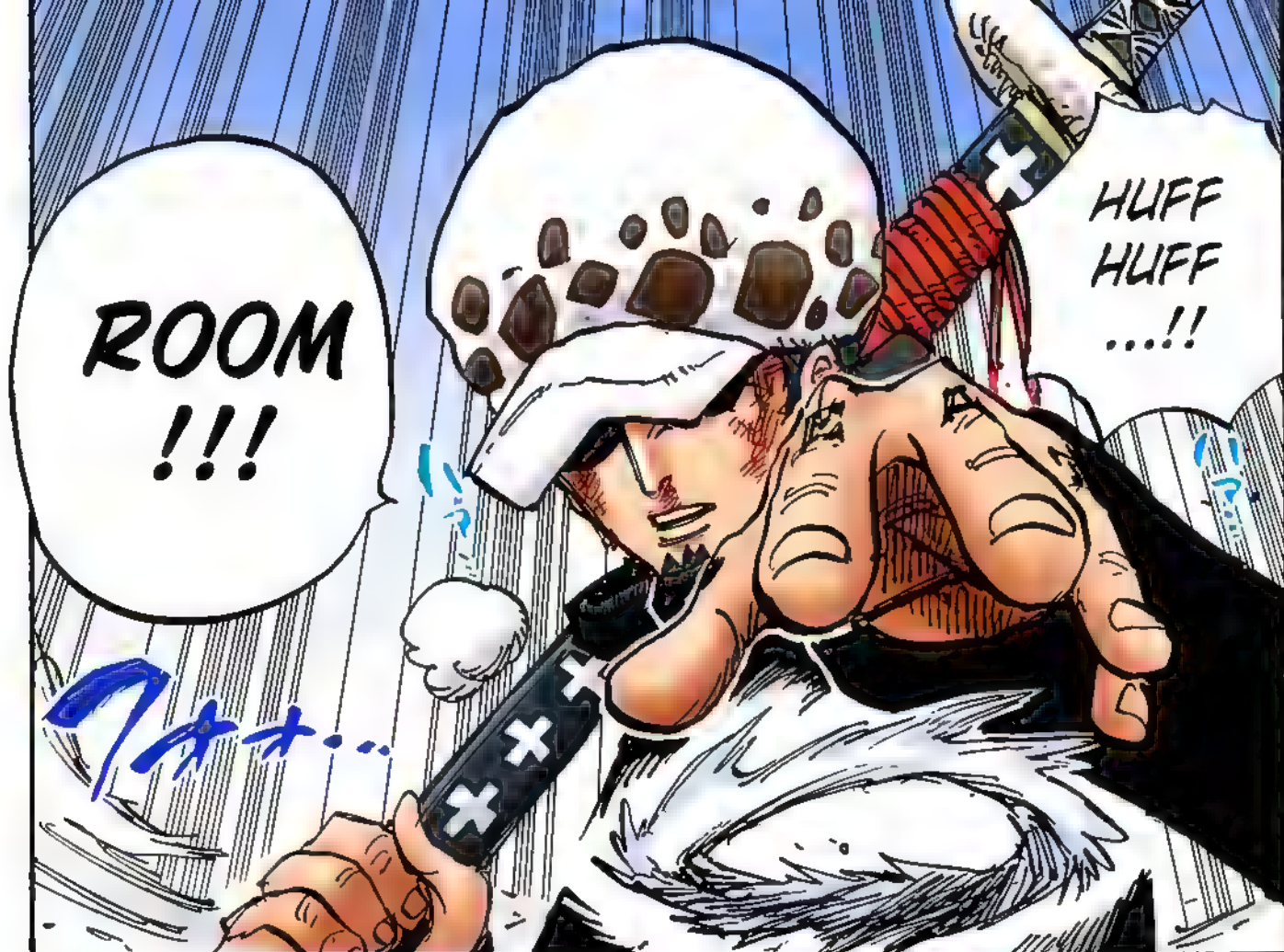
IT'S NO GOOD,
MOCHA!! RUN
FOR SAFETY!!

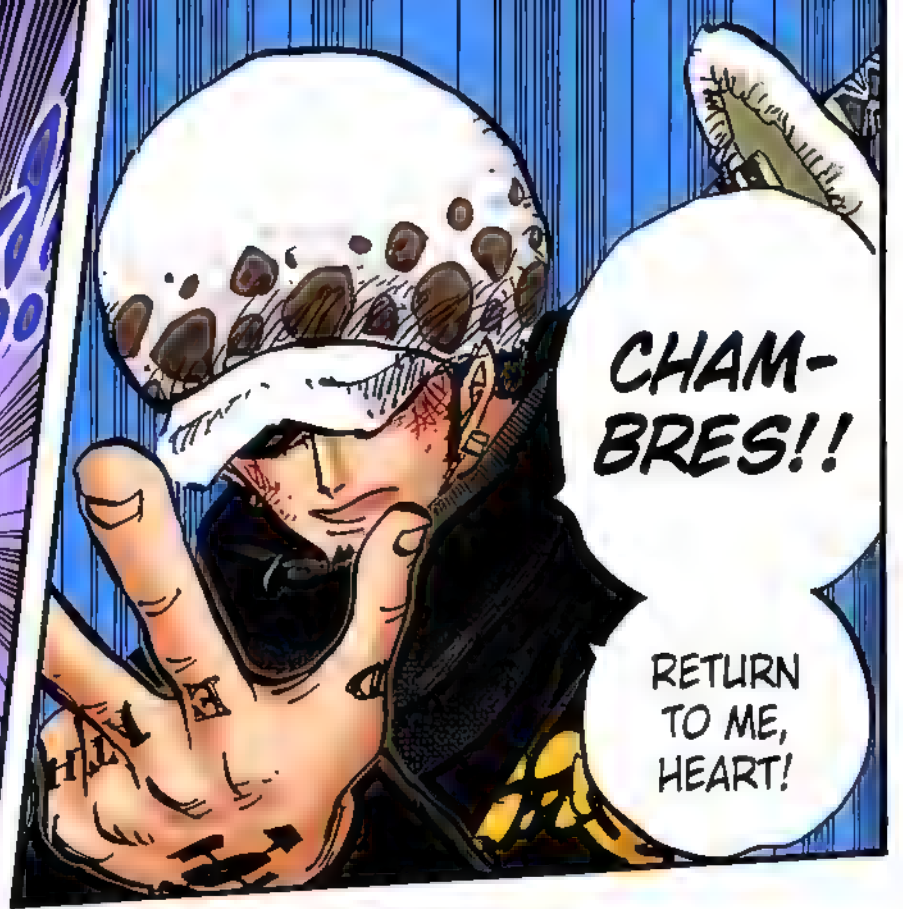
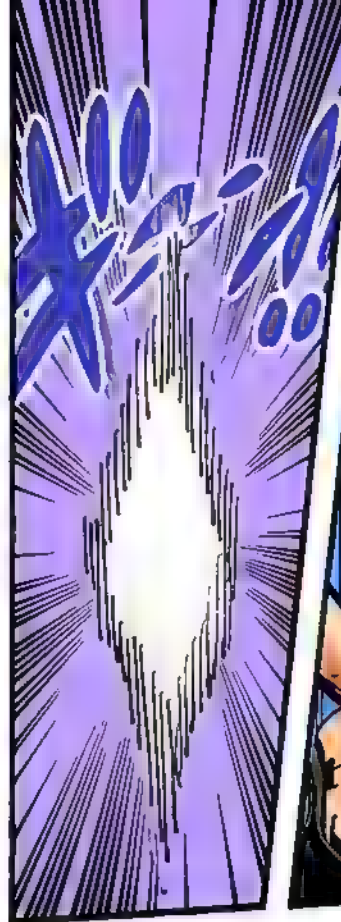
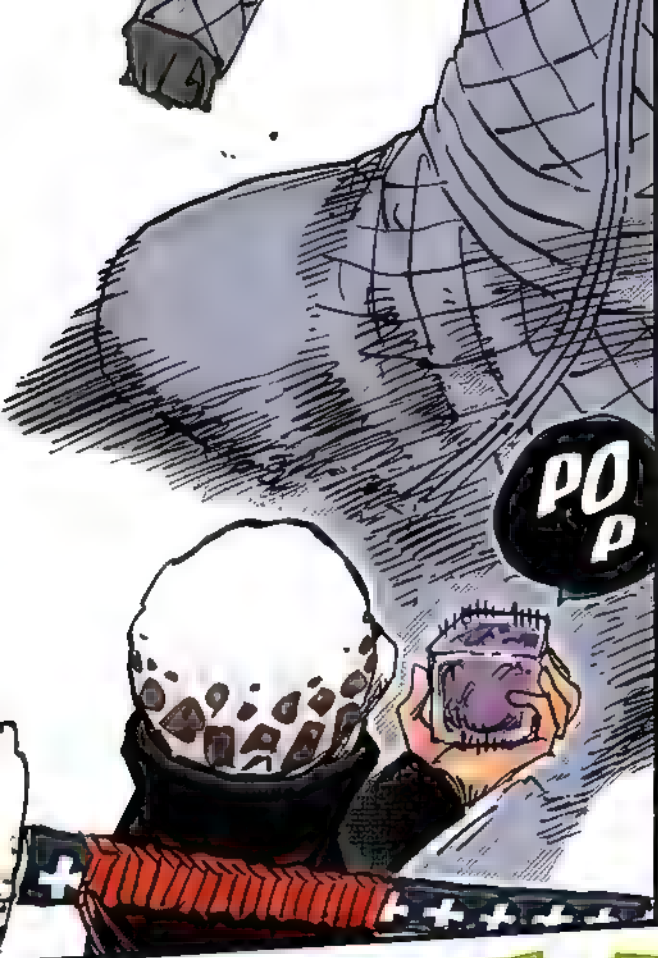


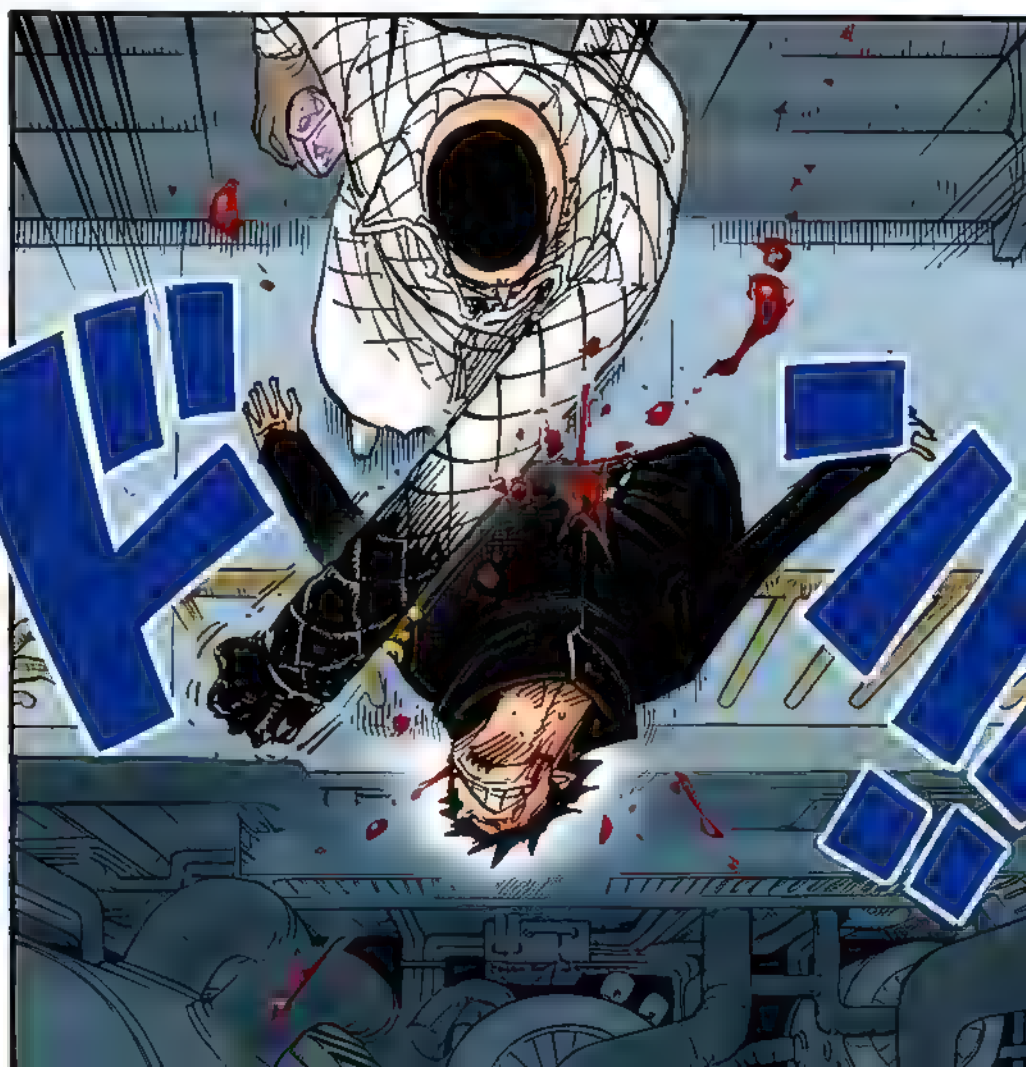
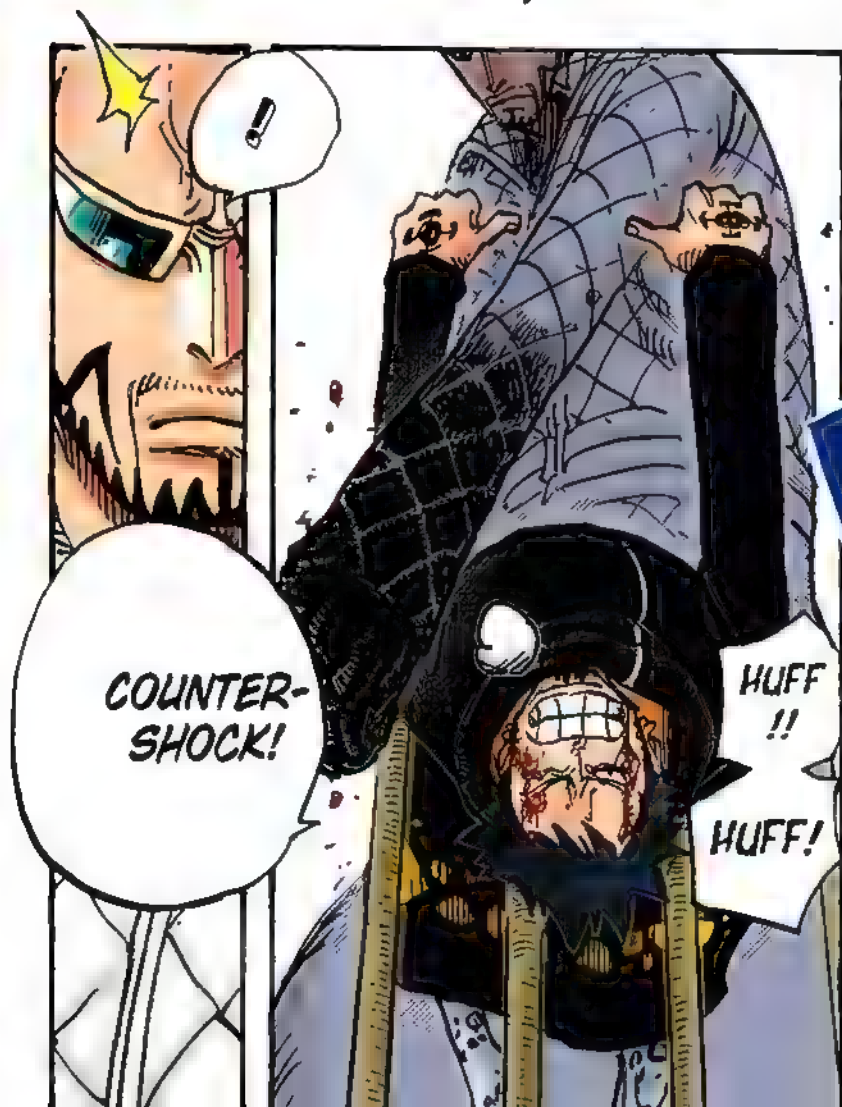
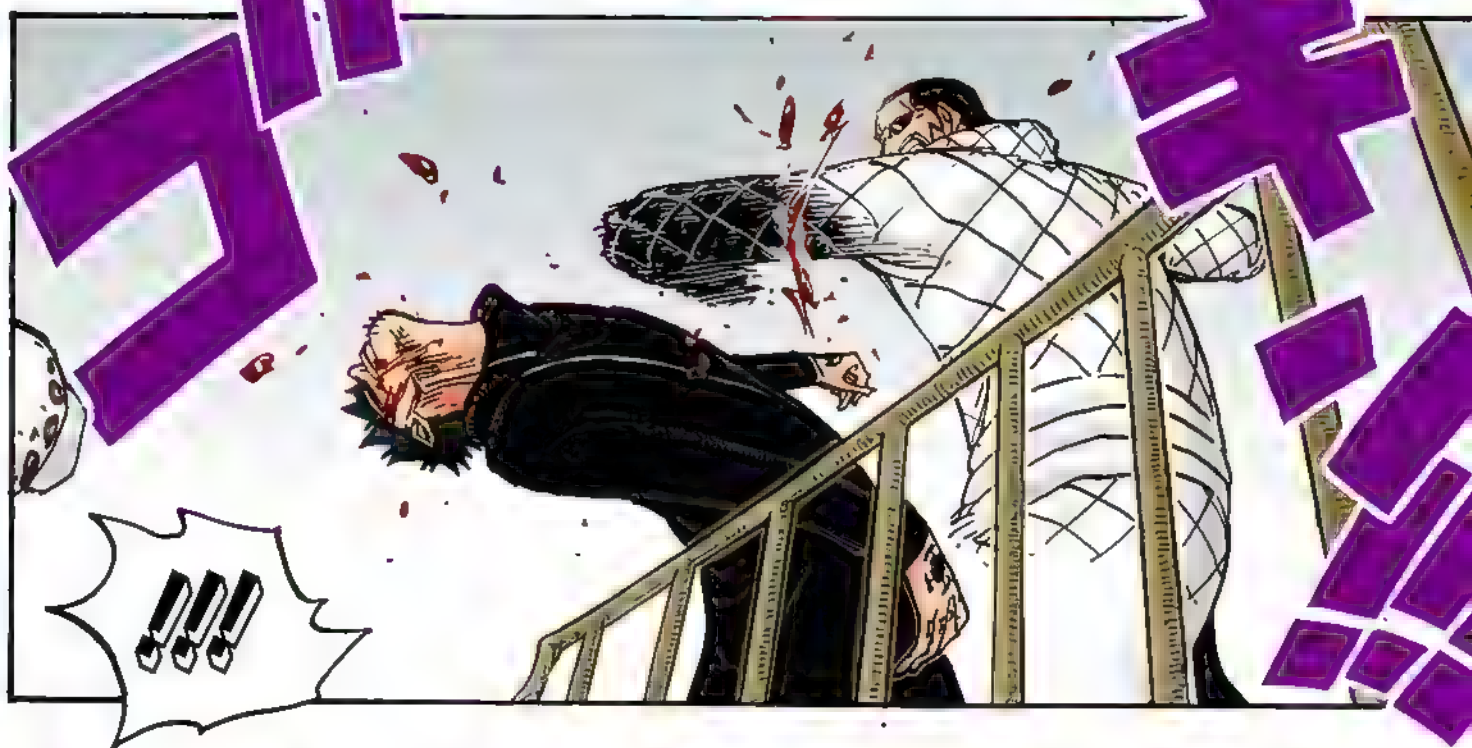
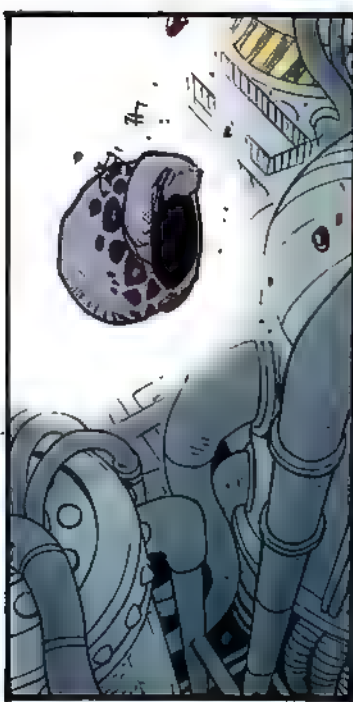
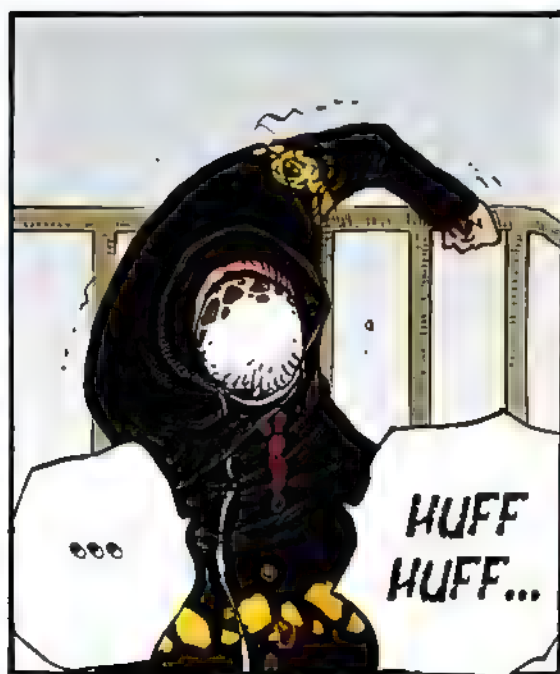
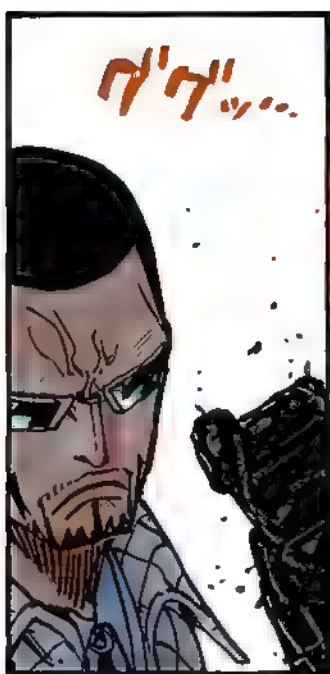
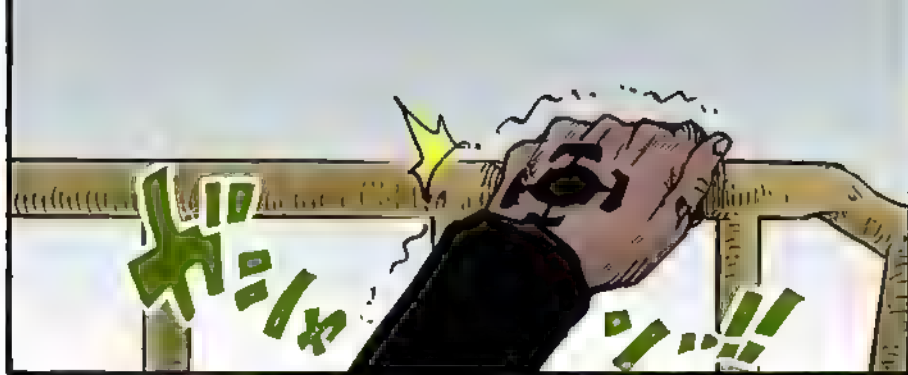
WE CAN'T
GO HOME IF
WE DON'T
LISTEN TO
THEM!!

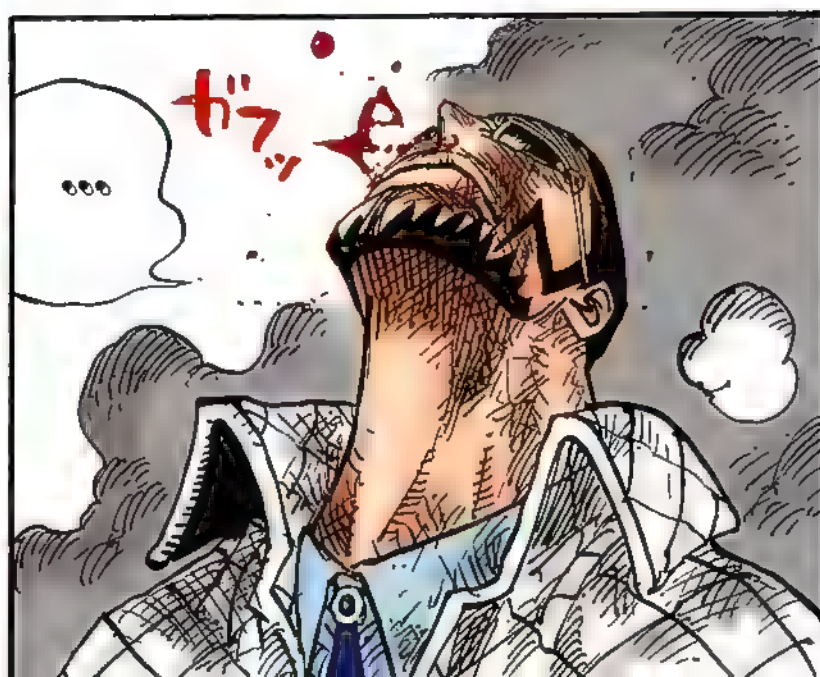
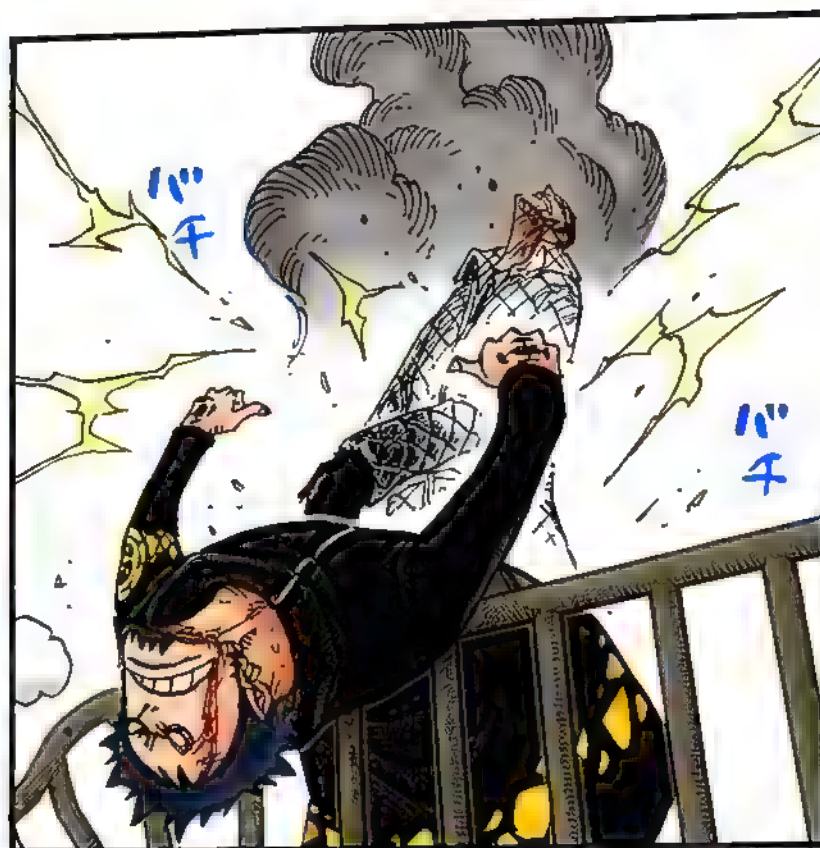
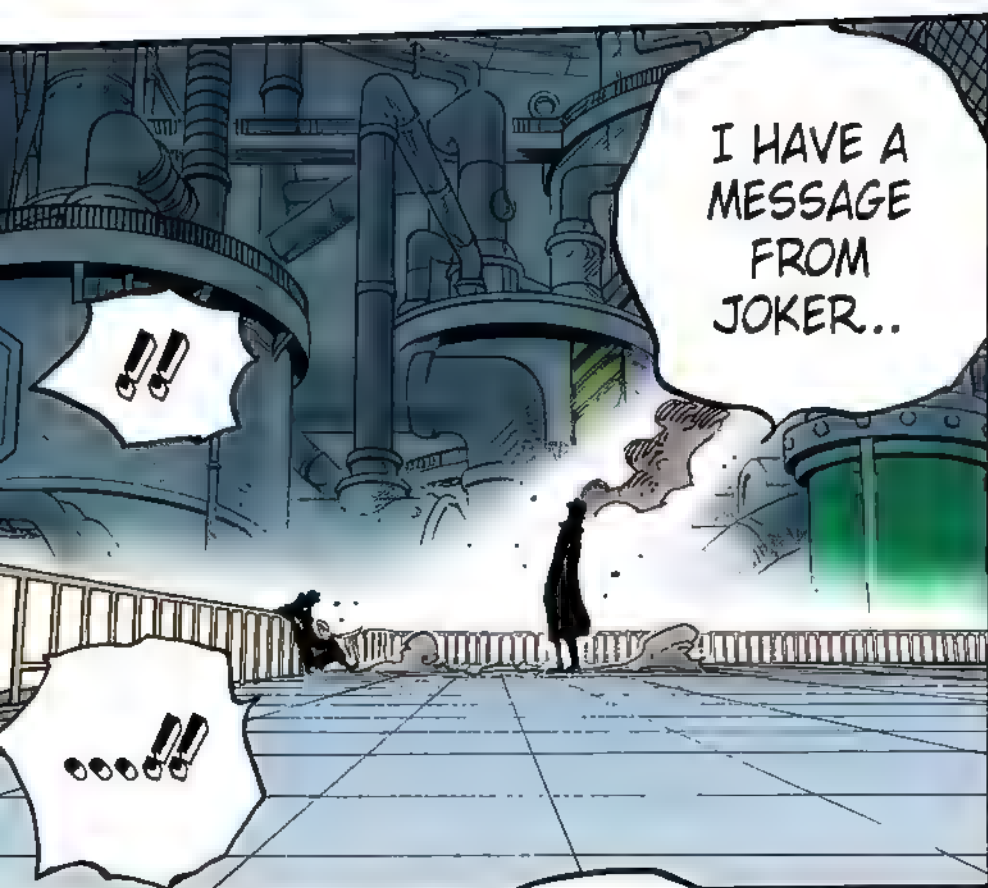
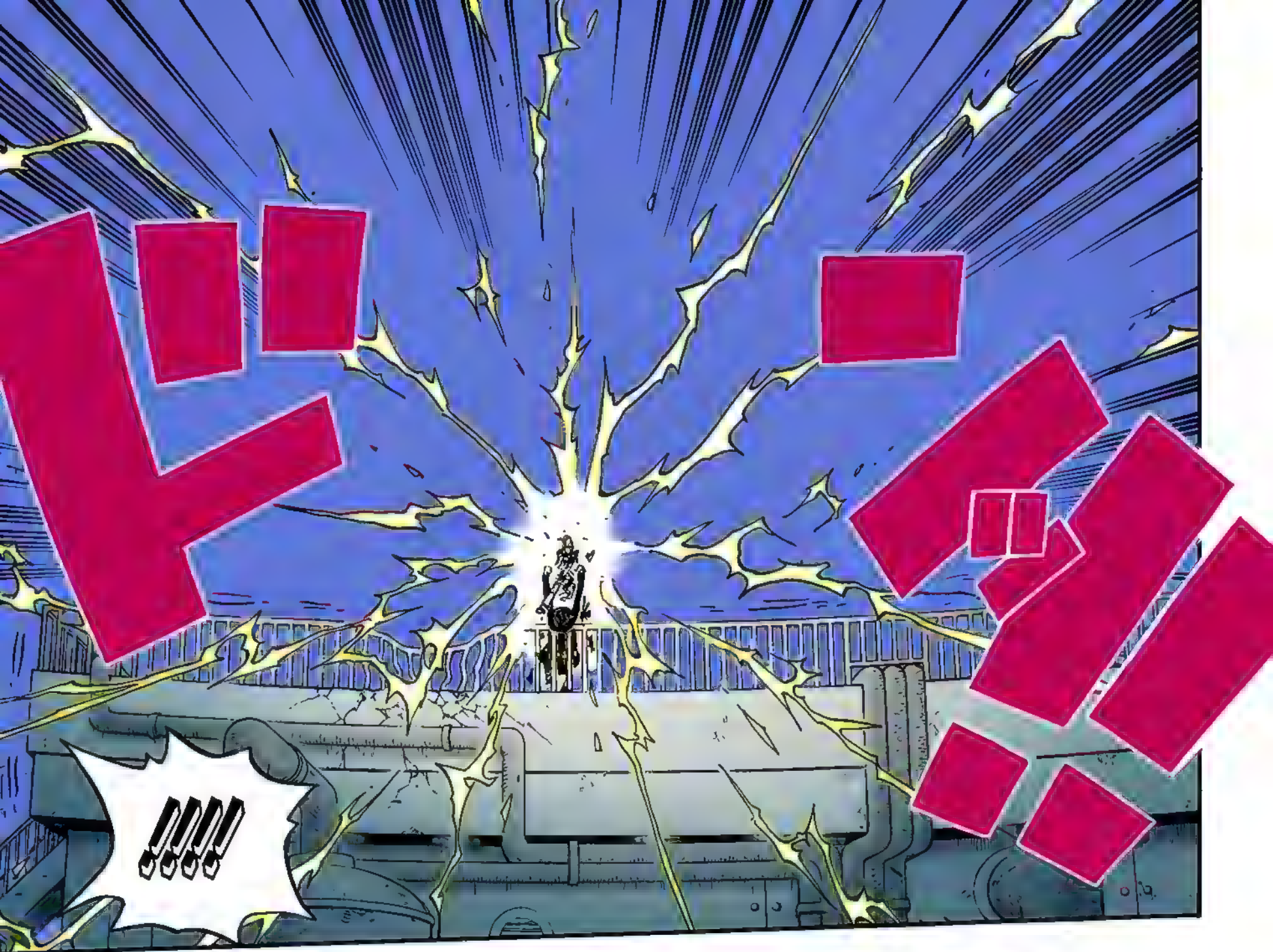
GET A GRIP,
EVERYBODY!!
REMEMBER
HOW WE
ASKED
CHOPPER'S
FRIENDS FOR
HELP?!













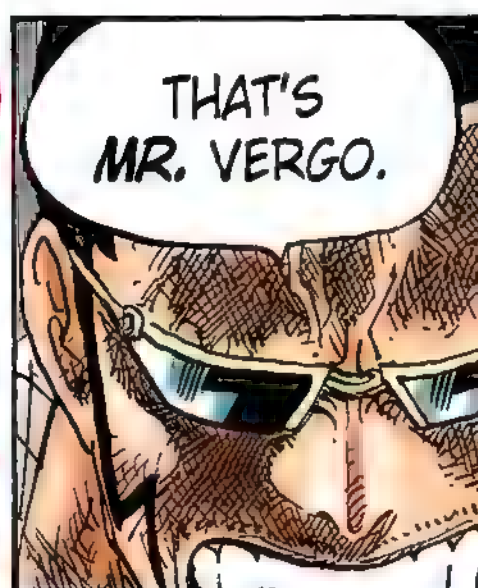
...
VERGO.

I KNEW
EXACTLY HOW
TO GET MY
HEART BACK
FROM CAESAR.

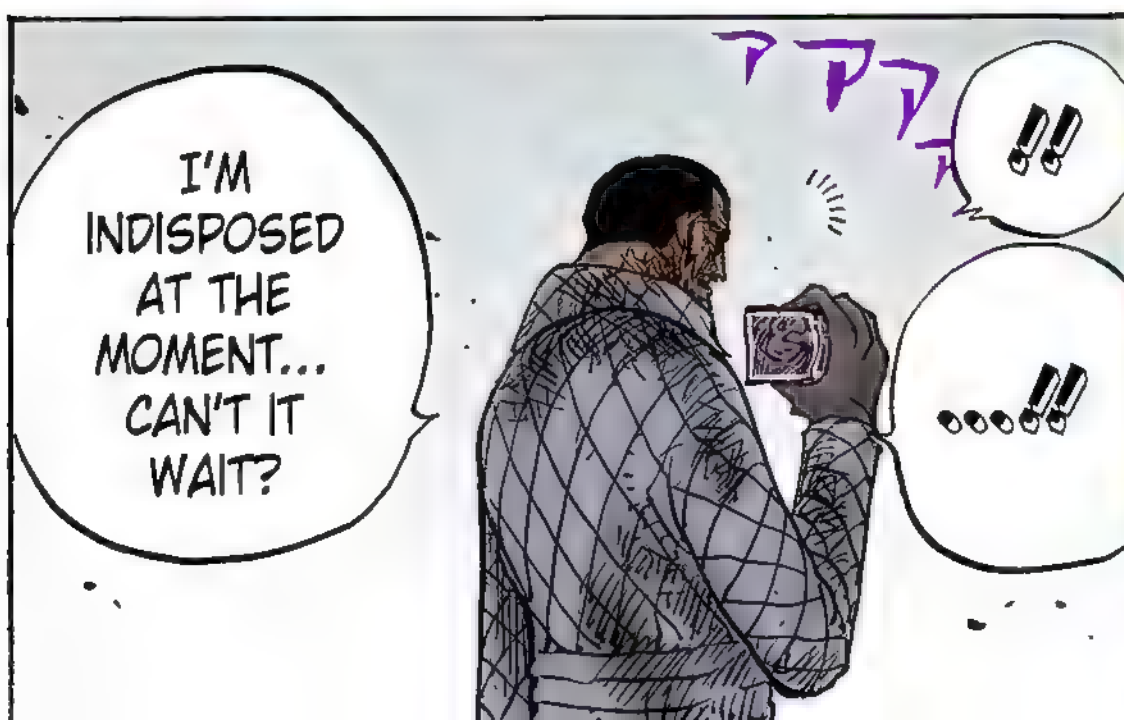
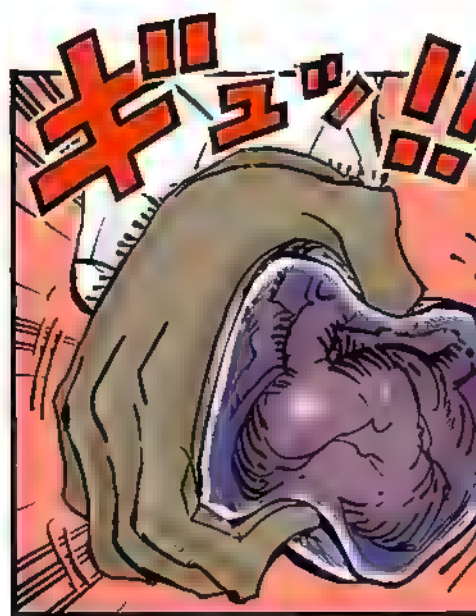
MY ONLY
FAILURE WAS
NOT PREDICTING
YOUR ARRIVAL...



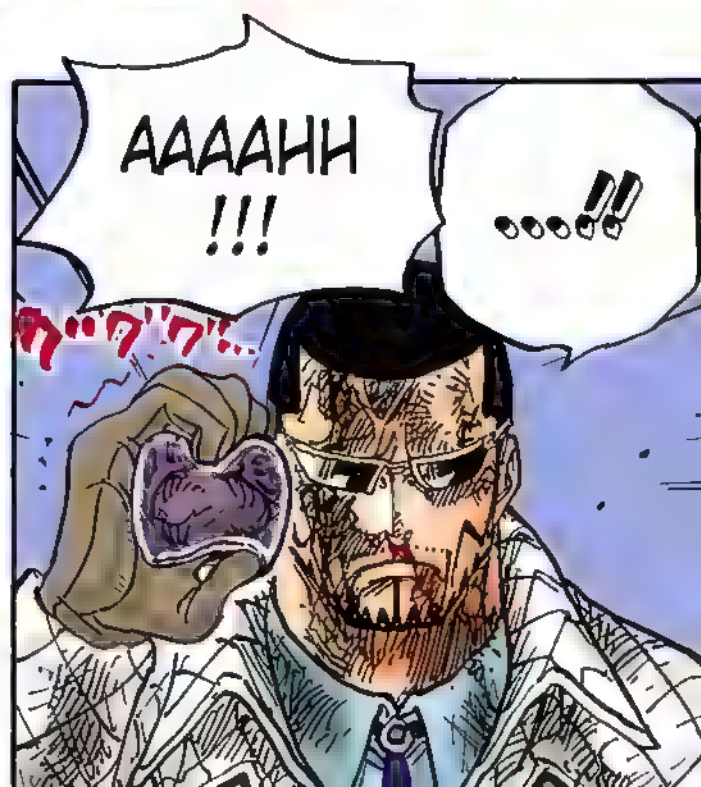
AAAGHH
!!!!



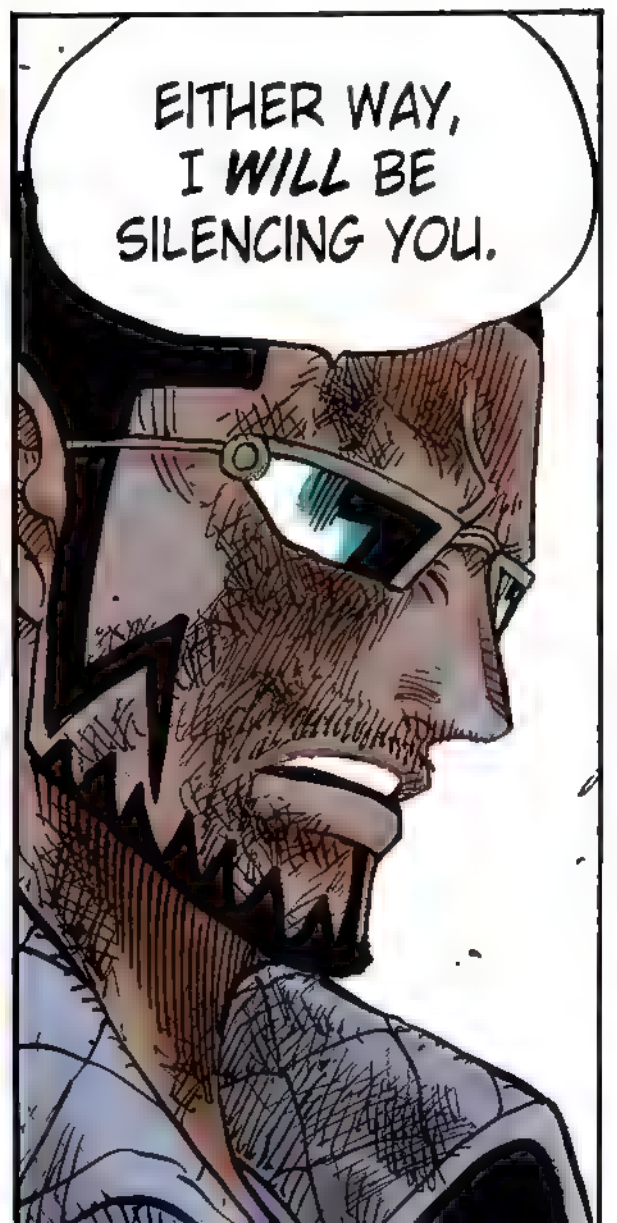
THAT'S
MR. VERGO.



I'M
INDISPOSED
AT THE
MOMENT...
CAN'T IT
WAIT?



AAAAHH
!!!





(Michi Nakahara, Tottori)

Q: Warning!

The following segment contains considerable amounts of vulgar content, and reader discretion is advised. Those with weak stomachs are urged to proceed with the story.

--Patan



A: Huh...? We have a warning? This is outrageous! Well, I certainly don't want anyone thinking my work is vulgar, so I'll answer your questions in the most dainty and elegant manner I can. Ahem! Please proceed with your questions...

Q: Hello, PervichiroOda. Why did Caesar demand Law's heart? You'd figure that demanding his penis instead would be more damaging to Law.

--Ikeyan



A: Ahem. Indeed, the weenis (daintier term) is more sensitive, shall we say. But what about the visual image? Law holding a weenis, or Law holding a heart. Which one is a more powerful picture? Remember, Law delivered a hundred pirate hearts to Navy HQ in order to be a Warlord of the Sea... If he'd given them a hundred weenises, he'd be more like a Warlord of the Pee.

Q: Vergo can cover his whole body with Color of Armament Haki, right? Does that mean he can imbue his penis with Armament Haki too?

--Newcomer



A: Ahem. He can. It certainly would make a man... Great.

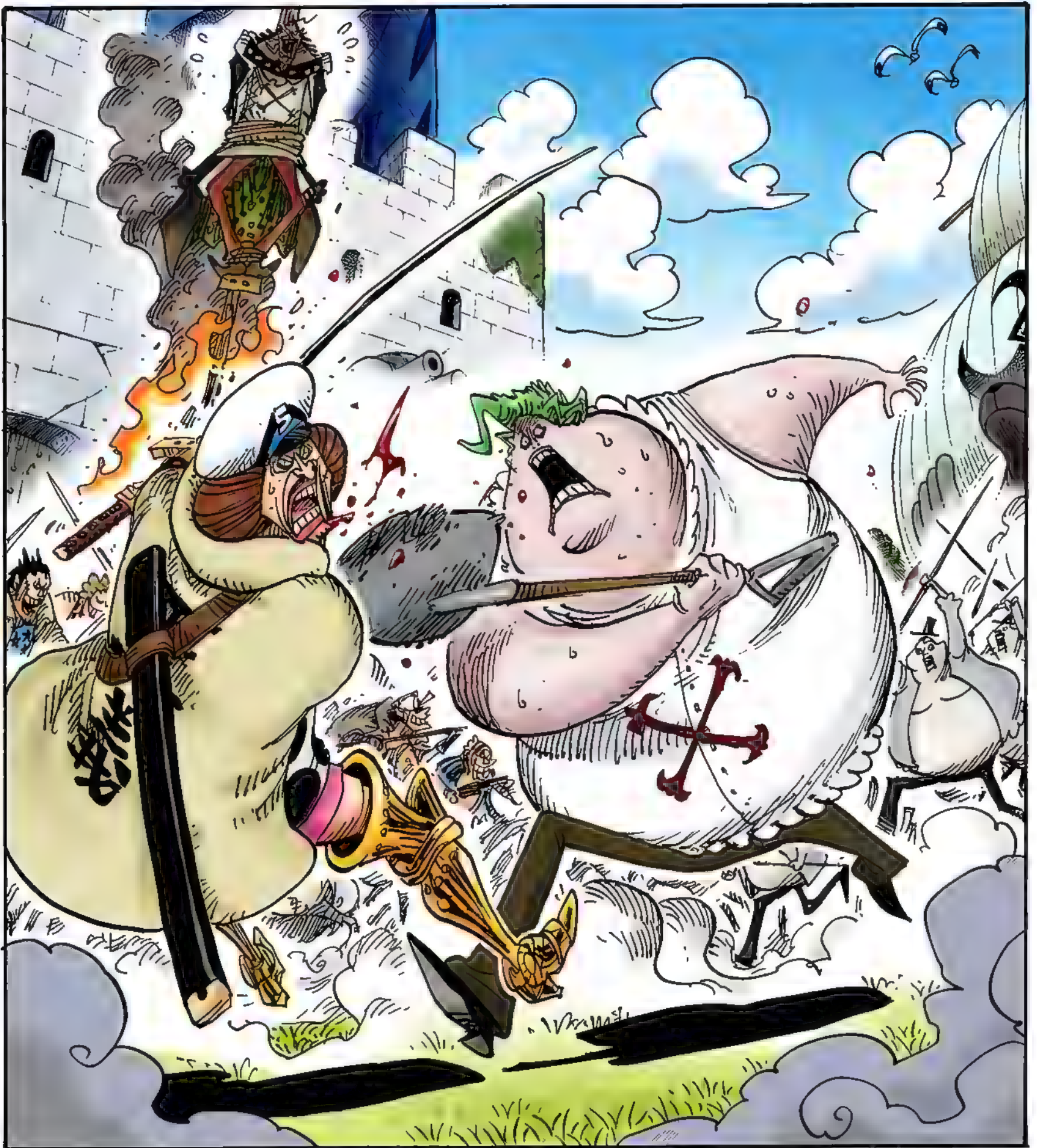
Q: Smoker, how can you just rip a bra off like that?! (See SBS, Vol. 68) It's simply monstrous of you. If it's that constricting, you can just wear it on your head like Mr. Oda does!

--Yusamai

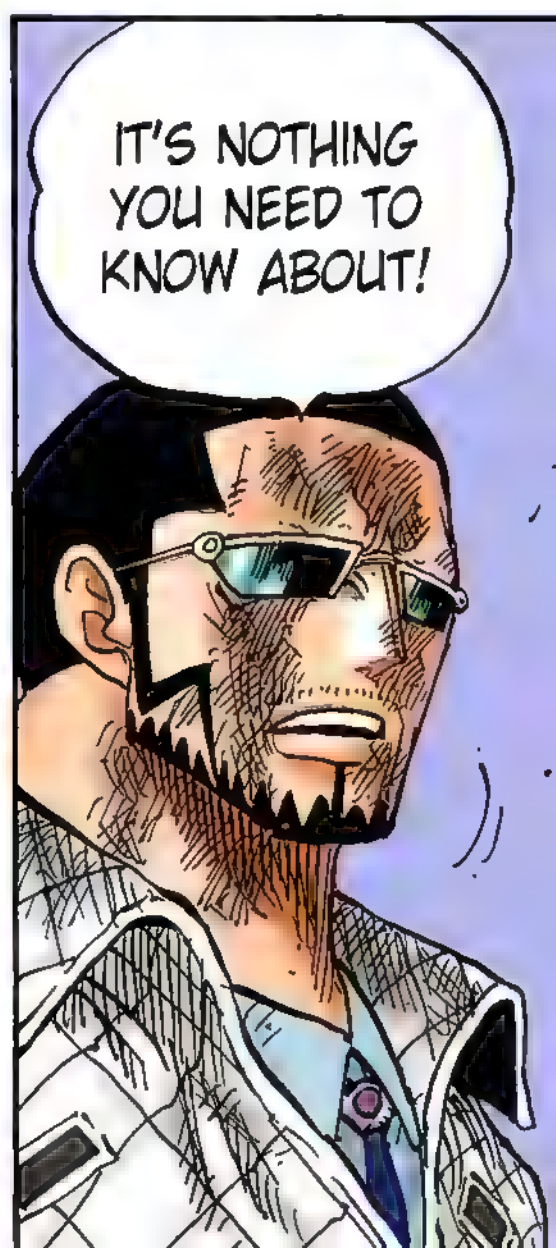
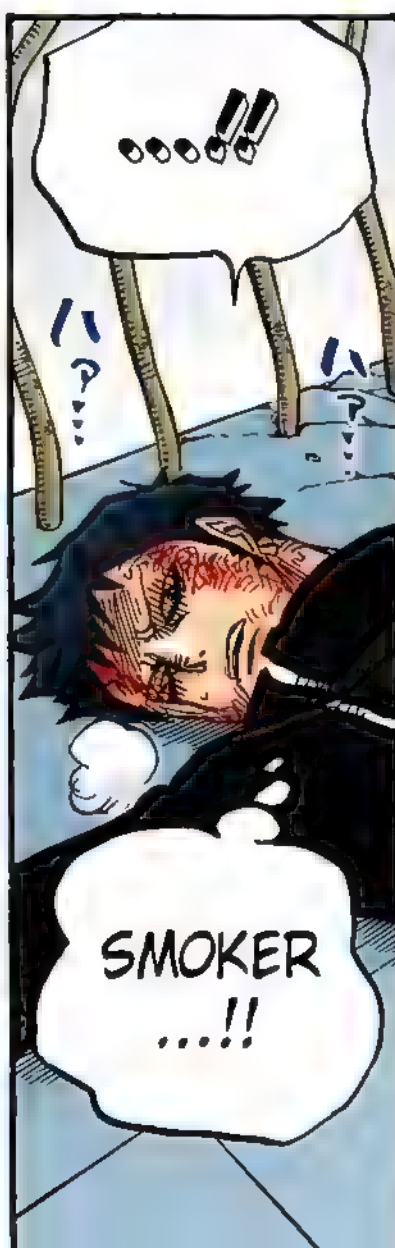


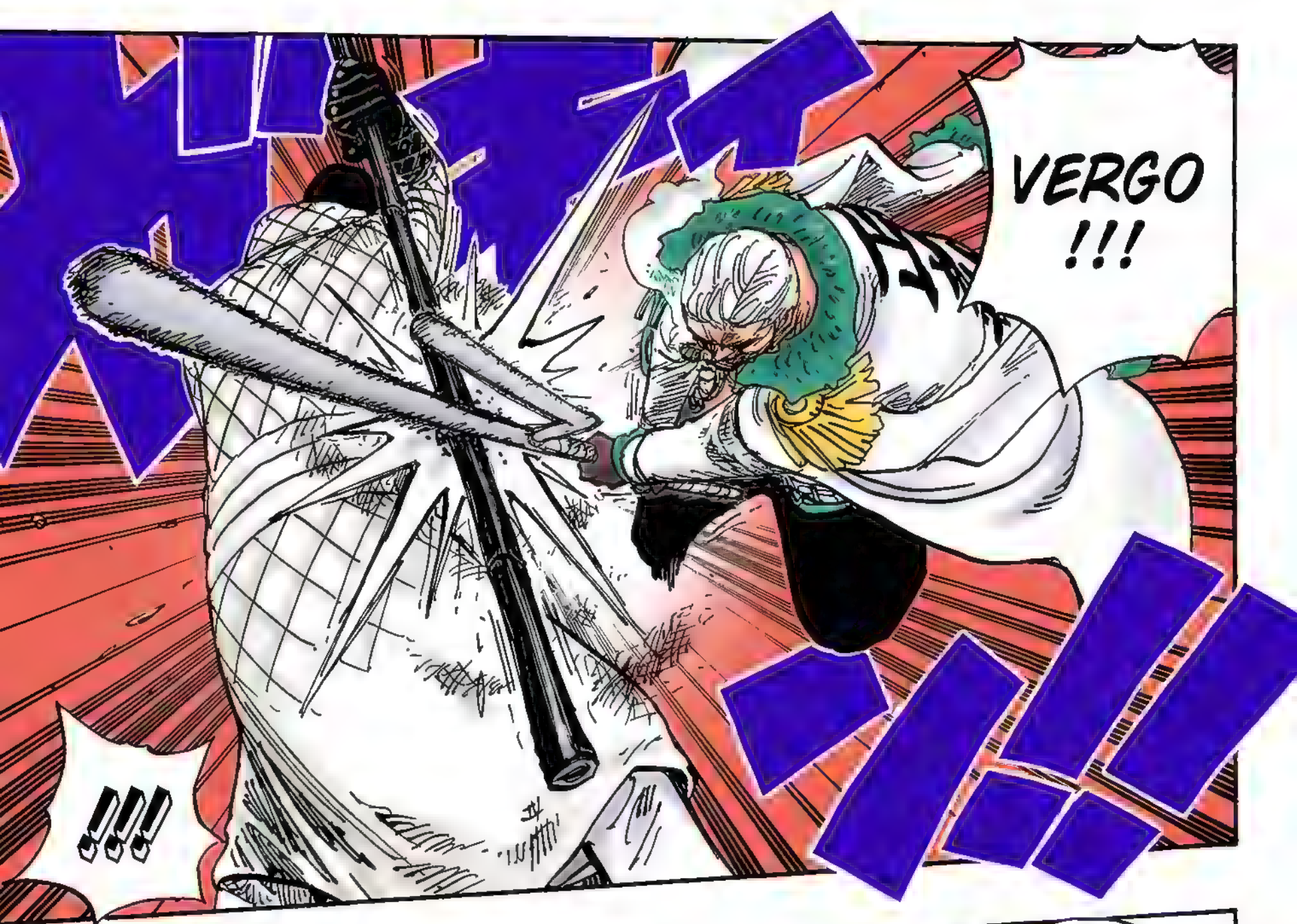
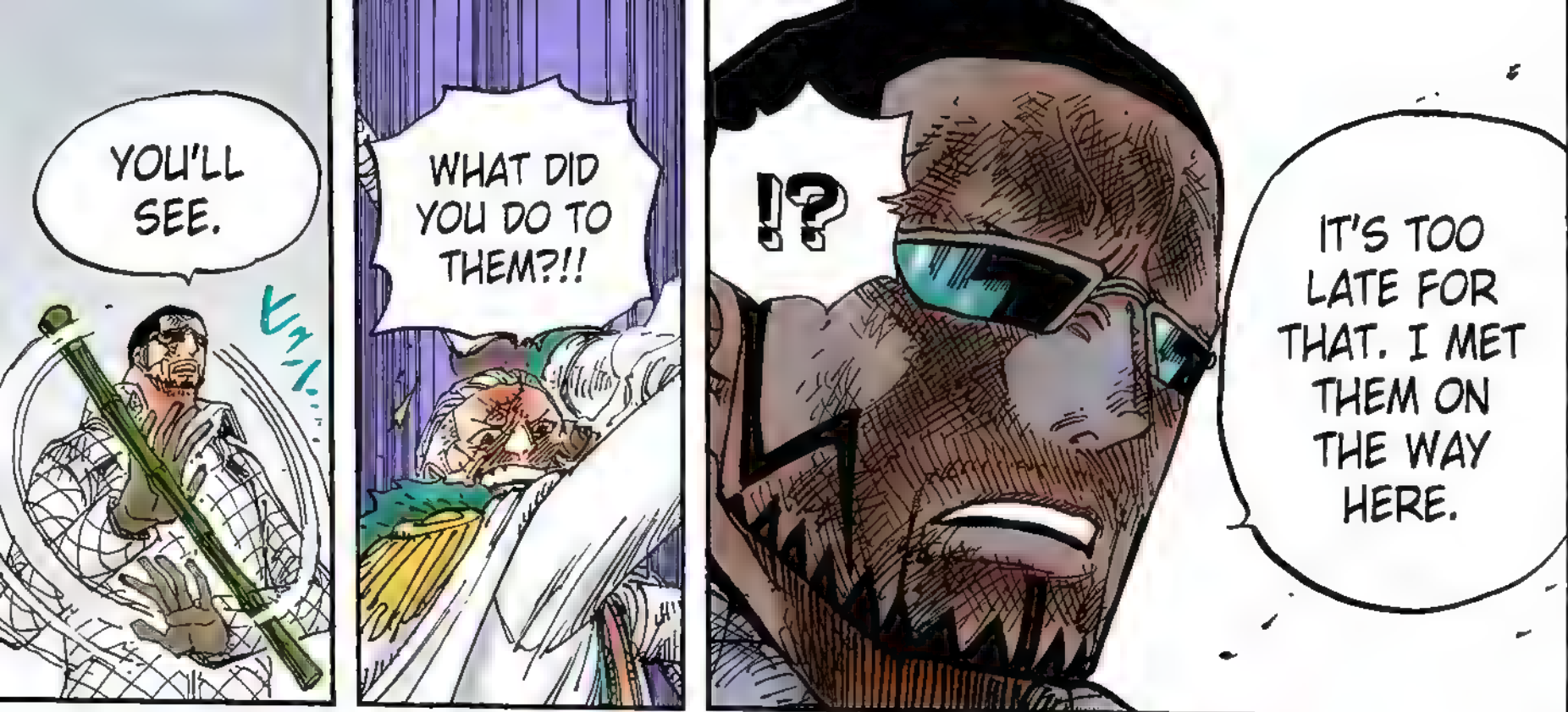
A: Ahem. Care to join me, Smoker?

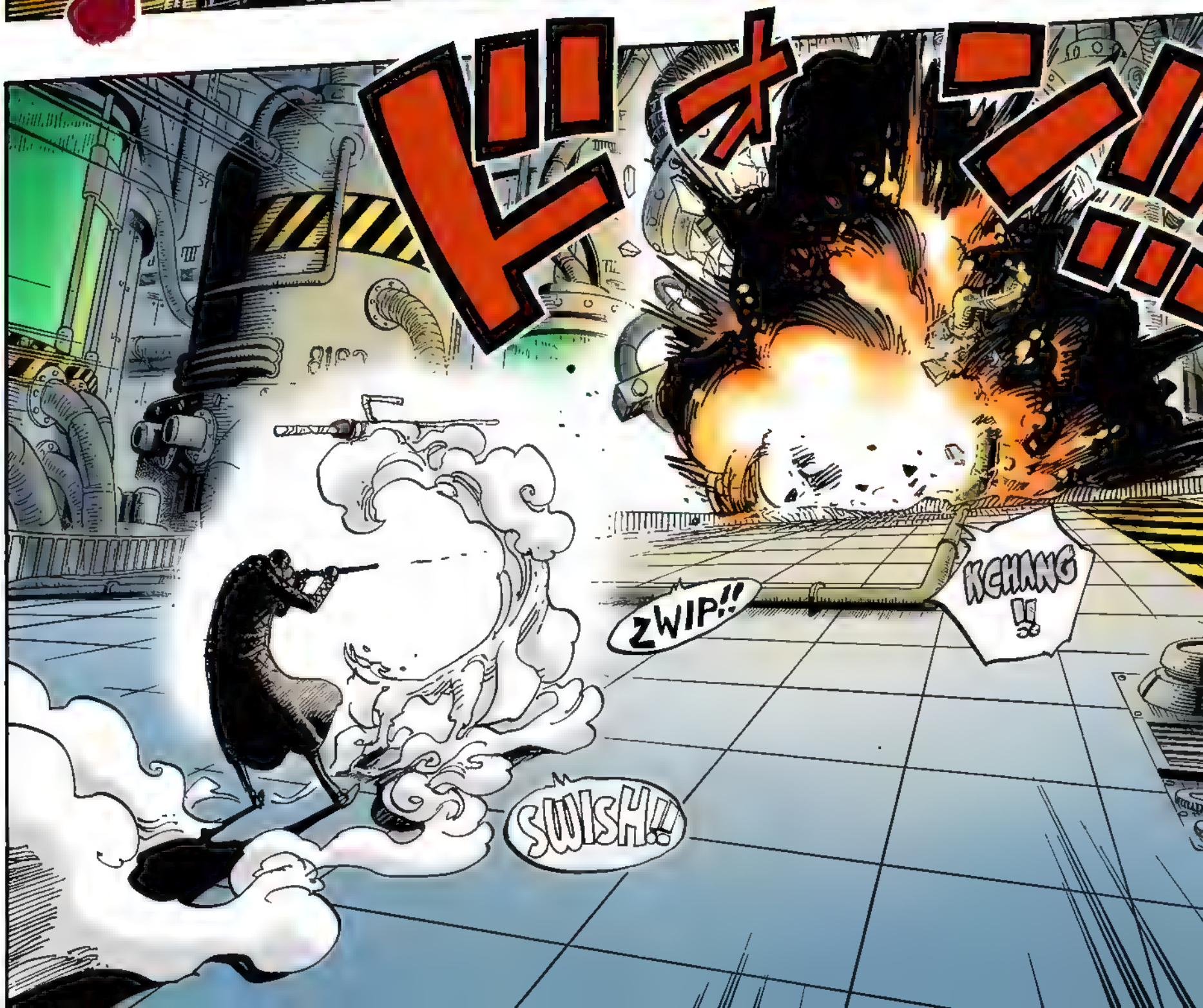
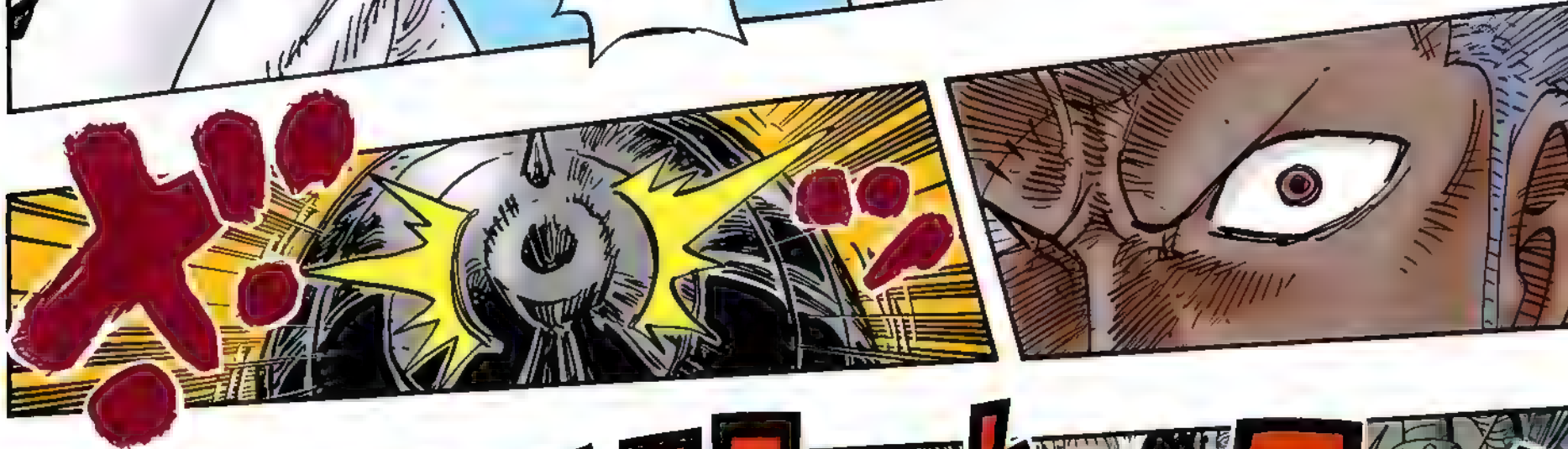
Chapter 684: **DON'T DO IT, VEGAPUNK**

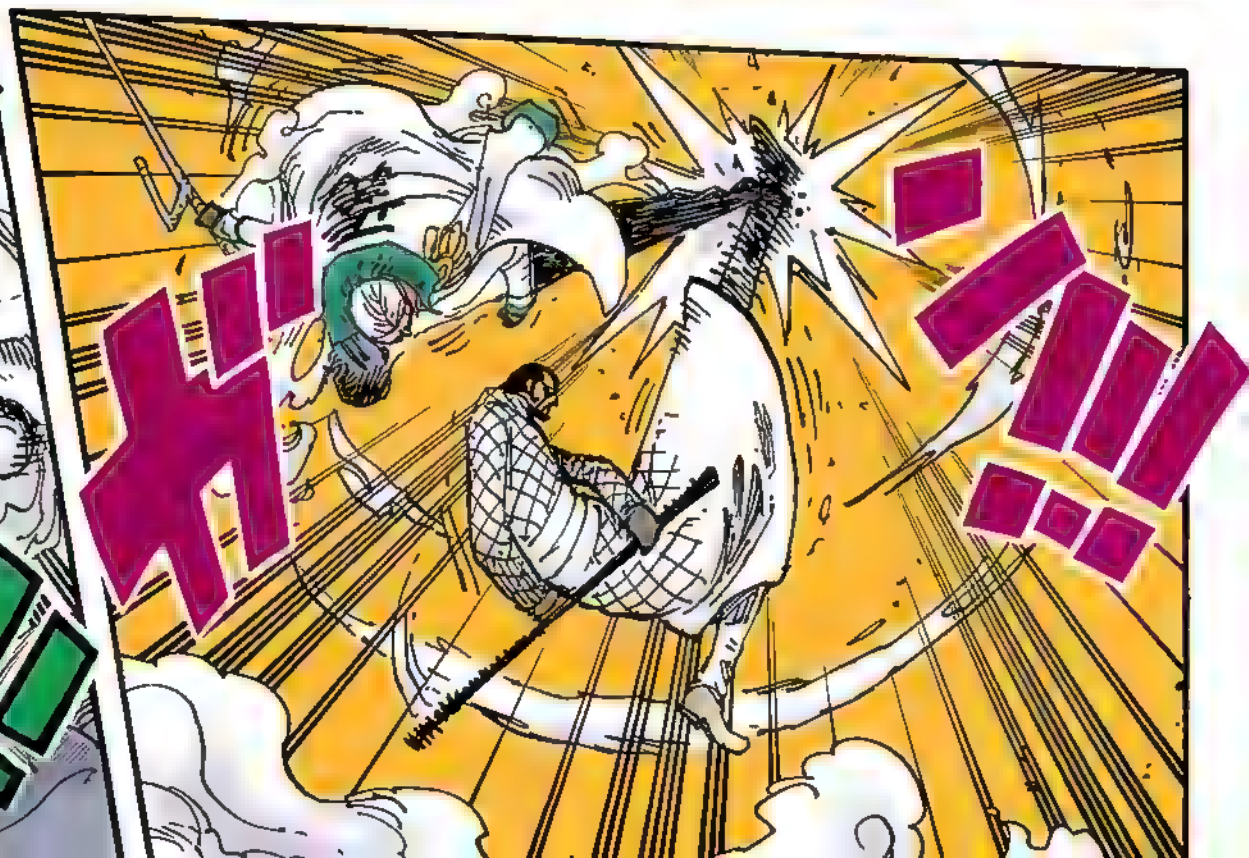
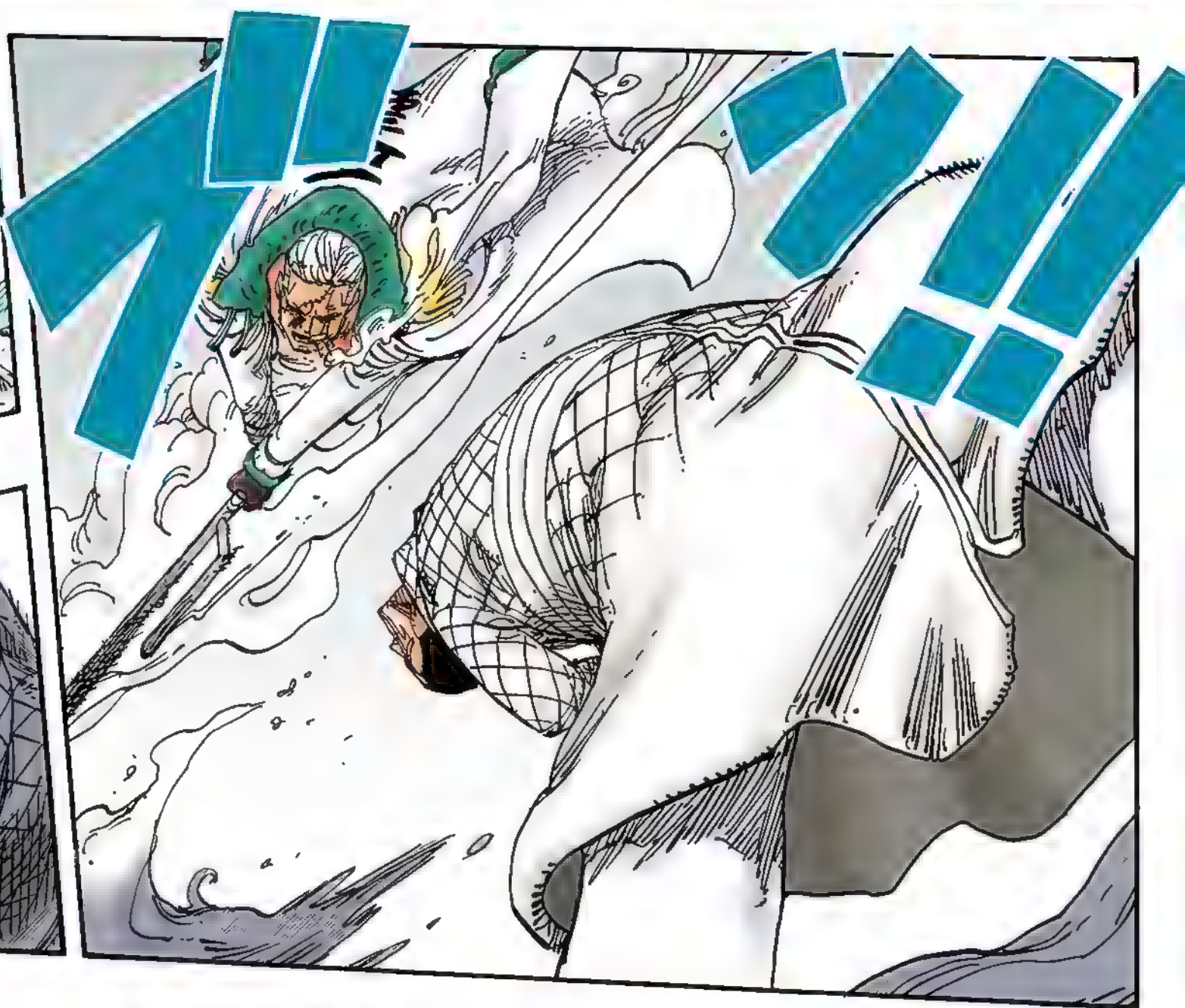
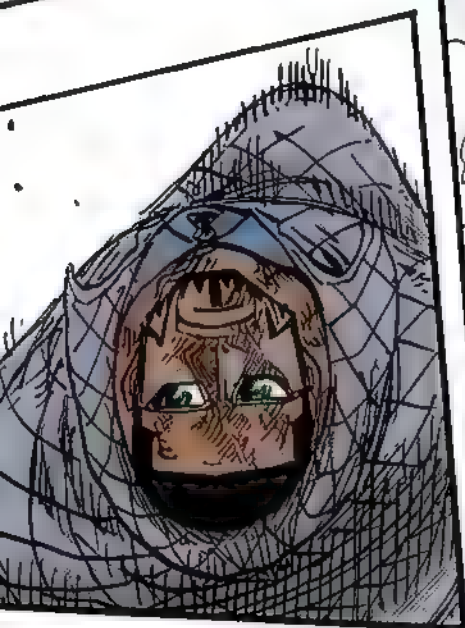
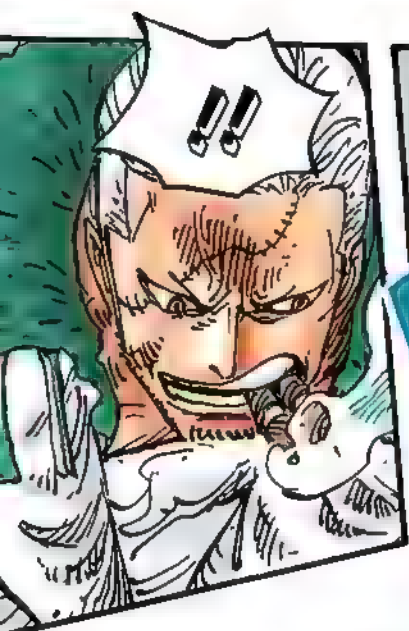
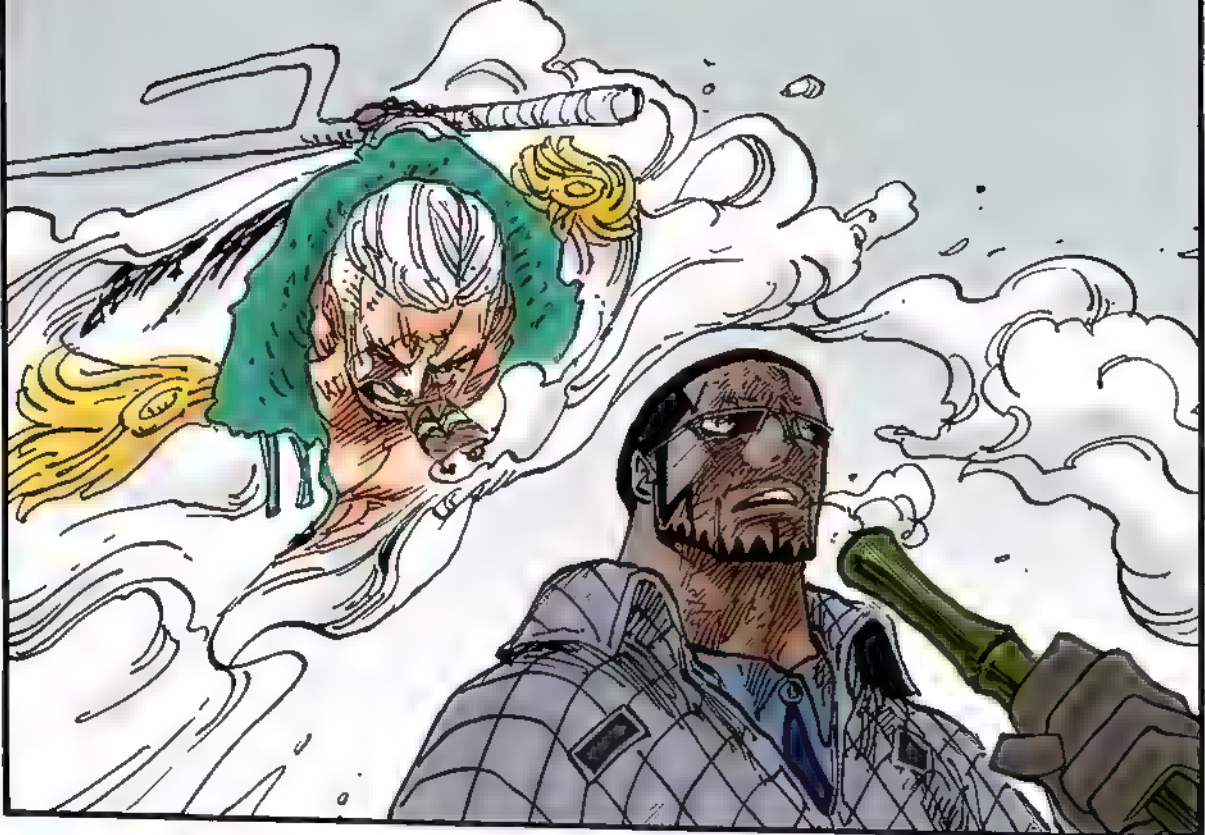
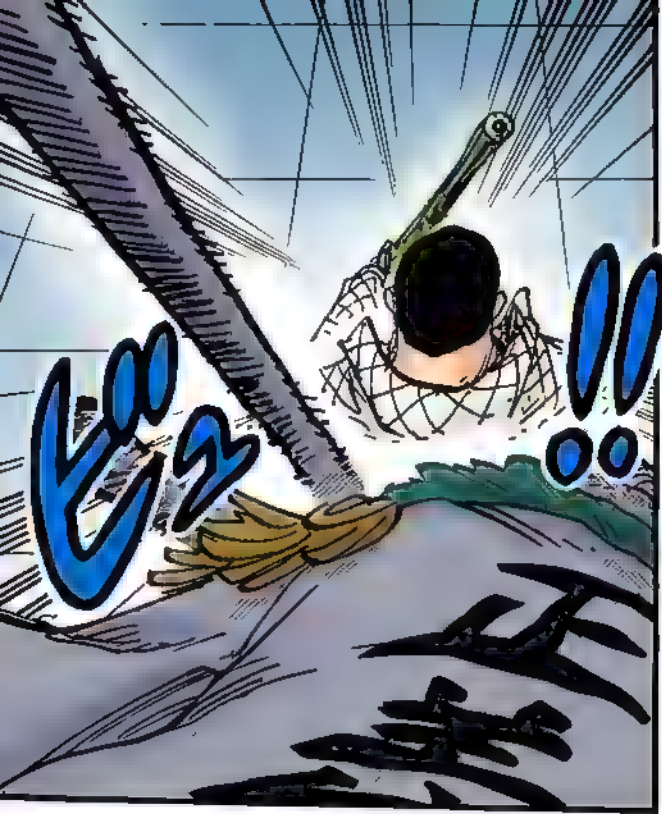


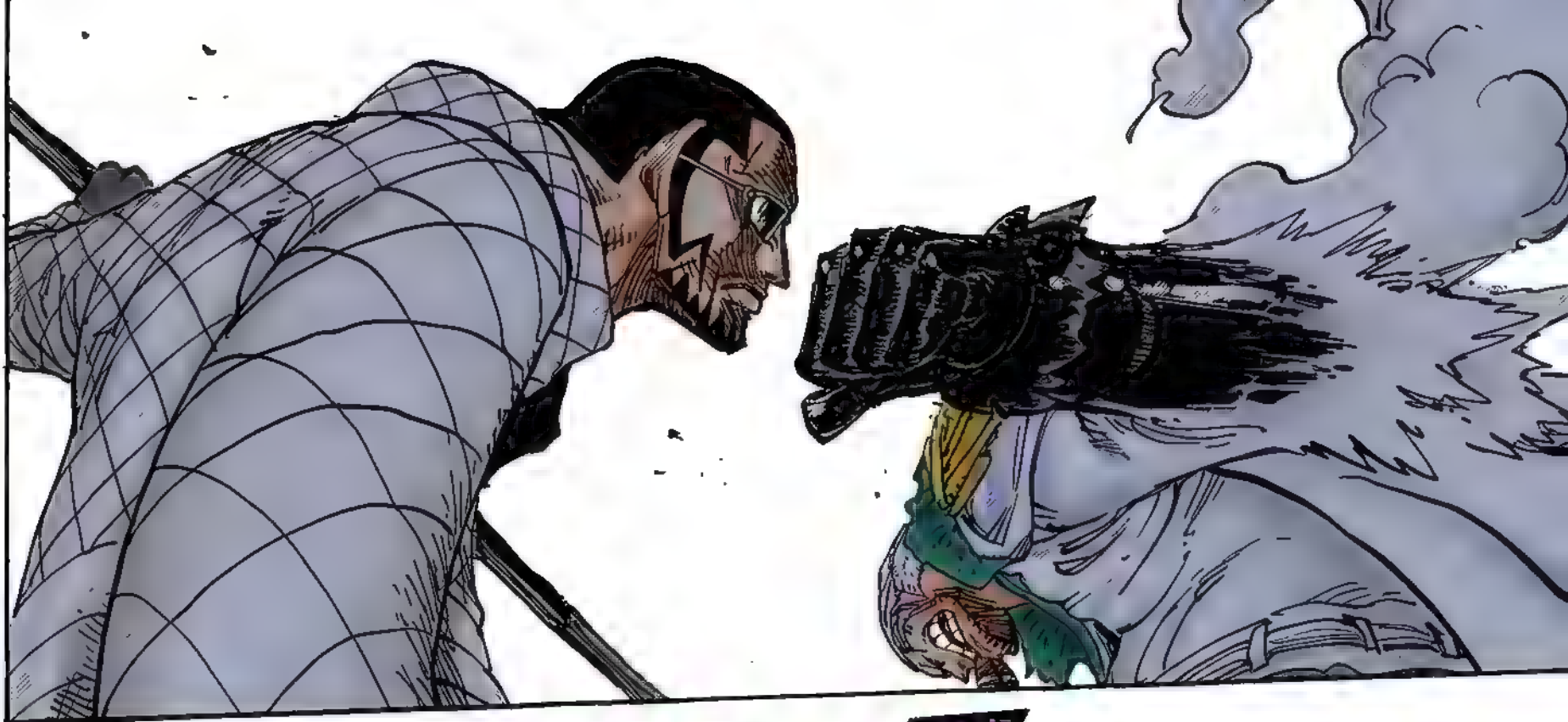
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 10:
"CARIBOU PIRATES VS. NAVAL G-5"











AWAY FROM
THE BASE, THE
CAPTAIN IS
RESPONSIBLE FOR
THEIR LIVES.



I DON'T
CARE IF YOU
ARE THE BASE
COMMANDER!!

I DON'T CARE
HOW LONG YOU'VE
KNOWN THEM.



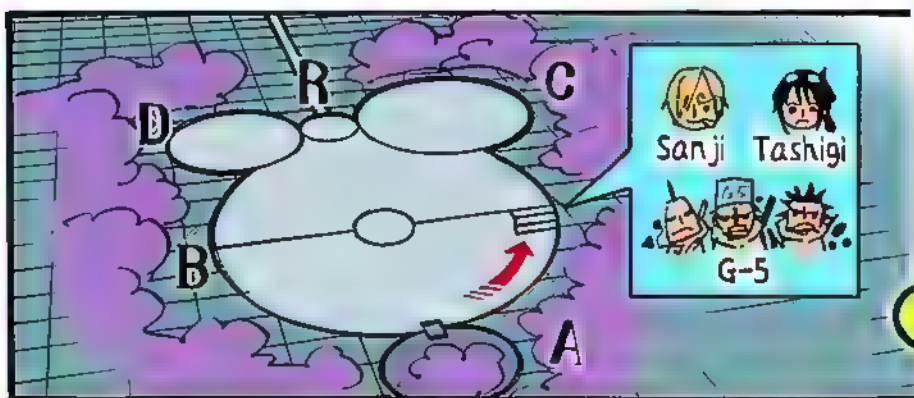
...ON MY
SOLDIERS
!!!

AND
YOU AIN'T
LAYIN' A
FINGER...

!!

!!

WHAT'S
GOING ON
HERE...?



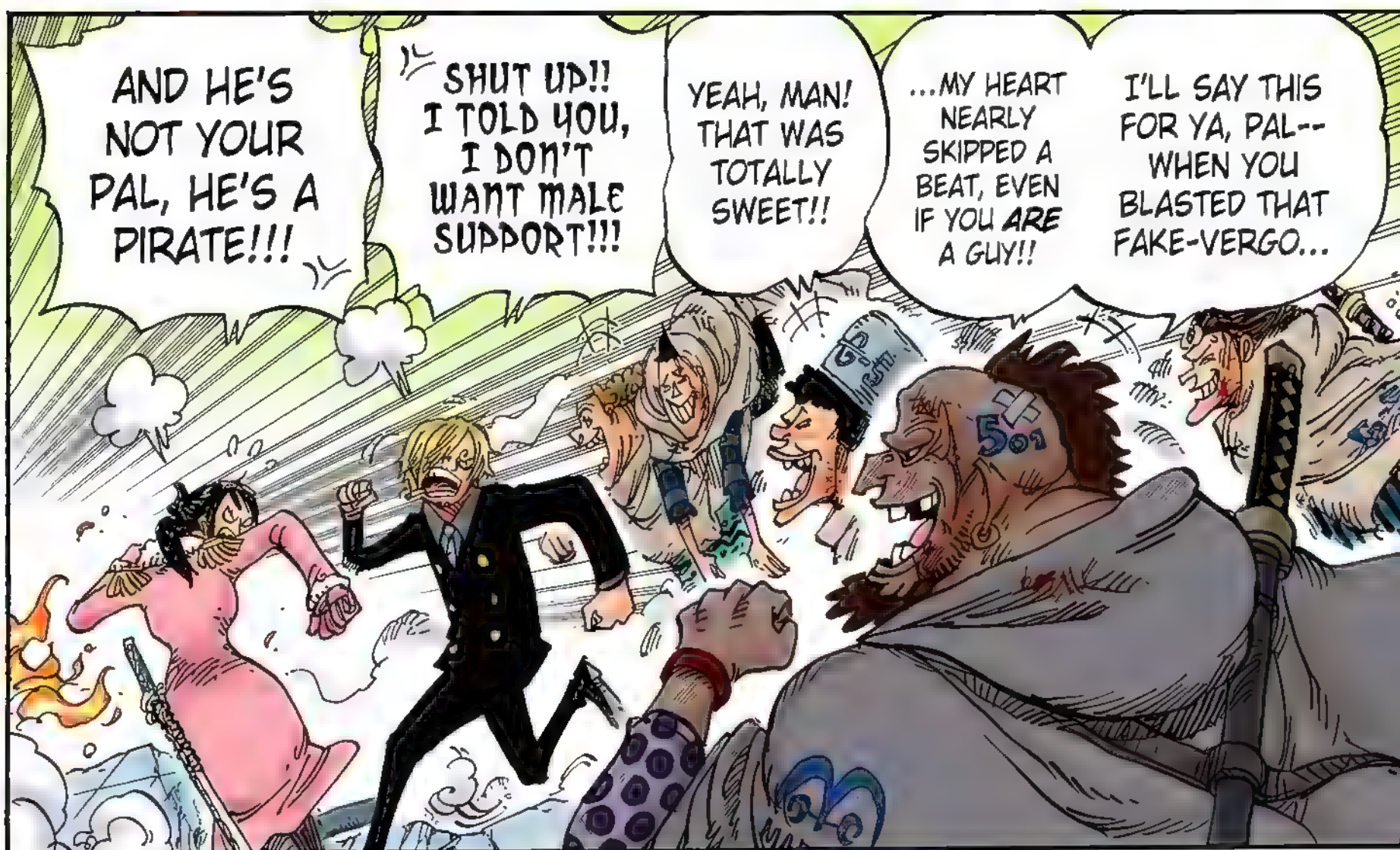
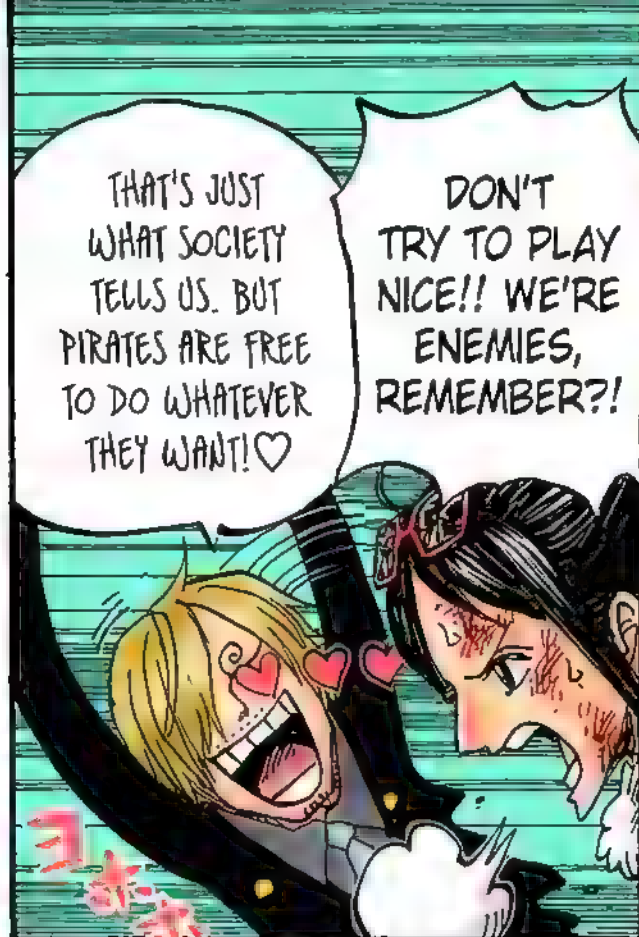
TEAM G-5,
STRUCTURE
B

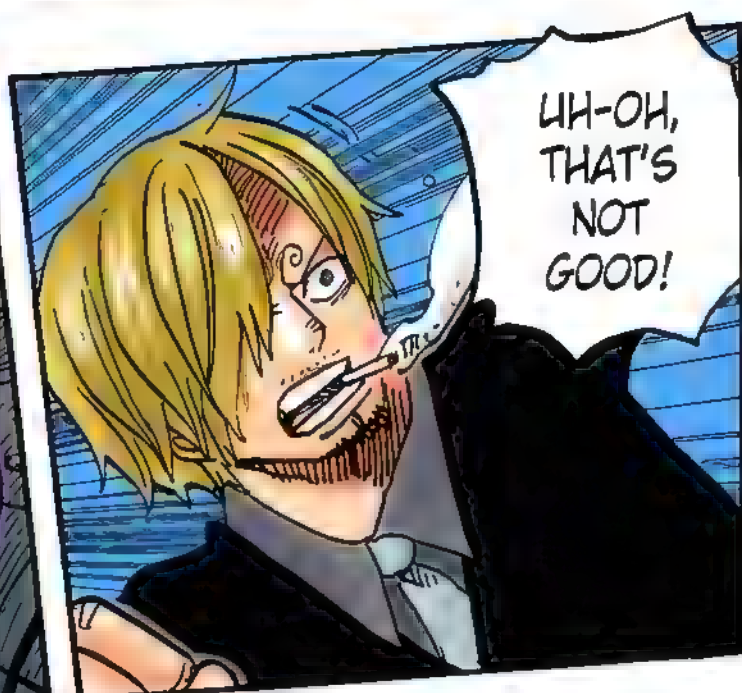
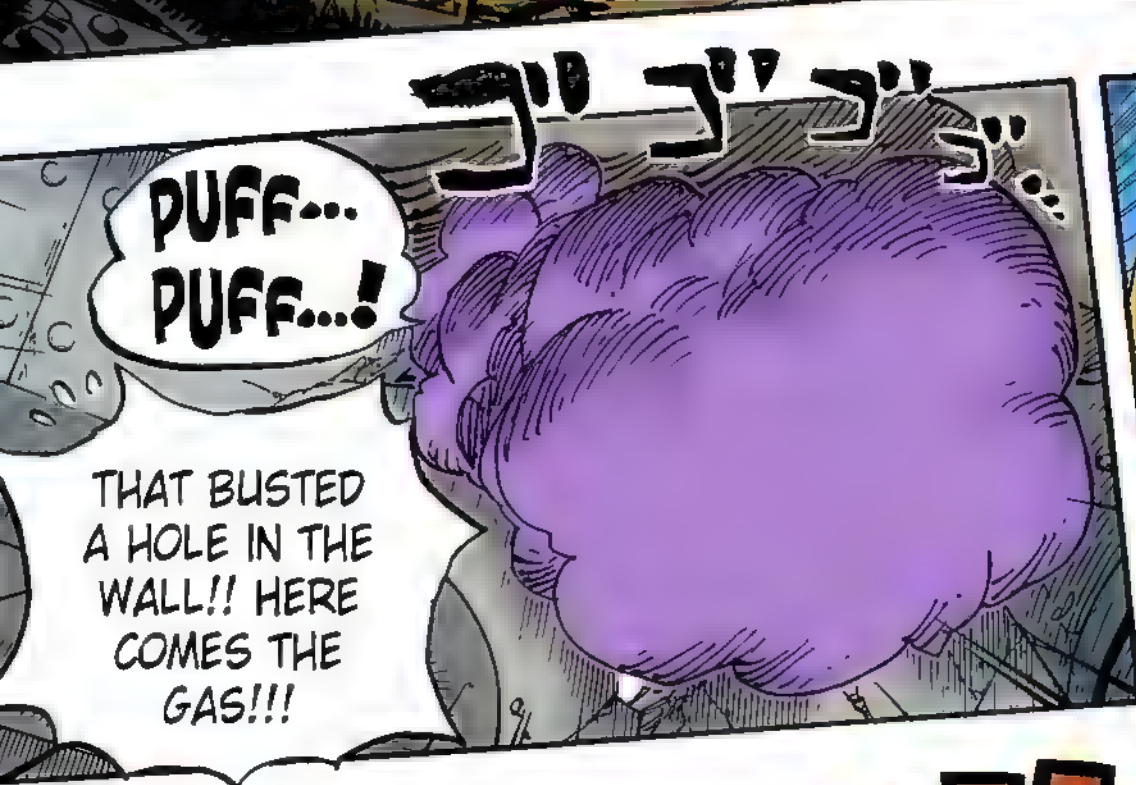
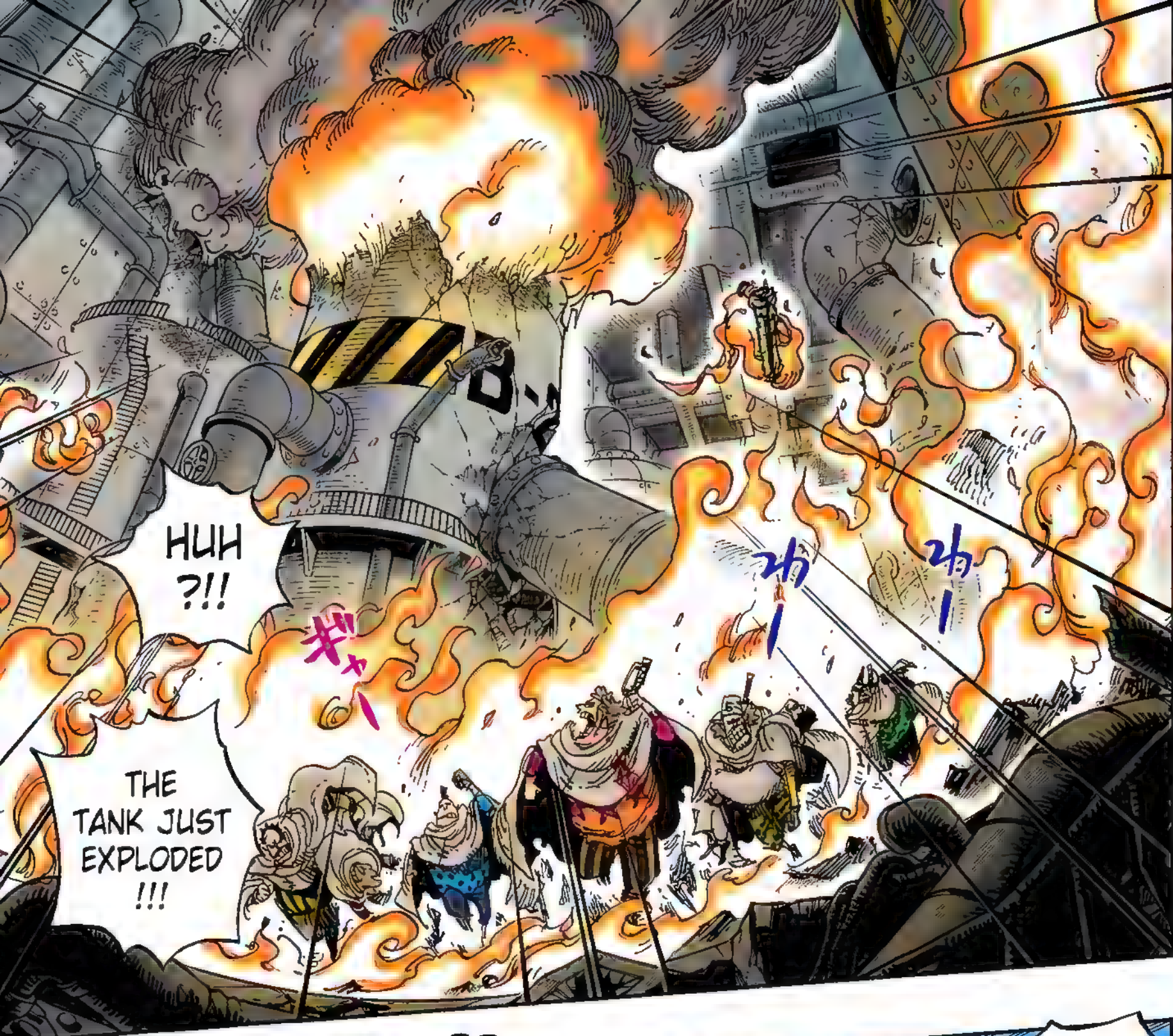
WHAT
THE HECK
HAPPENED
HERE?!

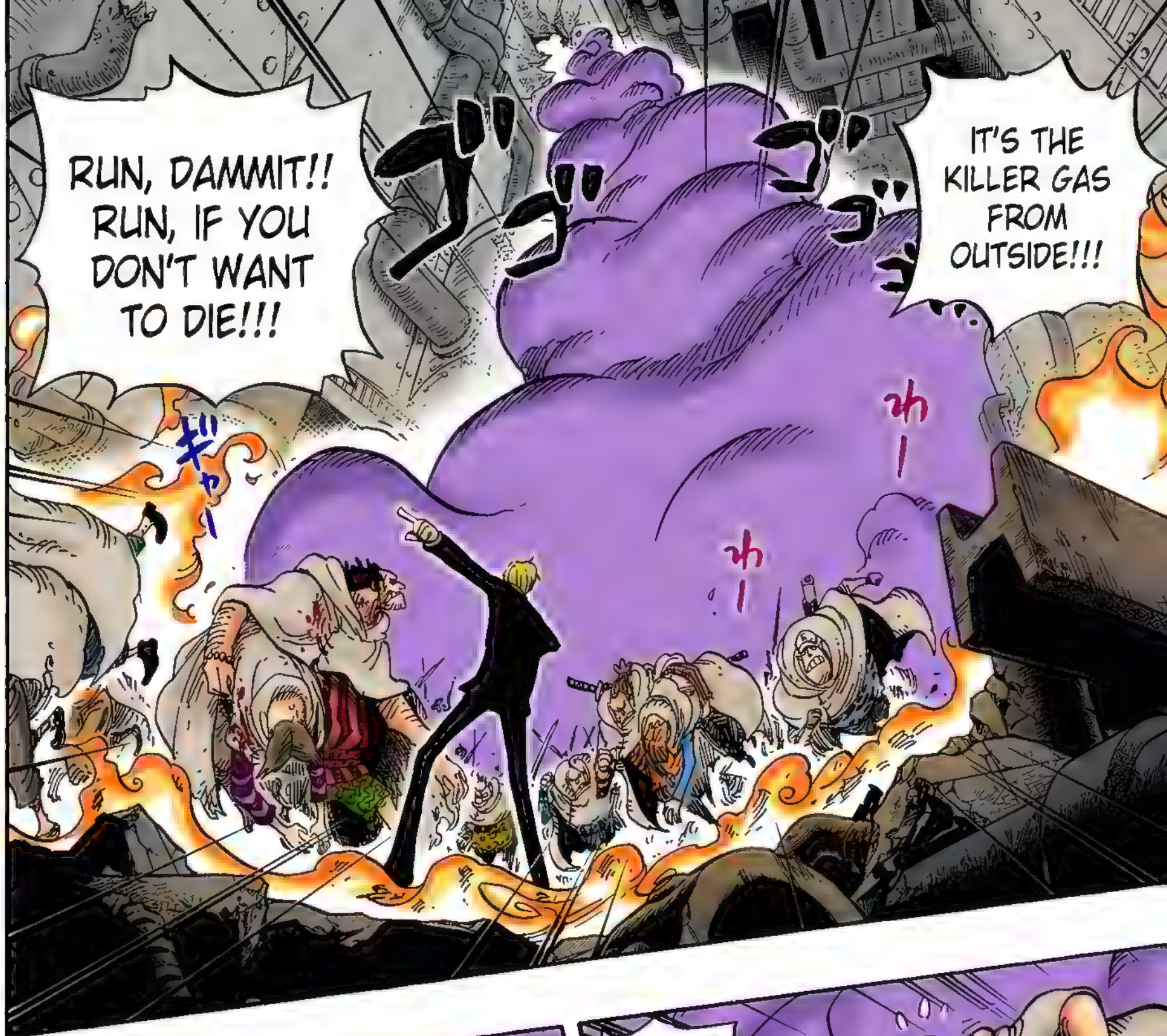
HURRY!
BRING THE
WOUNDED
FORWARD!!

THERE'S
NOWHERE
TO STAND!!

YEOW,
IT'S SO
HOT!!





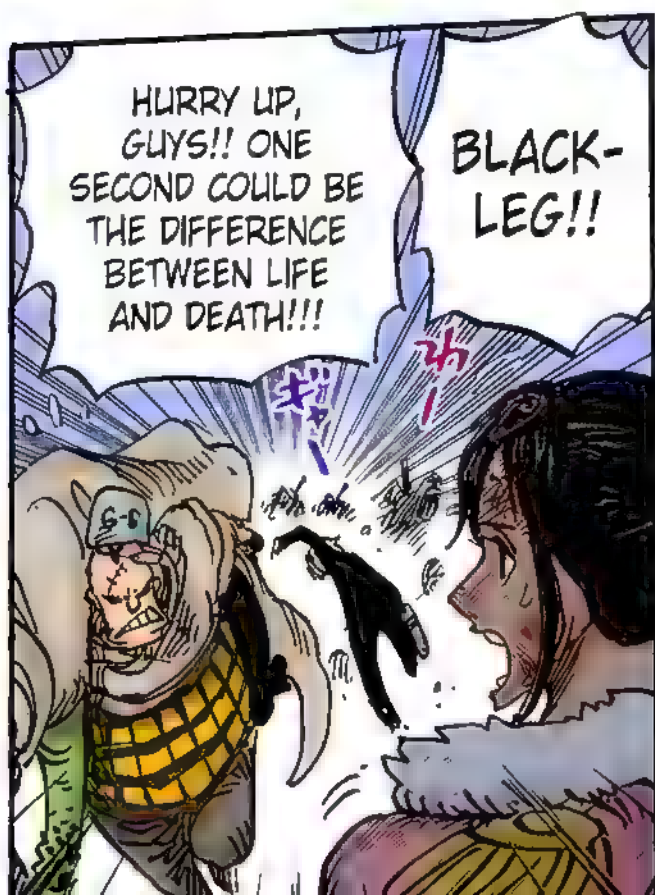


RUN, DAMMIT!!
RUN, IF YOU
DON'T WANT
TO DIE!!!

IT'S THE
KILLER GAS
FROM
OUTSIDE!!!



AAAHH
!!



HURRY UP,
GUYS!! ONE
SECOND COULD BE
THE DIFFERENCE
BETWEEN LIFE
AND DEATH!!!

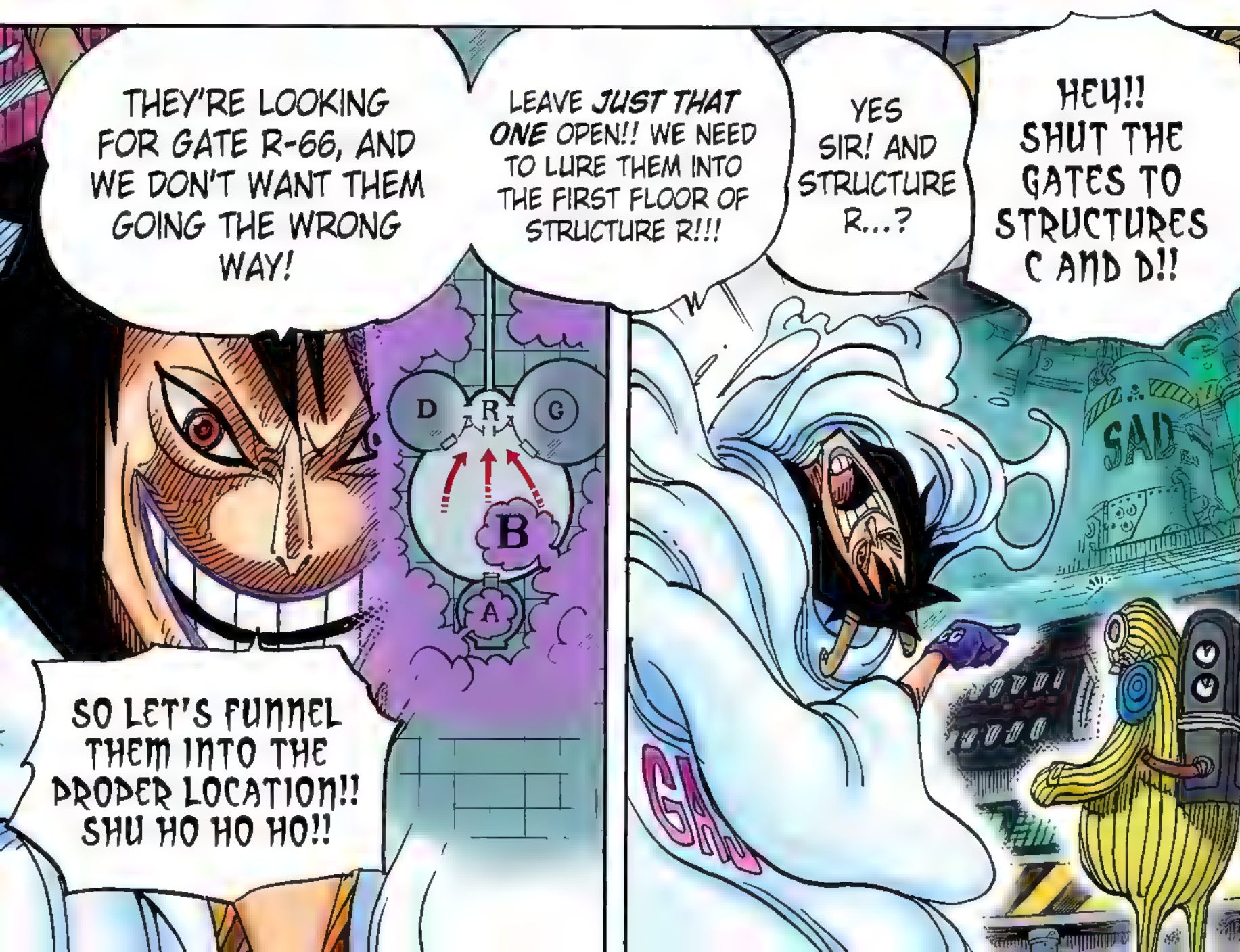
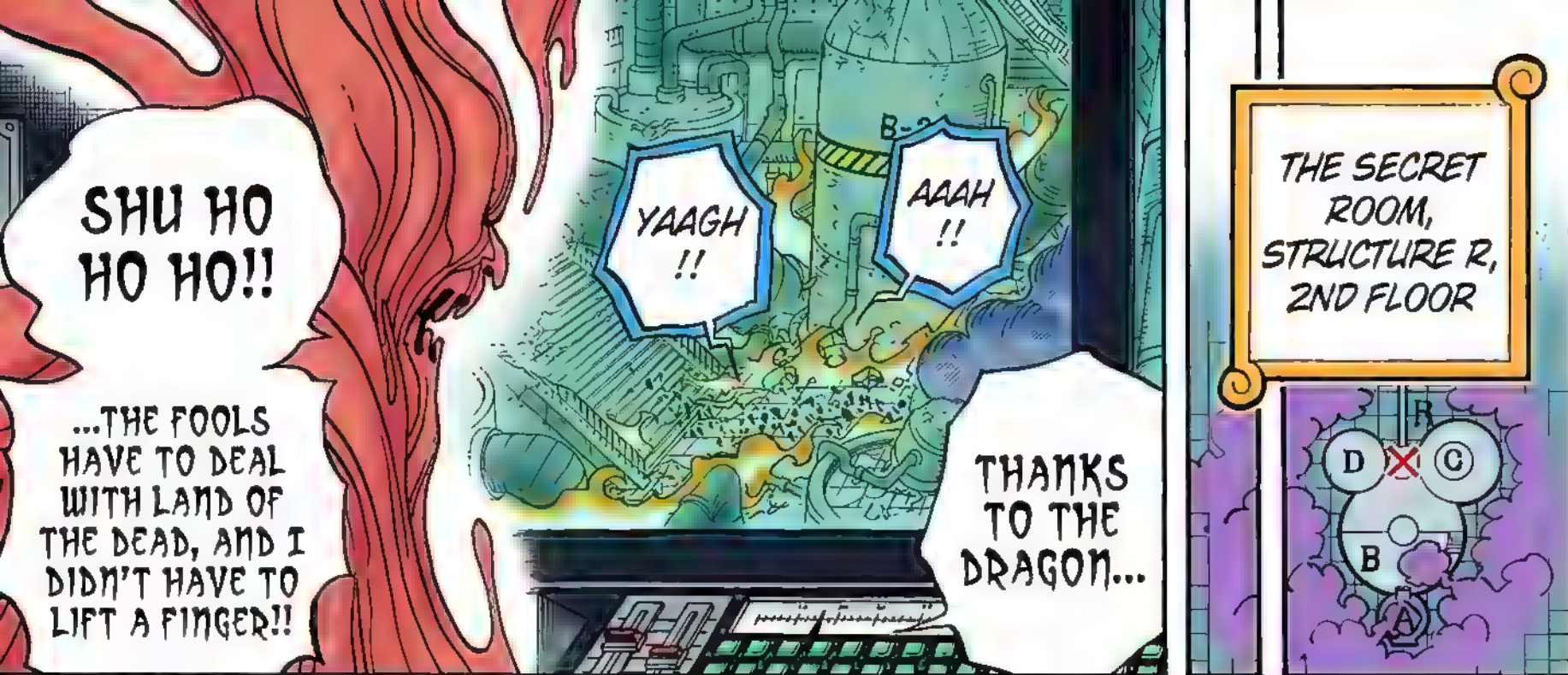
BLACK-
LEG!!



KEEP RUNNING,
TASHIGI!! STOPPING TO
THINK WILL BE THE DEATH
OF YOU!! JUST DON'T
TAKE A WRONG TURN!!



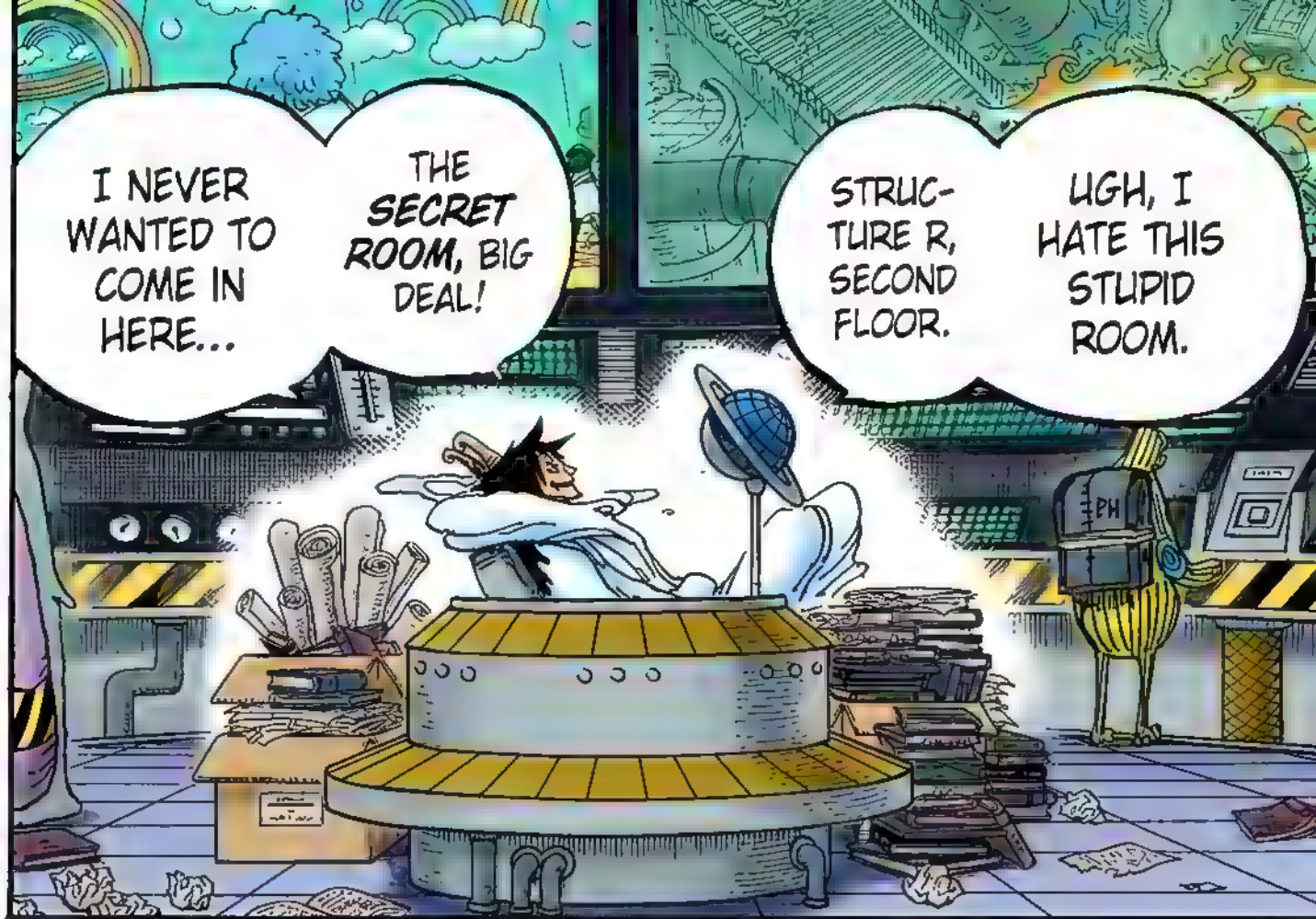
IT'S FILLING
SPACIOUS
STRUCTURE B
TOO!!





BUT THE STRAW HATS HAVE OUTSTAYED THEIR WELCOME...

...AND IT'S TIME TO SEE THEM PROPERLY PUNISHED!!

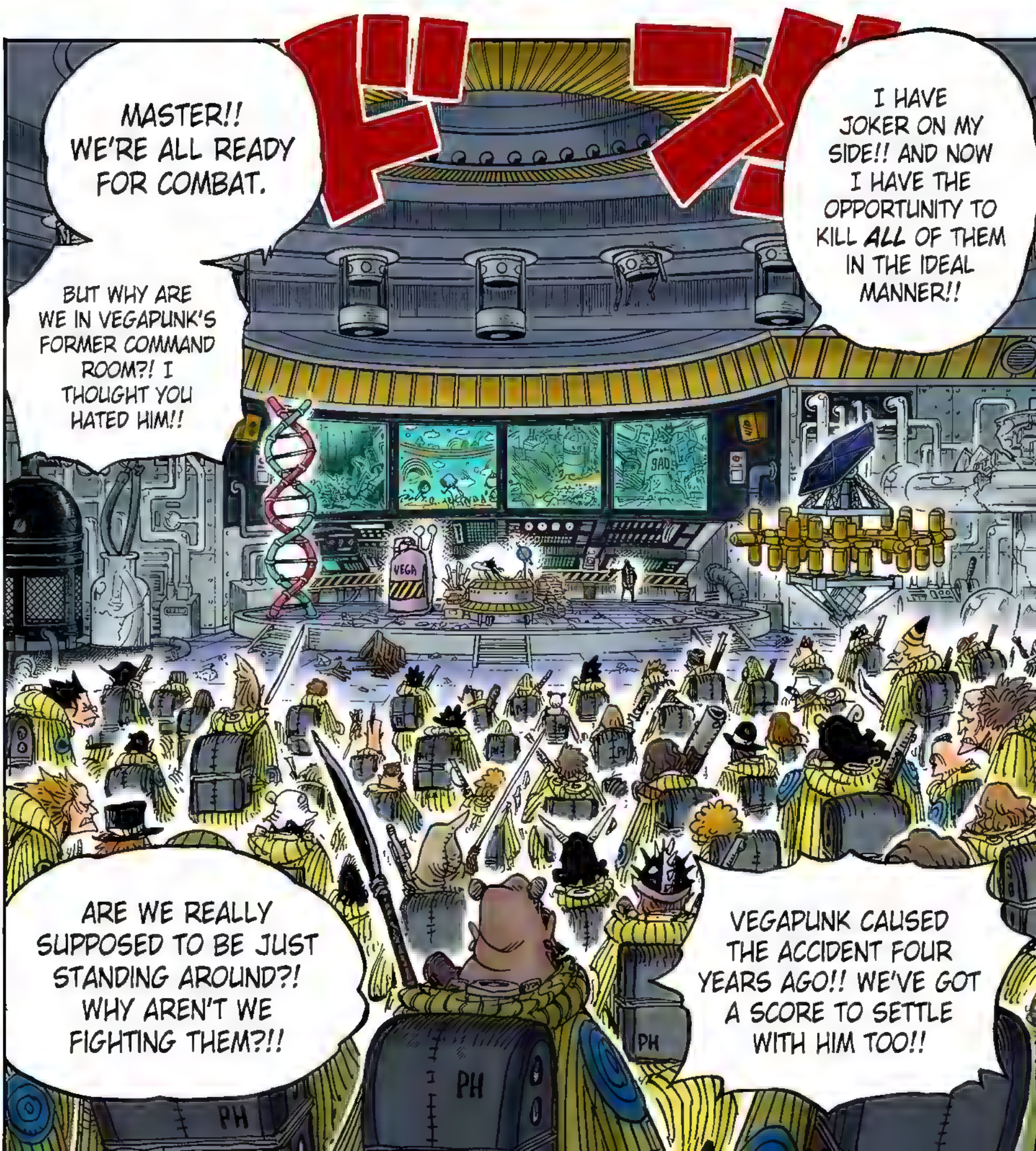


I NEVER WANTED TO COME IN HERE...

THE SECRET ROOM, BIG DEAL!

STRUCTURE R, SECOND FLOOR.

UGH, I HATE THIS STUPID ROOM.



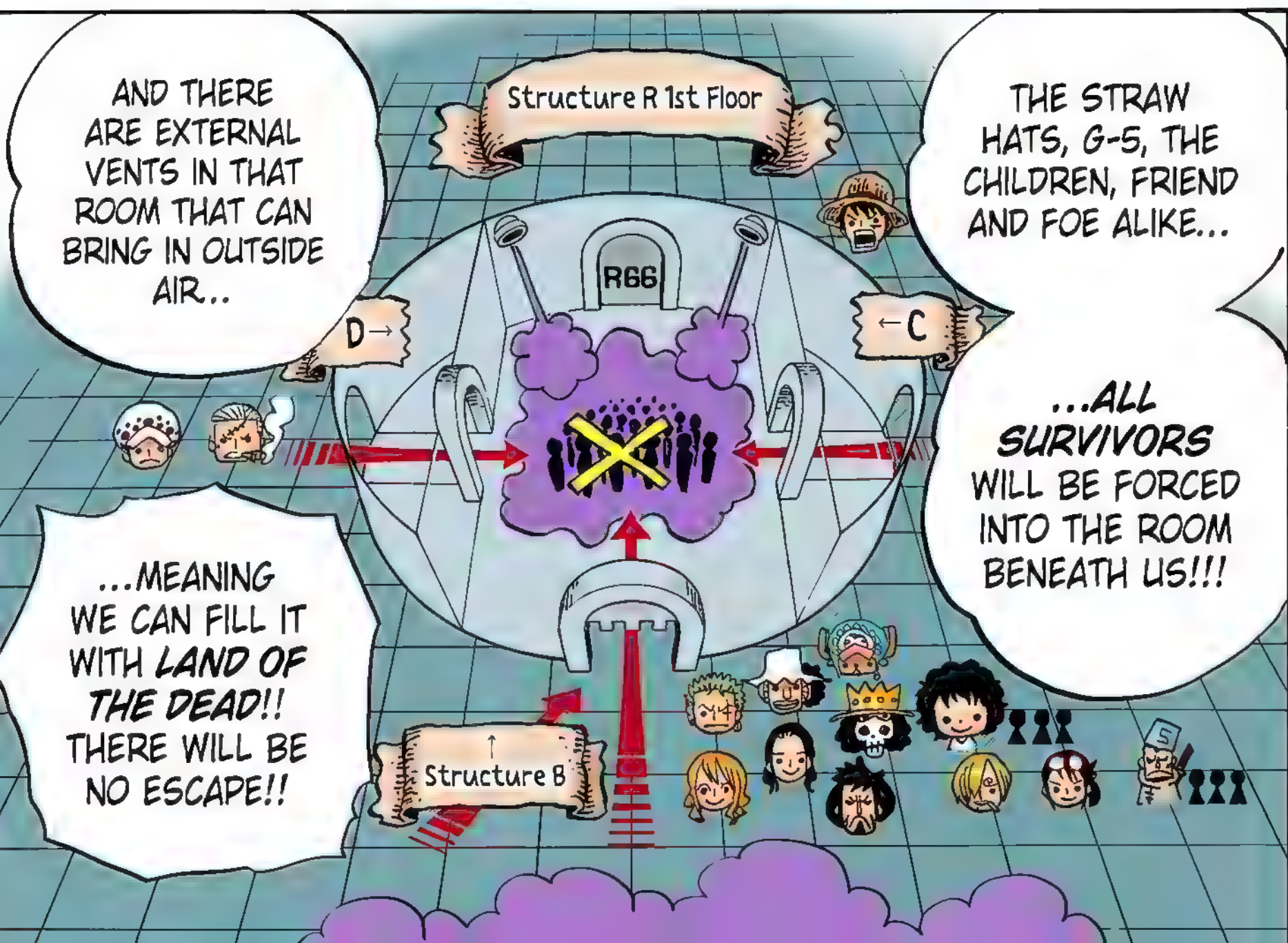
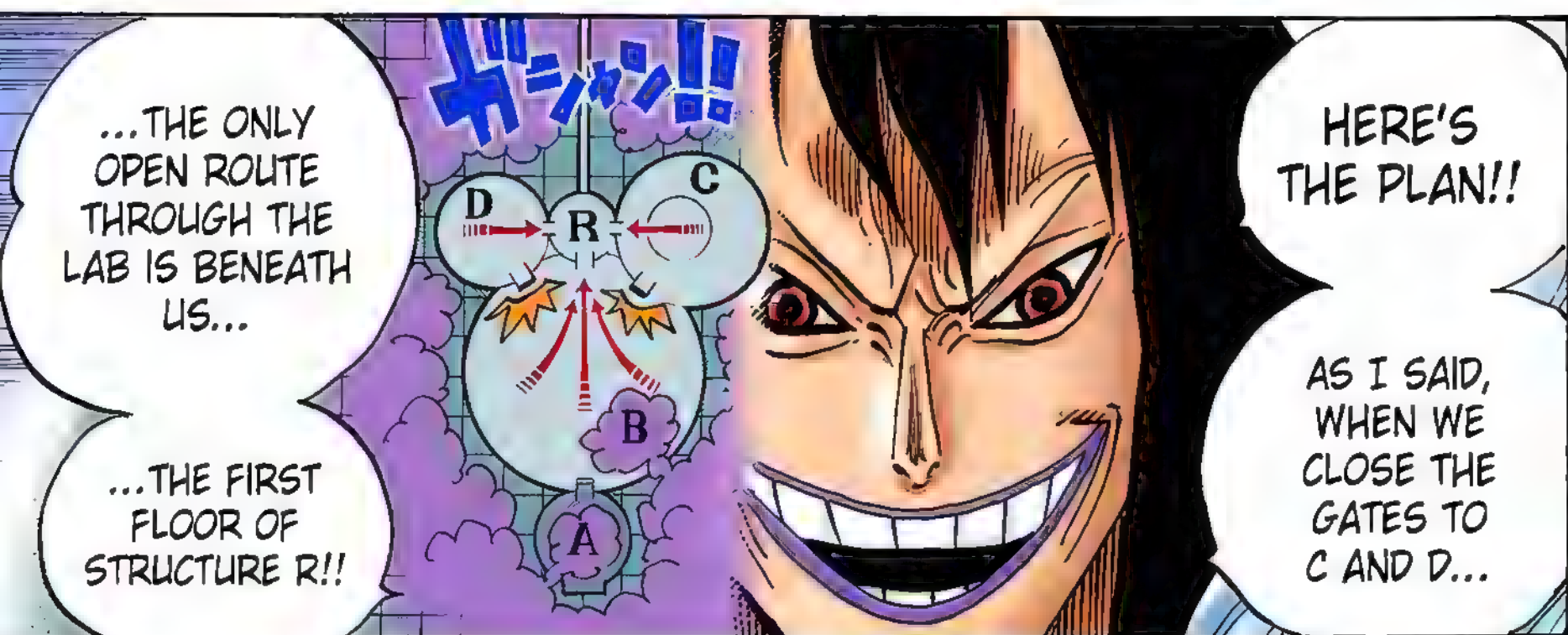
MASTER!! WE'RE ALL READY FOR COMBAT.

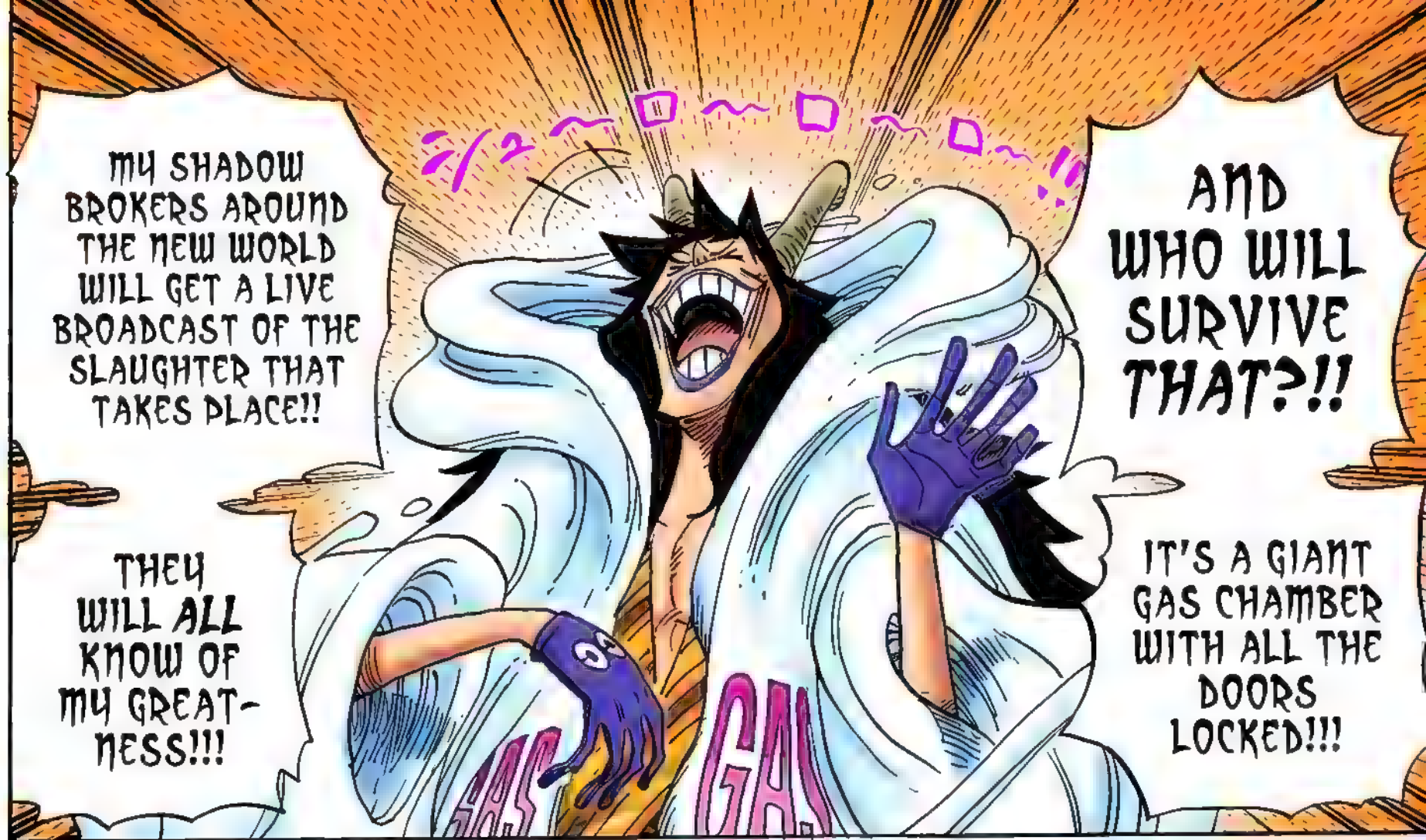
I HAVE JOKER ON MY SIDE!! AND NOW I HAVE THE OPPORTUNITY TO KILL ALL OF THEM IN THE IDEAL MANNER!!

BUT WHY ARE WE IN VEGAPUNK'S FORMER COMMAND ROOM?! I THOUGHT YOU HATED HIM!!

ARE WE REALLY SUPPOSED TO BE JUST STANDING AROUND?! WHY AREN'T WE FIGHTING THEM?!!

VEGAPUNK CAUSED THE ACCIDENT FOUR YEARS AGO!! WE'VE GOT A SCORE TO SETTLE WITH HIM TOO!!





MY SHADOW
BROKERS AROUND
THE NEW WORLD
WILL GET A LIVE
BROADCAST OF THE
SLAUGHTER THAT
TAKES PLACE!!

AND
WHO WILL
SURVIVE
THAT?!!

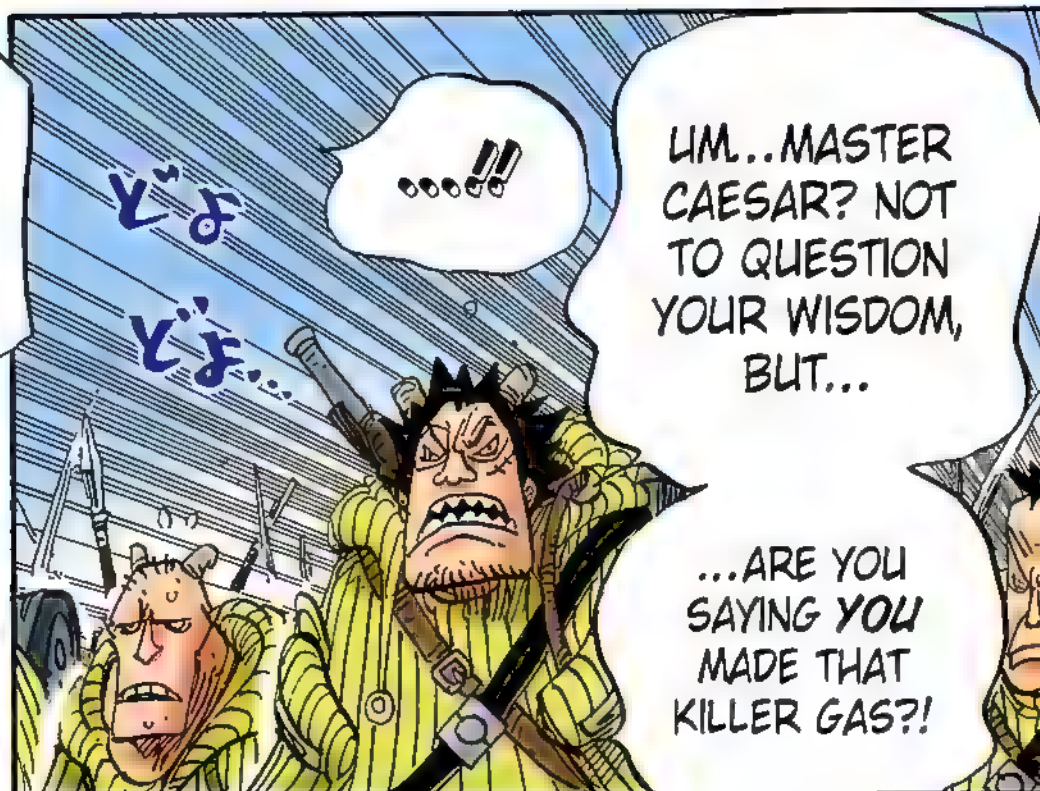
THEY
WILL ALL
KNOW OF
MY GREAT-
NESS!!!

IT'S A GIANT
GAS CHAMBER
WITH ALL THE
DOORS
LOCKED!!!



HONESTLY,
IT'S KIND OF
GIVING US
THE CREEPS!!

IT SEEMS AN
AWFUL LOT LIKE
VEGAPUNK'S GAS
FROM FOUR
YEARS AGO...



UM...MASTER
CAESAR? NOT
TO QUESTION
YOUR WISDOM,
BUT...

...ARE YOU
SAYING YOU
MADE THAT
KILLER GAS?!



!!!?

HUH
...?

THIS IS A
SCIENTIFIC
BATTLE OF
VENGEANCE...

...MY
BELOVED
FOLLOWERS
!!

"DON'T DO IT,
VEGAPUNK!!!" I
PLEADED...BUT IT
HAPPENED ALL
THE SAME!!!

AND EVEN
NOW, HE STILL
SITS ATOP THE
NAVAL SCIENCE
DIVISION!!!

OH, HOW I
TRIED TO STOP
THE MAD SCIENTIST
VEGAPUNK ON
THAT FATEFUL
DAY!!!

I CRIED OUT,
"BUT IF THIS WEAPON
EXPLODES, WHAT
WILL HAPPEN TO THE
INNOCENT LIVES ON
THE ISLAND?!!"

HOW CAN THE
HEARTLESS
MAN WHO DID
THIS TO YOU BE
PRAISED AS
THE GREATEST
OF ALL?!!

THEY CALL HIM
THE GREATEST
SCIENTIST IN THE
WORLD...AND
THAT IS WHAT
I CANNOT
FORGIVE!!!

...AND SHOW HIM
THAT THERE IS A MIND
GREATER THAN HIS!!
THAT I AM, IN FACT, THE
MOST BRILLIANT
SCIENTIST ALIVE!!!

SO WE MUST
PROVE IT TO HIM! WE
MUST RELUCTANTLY
CREATE A WEAPON OF
MASS MURDER...

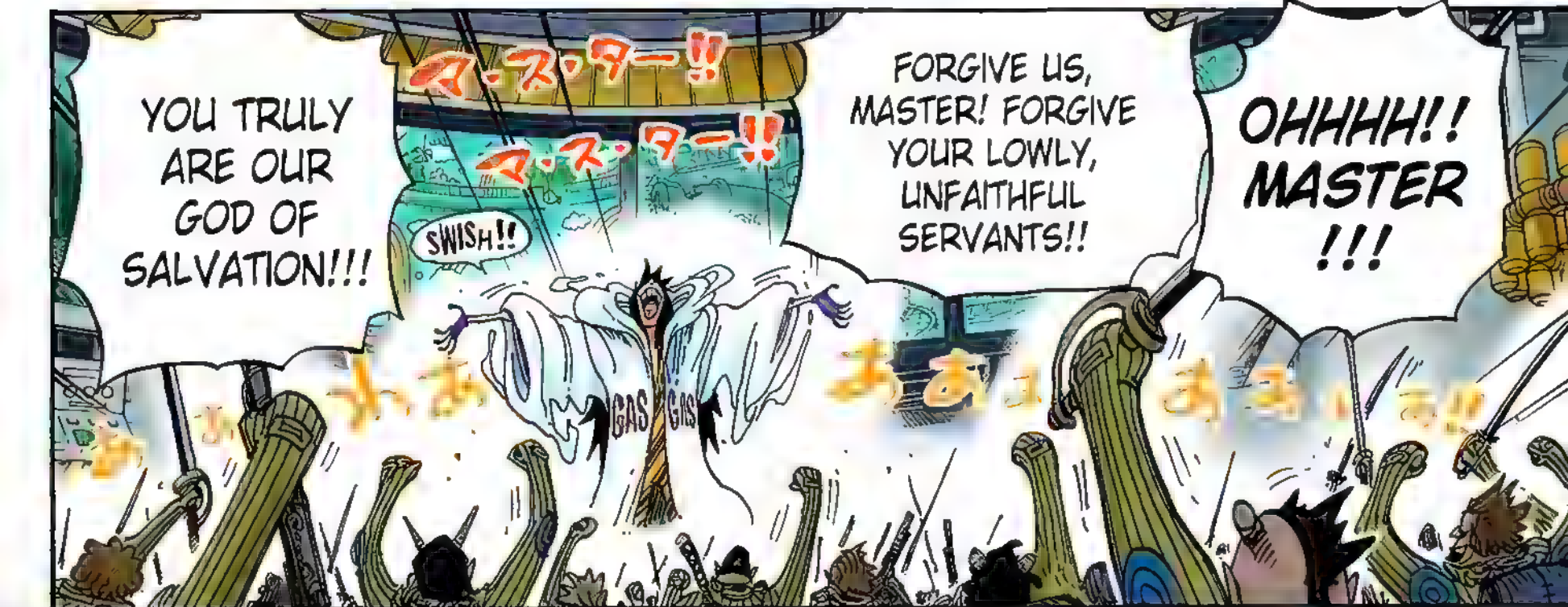
MASTER
....!!

....!!



THEN, ONLY
THEN...CAN
MY DREAM
OF **WORLD
PEACE**
COME TO
FRUITION!!!

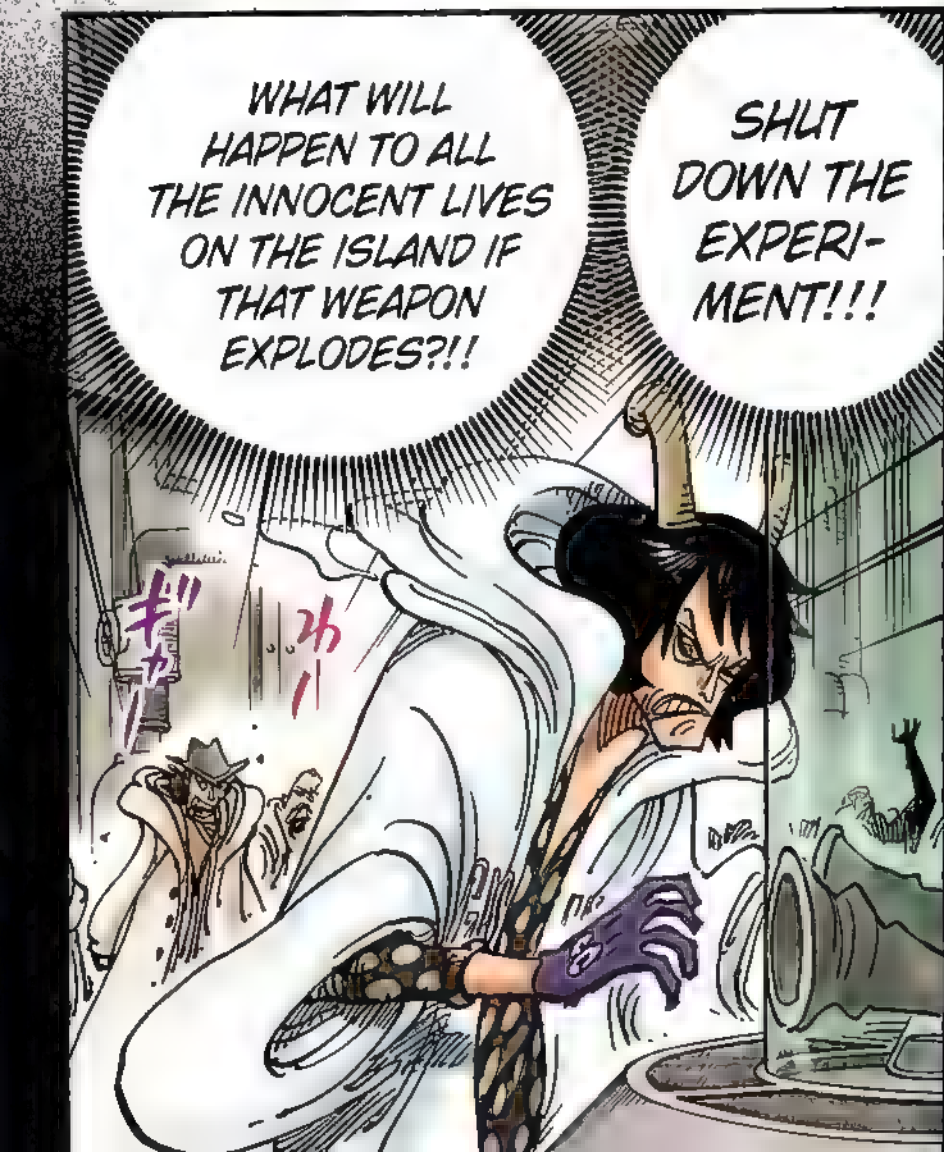
AND WHEN THE
MILITARY REALIZES
THEIR MISTAKE AND
GIVES ME THE HONOR
I SO RICHLY
DESERVE...



YOU TRULY
ARE OUR
GOD OF
SALVATION!!!

FORGIVE US,
MASTER! FORGIVE
YOUR LOWLY,
UNFAITHFUL
SERVANTS!!

**OHHHH!!
MASTER
!!!**



WHAT WILL
HAPPEN TO ALL
THE INNOCENT LIVES
ON THE ISLAND IF
THAT WEAPON
EXPLODES?!!

SHUT
DOWN THE
EXPERI-
MENT!!!

DON'T
DO IT,
CAESAR
!!



GRIN~

NO!!!

THEY DON'T WANT AN EVIL WEAPON THAT WILL **ALSO** KILL INNOCENT CIVILIANS!!

...THAT CAN KILL AS MANY PIRATES AS POSSIBLE!!!

WE'RE ALL HERE BECAUSE THE NAVY WANTS A WEAPON...

THIS IS A MILITARY TESTING FACILITY!!

SILENCE, YOU INCOMPE-
TENT BUFFOONS !!

FLEET ADMIRAL SENGOKU'S IDEAS ARE SOFT...BUT I'M SURE ADMIRAL **AKAINU** WOULD LOVE SOME OF MY WEAPONS!!!

"EVIL"?! WHAT'S THE DIFFERENCE BETWEEN THAT AND THE EXPERIMENTATION YOU'RE DOING ON THE **HUMAN SCUM** PRISONERS ON THIS ISLAND?!!

SHU HO HO HO!! THAT'S CALLED **COLLATERAL DAMAGE!!!** IF THEY'RE STUPID ENOUGH TO BE THERE, THEY DESERVE WHAT'S COMING!! WIPE 'EM ALL OUT, I SAY! THAT'S WHAT I CALL WORLD PEACE!!

YOU CAN'T JUST GROW BODIES LIKE MAGIC!

YOU KNOW WHAT I TOLD HIM?! YOU NEED TO **KIDNAP GROWING CHILDREN** AND PUMP 'EM FULL OF SPECIAL DRUGS!!

VEGAPUNK'S JUST JEALOUS OF MY BRILLIANCE!

SHU HO HO!! I HEAR HIS HUMAN ENLARGEMENT EXPERIMENT FAILED AGAIN!!

NO,
CAESAR
!!!

YOU'VE
GOTTA BE
KIDDING
ME!!!

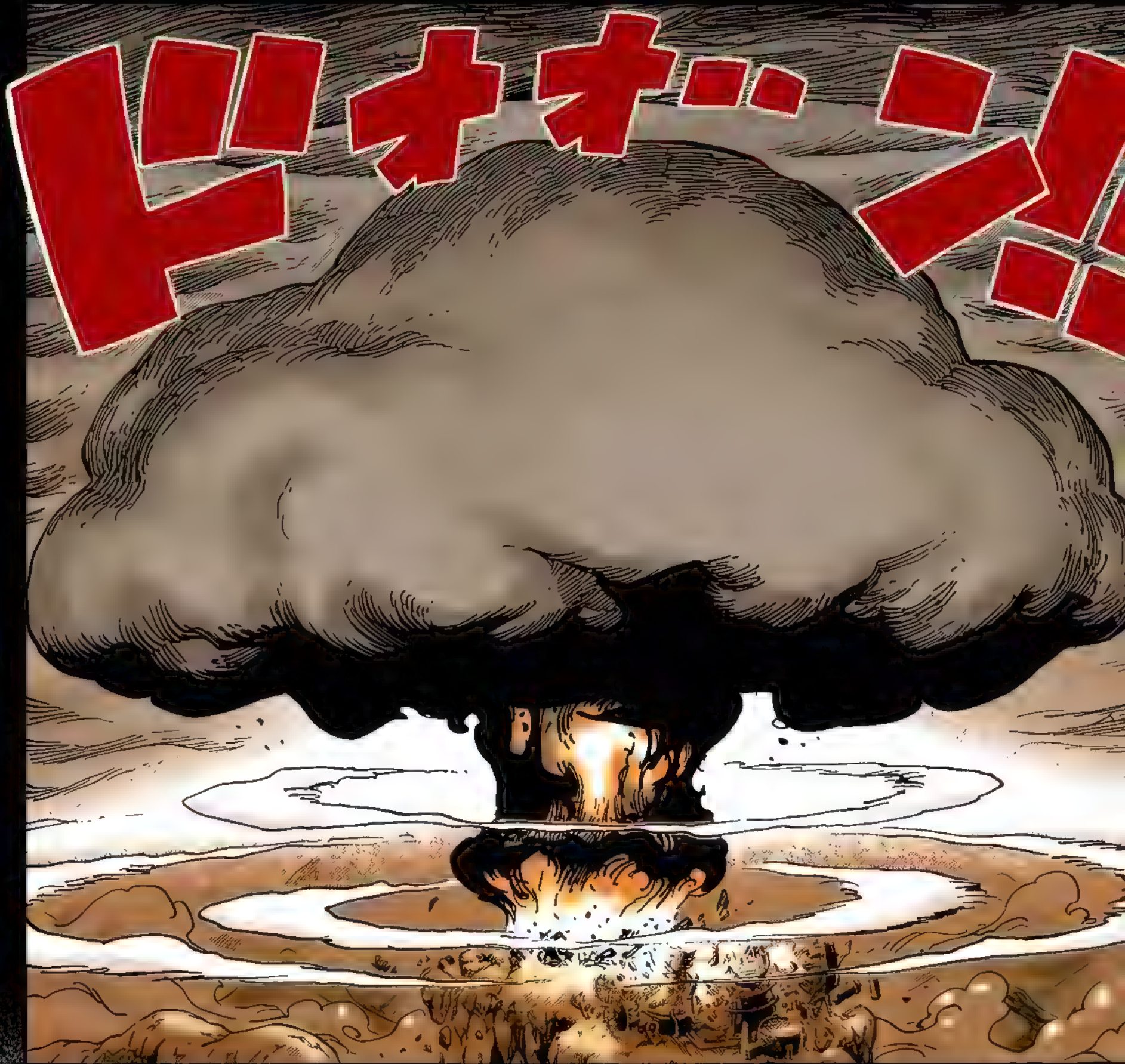
YOUR
SHENANIGANS
HAVE GONE FAR
ENOUGH, AND I
CAN'T COVER
FOR YOU
ANYMORE.

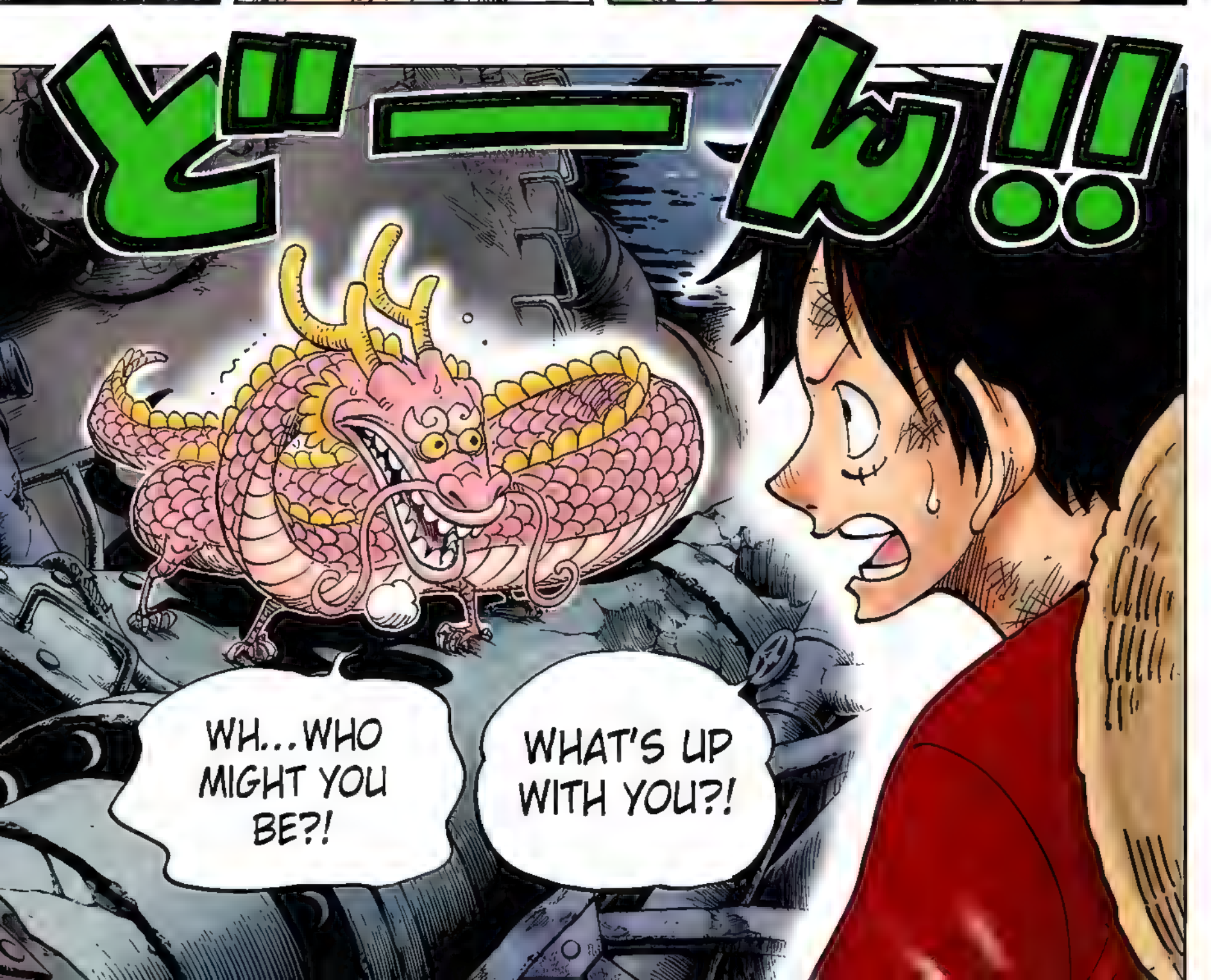
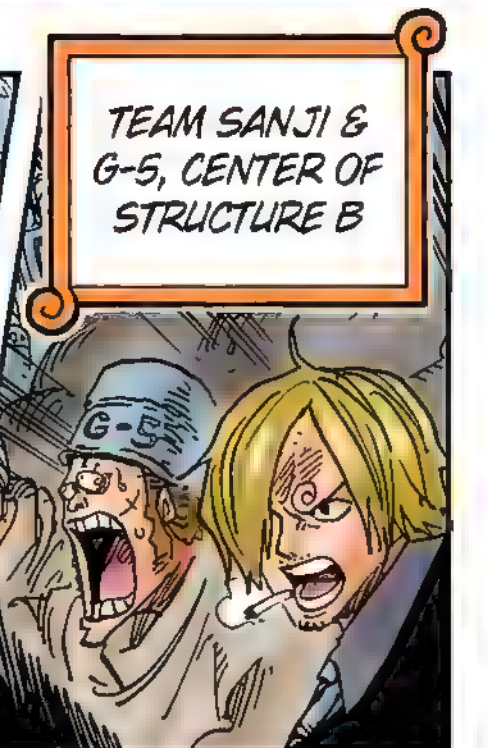
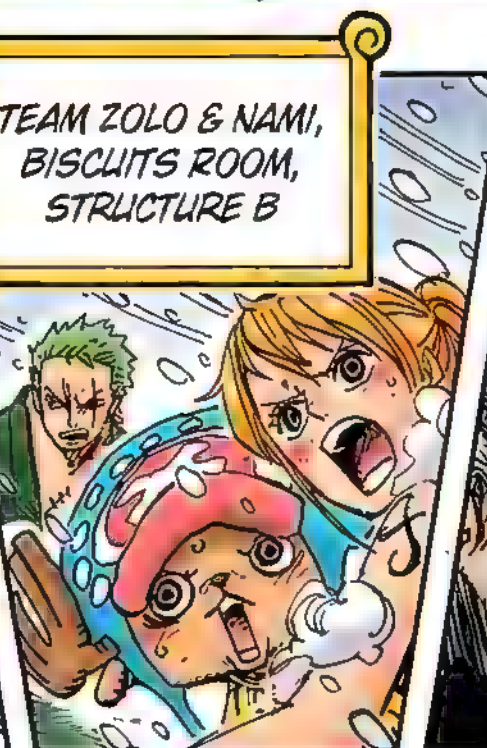
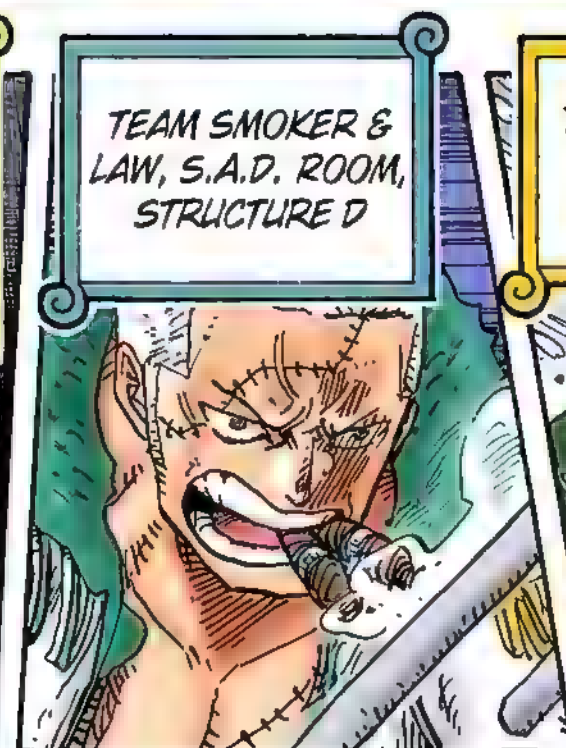
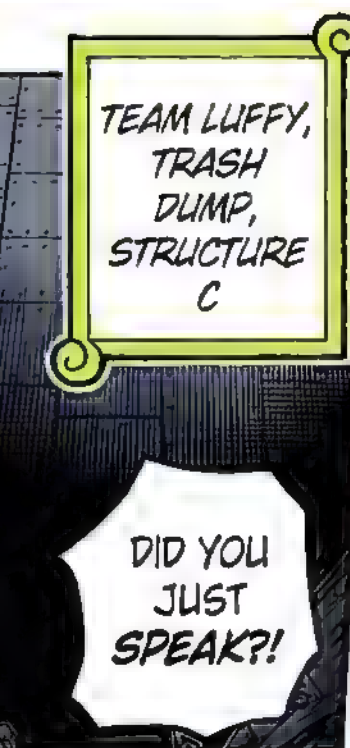
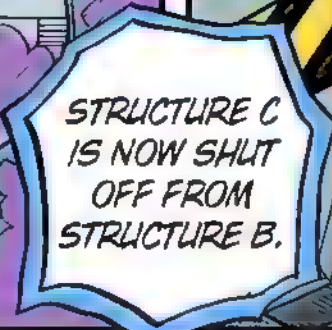
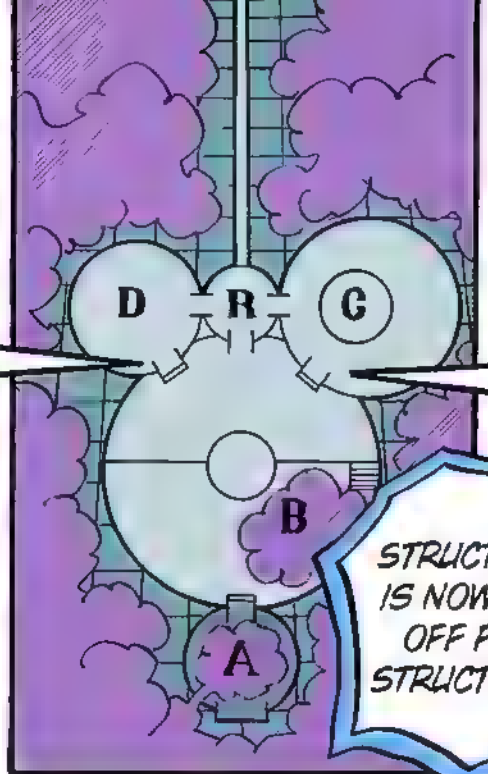
YOU'RE
EXILED
FROM THE
SCIENCE
DIVISION,
CAESAR.

WHAT DID
YOU SAY,
VEGA-
PUNK?!!

!!!?

Click!!!





Chapter 685:

MY NAME IS MOMONOSUKE



ONE PIECE^{vol. 69}



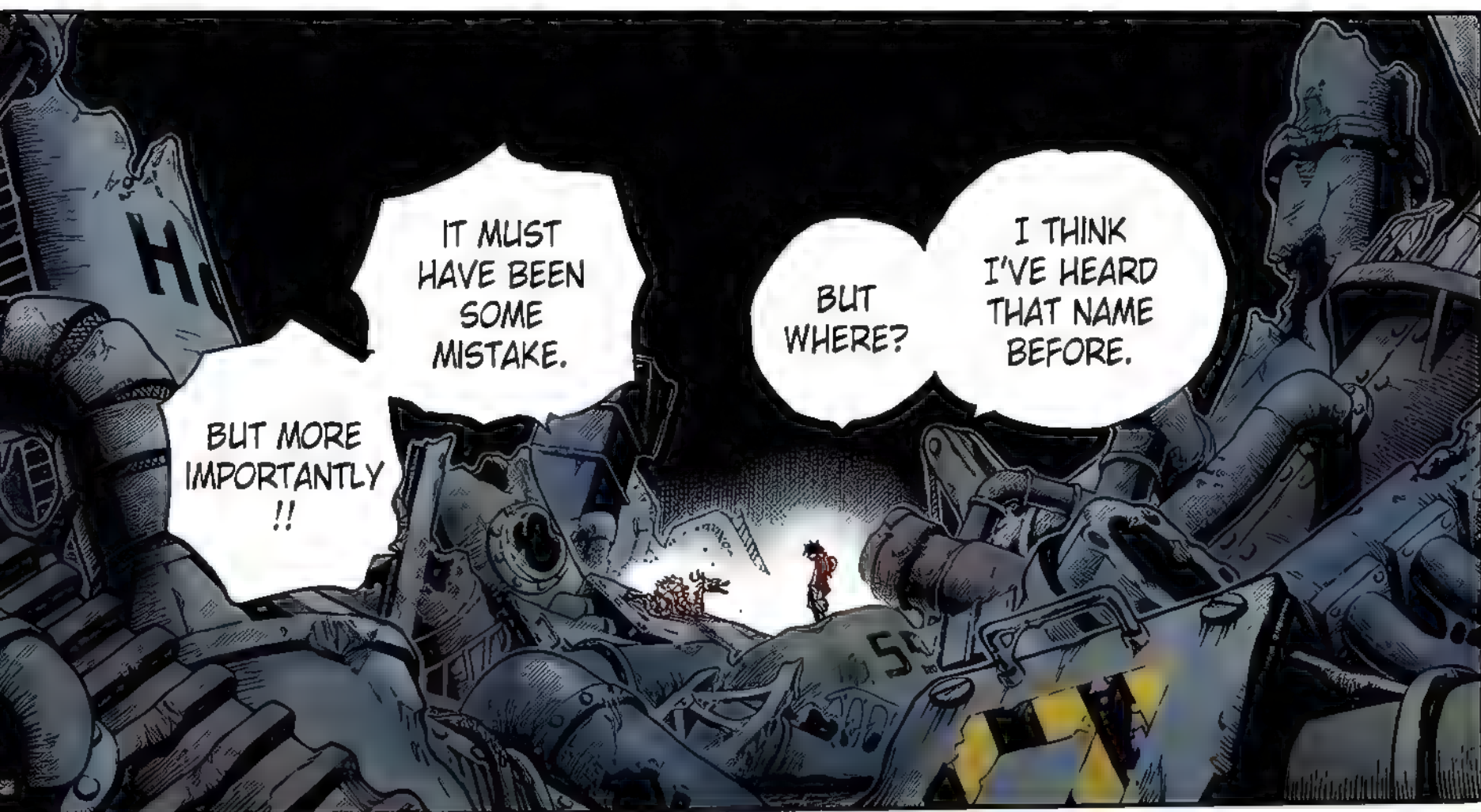
TEAM LUFFY,
TRASH DUMP,
BENEATH
STRUCTURE C

MOMONO-
SUKE?

INDEED,
THE NAME
IS MINE!!

HUFF!

HUFF!



IT MUST
HAVE BEEN
SOME
MISTAKE.

BUT
WHERE?

I THINK
I'VE HEARD
THAT NAME
BEFORE.

BUT MORE
IMPORTANTLY
!!



STOP
DROOL-
ING AT
ME!!!



HUH?

I WILL
DEVOUR
YOU WHOLE
BEFORE YOU
TAKE A BITE
OF ME!!!

I AM
NOT YOUR
MORSEL
OF
FOOD!!

STEP
BACK!!!

HUFF!

HUFF
...

MOMONO-
SUKE
(DRAGON)

STOP
DROOLING
!!!

WHOA,
NO WAY!!
THE EEL IS
SPEAKING
DIRECTLY
TO ME!!

AND I
AM NOT
AN EEL!!!

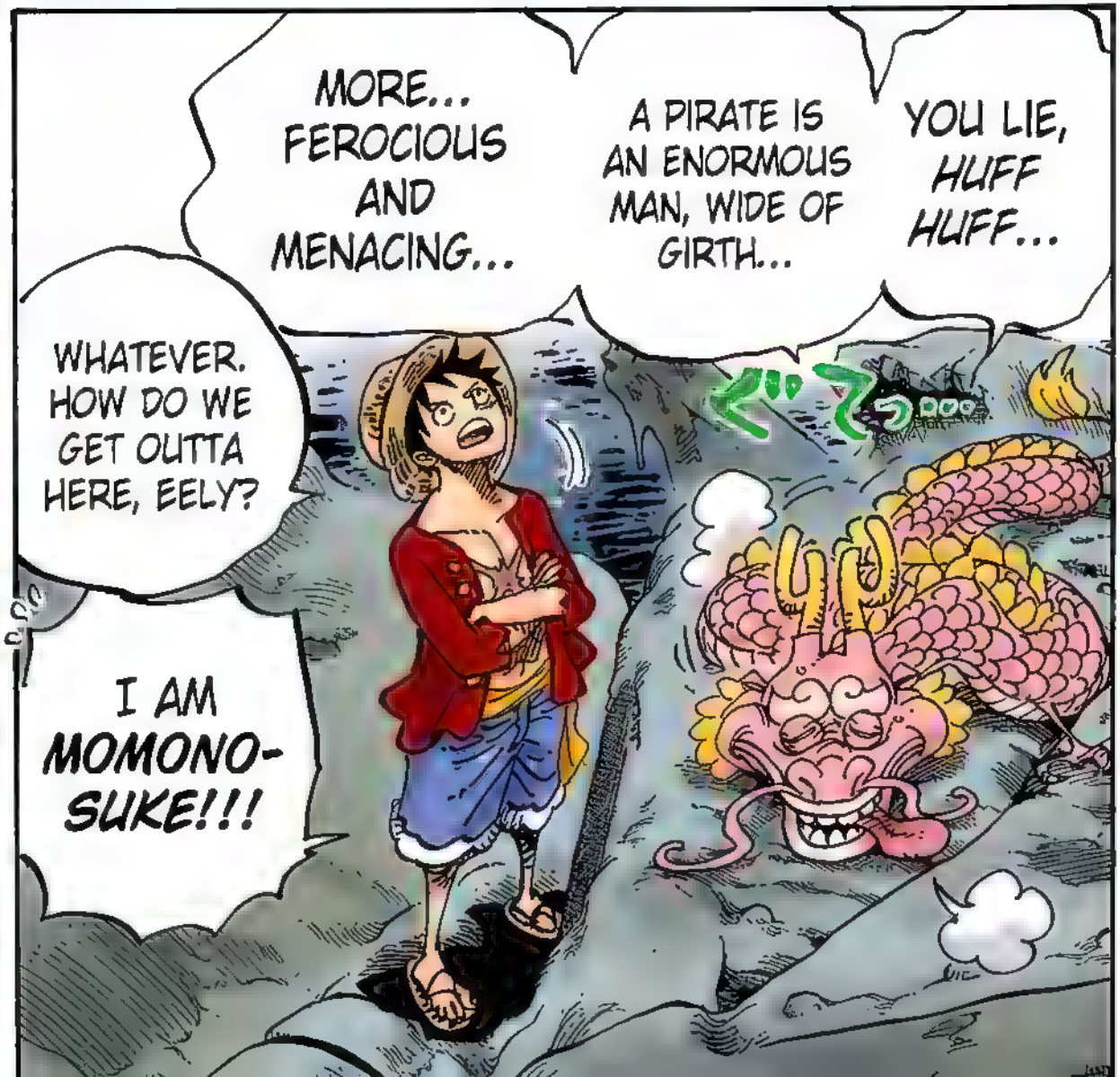
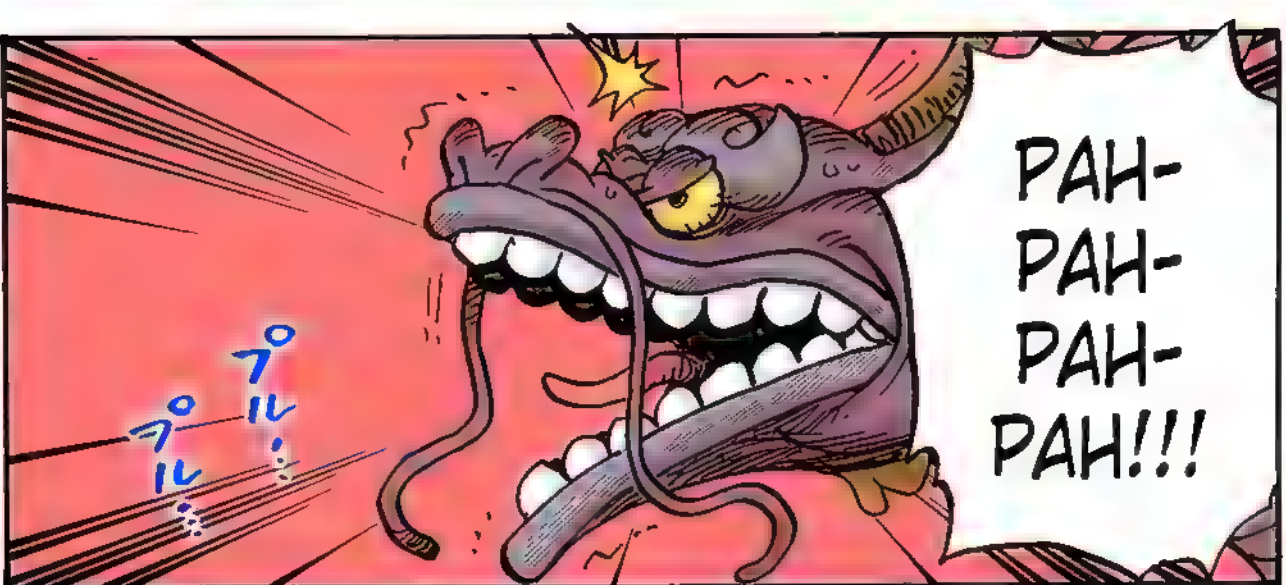
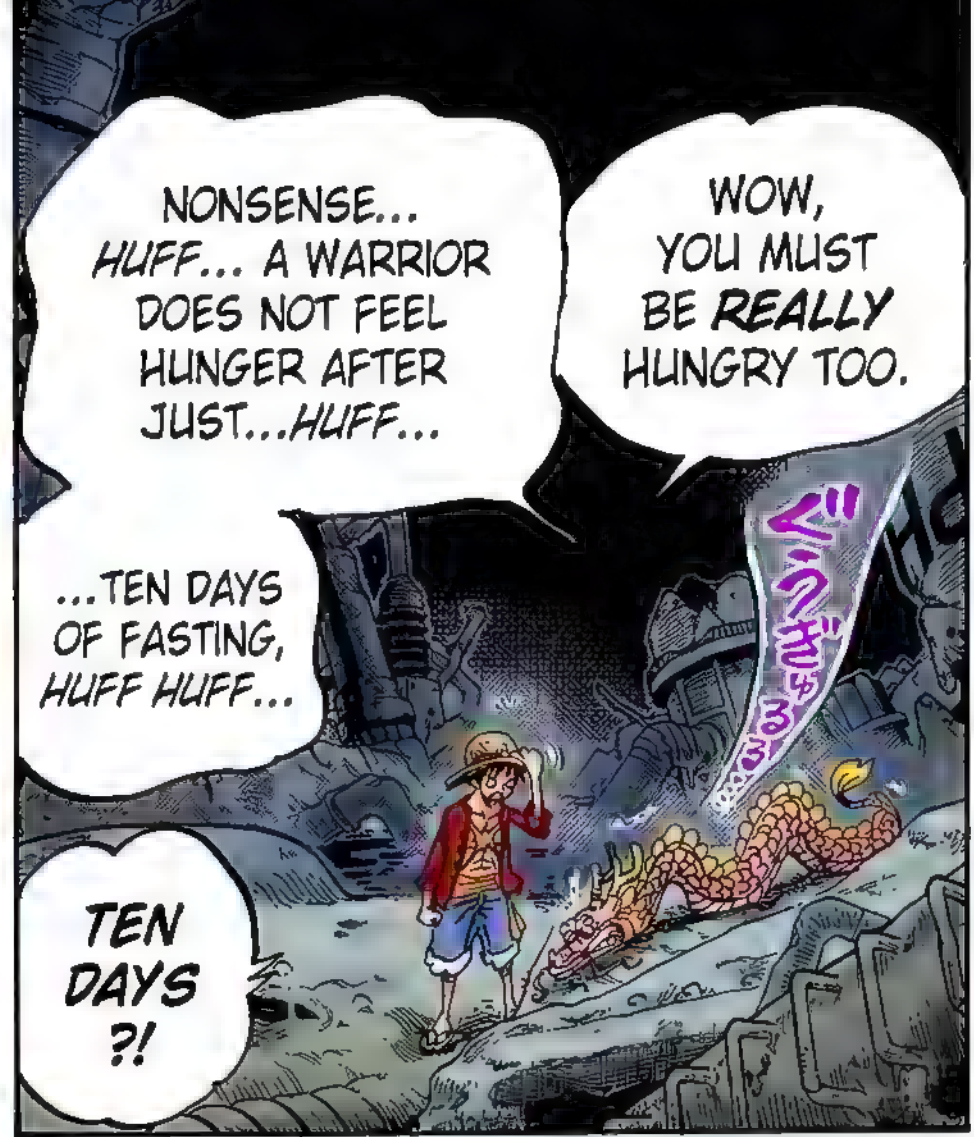
GURRRG..

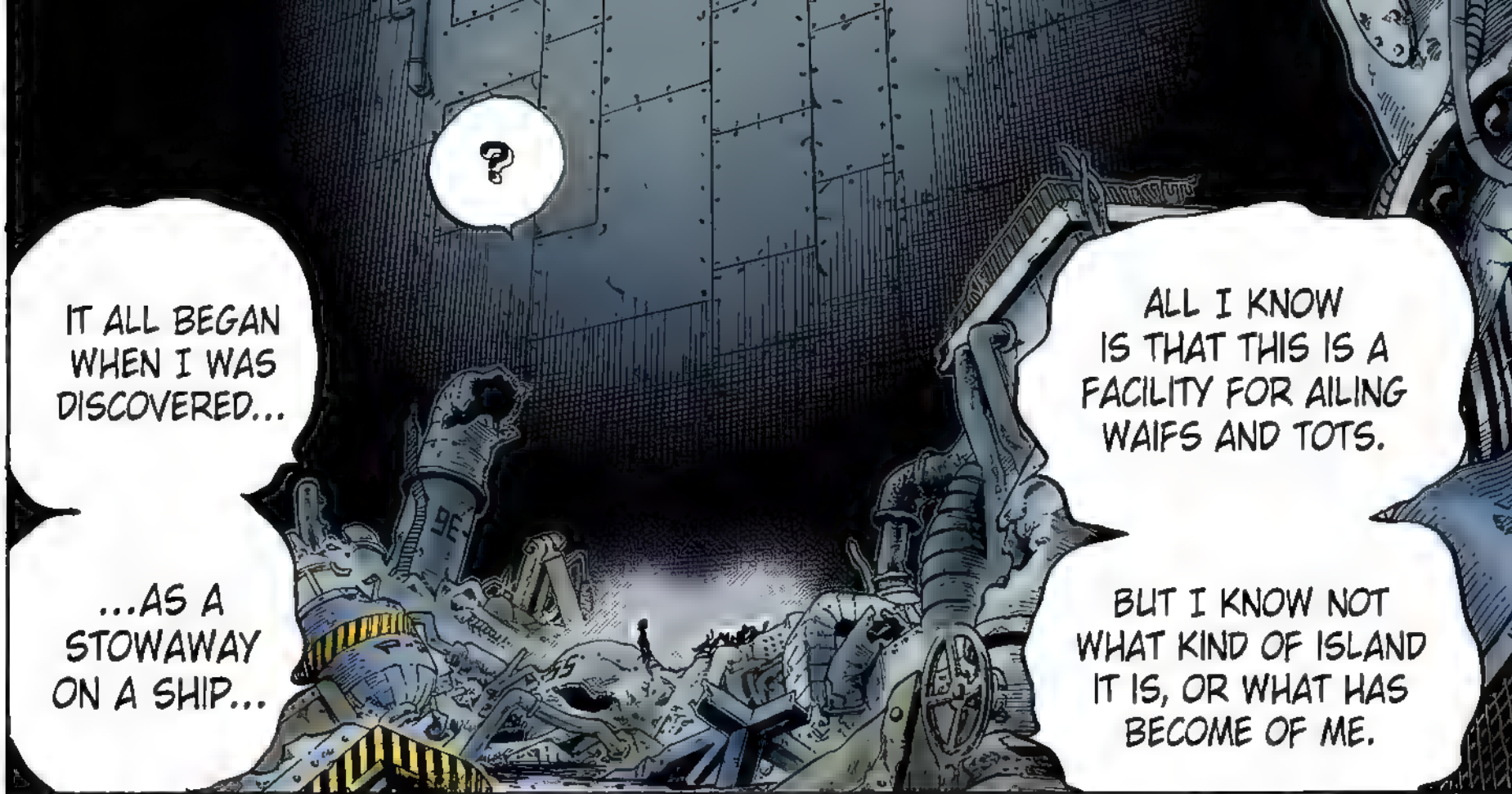
...STUCK ON
THE DRAGON
SOMEWHERE
AROUND
HERE?

HLH?
SHOULDN'T
THERE BE A
MOMONOSUKE
TALKING THROUGH
HIS BUTT...

WHAT
NONSENSE
ARE YOU
SPEAKING?!

HELLO
?!



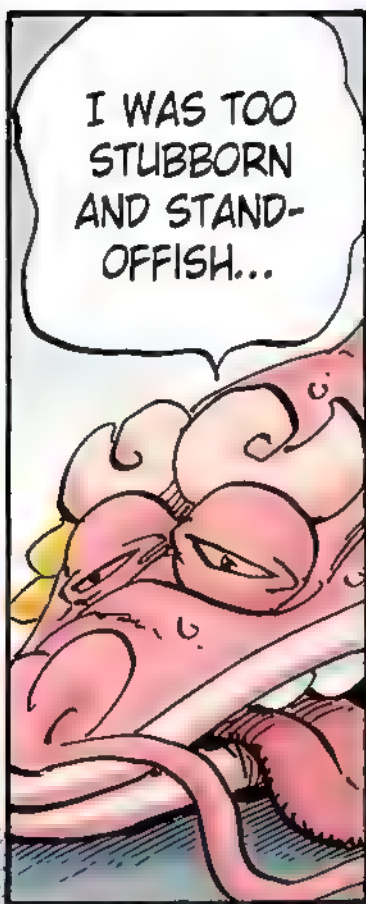


IT ALL BEGAN
WHEN I WAS
DISCOVERED...

ALL I KNOW
IS THAT THIS IS A
FACILITY FOR AILING
WAIFS AND TOTS.

...AS A
STOWAWAY
ON A SHIP...

BUT I KNOW NOT
WHAT KIND OF ISLAND
IT IS, OR WHAT HAS
BECOME OF ME.

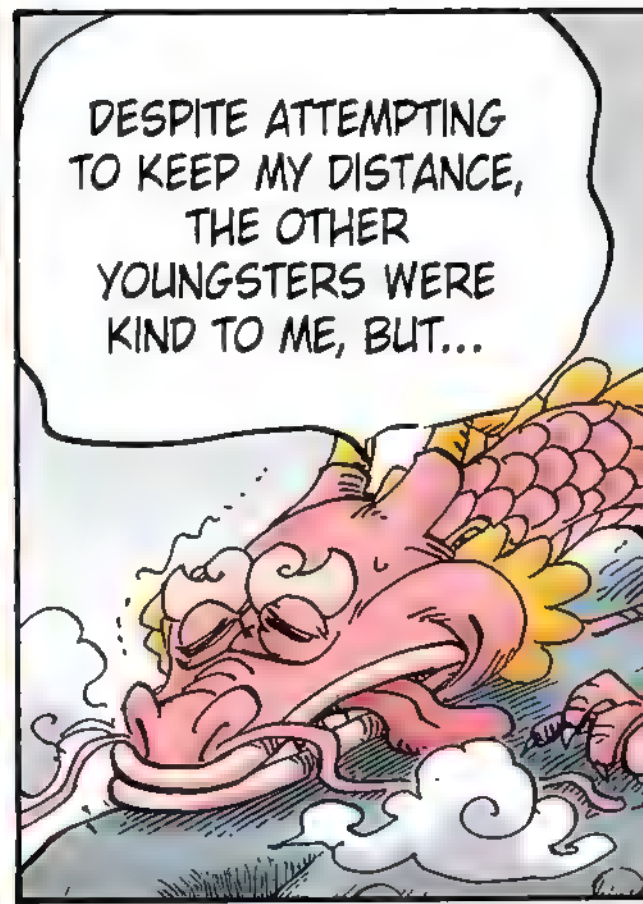


I WAS TOO
STUBBORN
AND STAND-
OFFISH...



I AM A
SAMURAI!! I
DO NOT ACCEPT
THE PITY OF
OTHERS!!

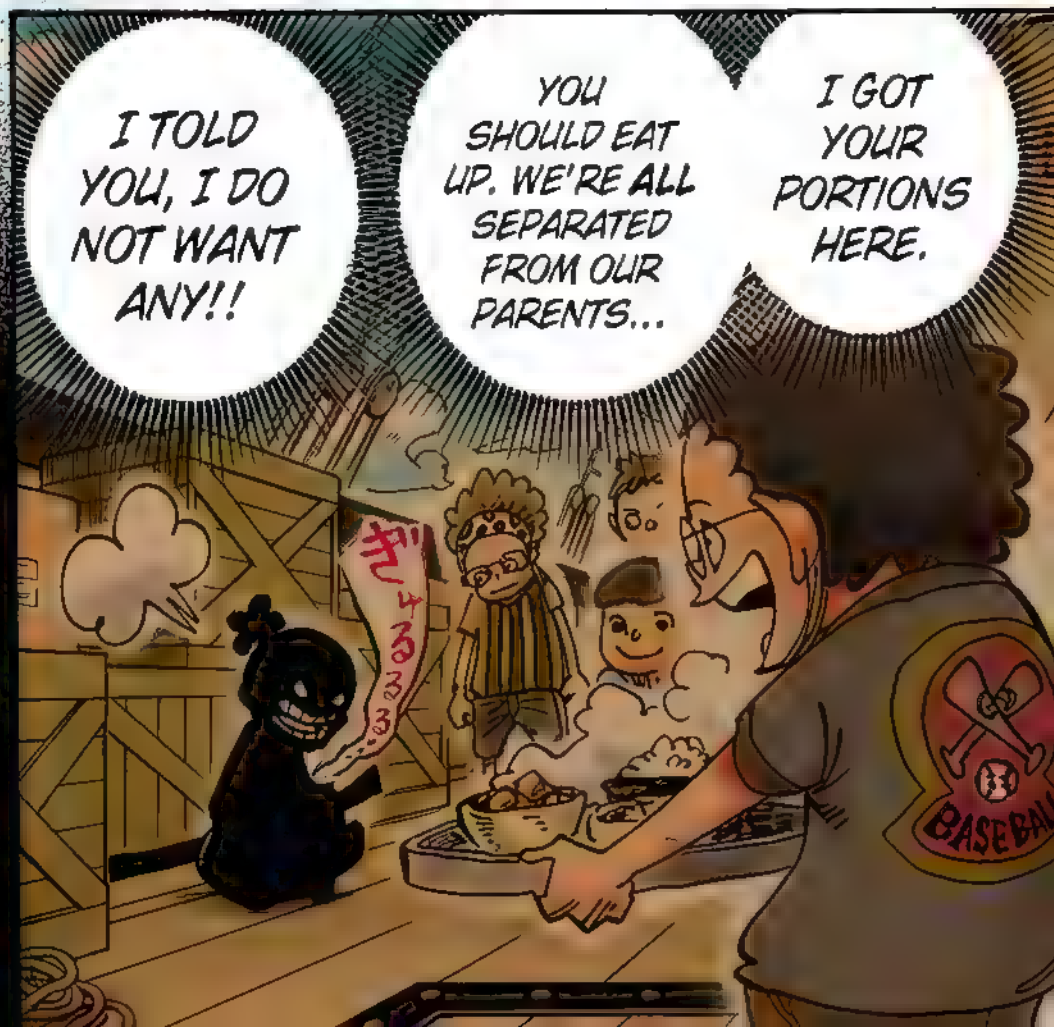
THEY'LL GIVE
YOU FOOD, YOU
KNOW. AREN'T
YOU HUNGRY?



DESPITE ATTEMPTING
TO KEEP MY DISTANCE,
THE OTHER
YOUNGSTERS WERE
KIND TO ME, BUT...



NO ONE
UNDER-
STANDS
MY INNER
TURMOIL
!!!



I TOLD
YOU, I DO
NOT WANT
ANY!!

YOU
SHOULD EAT
UP. WE'RE ALL
SEPARATED
FROM OUR
PARENTS...

I GOT
YOUR
PORTIONS
HERE.

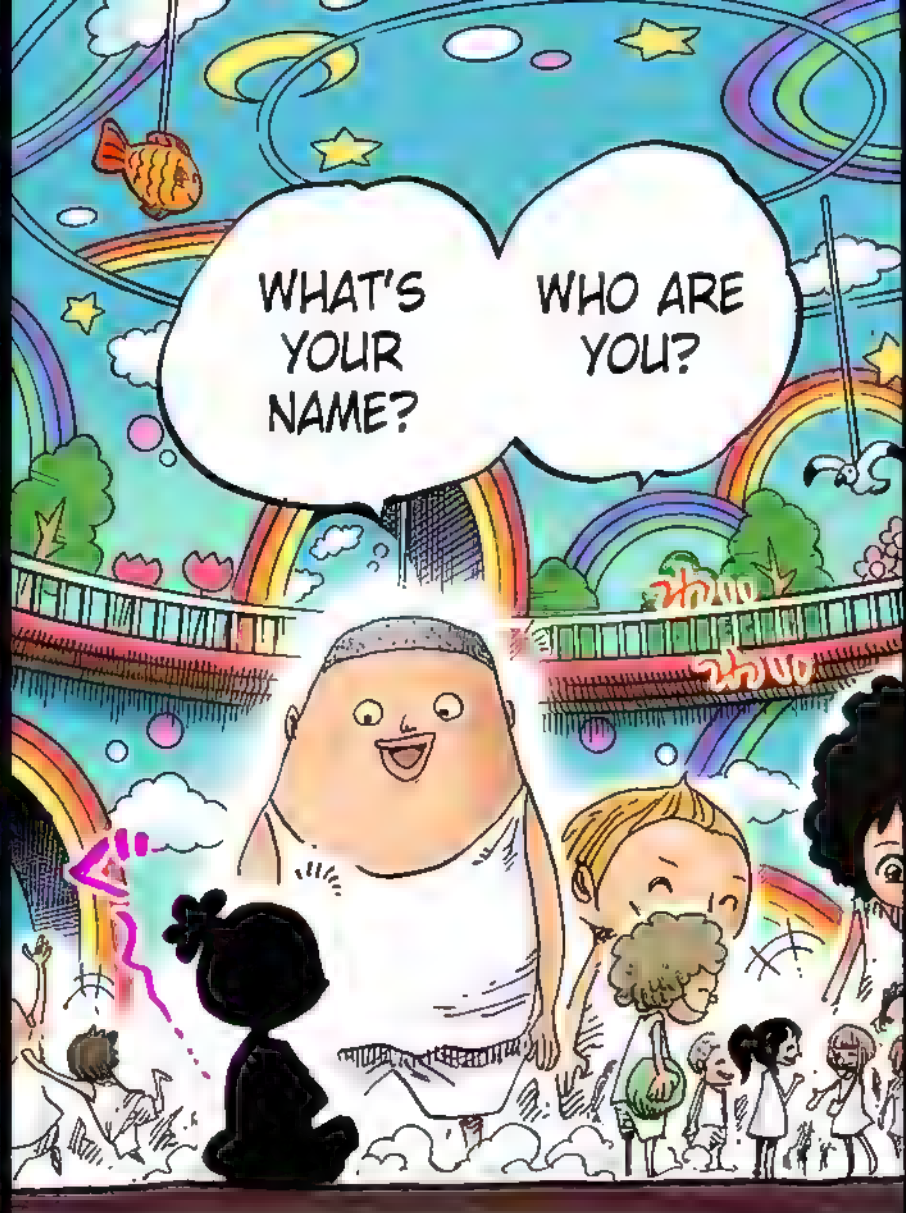
I HAVE NO NAME!!



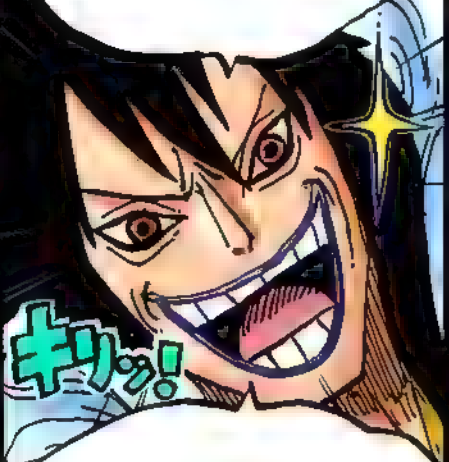
HUFF, HUFF...

WHAT'S YOUR NAME?

WHO ARE YOU?



I AM MASTER CAESAR! PLEASE COME IN!!



THIS IS YOUR PLAYGROUND NOW! SHU HO HO!

I WILL NOT!!!

OR A CANDY...

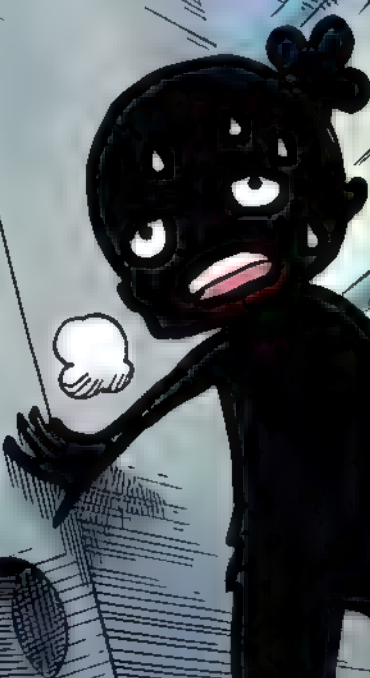
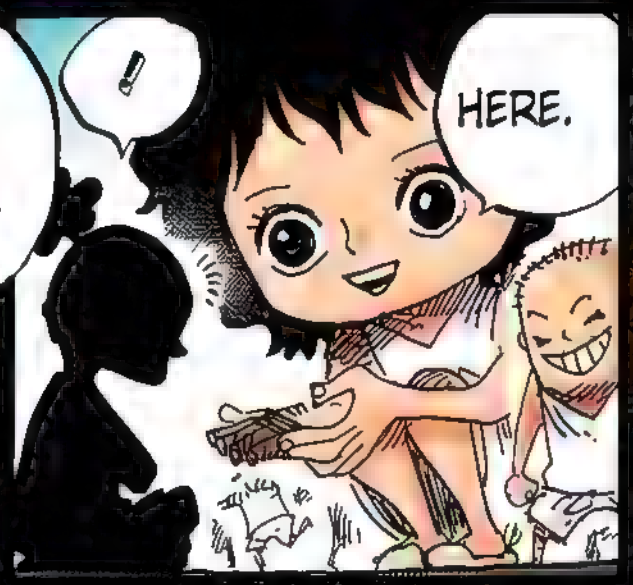


I WILL NOT!

HAVE SOME SNACKS.



HERE.



HUFF!

HUFF!



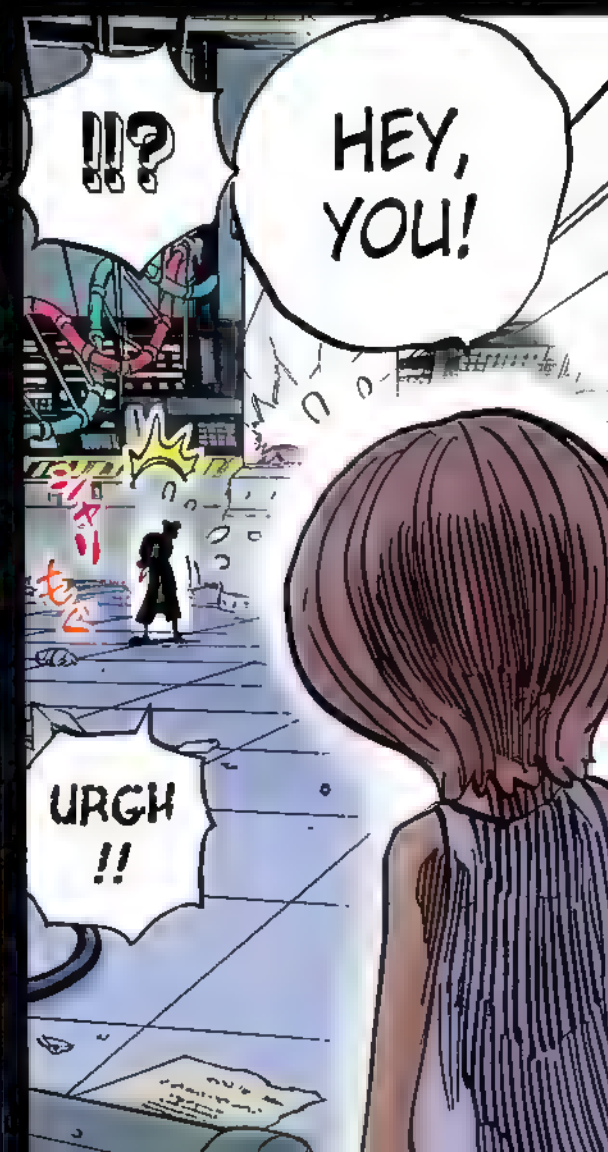
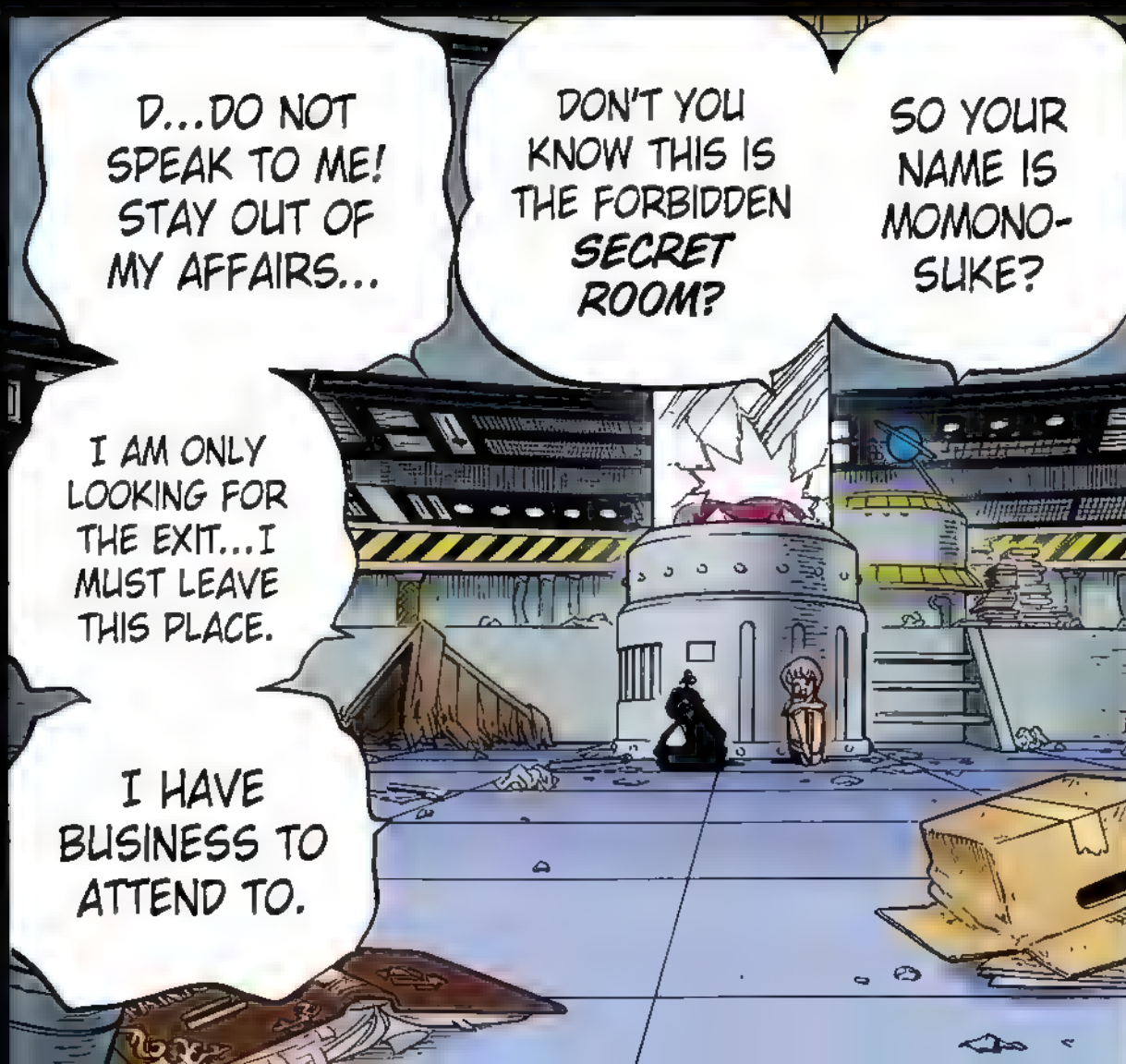
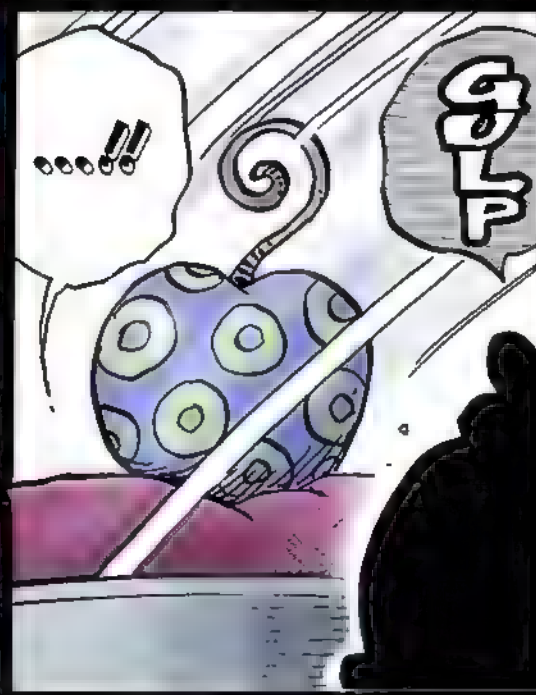
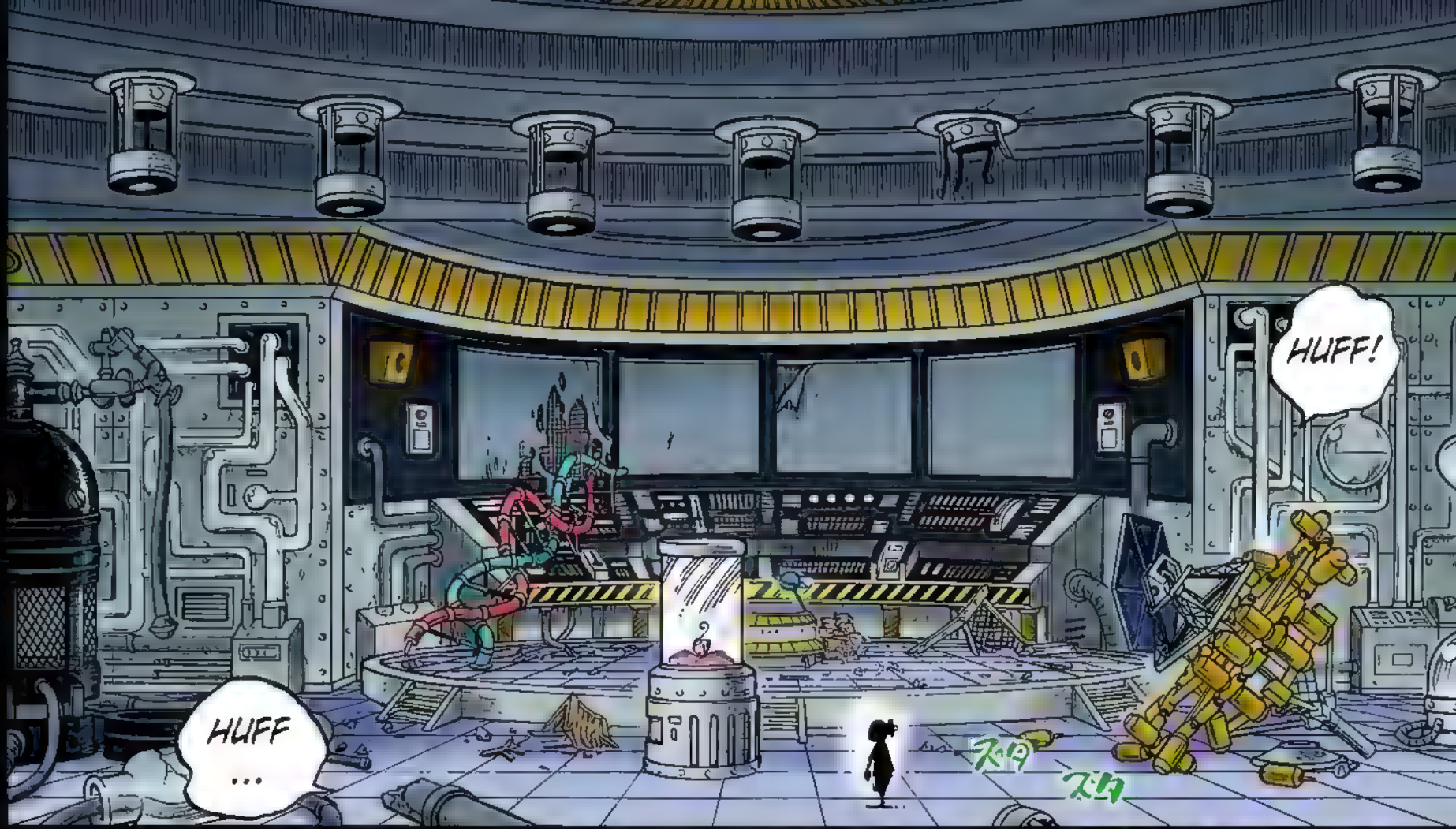
BUT WE STILL HAVE THE FULL NUMBER, ACCORDING TO THE SHIP REGISTER.

WEIRD.

WHAT?! ONE OF THE KIDS ESCAPED?!



...





...BUT WE ALL FEEL THE SAME WAY.

WE CAME HERE FROM ALL OVER TO GET TREATMENT...

...?!

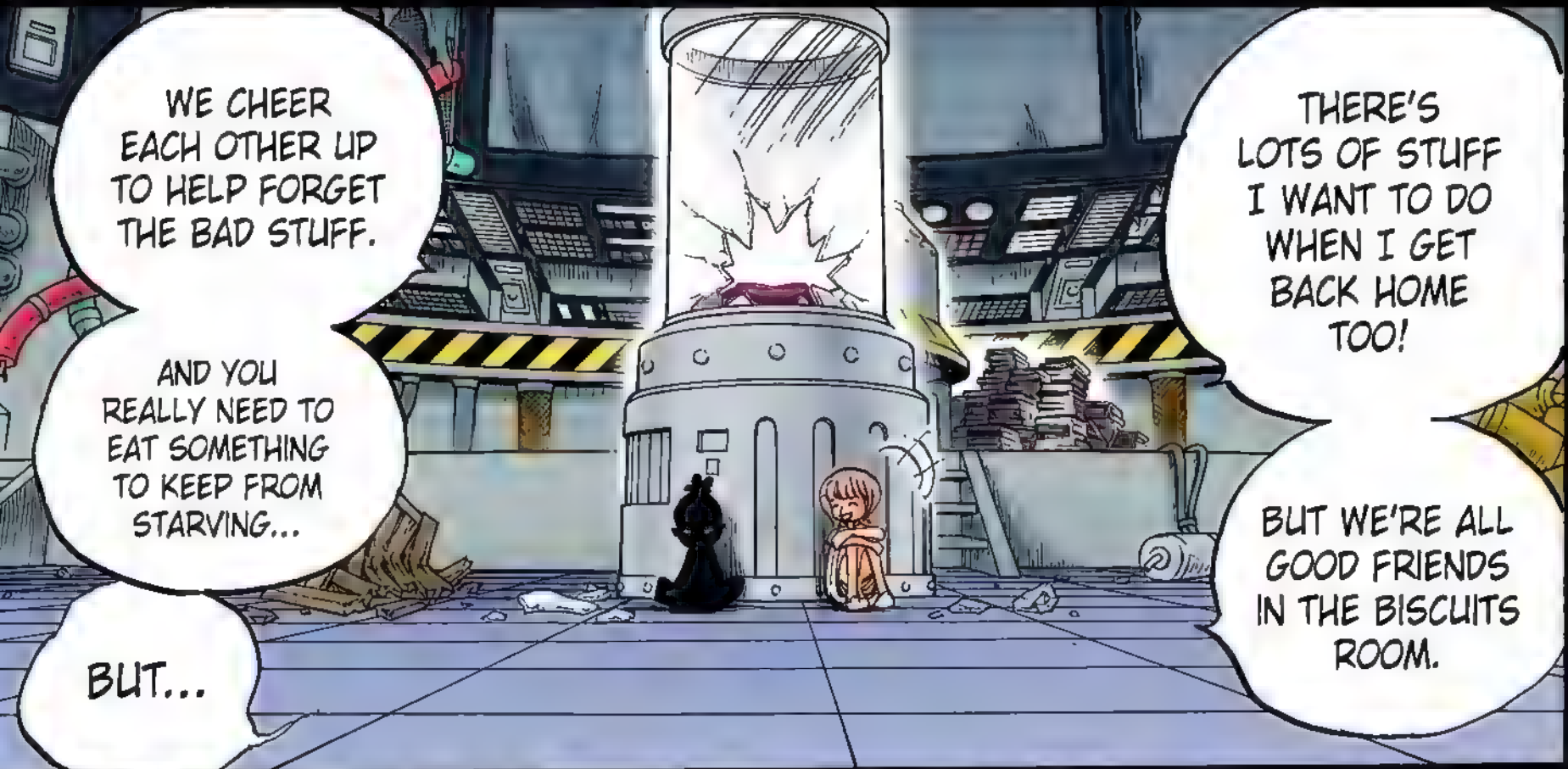


WE ALL JUST WANT TO SEE OUR MOMS AND DADS AGAIN.

BUT WE'RE ALL IN THE SAME BOAT HERE.

IT'S HARD, ISN'T IT?

!!



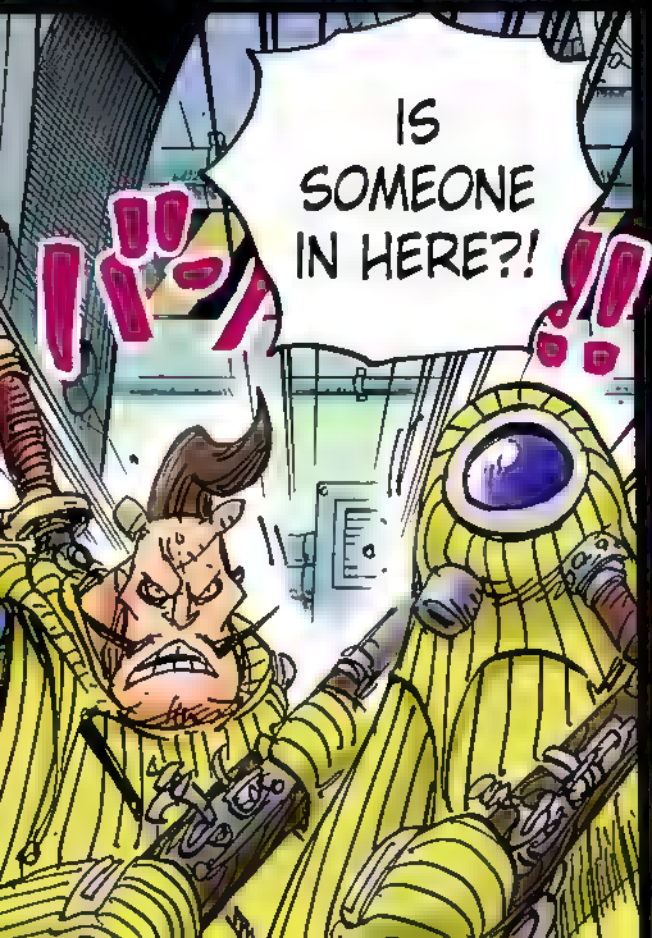
WE CHEER EACH OTHER UP TO HELP FORGET THE BAD STUFF.

AND YOU REALLY NEED TO EAT SOMETHING TO KEEP FROM STARVING...

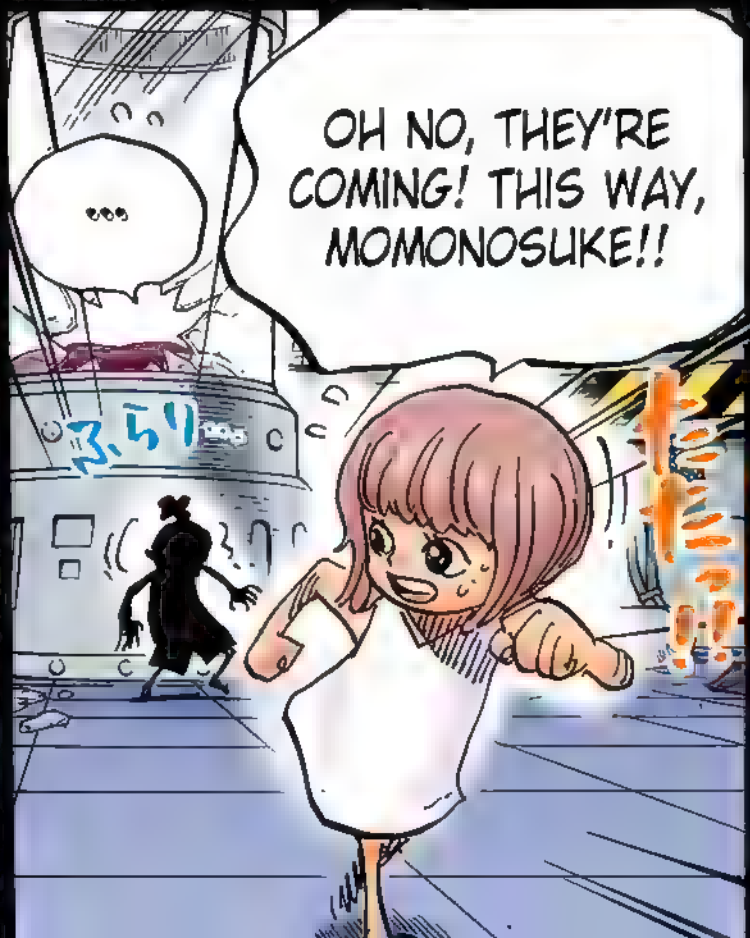
BUT...

THERE'S LOTS OF STUFF I WANT TO DO WHEN I GET BACK HOME TOO!

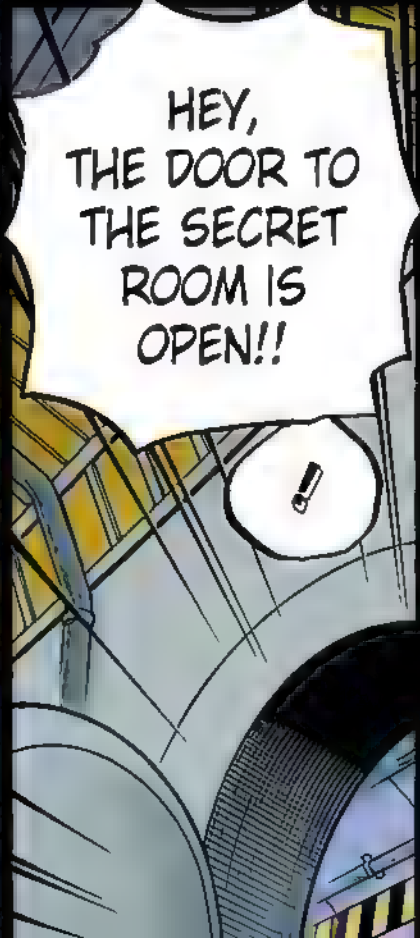
BUT WE'RE ALL GOOD FRIENDS IN THE BISCUITS ROOM.



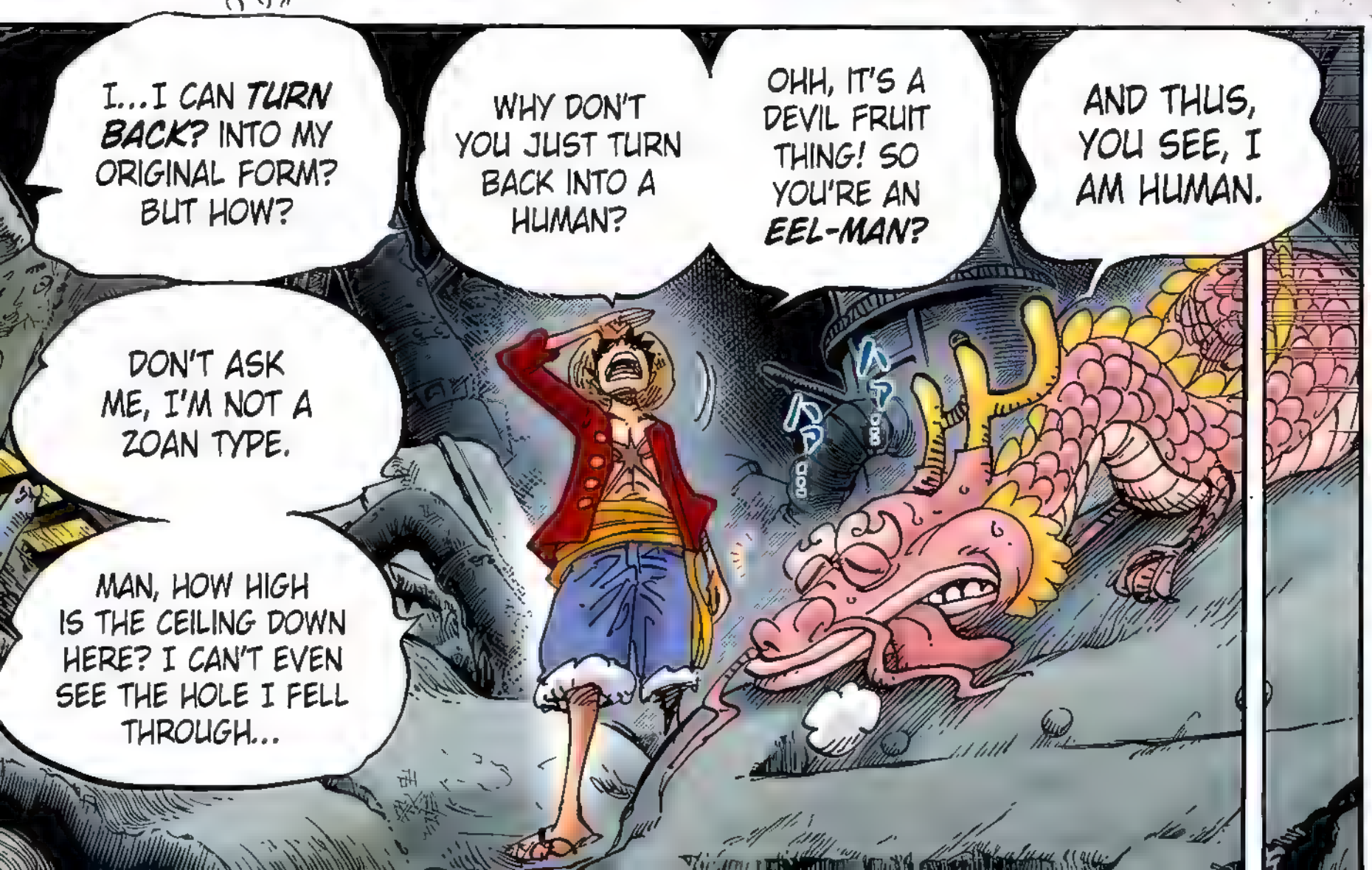
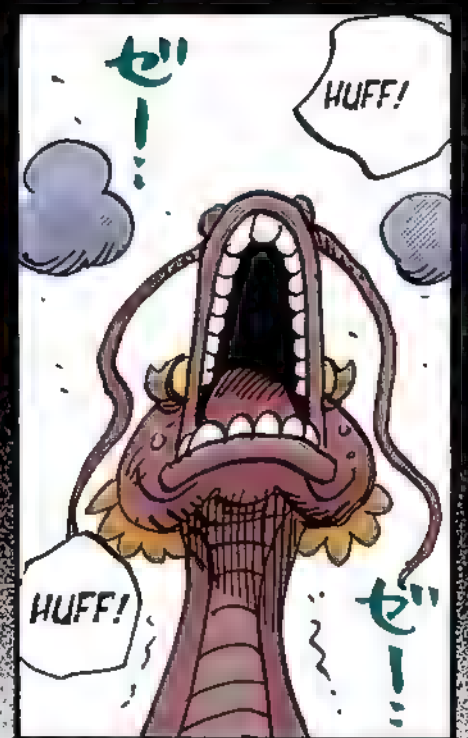
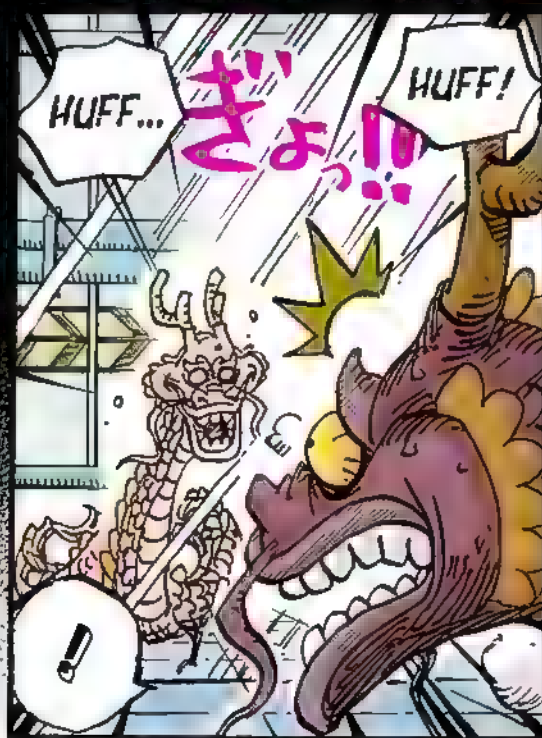
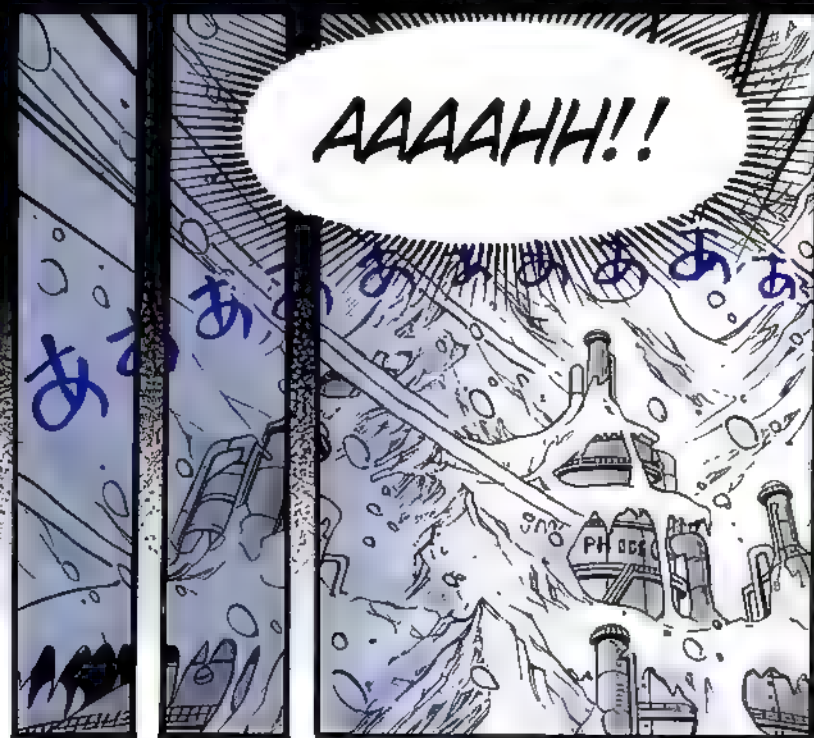
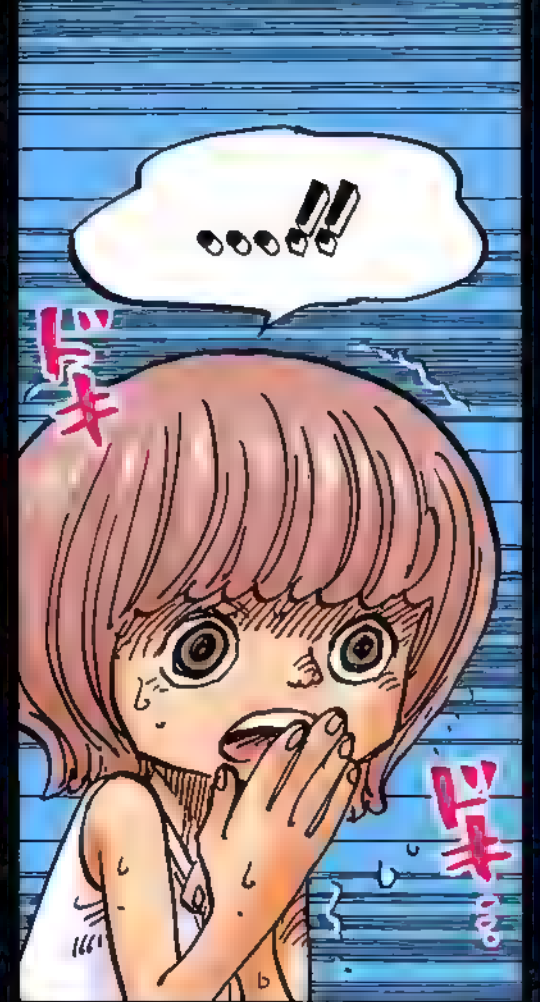
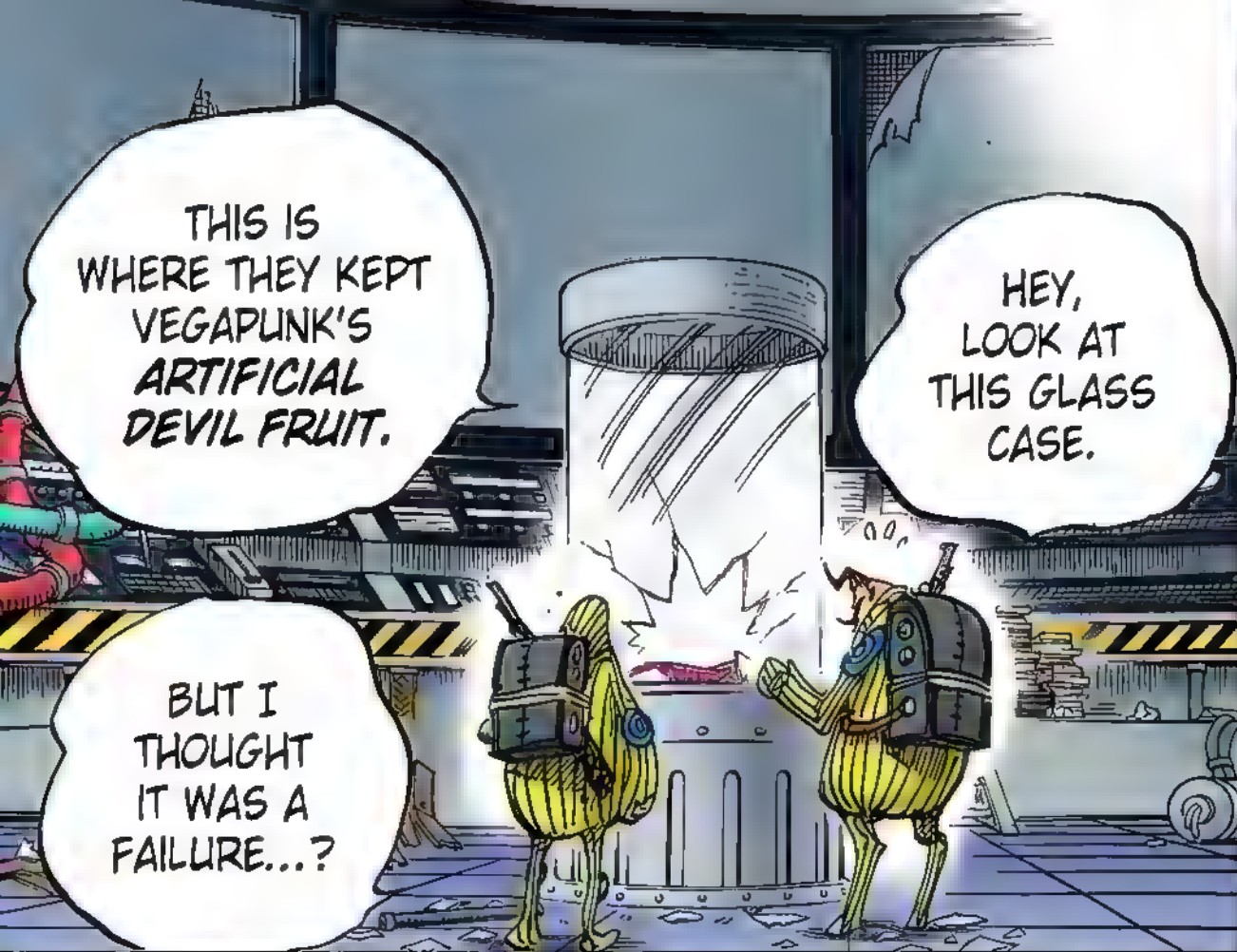
IS SOMEONE IN HERE?!



OH NO, THEY'RE COMING! THIS WAY, MOMONOSUKE!!



HEY, THE DOOR TO THE SECRET ROOM IS OPEN!!



WE HAD
THOUGHT HE WAS
A LIFE-GIVING
DOCTOR...

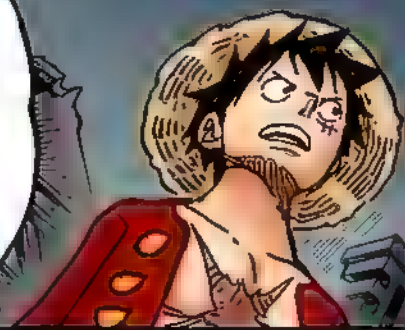
?

I HAVE OVERHEARD
DREADFUL PORTENTS
FROM THE ONE
CALLED CAESAR!!

AND I
MUST WARN
THE YOUNG-
STERS!!

I WISH TO
LEAVE THIS
PLACE AS
WELL!

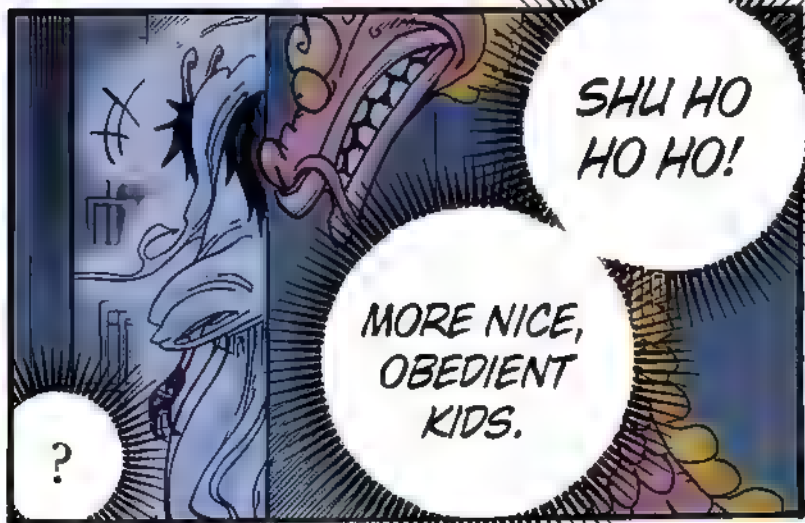
...BUT IN FACT,
HE IS A WICKED
MAN WHO INTENDS
TO MAKE THE
CHILDREN DIE!



BUT OF COURSE,
THE POINT OF THIS
EXPERIMENT IS TO
FIND THE LIMITS
OF MY DRUGS.

THE OTHERS
ARE ENLARGING
NICELY!!

THEY
CAN'T LAST
FOREVER.



SHU HO
HO HO!

MORE NICE,
OBEDIENT
KIDS.

?

FAILURE
IS A PART OF
EXPERIMEN-
TATION...

...THIS
BATCH OF
SUBJECTS
WON'T BE
AROUND ANY
LONGER!!!

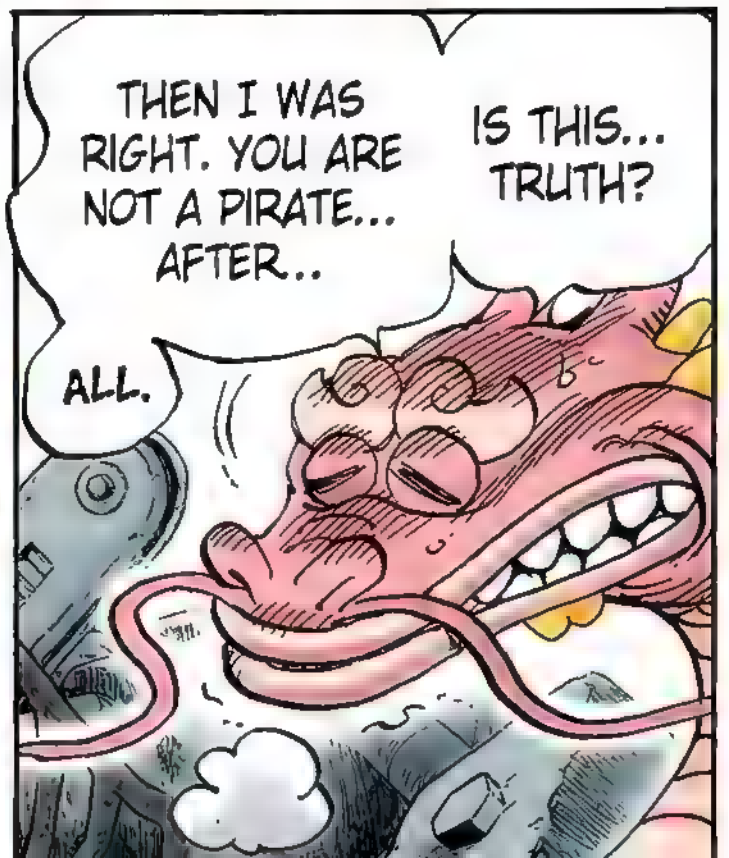
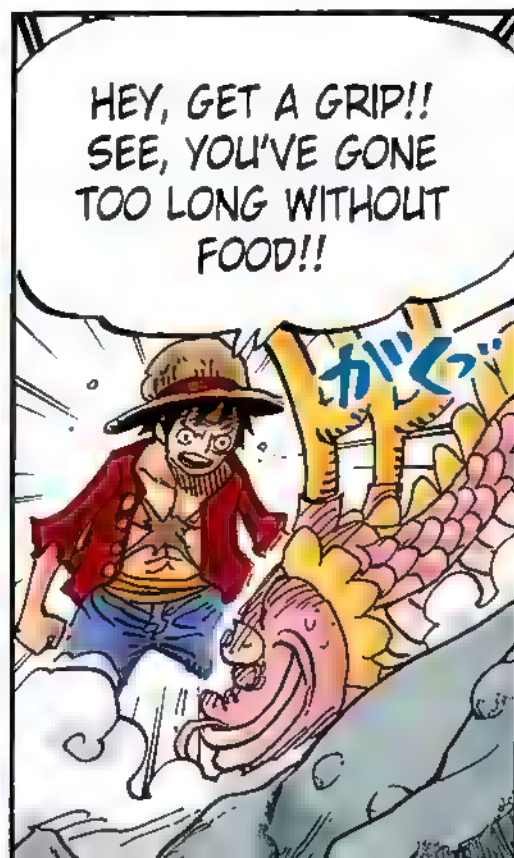
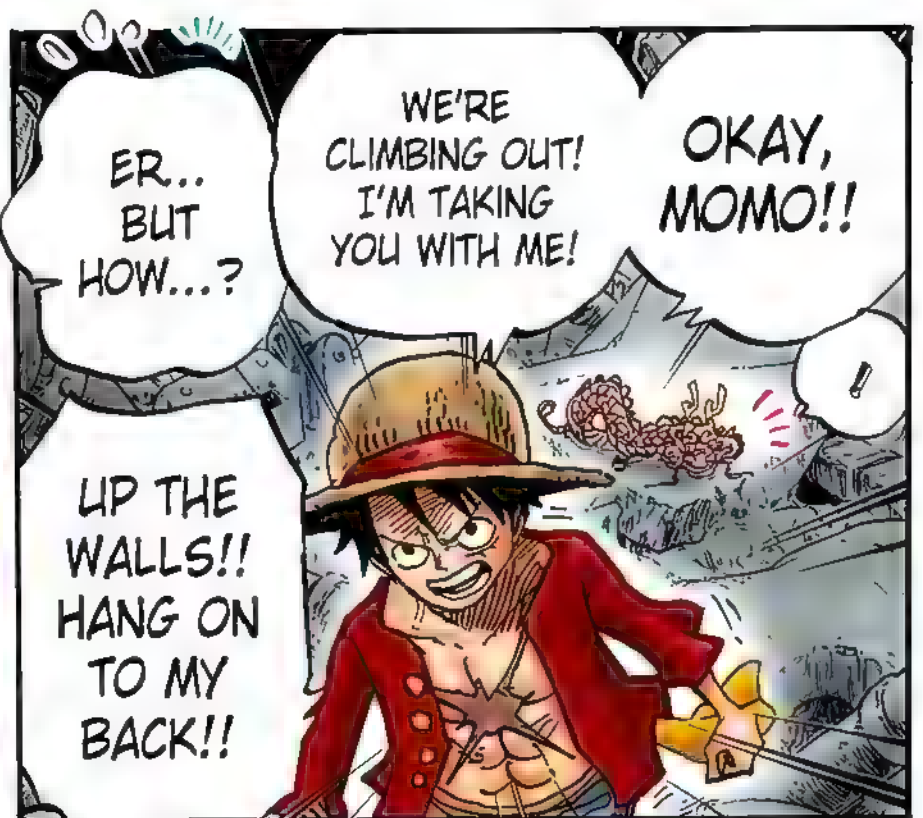
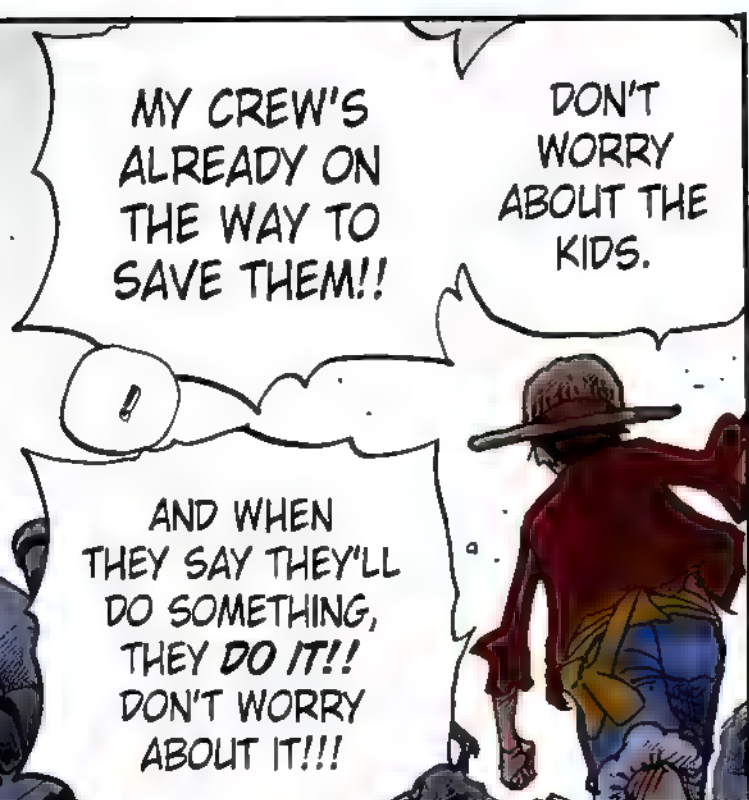
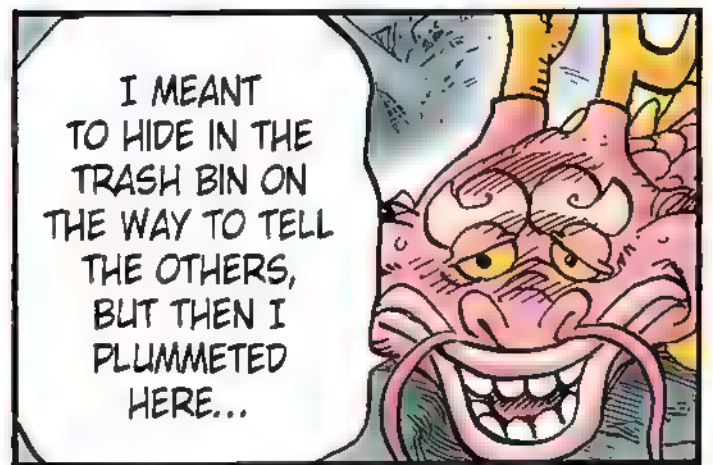
IN
ANOTHER
FIVE
YEARS...

....!!

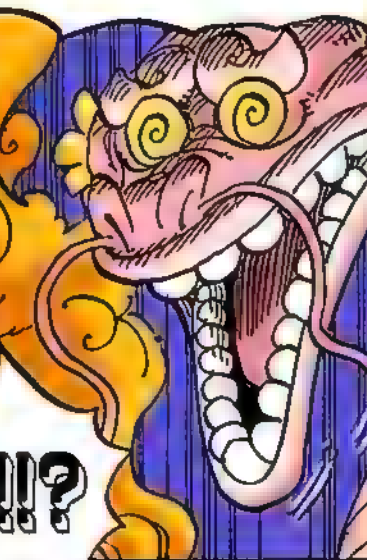
A
NECESSARY
SACRIFICE
FOR MY
SUCCESS!!

SHU HO
HO! I'LL
NEED A
FRESH
REFILL!!





AAAAAHHH
!!!



!!?

!!!?

GET
A GRIP
!!!

シッ
ッ!!

!!?

WHAAAAA
?!

アアアア

アアアア

アアアア

アアアア

WE'RE
FLYING!!!

AAA
AHHHH
!!!

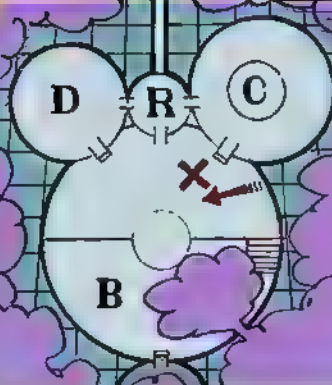
A stylized graphic featuring large, bold, pink letters with thick black outlines. The letters 'L' and 'E' are prominent, followed by a partially visible '2'. The background consists of blue and yellow wavy shapes, suggesting a dynamic or energetic theme.



WELL,
I GUESS
ZOLO CAN
MAKE DO IN
A PINCH.

YOU THINK
NAMI'S GROUP
WILL BE ALL
RIGHT WITHOUT
ME THERE TO
WATCH OUT
FOR 'EM?!

EXAMINATION ROOM
HALLWAY, STRUCTURE B,
2ND FLOOR



I APPRECIATE
THE EFFORTS
OF YOUR
SORCERY,
CORPSE-
FRIEND!!

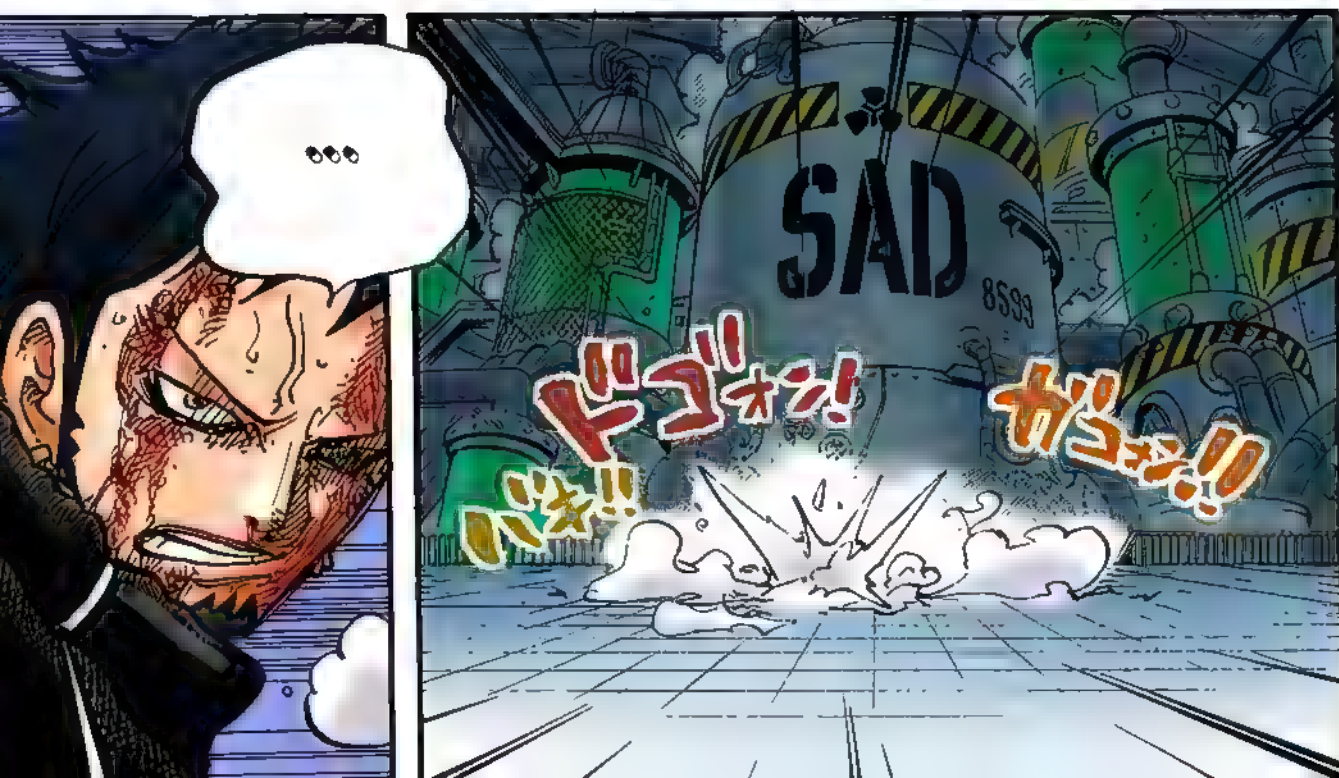
YO HO
HO! LET'S
TAKE A LOOK
THROUGH
THIS WALL!!

LET ME
KNOW IF YOU
SPOT ANY SEA
PRISM STONE
SHACKLES,
BROOK!!

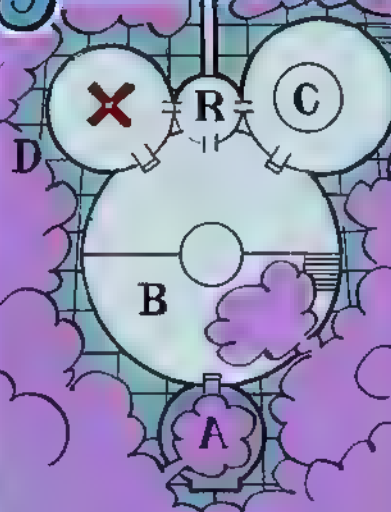
ROBIN
ASKED
ME FOR
THEM!!

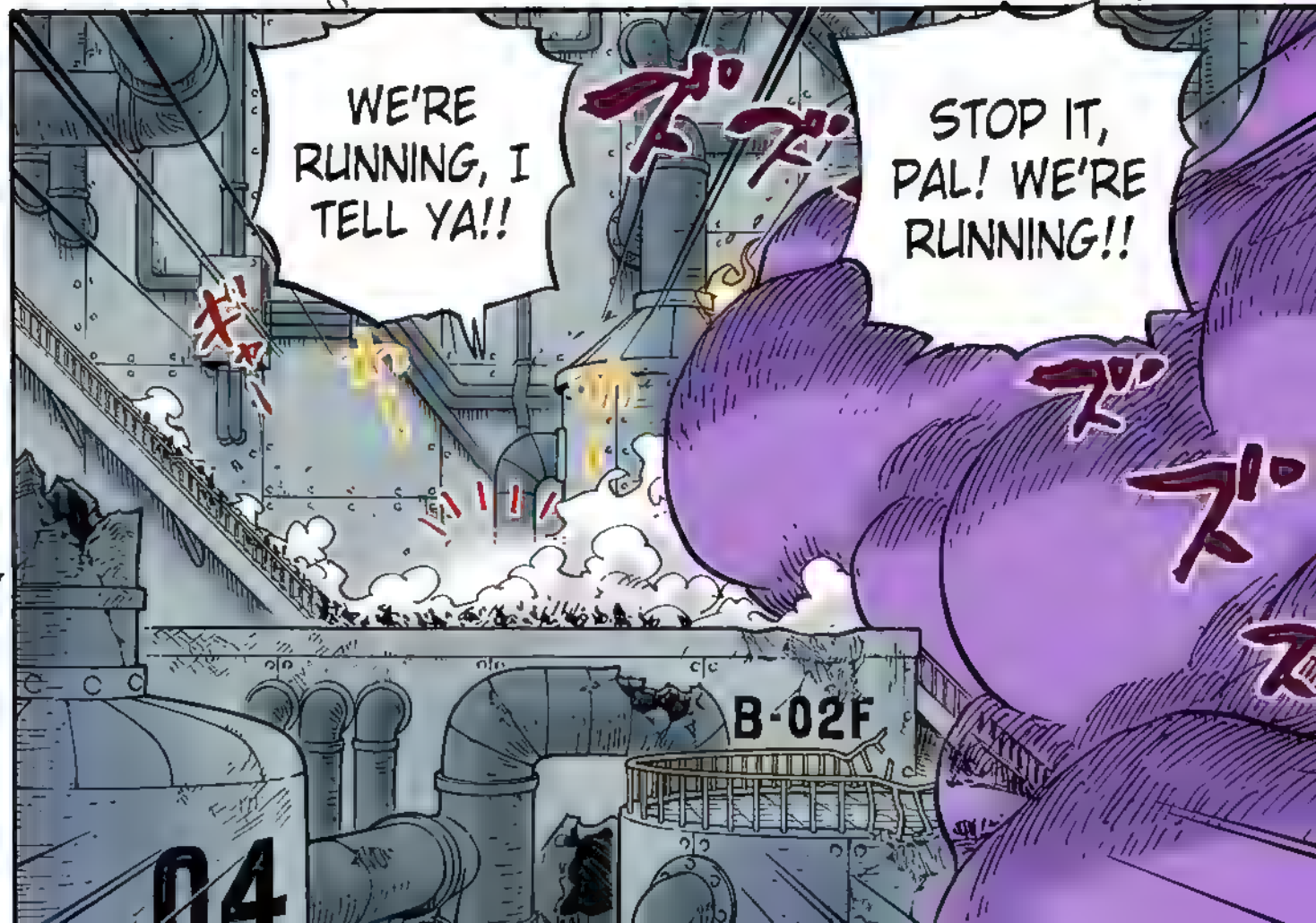
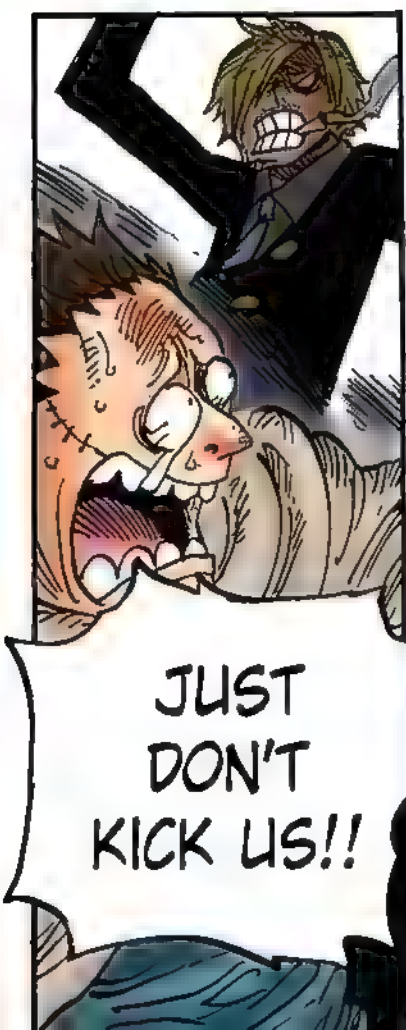
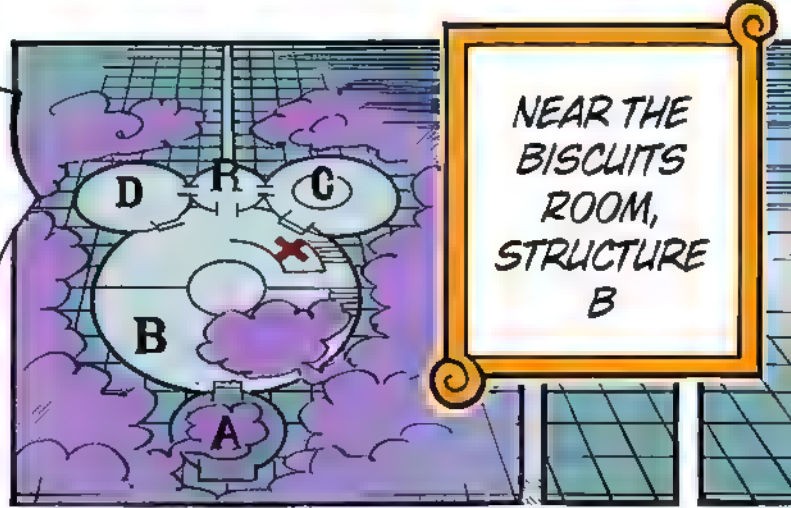
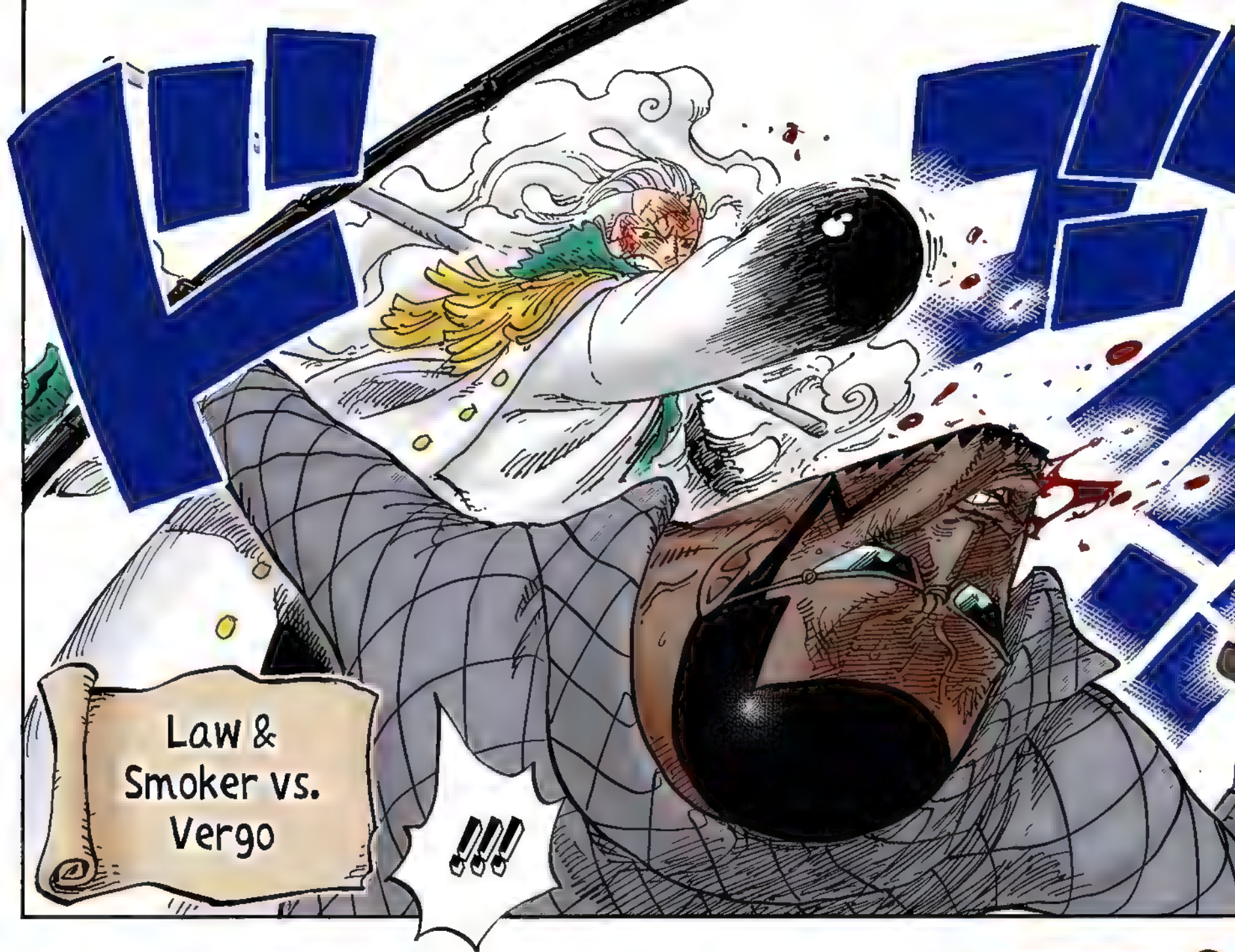
In search
of Sea Prism
Stone &
Momonosuke!!

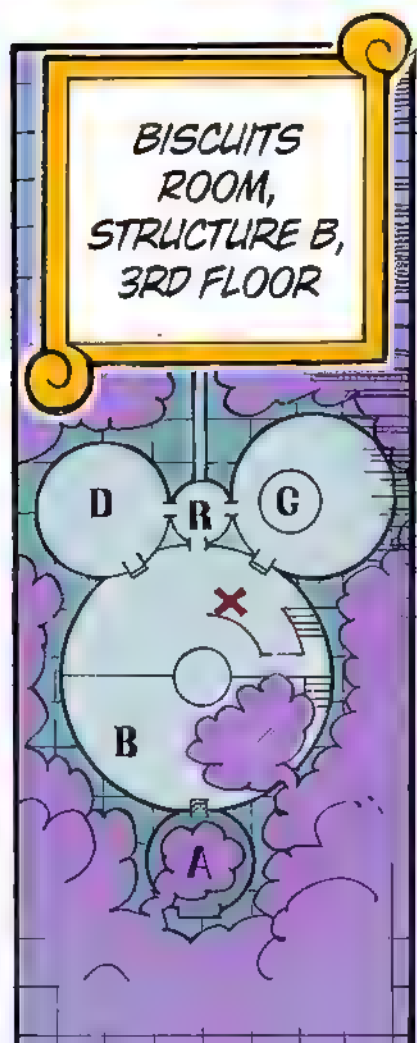
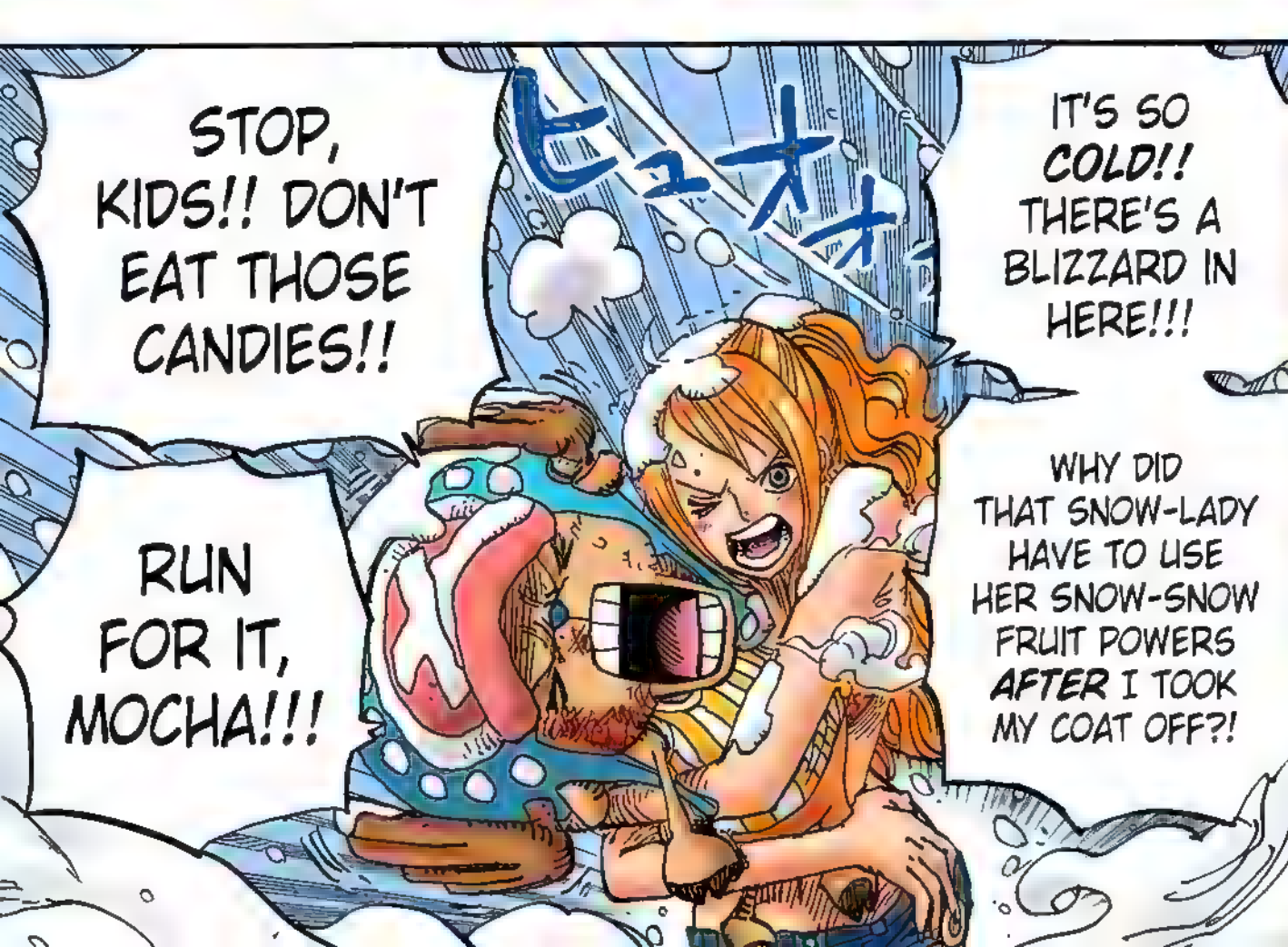
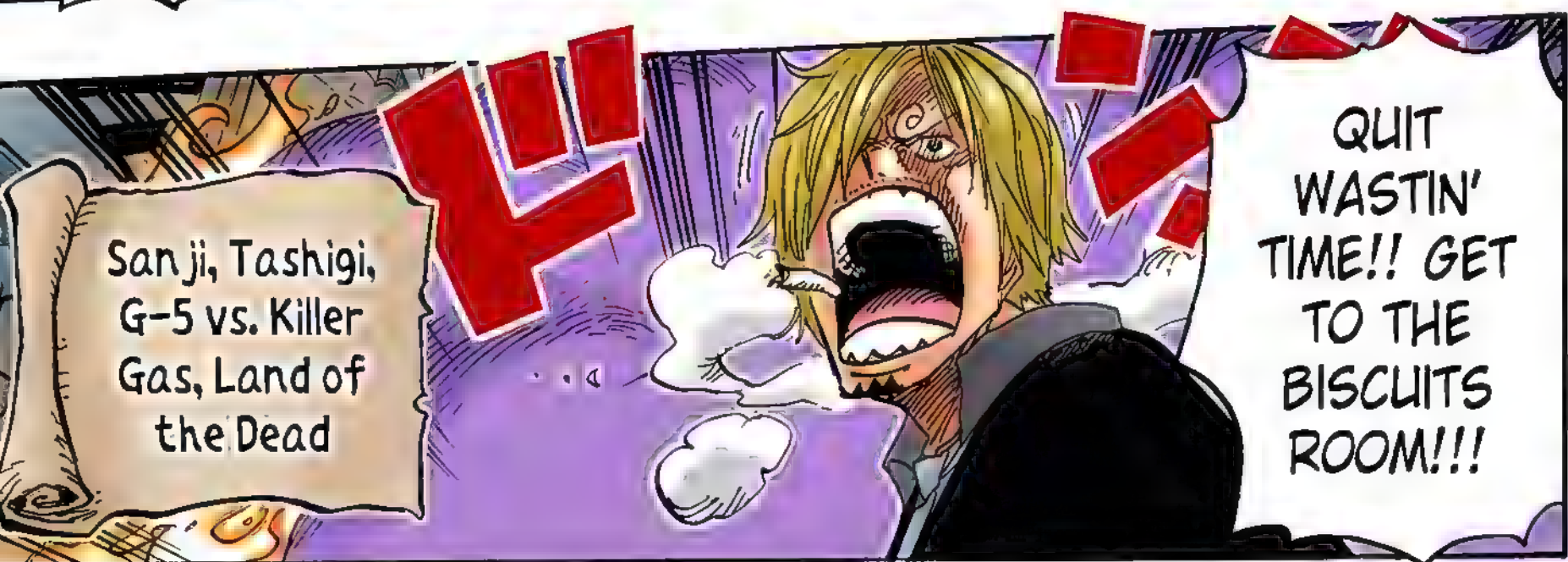
Usopp,
Kin'emon,
Brook

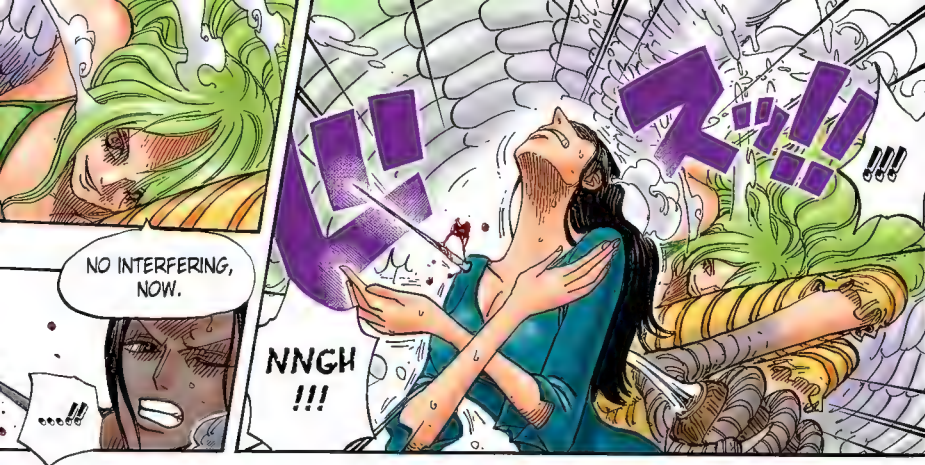


S.A.D.
MANUFACTURING
ROOM,
STRUCTURE D









NO INTERFERING,
NOW.

NNGH
!!!



WE NEED
TO SLOW
THEM
DOWN!!



NO,
EVERYONE!!
YOU HAVE TO
SNAP OUT
OF IT!!

DON'T HOG
IT ALL FOR
YOURSELF!!

WAIT,
MOCHA!!

GIVE
US THAT
CANDY!!



YOU
GUYS GET
THE KIDS
UNDER
CONTROL!!!

SHE'S
A LOGIA
TYPE! I'LL
HANDLE
THIS!!



ABOUT 20
MINUTES
!!!

TIME UNTIL
LAND OF THE
DEAD FILLS
STRUCTURE B:



HEE HEE.♡

THUMP!

ROBIN
!!!

Vs. Monet,
the Snow
Woman

Zolo, Nami,
Chopper,
Robin



(Hippo Iron, Saitama)

Q: Mr. Oda, can you draw the Impel Down characters--Magellan, Hannnyabal, Sadi, Saldeath--as children?

--IjiekAmayot

A: Sure! How about I throw in Domino as well?

Hannnyabal



Magellan



Sadi



Saldeath



Domino



Q: Odacchi x 2!! What if Lola the Proposer ate the Slip-Slip Fruit?

--Nasuo

A: She's not much different, if you ask me. Her skin is certainly much smoother!



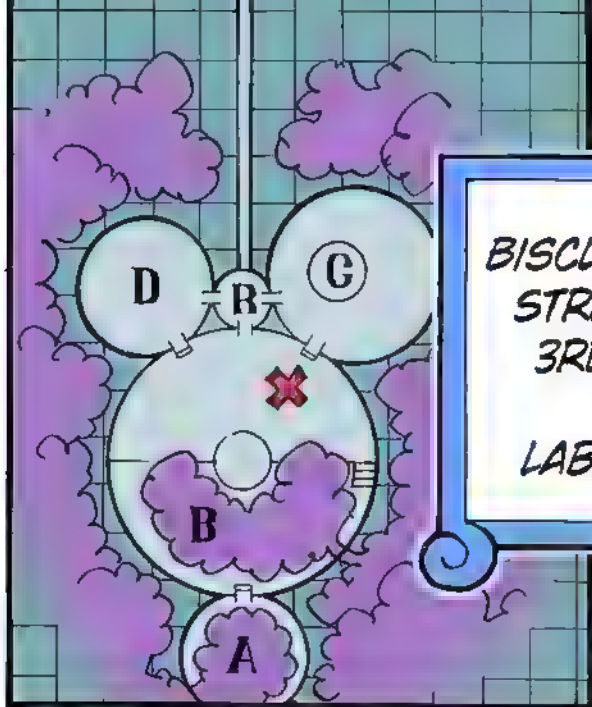
Marry me.



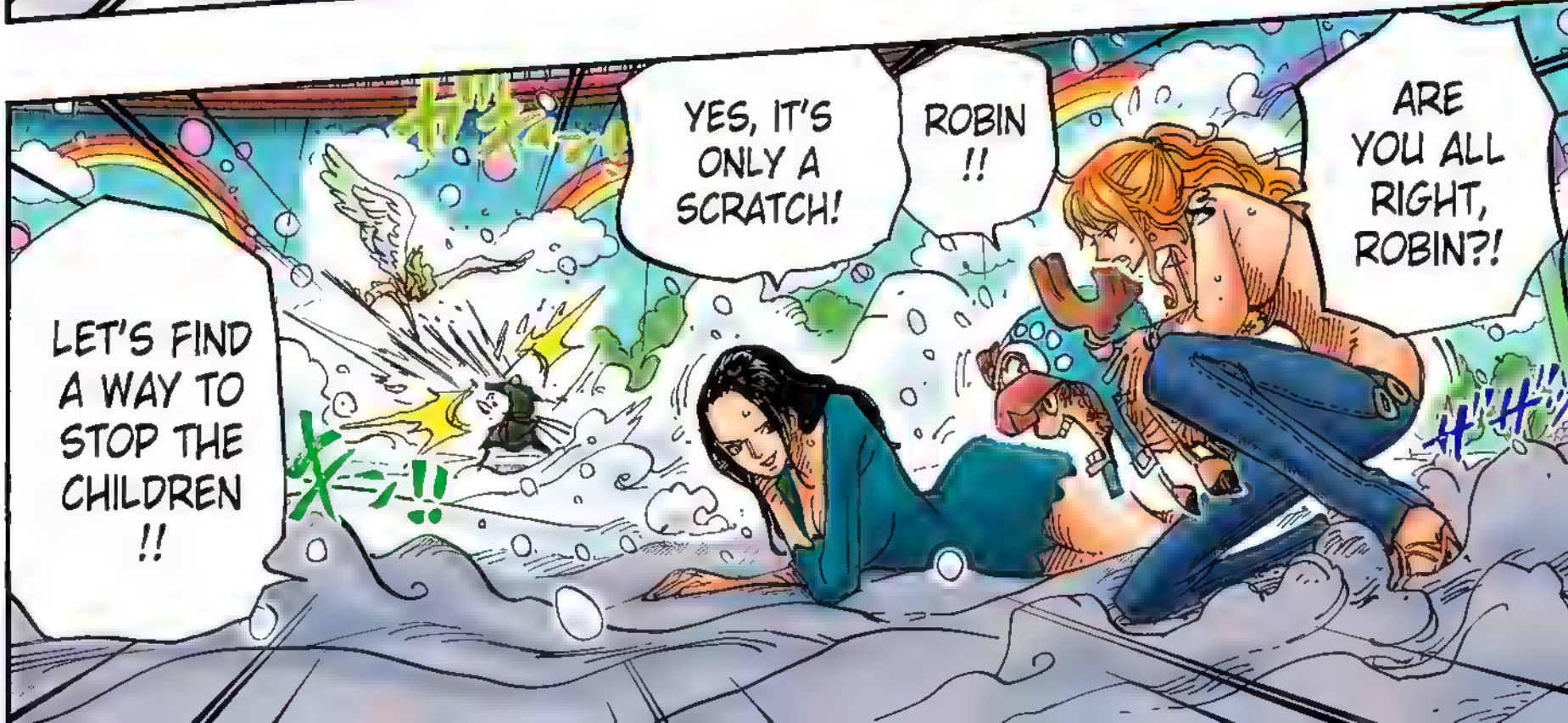
Chapter 686: THE SNOW- WOMAN IN THE BISCUITS ROOM



**CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 11:
"SAVING BIG BRO!!!"**



BISCUITS ROOM,
STRUCTURE B
3RD FLOOR,
THIRD
LABORATORY

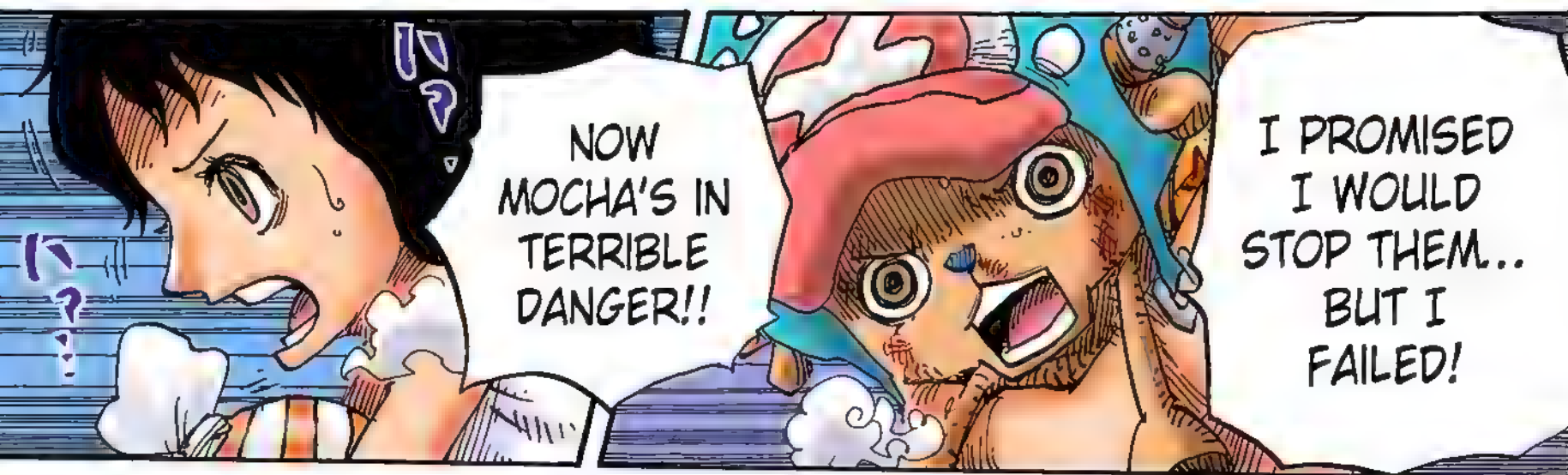
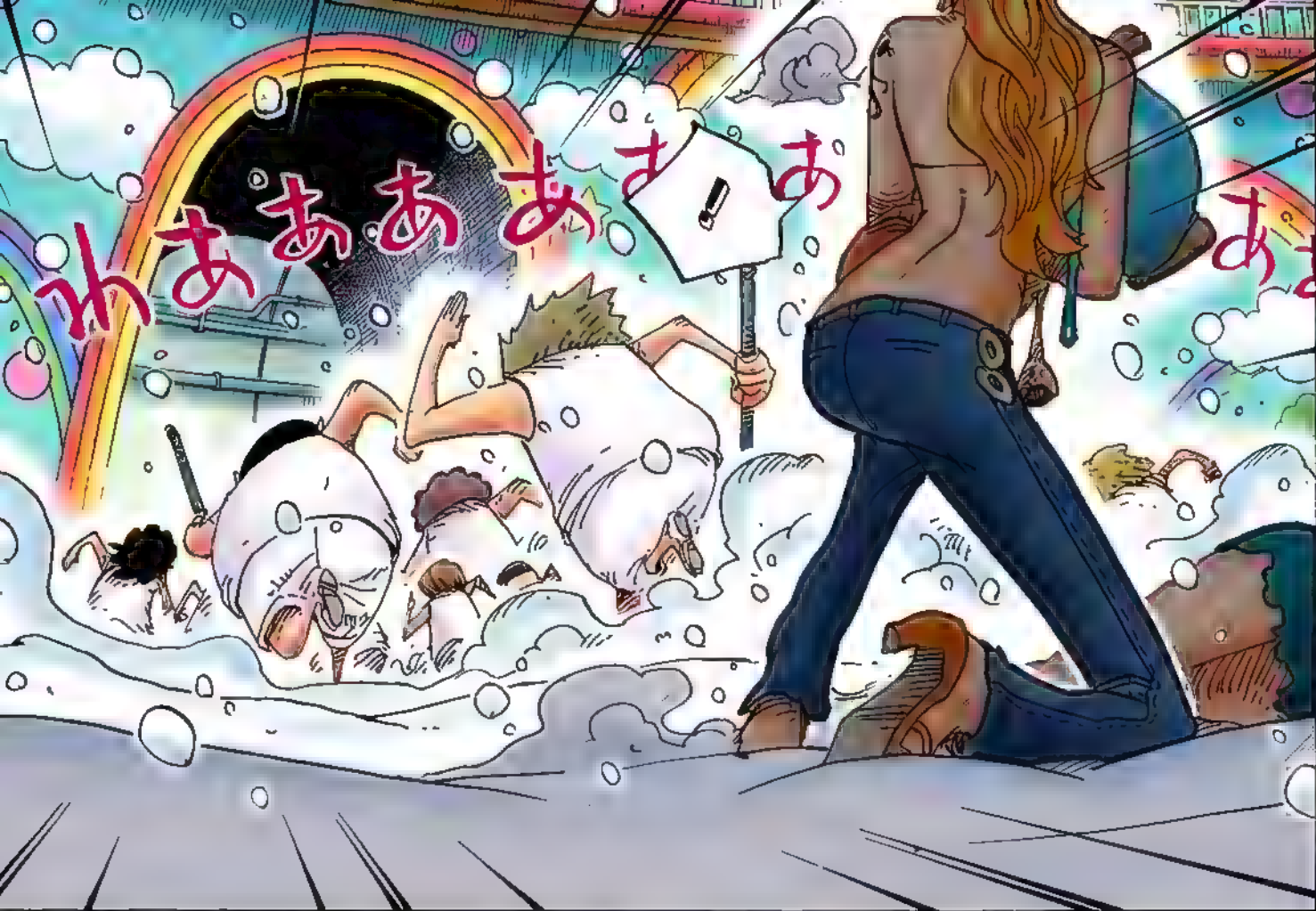


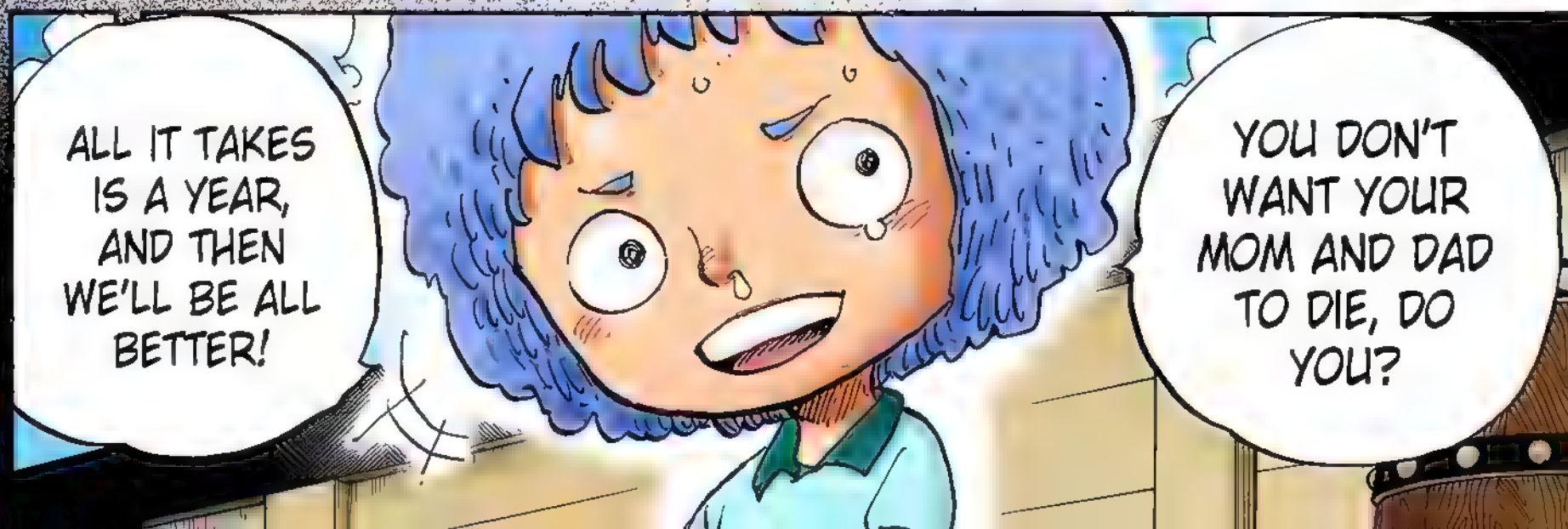
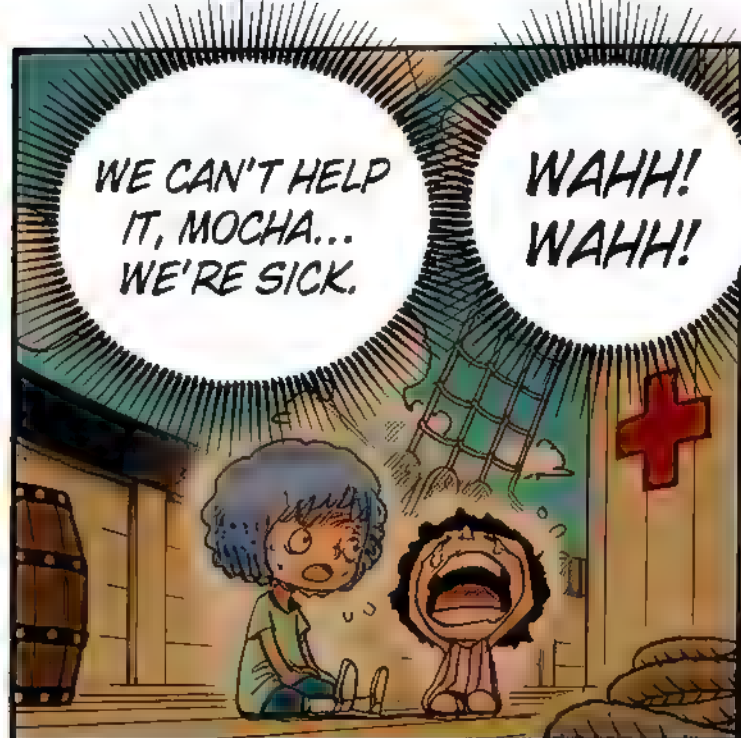
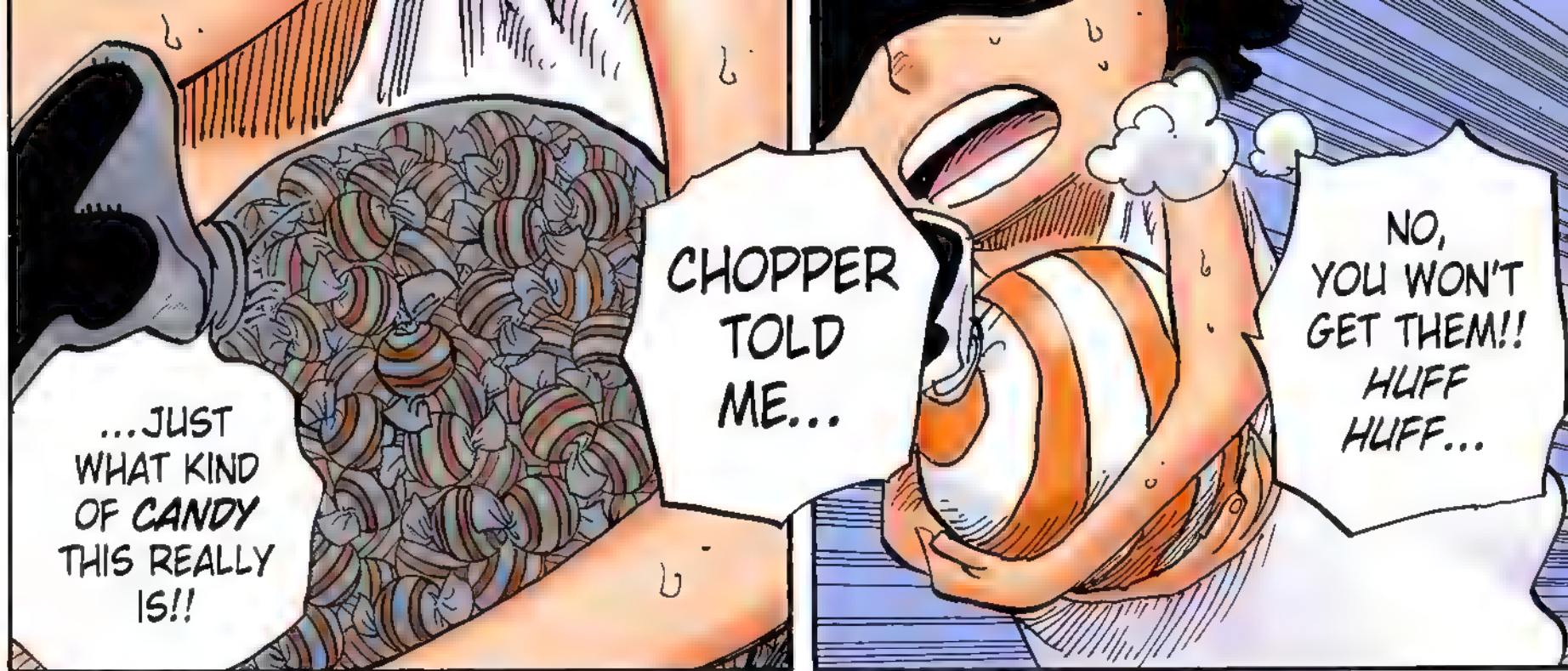
LET'S FIND
A WAY TO
STOP THE
CHILDREN
!!

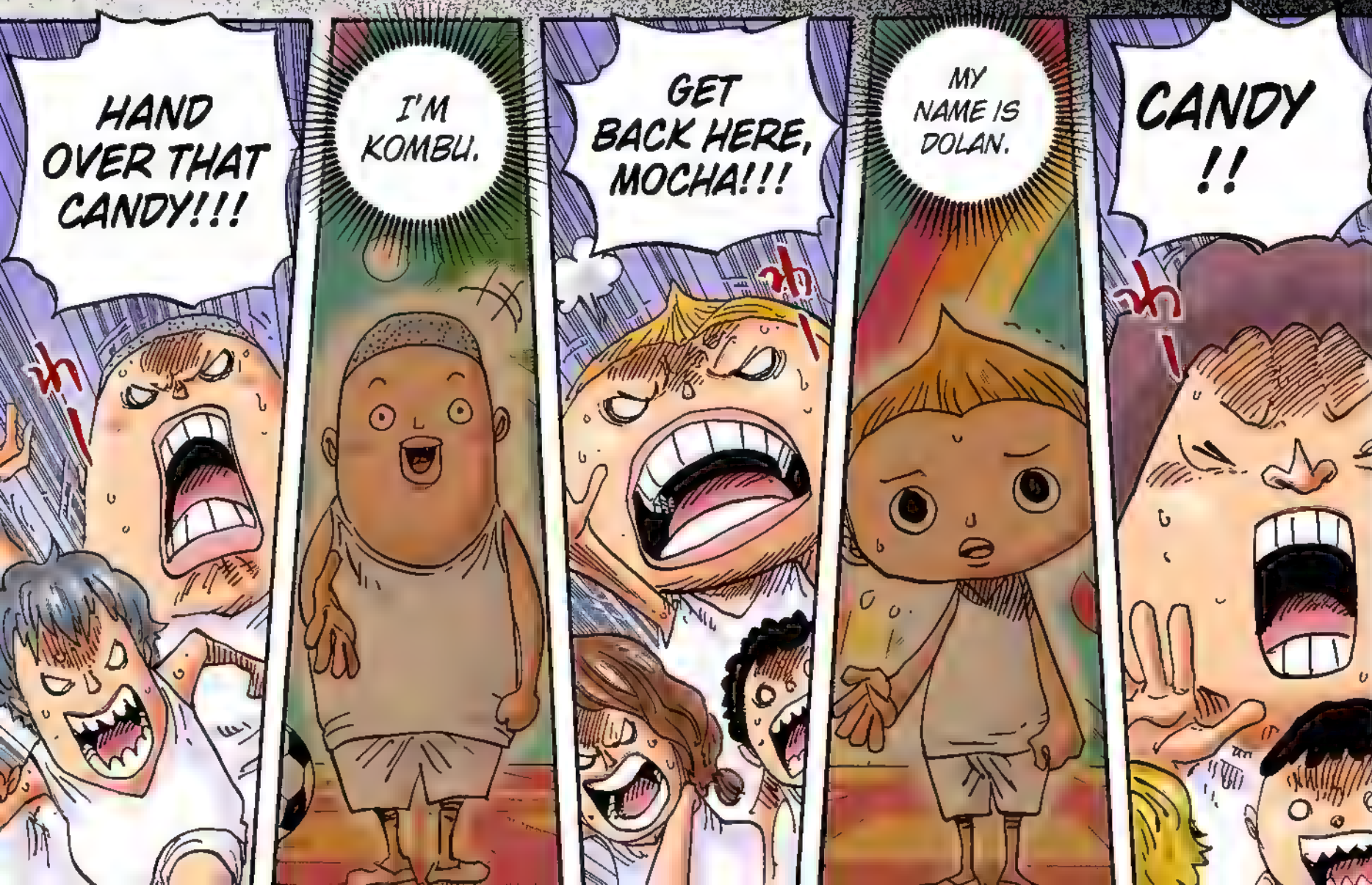
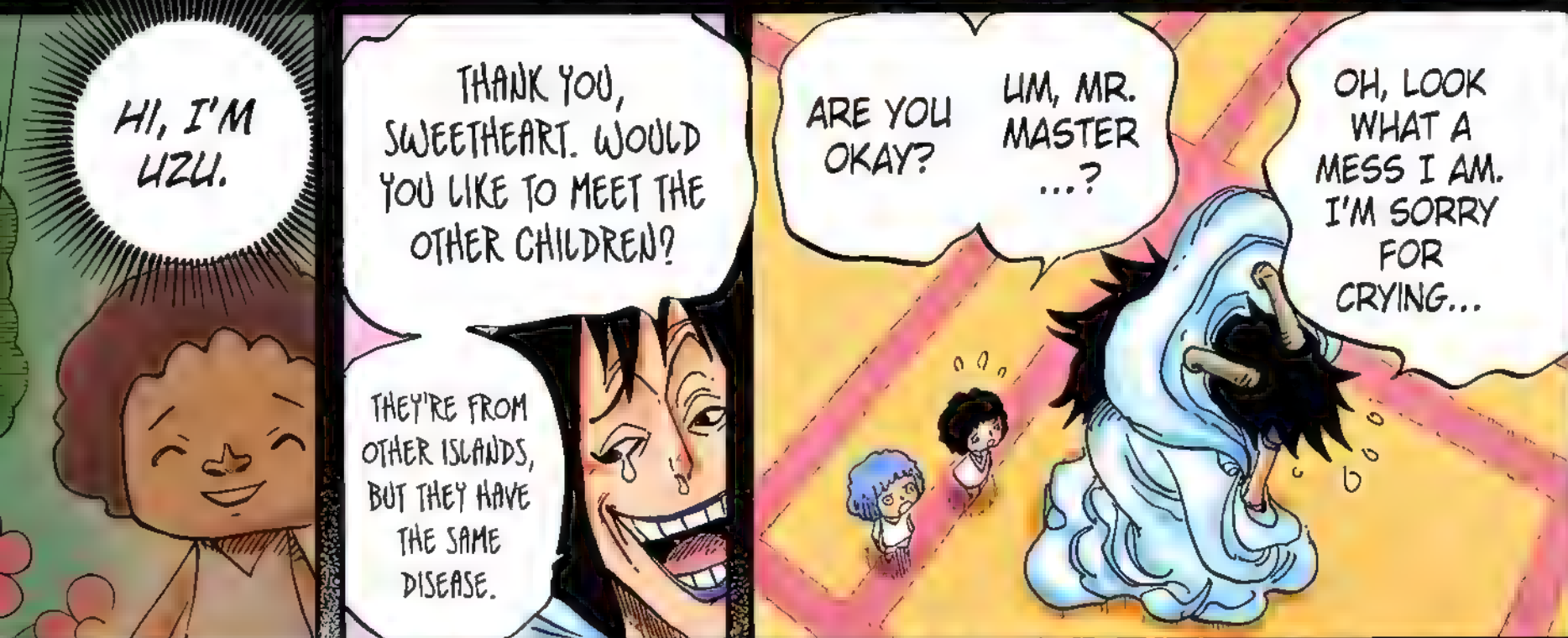
YES, IT'S
ONLY A
SCRATCH!

ROBIN
!!

ARE
YOU ALL
RIGHT,
ROBIN?!





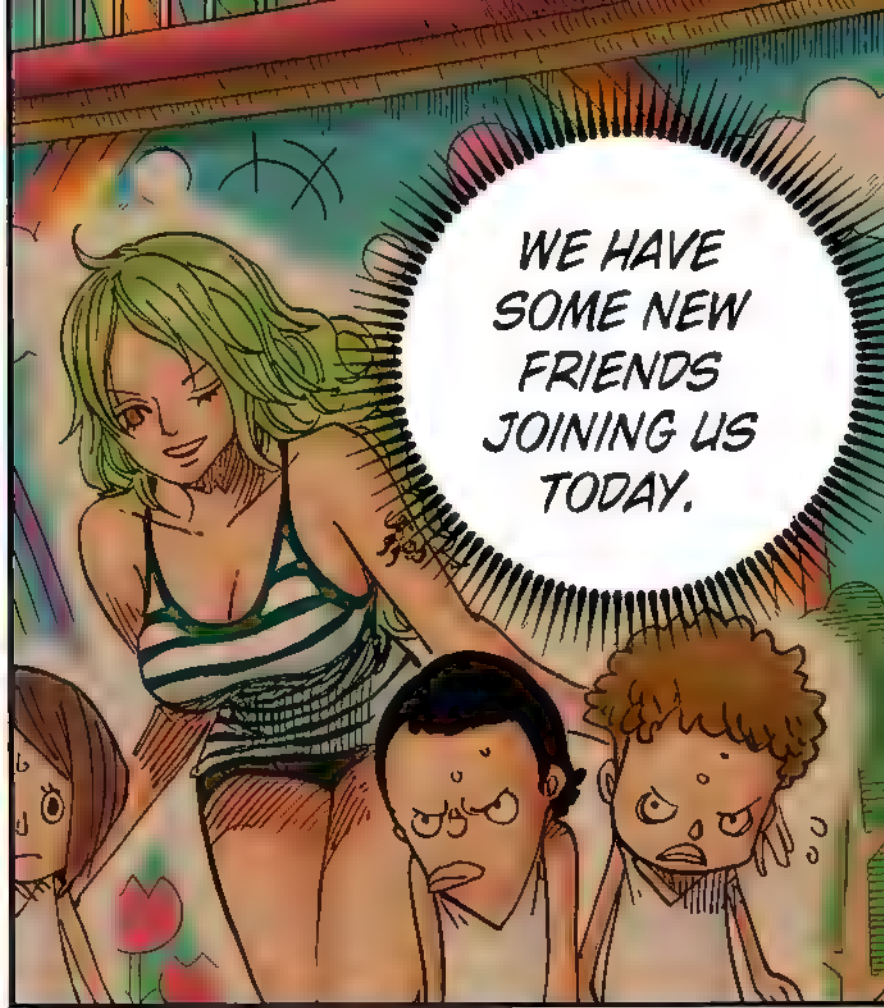




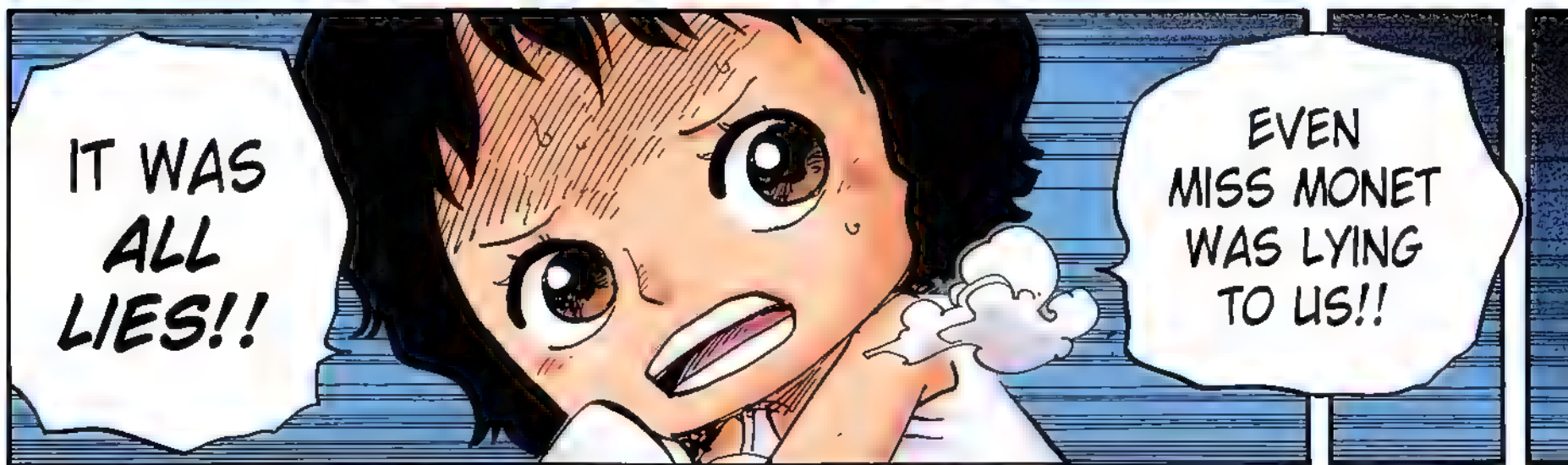
YES,
MISS
MONET!

CALL
FOR ME IF
THERE'S ANY
TROUBLE.

PLAY
NICE,
OKAY?



WE HAVE
SOME NEW
FRIENDS
JOINING US
TODAY.



IT WAS
ALL
LIES!!

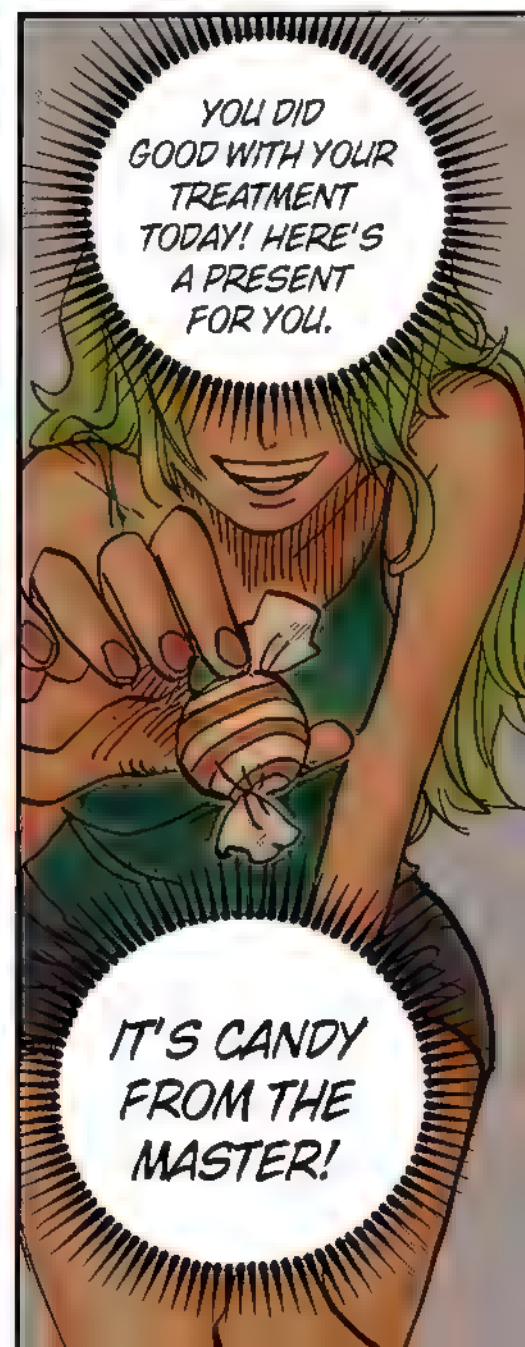
EVEN
MISS MONET
WAS LYING
TO US!!



PLEASE
TURN
BACK TO
NORMAL!!!

WE NEED
TO GET
OUT OF
HERE!!

うおおおおおお



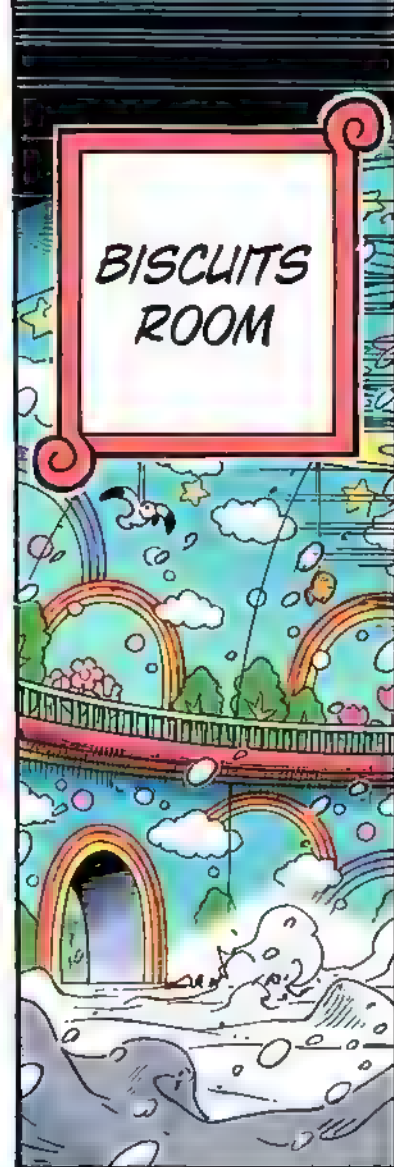
YOU DID
GOOD WITH YOUR
TREATMENT
TODAY! HERE'S
A PRESENT
FOR YOU.

IT'S CANDY
FROM THE
MASTER!



LET'S
DO IT!!!

WE HAVE TO
GO AFTER
THEM!!



BISCUITS
ROOM



はっ!!

HNNG!



AAAAAGH!!
WAIT,
NAMI!!!

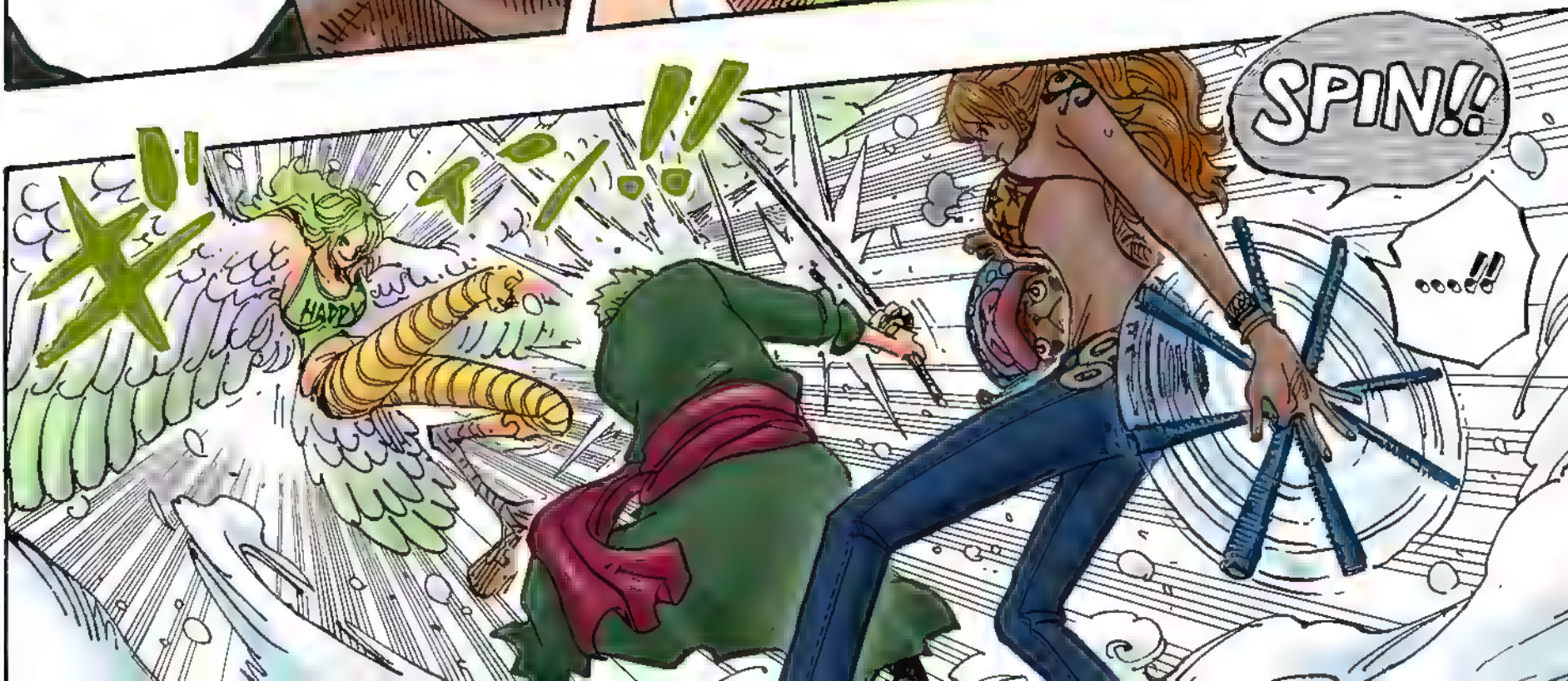
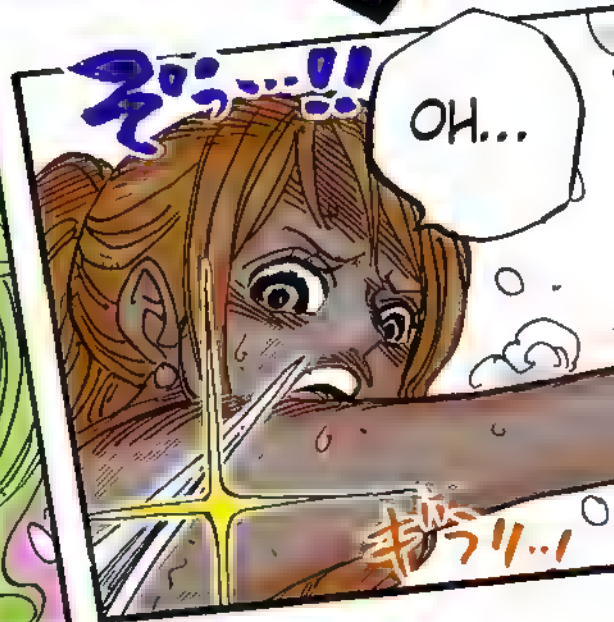
STOP!!
DON'T USE
ME AS A
SHIELD!!!

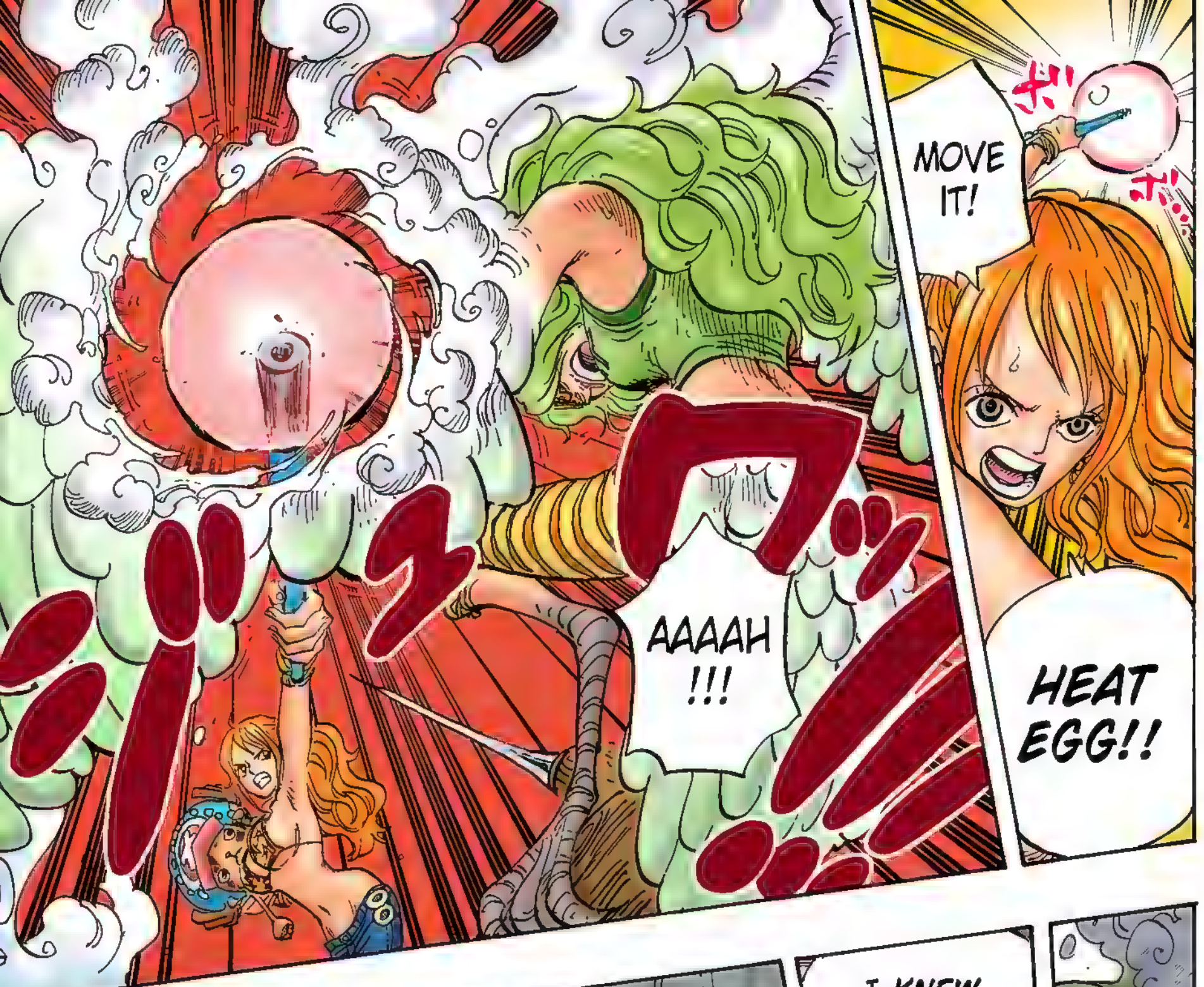
HUH?!! WAIT, WHAT?!
WHAT'S GOING ON?!
WHY ARE YOU COMING
THIS WAY?!!



!?

HEY!!!
WHAT'S THE
BIG IDEA?!!





MOVE IT!

AAAAH
!!!

HEAT
EGG!!



THE CAT
BURGLAR.

AND
STAY AWAY
FROM US!!

I KNEW
HEAT WOULD
WORK!

SIXTEEN MILLION
BERRIES...

BMUP!
BMUP!

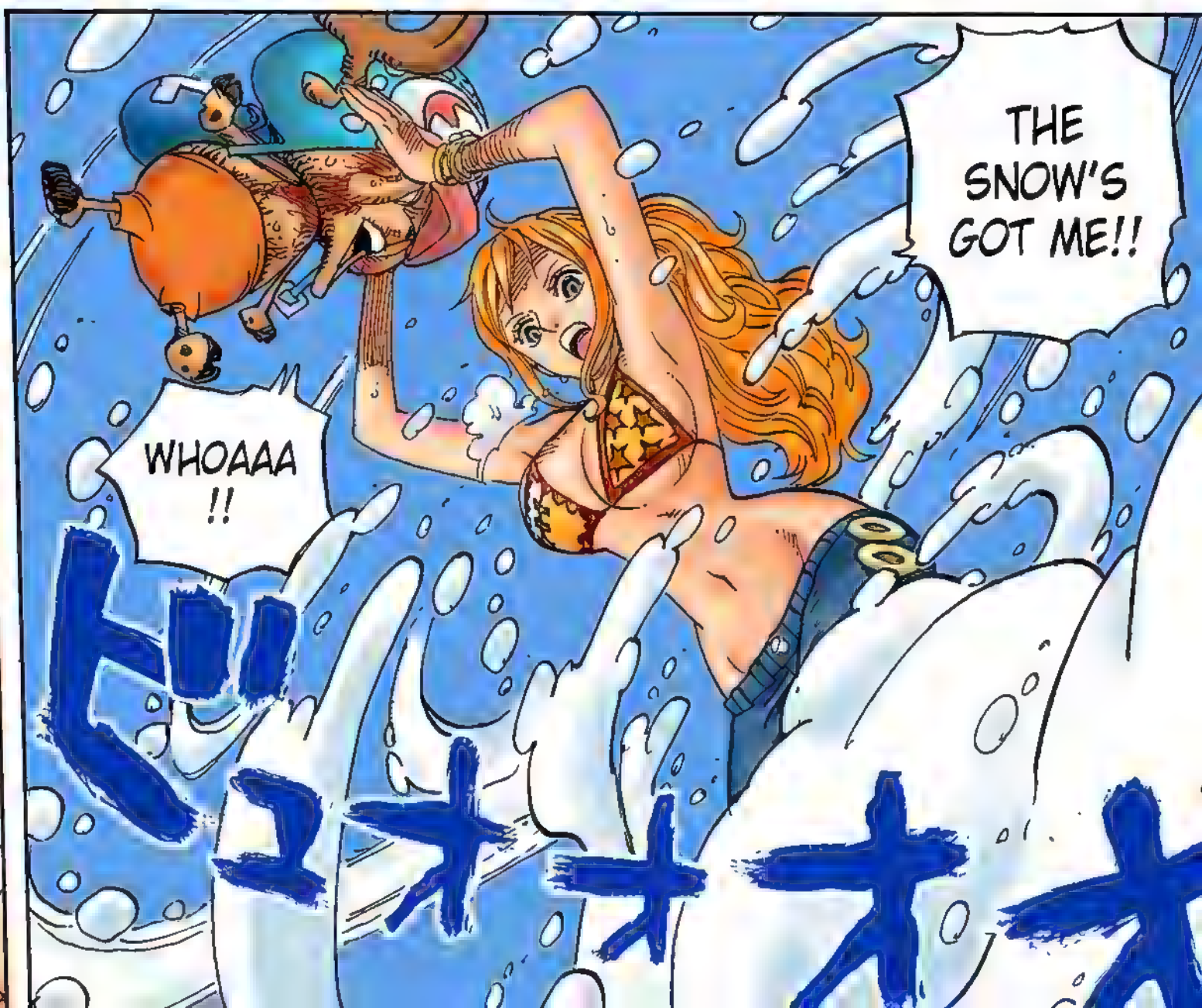
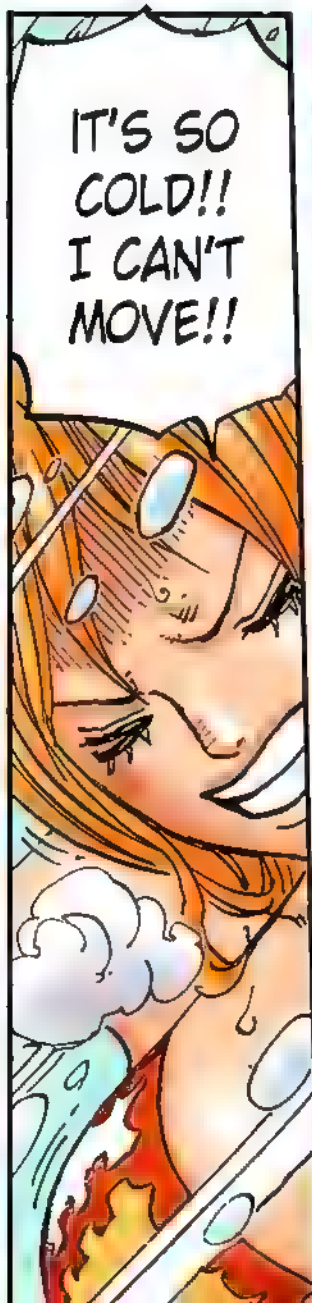
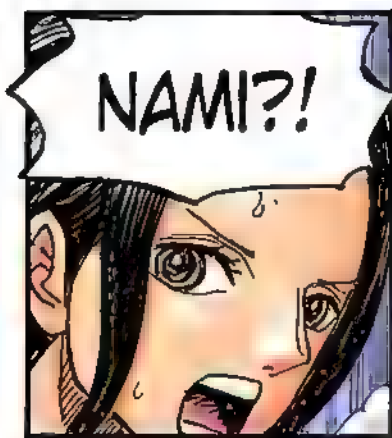
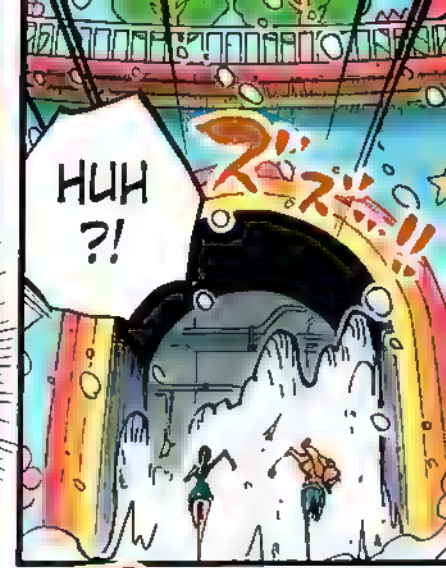
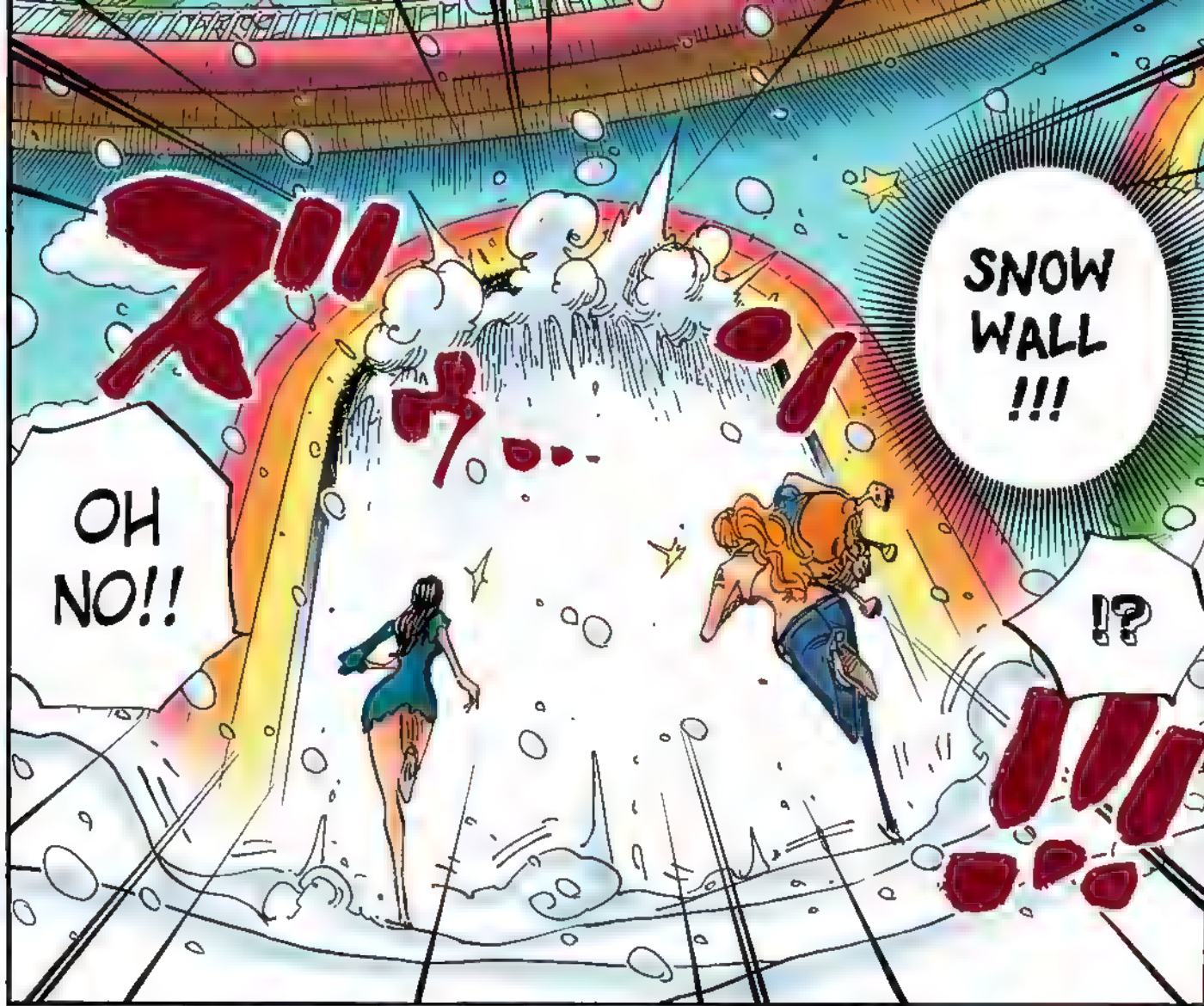
...!!



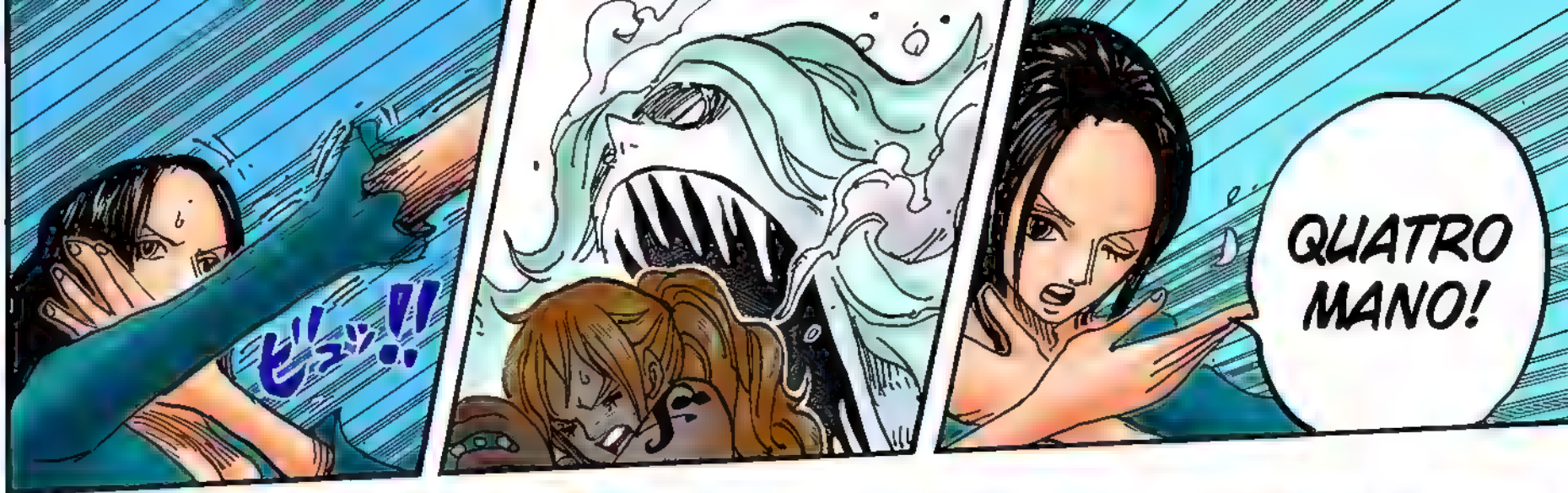
ARE YOU
GONNA FIGHT
ME OR NOT,
SNOW-
WOMAN?!!

LIGH,
NOT
AGAIN!!

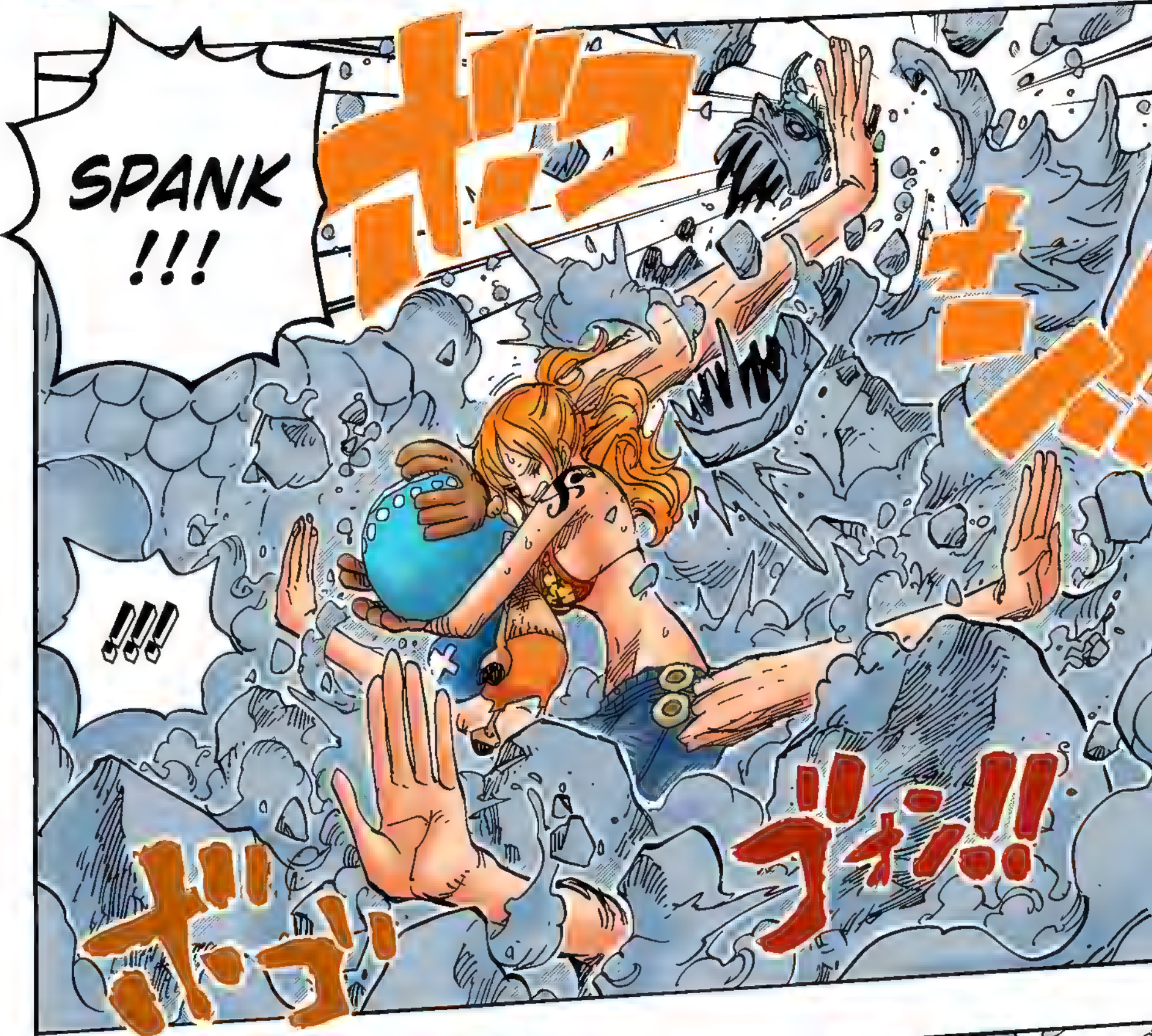
SHE SLUNK
INTO THE
SNOW!!







QUATRO
MANO!



SPANK
!!!

クワッ

クワッ

グッ!!!

ボッ

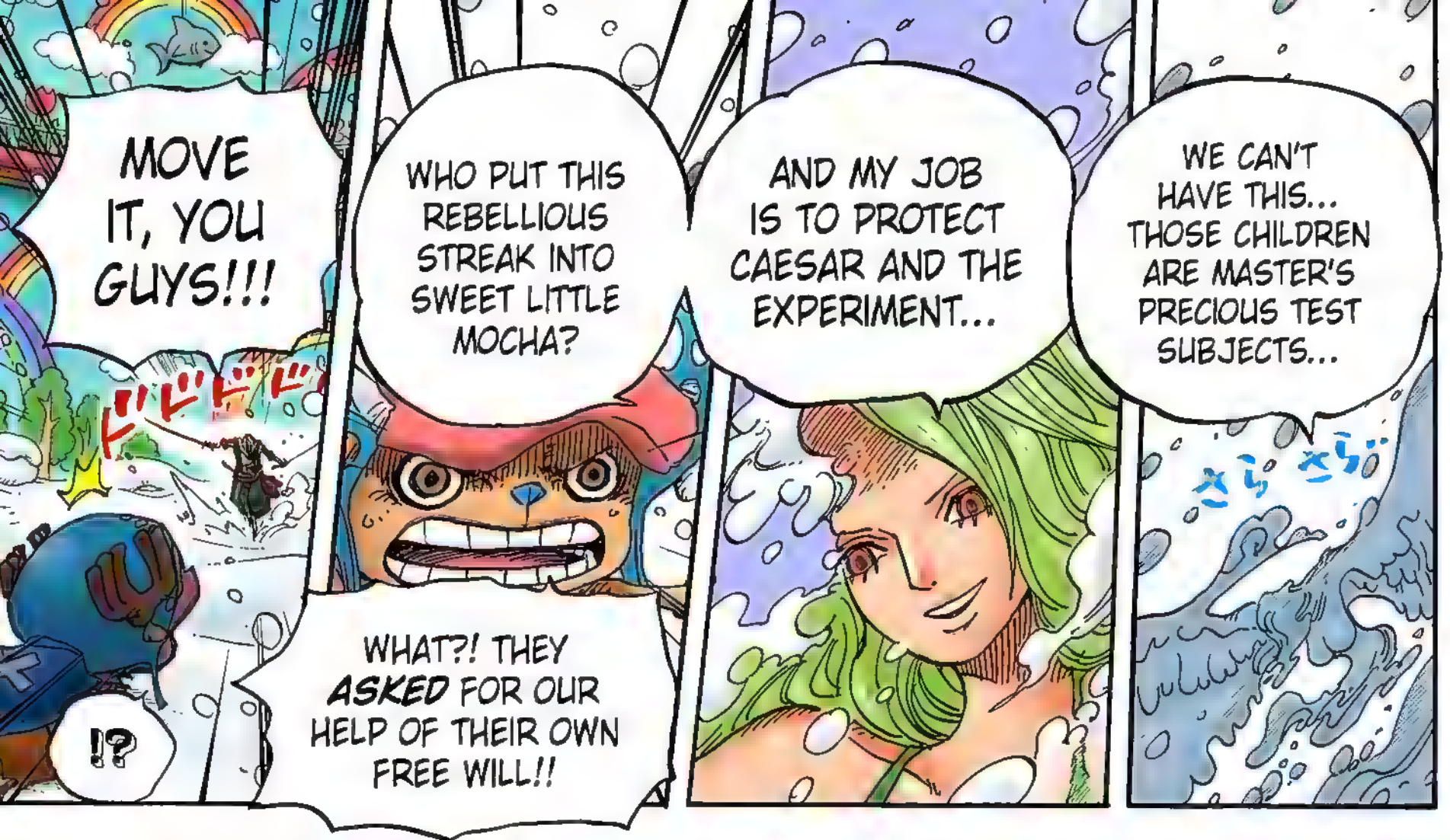


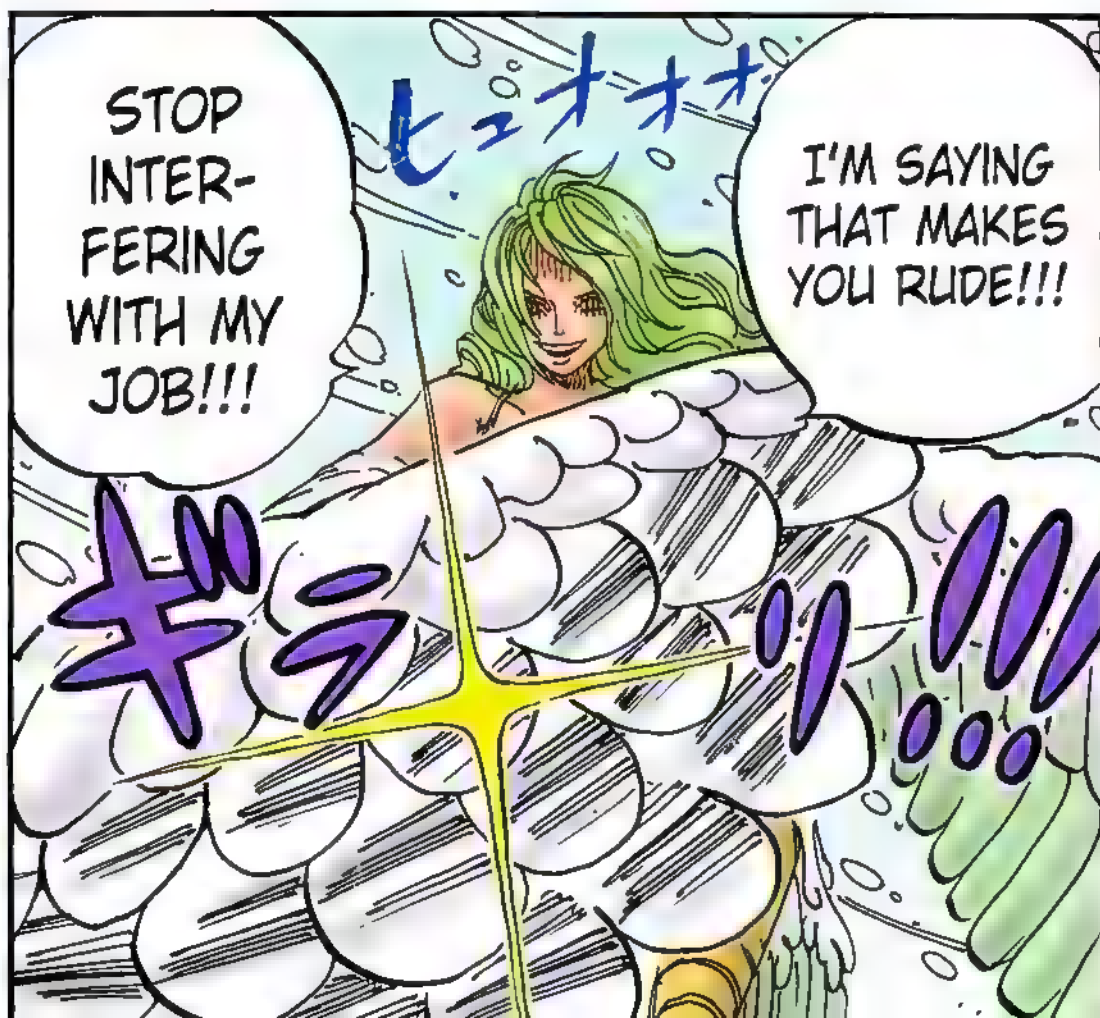
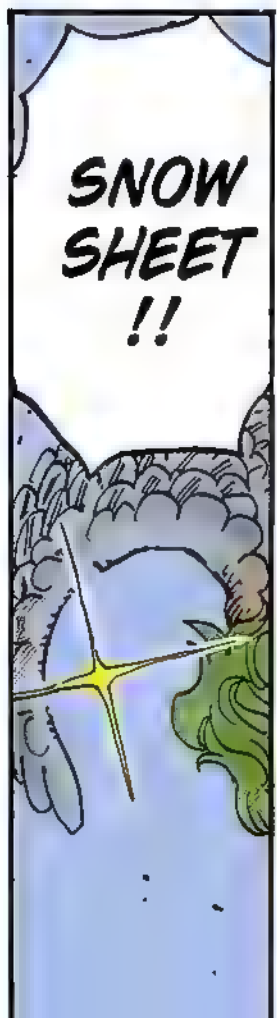
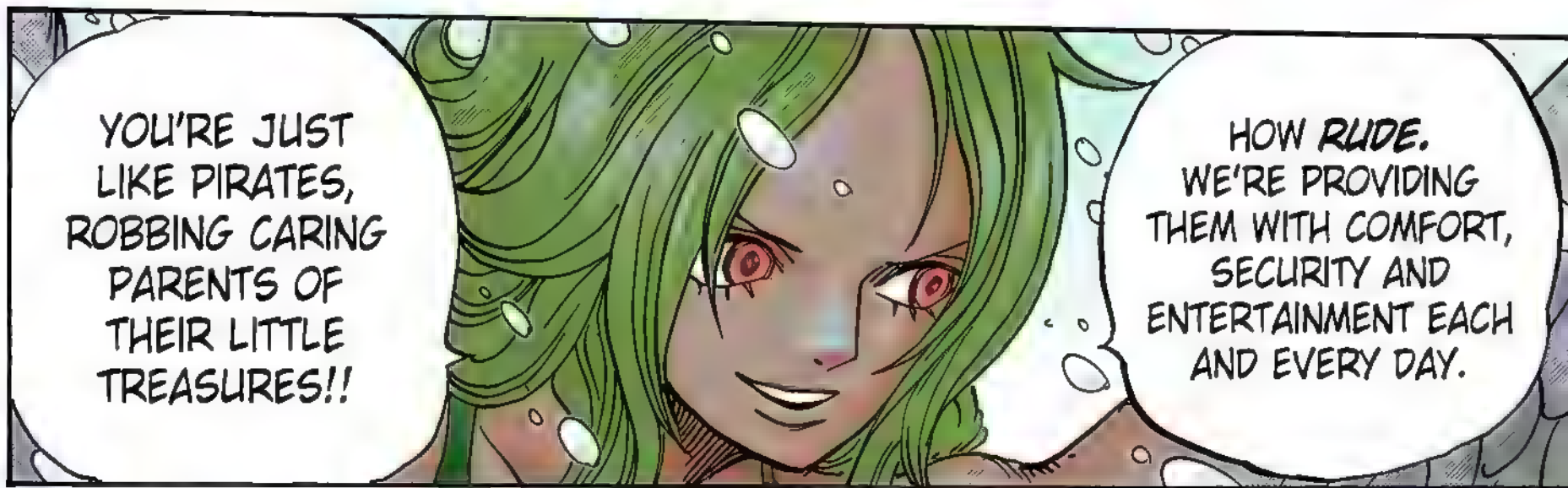
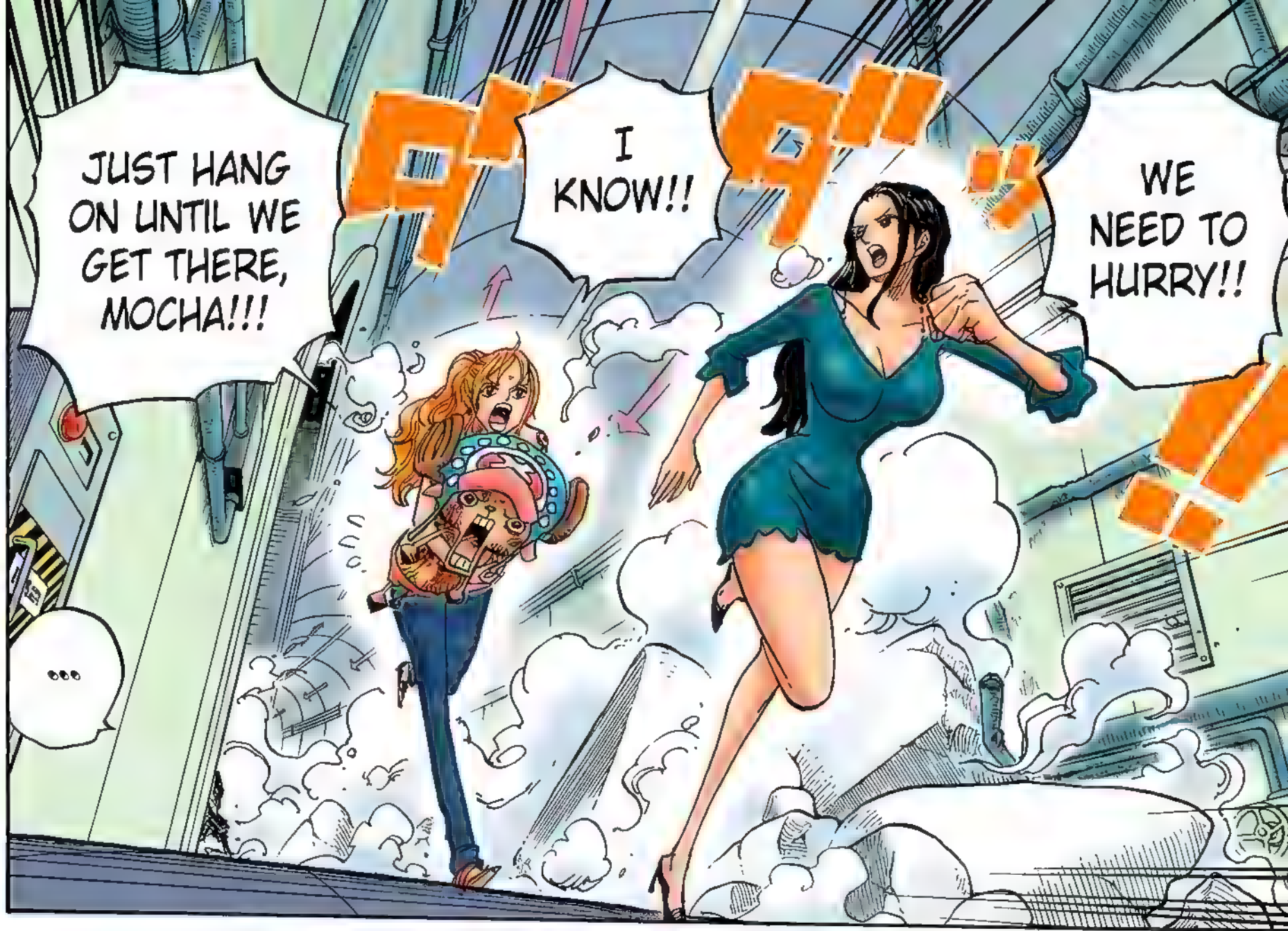
ばふい!

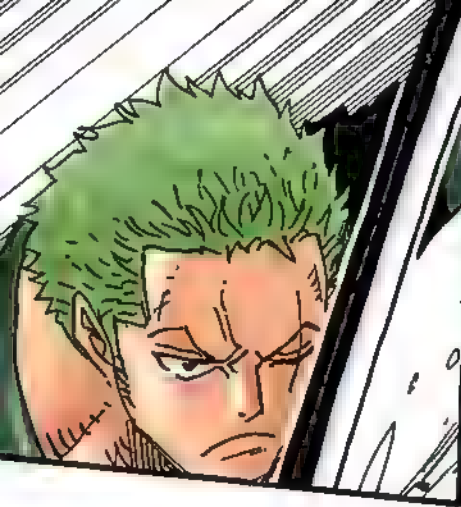
AGH!

OHNNNN
MAN, THAT
WAS
SCARY!!!

...

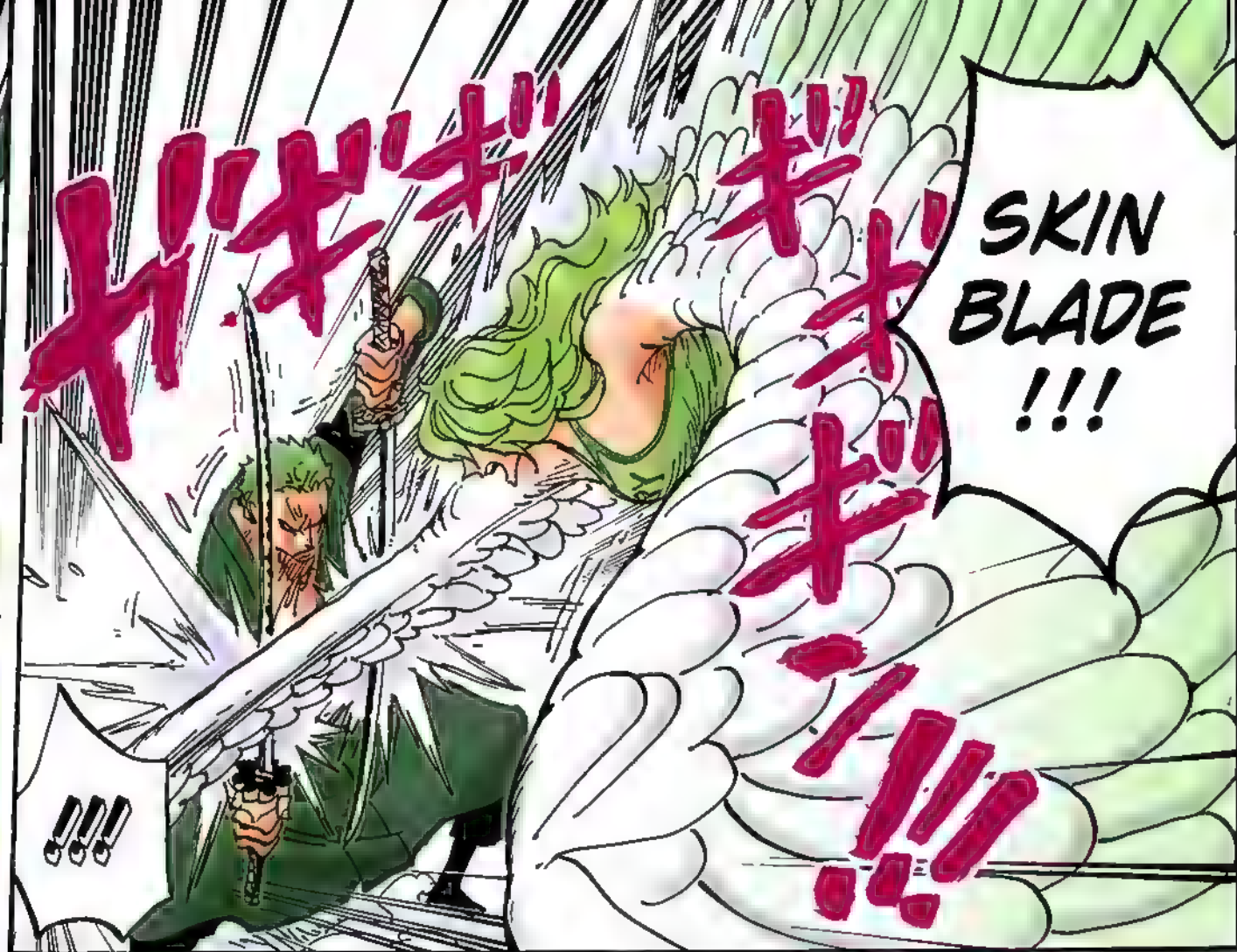




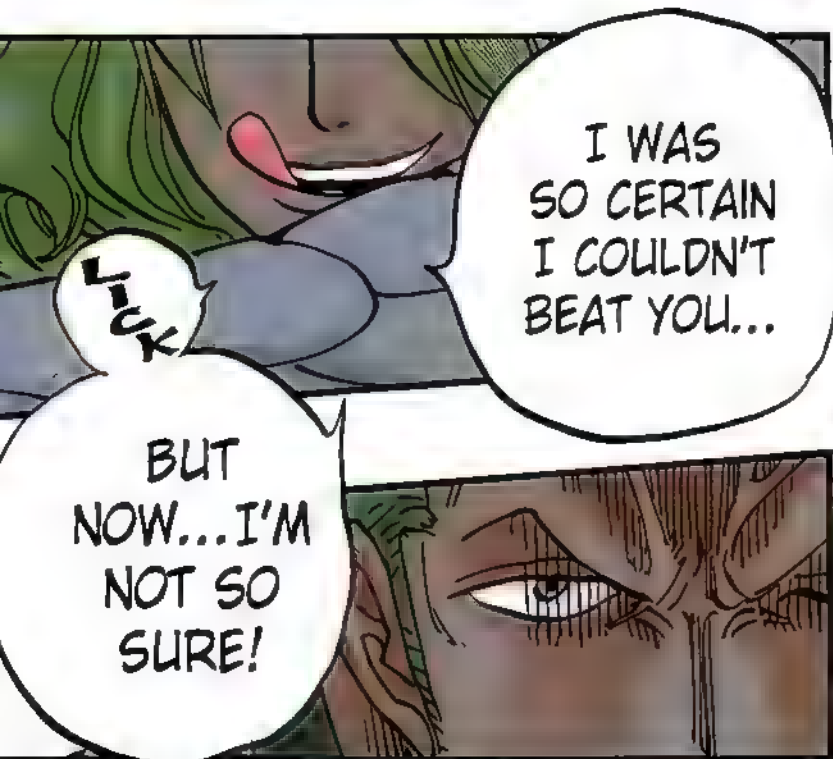


I CAN'T
HELP BUT
NOTICE...

!?

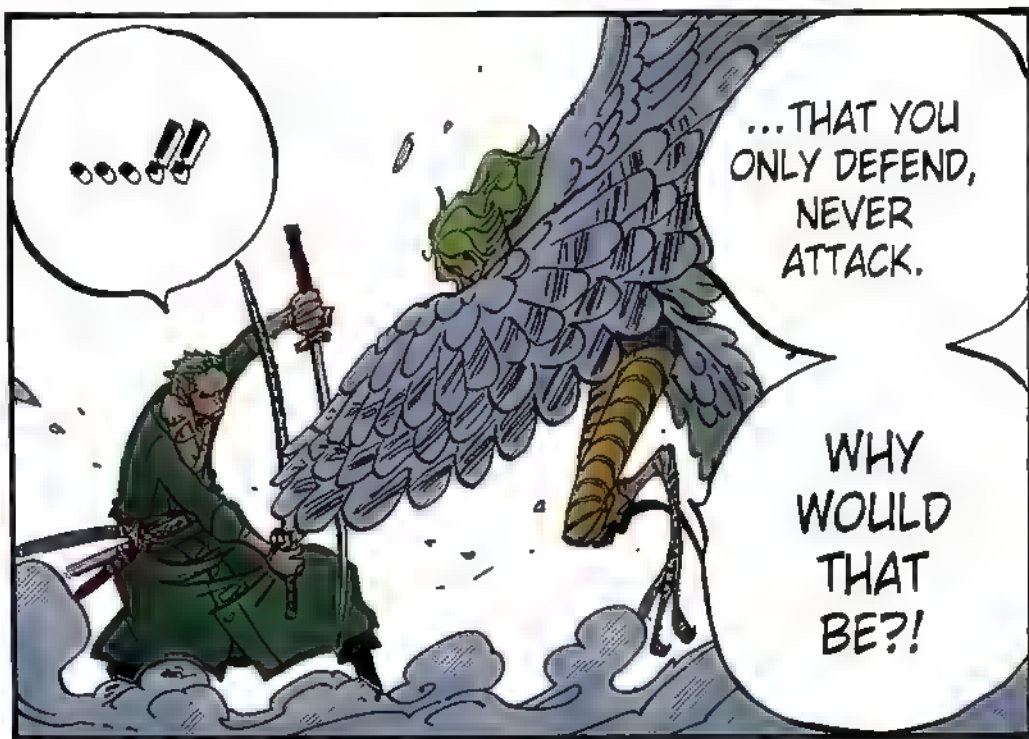


SKIN
BLADE
!!!



I WAS
SO CERTAIN
I COULDN'T
BEAT YOU...

LUCK
BUT
NOW...I'M
NOT SO
SURE!



...THAT YOU
ONLY DEFEND,
NEVER
ATTACK.

WHY
WOULD
THAT
BE?!



THE
NAVY
!!!

HEAD
THROUGH
THAT
DOORWAY IN
THE BACK!!

EVERYONE'S
TRYING TO
KIDNAP THE
CHILDREN...
BUT I WON'T
LET THEM!



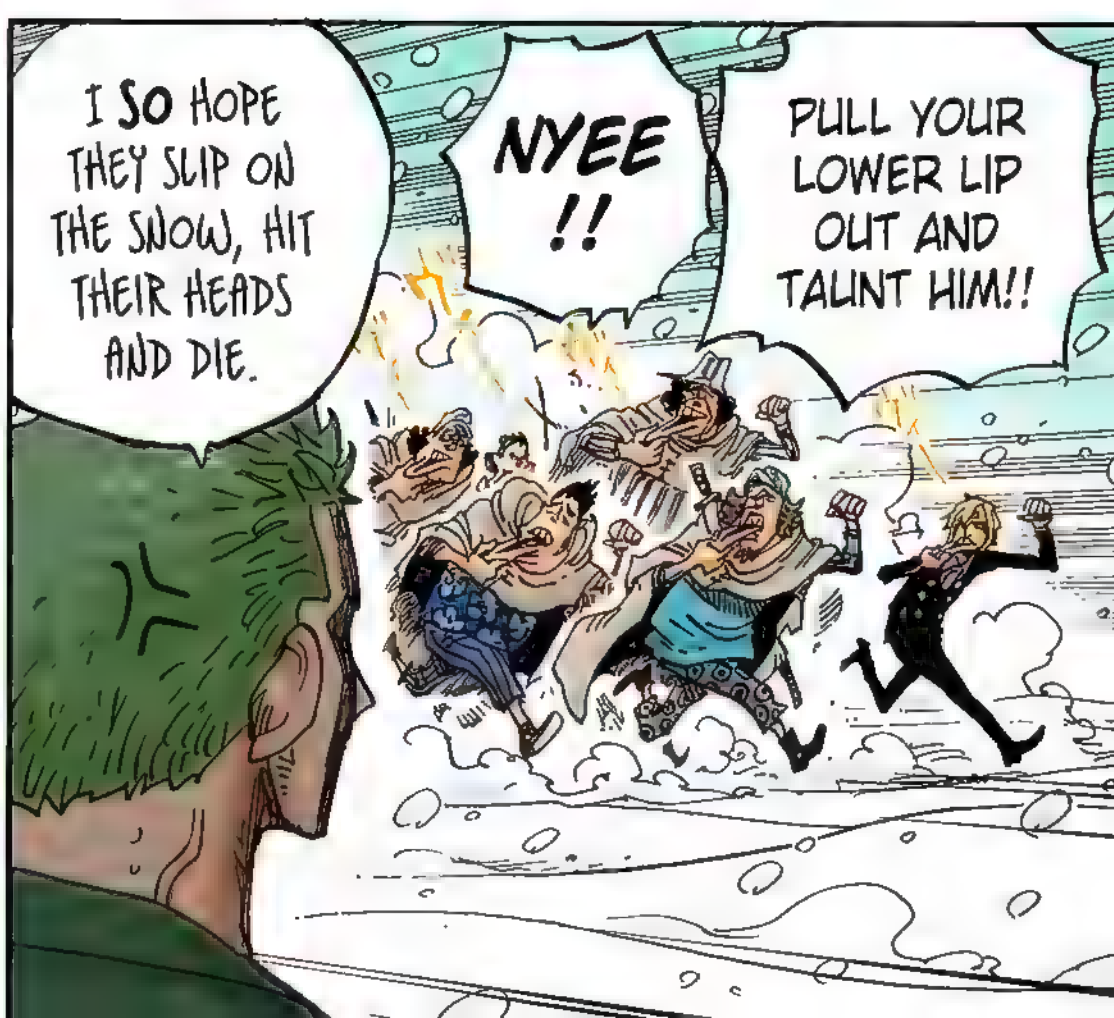
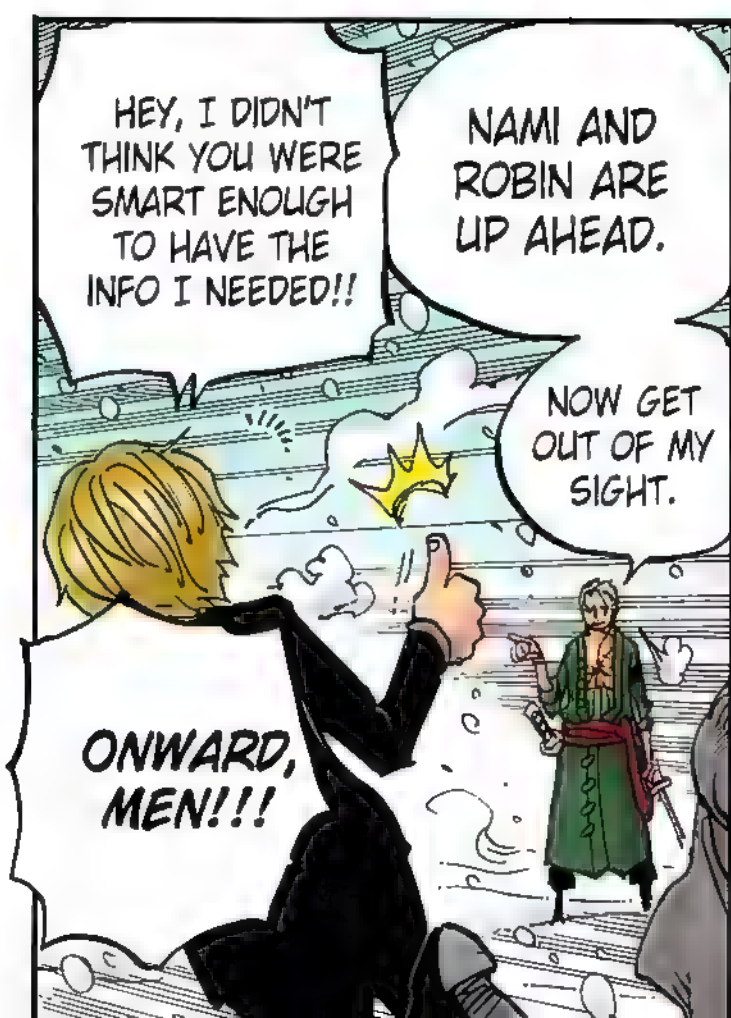
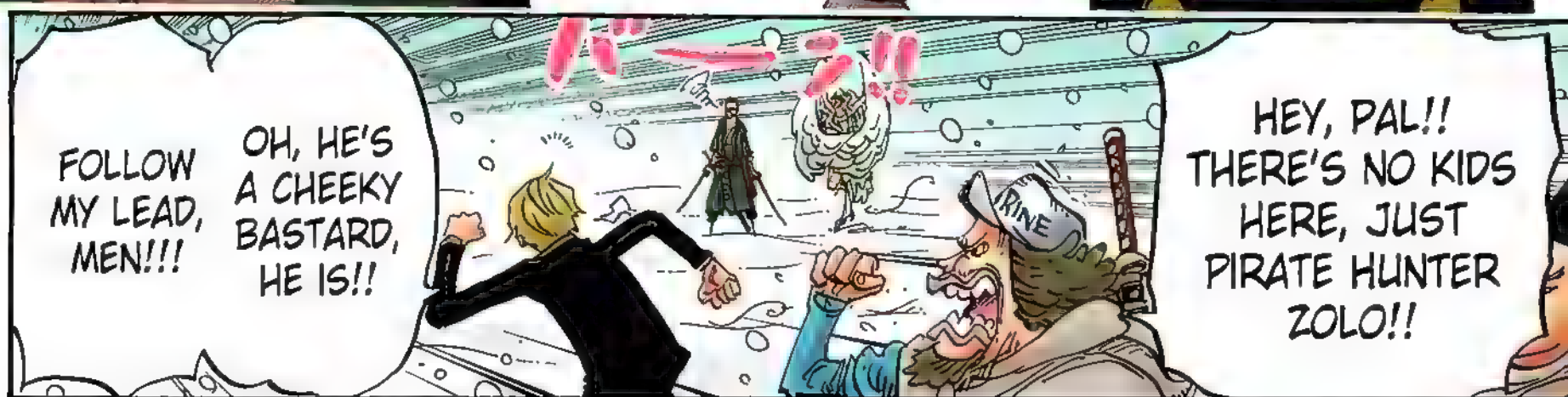
FIND THE KIDS
AND ESCORT
THEM OUT OF
THE LAB!!

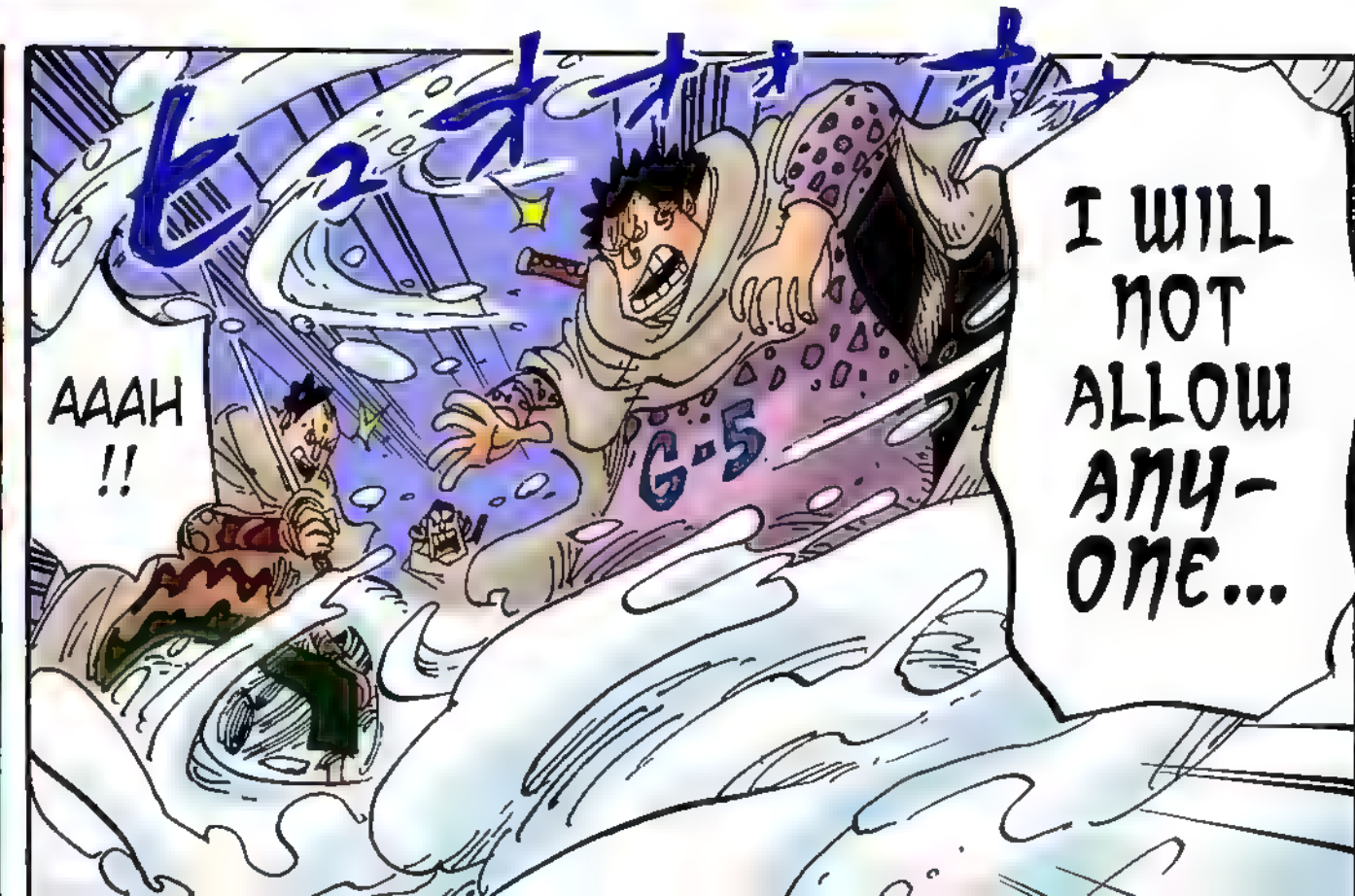
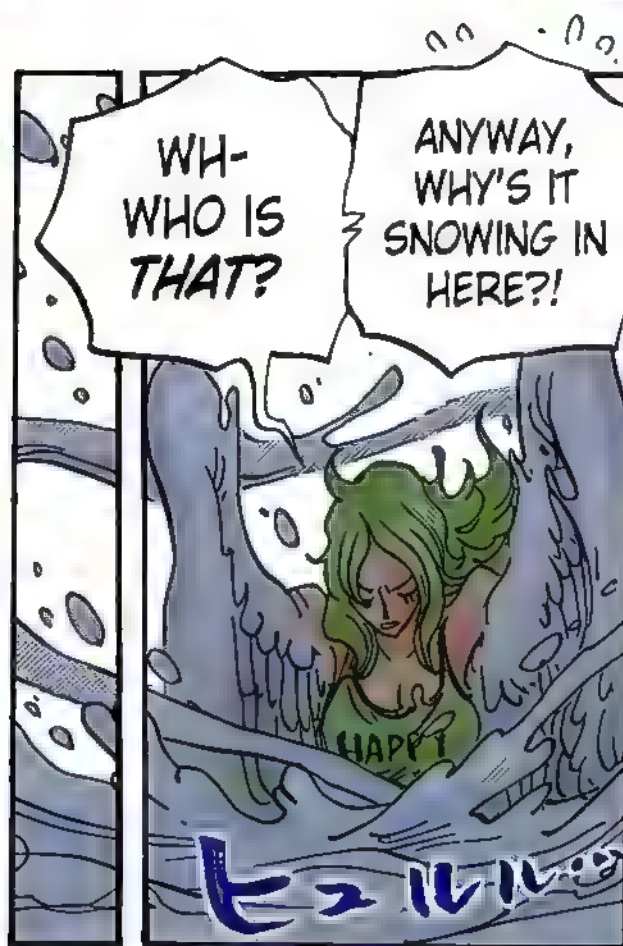
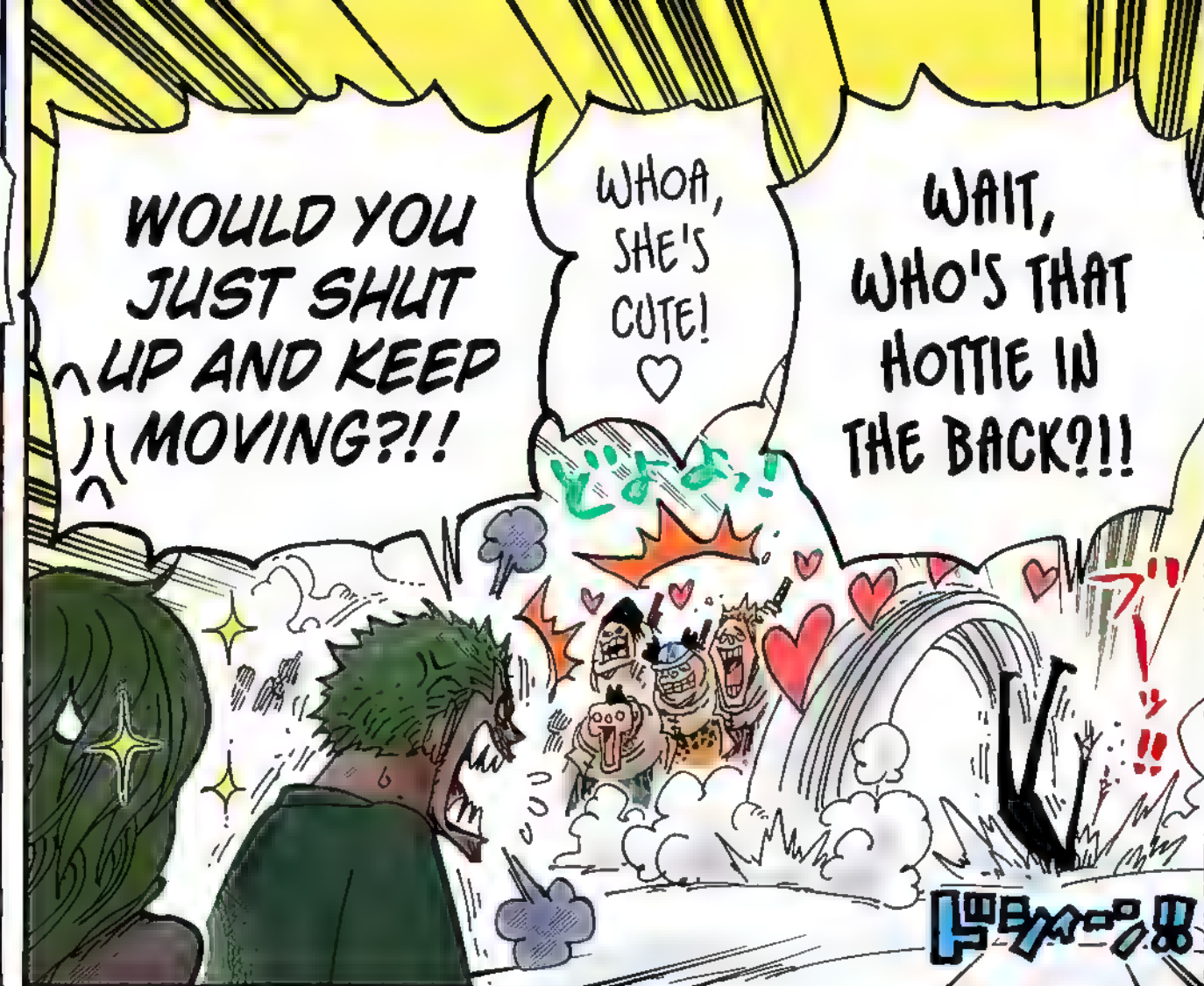
THERE'S
ANOTHER
ROOM IN
THE BACK!!

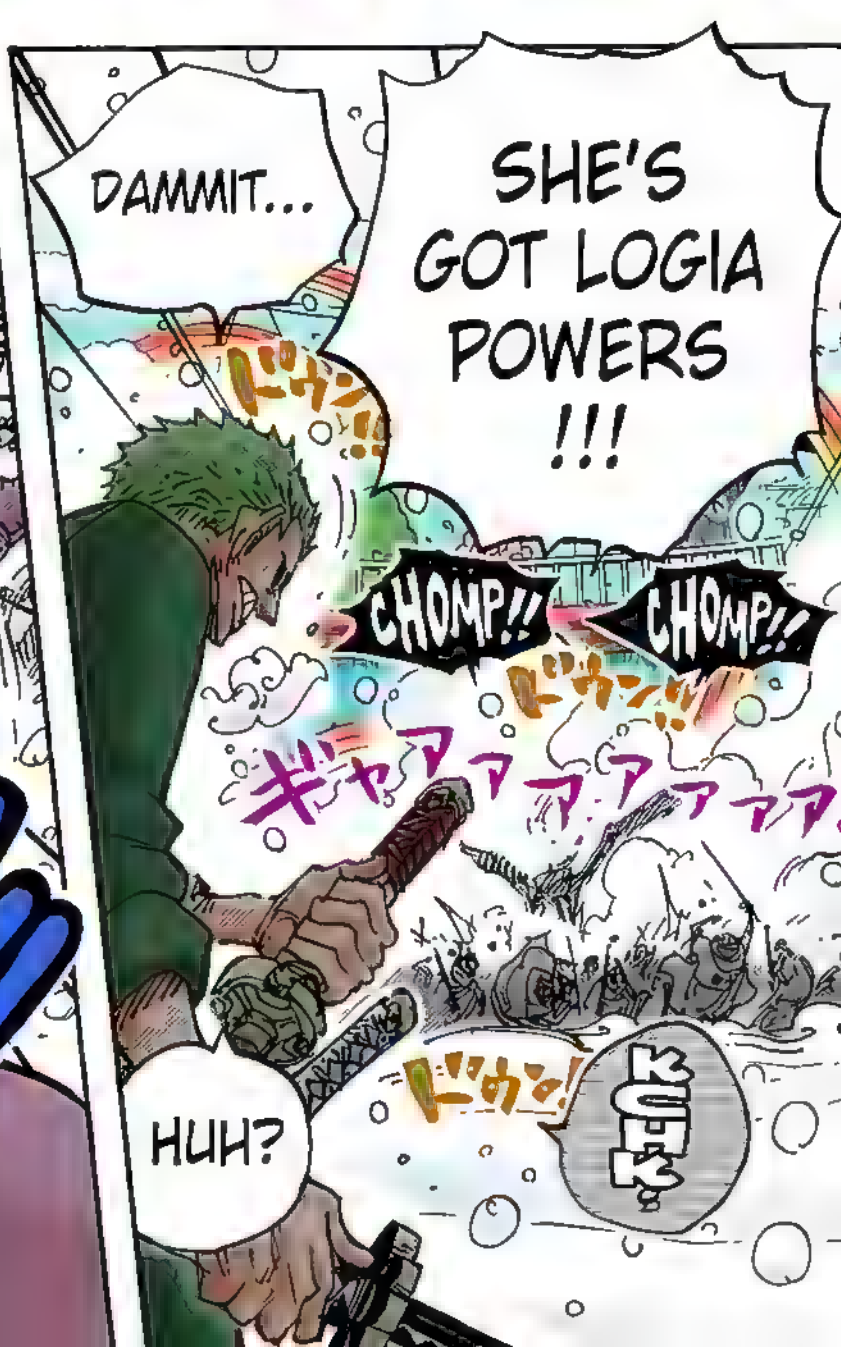
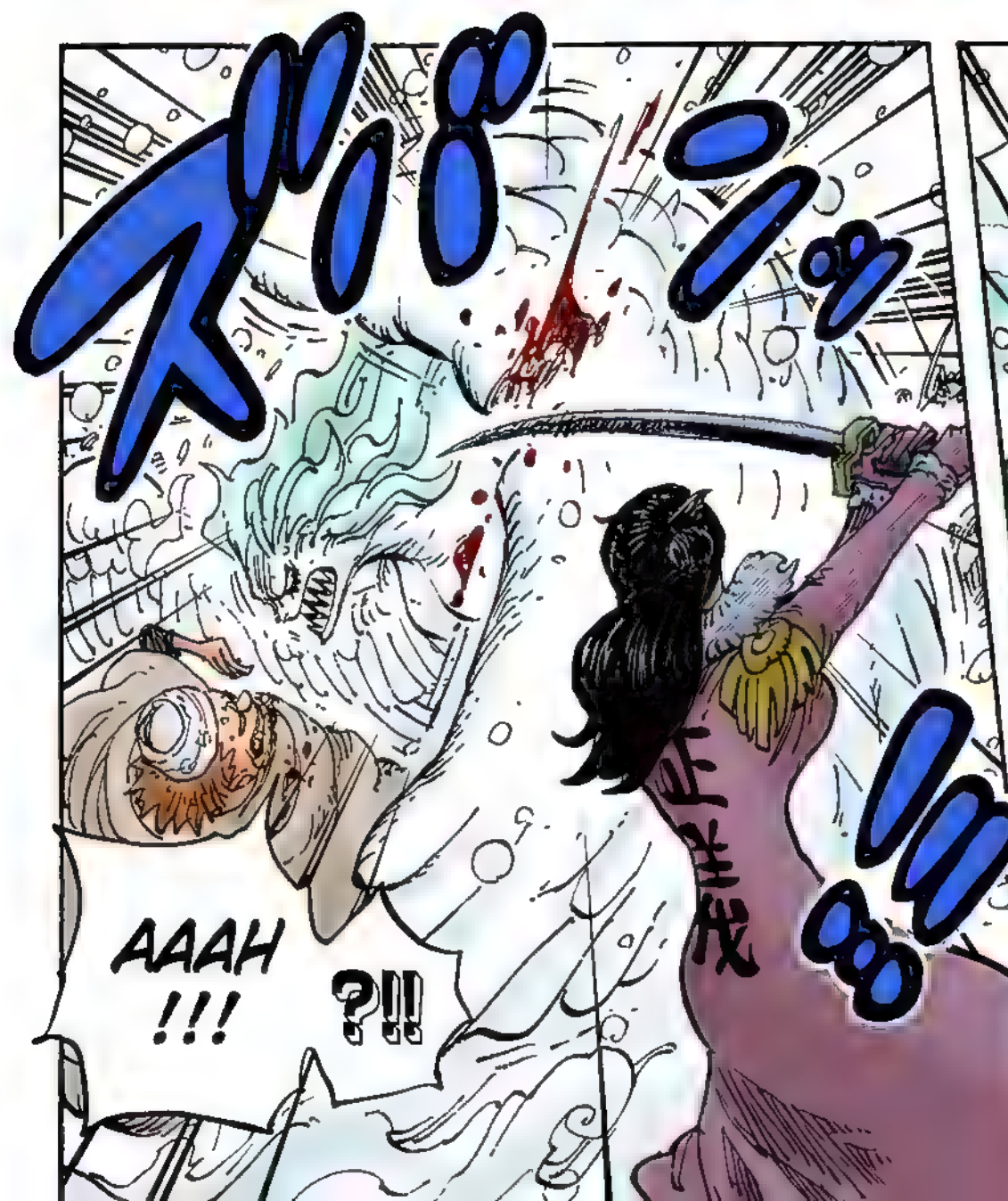
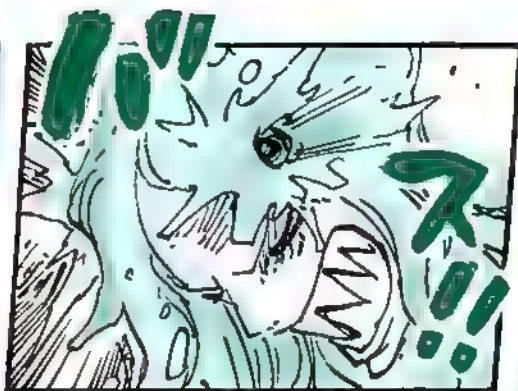
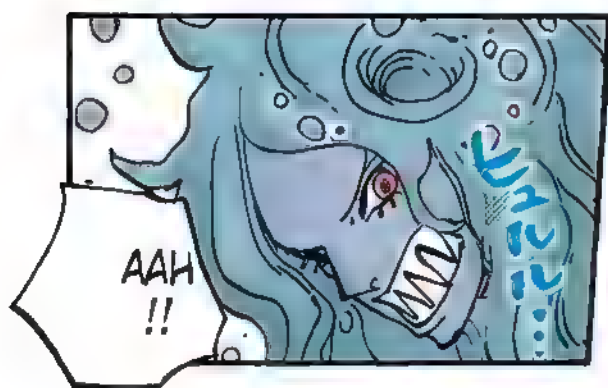
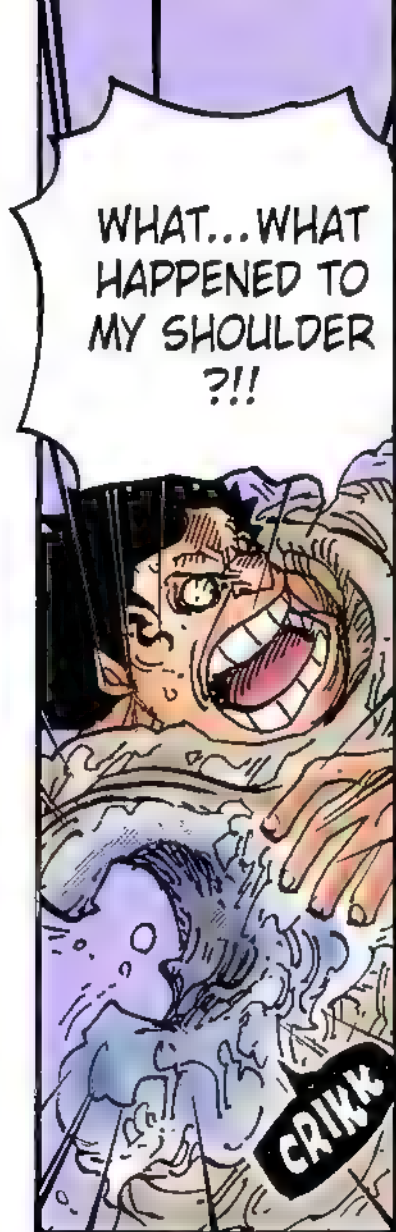
THERE'S
NO ONE
HERE!!

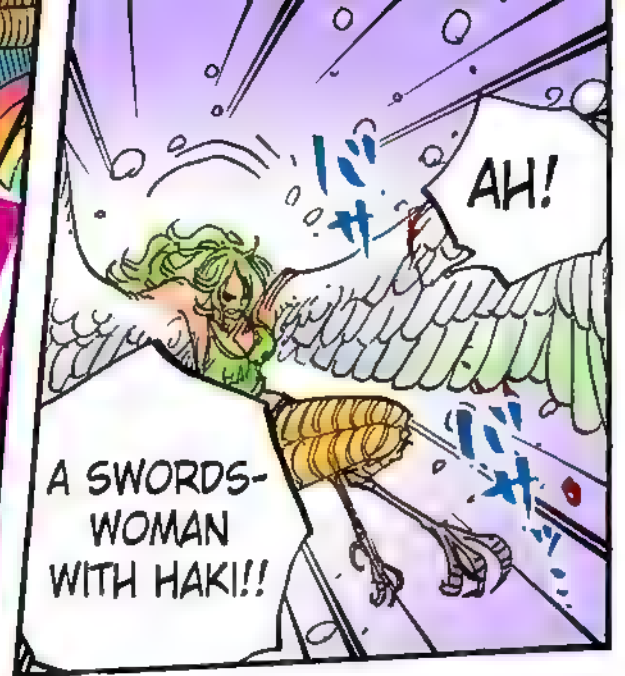
MAN,
IT'S COLD
IN HERE!

!?









A SWORDS-
WOMAN
WITH HAKI!!



THAT'S OUR
CAPTAIN!!

YEAHHH
!!



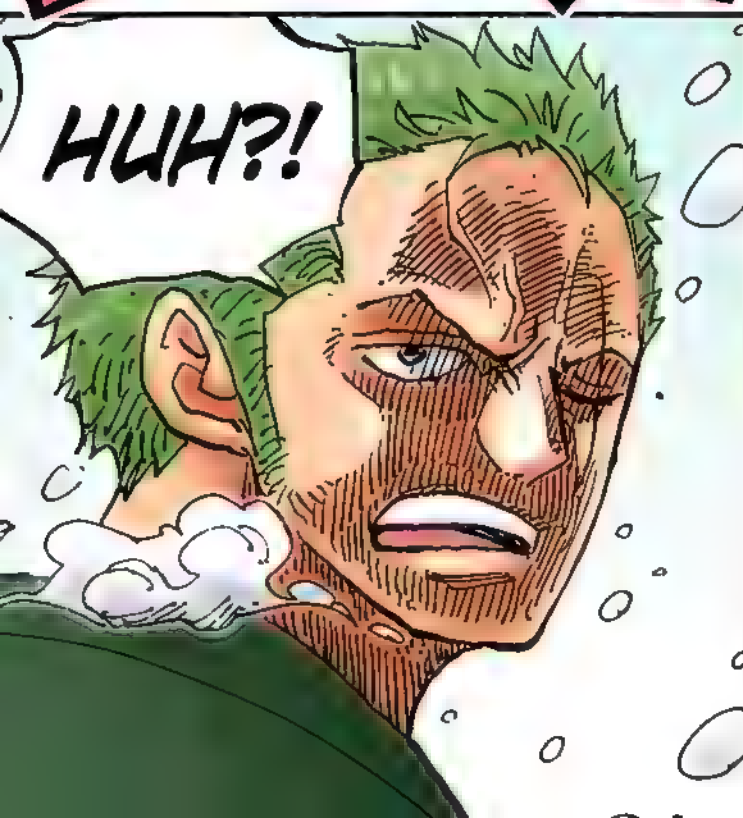
...I'M
NEEDED
HERE!

I HAVE A
FEELING...



BUT IT
COULD LEAK
IN FROM
ANYWHERE!

WE'VE
STOPPED THE
GAS AT THE
DOOR FOR
NOW!



HUH?!



I'M
STAYING
HERE!!

B-BUT
WHAT
ABOUT
YOU?!

WE DON'T
HAVE TIME!
EVERYONE,
AFTER THE
CHILDREN!!

HUH?



(Michi Nakahara, Tottori)

Q: Odacchi!! Odacchi... What did you have for breakfast? Your face is shining and sparkling. Speaking of breakfast, on p.106 of Volume 68, did Vergo happen to have french fries that morning...? Well?

--I Had Barbecue This Morning Dude

A: Man, everything sticks to him, doesn't it? I think he probably had your typical hamburger combo meal. Hamburger, fries, shake (strawberry). That's Vergo's typical breakfast. Also, my face is shining from the leftover colored lights I had for breakfast.



Q: I noticed people were curious about Nami's New World bust size in Volume 66. Well, as an employee of a ladies' underwear store, I'll give you an answer: I think Nami's a J-cup, perhaps even more... My eyeball estimate says she measures 25 inches underneath, 38 and a half on top. That would actually make her a K-cup, but there isn't even a K measurement in Japan. You'd have to import a bra. Yes, she's literally off the charts!!! Personally, my answer is that she's a "Nami-cup." (boiiiing)

--Secret ChageroKiyomizu Fan



A: Yes. This day has finally come, young men. I thrust this assignment upon the readers in Volume 66. Thank you for all your answers. Sanji! Has your nose stopped bleeding?! Read the results!

Sanji: Ah... Sorry about that other time. So, you want Nami and Robin's current measurements? Yes, the numbers are higher, but don't be mistaken! What's really increased is their overall sexiness!!



Bust: 38.5 (J-cup)
Waist: 23
Hip: 34.5



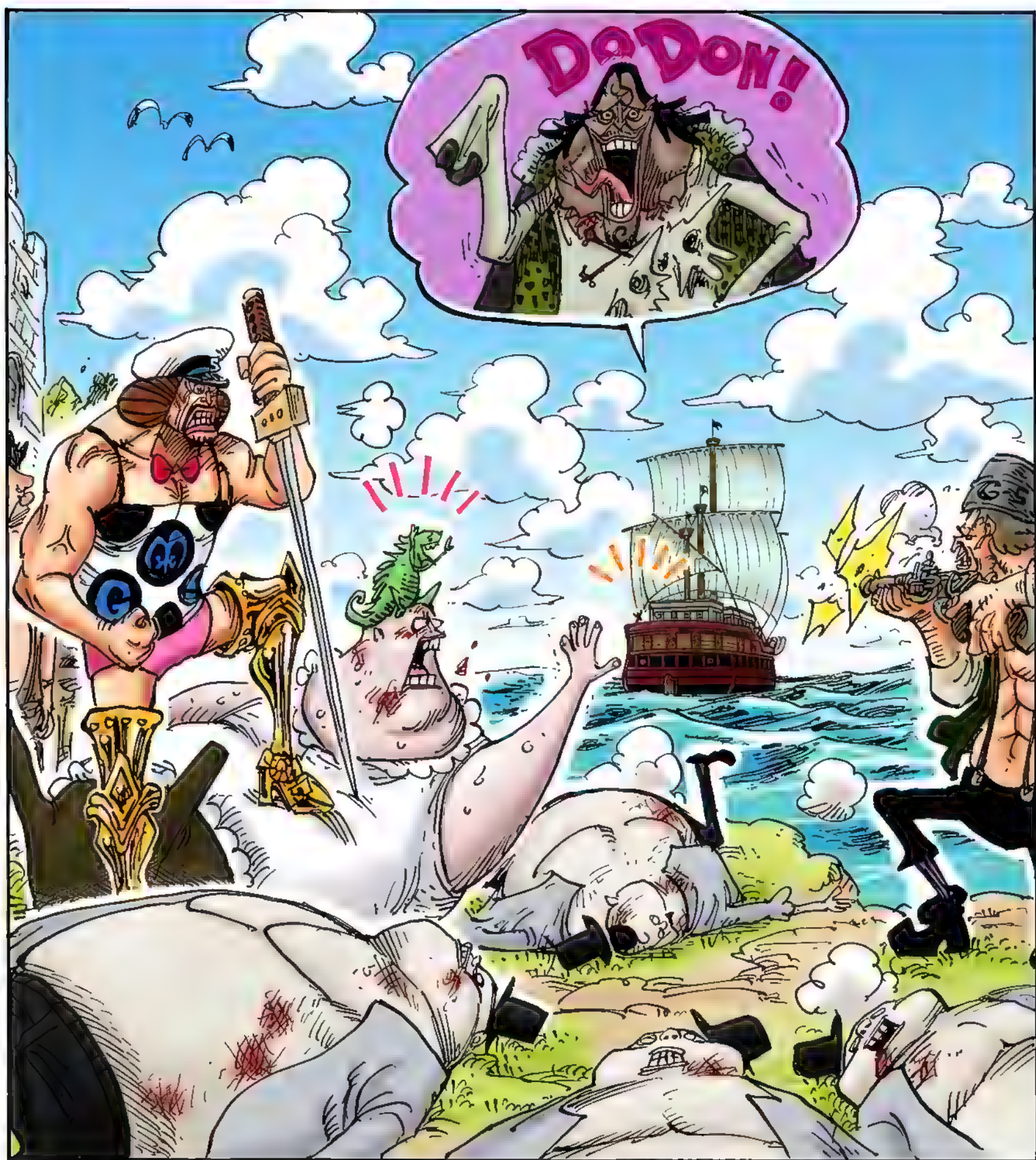
Bust: 39.5 (J-cup)
Waist: 23.5
Hip: 35.5

A: Ah, nice! Very nice! Easy to remember! Thanks, Sanji! So this is what constitutes a Nami-cup. Incredible.

Nami: What are you doing over here? If you want to use our bodies for your segment, you'd better pay up. ☆

A: Run away!! DABBadABBaDABBA... Huff huff... Well, folks... huff huff... that's it for this volume. No extras at the end, because I pushed for twelve chapters this time. The big shots at Shueisha told me it will never happen again. But I really wanted everyone to see until Chapter 690 in this book... I'll work on my ability to wrap things into a smaller package... See you next volume!!

Chapter 687: WILD BEAST



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 12:
"CARIBOU ON THE LAM"

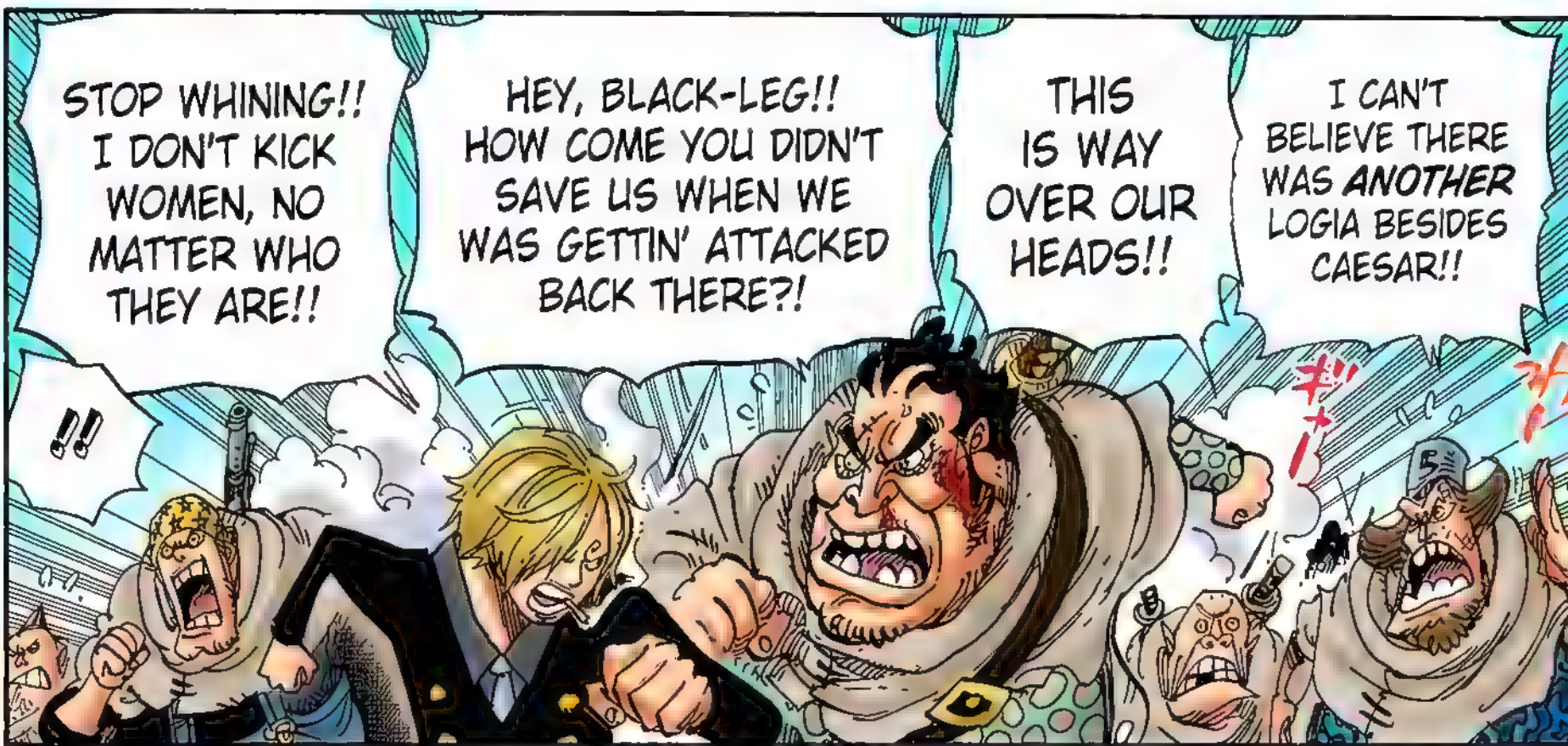


LET'S
RESCUE
THOSE
BRATS!!!

FOLLOW THE
CAPTAIN'S
ORDERS!!

LET'S GO,
G-5!!

BISCUITS
ROOM
EXIT

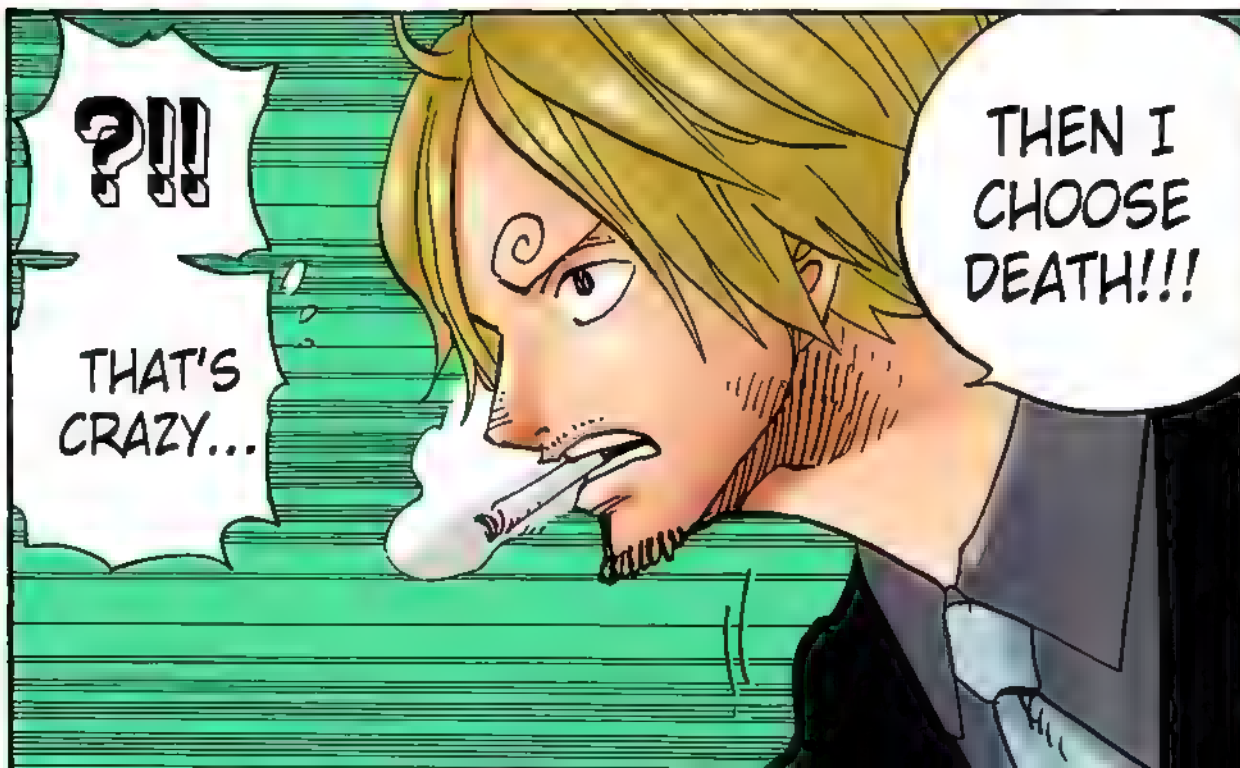


STOP WHINING!!
I DON'T KICK
WOMEN, NO
MATTER WHO
THEY ARE!!

HEY, BLACK-LEG!!
HOW COME YOU DIDN'T
SAVE US WHEN WE
WAS GETTIN' ATTACKED
BACK THERE?!

THIS
IS WAY
OVER OUR
HEADS!!

I CAN'T
BELIEVE THERE
WAS **ANOTHER**
LOGIA BESIDES
CAESAR!!



?!!

THAT'S
CRAZY...

THEN I
CHOOSE
DEATH!!!



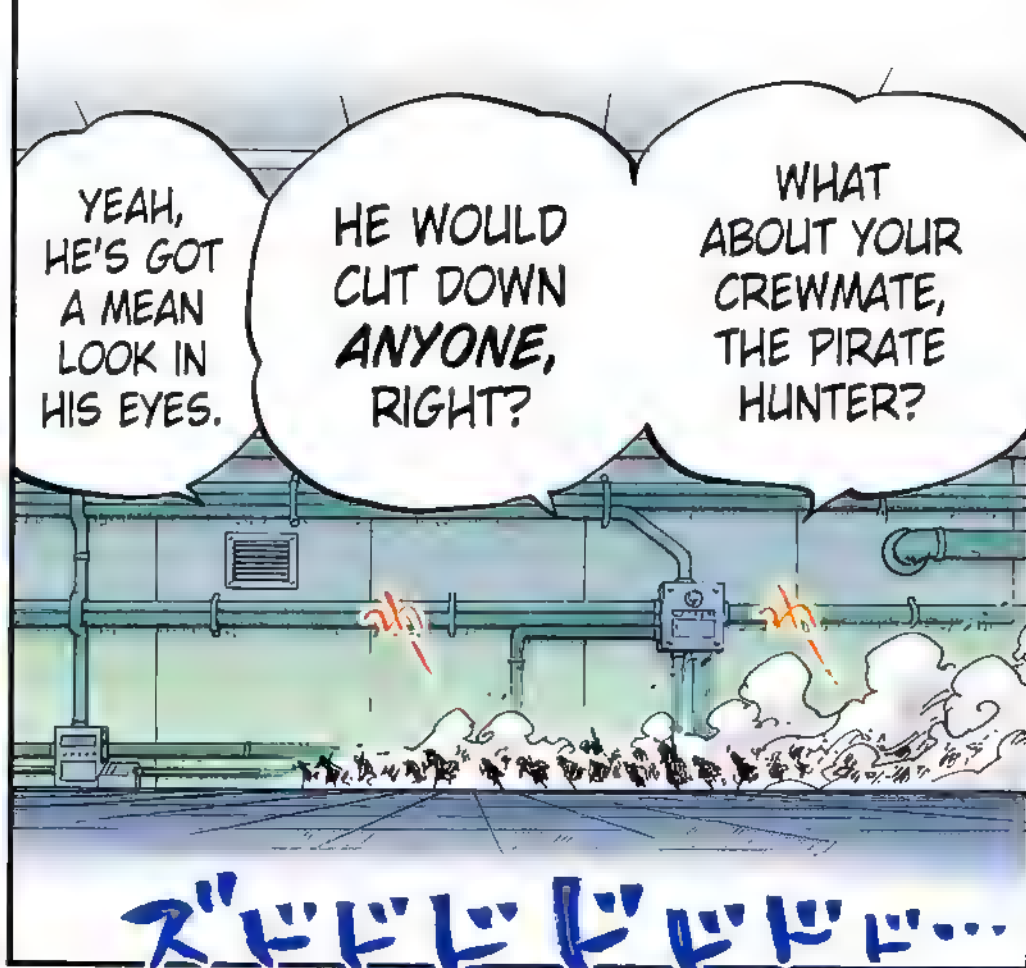
BUT WHAT
IF YOU'RE IN A
BATTLE TO THE
DEATH?!



...BUT THE GUY WILL GET IT DONE WHEN IT COUNTS. LET HIM HANDLE THIS.

ACTUALLY, HE'S SOFTER THAN YOU'D THINK...

NO NEED TO WORRY ABOUT TASHIGI!

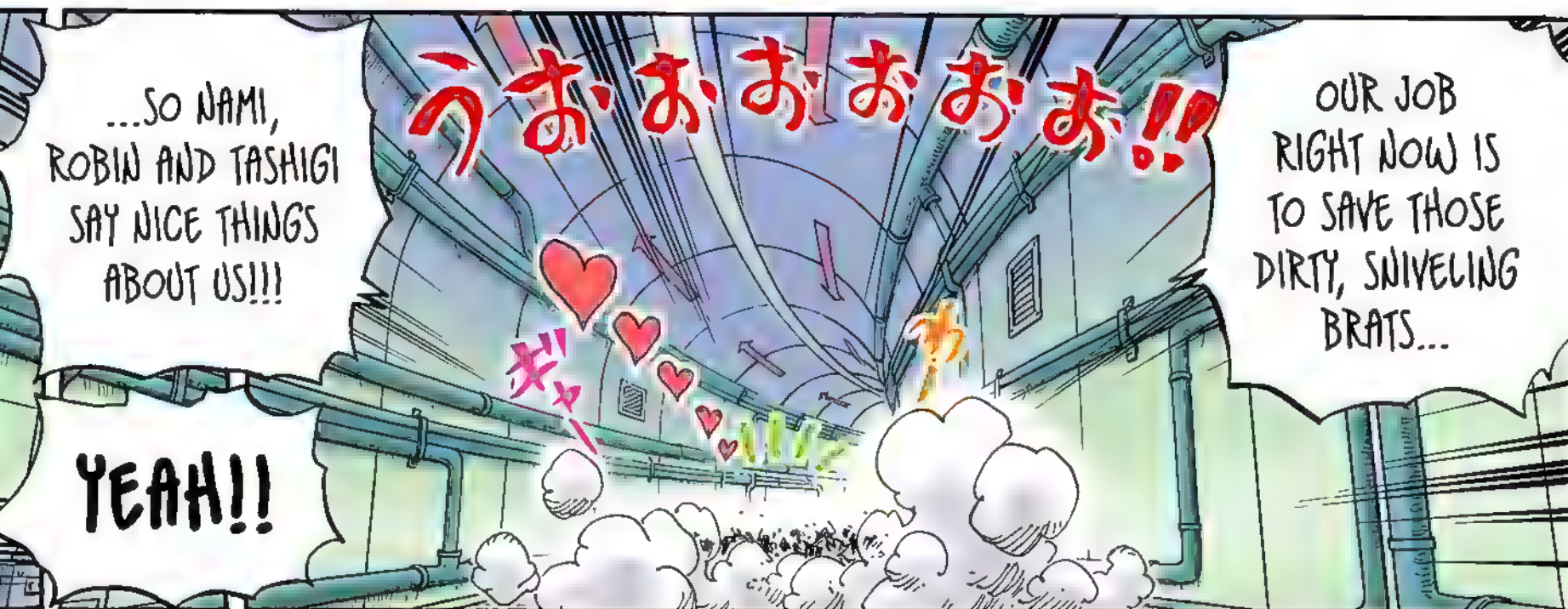


YEAH, HE'S GOT A MEAN LOOK IN HIS EYES.

HE WOULD CUT DOWN **ANYONE**, RIGHT?

WHAT ABOUT YOUR CREWMATE, THE PIRATE HUNTER?

ズドドドドドド...

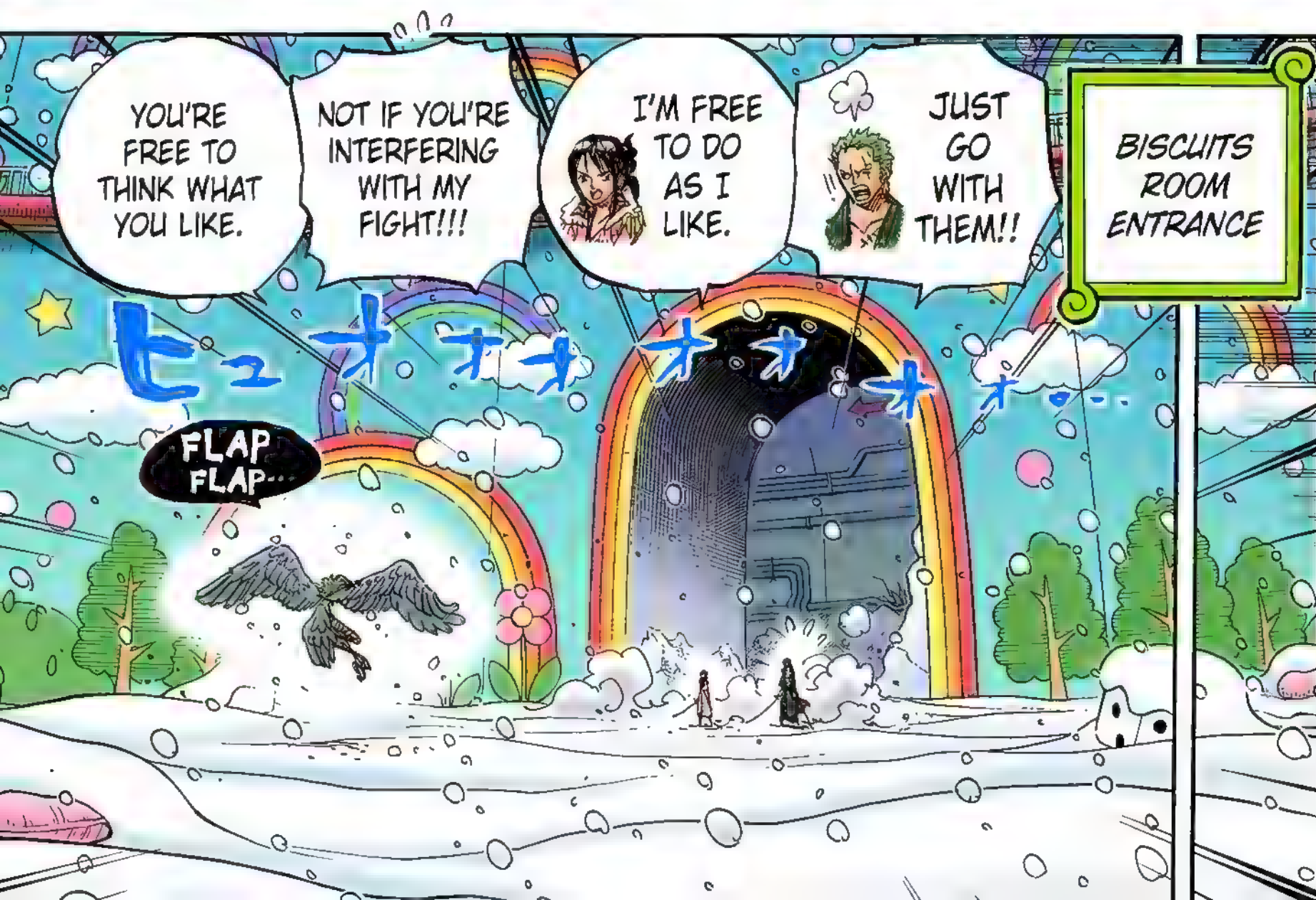


...SO NAMI, ROBIN AND TASHIGI SAY NICE THINGS ABOUT US!!!

YEAH!!

うおおおおお!!

OUR JOB RIGHT NOW IS TO SAVE THOSE DIRTY, SNIVELING BRATS...



YOU'RE FREE TO THINK WHAT YOU LIKE.

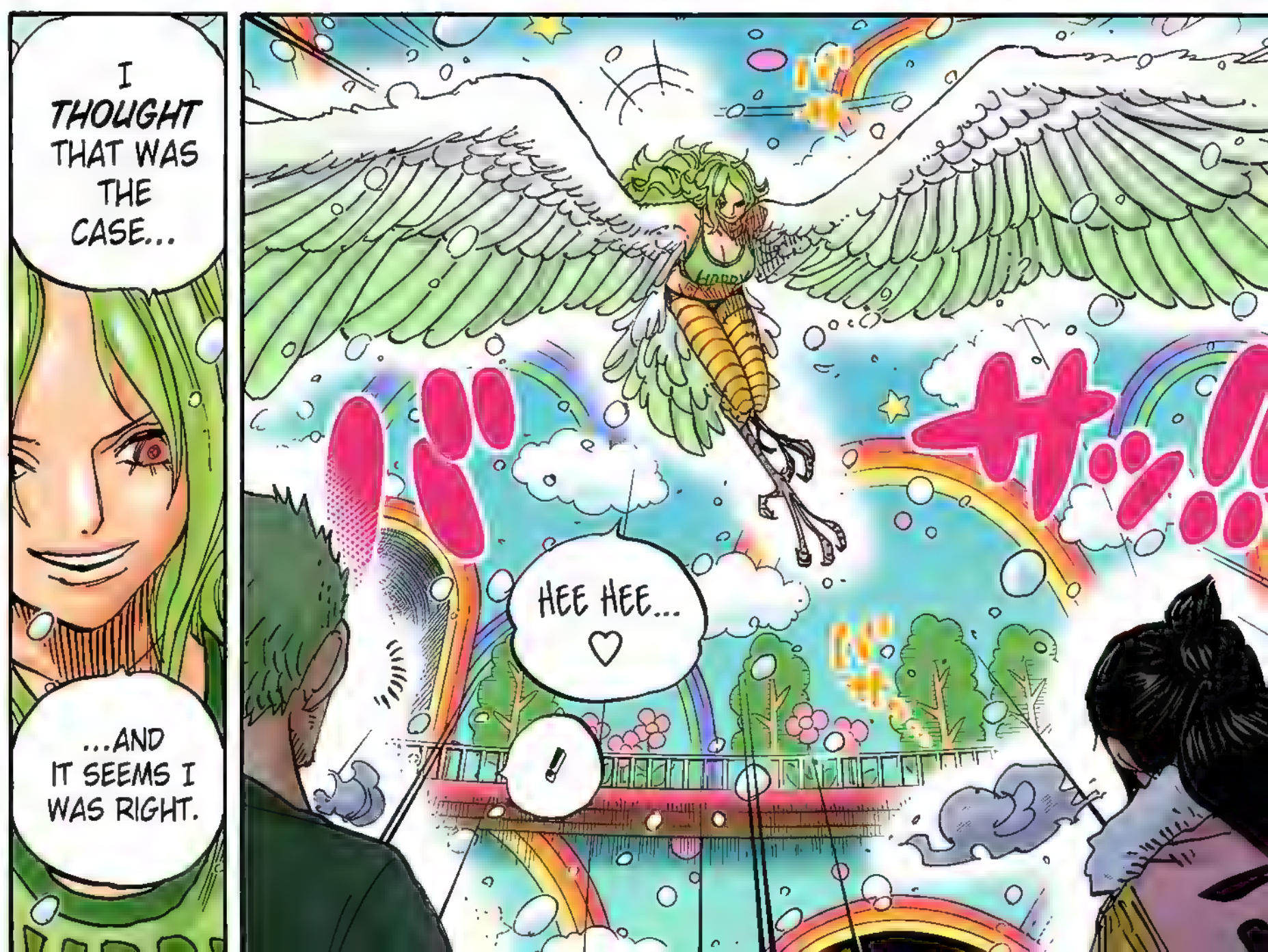
NOT IF YOU'RE INTERFERING WITH MY FIGHT!!!

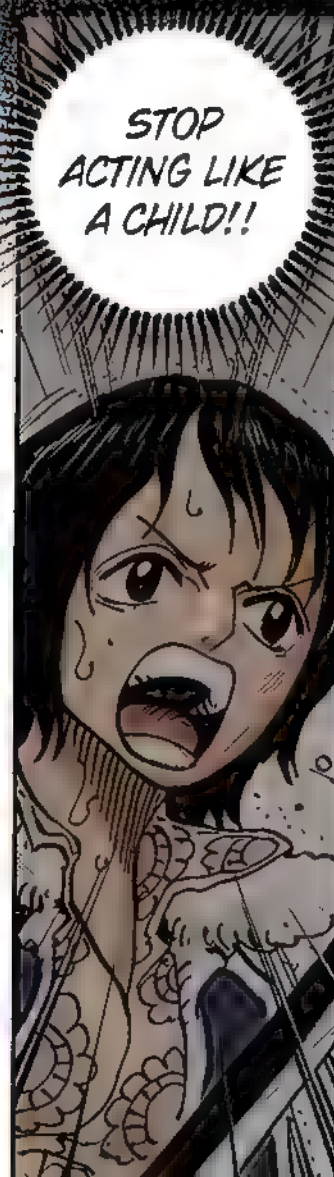
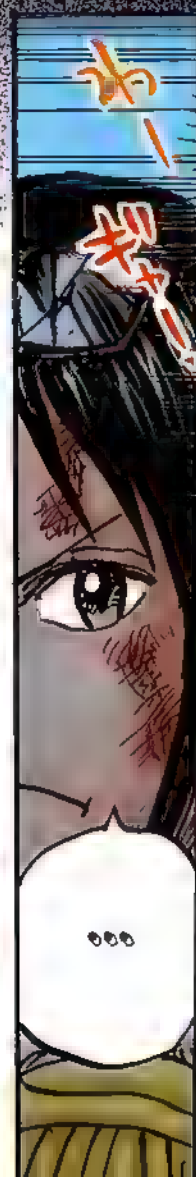
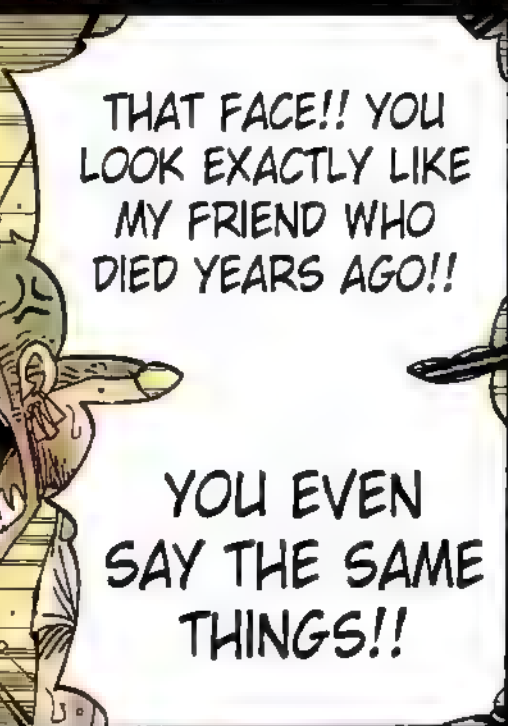
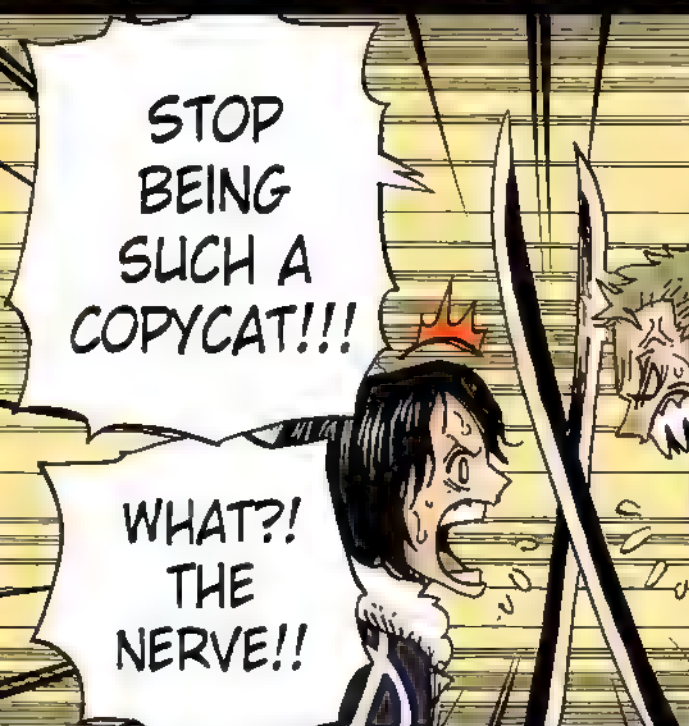
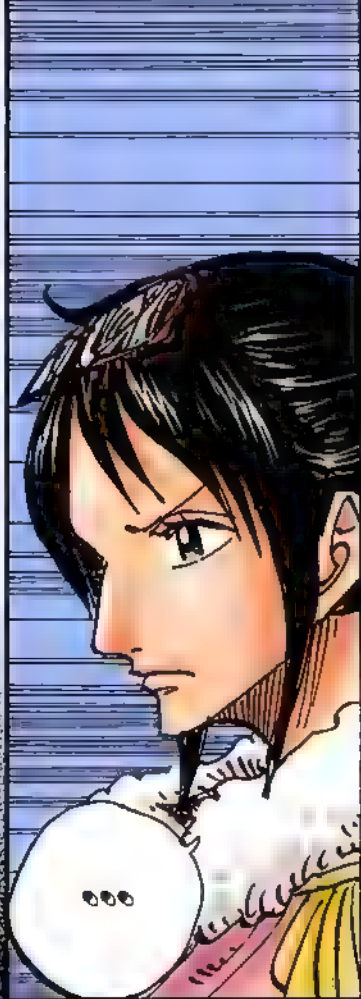
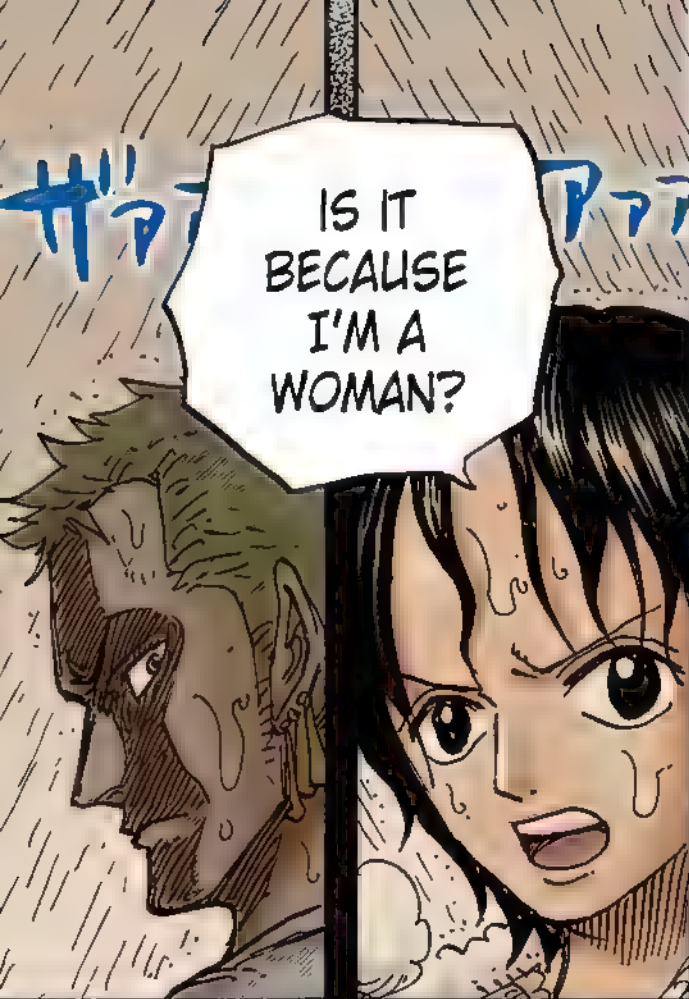
I'M FREE TO DO AS I LIKE.

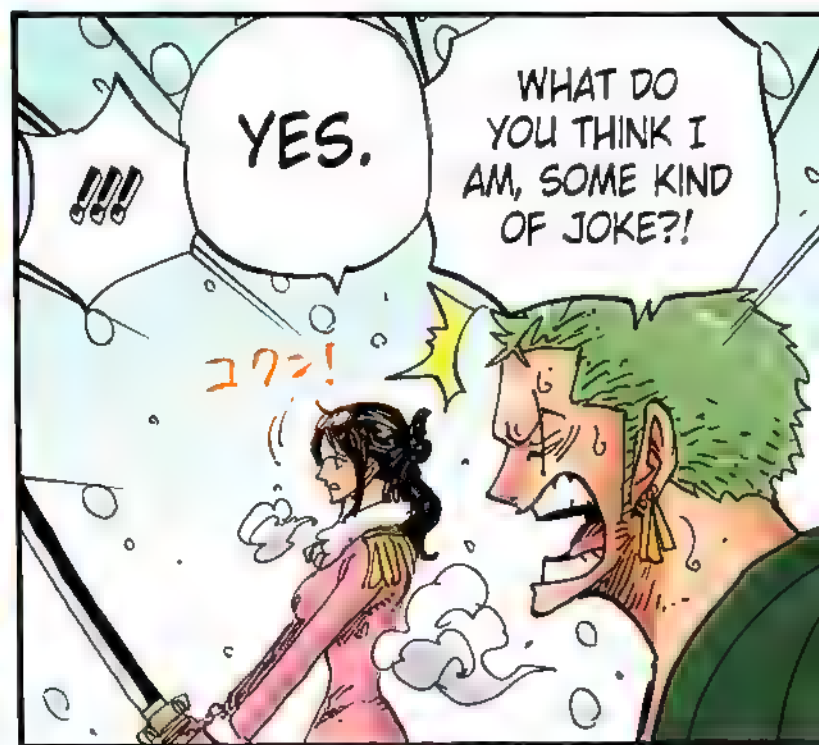
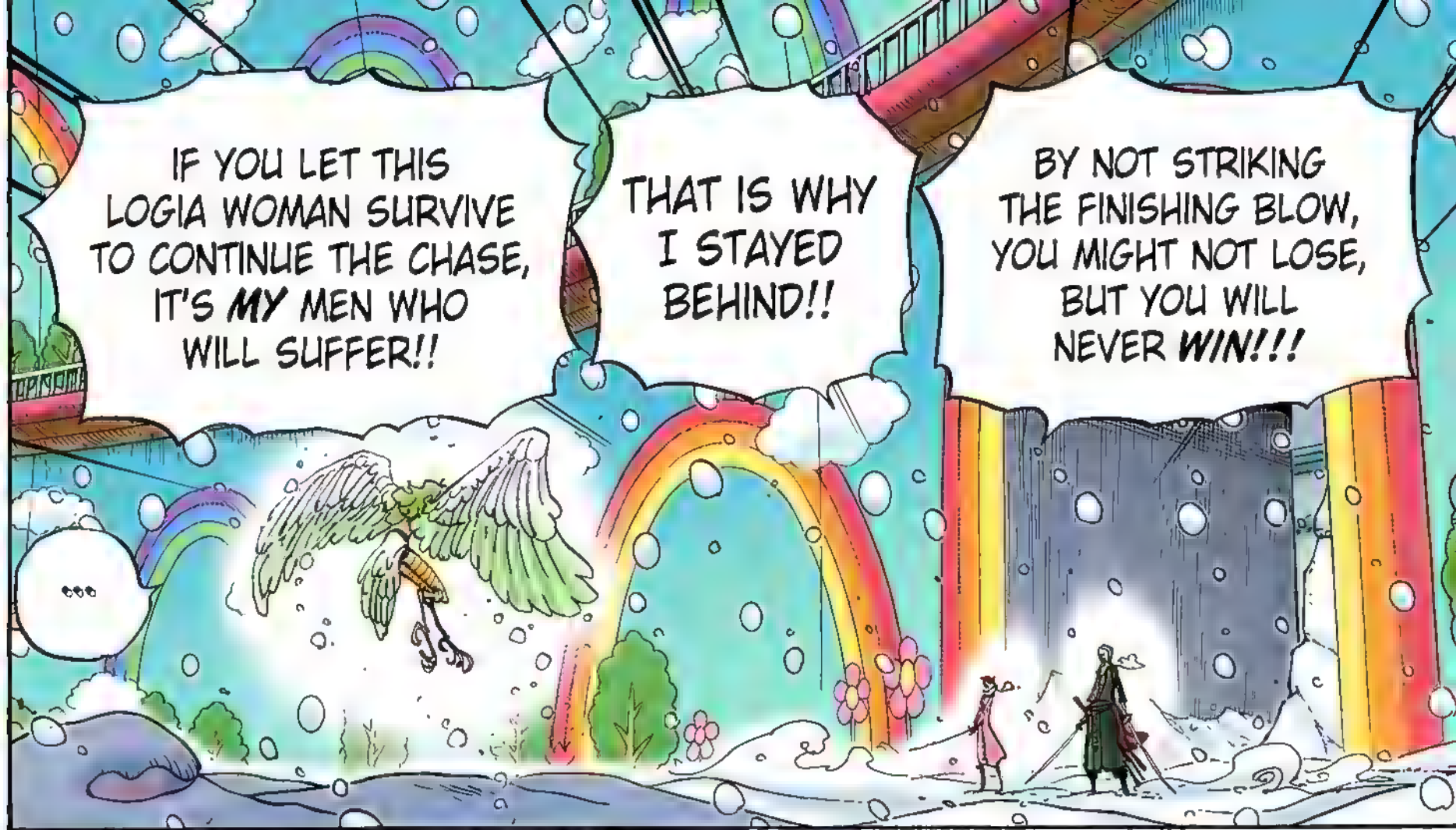
JUST GO WITH THEM!!

BISCUITS ROOM ENTRANCE

FLAP FLAP







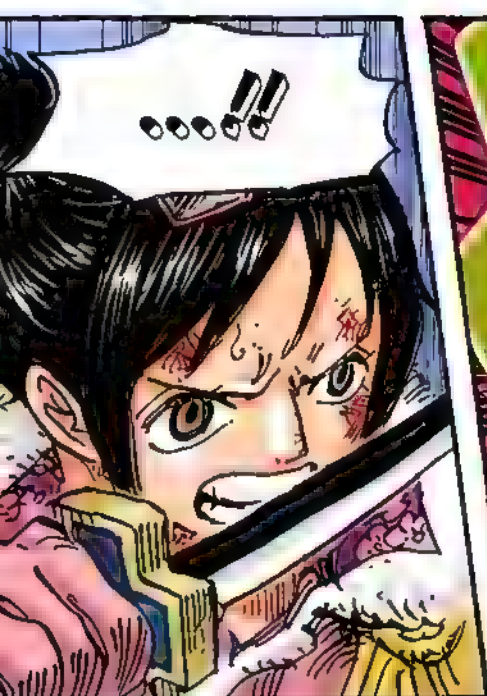


AND THANKS
FOR TELLING
ME HIS
WEAKNESS.

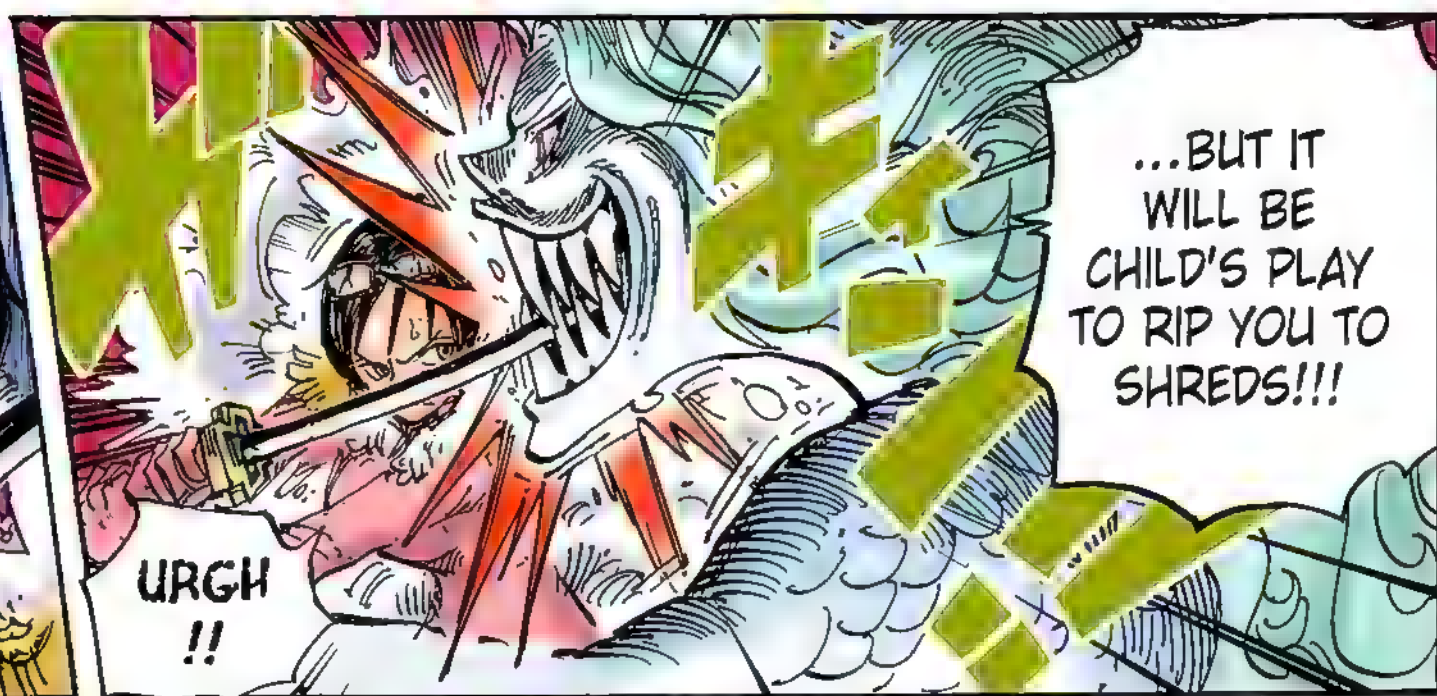
THAT'S
RIGHT!!!

YOU MIGHT
BE ABLE TO
USE HAKI...

!!?

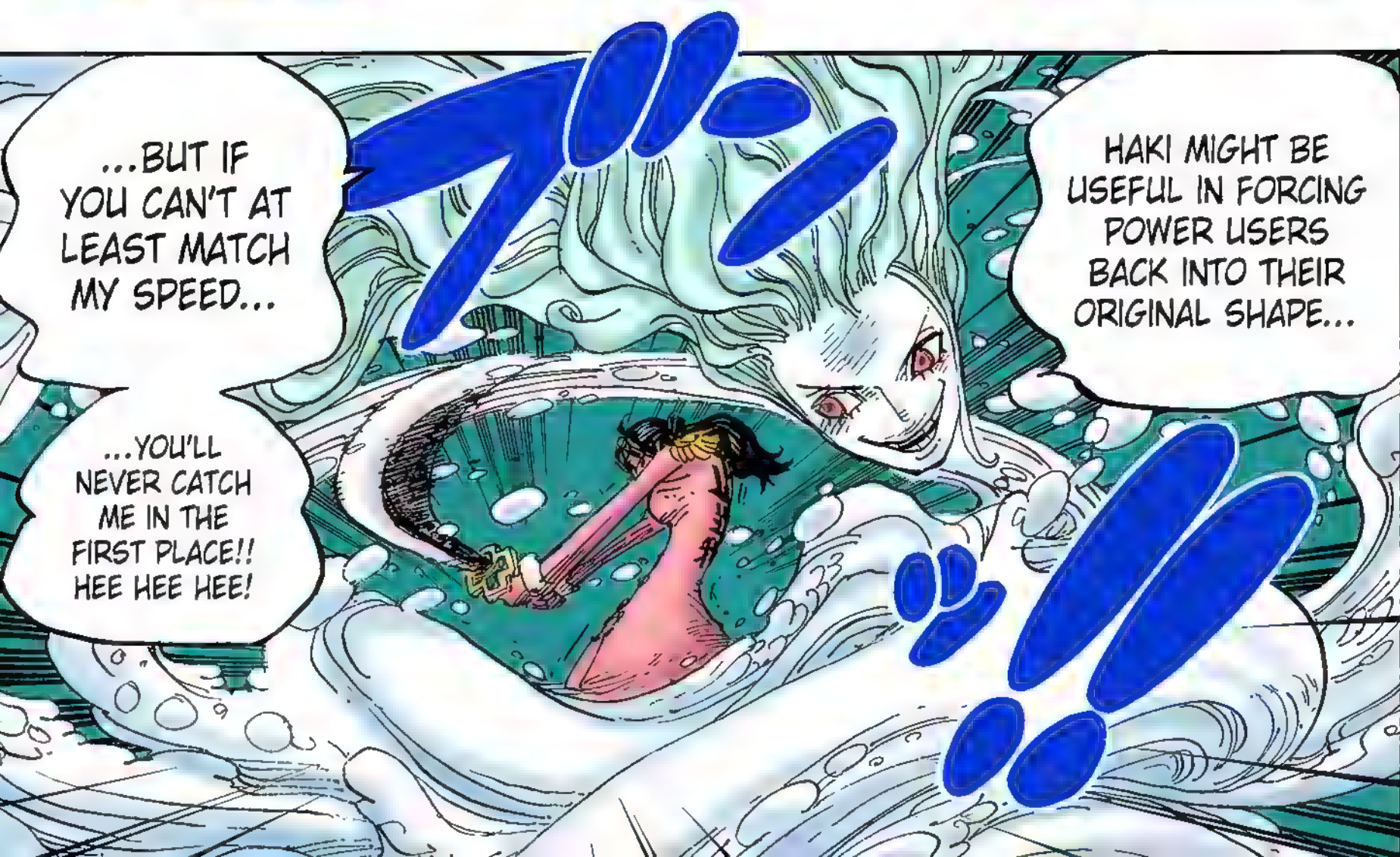


....!!



...BUT IT
WILL BE
CHILD'S PLAY
TO RIP YOU TO
SHREDS!!!

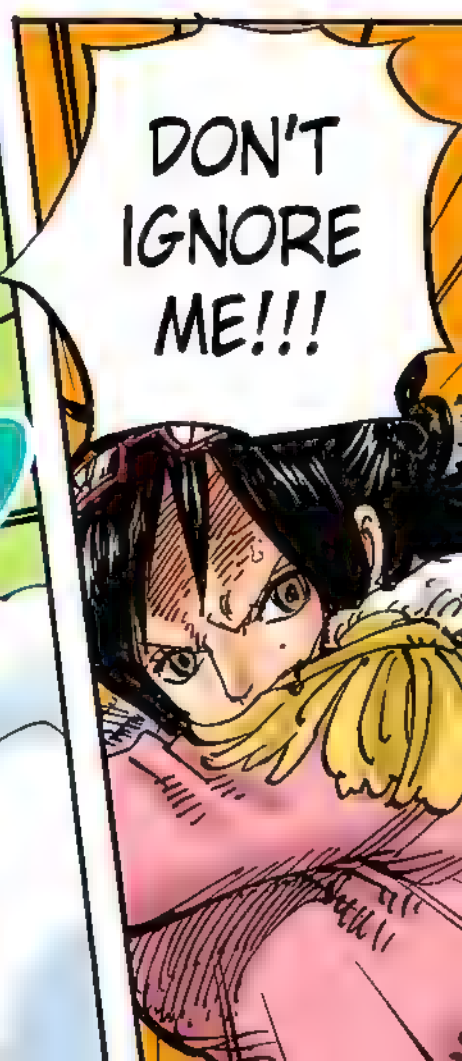
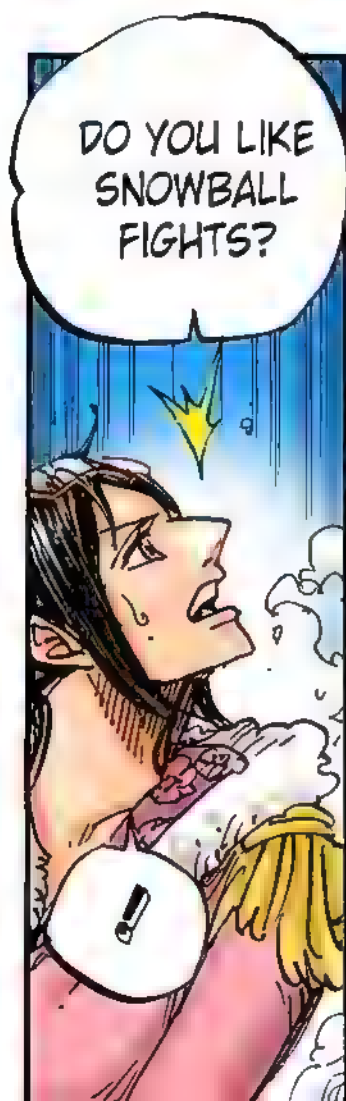
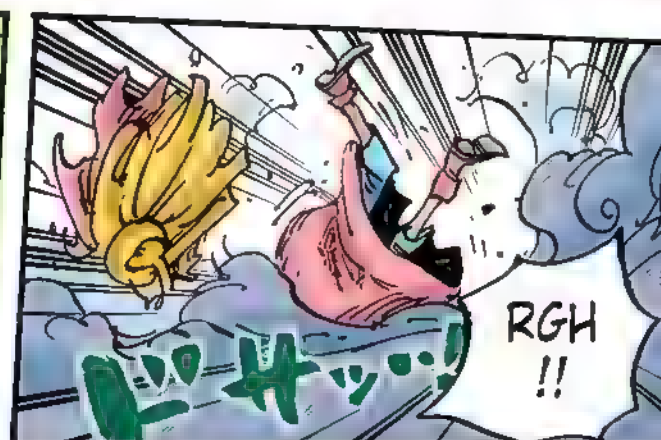
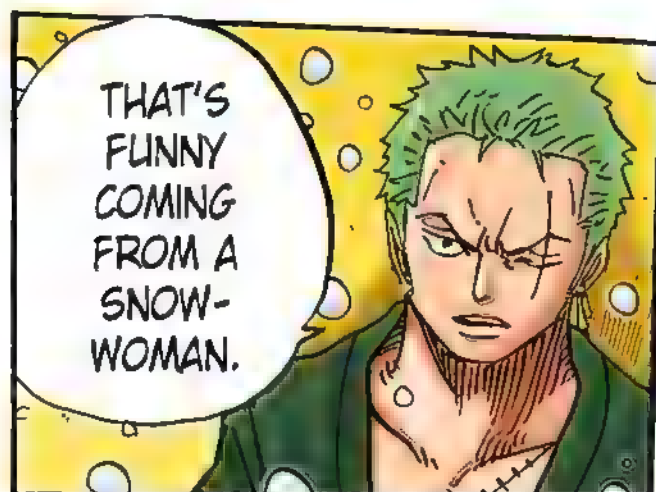
URGH
!!

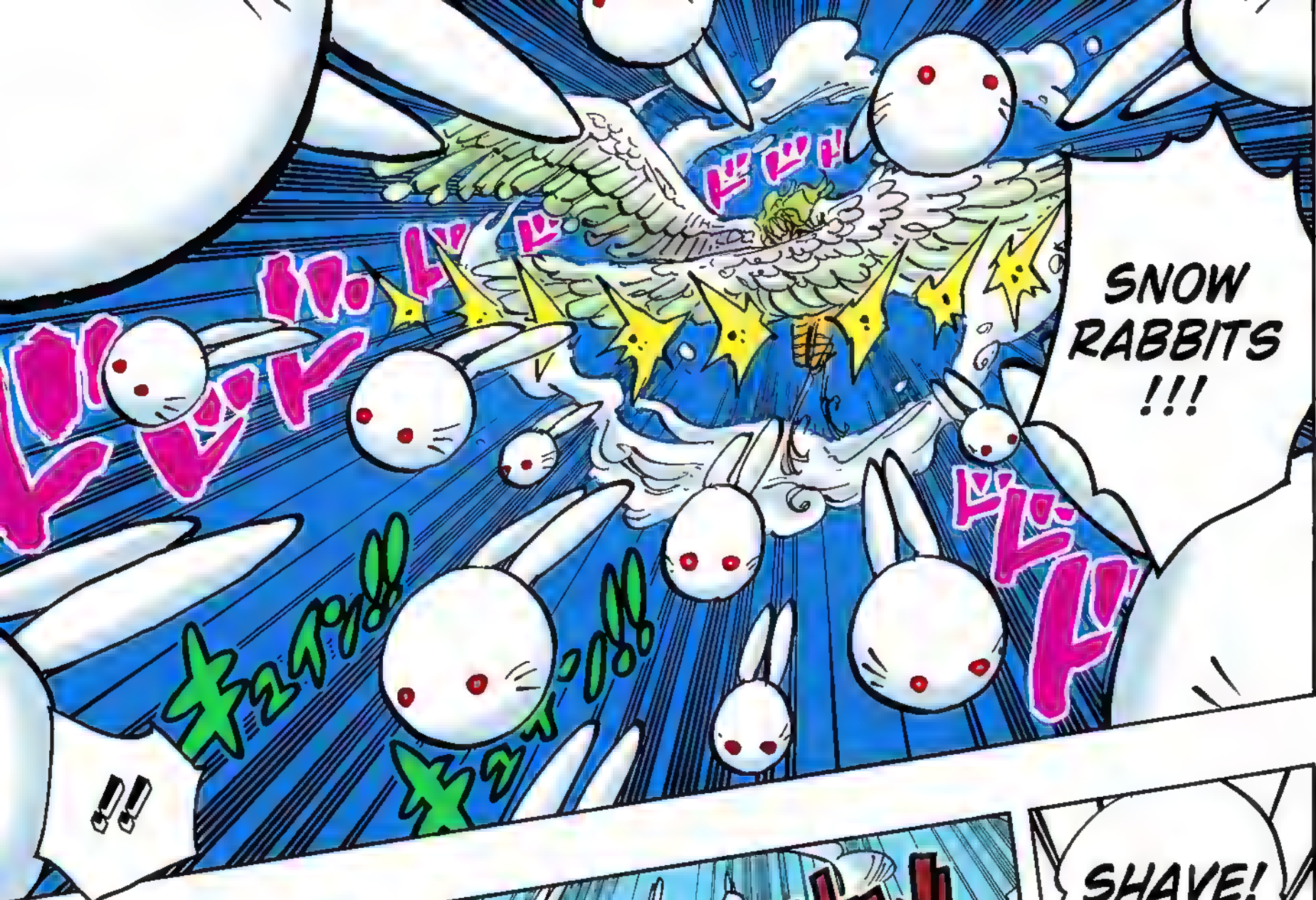


...BUT IF
YOU CAN'T AT
LEAST MATCH
MY SPEED...

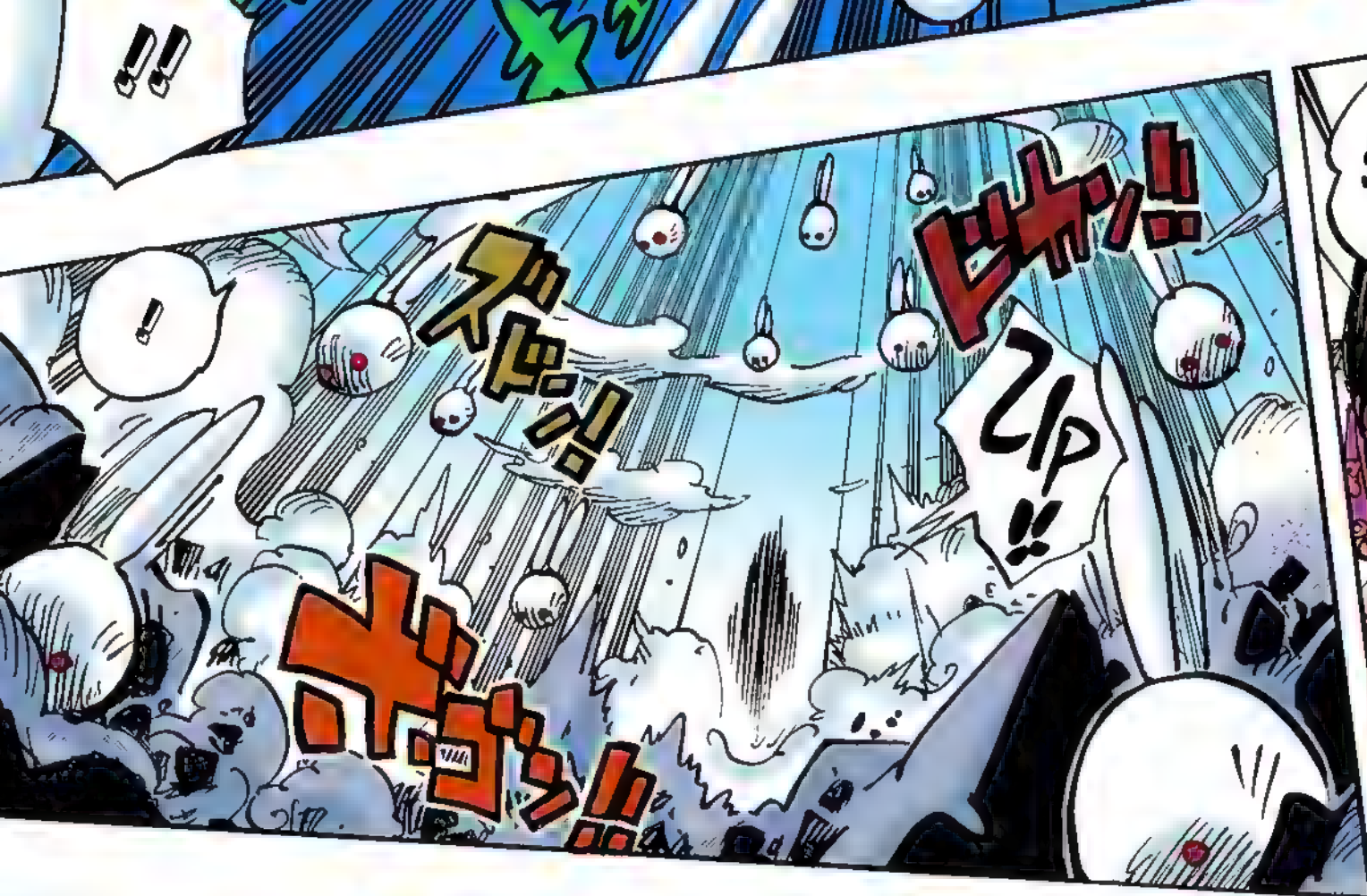
HAKI MIGHT BE
USEFUL IN FORCING
POWER USERS
BACK INTO THEIR
ORIGINAL SHAPE...

...YOU'LL
NEVER CATCH
ME IN THE
FIRST PLACE!!
HEE HEE HEE!

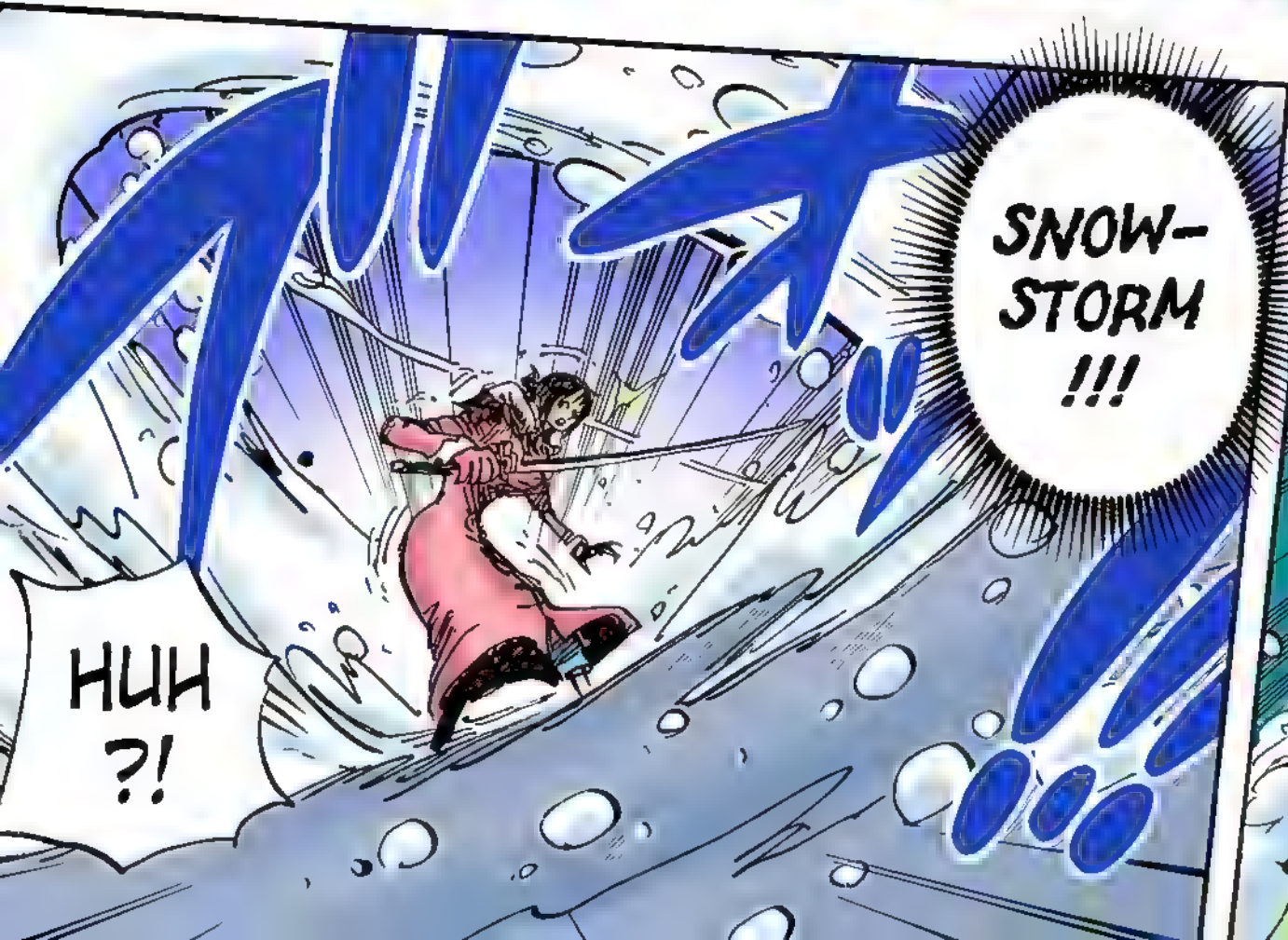




SNOW
RABBITS
!!!



SHAVE!

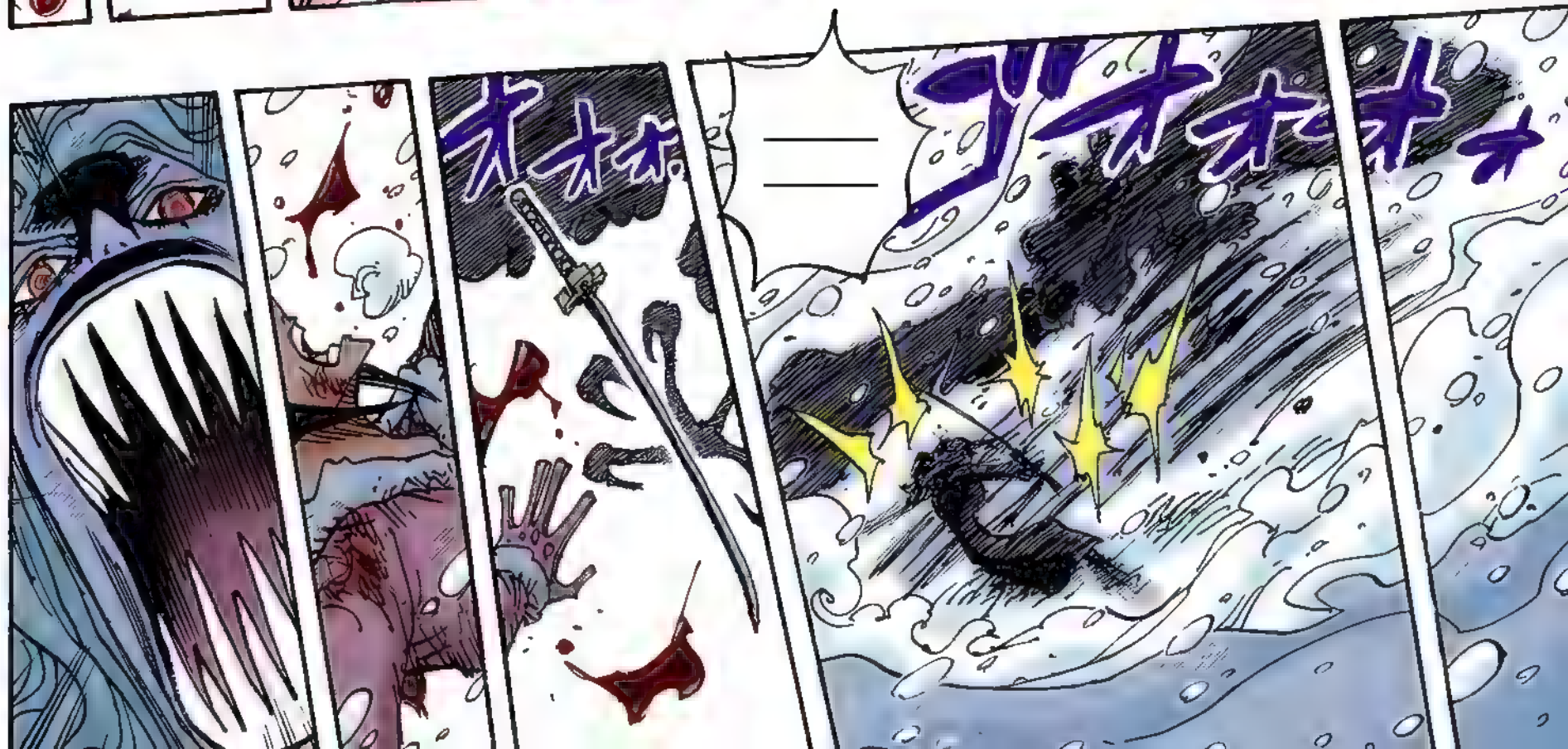
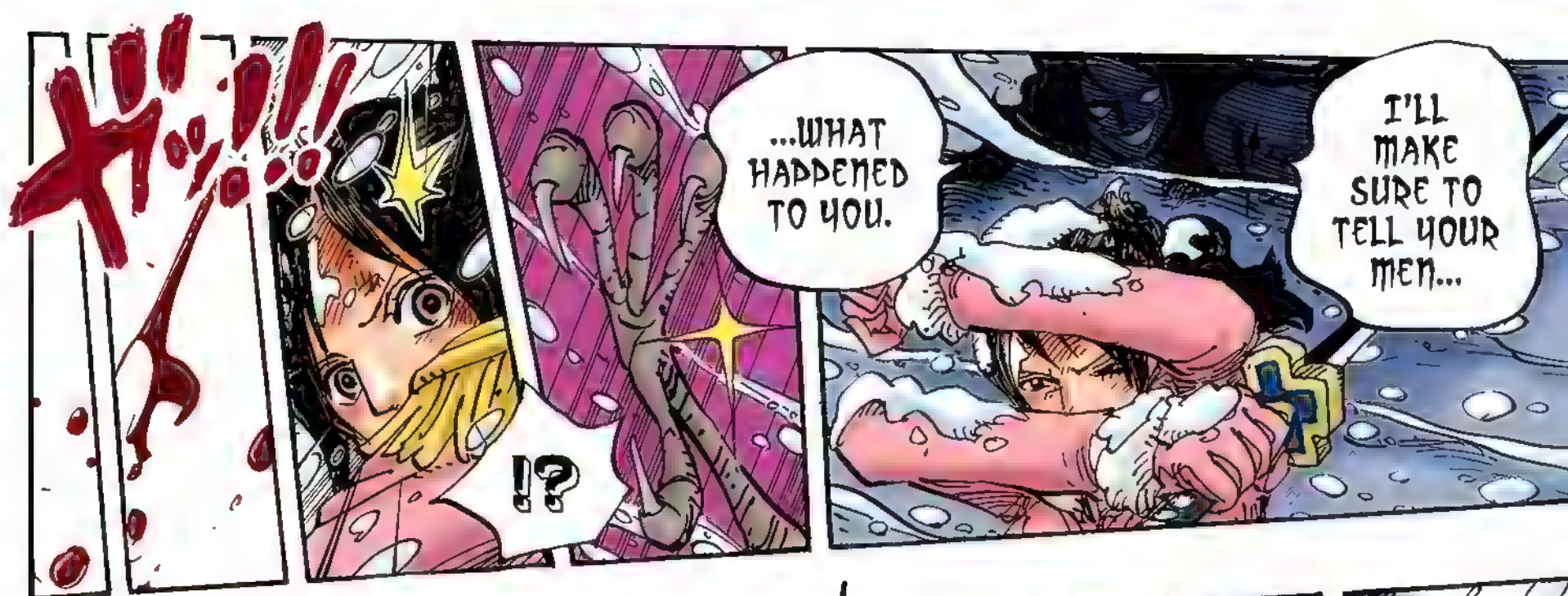
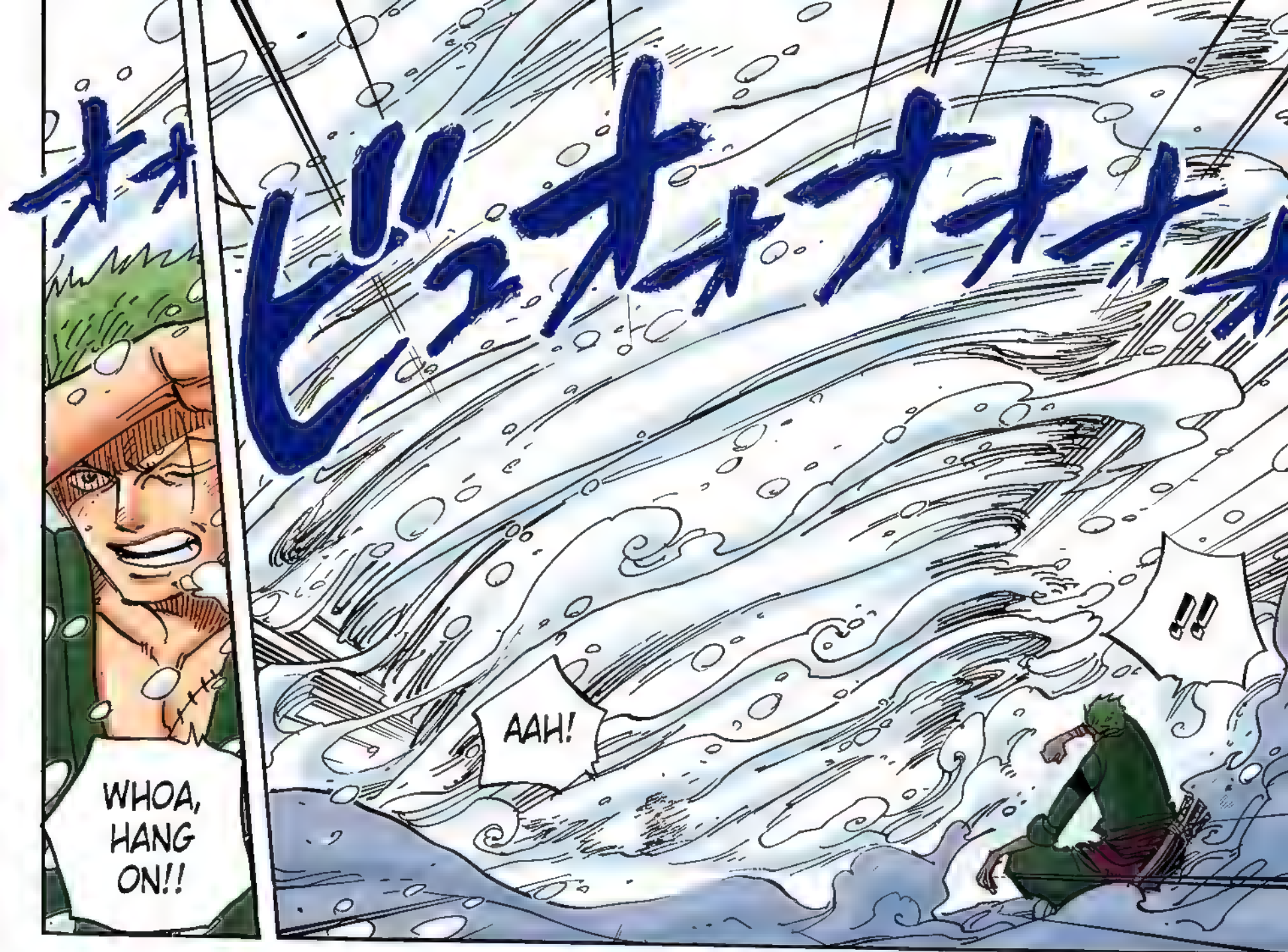


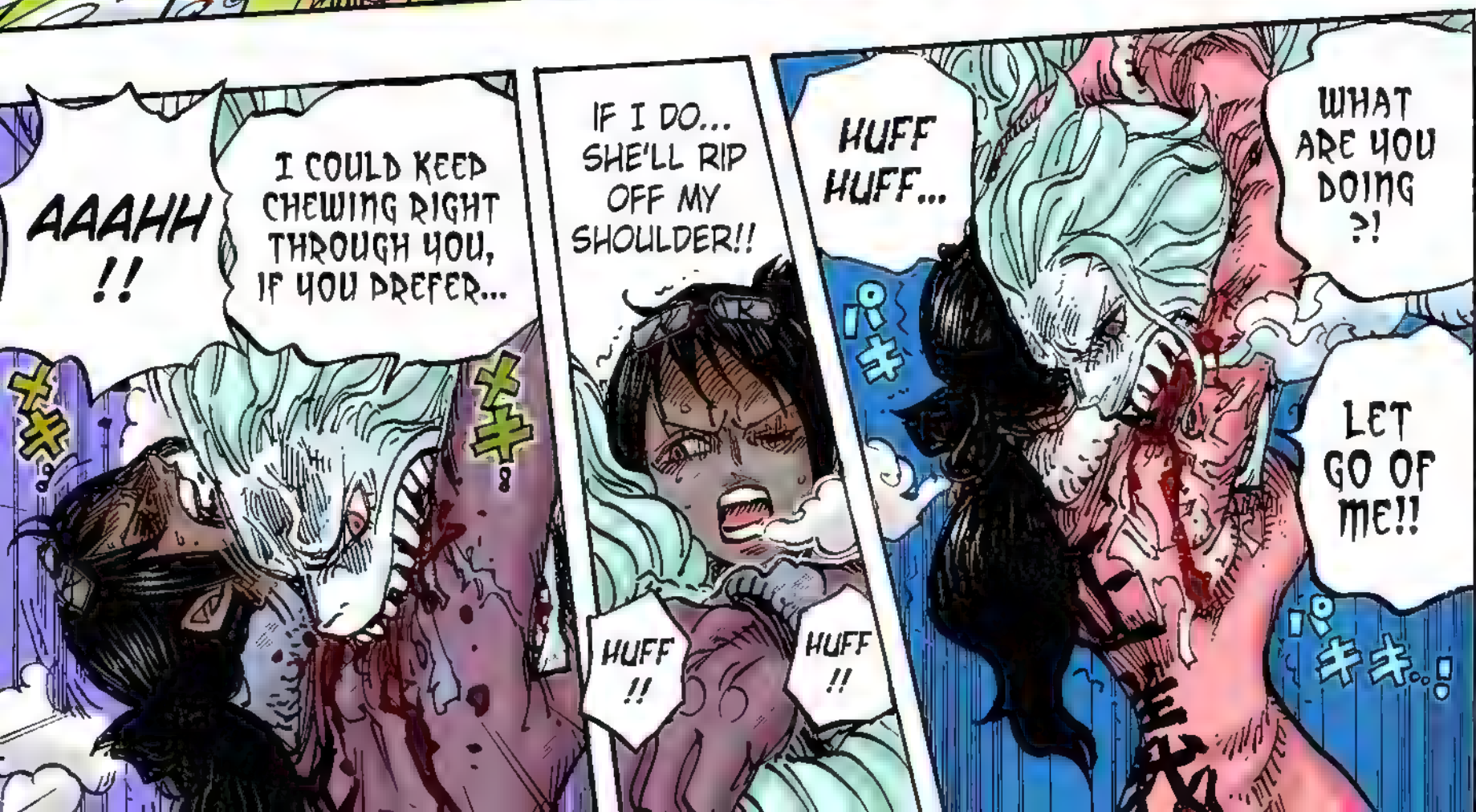
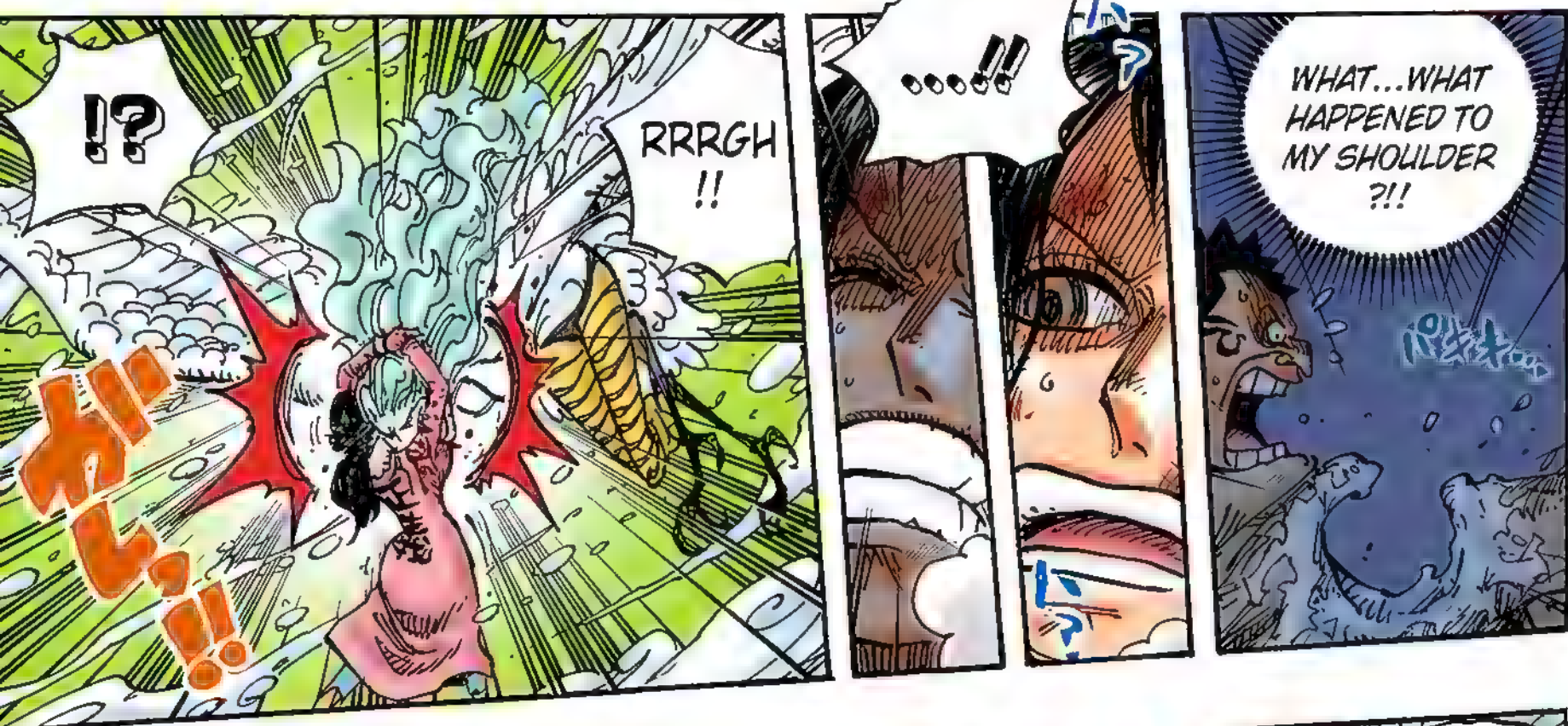
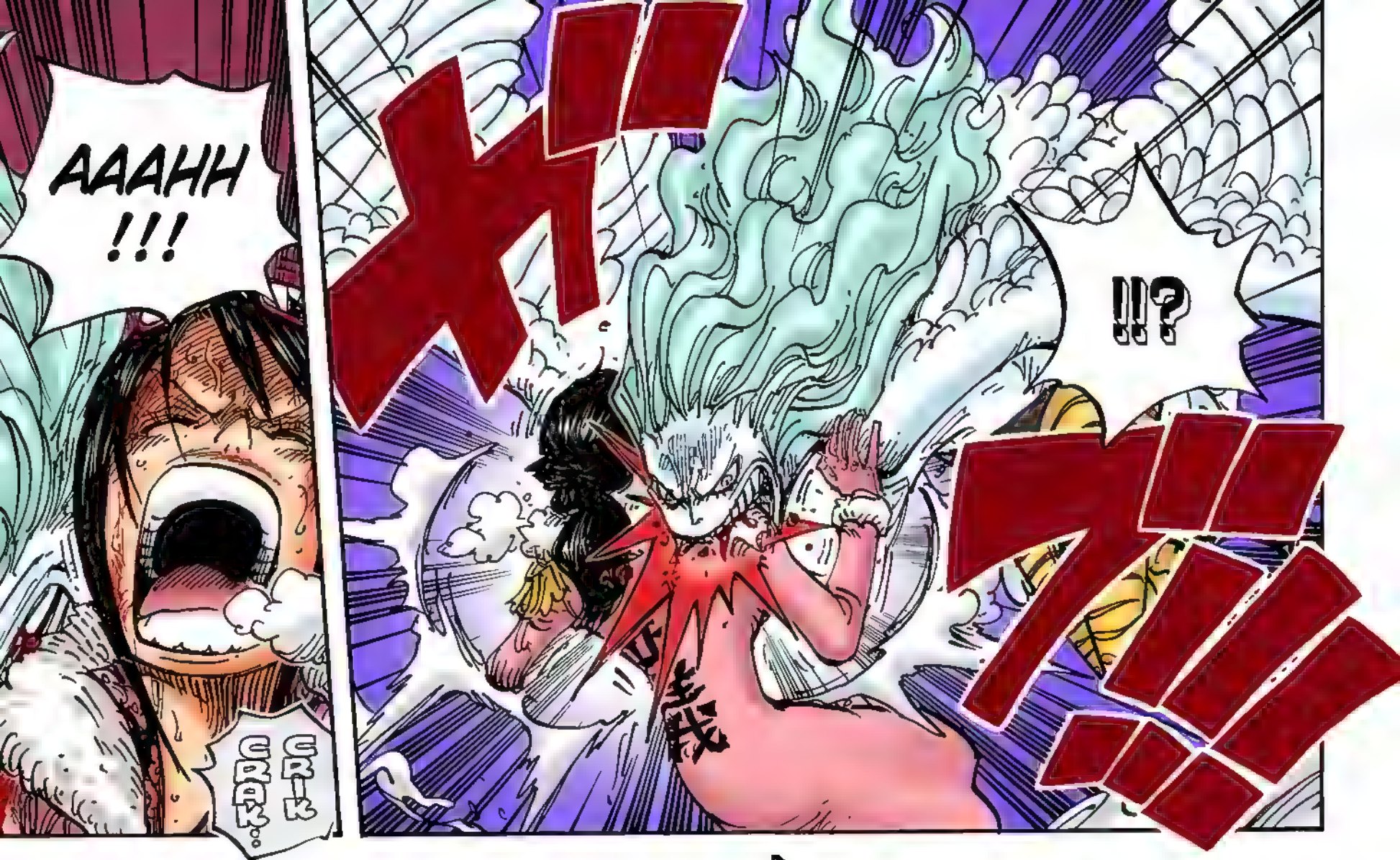
SNOW-
STORM
!!!

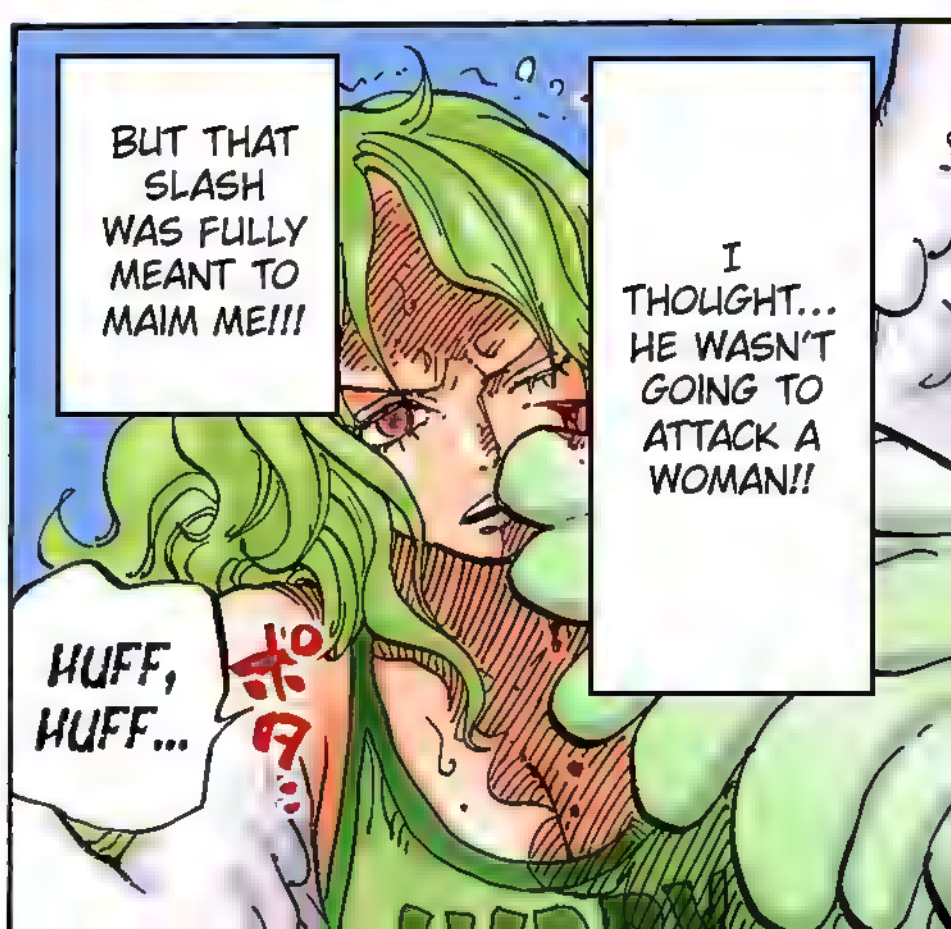
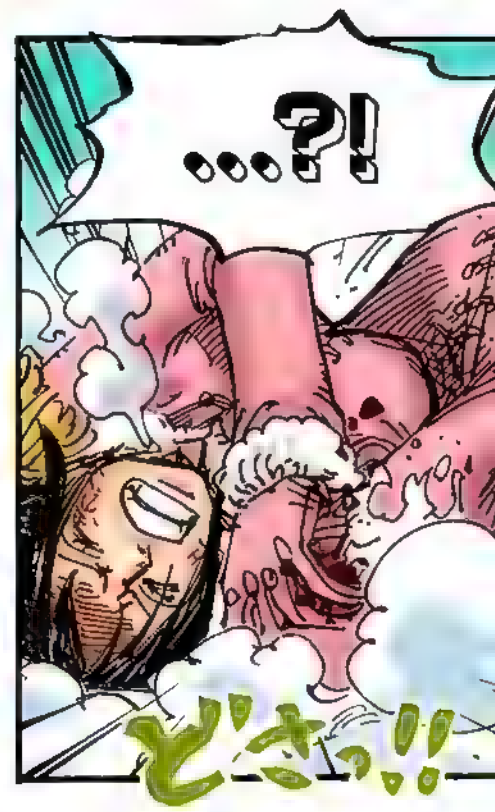
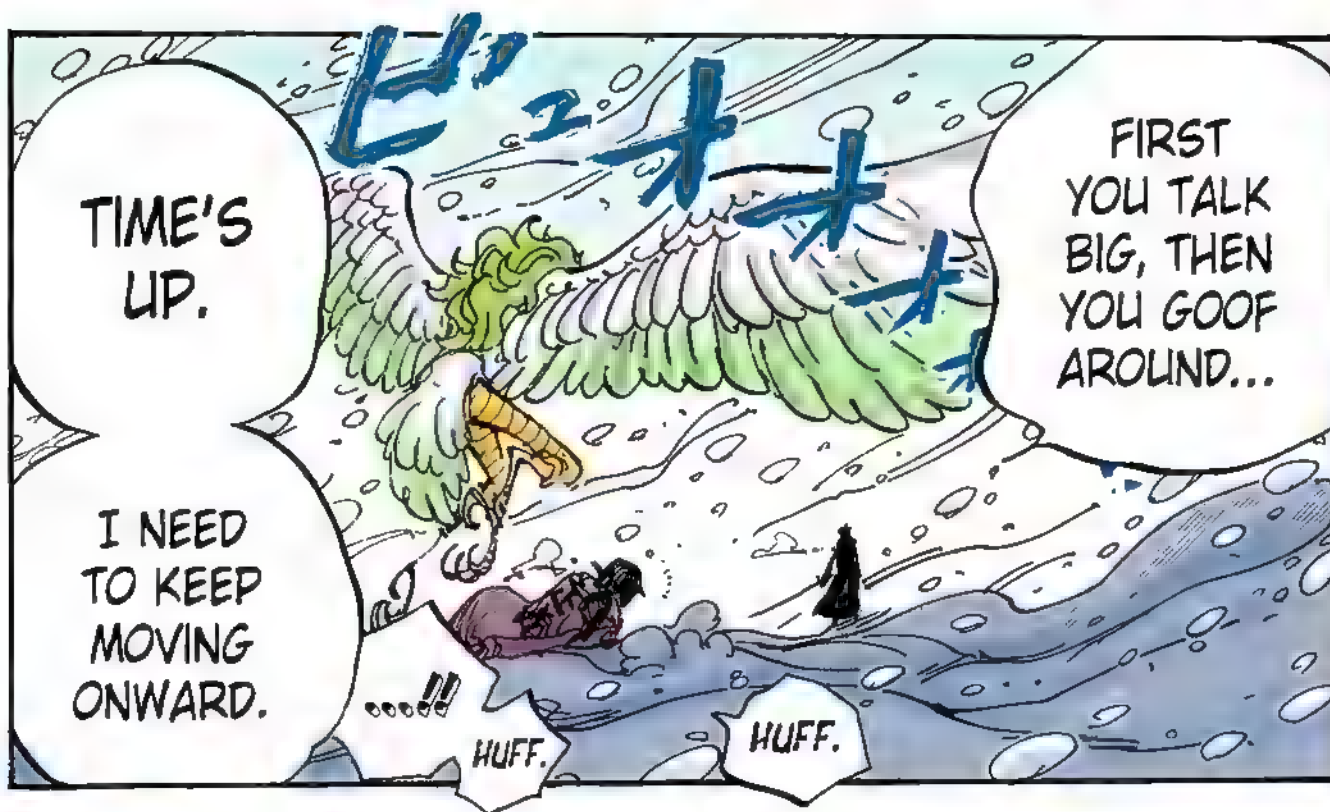
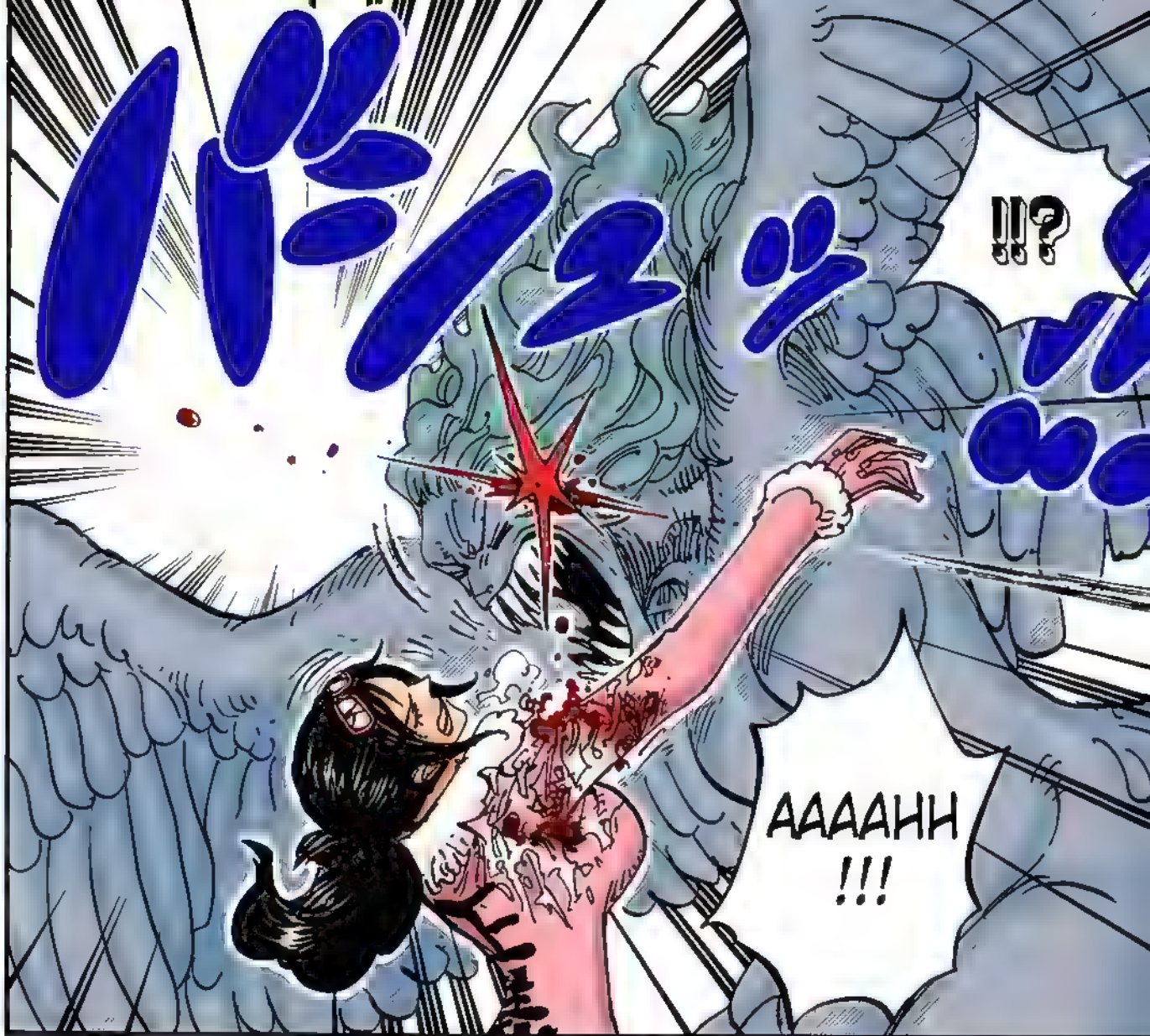
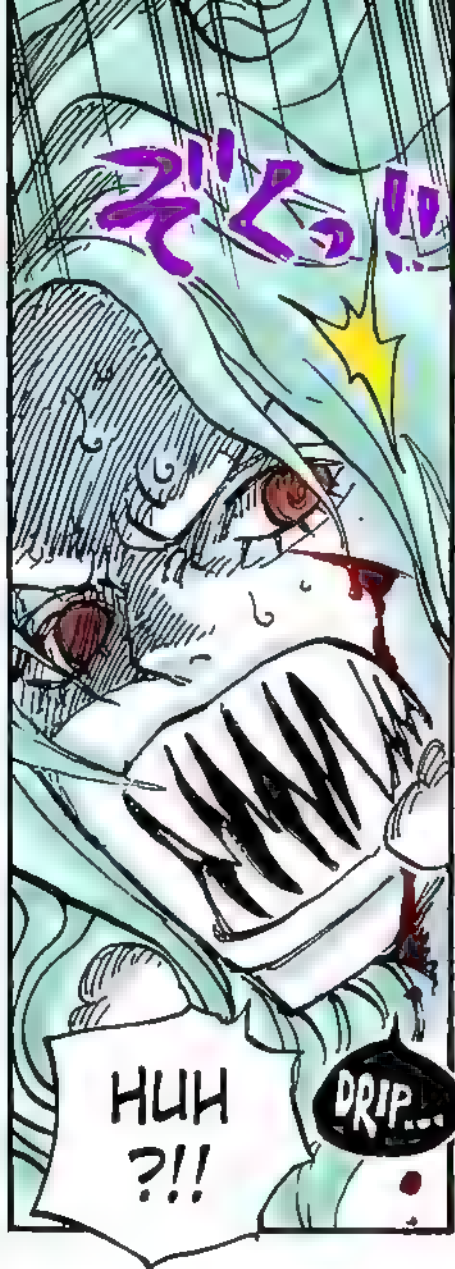
HUH
?!

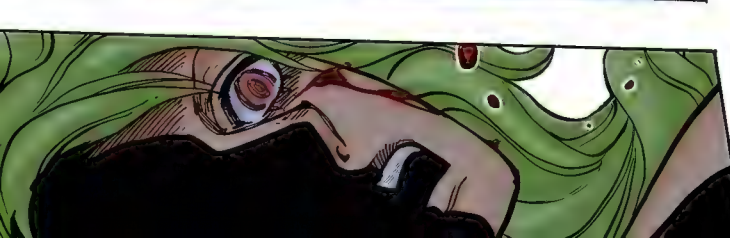
PERHAPS I
UNDERESTIMATED
SMOKER'S RIGHT-
HAND-WOMAN.

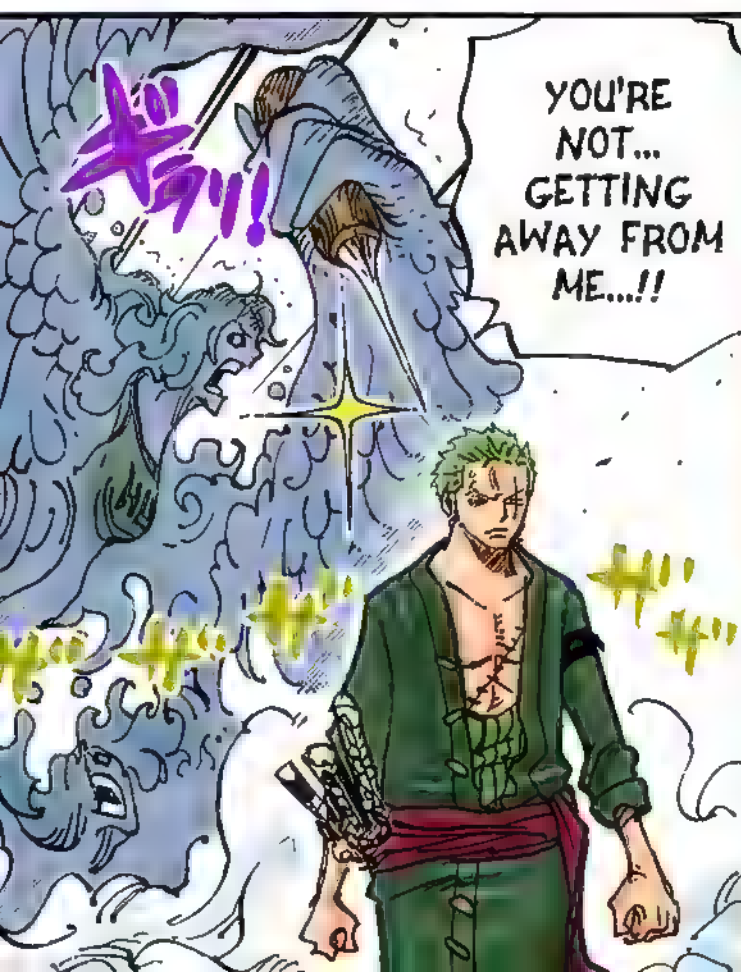
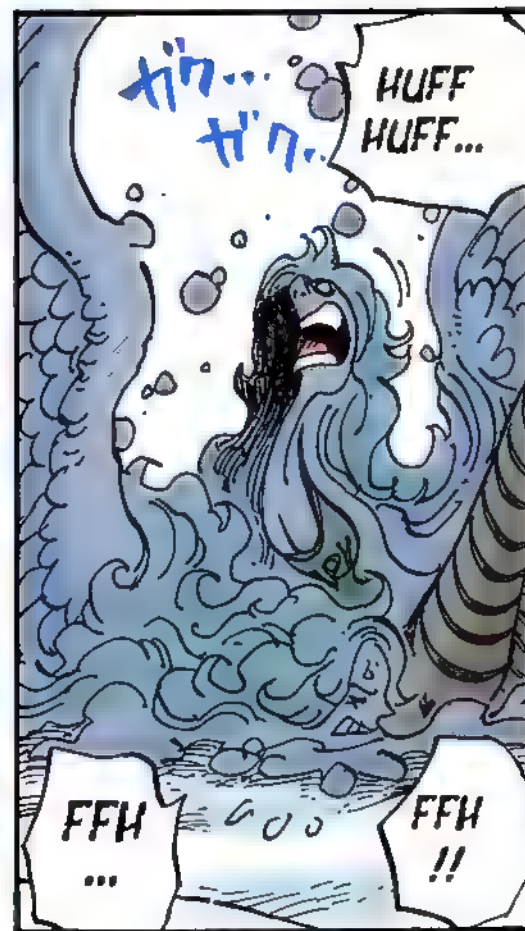
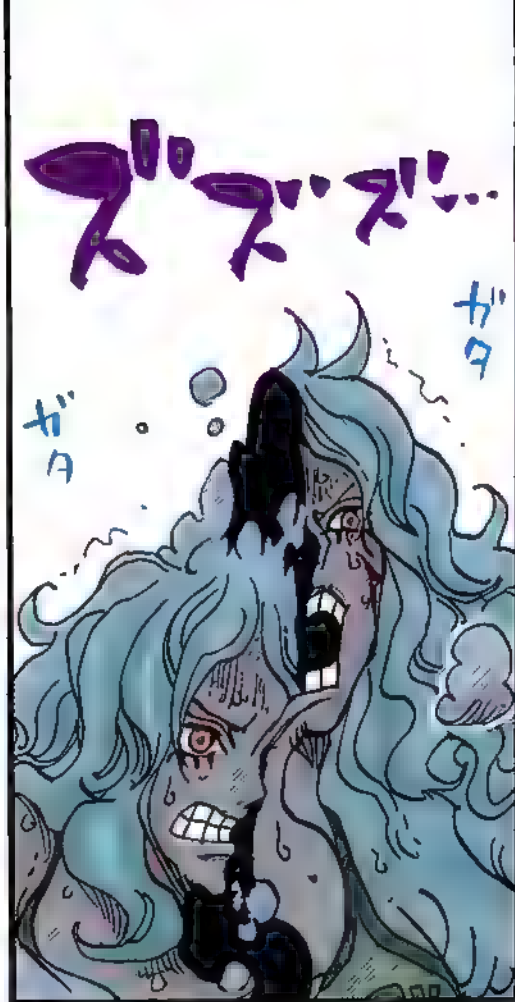


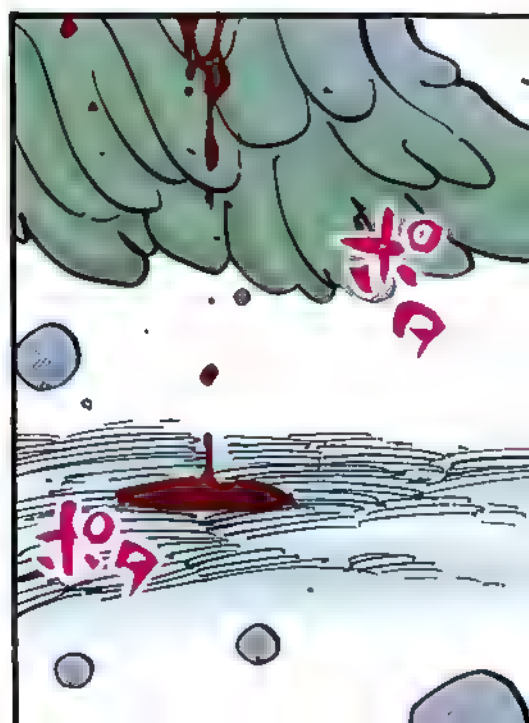
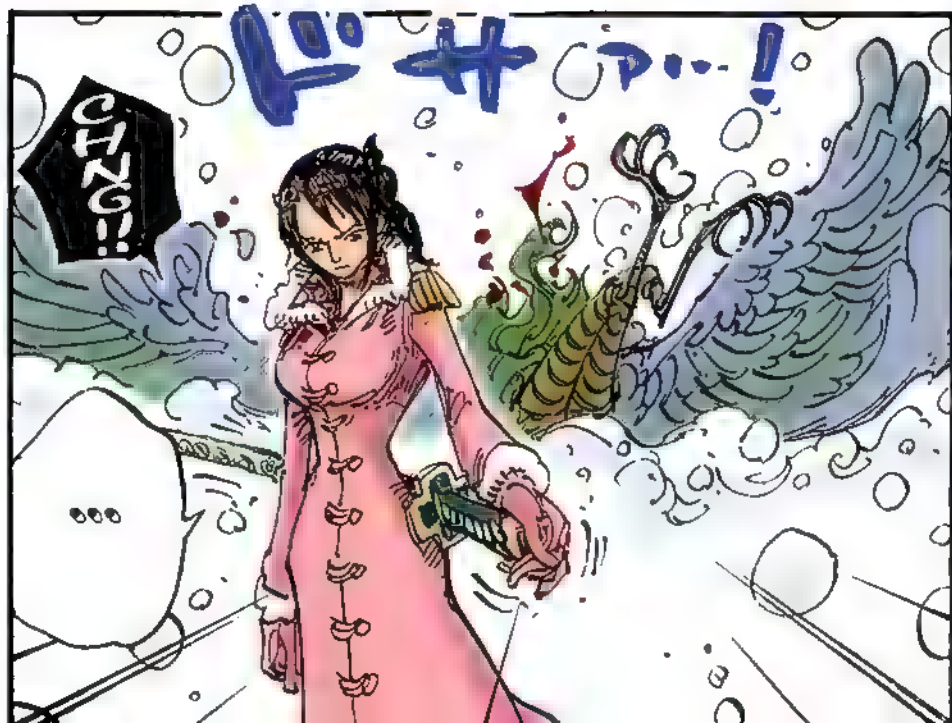
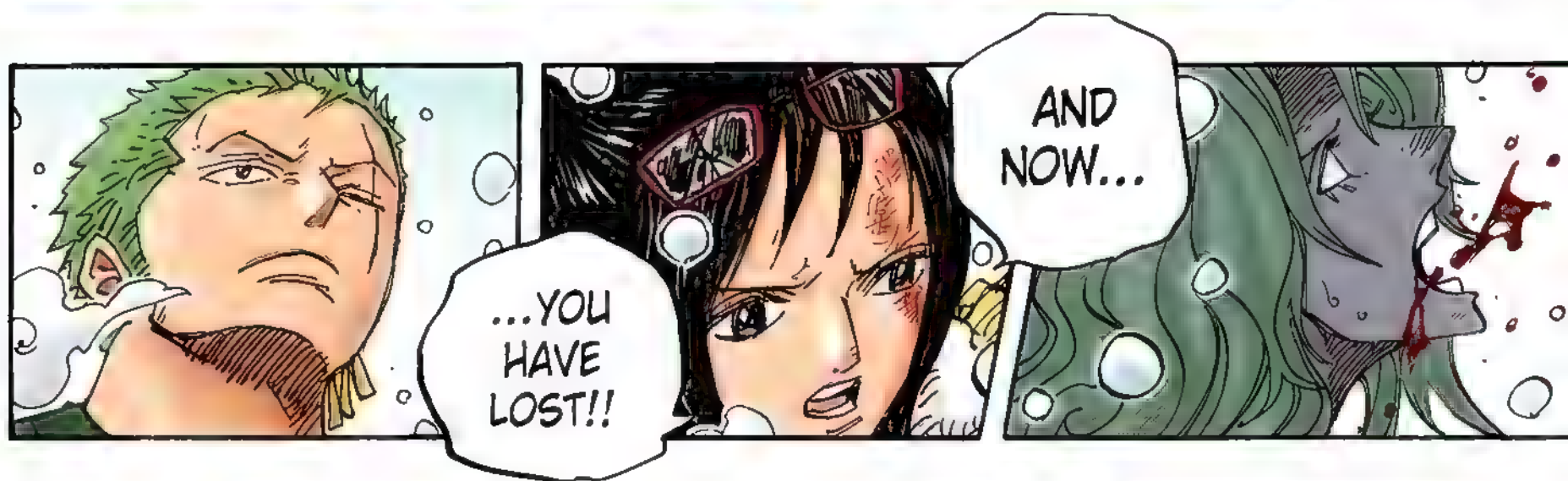


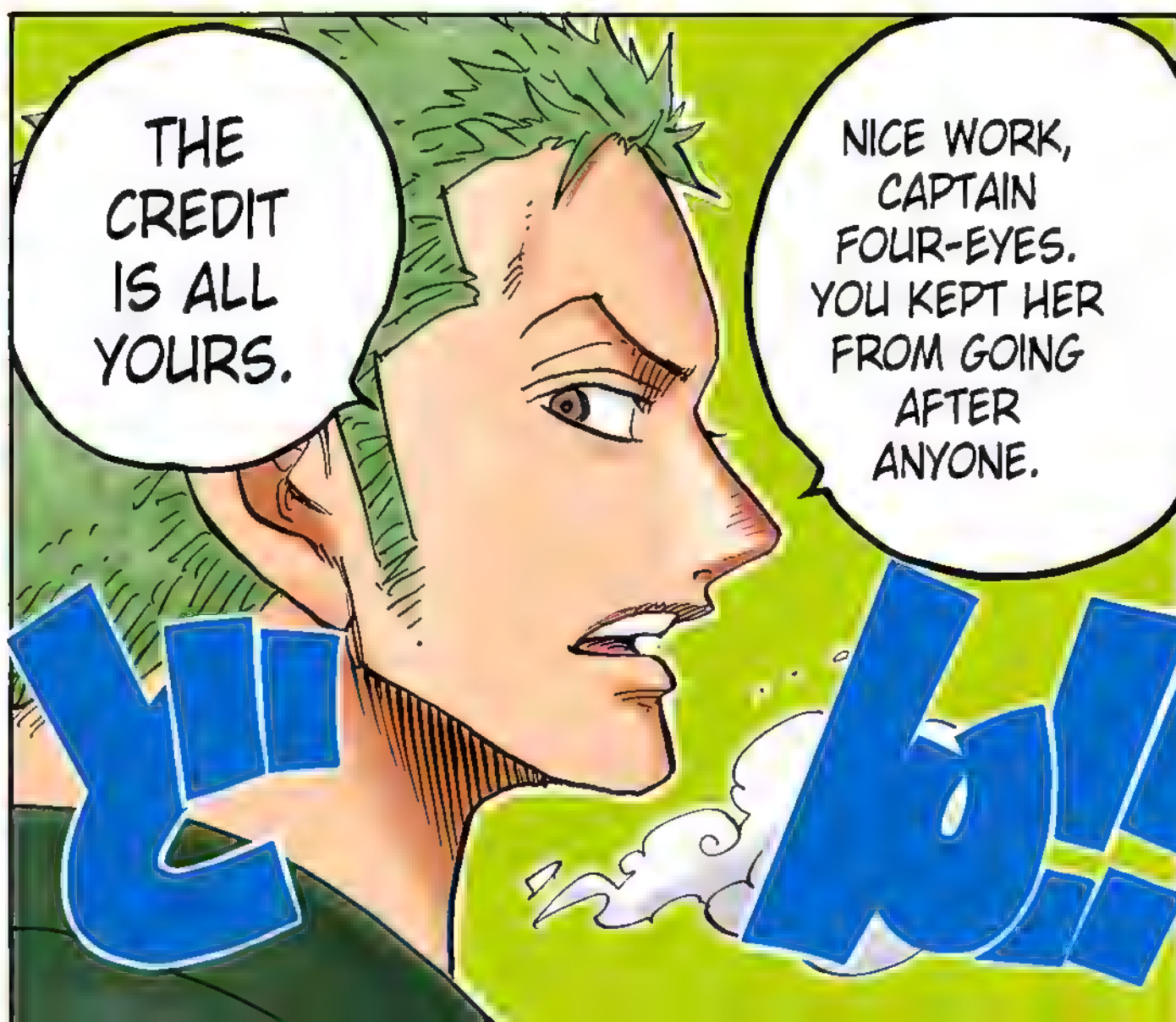
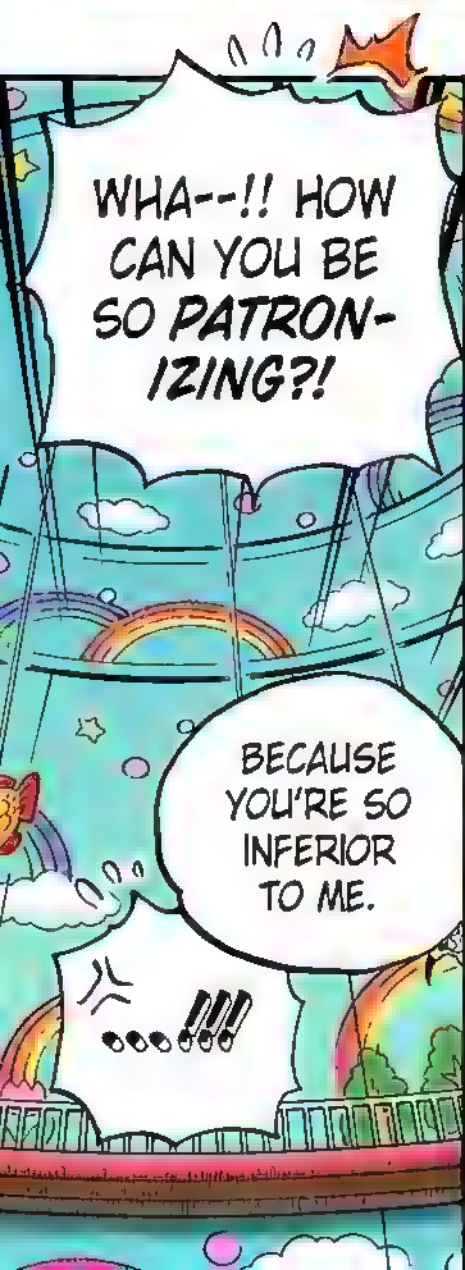




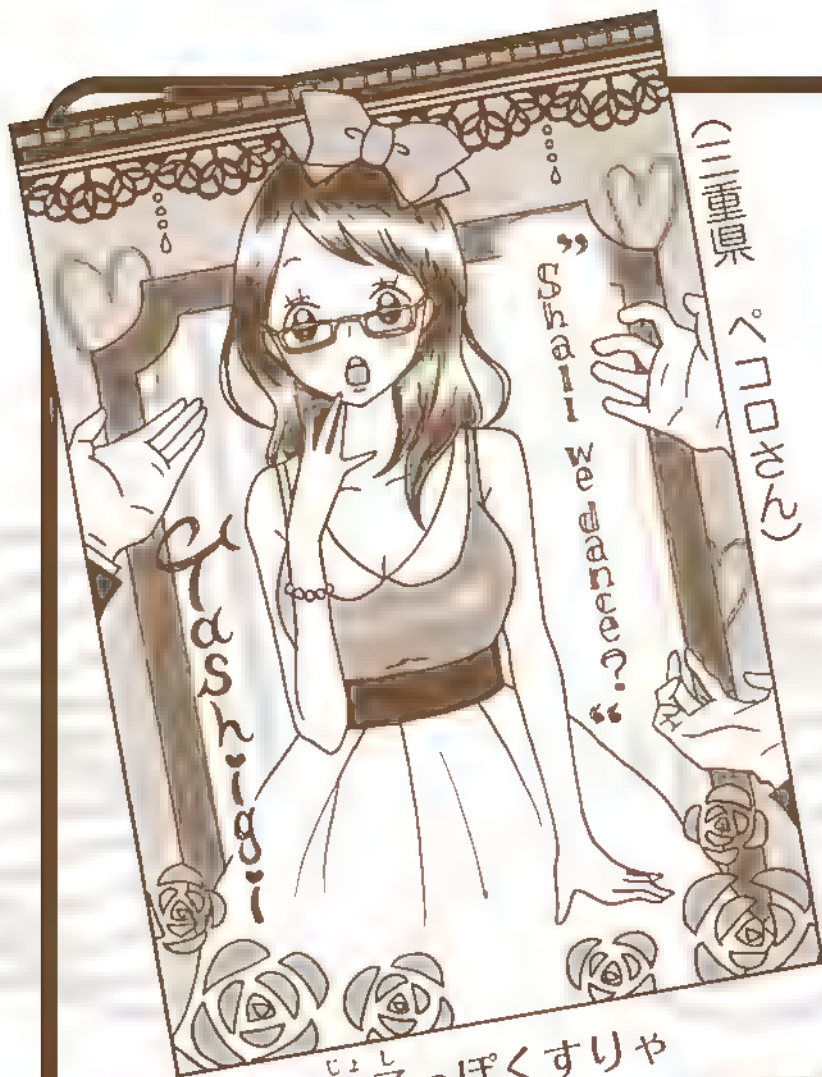




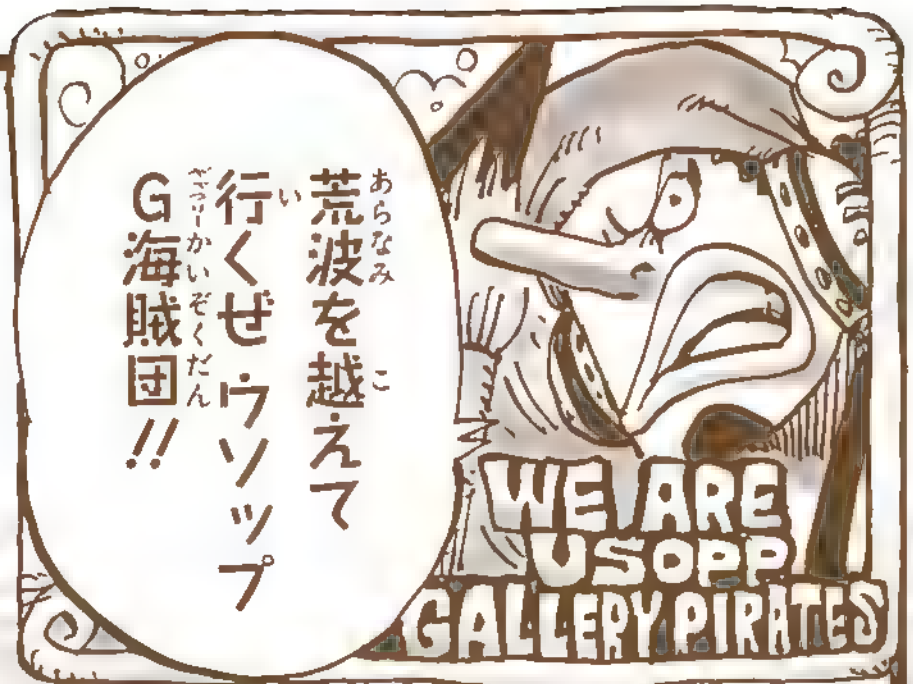








女子っぽくすりや
かわいたしぎ♡

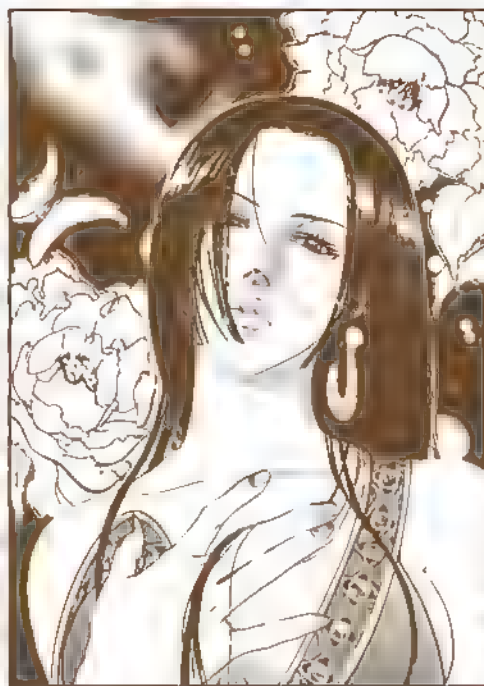


(静岡県 水色仮面Kさん)



(千葉県 佐藤穂香さん)

色紙貼り絵で
麦わらの一味!



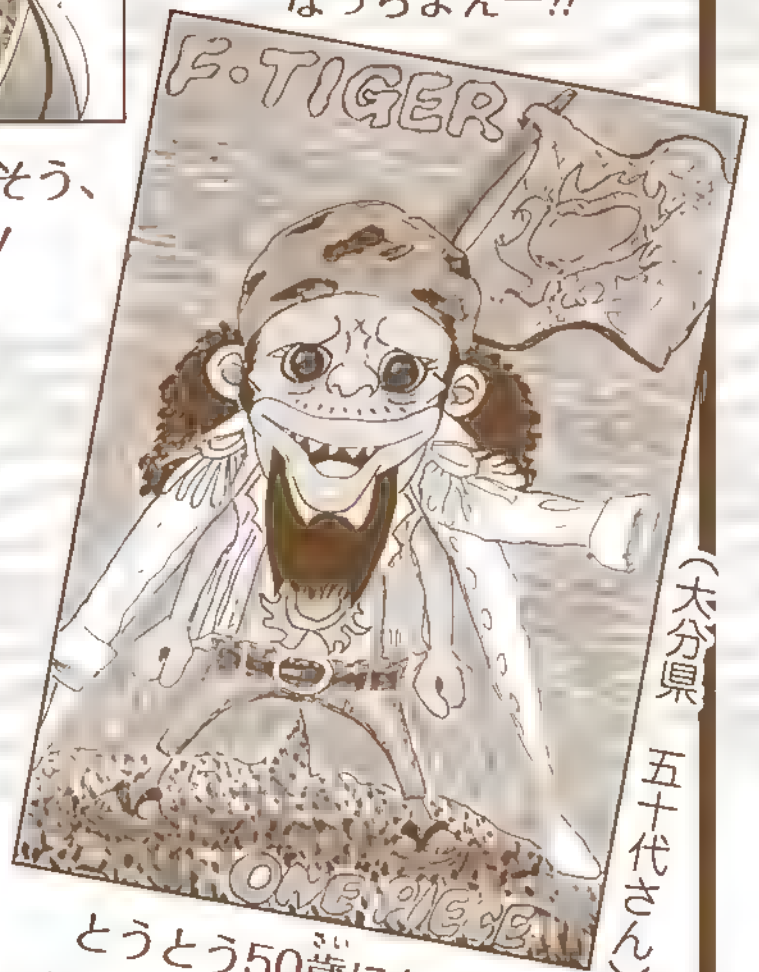
ん♡石にされそう、
ハンコック!!



何でもキングに
なっちまえー!!



謎多き集団ドンキホーテ・ファミリー!!



とうとう50歳になった
おっさんの描く絵を見ろ!!
タイガー!!

(大分県 五十代さん)

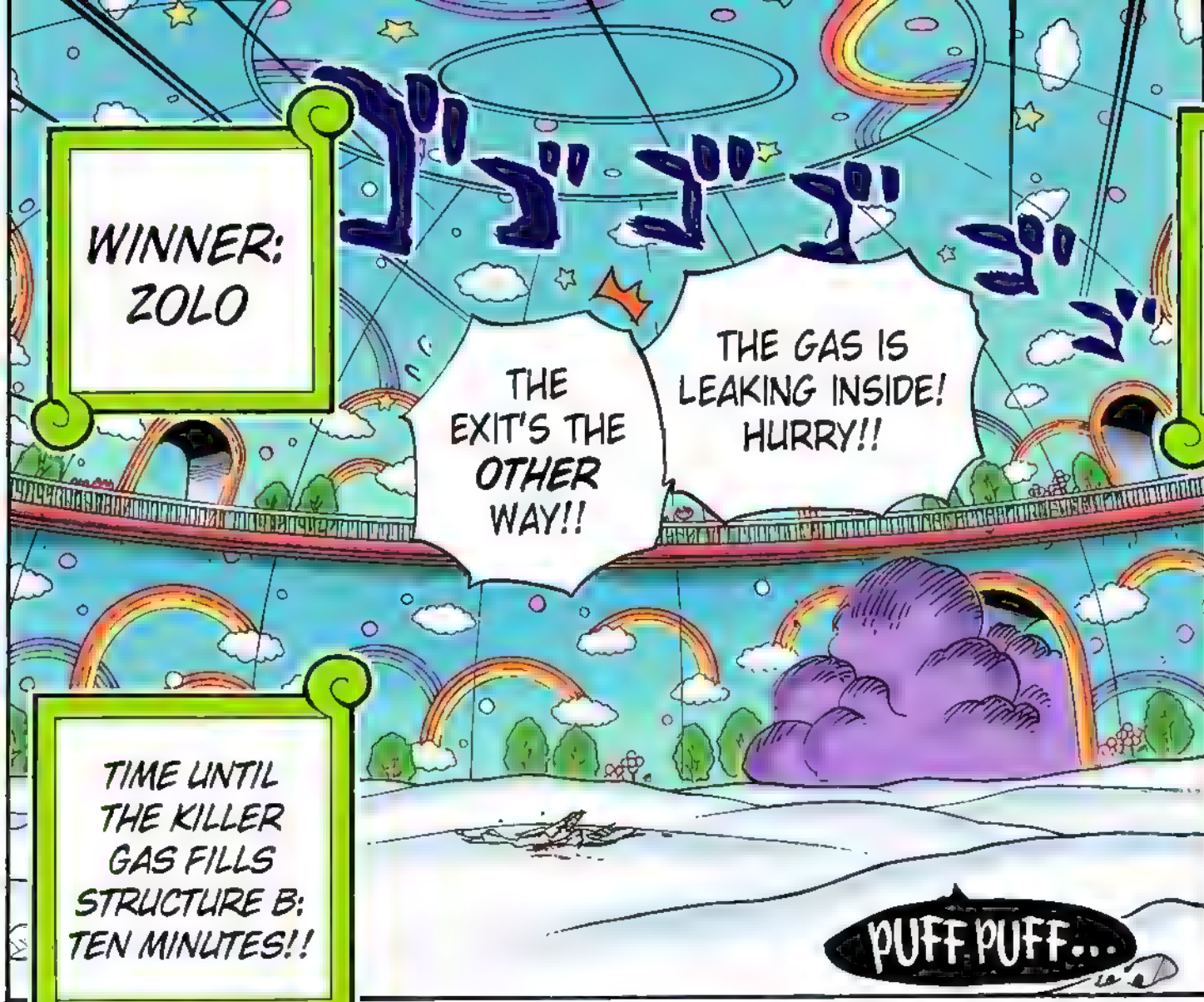
(山梨県 さともサン)

Chapter 688:

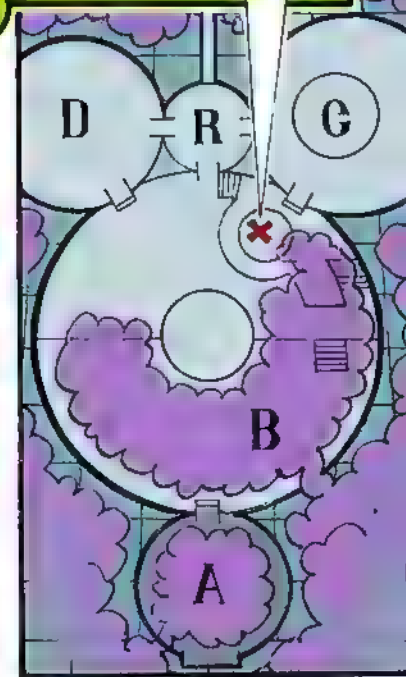
MOCHA



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 13:
"DIVINE RETRIBUTION"



THE BATTLE
IN THE
BISCUITS
ROOM...



I DON'T CARE
ABOUT YOUR
PRIDE!! I'LL
THROW YOU TO
THEM IF THAT'S
WHAT YOU WANT!!

WILL YOU
LET ME DOWN
WHEN WE
CATCH UP TO
MY MEN?!



DON'T
TOUCH IT!!
JUST STAY
QUIET BACK
THERE!!

OH...! COULD THIS
BE THE LEGENDARY
BLADE **SHUSUI**?!

YOU
SWORD-
NERD!!

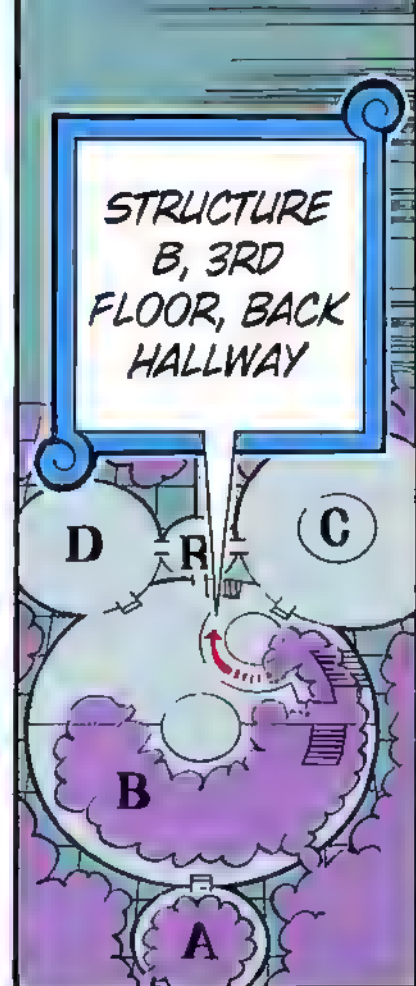


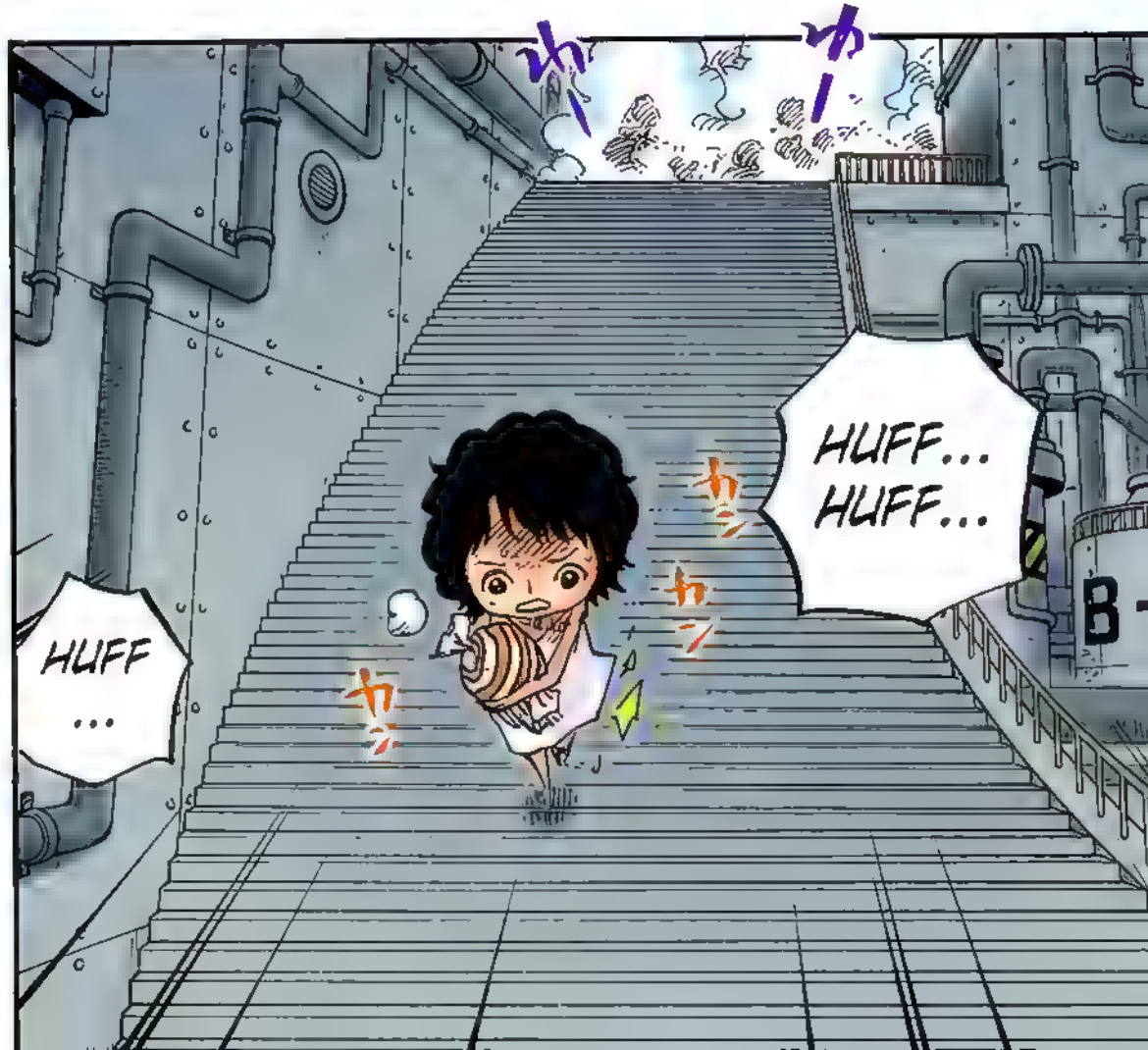
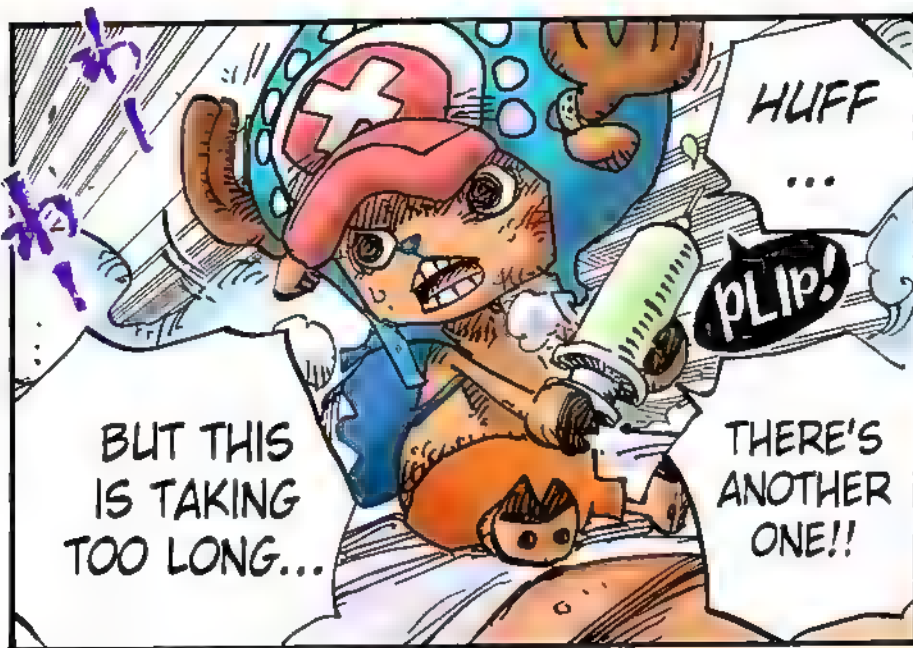
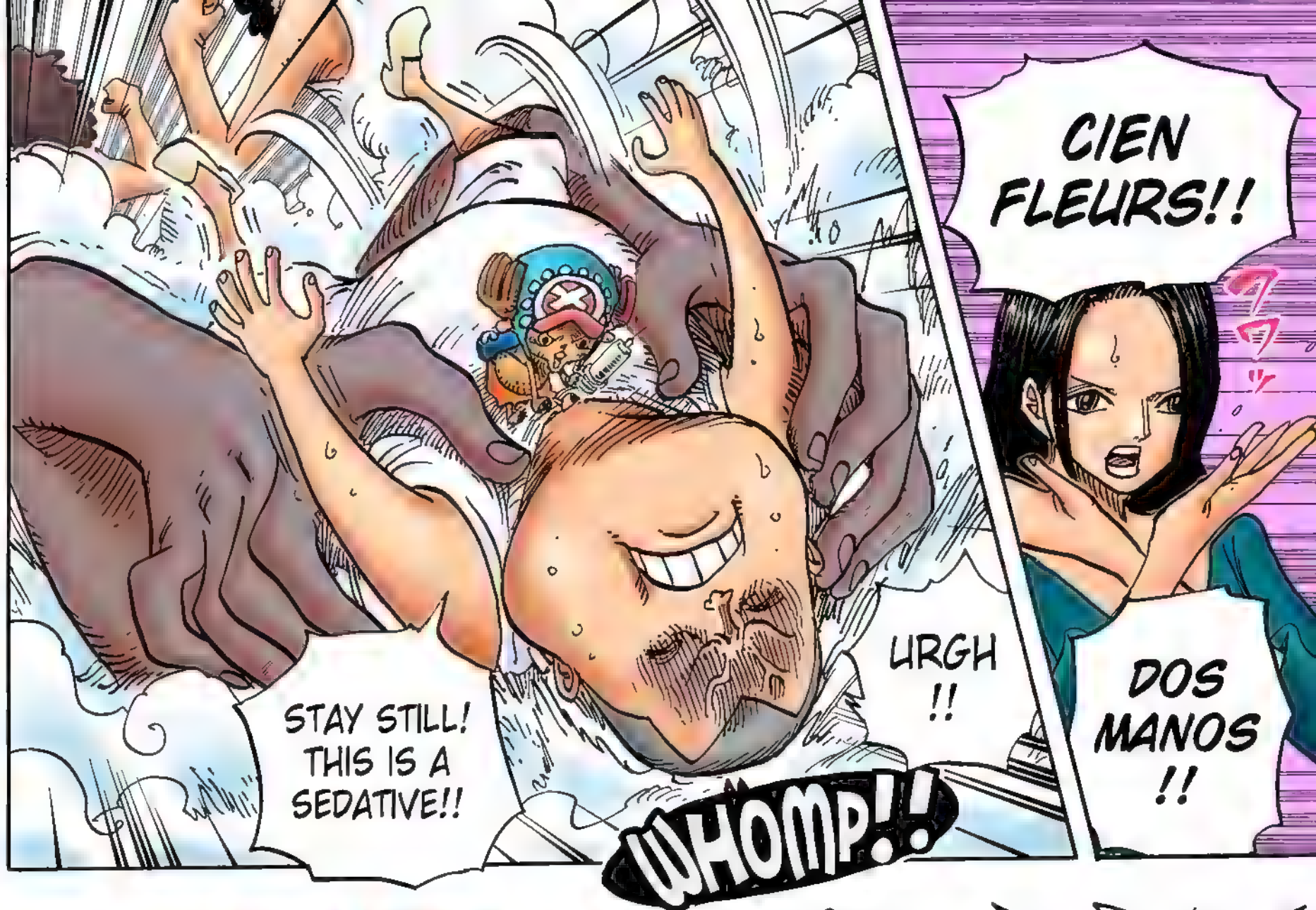
I ONLY
FELT A
LITTLE
DIZZY!

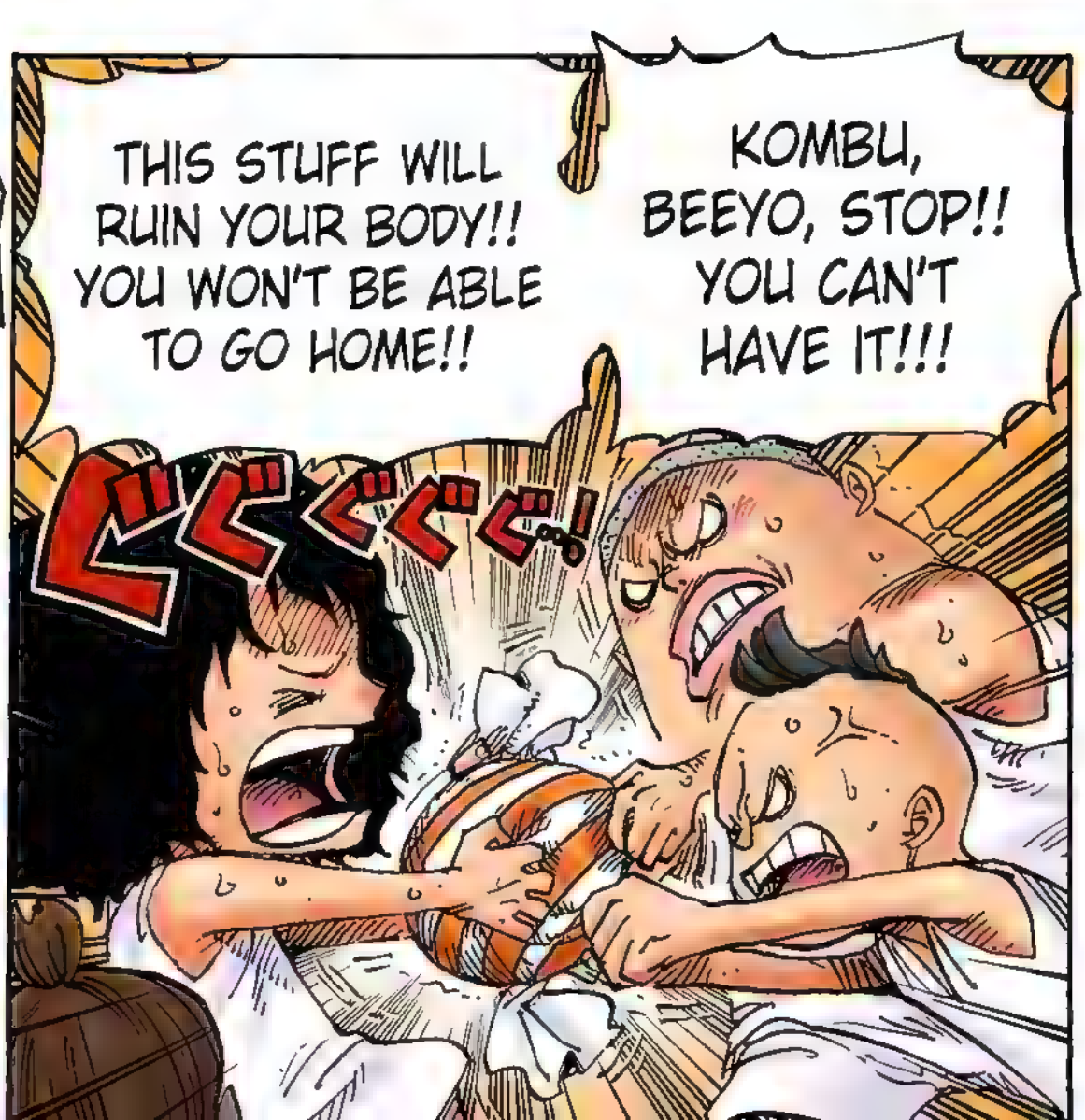
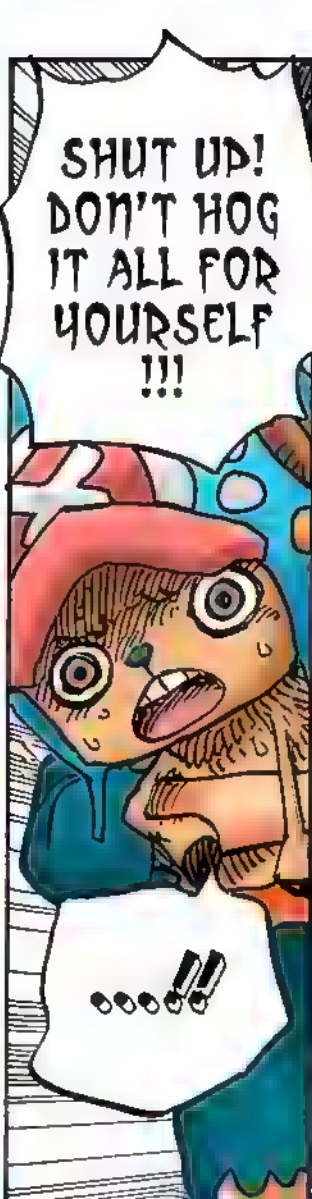
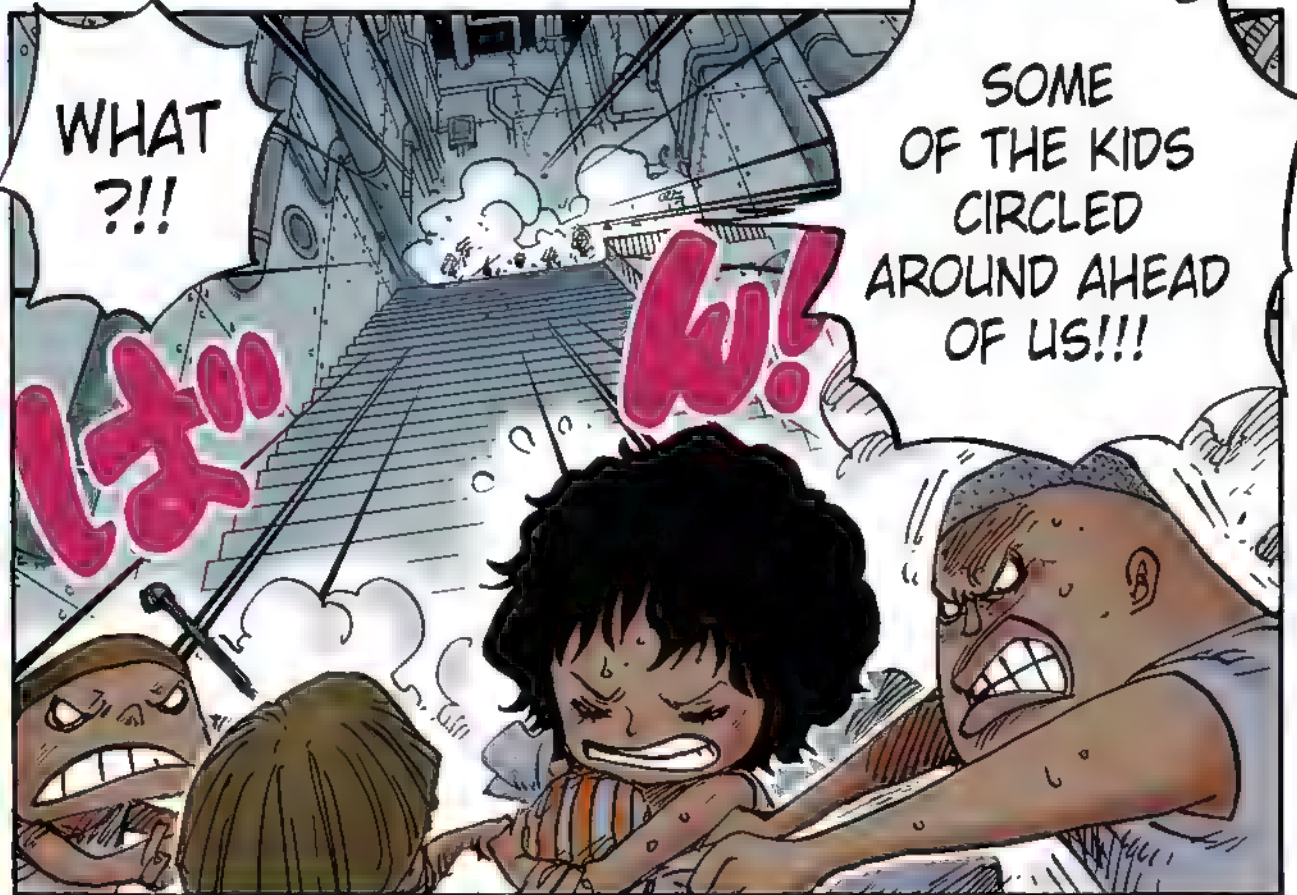
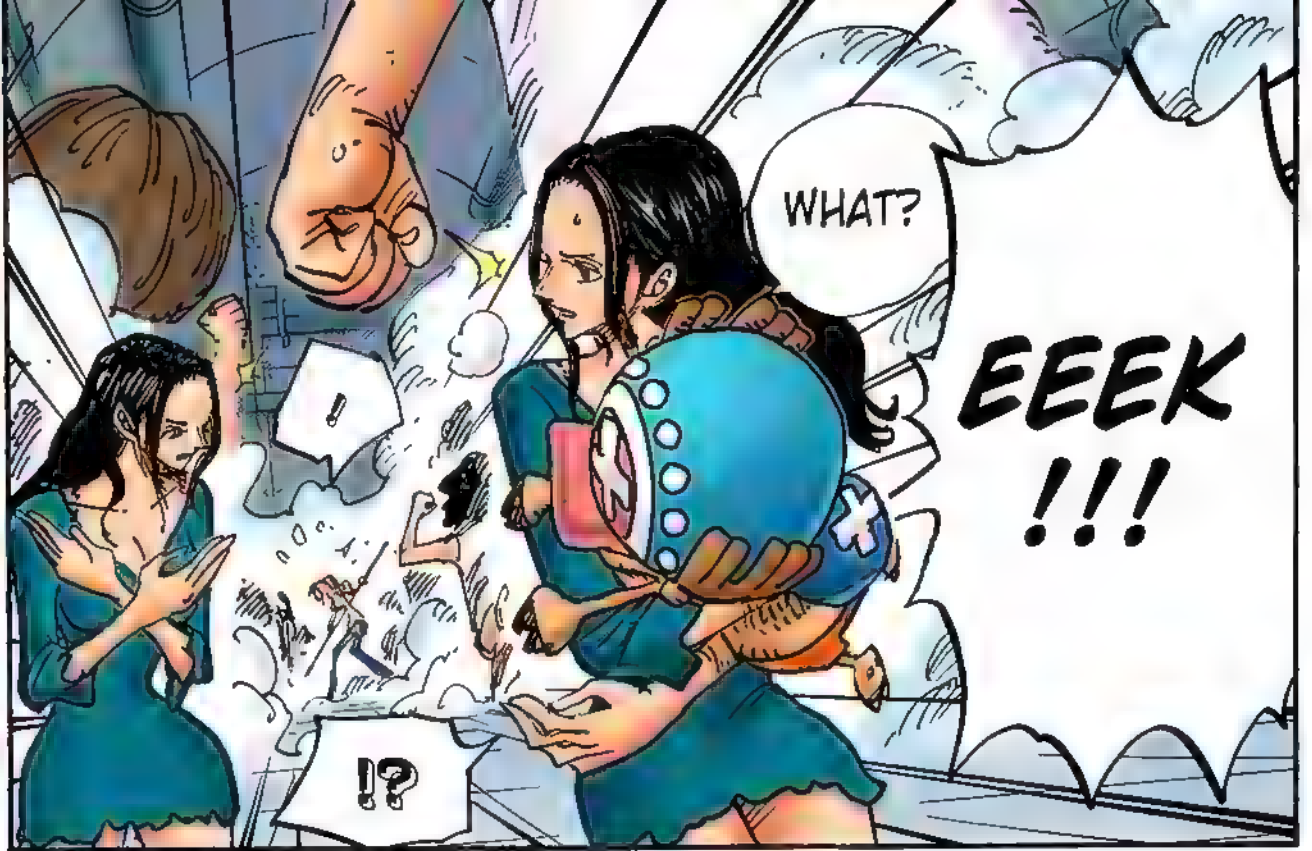
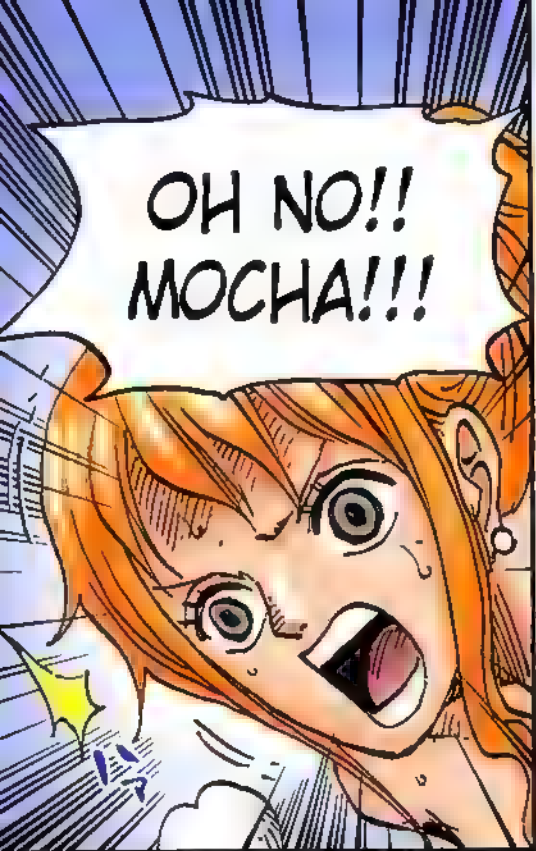
I WOULDN'T BE
DOING IT IF YOU
HADN'T DECIDED TO
FAINT ON ME!! THE
GAS IS GONNA
GET US!!

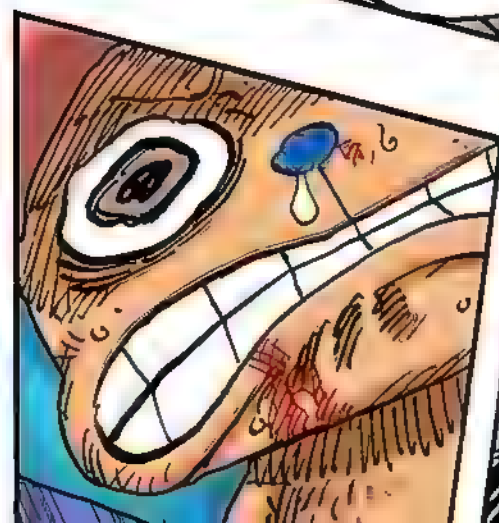
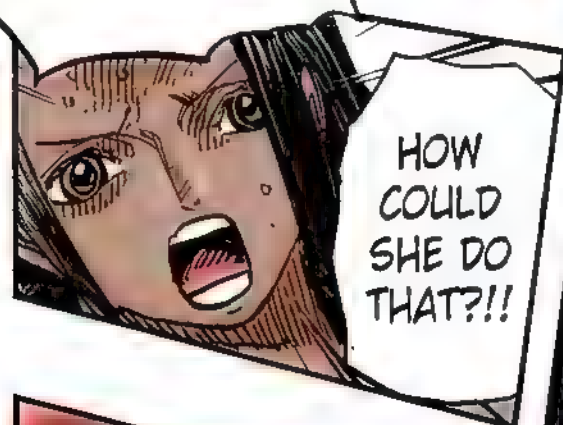
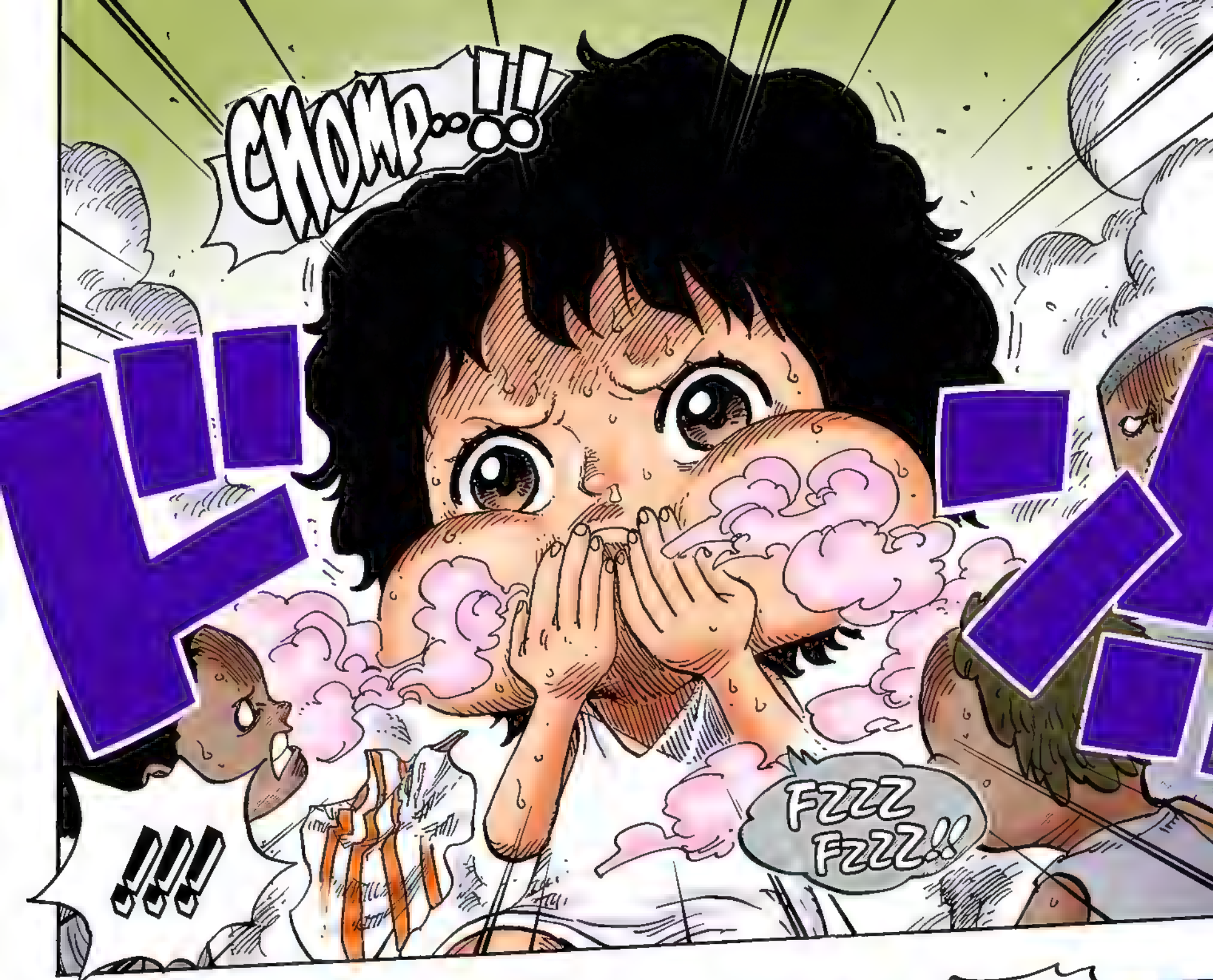
N-NO, STOP!
THIS IS SO
EMBARRASS-
ING!!

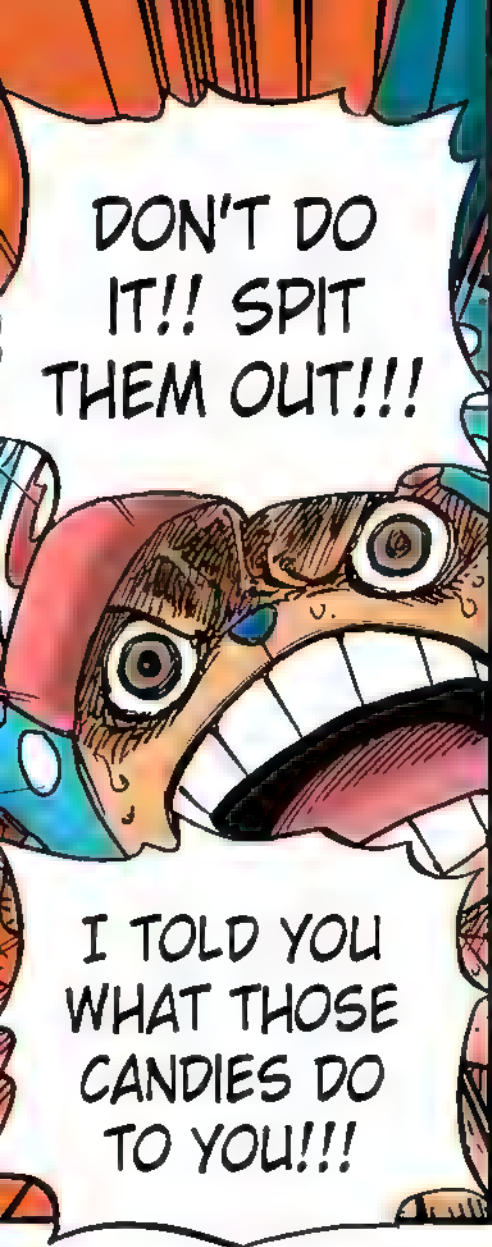
WHAT A
PAIN IN
THE
BUTT!!











DON'T DO
IT!! SPIT
THEM OUT!!!

I TOLD YOU
WHAT THOSE
CANDIES DO
TO YOU!!!

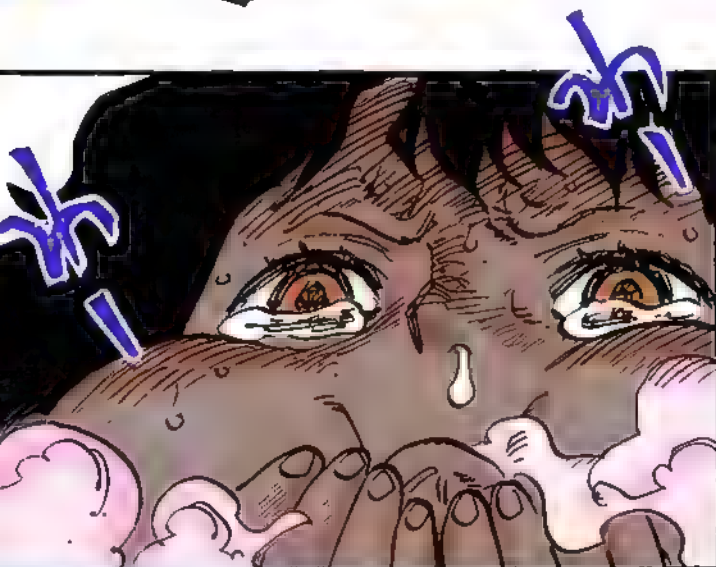


THEY'RE
ALL MY
FRIENDS
!!!

CHOP-
PER!!!



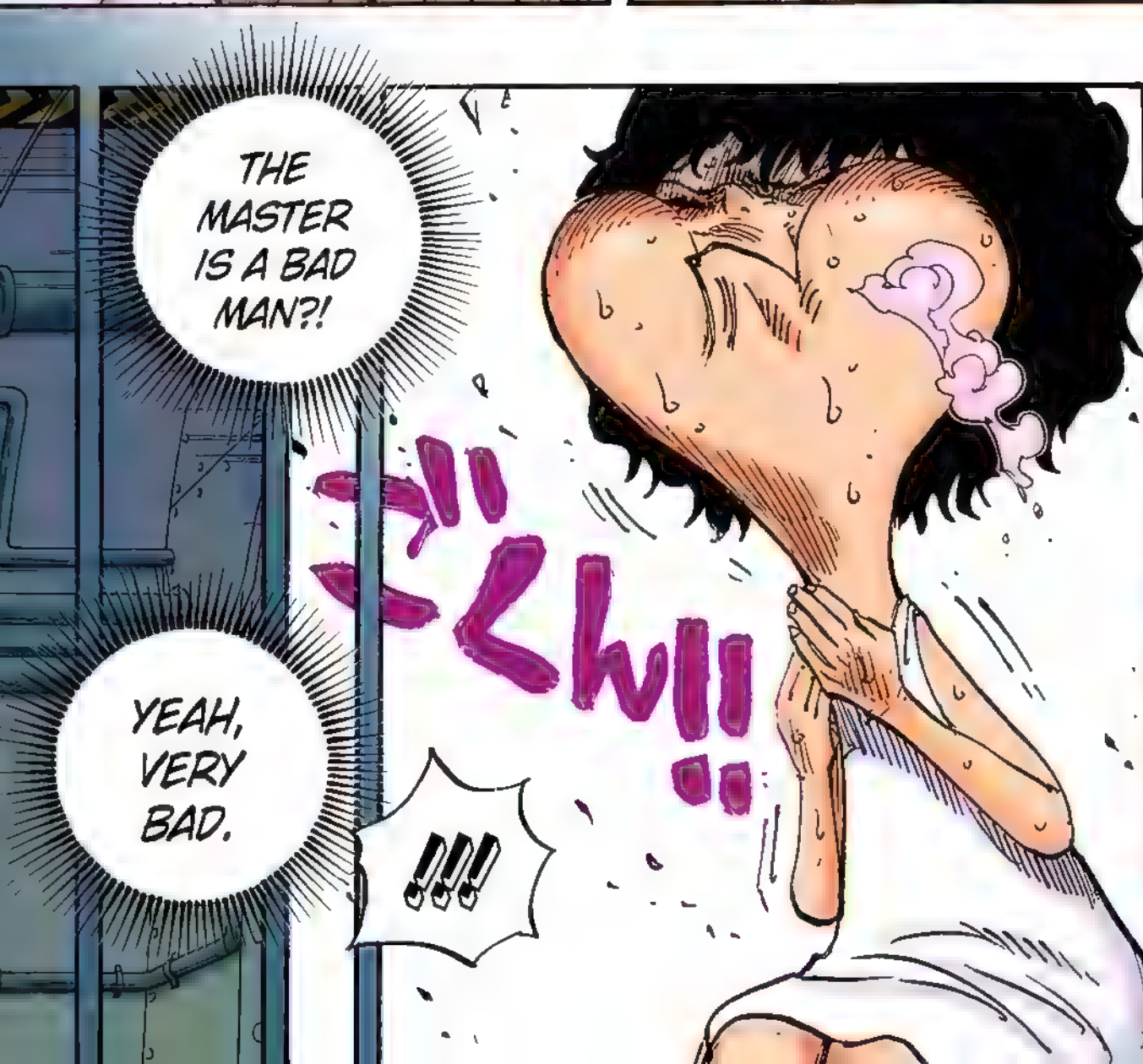
MOCHAAA
!!!



GIVE
US OUR
CANDY!!



GIVE
'EM BACK,
MOCHA!!!



THE
MASTER
IS A BAD
MAN?!

YEAH,
VERY
BAD.

!!!



DON'T
DO IT!!!

OPEN UP,
MOCHA!! WE NEED
TO GO TO THE
BISCUITS ROOM!!

CANDY
!!

THE CANDY HE
GIVES US EVERY
DAY IS REALLY
YUMMY!

BUT HE'S
ALWAYS SO
NICE TO
US!!

BUT
IT'S A
TRAP!!

YOUR ENLARGED
BODIES ARE PROOF OF
THAT. ENLARGEMENT OF
THE HUMAN BODY HAS
BEEN RESEARCHED
FOR CENTURIES...

...JUST FOR
THE PURPOSE OF
CREATING GIANT
SOLDIERS TO FIGHT
IN WARS!

REALLY
?!

?!

YOU'RE
NOT SICK.
YOU'VE NEVER
BEEN SICK.

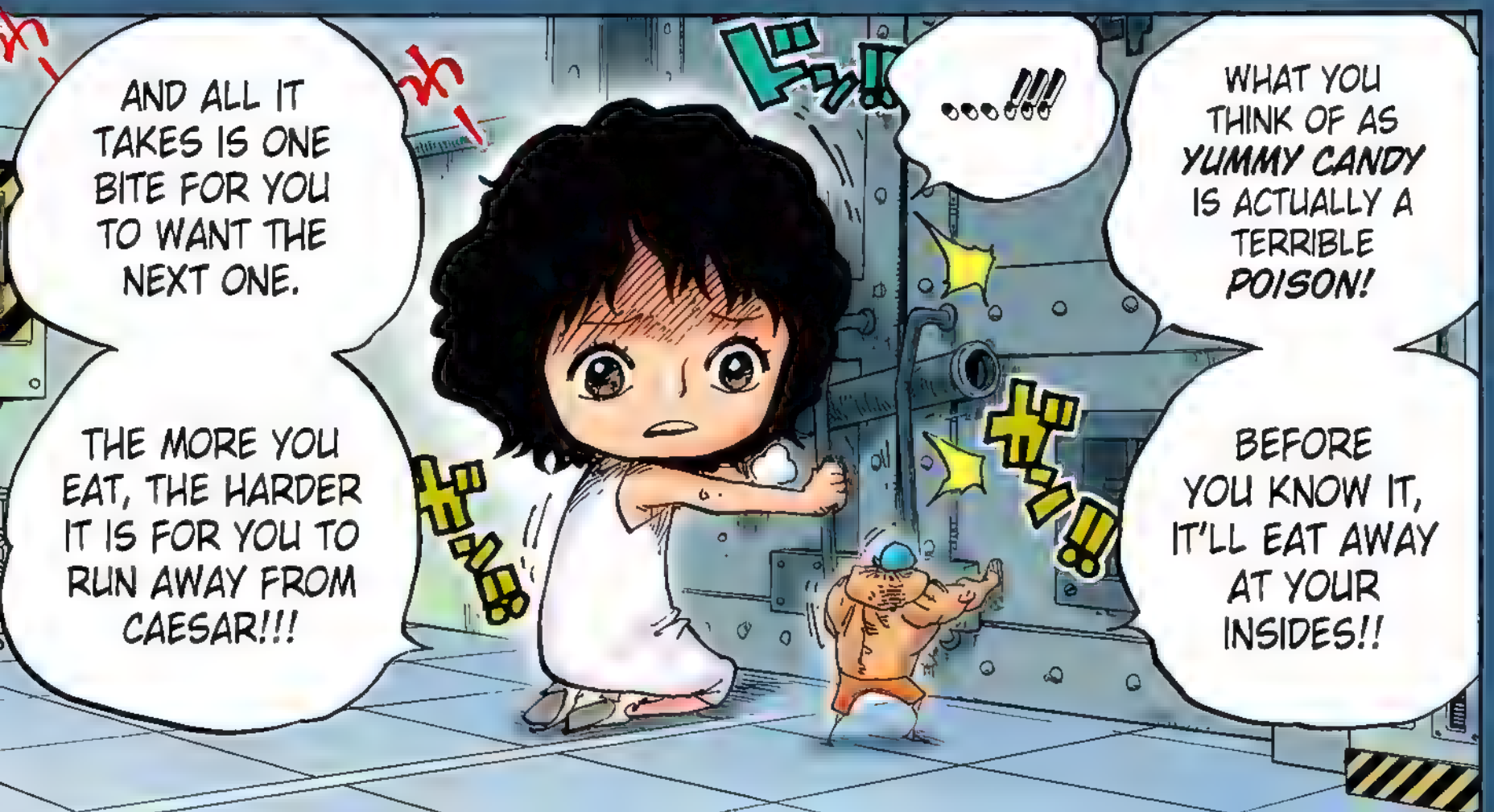
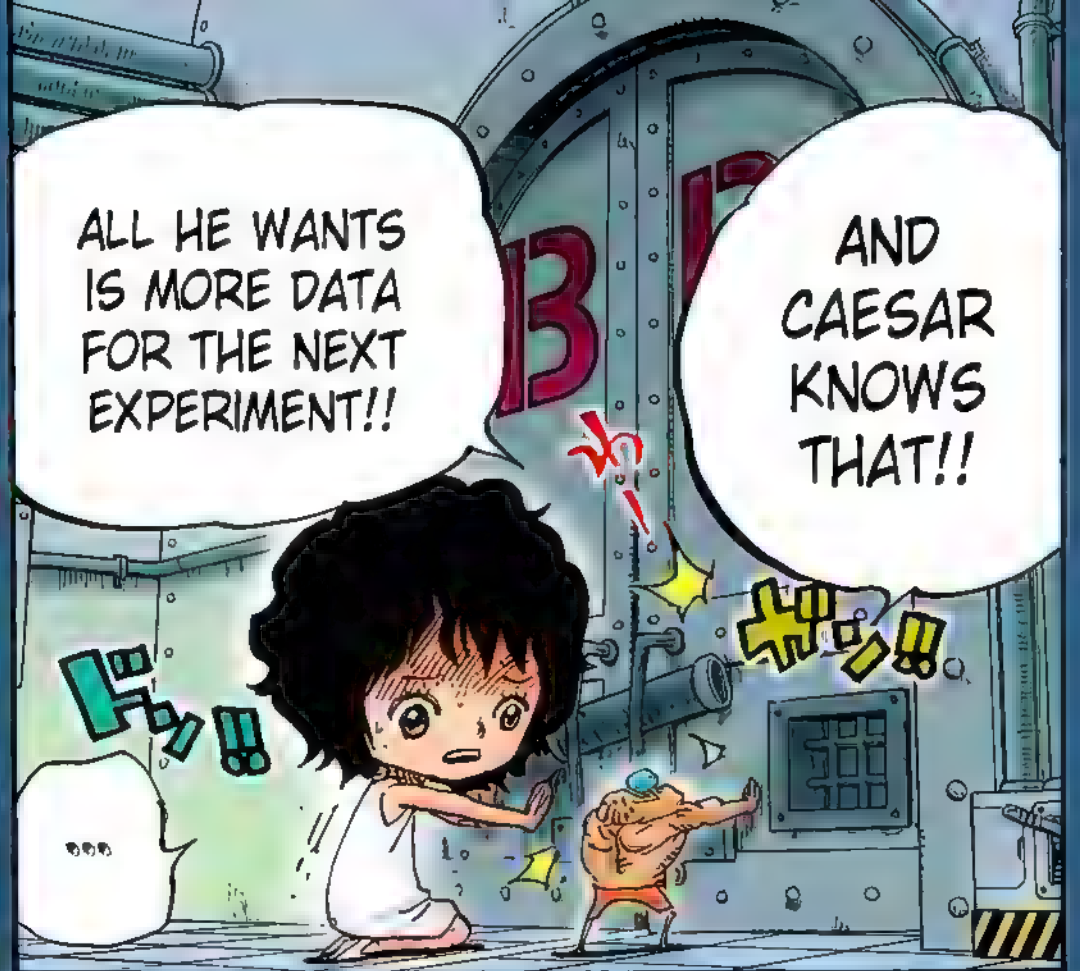
YOU'RE
TEST
SUBJECTS.

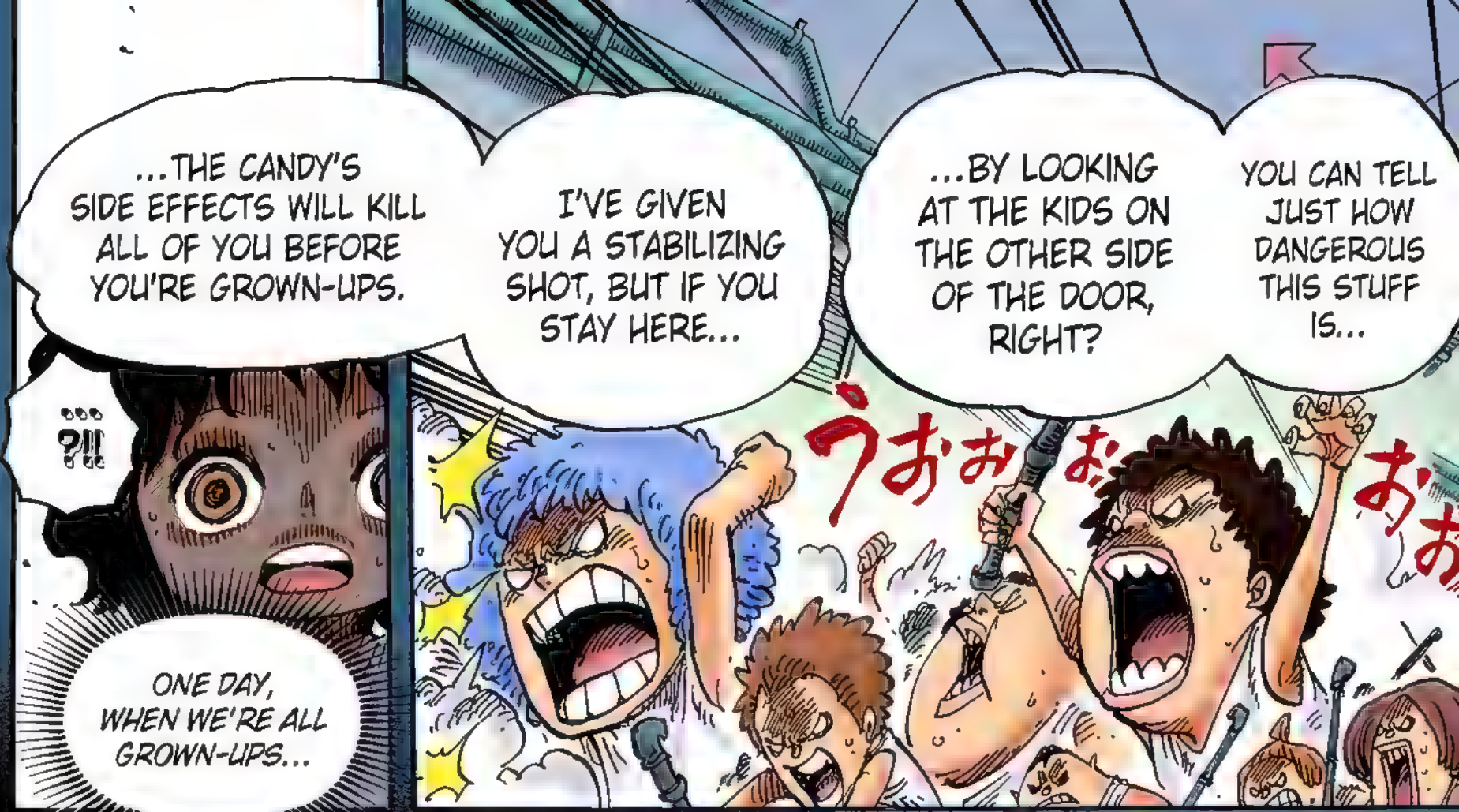
IT
WILL FAIL
LIKE THE
OTHERS!!

BUT THIS
TEST IS NO
DIFFERENT.

AND I
DON'T MEAN
TO SOUND
CRUEL...

IT'S AN EXPERIMENT
THAT'S BEEN TESTED
FOR HUNDREDS OF
YEARS...BUT NEVER
IMPLEMENTED
SUCCESSFULLY.





...THE CANDY'S
SIDE EFFECTS WILL KILL
ALL OF YOU BEFORE
YOU'RE GROWN-UPS.

I'VE GIVEN
YOU A STABILIZING
SHOT, BUT IF YOU
STAY HERE...

...BY LOOKING
AT THE KIDS ON
THE OTHER SIDE
OF THE DOOR,
RIGHT?

YOU CAN TELL
JUST HOW
DANGEROUS
THIS STUFF
IS...

ONE DAY,
WHEN WE'RE ALL
GROWN-UPS...

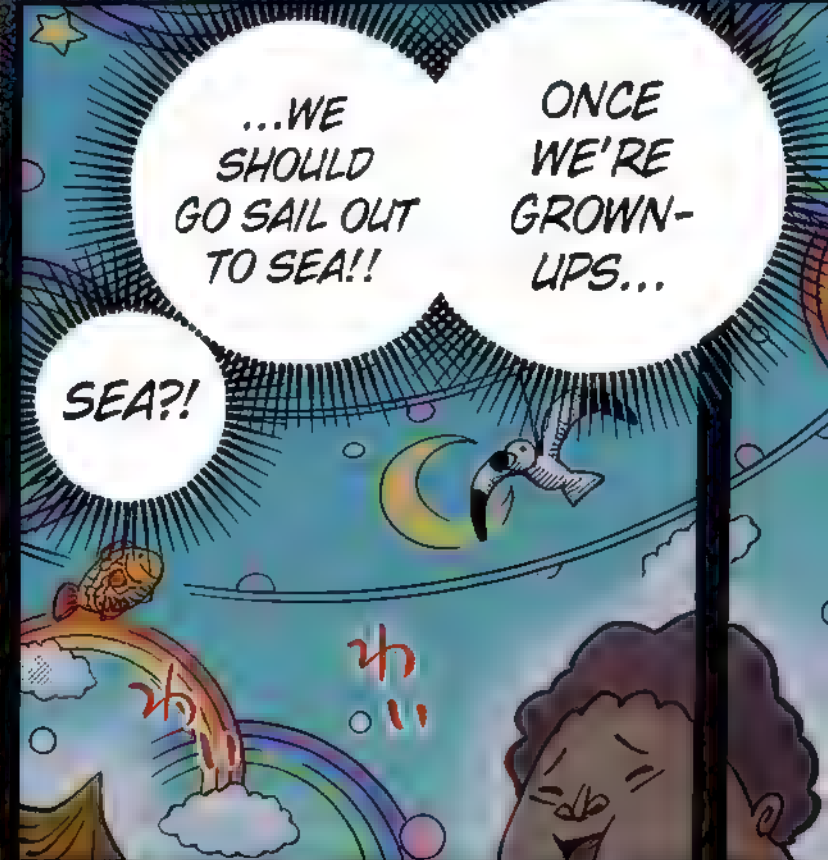


WE'LL
GO FIND...AN
ISLAND OF
GOLD OR
SOMETHING!

NO,
DUMMY, ON
AN ADVEN-
TURE!

WHAT, LIKE
A FISHER-
MAN?

THAT
SOUNDS
COOL!



...WE
SHOULD
GO SAIL OUT
TO SEA!!

ONCE
WE'RE
GROWN-
UPS...

SEA?!



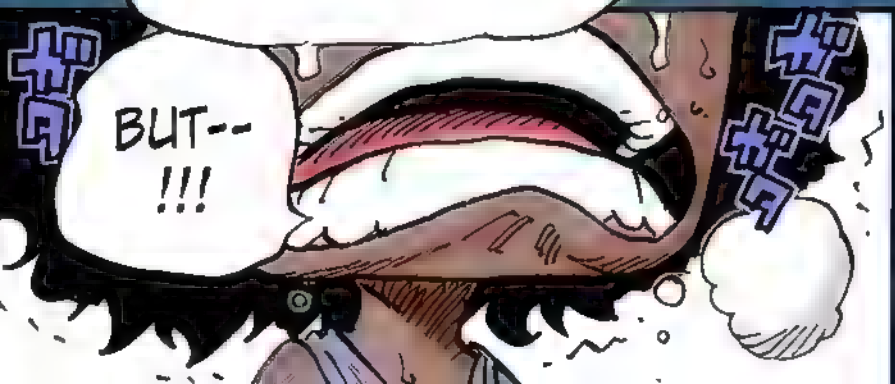
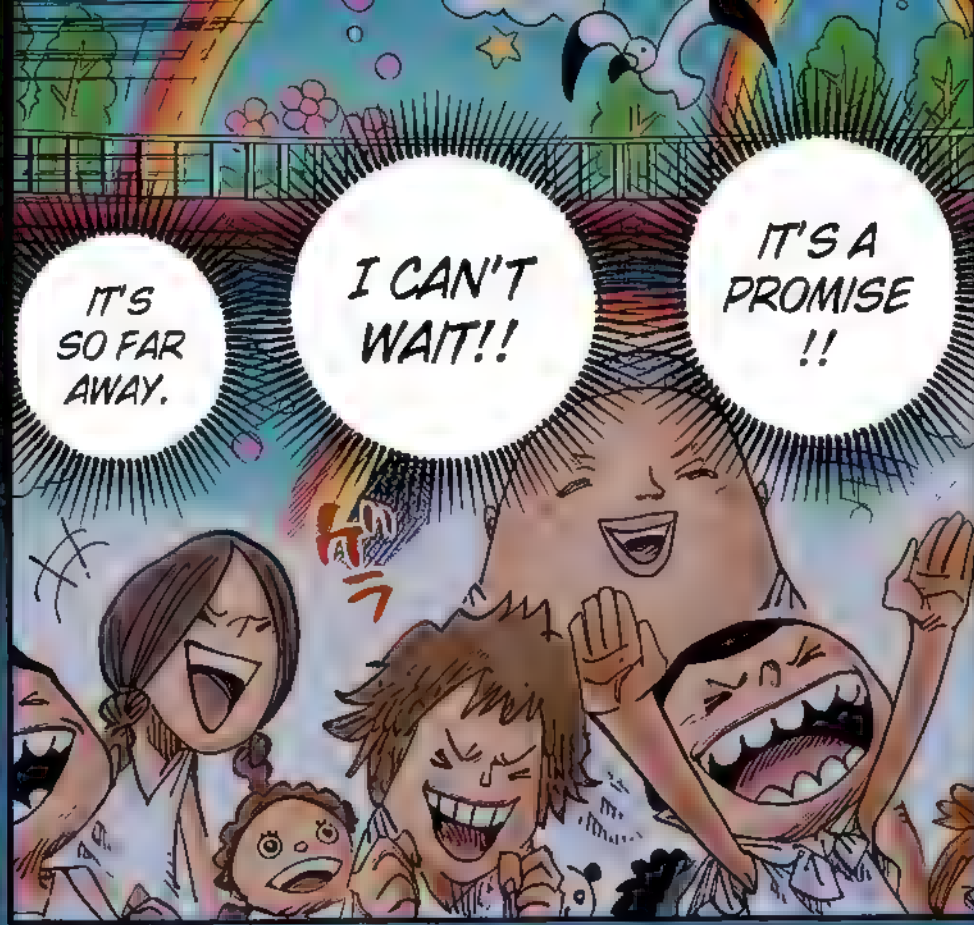
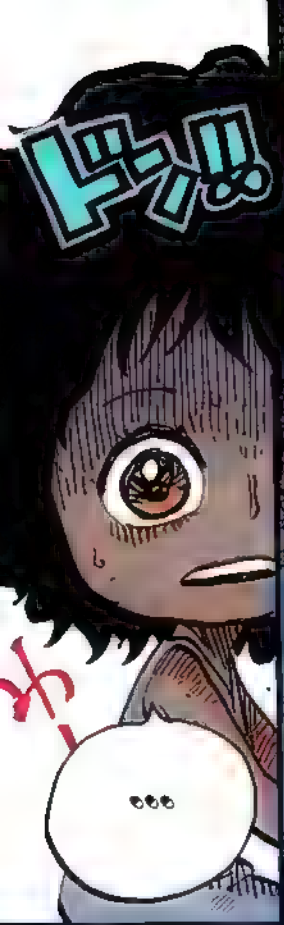
あはは

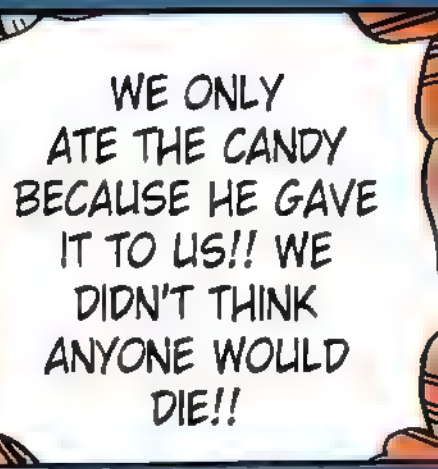
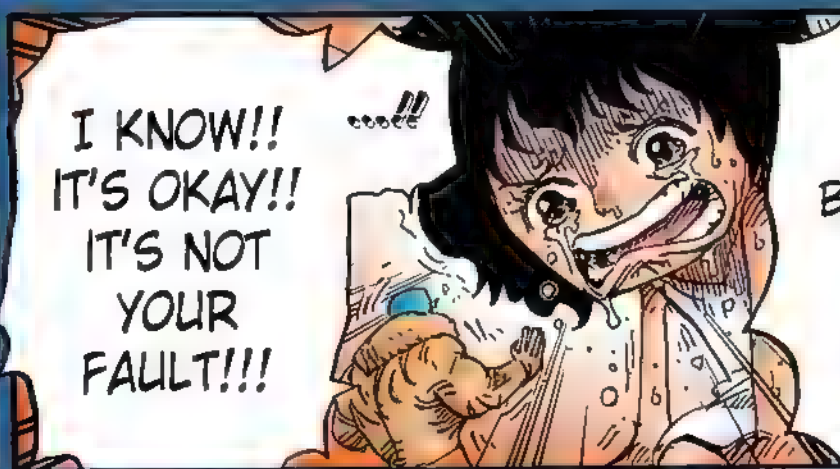
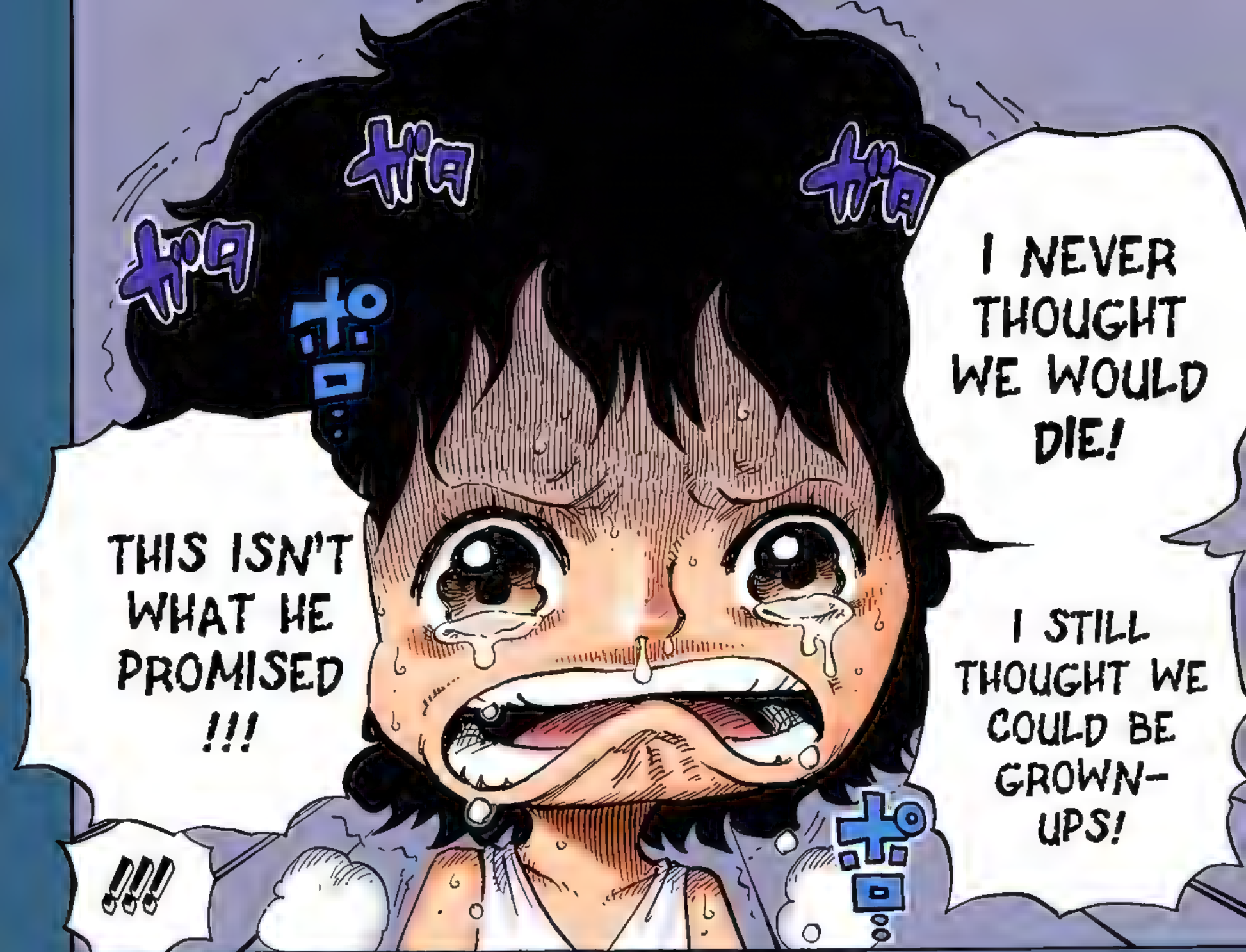
HEY, THAT'S
A GOOD IDEA!
THEN WE CAN
STILL BE GOOD
FRIENDS.

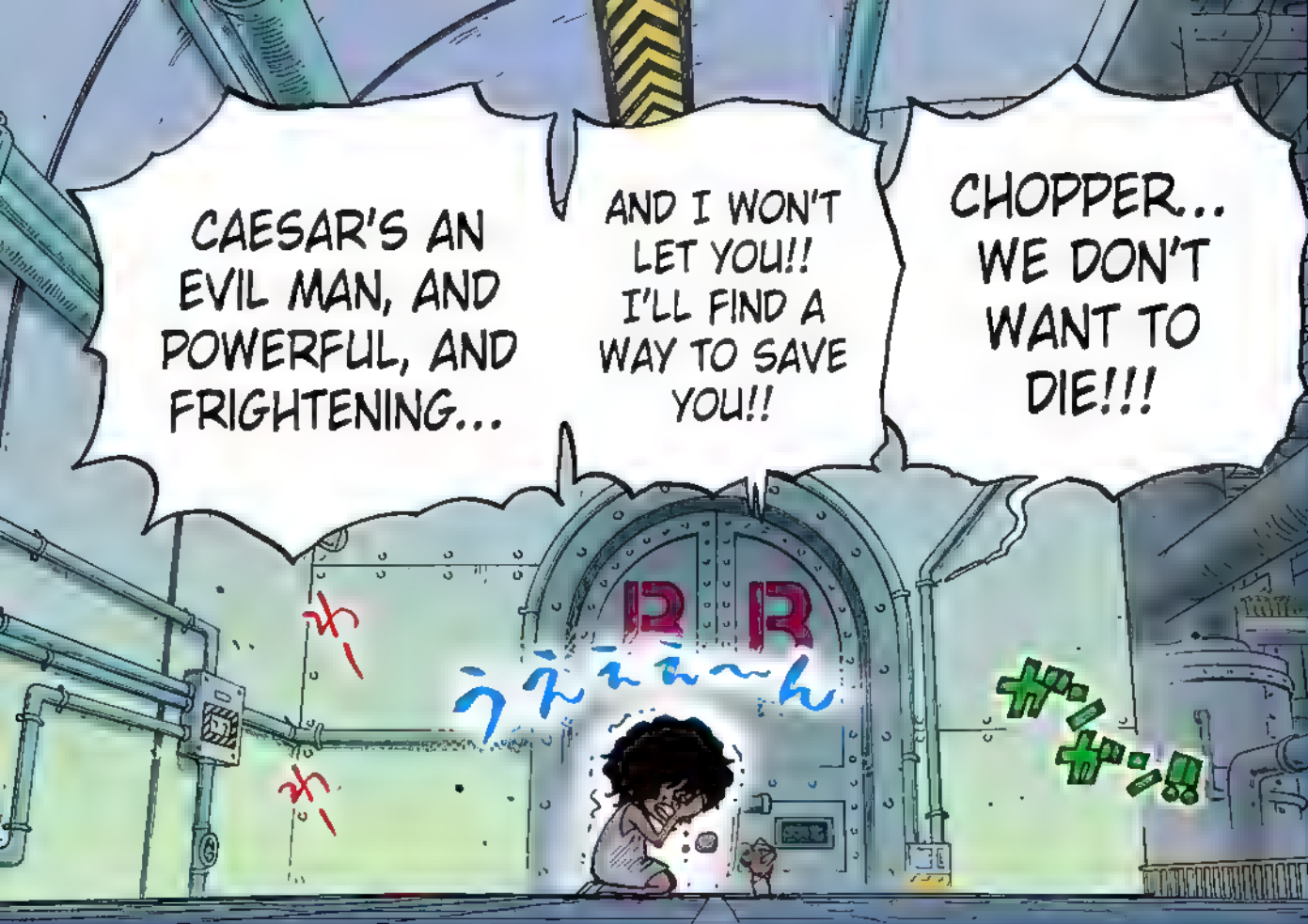
BUT IF WE GO
OUT TO SEA AS
ADULTS, WE CAN
MEET UP AGAIN.

WHEN WE'RE NOT
SICK ANYMORE, WE'LL
ALL GO BACK HOME
AND NEVER SEE EACH
OTHER, RIGHT?!

HA HA
HA HA!







CAESAR'S AN
EVIL MAN, AND
POWERFUL, AND
FRIGHTENING...

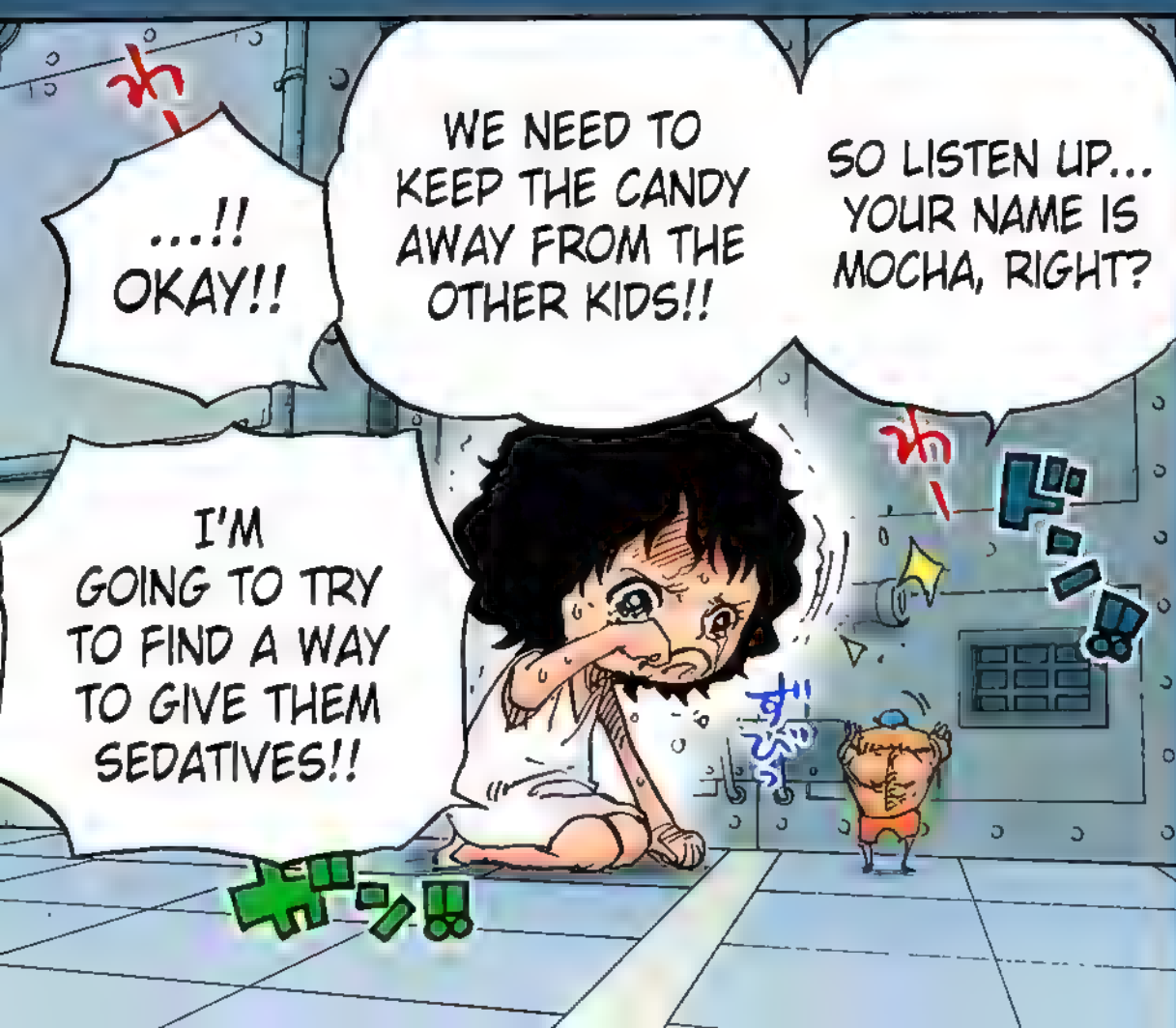
AND I WON'T
LET YOU!!
I'LL FIND A
WAY TO SAVE
YOU!!

CHOPPER...
WE DON'T
WANT TO
DIE!!!



HE'S
GOING TO
BE THE KING
OF THIS SEA
ONE DAY!!!

BUT OUR
CAPTAIN'S
EVEN
STRONGER
!!!



...!!
OKAY!!

WE NEED TO
KEEP THE CANDY
AWAY FROM THE
OTHER KIDS!!

SO LISTEN UP...
YOUR NAME IS
MOCHA, RIGHT?

I'M
GOING TO TRY
TO FIND A WAY
TO GIVE THEM
SEDATIVES!!



LUFFY WILL FIND
A WAY TO TAKE
DOWN CAESAR!! I
GUARANTEE IT!!!



WE'RE ALL
GONNA GO
HOME!!

I WON'T
LET ANYONE
HAVE THE
CANDY!!



...!!
OKAY!!

WILL YOU
PROTECT THE
BISCUITS ROOM
CANDY FOR ME,
MOCHA?!



OKAY
!!

I'M
COUNTING
ON YOU,
MOCHA!!



OPEN
THIS DOOR,
MOCHA!!

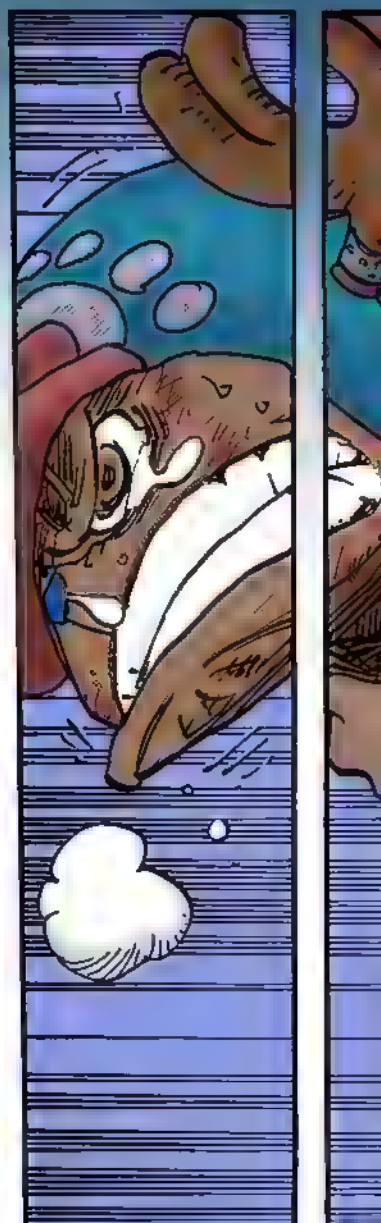
THAT'S
THE
SPIRIT!!

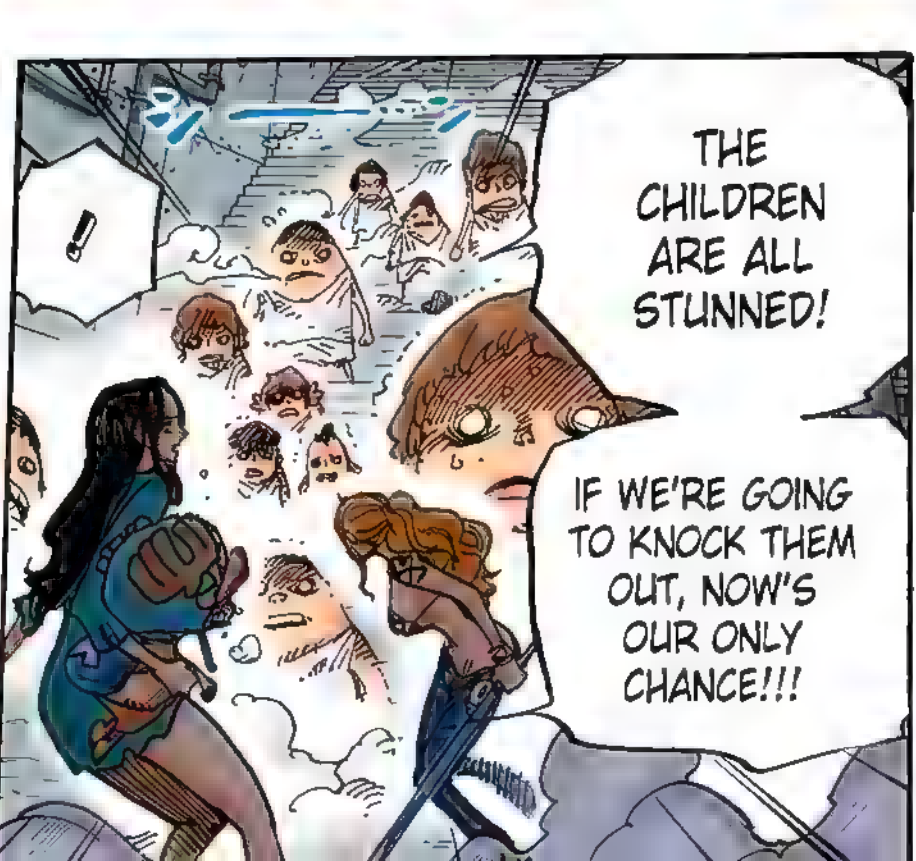
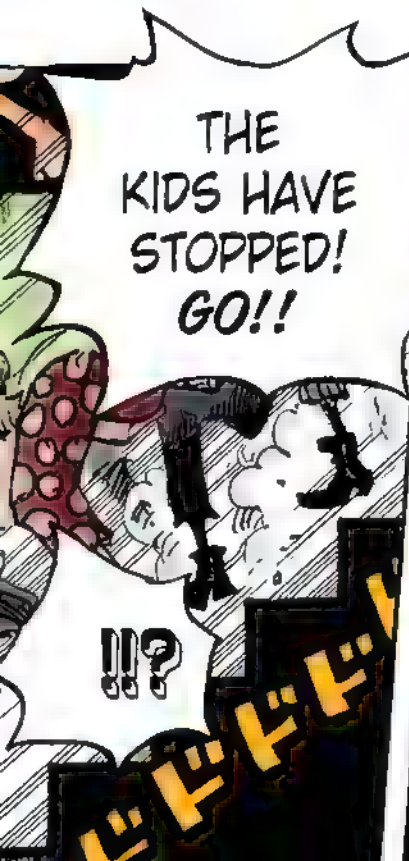
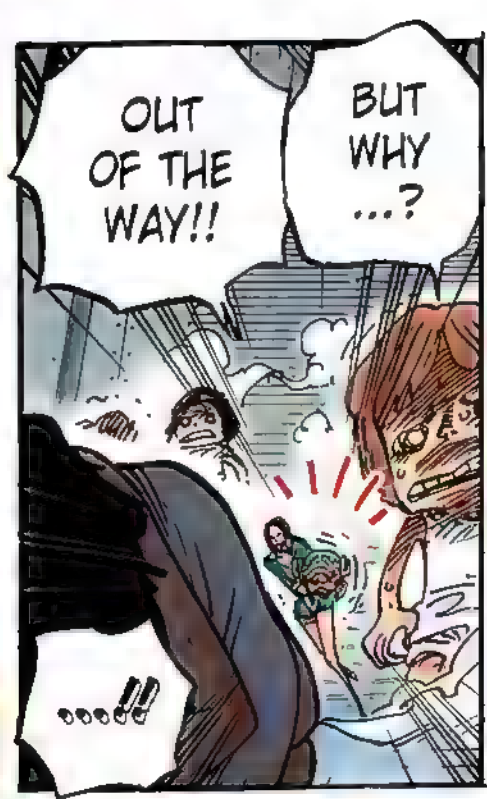
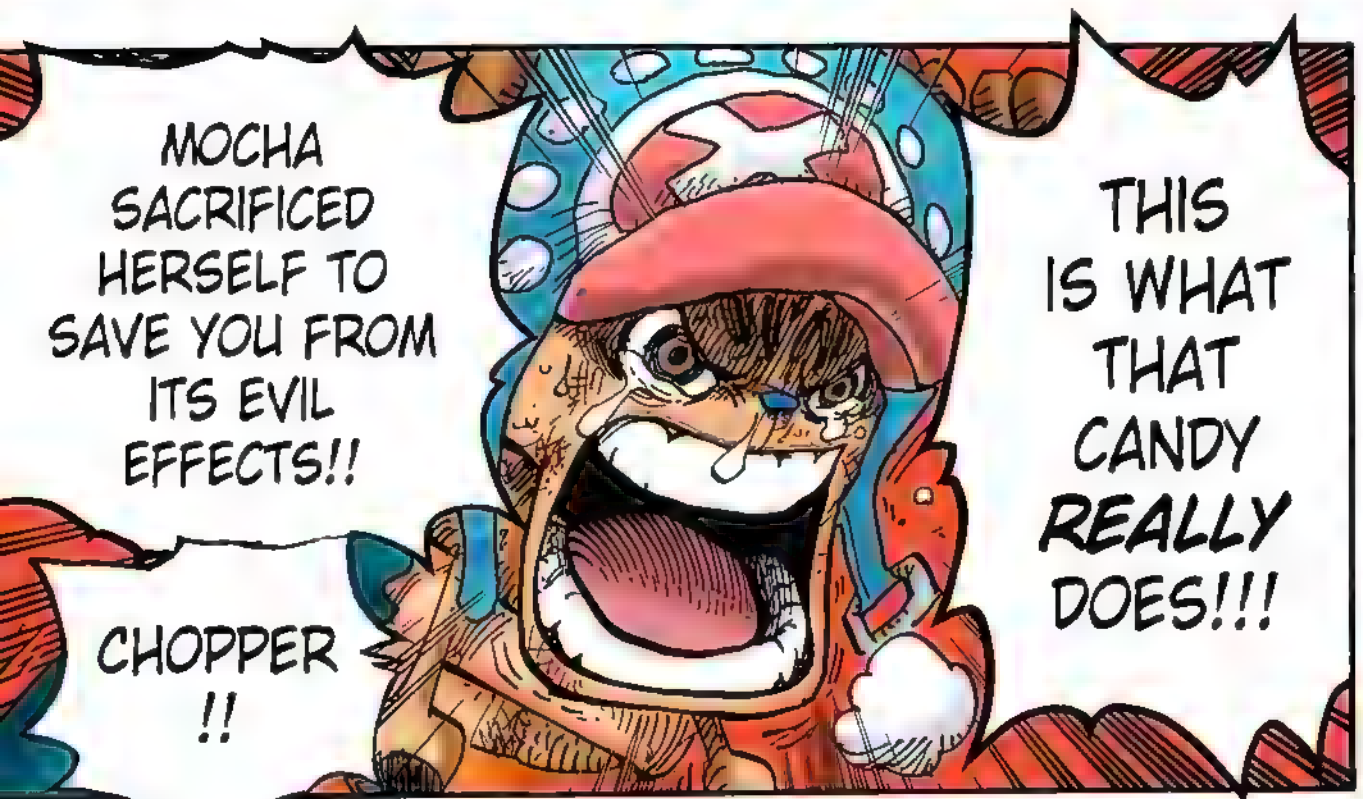
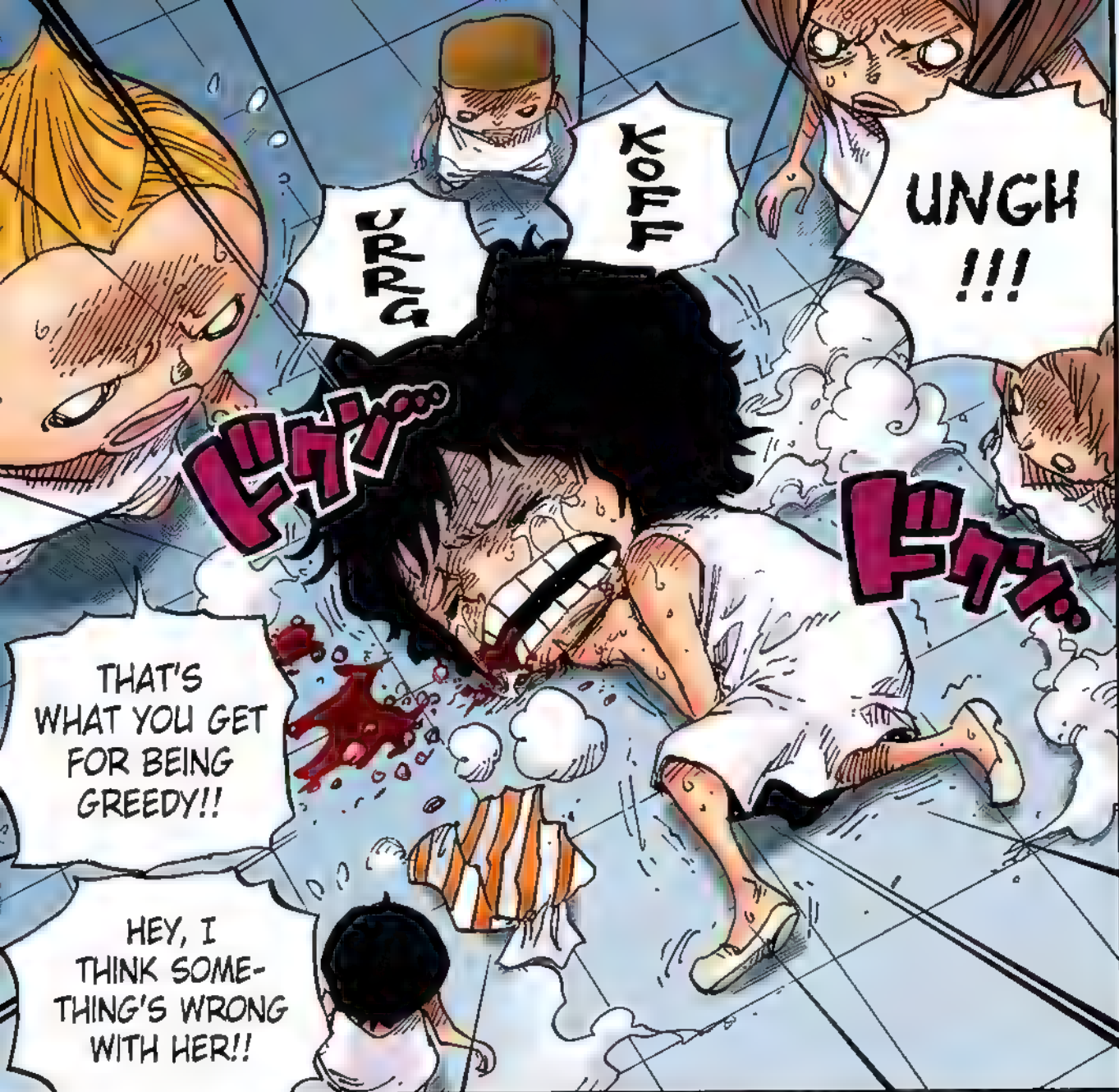


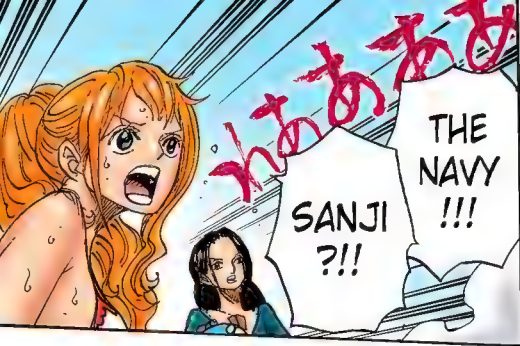
ソレヤ

OH NO!!
BLOOD!!!

MOCHA
!!!







SANJI
?!!

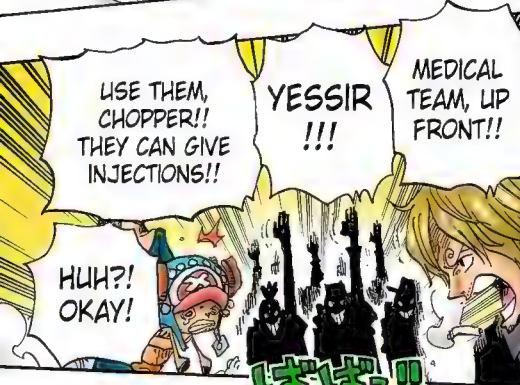
THE
NAVY
!!!



DOES SOCKING
'EM IN THE
FAMILY JEWELS
COUNT AS
VIOLENCE?!!

RRGH
!!

NICE TRY, BUT
THAT'S JUST
BARELY OVER
THE LINE!!!



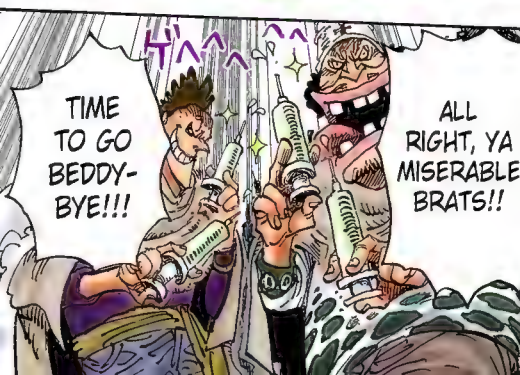
USE THEM,
CHOPPER!!
THEY CAN GIVE
INJECTIONS!!

YESSIR
!!!

MEDICAL
TEAM, UP
FRONT!!

HUH?!
OKAY!

げんげん!!



TIME
TO GO
BEDDY-
BYE!!!

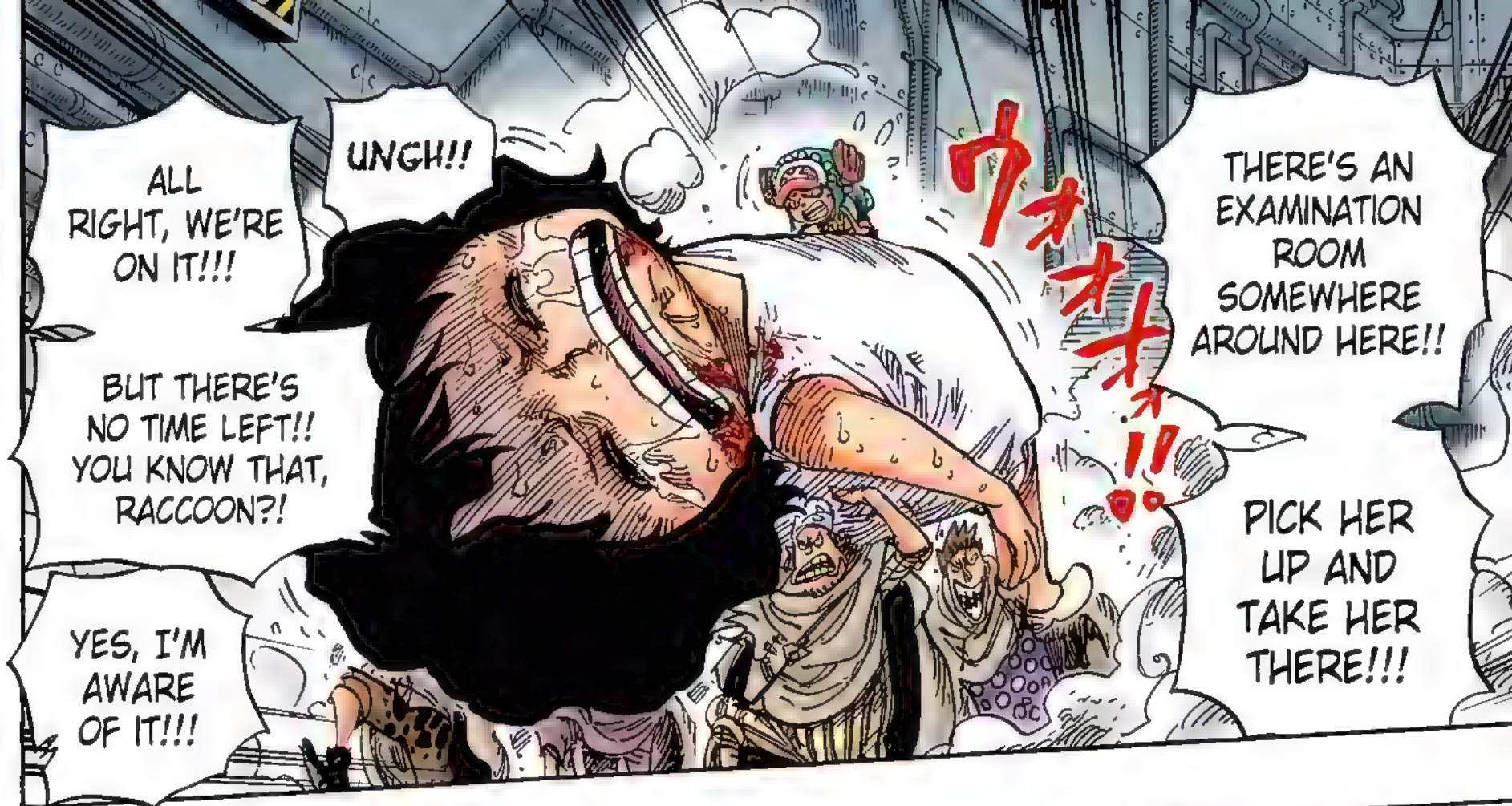
ALL
RIGHT, YA
MISERABLE
BRATS!!



WE HAVE THE
STRENGTH OF
NUMBERS!!!

SUBDUED
THE
CHILDREN
!!!

NO
RESORTING
TO VIOLENCE,
BOYS!!!



ALL
RIGHT, WE'RE
ON IT!!!

UNGH!!

THERE'S AN
EXAMINATION
ROOM
SOMEWHERE
AROUND HERE!!

BUT THERE'S
NO TIME LEFT!!
YOU KNOW THAT,
RACCOON?!

PICK HER
UP AND
TAKE HER
THERE!!!

YES, I'M
AWARE
OF IT!!!



I DIDN'T
GIVE
THEM...THE
CANDY!!

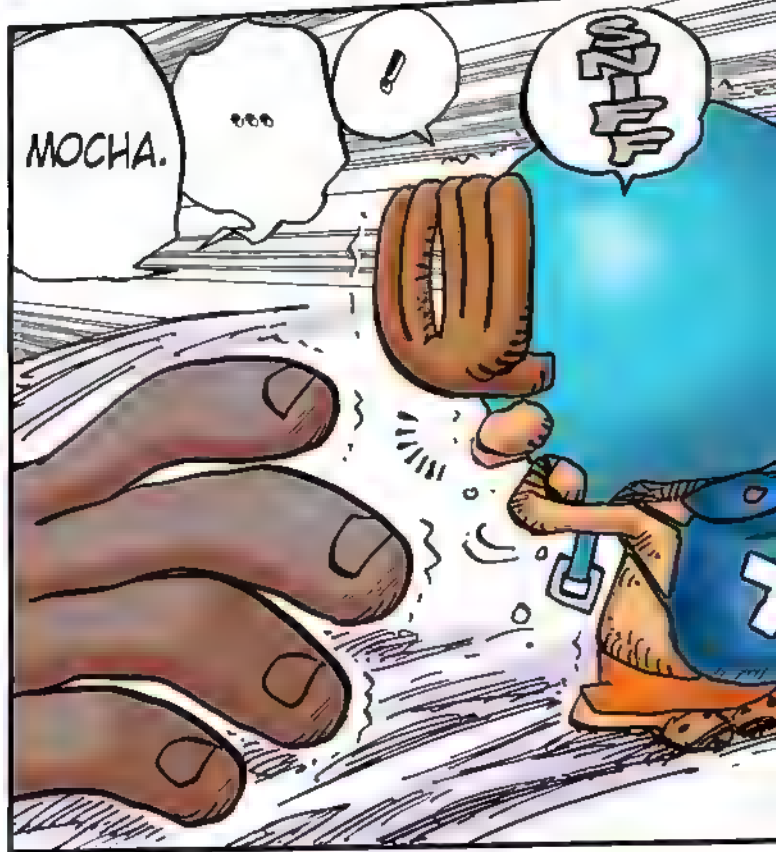
YELL

CHOPPER...
I DID IT...

YELL



RUB
RUB!
RUB
RUB!!



MOCHA.

Z-Z-Z



YOU'RE
GOING TO
BE A
GROWN-UP
ONE DAY, I
SWEAR IT!!!

....!!

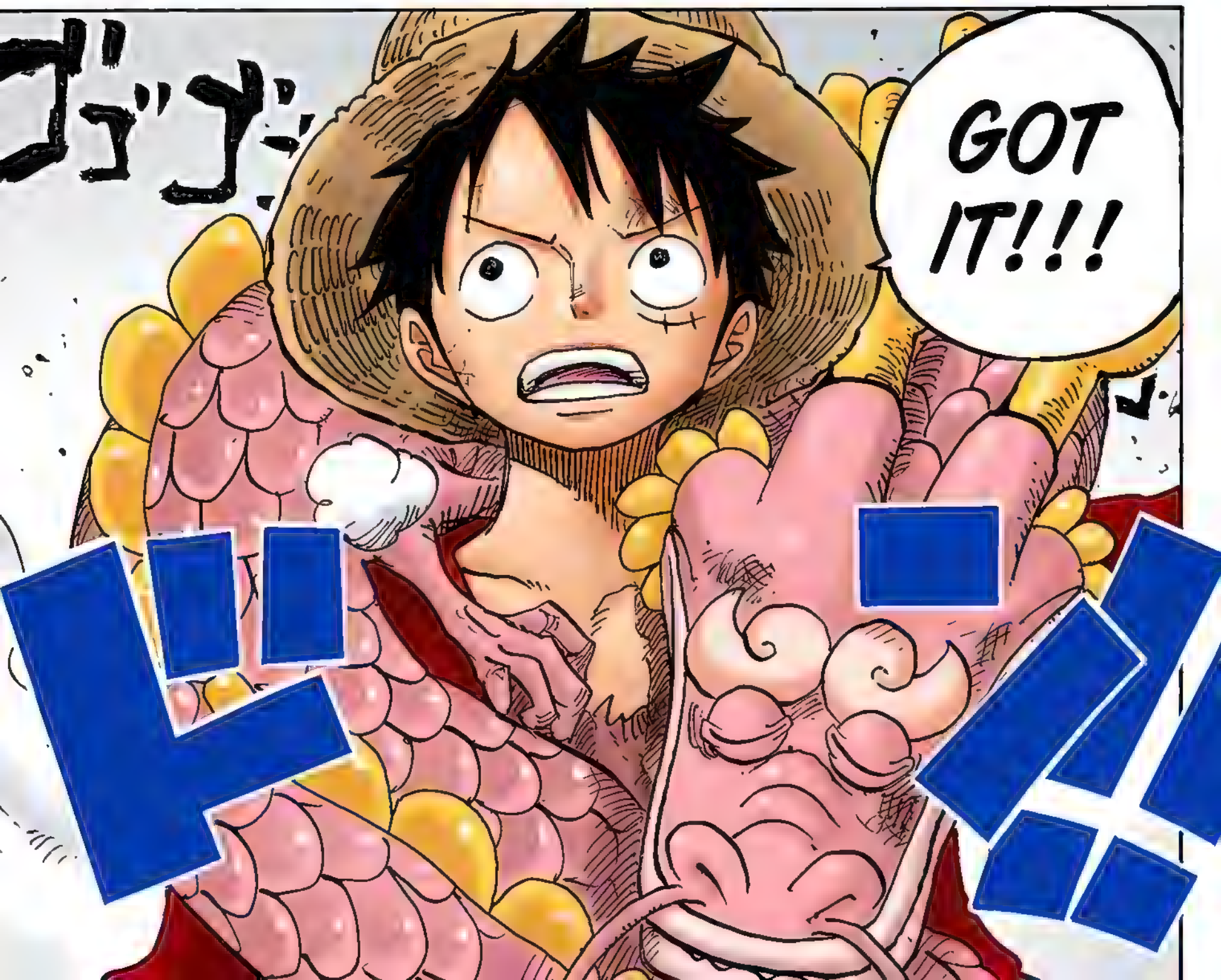
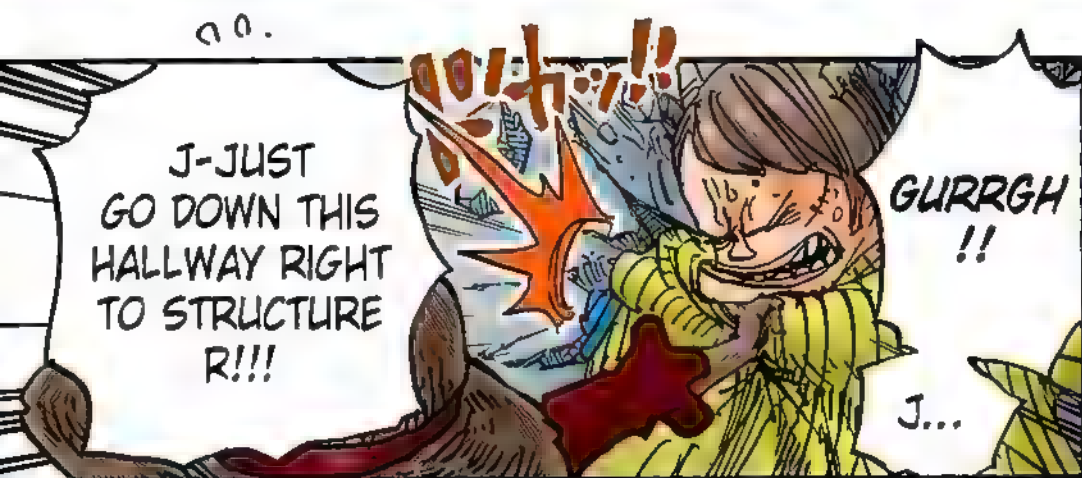
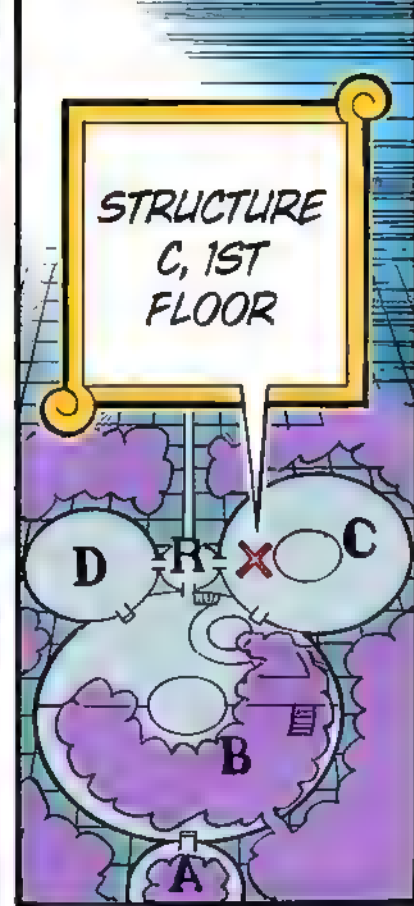
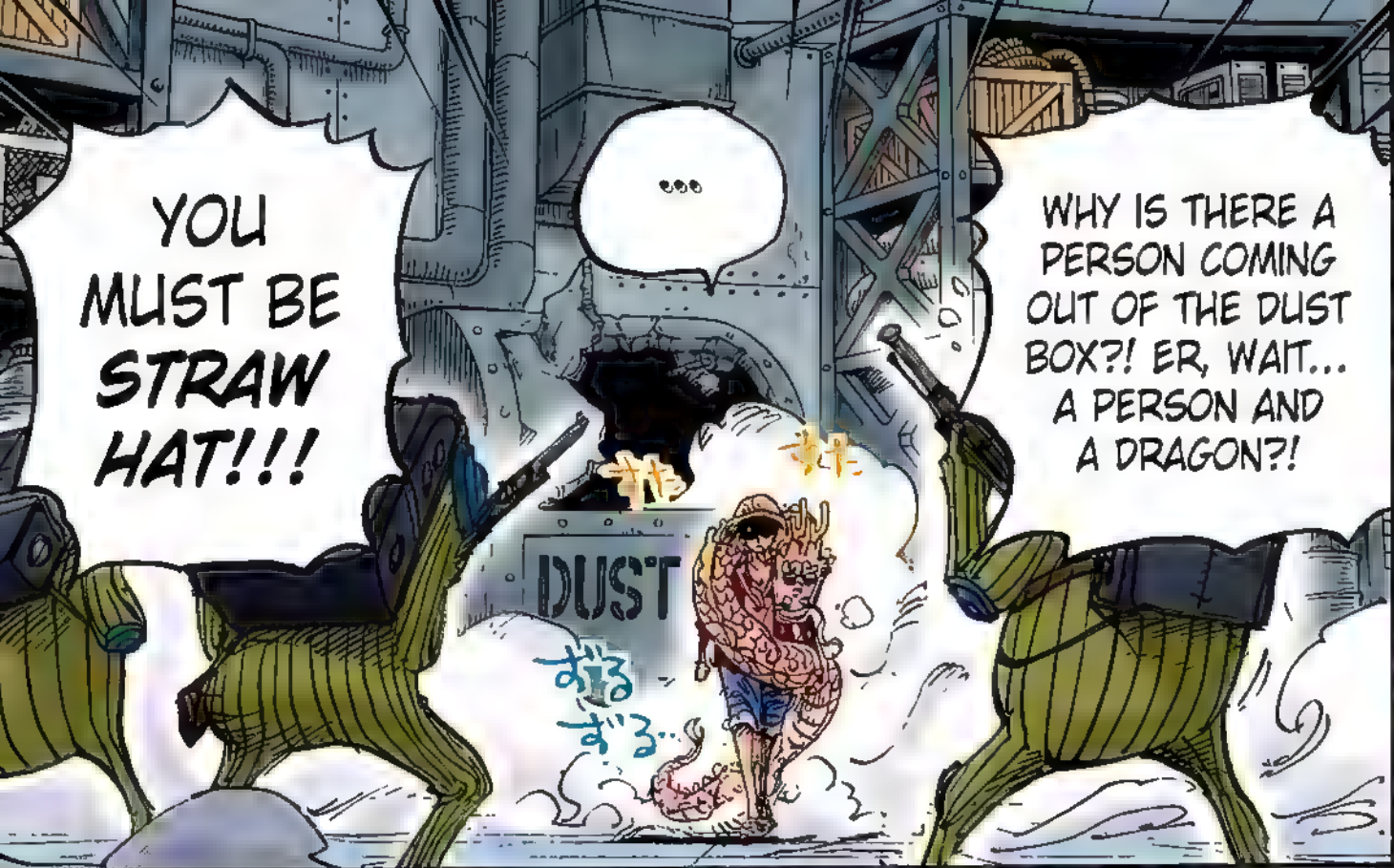


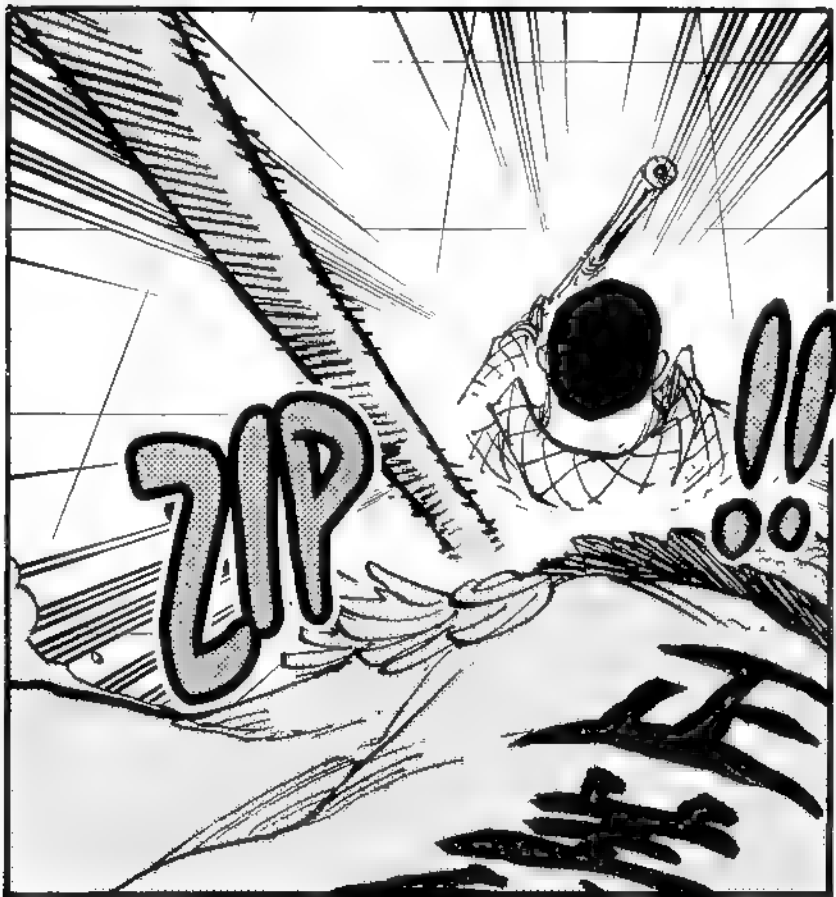
DAMN!!
THIS IS
ALL MY
FAULT!!!

WE'LL
ALL BE
SAVED...
EVEN
YOU!!!

I KNOW!! YOU
PROTECTED
YOUR FRIENDS!!
THANKS,
MOCHA!!

NOW YOU
CAN ALL
GO BACK
HOME!!!





早くも「四皇」と呼ばれる黒ひげ!!



(福岡県 神代龍一さん)

あらなみ
荒波を越えて
行くぜウソップ
G海賊団!!



(大阪府 ワンピース大好きサン)



ロボブルック!! 元々ゴツゴツだが。

ヴェルゴ!! ほっぺたほっぺた!!



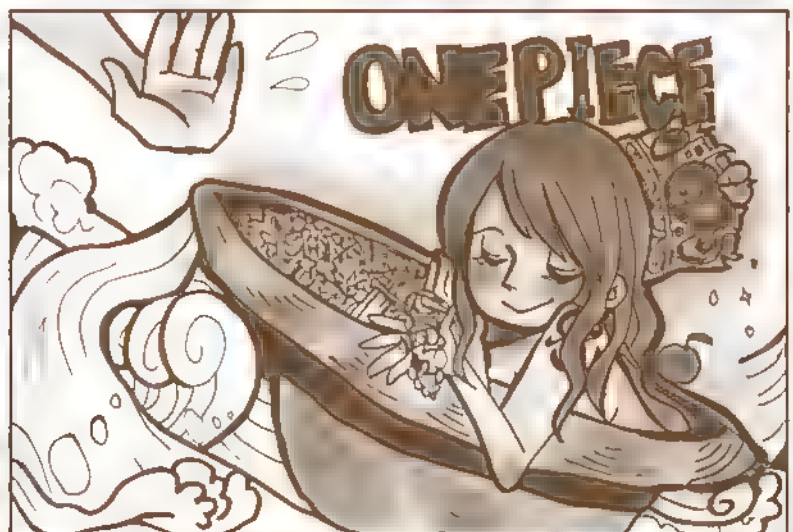
(宮城県 赤間信一さん)

(石川県 ー♡OPさん)



開けても開けても麦わらの一味!!

(愛知県 岡本夏実さん)



お宝いっぱい大航海♡ナミ!

なんちゅう迫力!! 虎の気迫!!



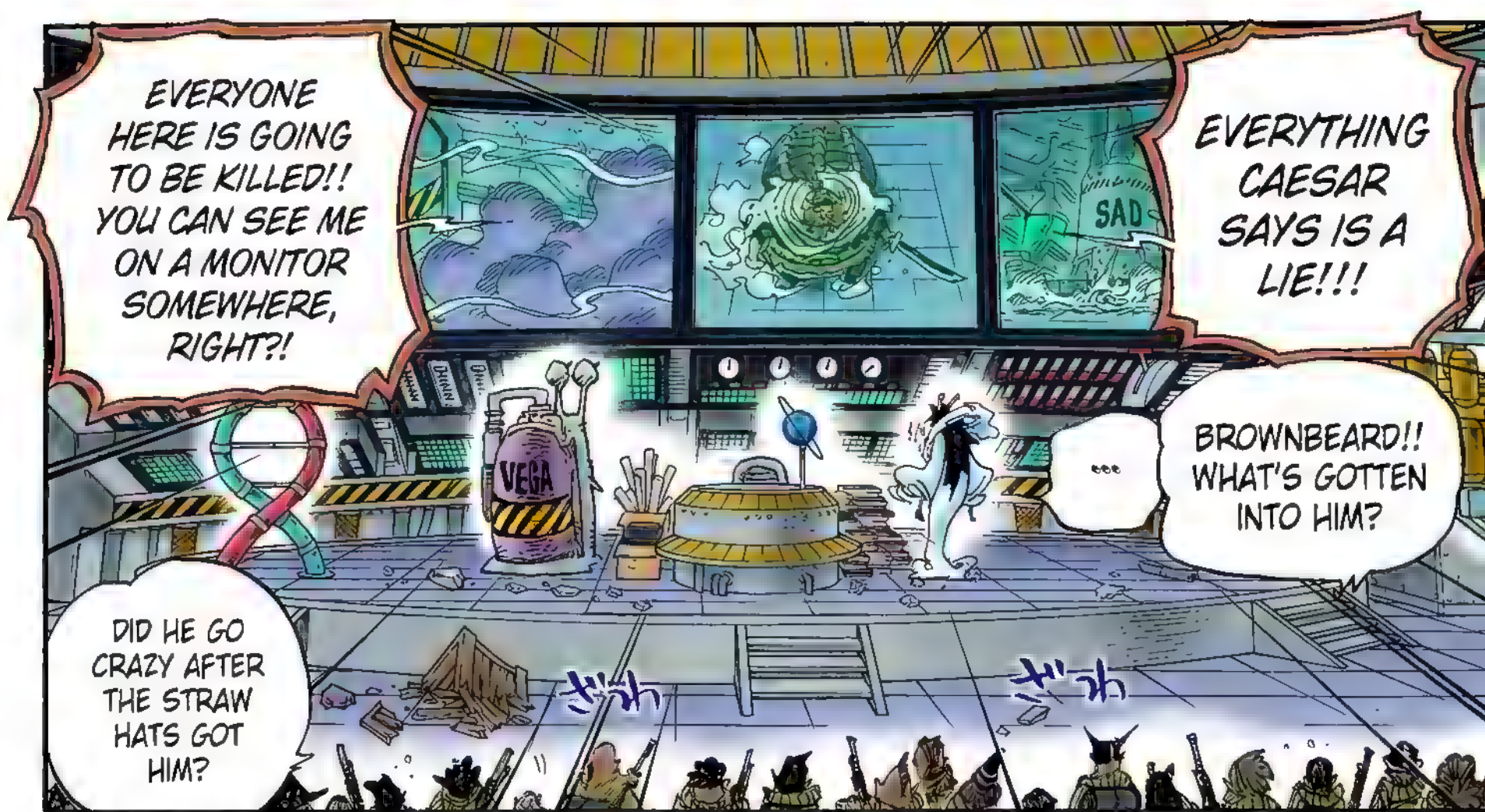
(千葉県 鈴木敦仁さん)

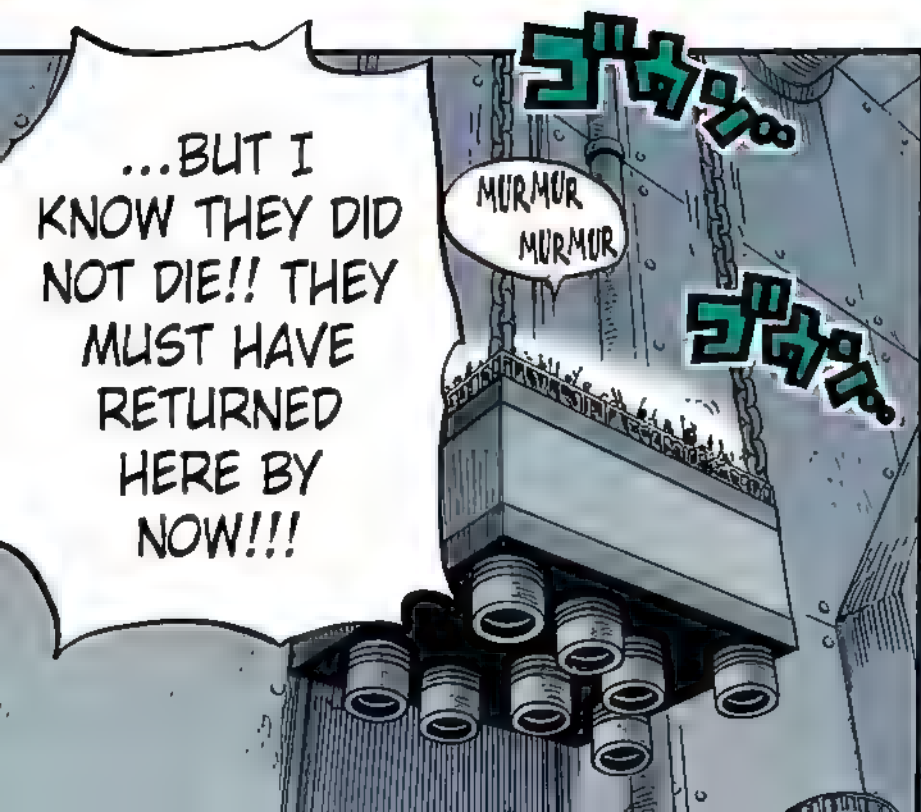
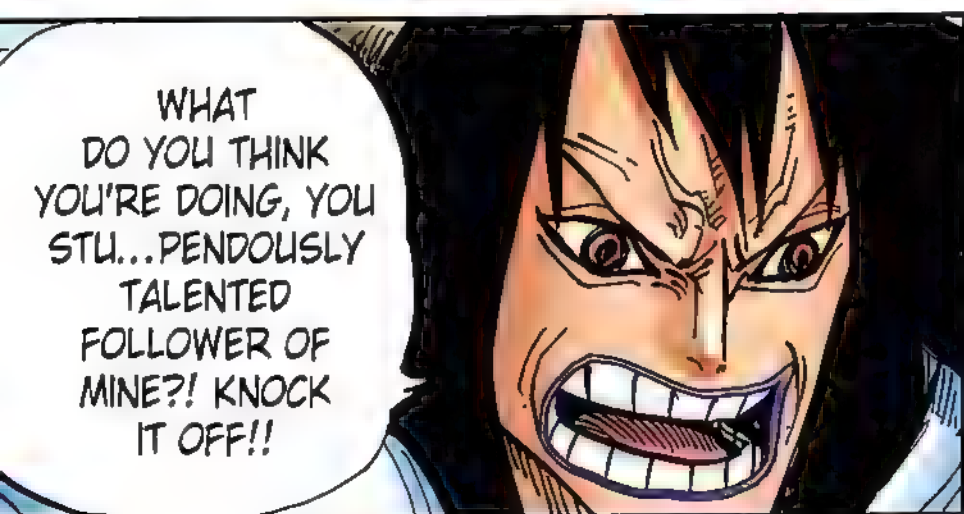
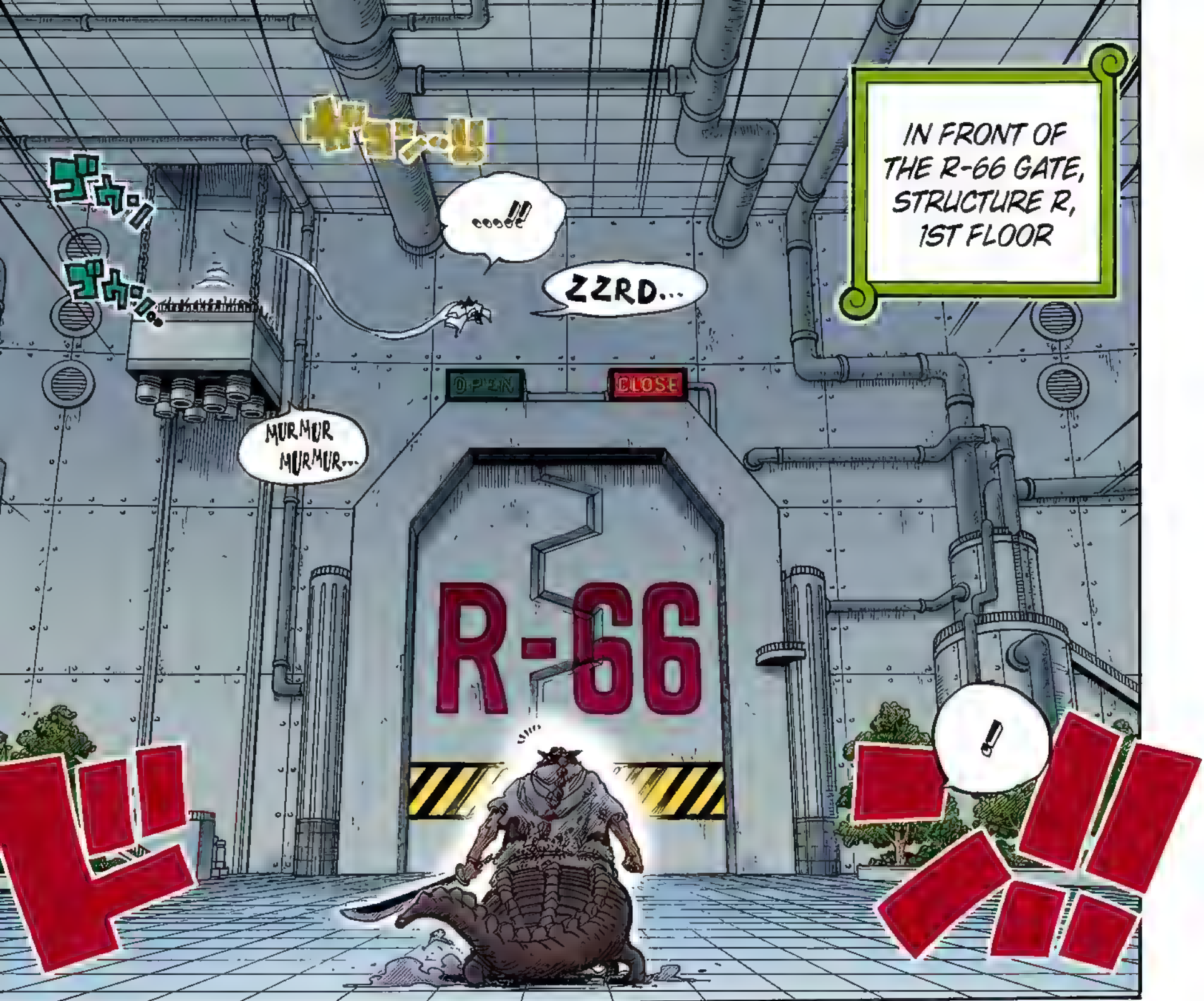


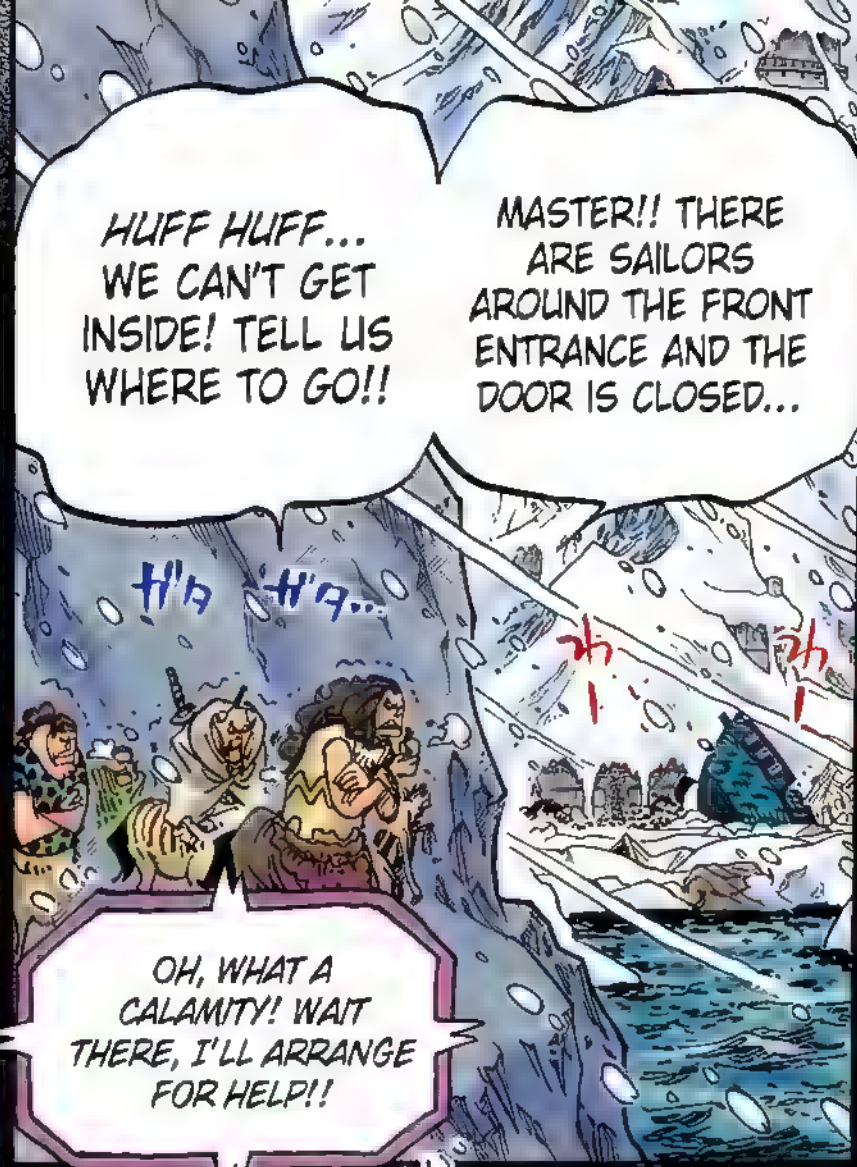
Chapter 689:
THE ISLAND
THAT'S THERE BUT
ISN'T THERE



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 14:
"ALIVE ON SOME NEW ISLAND SOMEWHERE"







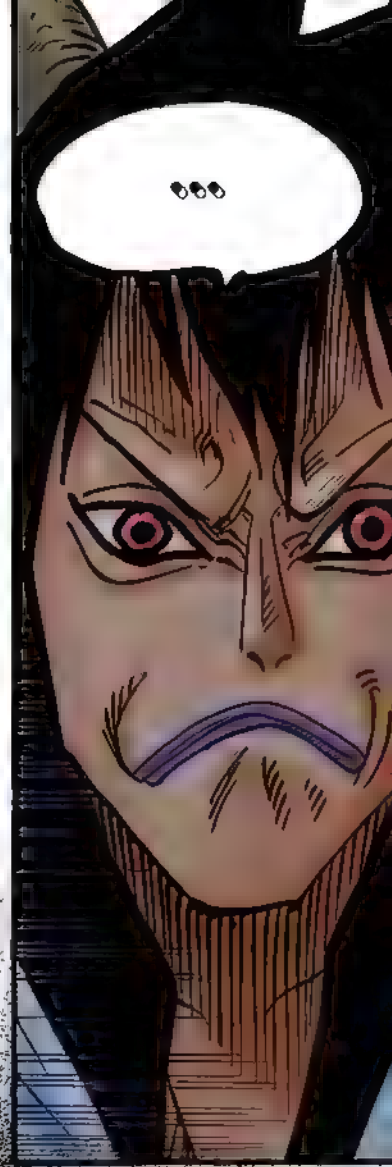
HUFF HUFF...
WE CAN'T GET
INSIDE! TELL US
WHERE TO GO!!

MASTER!! THERE
ARE SAILORS
AROUND THE FRONT
ENTRANCE AND THE
DOOR IS CLOSED...

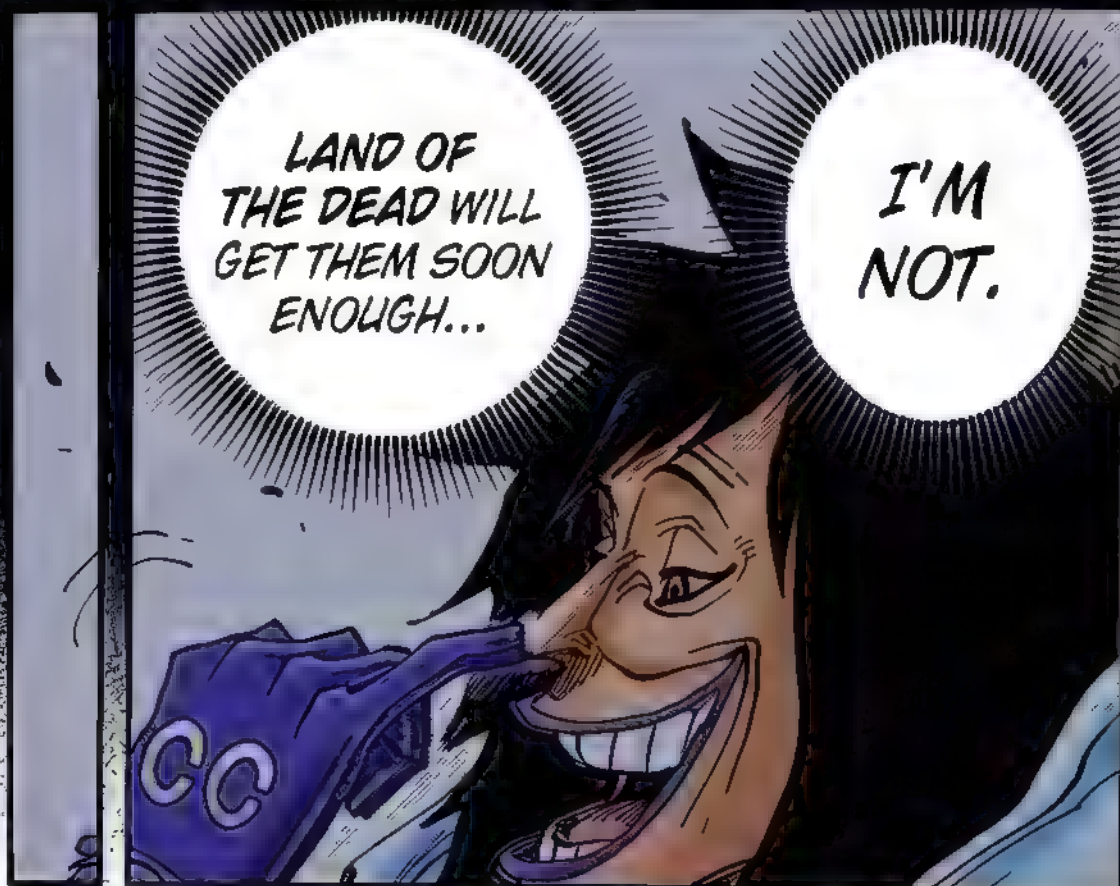
OH, WHAT A
CALAMITY! WAIT
THERE, I'LL ARRANGE
FOR HELP!!



OH...BROWN-
BEARD'S MEN?
WHAT IS IT?



...



LAND OF
THE DEAD WILL
GET THEM SOON
ENOUGH...

I'M
NOT.



HOW ARE YOU
GOING TO GET
THEM INSIDE?

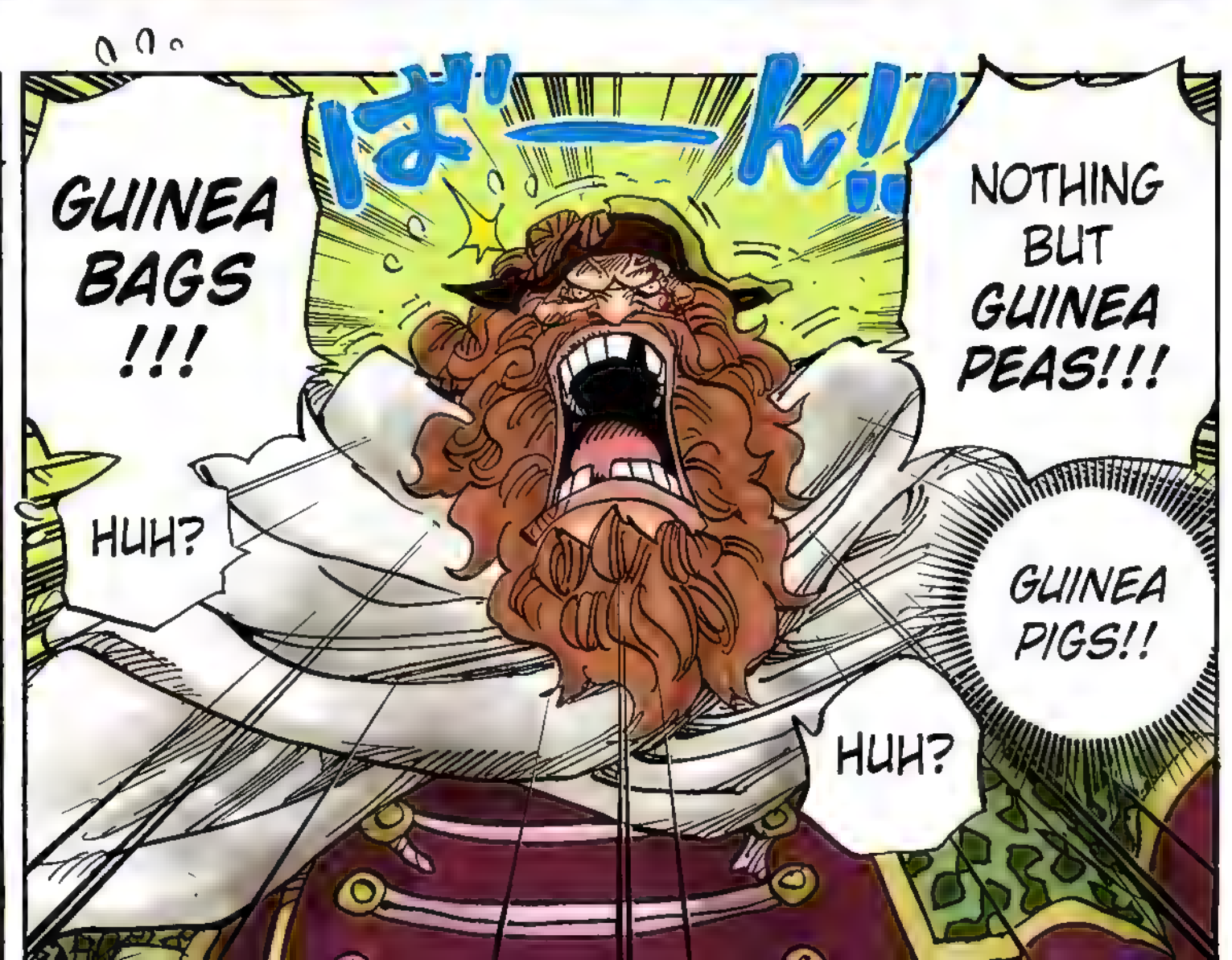
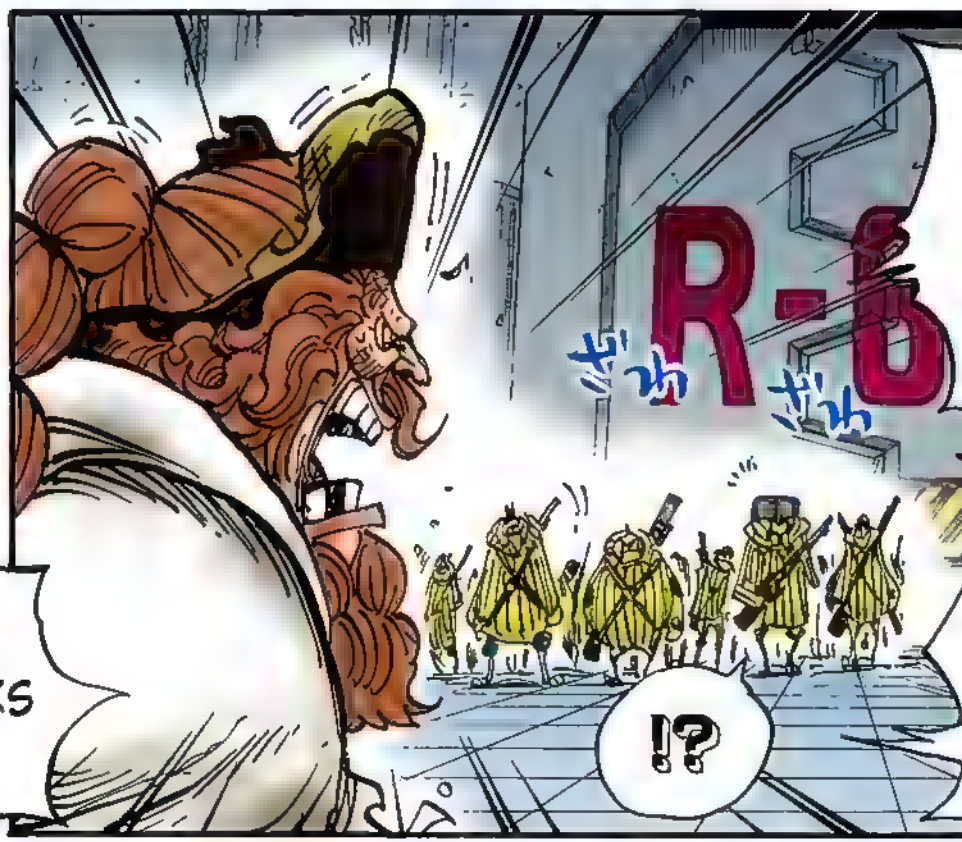
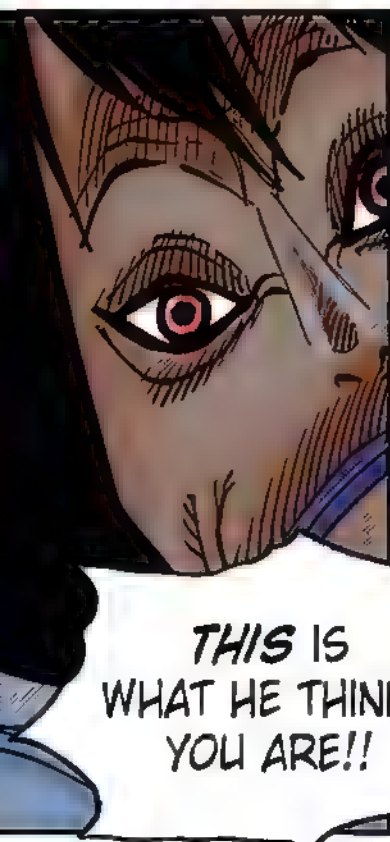
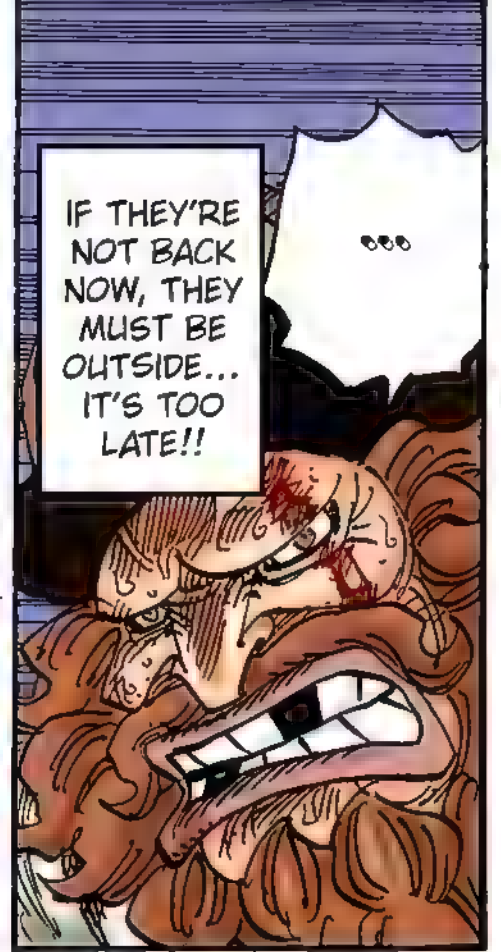
MASTER.

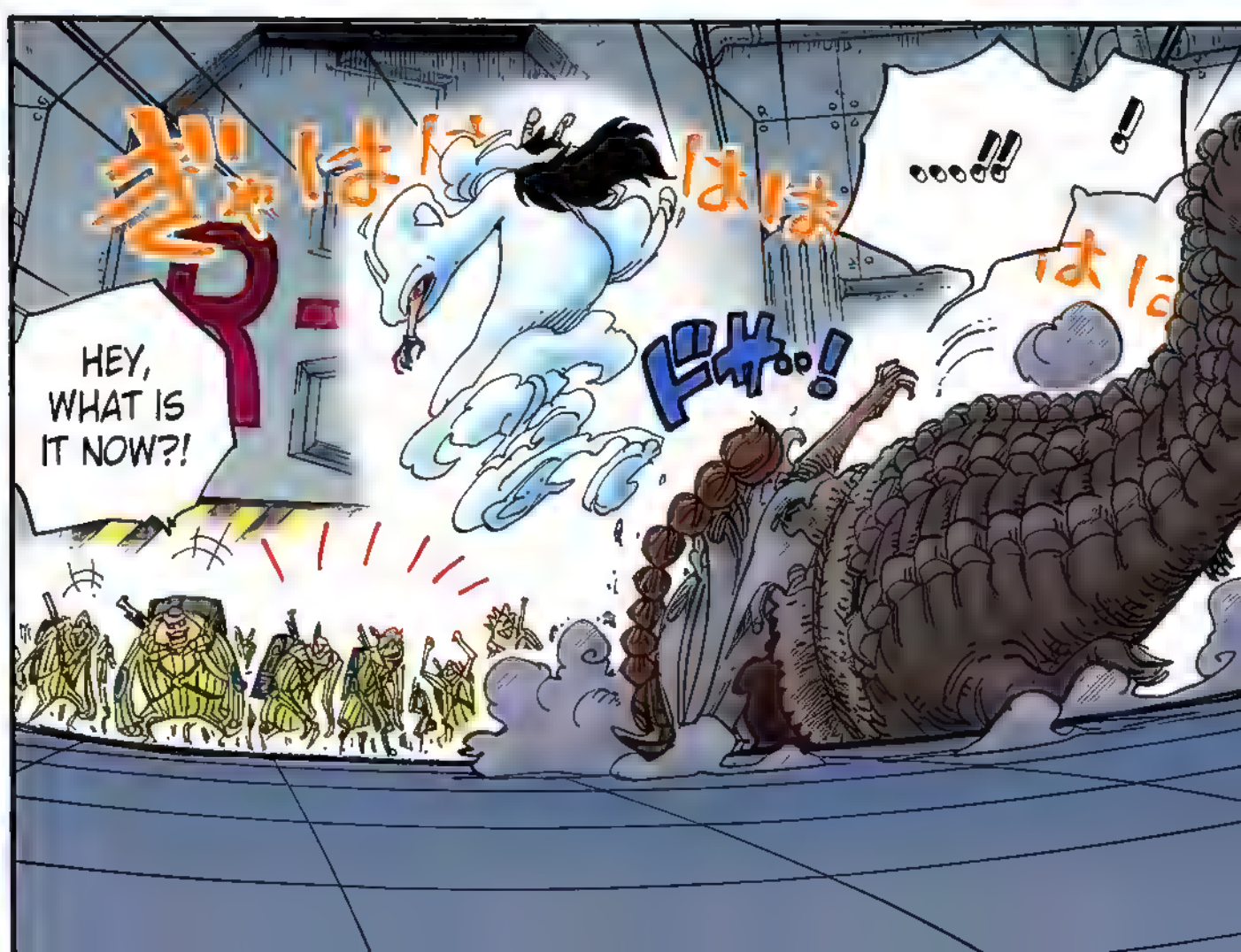
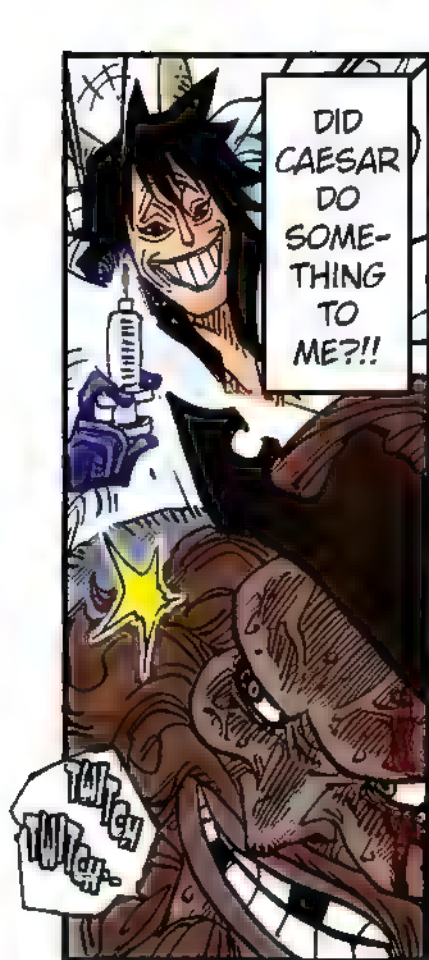


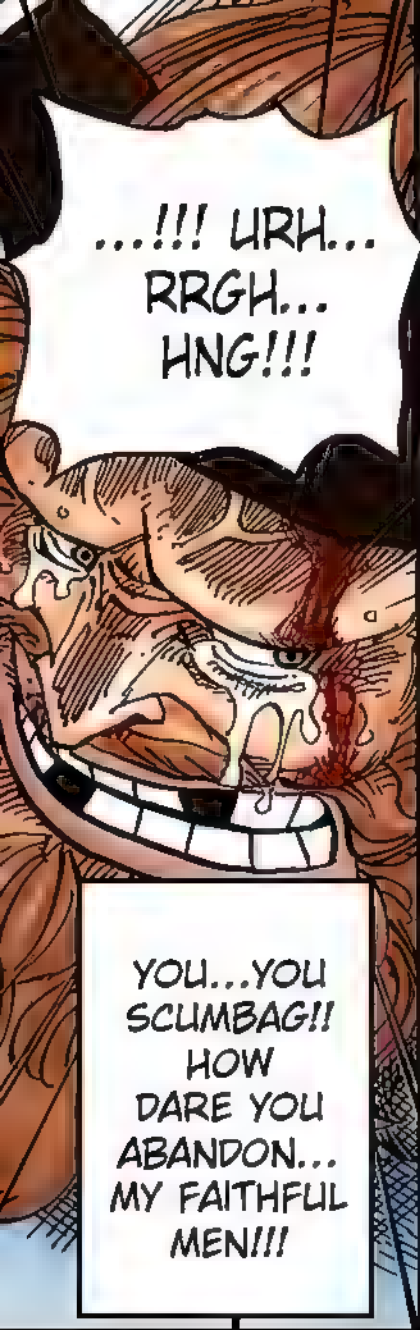
I CAN'T DENY
IT, THEIR PLIGHT
HAS BEEN
WEIGHING ON
MY MIND!

...?!!

WHAT COULD
HAVE HAPPENED
TO THEM? I
HAVEN'T HEARD
A WORD.

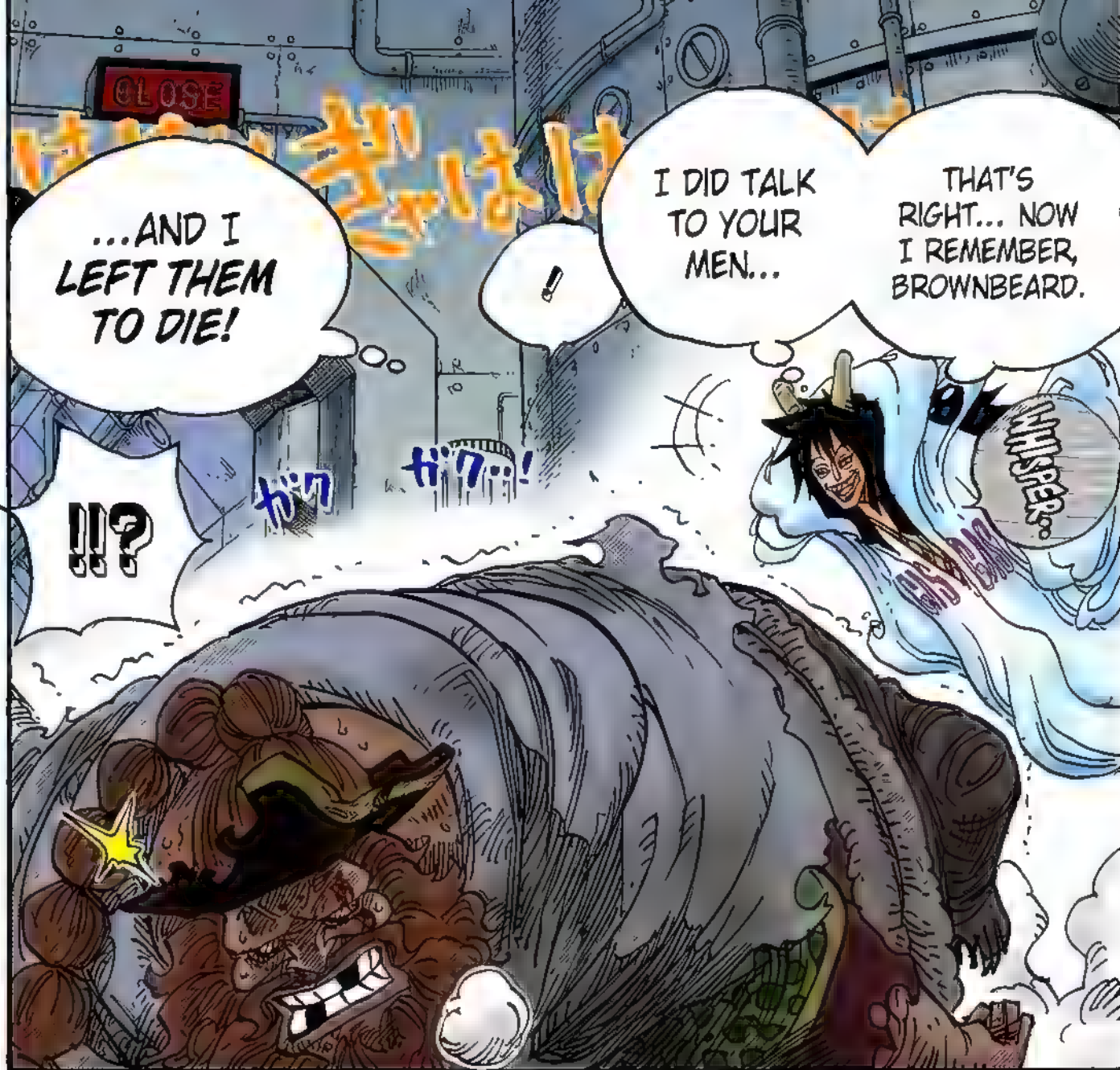






...!!! URH...
RRGH...
HNG!!!

YOU...YOU
SCUMBAG!!
HOW
DARE YOU
ABANDON...
MY FAITHFUL
MEN!!!



...AND I
LEFT THEM
TO DIE!

I DID TALK
TO YOUR
MEN...

THAT'S
RIGHT... NOW
I REMEMBER,
BROWNBEARD.

!!?

がッ

びッ...

WHISPER

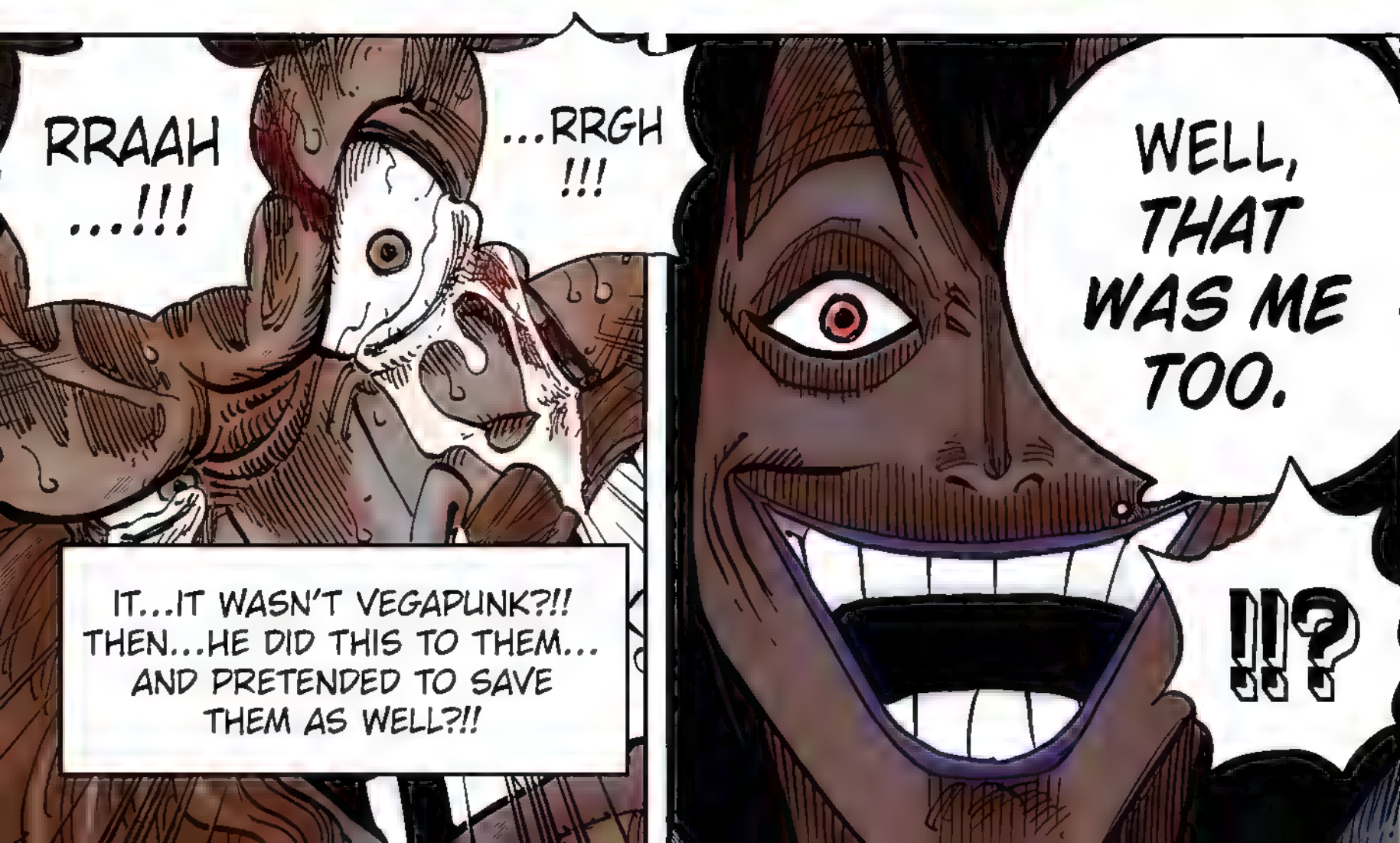


...HOW ALL
THESE GUARDS
HERE WERE NEARLY
KILLED BY THAT
AWFUL WEAPONS
EXPLOSION FOUR
YEARS AGO?

DO YOU
REMEM-
BER...

ははははははは

OH, AND
WHILE WE'RE
AT IT...ONE
MORE THING.



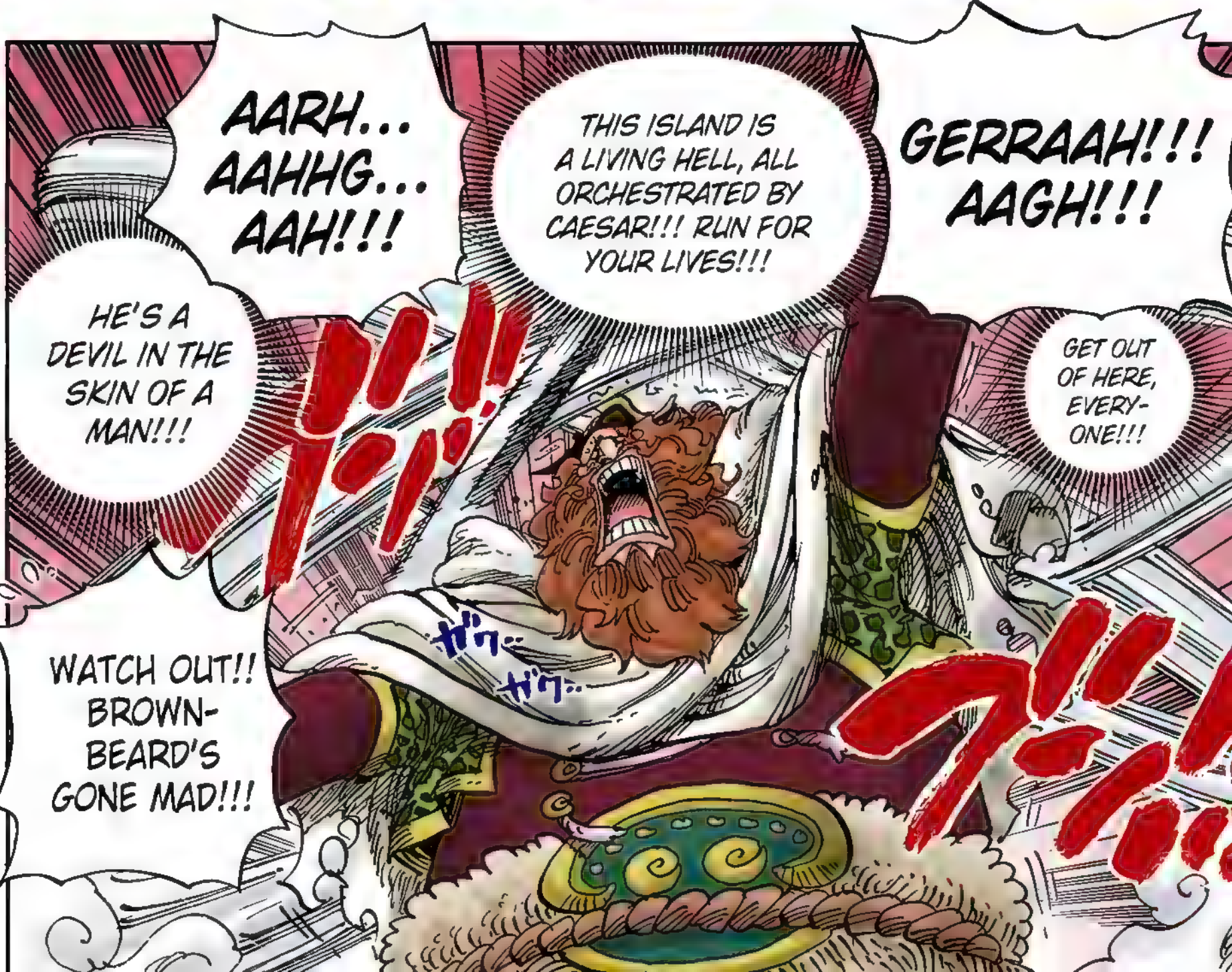
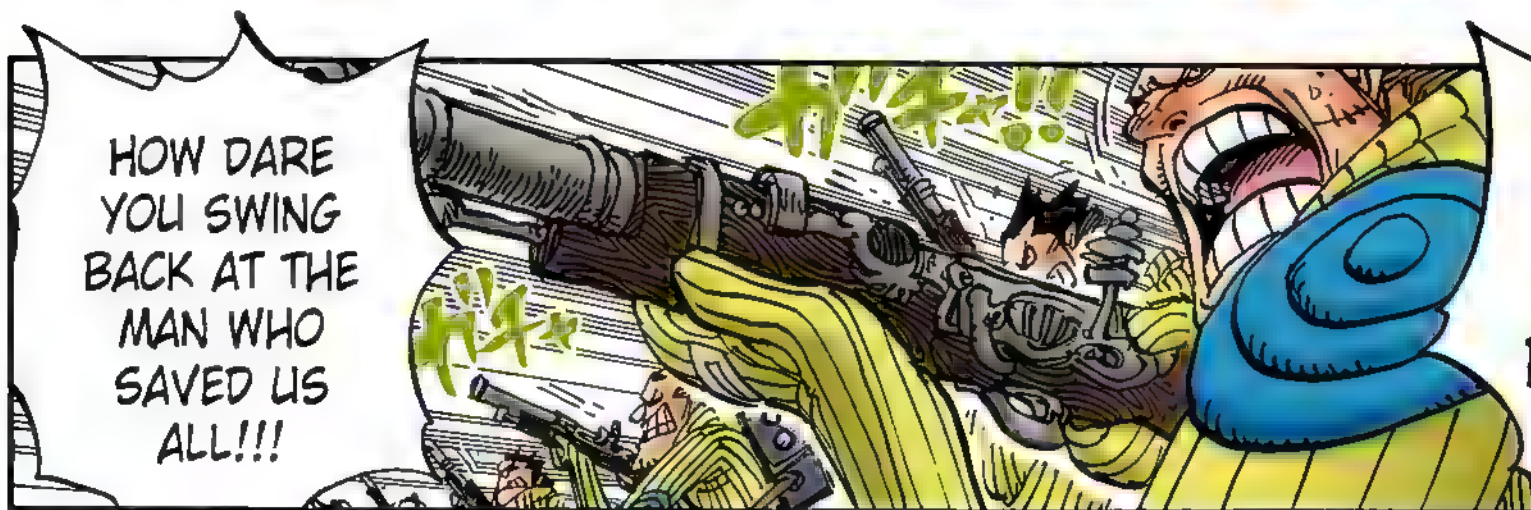
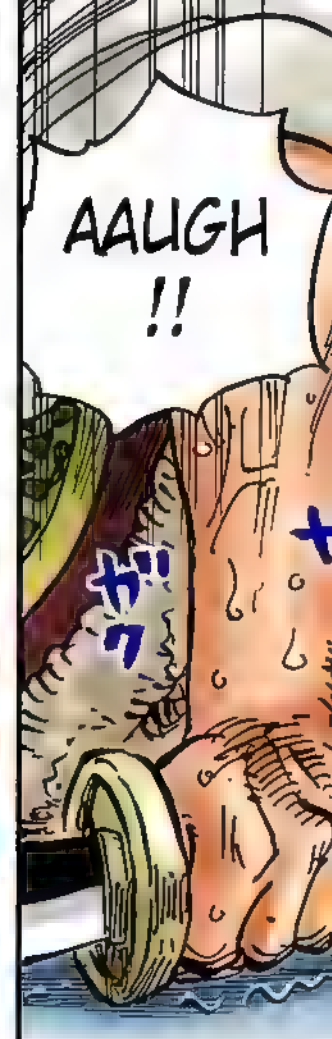
RRAAH
....!!!

...RRGH
!!!

IT...IT WASN'T VEGAPUNK?!!
THEN...HE DID THIS TO THEM...
AND PRETENDED TO SAVE
THEM AS WELL?!!

WELL,
THAT
WAS ME
TOO.

!!?





FIRE!!!



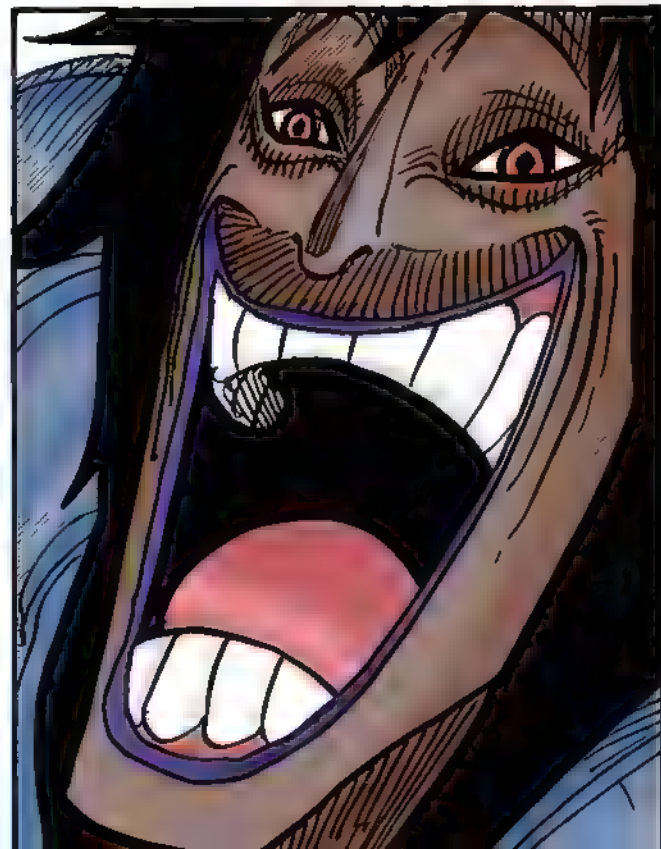
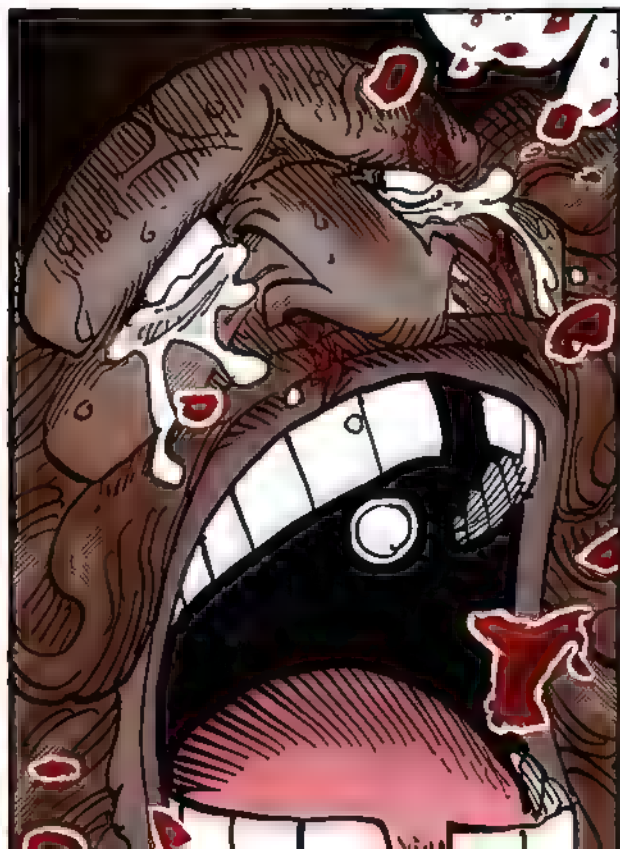
IT'S TOO LATE
TO SAVE HIM...
THE STRAW
HATS MUST BE
CONTROLLING
HIM SOME-
HOW!!!

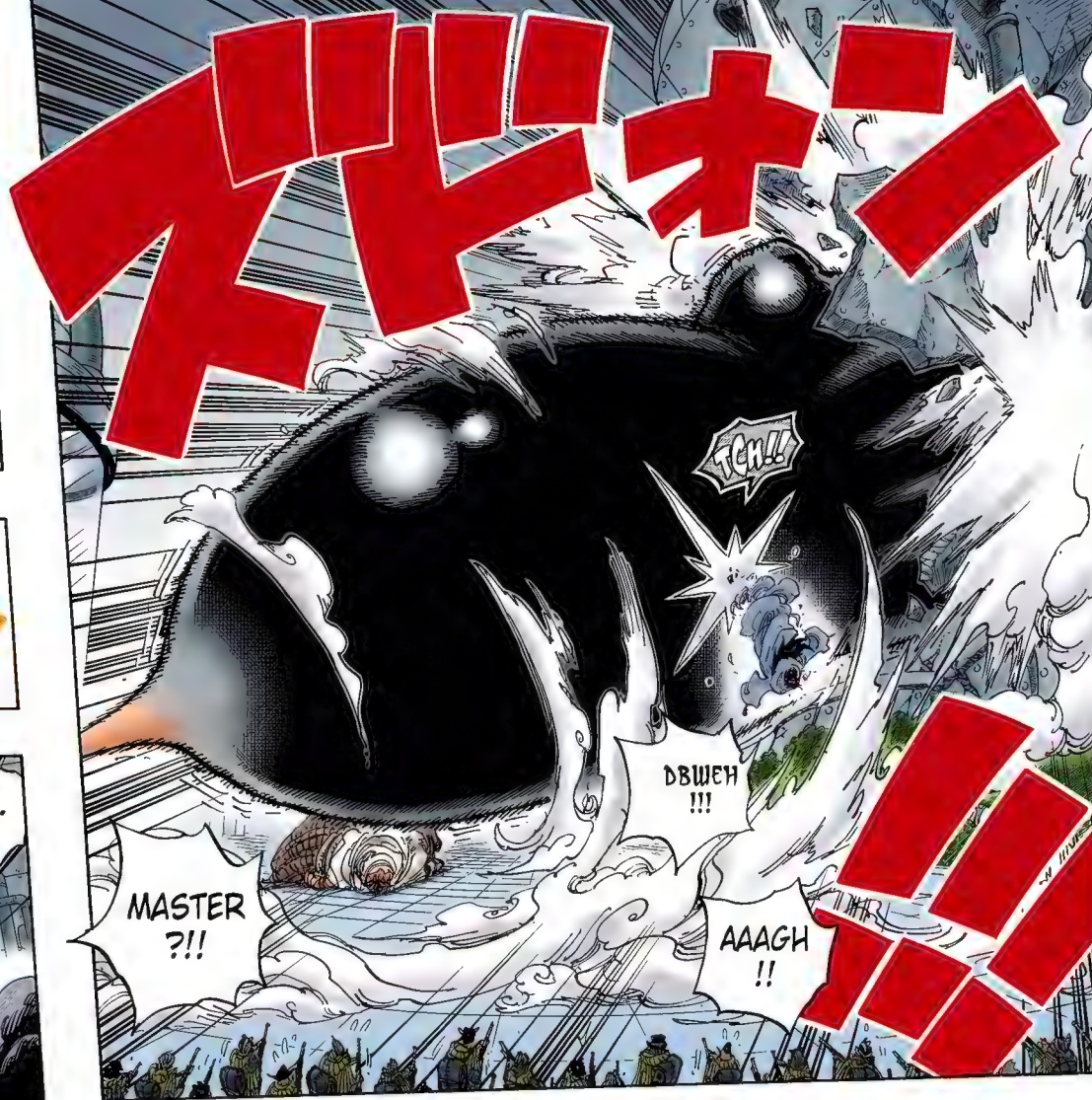
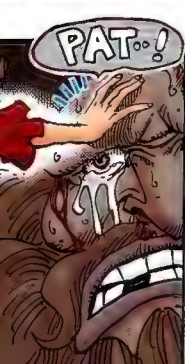
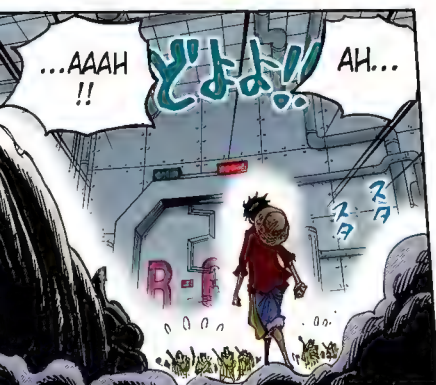
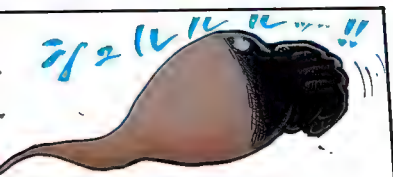
OH NO!!
BROWN-
BEARD'S A
DANGER TO
US ALL!!!

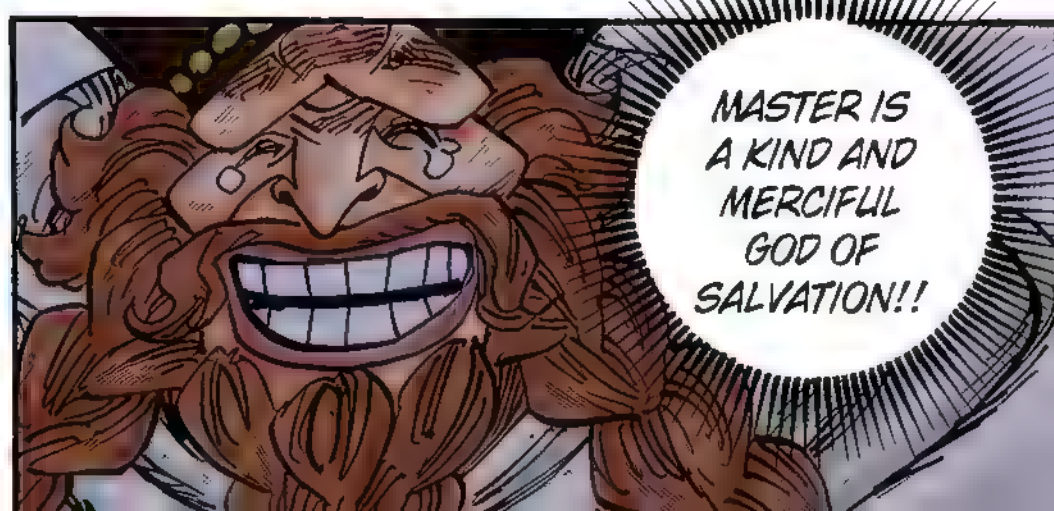
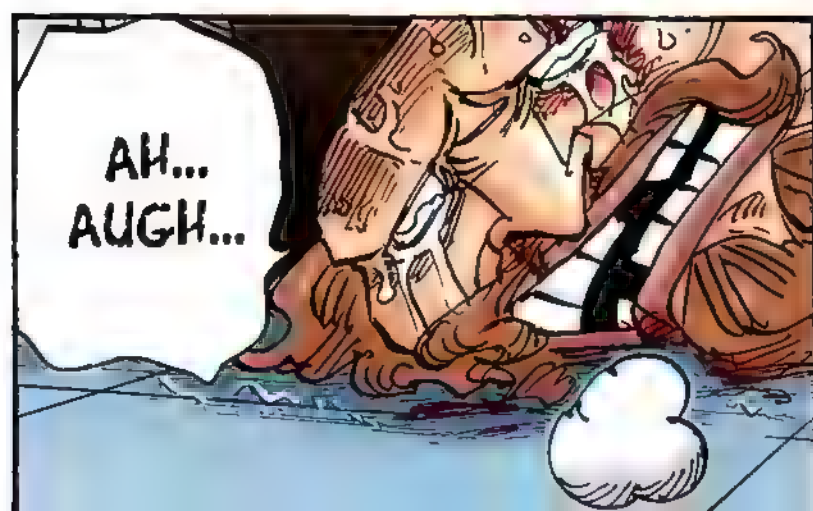
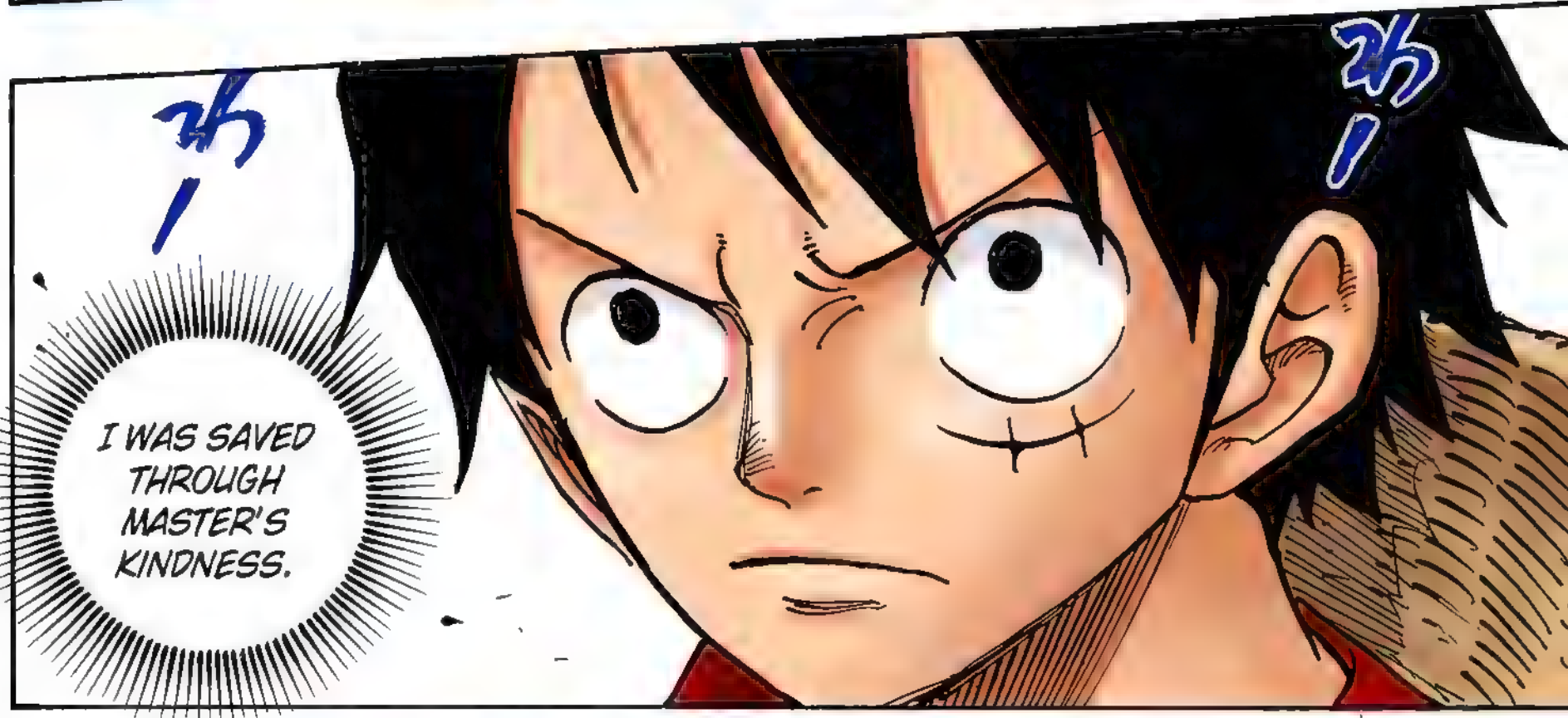
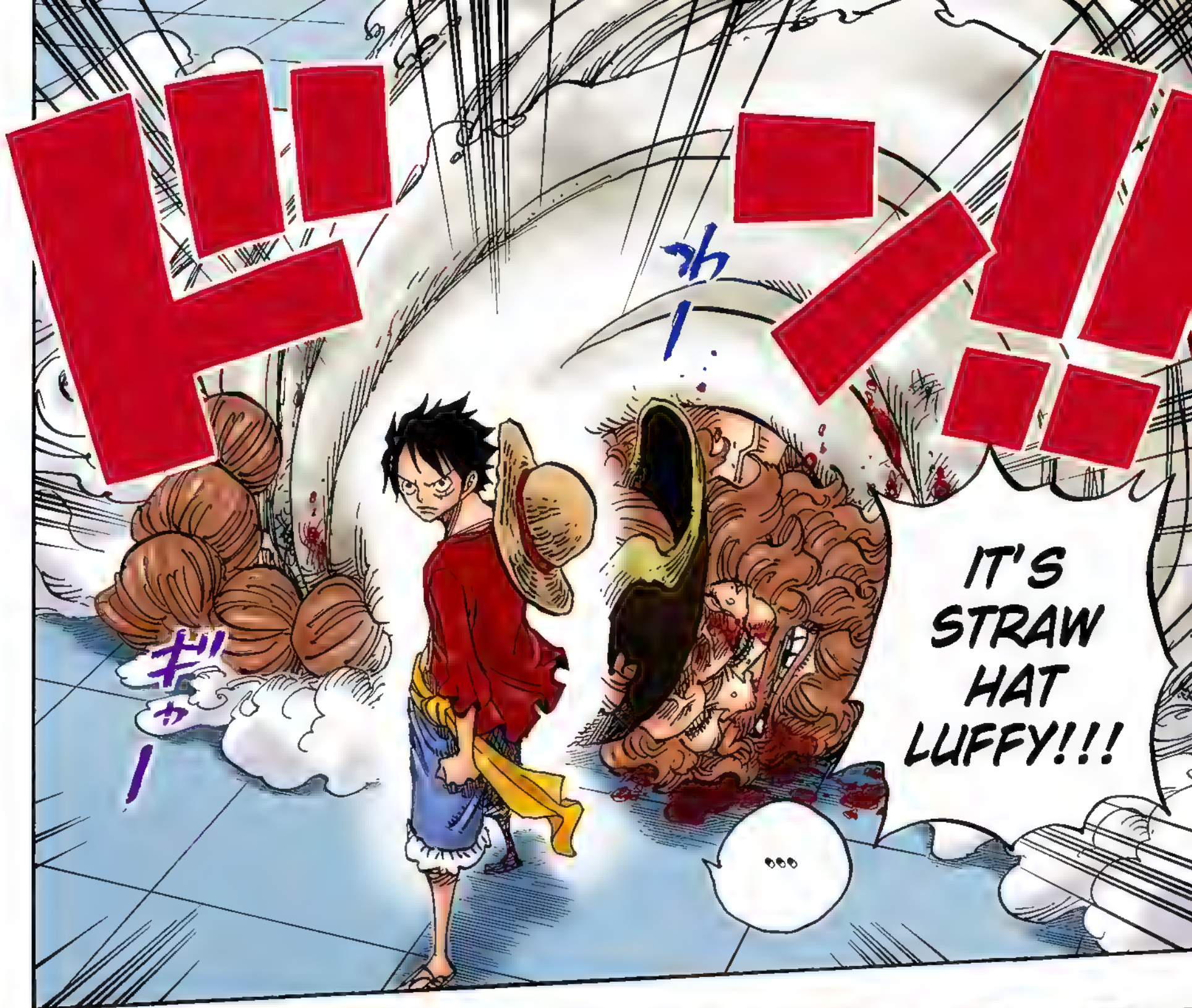


SHU HO HO
HO!! AND NOW,
THE FINISHING
BLOW!!

SHH...









YESSIR !!

MAKE SURE THE VIDEO FEED IS UP!!

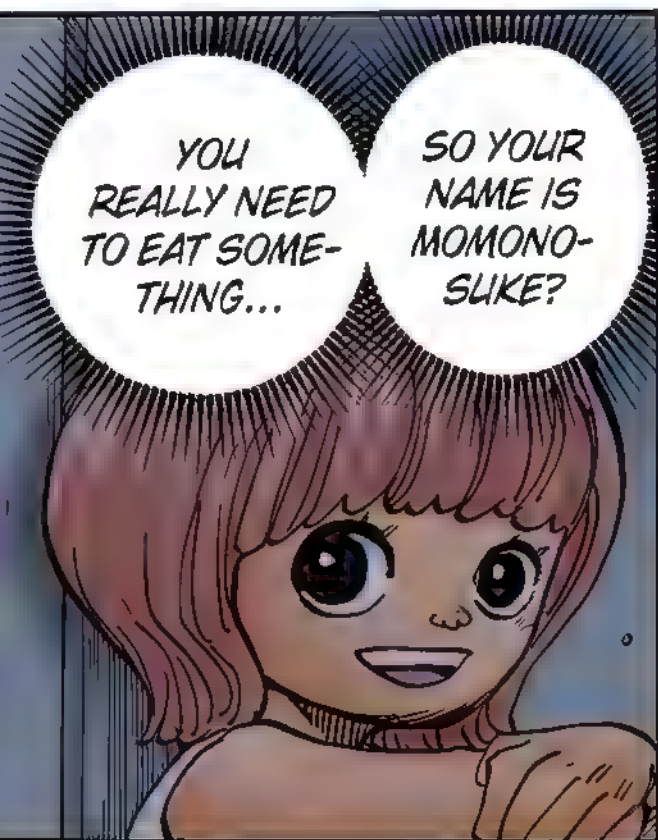
WE MUST PREPARE FOR THE EXPERIMENT!!!

THE STRAW HATS AND NAVY WILL BE POURING IN SOON!!

BUH--!! BACK TO THE SECOND FLOOR, MEN!!

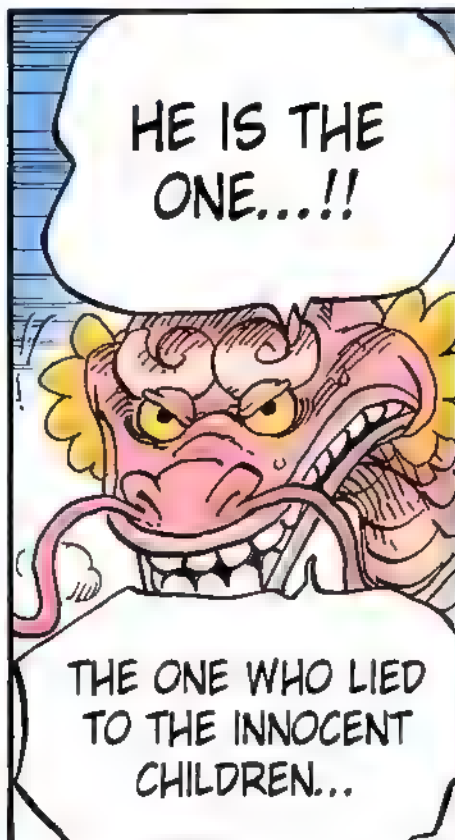
わあああ

ギャ



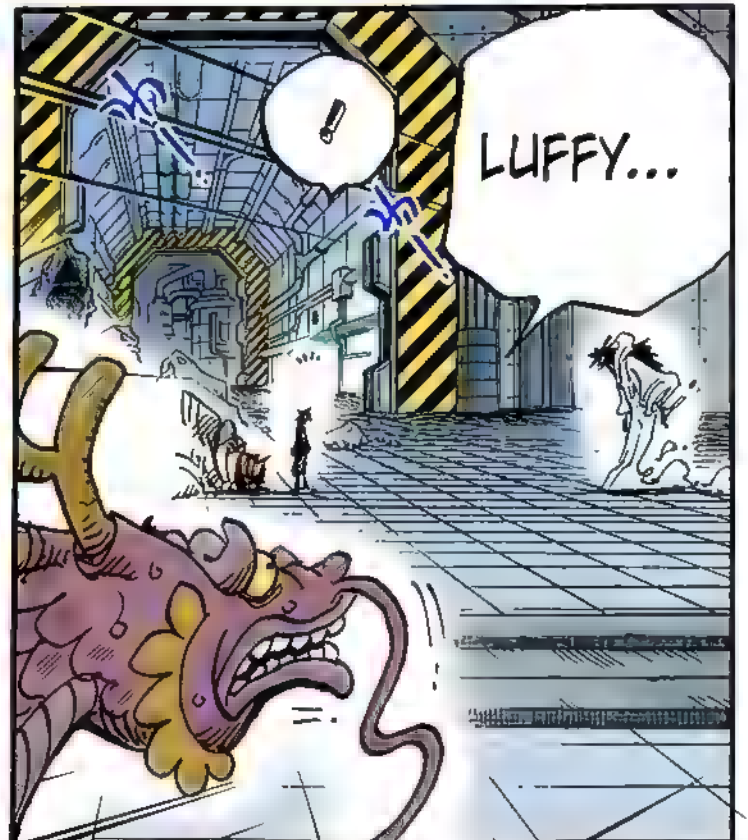
YOU REALLY NEED TO EAT SOMETHING...

SO YOUR NAME IS MOMONO-SHIKE?



HE IS THE ONE....!!

THE ONE WHO LIED TO THE INNOCENT CHILDREN...



LUFFY...



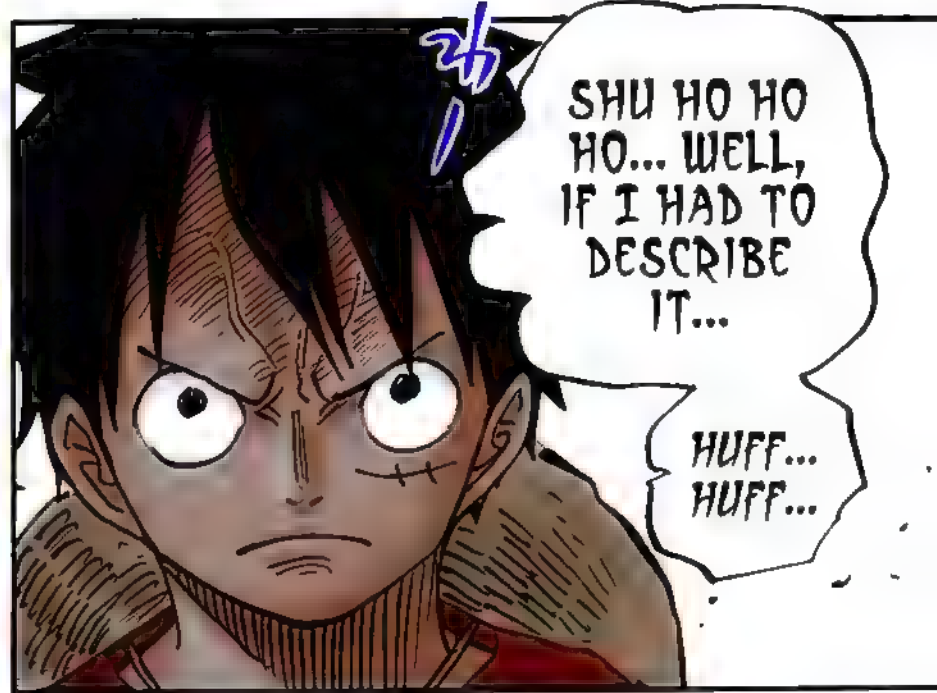
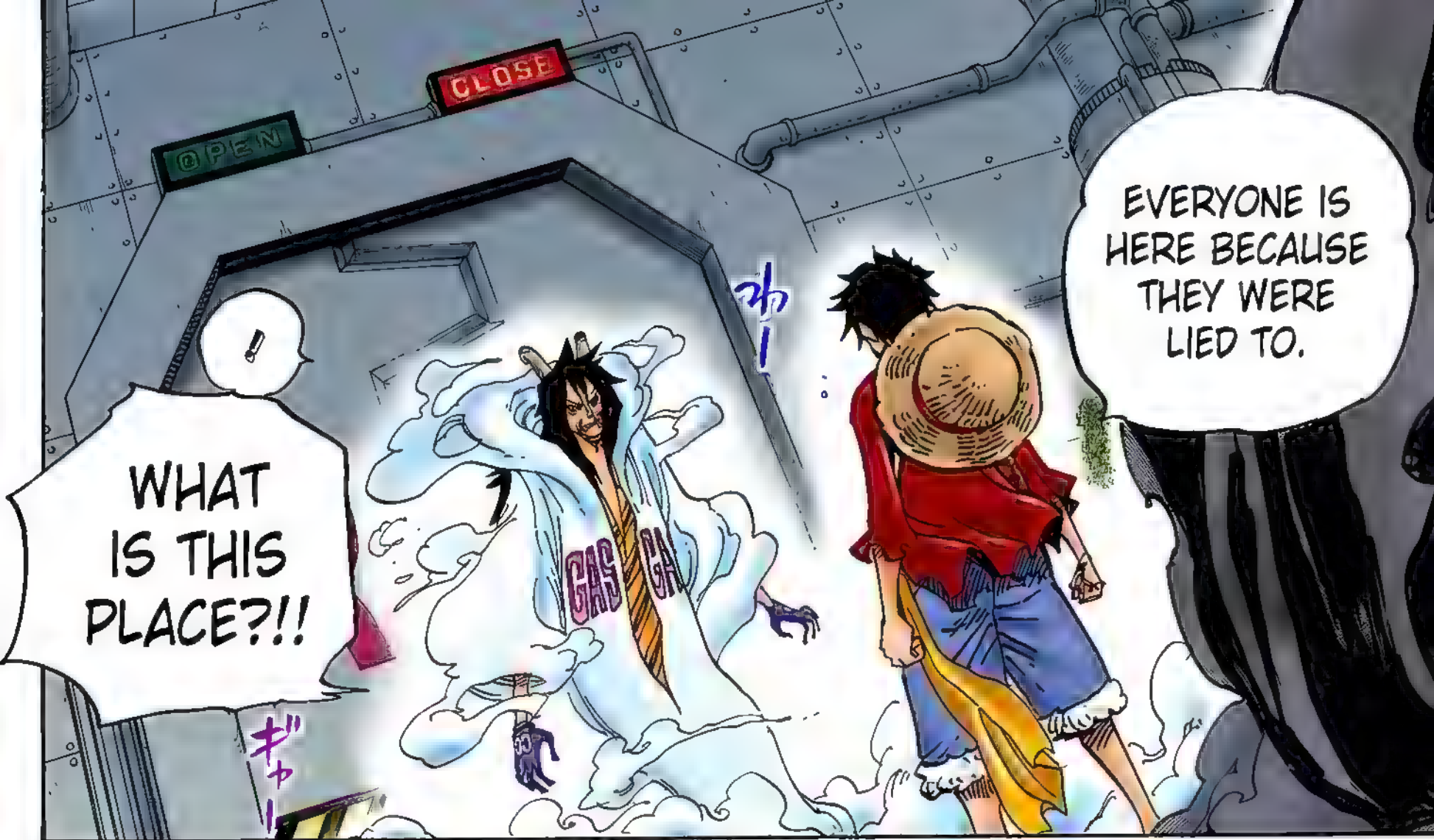
I KNOW...



...THIS BATCH OF SUBJECTS WON'T BE AROUND ANY LONGER!!!

IN ANOTHER FIVE YEARS...

SHU HO HO HO!



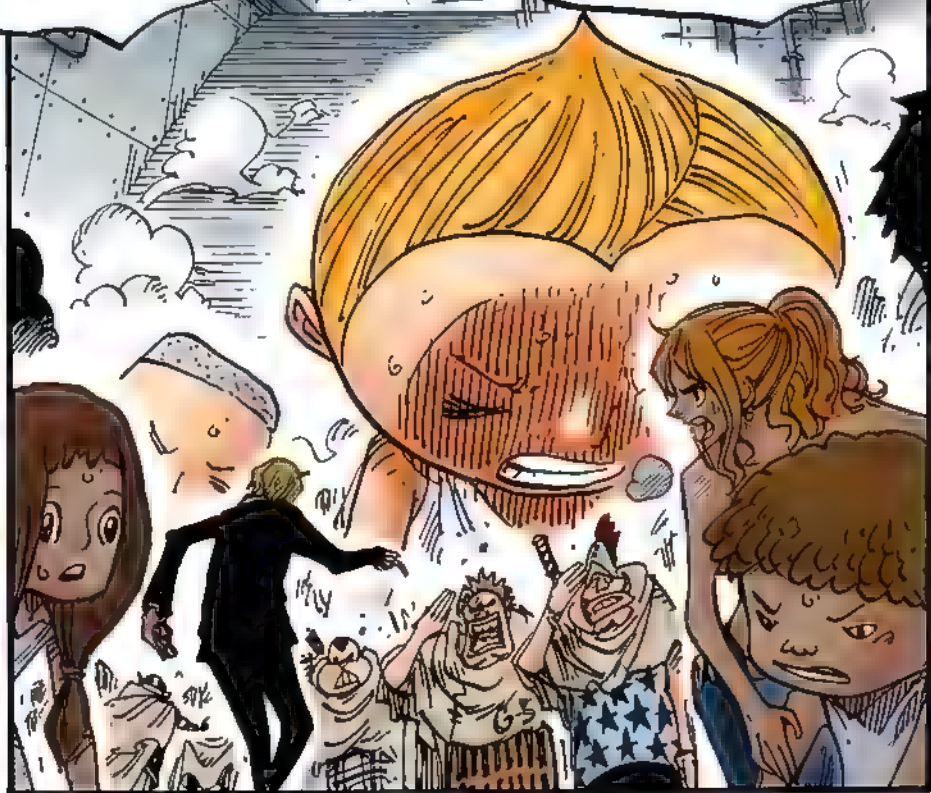
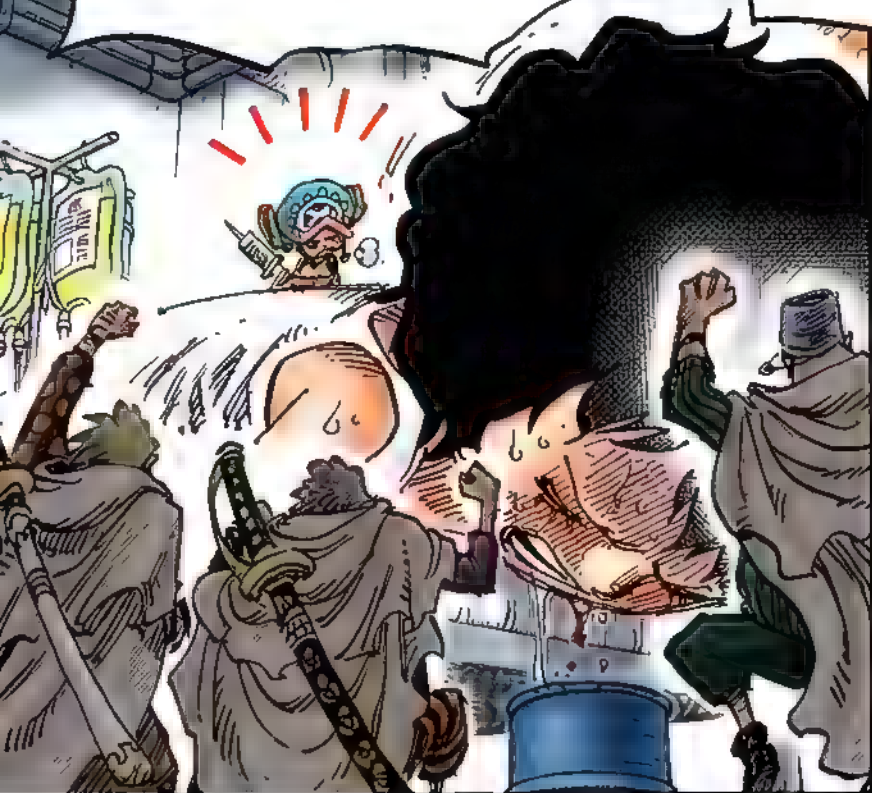
...THE VERY
EXISTENCE OF
EVERYTHING HERE
IS KEPT UNDER
WRAPS!! IT'S AS
THOUGH NOTHING
EVER HAPPENED!!

AND
THANKS
TO MY
POWERFUL
BACKERS...

NO RESCUE
IS COMING
HERE!!!

...AND KICK
ALL THEY
LIKE!!

THEY CAN
CRY AND
SCREAM...



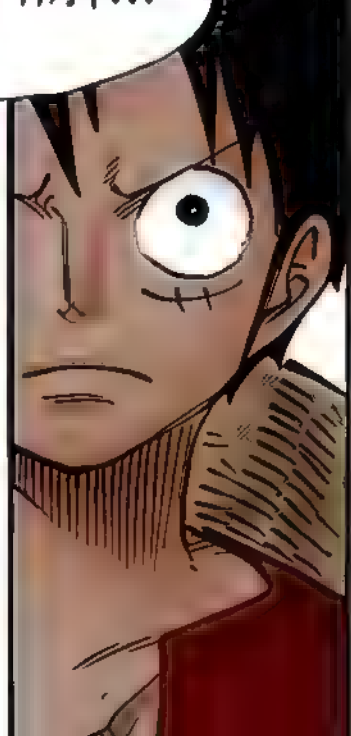
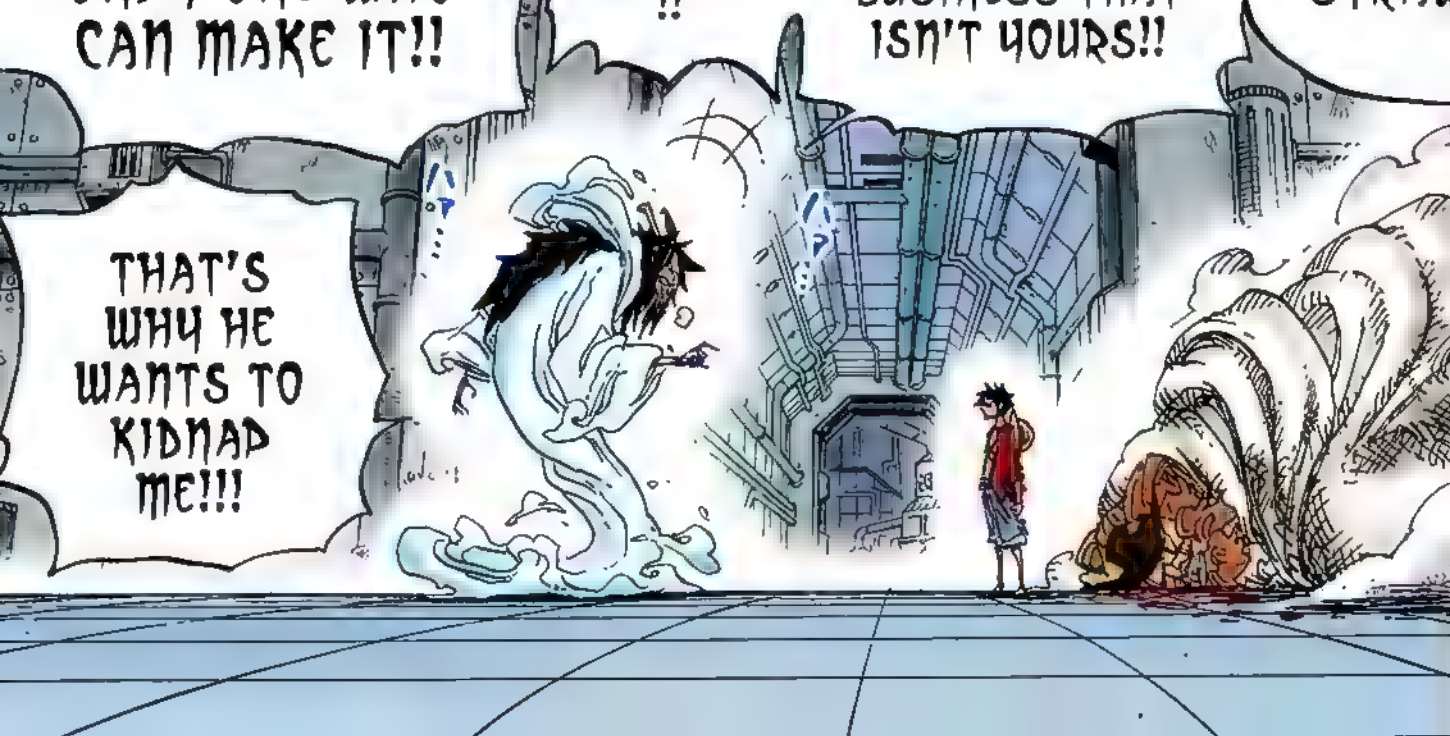
LAW'S AFTER
THE S.A.D.!! HE
KNOWS I'M THE
ONLY ONE WHO
CAN MAKE IT!!

SAME
GOES FOR
YOUR
LITTLE
ALLIANCE
!!

YOU'LL NEVER
SURVIVE IF YOU GO
AROUND STICKING
YOUR HEAD INTO
BUSINESS THAT
ISN'T YOURS!!

YOU KNOW
NOTHING OF
THIS ISLAND,
STRAW HAT!!!

THAT'S
WHY HE
WANTS TO
KIDNAP
ME!!!



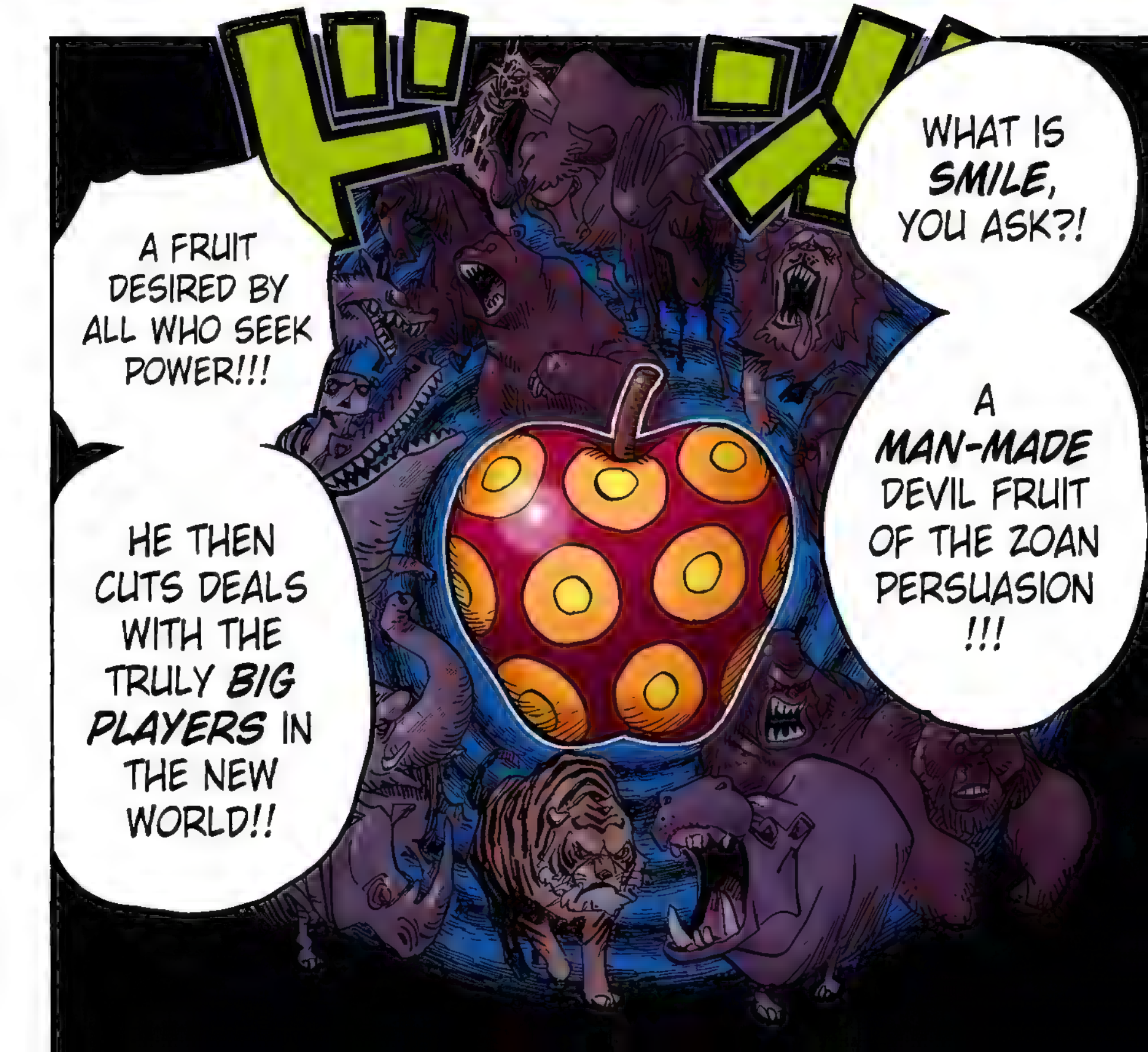


AND AT
DON QUIXOTE
DOFLAMINGO'S
FACTORY...

MY S.A.D.
GETS
SHIPPED
OFF...

...TO THE MOST
DANGEROUS OF
THE SEVEN
WARLORDS!!!

...IT IS
TURNED INTO
A FRUIT
KNOWN AS
SMILE!!!



A FRUIT
DESIRED BY
ALL WHO SEEK
POWER!!!

WHAT IS
SMILE,
YOU ASK?!

HE THEN
CUTS DEALS
WITH THE
TRULY **BIG
PLAYERS** IN
THE NEW
WORLD!!

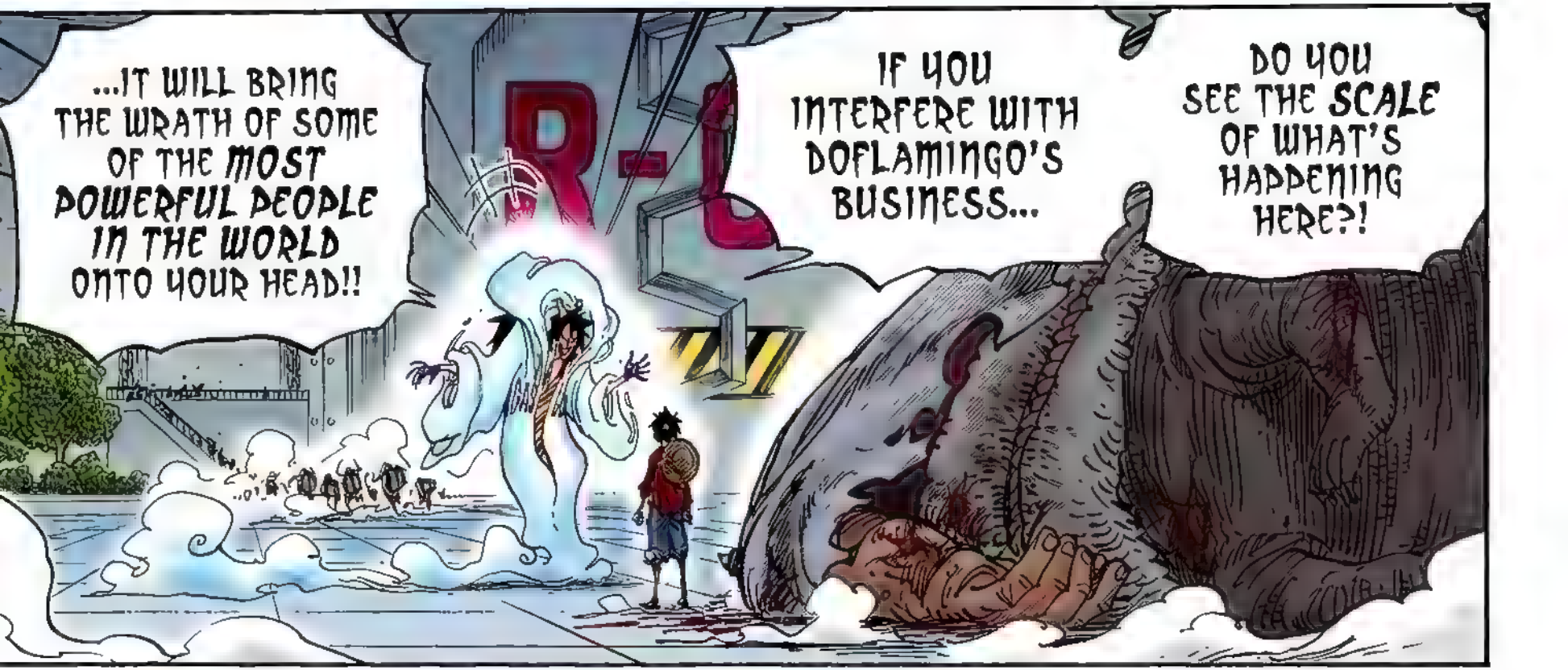
A
MAN-MADE
DEVIL FRUIT
OF THE ZOAN
PERSUASION
!!!



...IS ALREADY
PUTTING TOGETHER
AN ARMY OF
HUNDREDS OF ZOANS
THANKS TO THE
SMILE FRUIT!!!

FROM WHAT
I HEAR, ONE
OF THE FOUR
EMPERORS...

BRINGS A CHILL
TO YOUR SPINE,
DOESN'T IT?!!



...IT WILL BRING
THE WRATH OF SOME
OF THE **MOST**
POWERFUL PEOPLE
IN THE WORLD
ONTO YOUR HEAD!!

IF YOU
INTERFERE WITH
DOFLAMINGO'S
BUSINESS...

DO YOU
SEE THE **SCALE**
OF WHAT'S
HAPPENING
HERE?!



SHU HO
HO HO! SO
CATCH ME IF
YOU DARE!!

I AM
PROTECTED BY
DOFLAMINGO
AND AN
EMPEROR!! DO
YOU REALLY
HAVE THE GUTS
TO PICK A FIGHT
WITH THE LIKES
OF **THEM**?!!

THAT'S
WHAT LAW
SEEKS TO
BRING
ABOUT!

...THE
ENTIRE
WORLD
WILL QUAKE
AND ROIL!!

AND IF THEY
SPRING INTO
ACTION...

YOU FOOLS!!
THIS IS FAR
BEYOND
ANYTHING
YOU CAN
HANDLE!!!

...



...STOPPED
ME BEFORE
!!!

THAT'S
NEVER...





(福岡県 松井富久美さん)



にじこを越えて、先のうみへー!!

(東京都 Sanadaさん)



こんな時代もあった。旧三大将!!!

(鳥取県 中原路さん)

(岐阜県 みさきサン)



きげんおこが動き出す!!



ただ平和な海を願う、
しらほし兄達!!

(群馬県 小暮由紀さん)



ん〜!! 繊細な切り絵!!
モネ!!



あらなみ
荒波を越えて
行くぜウソップ
G海賊団!!

(埼玉県 坊さん)



いよオ〜!! かつこいいぜ
錦えもん!!

UGK審査委員長ウソップ様より注意点

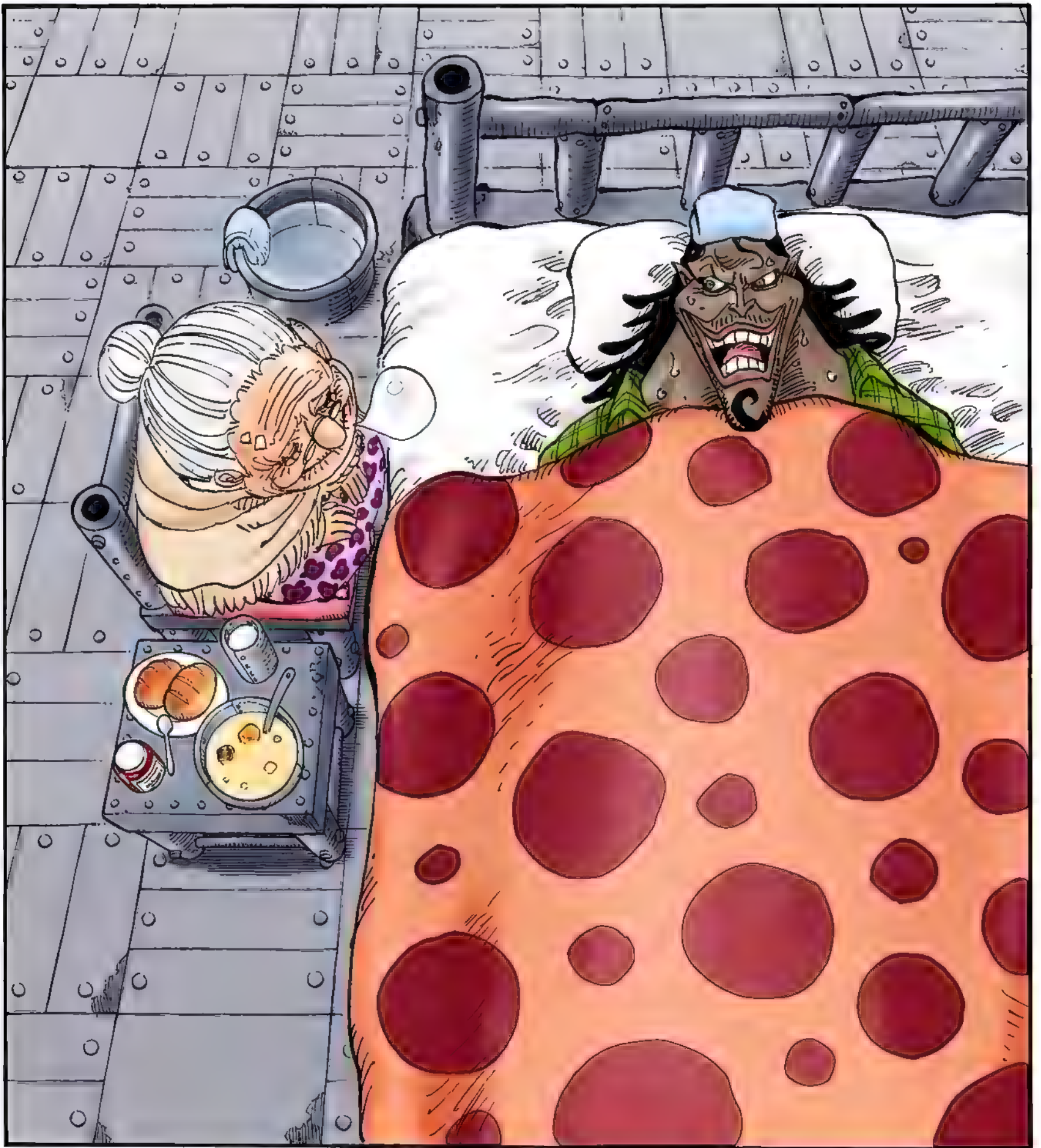


必ずイラストや写真の裏に**直接**、住所・氏名(P.N.)・年齢・電話番号を書き込んでくれ!!

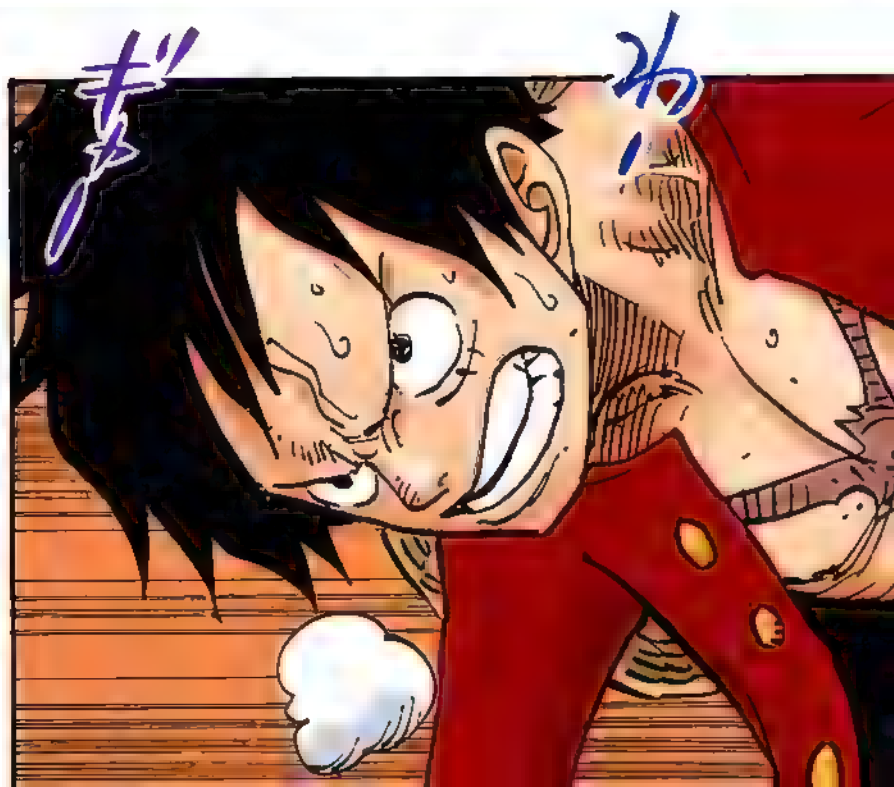
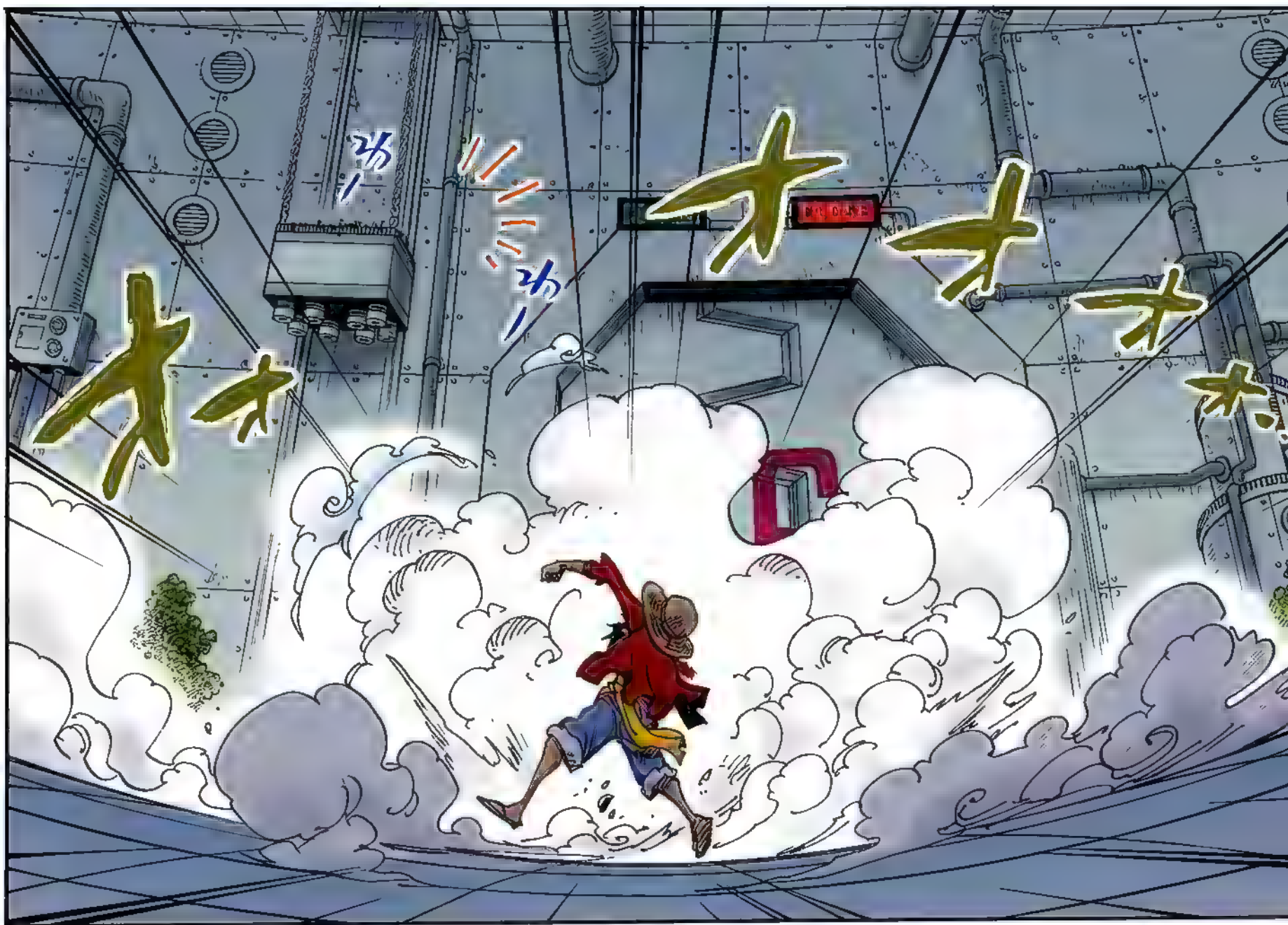


Chapter 690:

S.A.D.



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 15:
"WAKING UP NEXT TO AN OLD HAG"



AGHA-
BLABDT
!!

CURTHES
!!

FNARRGH
!!

HUFF!

HE ITH
THE MAN WHO
CONTROLS THE
DARKNESS OF THE
NEW WORLD!!!

GUNS,
WEAPONS,
DRUGS!! IF IT'S
DANGEROUS...

WERE YOU EVEN
LISTENING TO
ME?! I HAVE
THE THUPPORT...

...OF
THE TWISTED
PIRATE
DOFLAMINGO
!!!

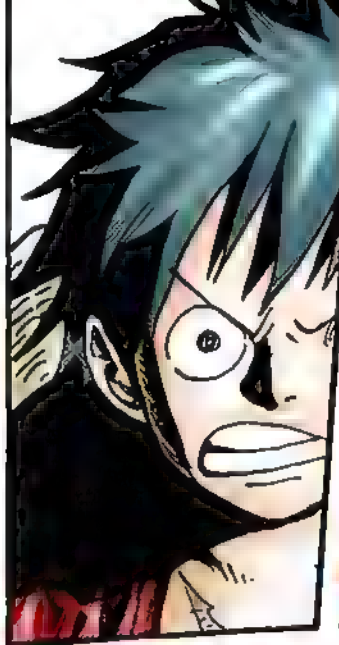
HUFF HUFF... I'LL
OFFER YOU MY MERCY,
AS LONG AS YOU SAY
YOU'RE SORRY AND
BEG FORGIVENESS!!!

HE' TH THE ROOT, THE
SPARK OF EVIL!! HE HAS
CONNECTIONS TO EVERY
CRIMINAL MASTERMIND
THERE ITH!!!

...HE HAS
A HAND
IN IT!!!

YOU NEED TO
CONSIDER HOW
ENRAGED THOSE
POWERFUL
MONSTERS WILL BE
WHEN THEY LEARN
YOU ATTACKED
ME!!!

GOT
IT?!!



GASTILLE
!!!



THERE IT IS!!
MASTER'S
STEEL-
MELTING
GAS
BURNER!!

SHU
HO HO
HO HO!!

SERVES
YA RIGHT
!!



BUT
THERE'S ALREADY
A MONSTER HERE
INSIDE THE LAB...
VERGO!!!

HUFF... FIGURES! I
SHOULD HAVE KNOWN
THE SCALE OF MY
POINT WAS WAY OVER
YOUR HEAD!!

SHU HO
HO HO!! HIS
ARMAMENT HAKI IS
UNSTOPPABLE!
SMOKER AND LAW
WILL PERISH!!

AND YOU AND
EVERY ONE OF
YOUR FRIENDS
WILL BE...

ぐるんぐるん!



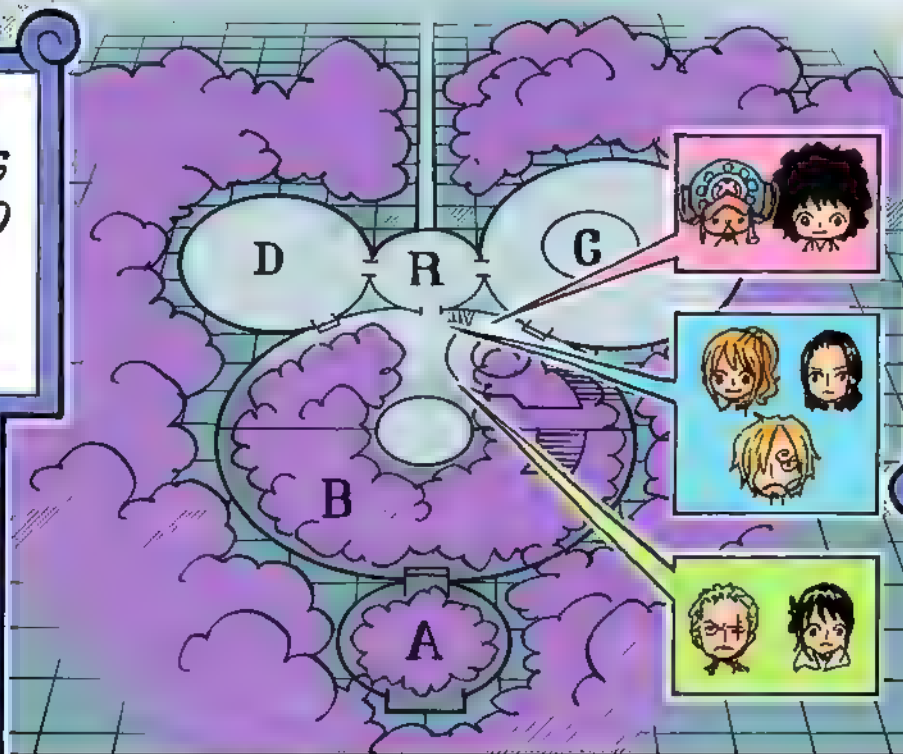
BLEW HIM
RIGHT TO...
GAHHH!!!



...DEA--
RLGH!!!

...CONTINUES
TO FLOW INTO
STRUCTURE
B...

...BEARING DOWN
ON THE STRAW
HATS, NAVY, AND
CHILDREN.



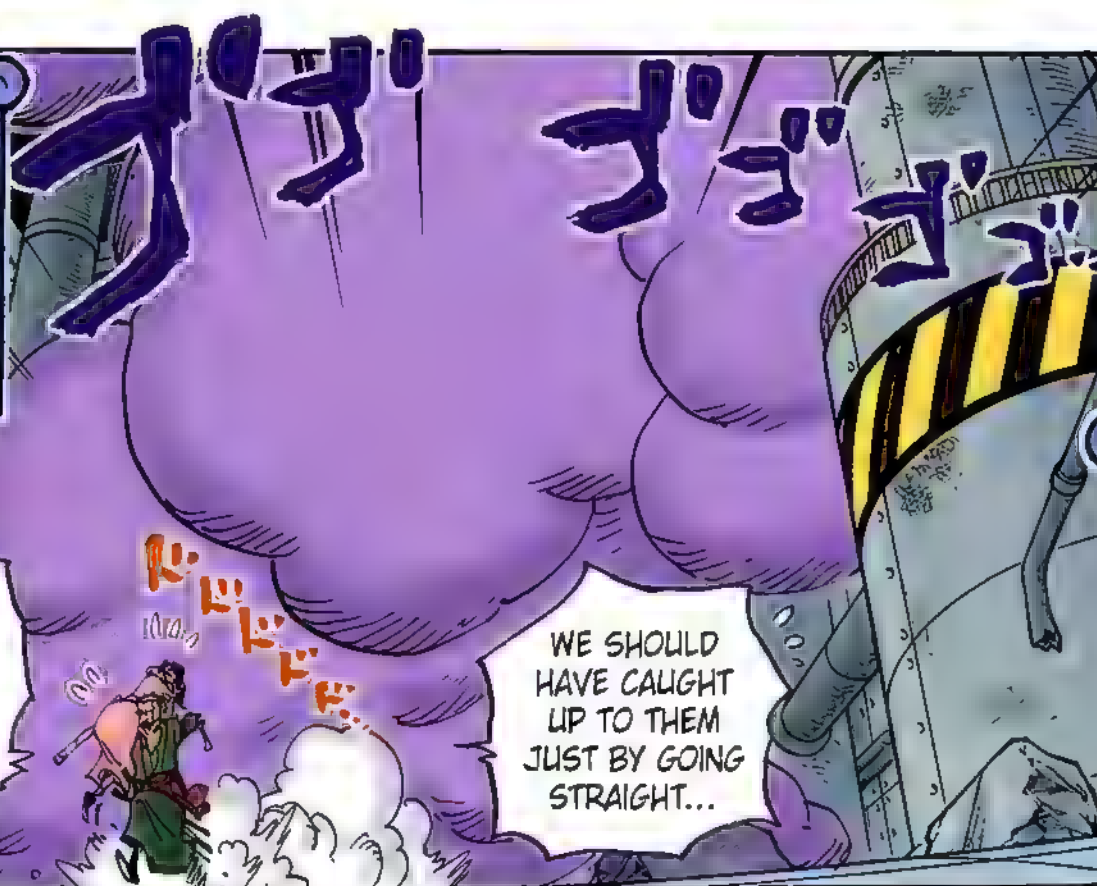
THE FATAL
PETRIFICATION
GAS, LAND OF
THE DEAD...

...ONLY
FIVE
MINUTES!!

TIME UNTIL
LAND OF THE
DEAD FILLS
THE ROOM...

WHAT-
EVER!! PIPE
DOWN BACK
THERE!!

WE SHOULD
HAVE CAUGHT
UP TO THEM
JUST BY GOING
STRAIGHT...



MY HEAD'S
ALL FOGGY...
IT'S LIKE I JUST
HAD A WEIRD
DREAM...

HURRY,
EVERYONE!! WE
HAVE TO KEEP
RUNNING!!

...THROUGH THE
FIRST FLOOR OF
STRUCTURE R,
WHERE LUFFY
AND CAESAR
ARE FIGHTING.

THE
SURVIVORS
ARE HEADING
FOR THE
ISLAND'S
ONLY
ESCAPE
ROUTE...

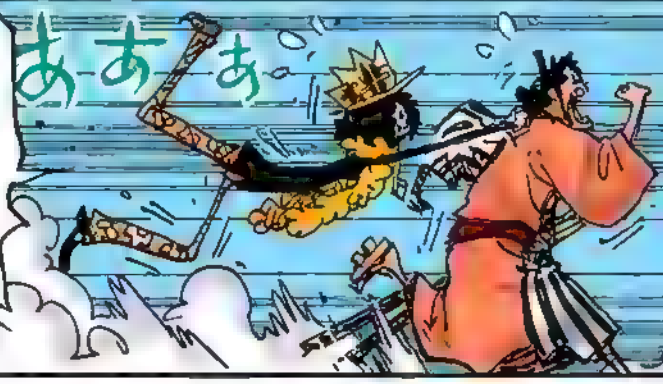


AND I CUT HIM
DOWN WITH MY
BLADE!! WHAT
HAVE I **DONE?!!**
MOMONOSUKE!!!

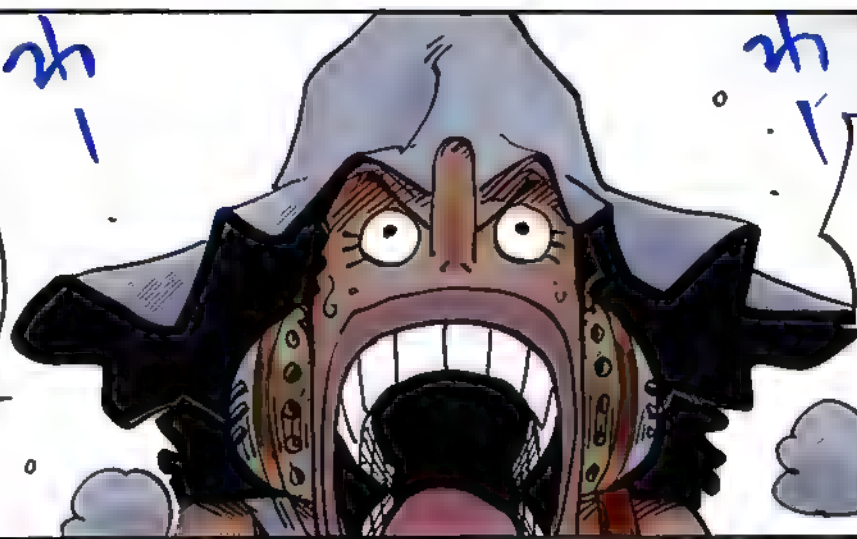
WHAT A
FATEFUL MISTAKE!!
MOMONOSUKE HAS
TRANSFORMED INTO A
LITTLE DRAGON?!

MEANWHILE,
KIN'EMON, IN
SEARCH OF HIS
LOST SON
MOMONOSUKE...

STOP,
KIN'EMON,
YOU'RE
RUNNING
BACK
TOWARD
THE GAS!!



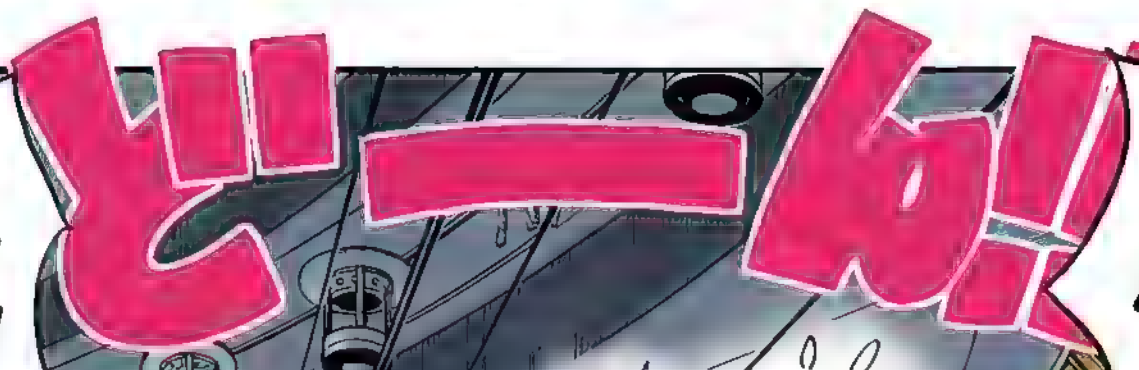
HUH?!
WHAT IS
THIS PLACE?



HUFF
HUFF...

THE SECRET
ROOM,
STRUCTURE
R, 2ND
FLOOR

HE'S IN
THE STRAW
HAT CREW!!



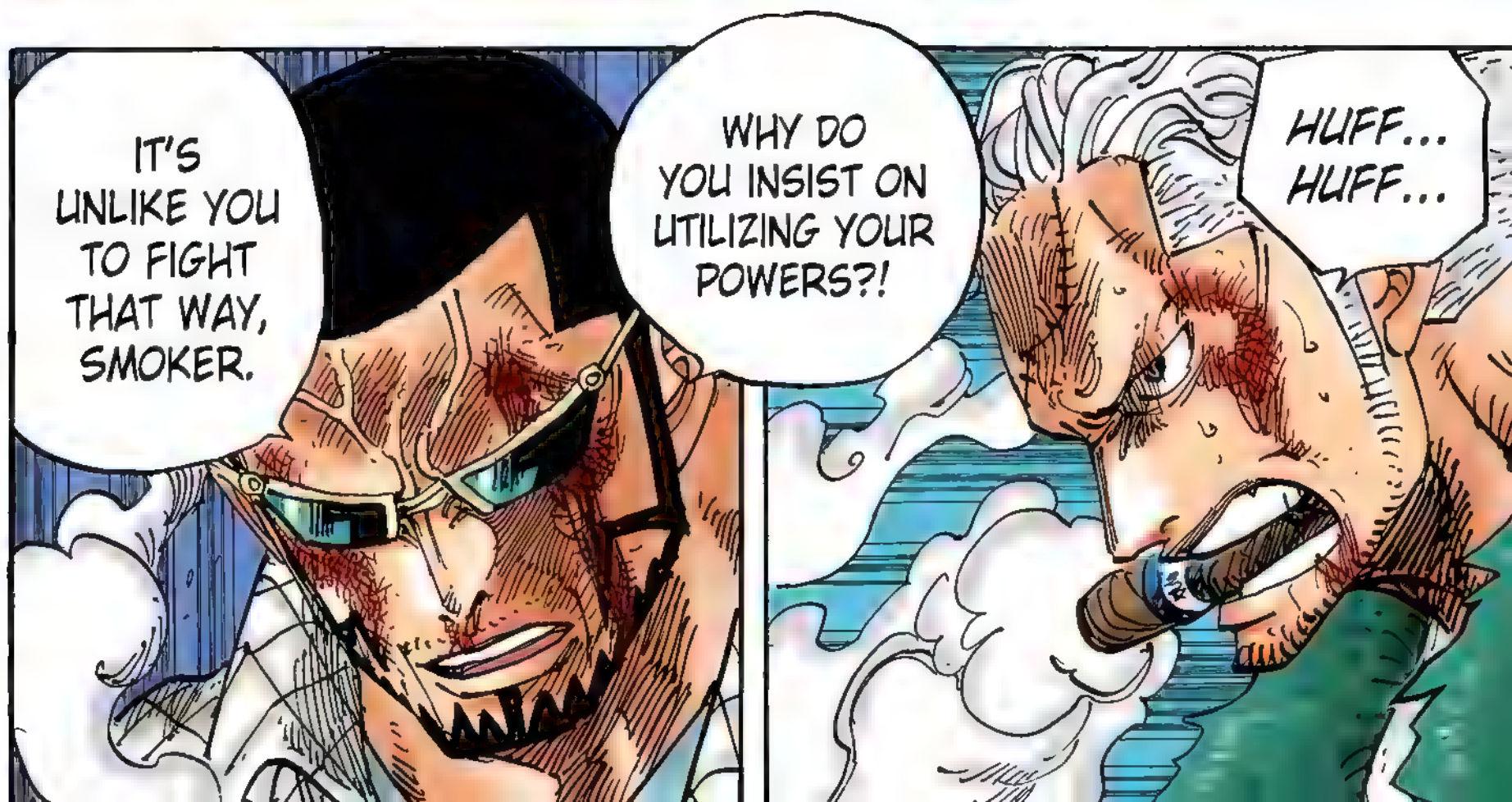
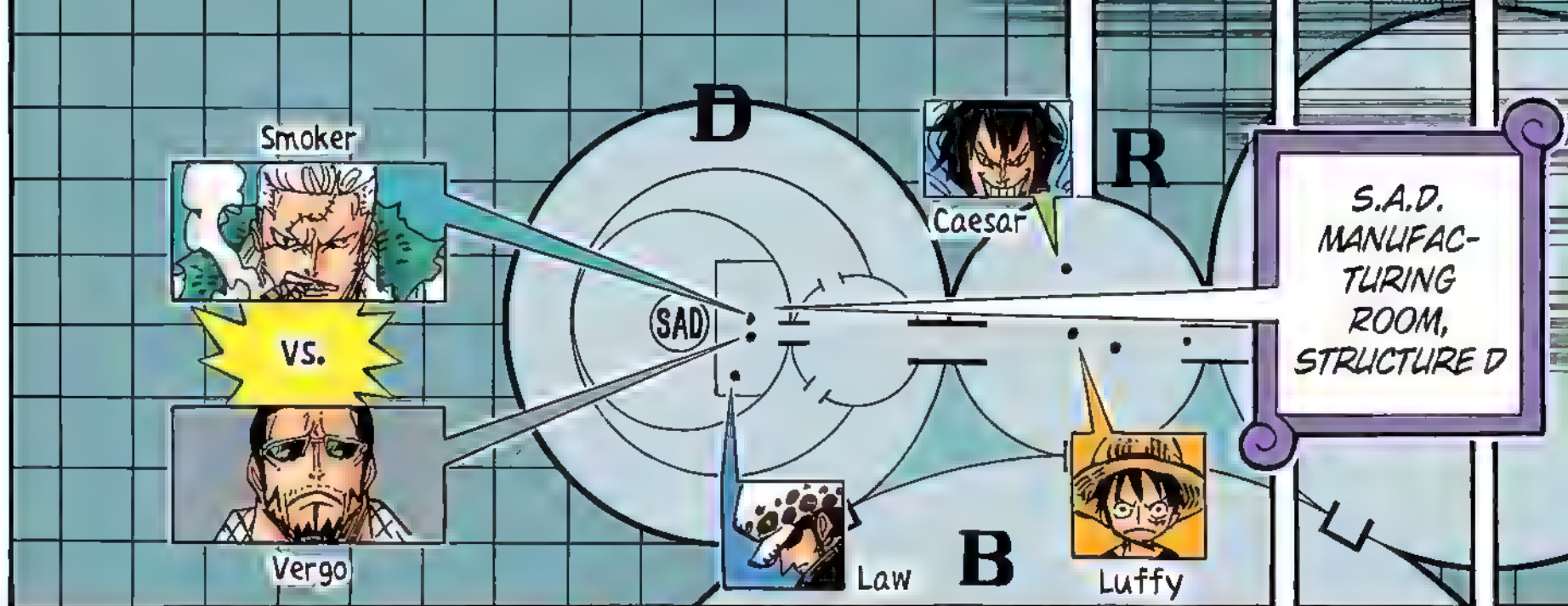
ENEMY
ATTACK
!!!

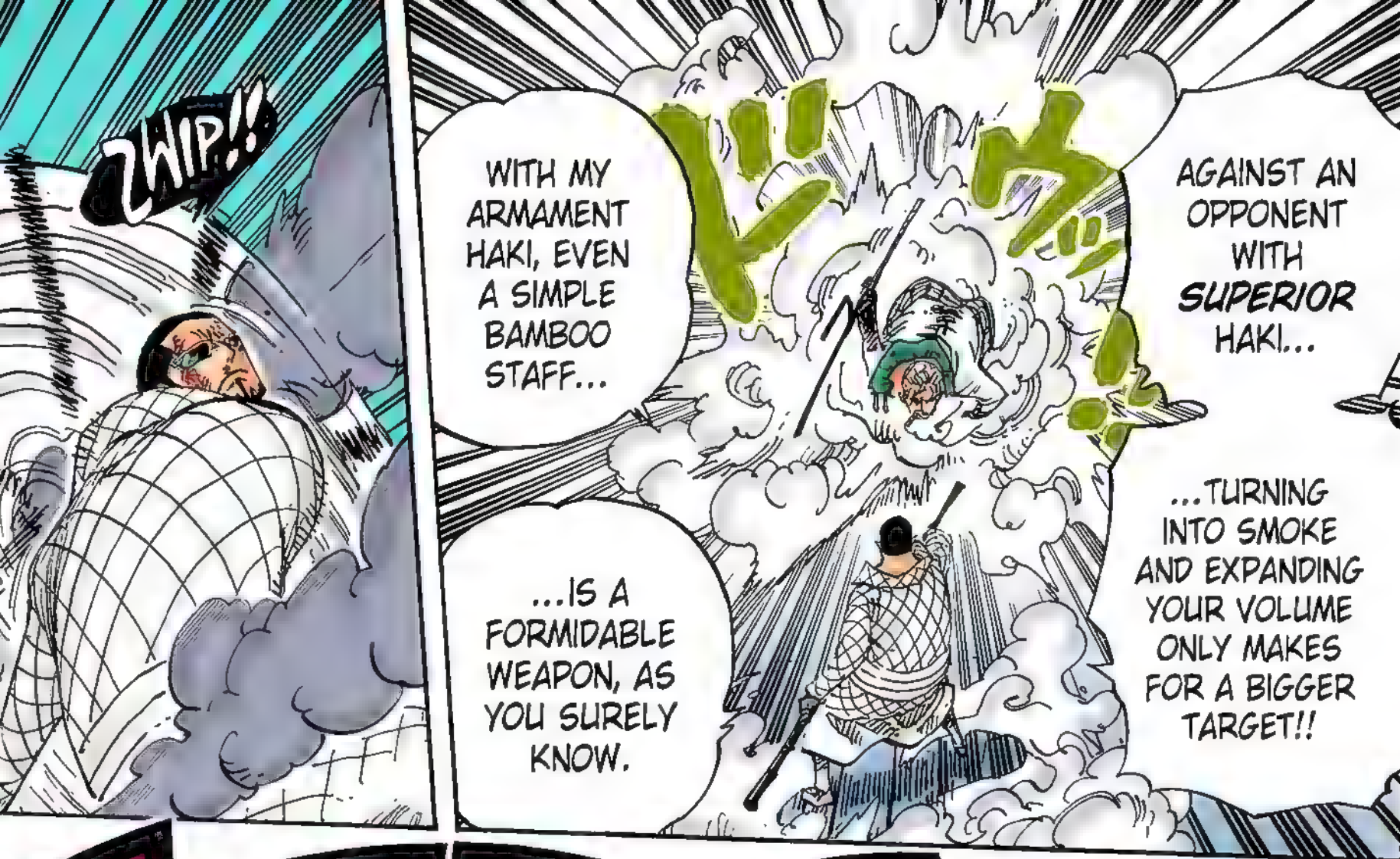
I THOUGHT
THEY WERE
GOING TO THE
FIRST
FLOOR!!



W-WHY IS
THIS PLACE
PACKED
WITH BAD
GUYS?!

I WAS ONLY
LOOKING FOR
SEA PRISM
STONE CLUFFS!!





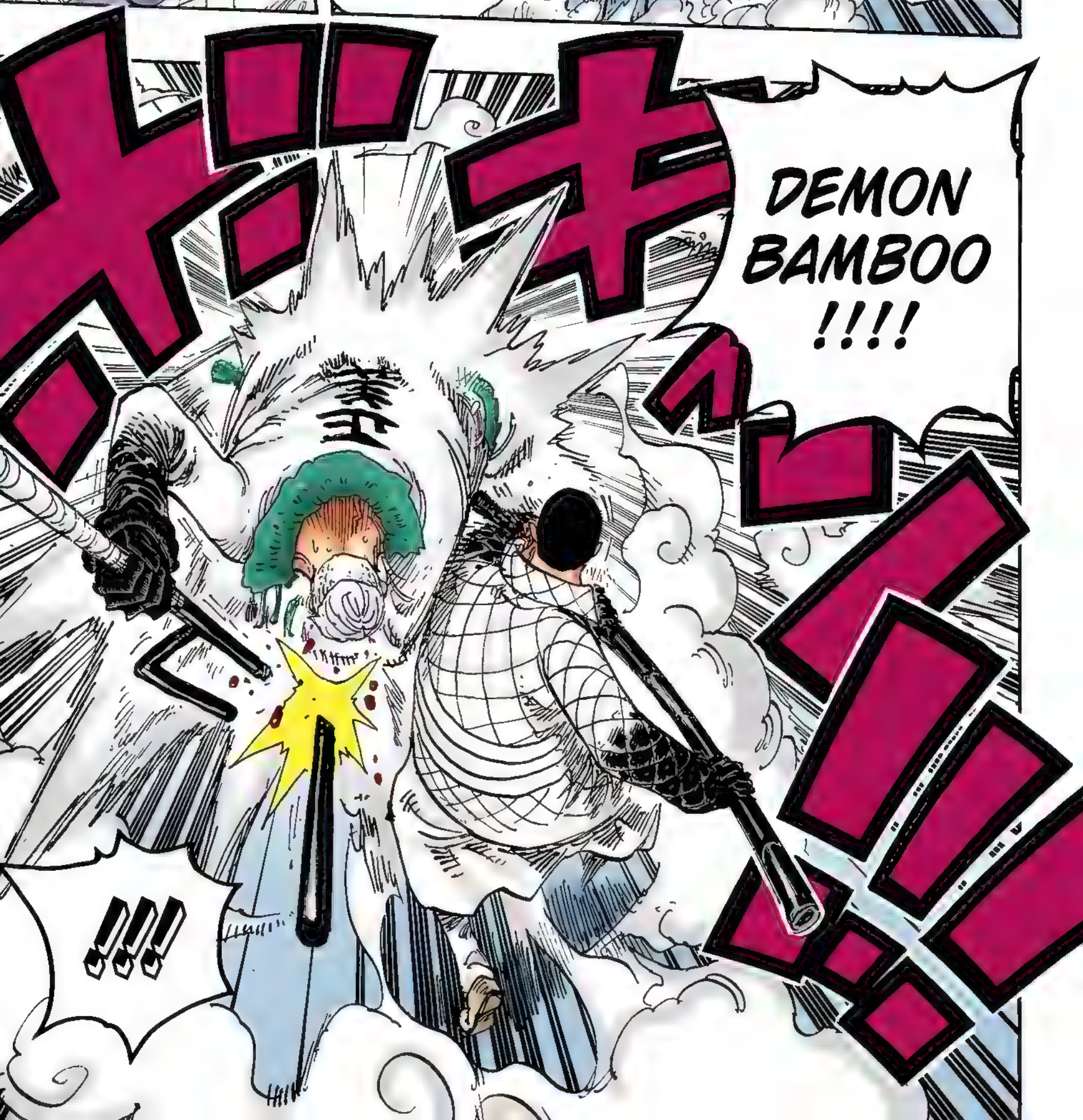
ZWIP!!

WITH MY
ARMAMENT
HAKI, EVEN
A SIMPLE
BAMBOO
STAFF...

AGAINST AN
OPPONENT
WITH
SUPERIOR
HAKI...

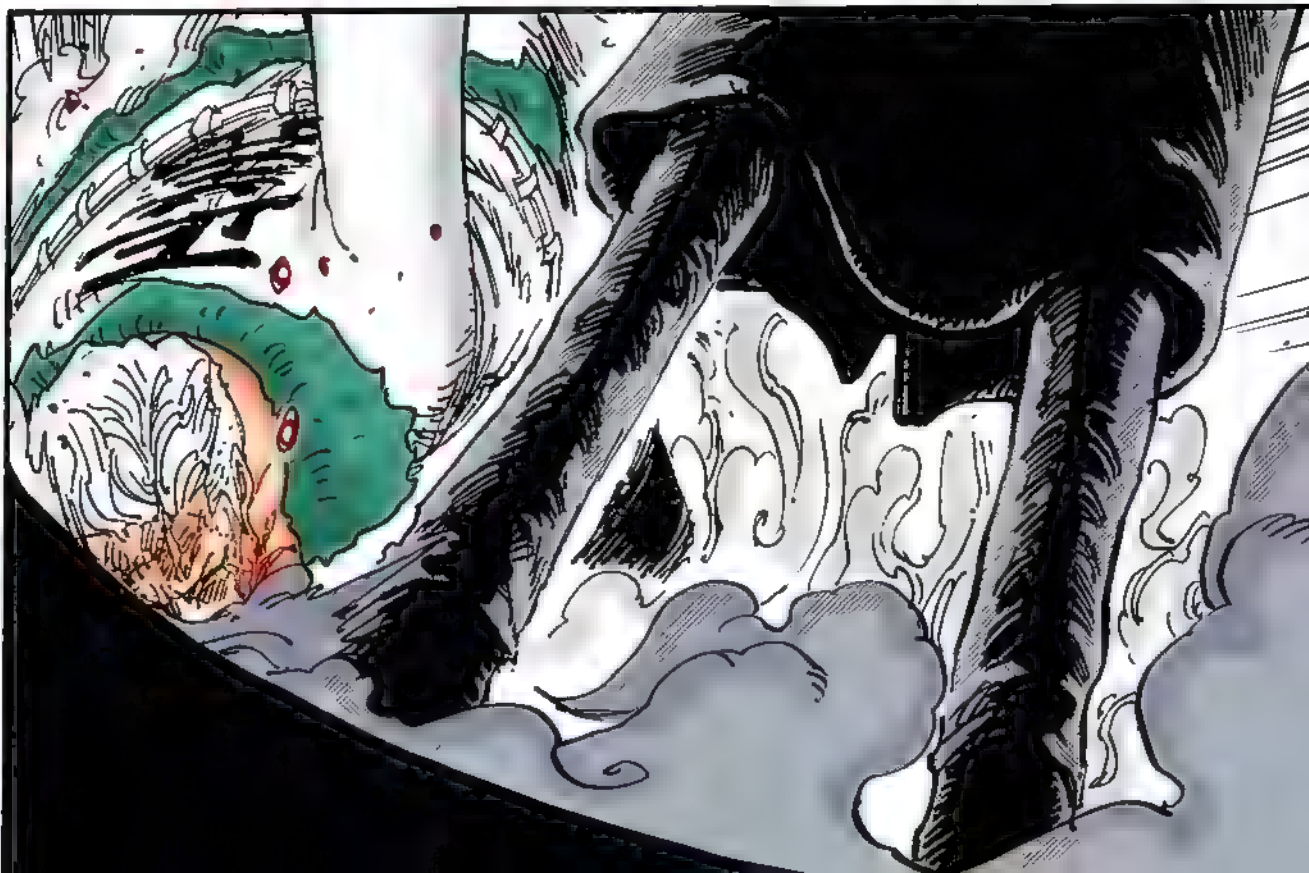
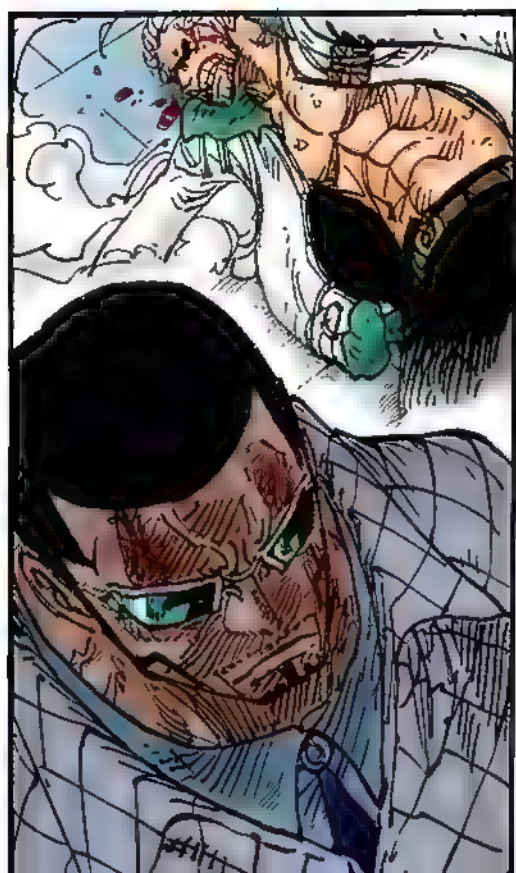
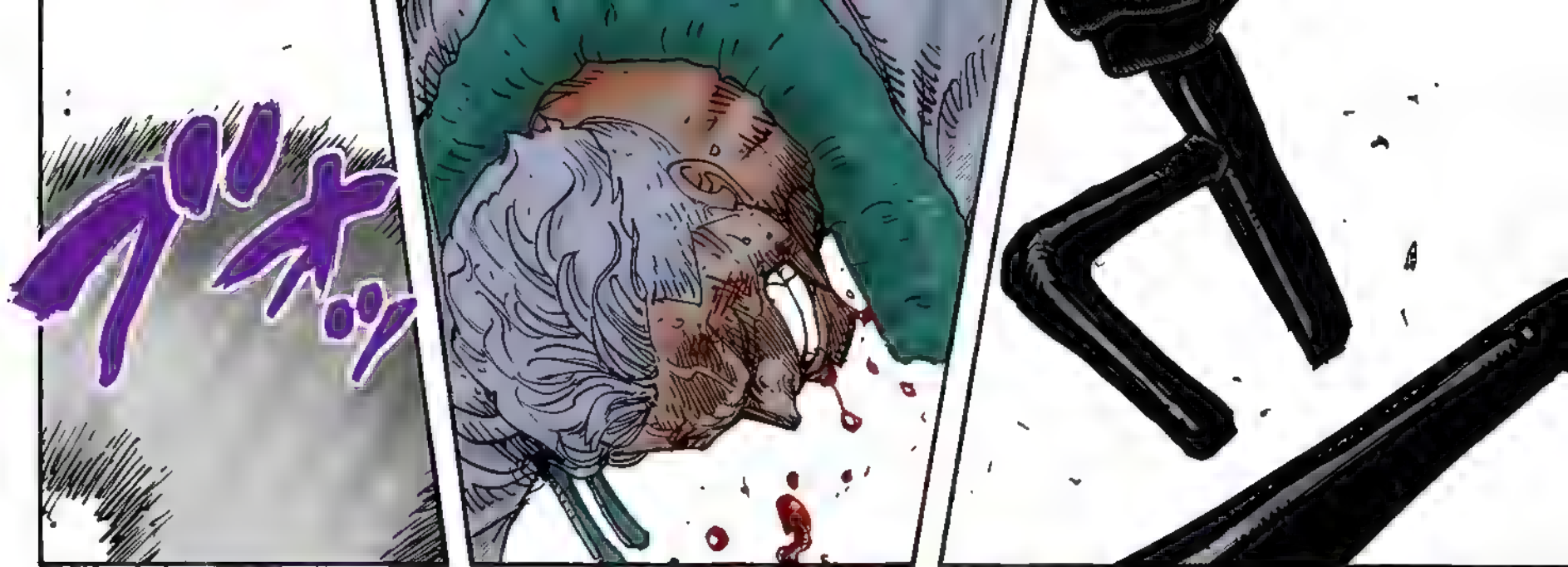
...IS A
FORMIDABLE
WEAPON, AS
YOU SURELY
KNOW.

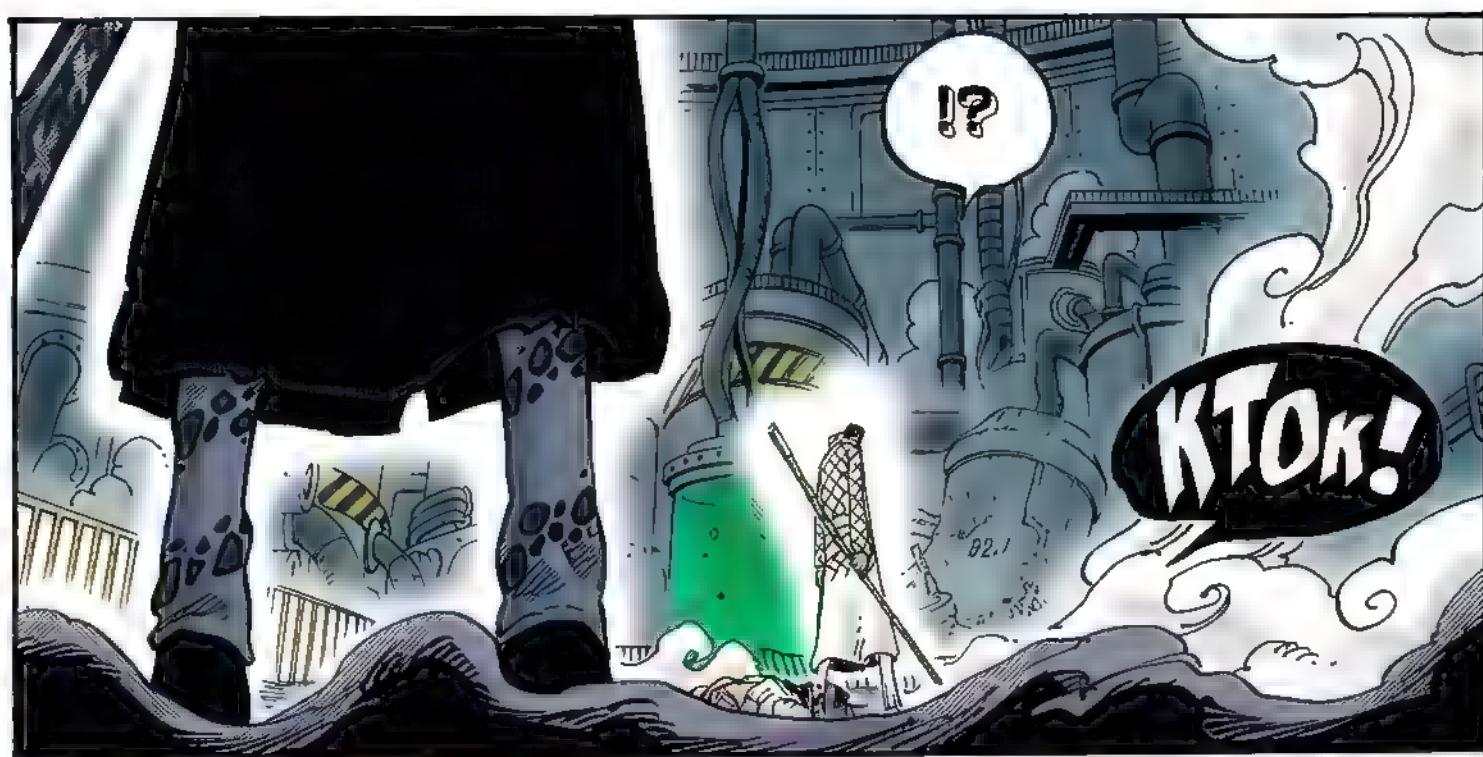
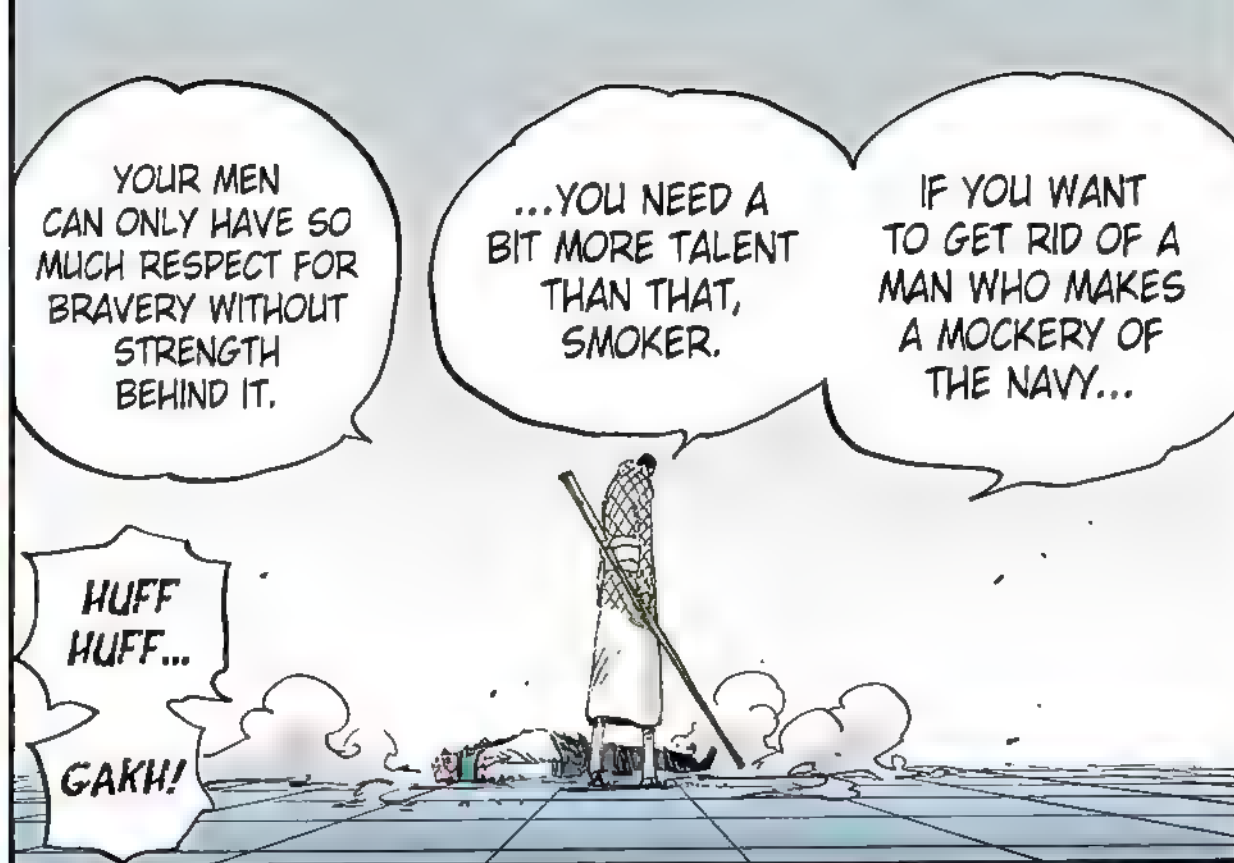
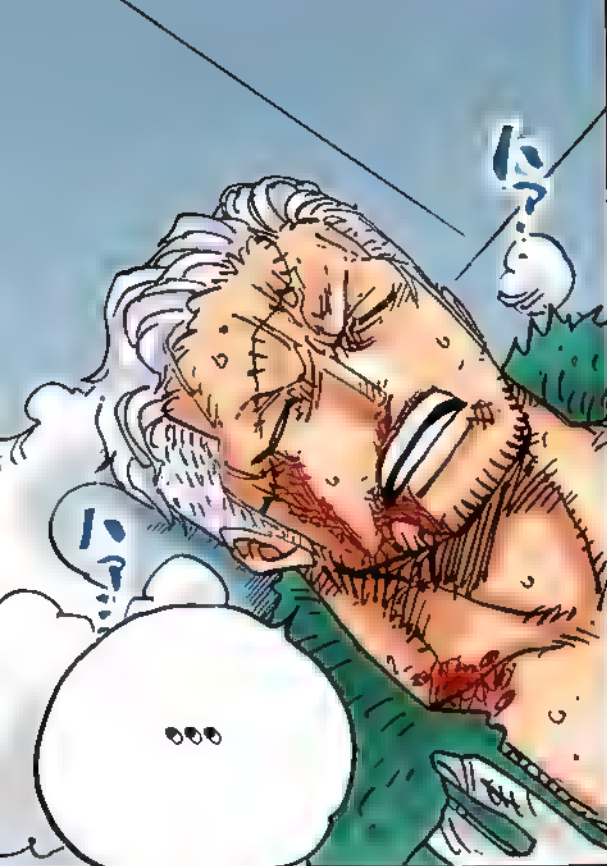
...TURNING
INTO SMOKE
AND EXPANDING
YOUR VOLUME
ONLY MAKES
FOR A BIGGER
TARGET!!

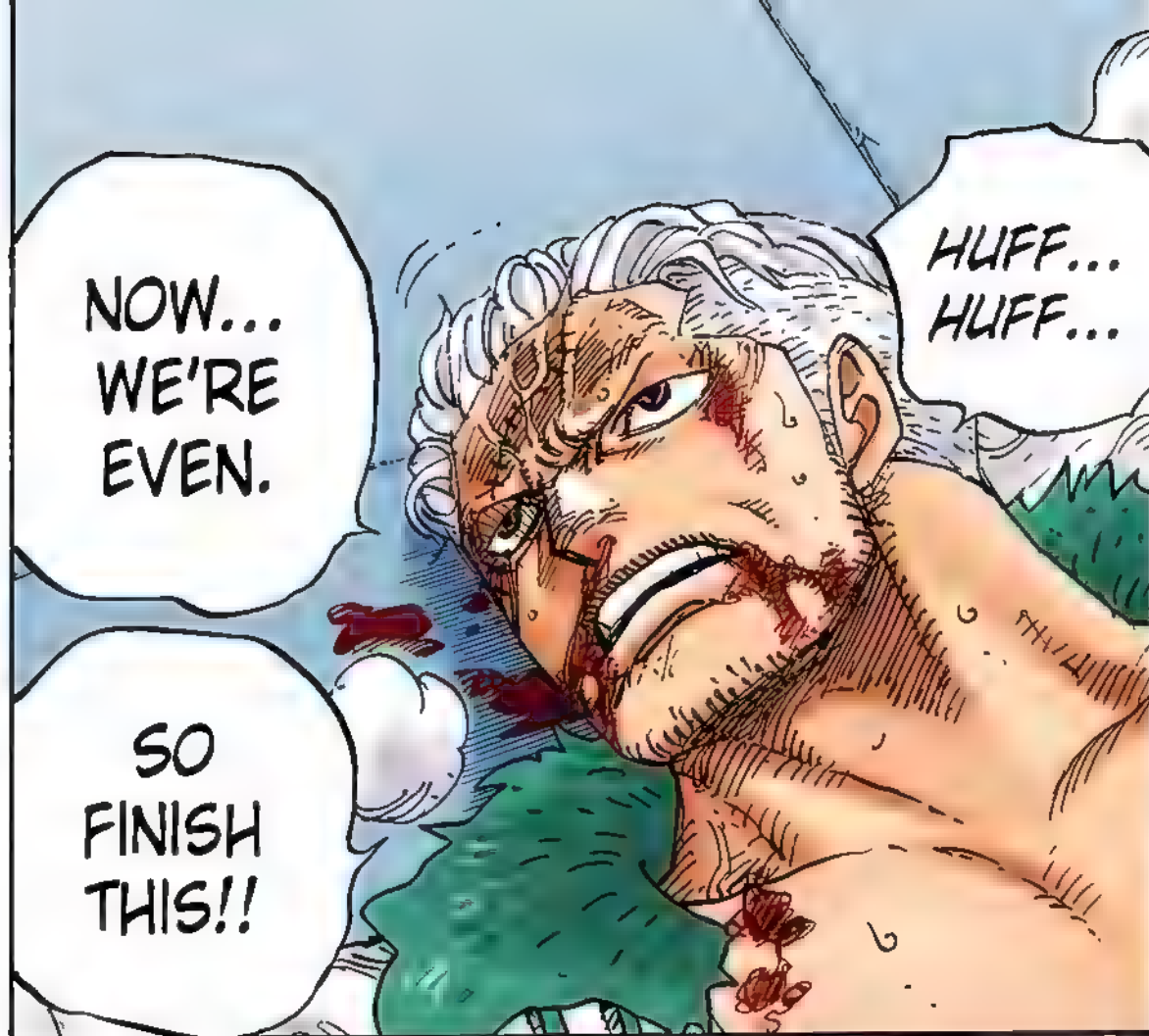


**DEMON
BAMBOO
!!!!**

!!!



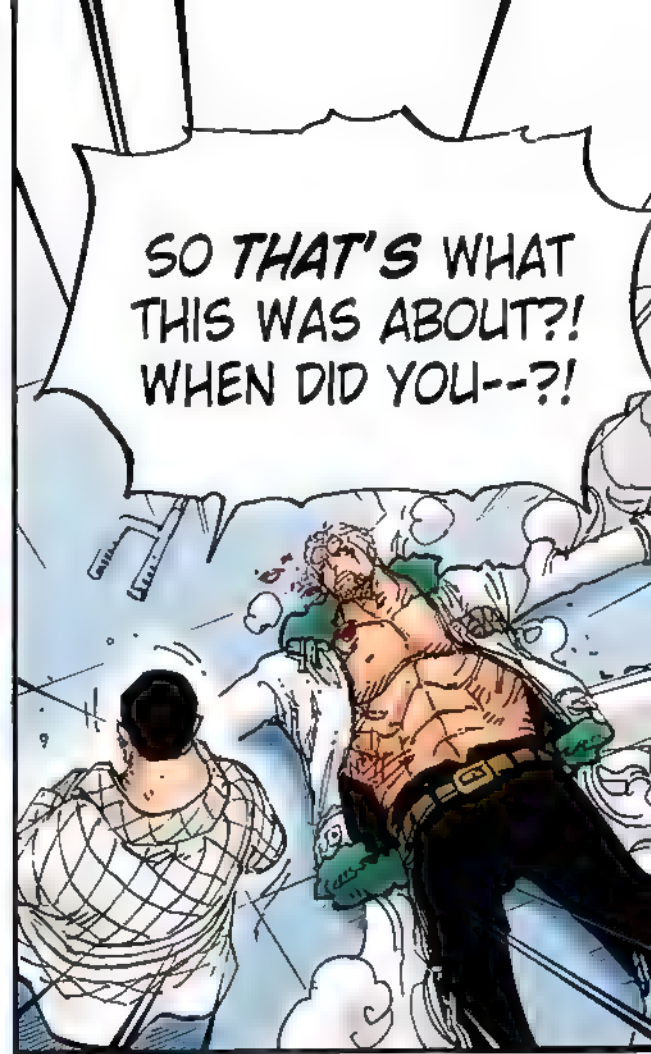




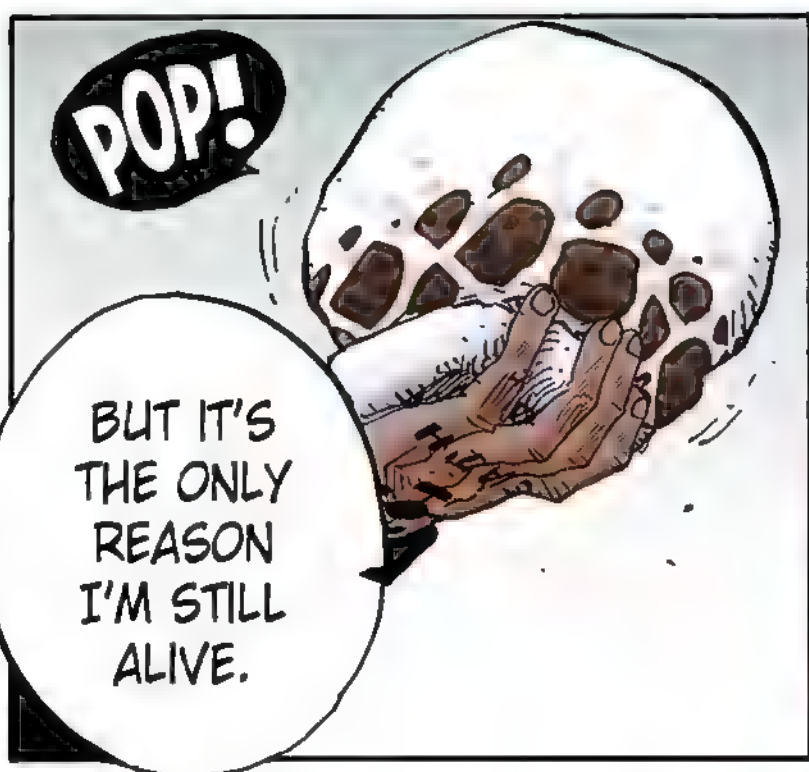
NOW...
WE'RE
EVEN.

SO
FINISH
THIS!!

HUFF...
HUFF...

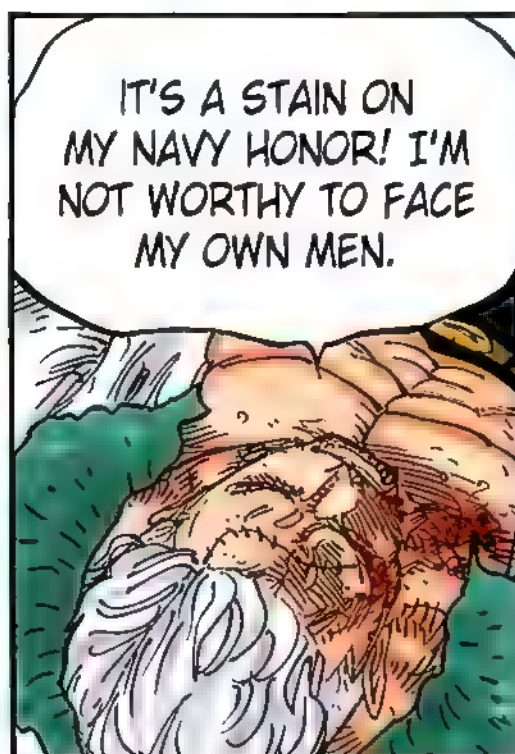


SO THAT'S WHAT
THIS WAS ABOUT?!
WHEN DID YOU--?!



POP!

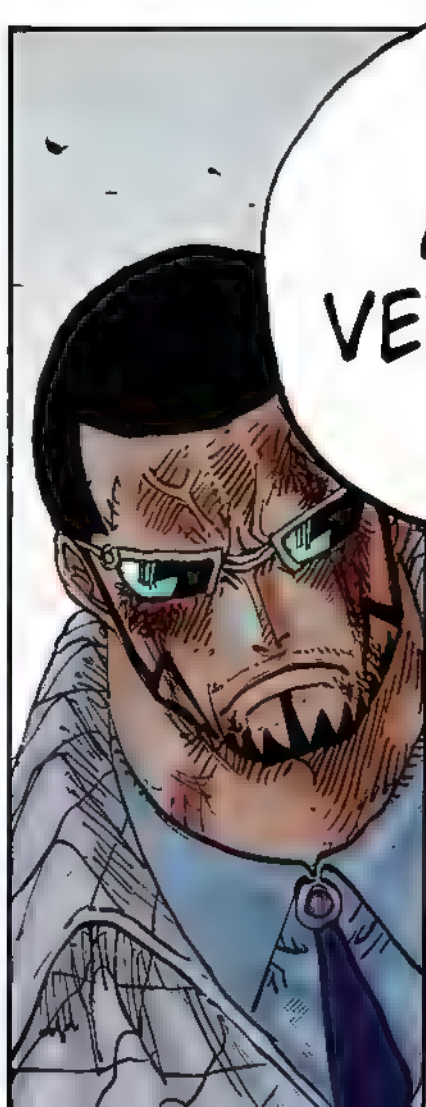
BUT IT'S
THE ONLY
REASON
I'M STILL
ALIVE.



IT'S A STAIN ON
MY NAVY HONOR! I'M
NOT WORTHY TO FACE
MY OWN MEN.



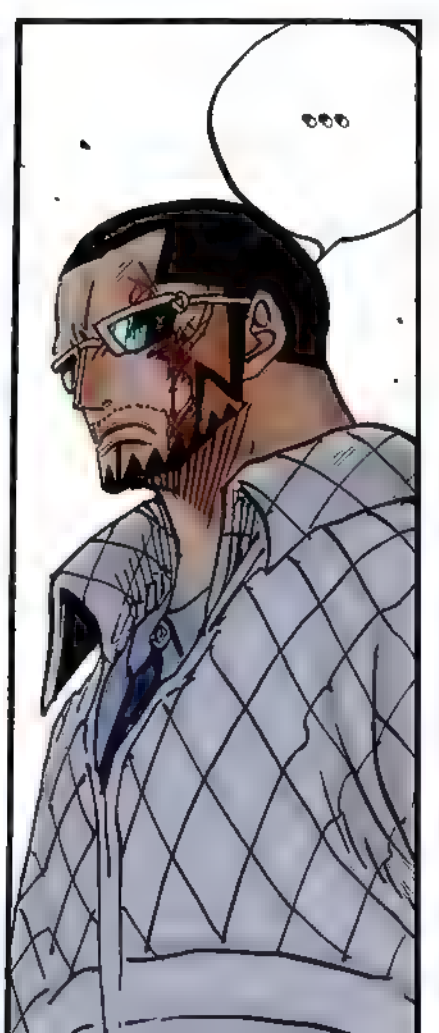
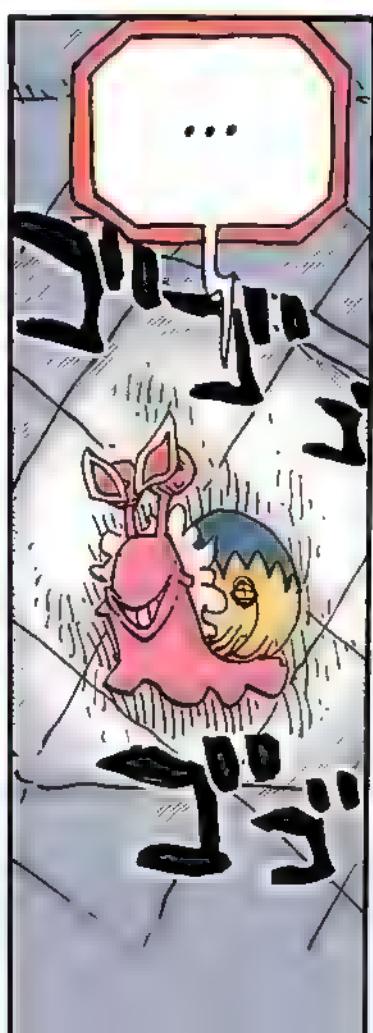
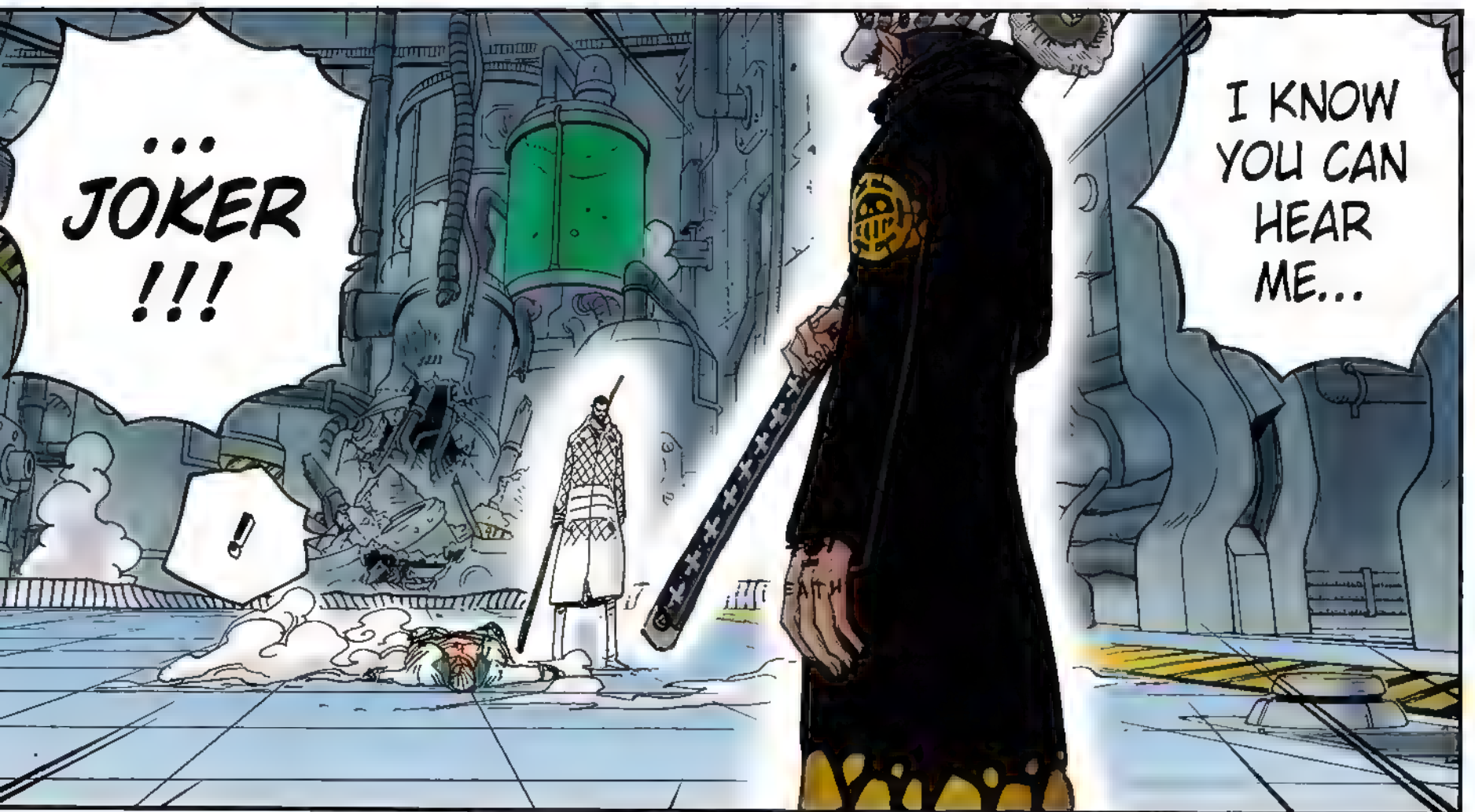
ARE YOU
REALLY THAT
UNHAPPY ABOUT
OWING A PIRATE
A FAVOR?

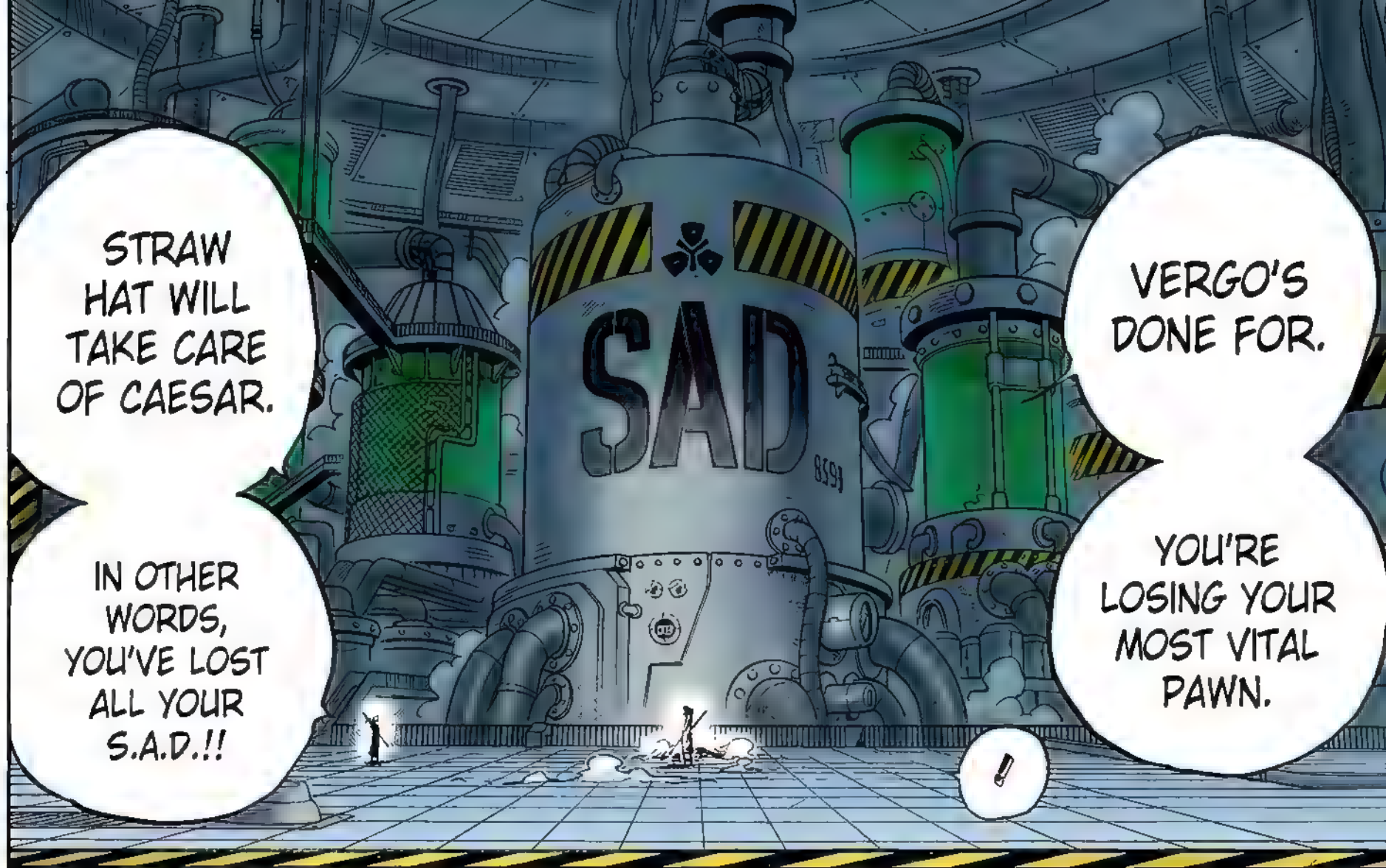


MR.
VERGO...



AND
NOW, IT'S
OVER.





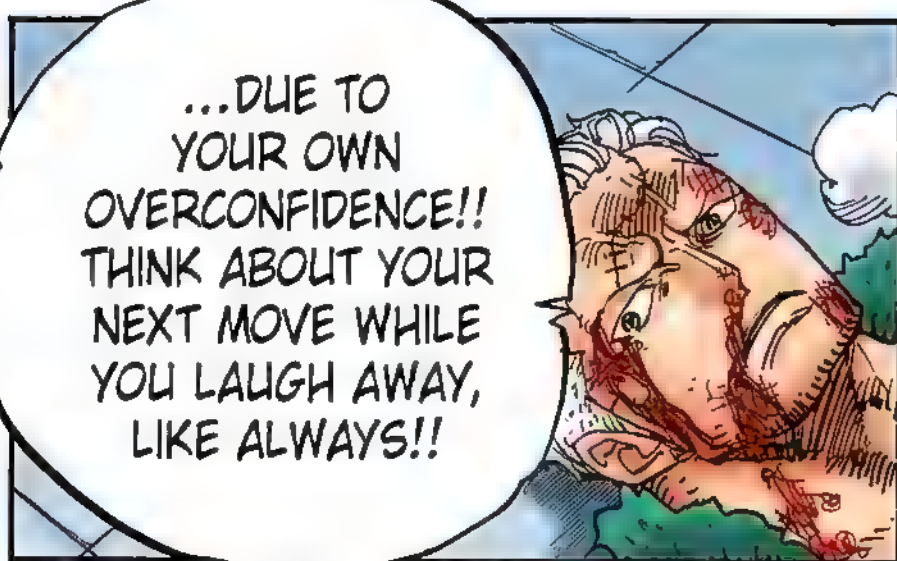
STRAW
HAT WILL
TAKE CARE
OF CAESAR.

VERGO'S
DONE FOR.

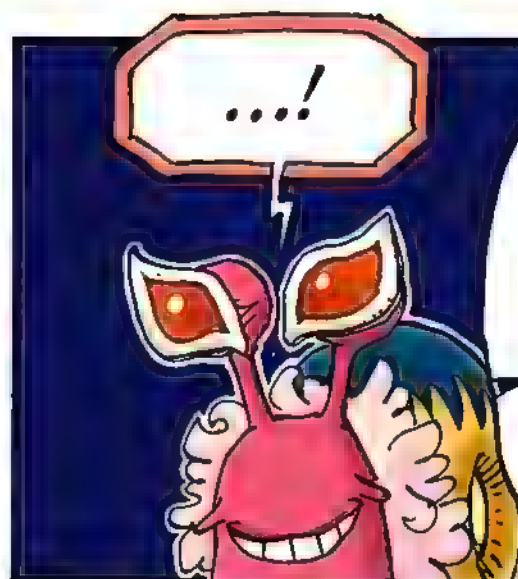
IN OTHER
WORDS,
YOU'VE LOST
ALL YOUR
S.A.D.!!

YOU'RE
LOSING YOUR
MOST VITAL
PAWN.

!



...DUE TO
YOUR OWN
OVERCONFIDENCE!!
THINK ABOUT YOUR
NEXT MOVE WHILE
YOU LAUGH AWAY,
LIKE ALWAYS!!



...!

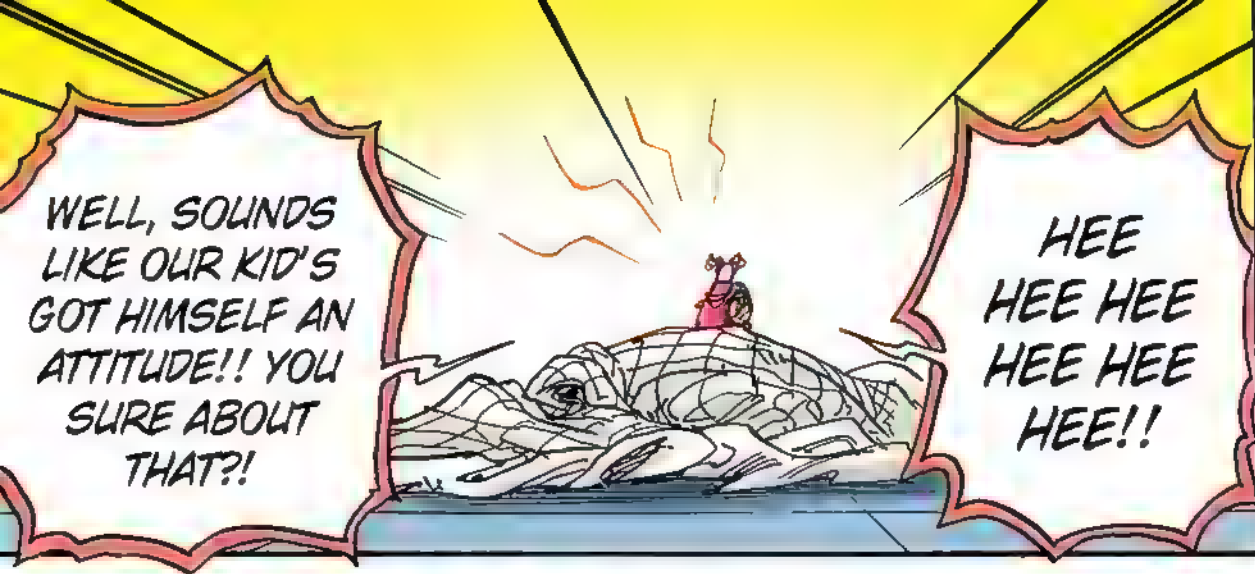
AND YOU
FAILED TO
FORESEE THIS
NIGHTMARE
SCENARIO...



...THE
LESS LIKELY
WE'LL ACT
ACCORDING
TO PLAN.

BUT THE
LONGER
YOUR SMILE
CONTINUES...

!!?

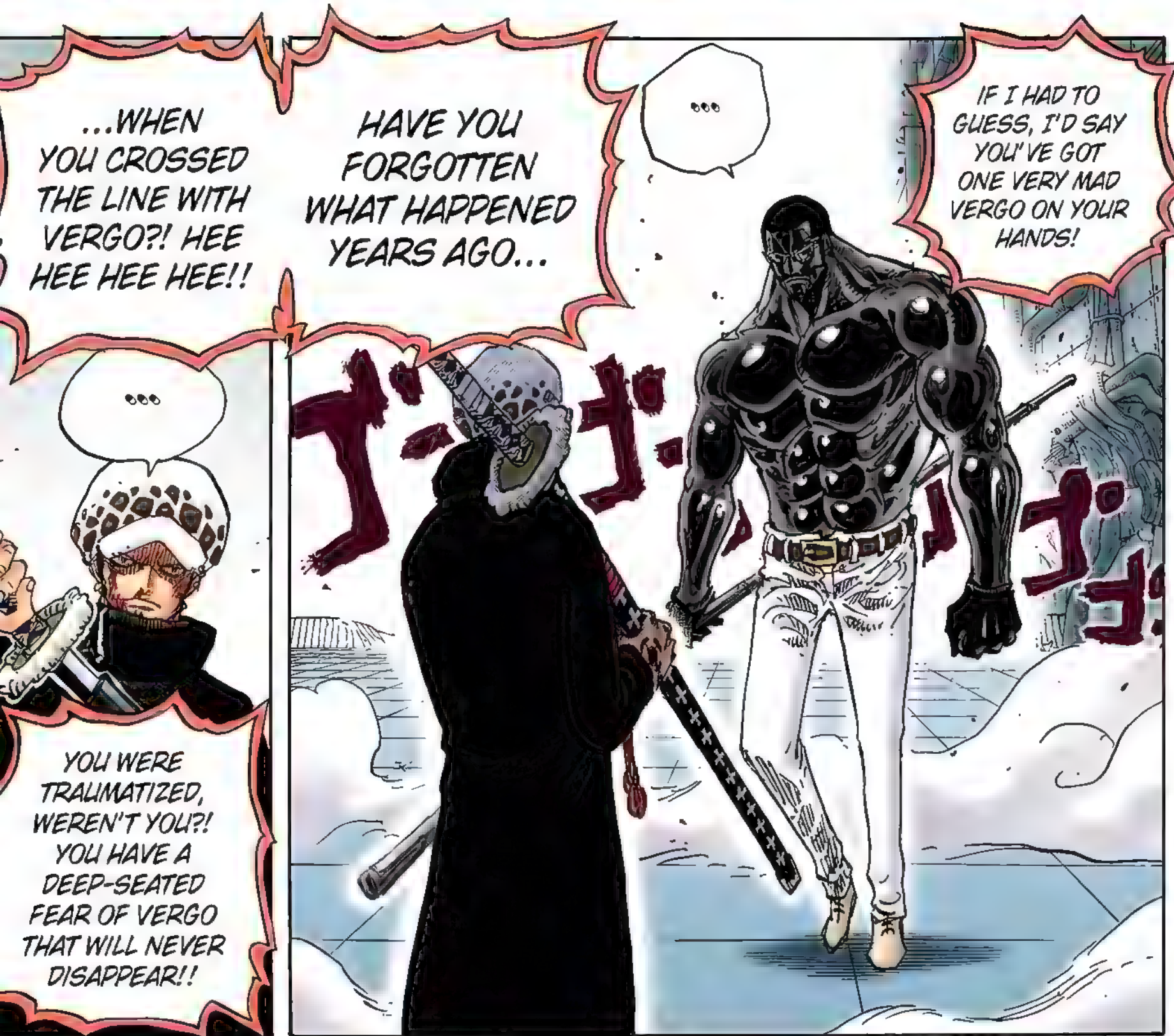


WELL, SOUNDS
LIKE OUR KID'S
GOT HIMSELF AN
ATTITUDE!! YOU
SURE ABOUT
THAT?!

HEE
HEE HEE
HEE HEE
HEE!!



HEE
HEE!



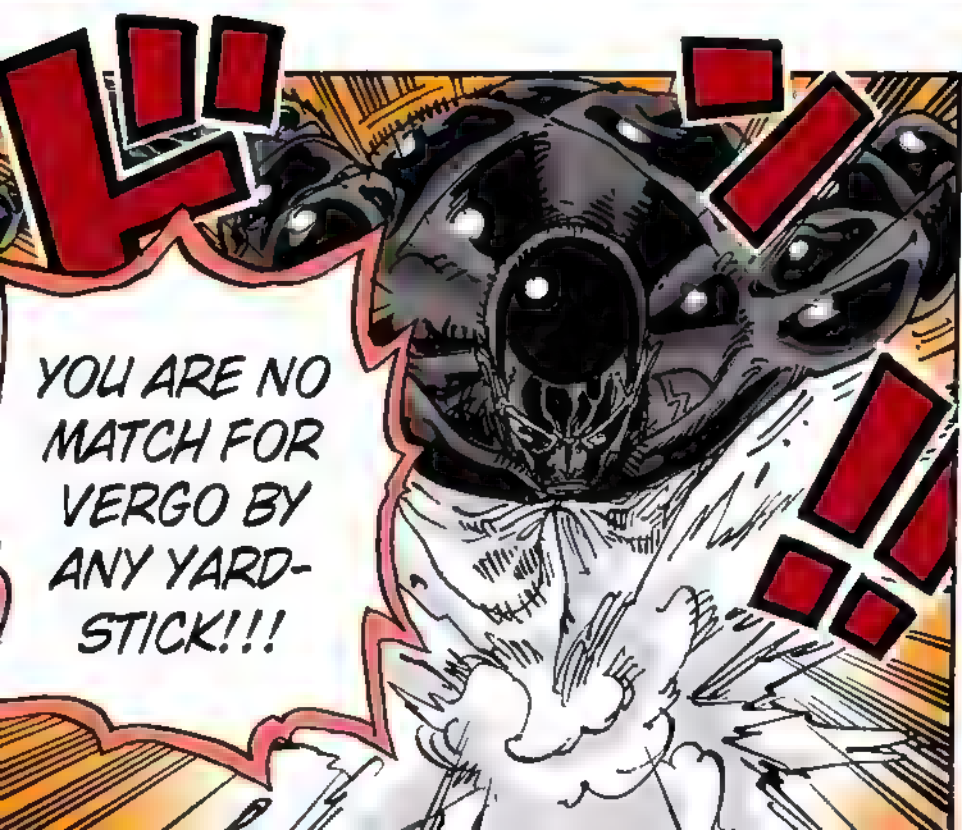
...WHEN
YOU CROSSED
THE LINE WITH
VERGO?! HEE
HEE HEE HEE!!

HAVE YOU
FORGOTTEN
WHAT HAPPENED
YEARS AGO...

IF I HAD TO
GUESS, I'D SAY
YOU'VE GOT
ONE VERY MAD
VERGO ON YOUR
HANDS!



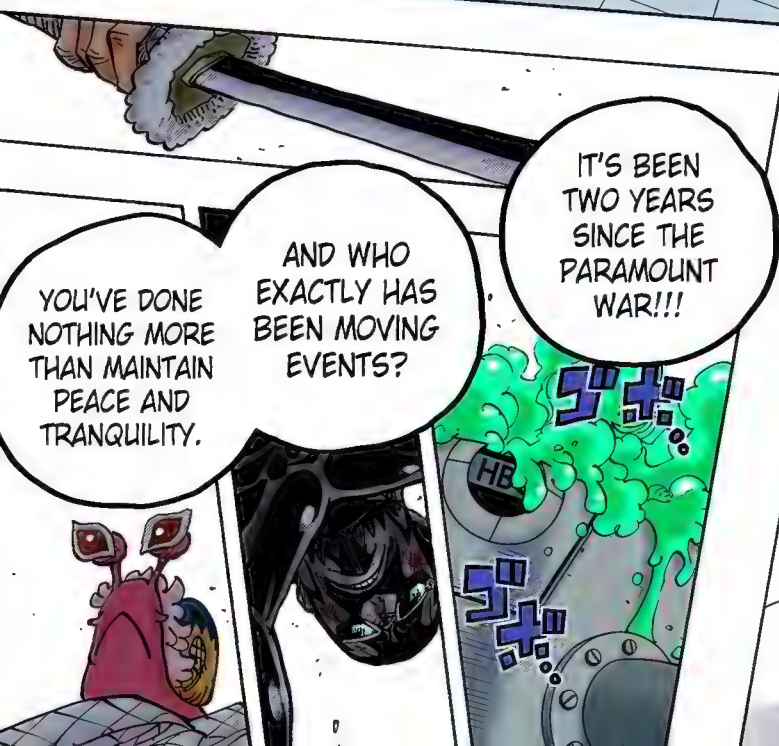
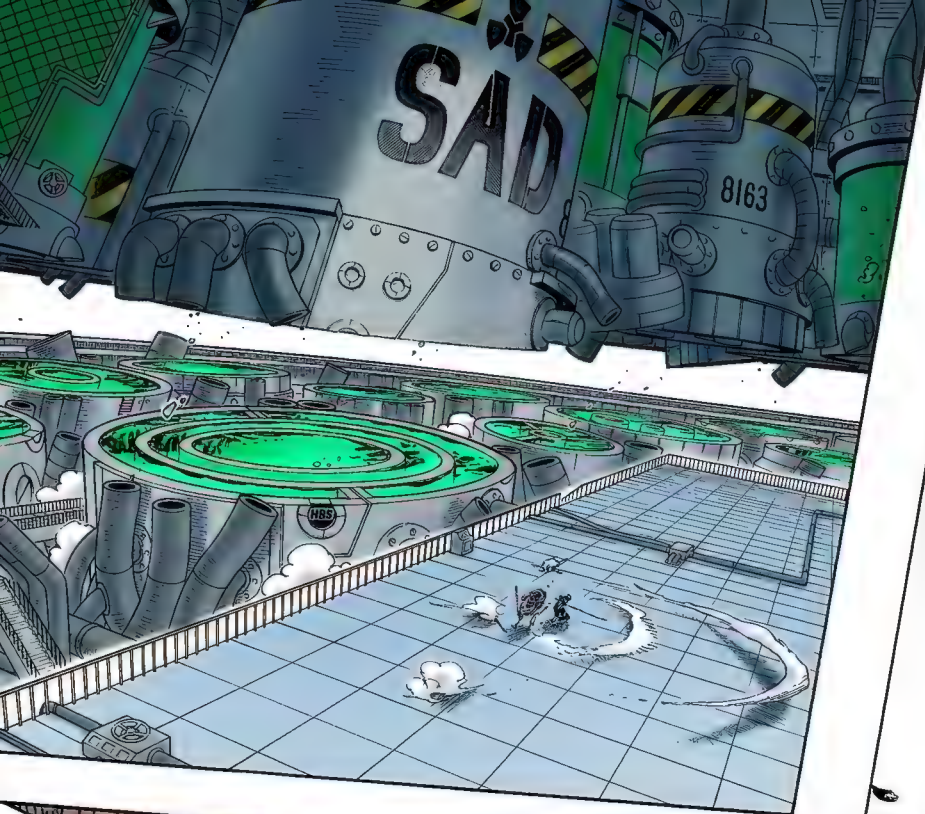
YOU WERE
TRAUMATIZED,
WEREN'T YOU?!
YOU HAVE A
DEEP-SEATED
FEAR OF VERGO
THAT WILL NEVER
DISAPPEAR!!



YOU ARE NO
MATCH FOR
VERGO BY
ANY YARD-
STICK!!!



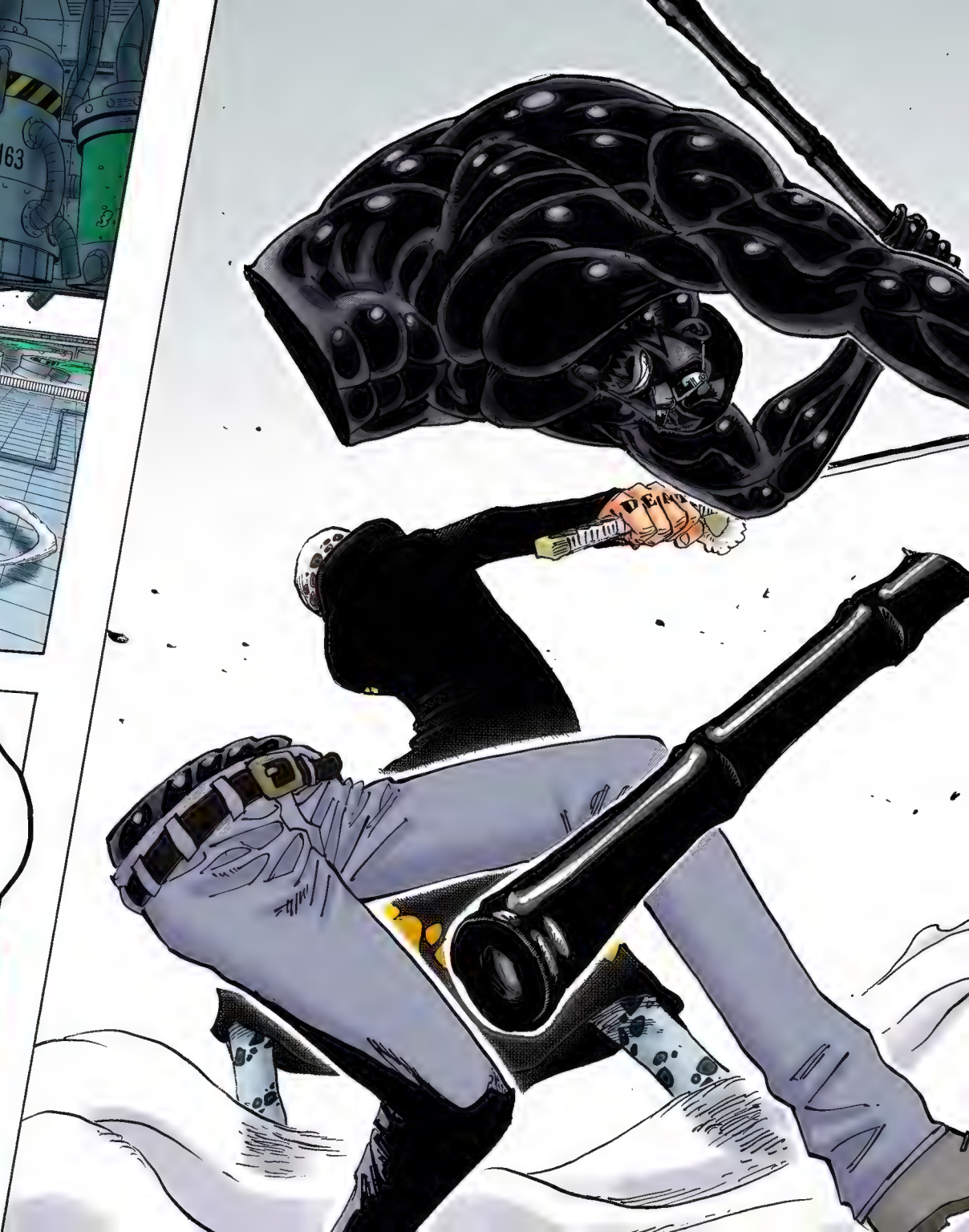
EVEN YOUR
SEVERING
POWERS CAN
DO NOTHING
TO THE
STRENGTH OF
HIS HAKI!!



YOU'VE DONE
NOTHING MORE
THAN MAINTAIN
PEACE AND
TRANQUILITY.

AND WHO
EXACTLY HAS
BEEN MOVING
EVENTS?

IT'S BEEN
TWO YEARS
SINCE THE
PARAMOUNT
WAR!!!



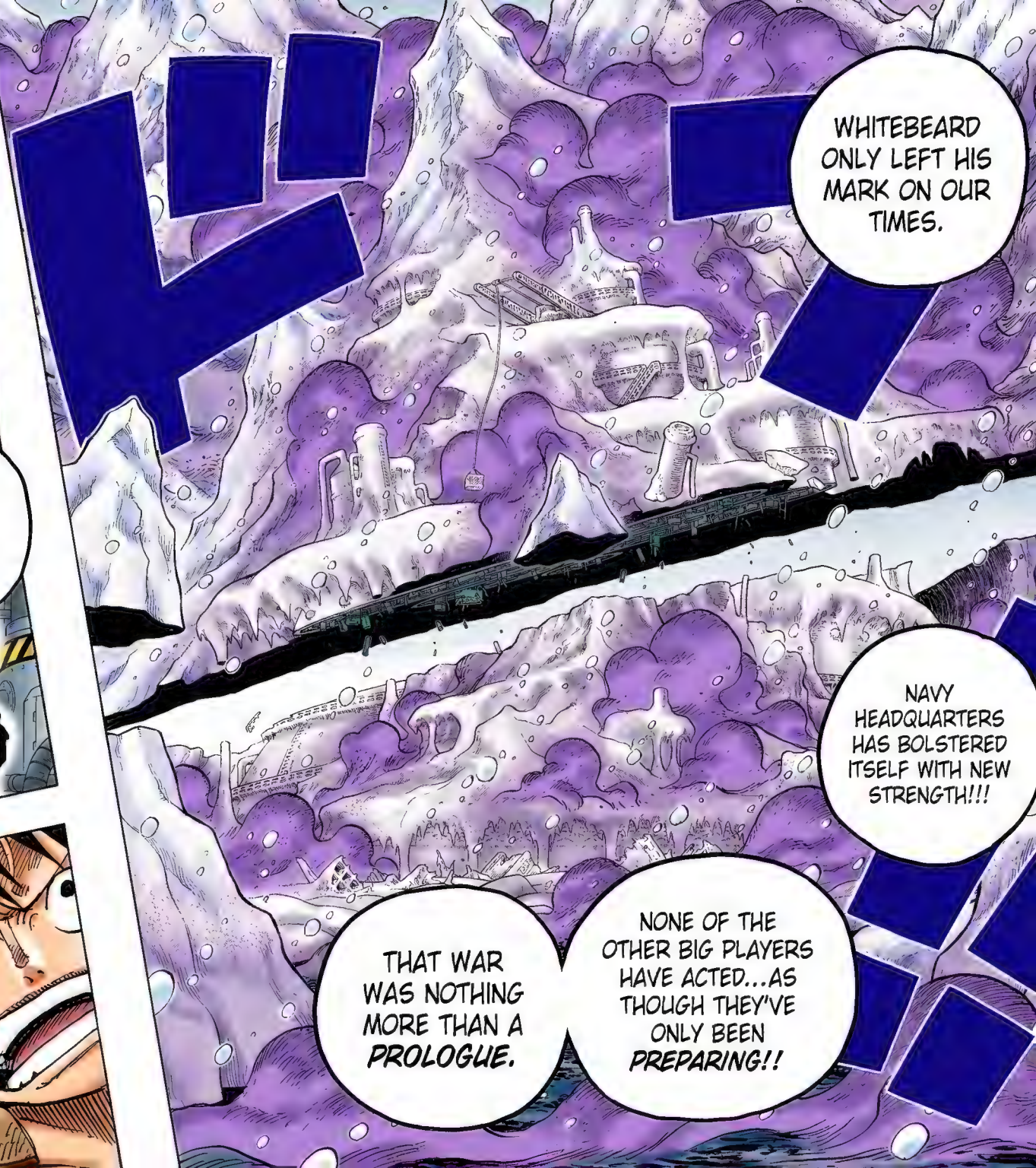


LIKE YOU'VE
ALWAYS SAID, A
NEW AGE IS COMING
WITH UNMATCHED
POWER...

AN AGE OF
THE DARING
AND MIGHTY!!!

WELL, NOW
I'VE DESTROYED
THE GEARS!!

AND
NO ONE
CAN TURN
BACK!!!



WHITEBEARD
ONLY LEFT HIS
MARK ON OUR
TIMES.

NAVY
HEADQUARTERS
HAS BOLSTERED
ITSELF WITH NEW
STRENGTH!!!

THAT WAR
WAS NOTHING
MORE THAN A
PROLOGUE.

NONE OF THE
OTHER BIG PLAYERS
HAVE ACTED...AS
THOUGH THEY'VE
ONLY BEEN
PREPARING!!

(イタリア キアラさん)



イタリアのシーザー・
クラウン襲来っ!!

(岡山県 きら星さん)



切り絵のソロ、芸術的!!

(大阪府 misakiさん)



雨降る町を二人でデート?
ホグバックにシンドリー!



荒波を越えて
行くぜウソップ
G海賊団!!

さア
集まって来い!!
我が同志達よ!!

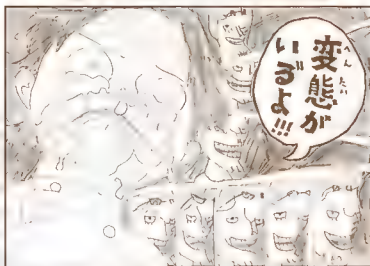
(広島県 佳穂さん)



ほっこりチョッパー、夜のお散歩。

見事な切り絵、バンクハザード!!

(静岡県 R.G.さん)



違う違うルフィ!!
おれ達を思い出せ!!

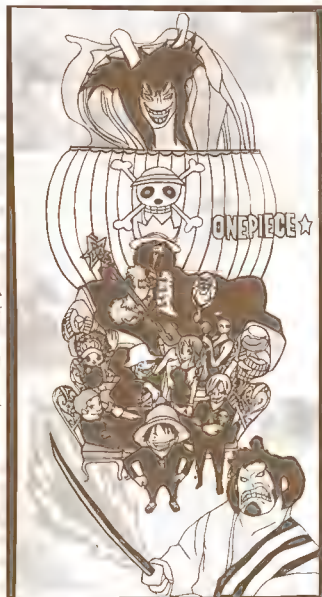
マンガ関係こっちへ!!

☎119-0163 東京都神田支店
郵便私書箱66号 集英社 JC ONE PIECE
『SBS!!ウソップギャラリー海賊団』係まで

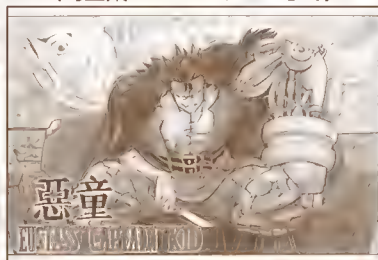
アニメ関係こっちへ!!

☎178-8567 東京都練馬区東大泉2-10-5
東映アニメーション企画営業部
『ONE PIECE』係まで

(静岡県 愛実さん)



(埼玉県 ヒポアイアンさん)



暴れ続ける、巨大新星キッド!!

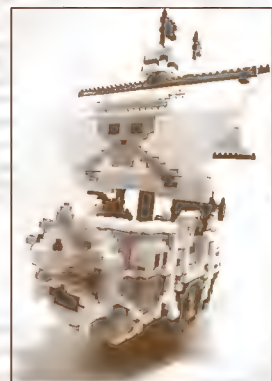
(神奈川県 石関俊輝さん)



わごと大賞を
とらなれた

本当は取れたのにな、
惜しかったな、ゼオ。

(神奈川県 佐藤知紘さん)



すげー!
ブロックでサニー号!!

(北海道

キクちゃんサン)



さばく おうじょ
砂漠の王女ビビ、
あめ えがお
雨に笑顔!
たいしょう
大賞もってけー!!

たいしょう
大賞だ!!

サイン色紙贈呈!!



デジタルカラー版

ONE PIECE

69 巻

尾田栄一郎

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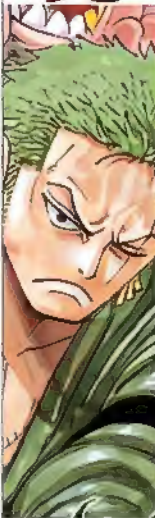
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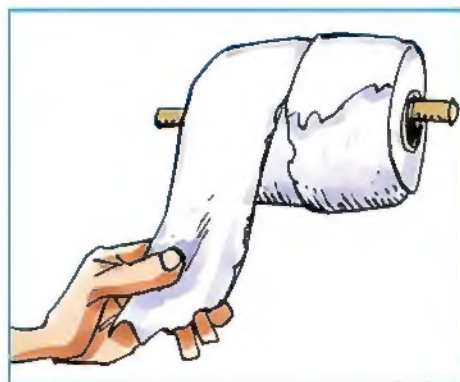
ONE PIECE

巻六十九



尾田栄一郎

集英社



尾田栄一郎

↑何てこった!!

トイレットペーパーが
たて半分に切れてしまった時、
始まるんだ。

「デスゲーム」が。

左ペーパーはすでに

右ペーパーに

2、3週の差をつけて先行中。

男たるもの、振り返る事など

許されない!!

もう引き返せない!!

69巻始まるよー!!!



●週刊少年ジャンプ・H24年40号、43号、45号、50号、52号、
H25年1号掲載分収録



J・C

背表紙・カバー折り返し

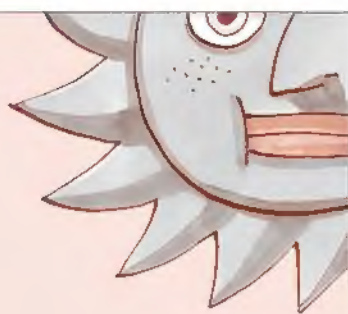
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